

THE COMPLETE  
**KABELSCHLEPP**

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## Over 65 years of innovations and thousands of realized applications

In 1953, the Waldrich Maschinenfabrik registered a global patent for a steel, unsupported cable carrier to protect moving cables and hoses". The visionary company owner Dr. Oskar Waldrich recognized the invention's potential and established his own subsidiary for the new product in 1954: KABELSCHLEPP. Since this launch, the company has been ensuring the continuous further development of the applications involving this machine component – constantly with new product concepts, innovative materials and extensive customer service.

TSUBAKI KABELSCHLEPP is currently a global player with international representatives and subsidiaries in more than 70 countries and cable carrier systems are a permanent component of almost every machine. Our innovative solutions have proven themselves worldwide in the most diverse industries – and in fact, no longer just in the classical application areas such as machine tools, crane systems, washing lines and medical and laboratory technology, but also in industrial robots, high-sea oil drilling platforms and

space travel. Our experts develop individual products even for complex and unusual fields of usage. In this process, the application defines the material – in addition to steel cable carriers, plastic and hybrid systems are also available. This allows for a wide range of products which can be used for countless applications. There is even an ideal solution for individual challenges – in standard widths or adapted to customer requirements on a millimeter grid. The range of products and accessories comprises over 100,000 variants. These include, for example, strain reliefs, divider systems, channels, hoses, cables, connectors and ready-to-install complete systems.



## KABELSCHLEPP and TSUBAKI – together what fits together

TSUBAKI KABELSCHLEPP is integrated into the TSUBAKI Group since 2010 and made responsible for managing the worldwide Cable Carrier Systems business. For more than 50 years, both companies have been close cooperative partners. With this integration, we will leverage our successful working relationship in one strategic enterprise.

### This global enterprise offers numerous advantages:

- » An even larger product portfolio to select from
- » Global yet locally supported – vast network of more than 40 international subsidiaries
- » Global manufacturing operations allow for shorter delivery times
- » Combined R&D resources allow for quick and innovative product development

## KABELSCHLEPP + TSUBAKI = MORE

### **MORE** Product Solutions

An expanded product portfolio of TSUBAKI products and KABELSCHLEPP cable carrier systems.

### **MORE** Innovations

A combined global R&D with even more resources ensures a quicker response to our customer's needs.

### **MORE** Regional Service

A combined TSUBAKI and KABELSCHLEPP sales force provides added local support. KABELSCHLEPP® products are also now available through the TSUBAKI network of distributors.

### **MORE** Global Support

A unified global sales and support network extends to over 70 countries around the world, providing service and support when and where you need it most.

### **MORE** Value

Together we will continue to prove our reputation as one of the industry's "Best Value" supplier in the industry.

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## Project and development competence

KABELSCHLEPP has been a synonym for innovation since the company was founded. More than 65 years of experience in flexible and efficient development and manufacturing structures make TSUBAKI KABELSCHLEPP a competent partner for customized special solutions and standard products. The demands on development and manufacturing are increasing steadily.

Products are developed worldwide for specific customer and application requirements and form the foundation for our continuously growing experience and technical compe-

tence. In combination with modern simulation tools, test methods and manufacturing processes, this experience allows us to develop efficient development processes – especially for individual project solutions. In close coordination with our customers and their requirements, we optimize all processes for meeting the technical and production requirements as well as factors such as functionality and design of the product. That saves production times and costs.



## Tailored customer solutions

Customized cable carriers not only feature innovative technology, they also offer convincing ergonomics and design aspects. DTD (designed to order) – under a separate type designation, TSUBAKI KABELSCHLEPP develops individual

systems for virtually any area of application. Development always focuses on ergonomics, functionality, economic efficiency and customer benefit.

### Concept, design and development, project planning

- » Customized solutions based on customer requirements
- » Know-how from the inventor of cable carriers
- » Decades of experience in the development and design of new systems

### Design engineering

- » CAD modeling on state-of-the-art systems
- » Simulations and tests on virtual prototypes based on computer-aided model data
- » Calculation and evaluation

### Prototyping

- » In-house 3D printing
- » Vacuum casting
- » Additive manufacturing of new systems

### Validation, testing

- » Tests on product-specific test benches according to customer specifications
- » State-of-the-art product simulation processes, FMEA and moldflow analyses

### Production, assembly

- » Automated individual/series production and assembly
- » Permanent quality control during production and assembly

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## Service that you can rely on

Our service team can design and assemble your cable carrier system even for applications with extreme assembly conditions.

- » Complete assembly with guide channels
- » Uncoiling of harnessed cable carrier systems with long travel lengths
- » Assembly at great heights (e. g. crane systems)

The specialists of our service center provide you with the support that you need. You will see: With TSUBAKI KABELSCHLEPP, you make a decision in favour not only of a cable carrier, but of a totally harmonised system.

## Certified Quality Management

We are a reliable partner for a number of industries where special attention is paid to durability and quality. Therefore, we have defined strict requirements for the safety, functionality and performance of our products. Both, internal tests and certificates from independent testing institutes prove that our products and processes comply with these quality standards.







## Ecology & Economy

We are advancing the development of environmentally friendly products to conserve the environment and reduce the environmental impact of our operations by improving the efficiency of production activities and developing products that effectively lower energy consumption.

These products help customers reduce energy consumption and improve the economic aspects of their operations. Long-Term objective is to significantly reduce CO<sub>2</sub> emissions.

Further information can be found at [tsubaki-kabelschlepp.com](http://tsubaki-kabelschlepp.com)



The Tsubaki Eco Link logo is used only on products that satisfy the standards for environmental friendliness set by the Tsubaki Group.

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Cable carrier

## Cable carrier

TSUBAKI KABELSCHLEPP supplies steel, highgrade stainless steel and solid plastic cable carriers and plastic cable carriers with aluminium stays (Hybrid cable carriers), in standard sizes or tailor-made to an individual customer's requirements in millimetre units.



- » Solid plastic cable carriers with fixed chain widths
- » Hybrid cable carriers with variable chain widths
- » Covered solid plastic, and hybrid cable carriers
- » Cable carriers for 3D applications
- » Steel cable carriers
- » Covered steel cable carriers

## Cables for cable carriers

TRAXLINE® electrical cables were specially developed, optimized and tested for use in cable carrier systems. Even in the most exacting application conditions, they provide the reliability that matters – and at reasonable prices.

- » Control cables
- » Power cables
- » Data cables
- » BUS-/FOC-/Coaxial cables
- » System cables
- » Power One Heavy Duty High voltage cable

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## Ready-to-assemble cable carrier system

Under the name TOTALTRAX® TSUBAKI KABELSCHLEPP supplies complete, fully-harnessed cable carrier systems. According to our customers' requirements we can supply harnessed cable carriers with the cables already inserted up to a full complex system.



- » Consulting
- » Planning
- » Design
- » Cable carriers
- » Power- and Control cables
- » Complete guarantee
- » Hydraulic hoses
- » Pneumatic hoses
- » Plug-and-socket connectors
- » Assembly plates
- » Complete assembly of all components
- » Wall modules
- » Windows modules
- » Corner modules
- » Roof modules
- » Sliding doors
- » Folding doors
- » Lift gates
- » Roll gates

## Conveyor Systems

For transporting chips / shavings, trimmings, metal scrap, forgings, moulded parts and plastic components KABELSCHLEPP can supply bespoke, client-specific conveyor systems.

- » Conveyor Systems
- » Hinged belt conveyors
- » Scraper conveyors
- » Belt conveyors

## Guideway Protection Systems

Fully developed, safe systems that protect guideways, spindles and axles from contamination and damage. Our guideway protection solutions thus avoid expensive down times and facilitate optimal production processes.

- » Telescopic covers
- » Way wipers on guideways
- » Link apron covers
- » Bellows
- » Conical spring covers
- » Roll-up covers



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## Industry Solutions

Our cable carrier systems have been deployed successfully in a variety of industries around the world for over 50 years. We now offer Standard applications as customised solutions, tailormade for the individual needs of your industry

ex stock. Your industry sector is not in the list? Get in touch with us directly - our industry experts will be happy to help!



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### Steelworks and Rolling Mills

At the hotspot of metallurgy

Glowing workpieces, extreme temperatures, enormous loads - our cable carriers really do hard work in metallurgy. They are robust, heat resistant and lubricant free and protect reliably cables and hoses from the most extreme conditions. Our product range covers almost all possible applications along the value chain of metal production and processing. Hundreds of realized projects in steelworks and rolling mills prove that this is one of our core areas of expertise.



### Mining & Drilling

Treasure hunters, watch out!

Thousand of tons of soil need to be moved or hundreds of meters deep need to be drilled to get to the precious mineral resources. Heavy machinery excavates and drills towards the underground deposits. Man and machine must perform at their maximum. These are exactly the extreme conditions where our heavy duty cable carriers are doing their best job. They are robust and durable and protect reliably sensitive cables on heavy machinery while they withstand vibrations, dust and dirt.



### Work Platforms & Material Handling Vehicles

We lift you up!

A workplace at lofty heights somewhere between heaven and earth - whether for pruning trees, for maintenance or repair under the roof of a production hall or in firefighting. Special vehicles with lifting technology or telescopic booms take workers up to their extraordinary workplaces. On board: our cable carriers. From lifting to telescopic movements, from movable beams to rotary movements - our products follow smoothly all required movements. At the same time they reliably protect signal and control cables, electric cables and hydraulic hoses.

Up and down - again and again. Lifting, stacking, picking - industrial trucks are indispensable in intralogistics. Our products for guiding cables follow each lifting movement. Our cable carriers are robust and durable and are perfectly designed for such permanent use applications. Different types of forklift trucks ensure all horizontal, in-house transport. No matter which type you use - we support you maintaining your flow of goods.



## Agriculture

**Not only do we make cows happy...!**

Sensors automatically determine how much fertilizer needs to go into the soil. Cows decide themselves when they want to be milked by a milking robot. Modern farming is automated - agriculture has become a high-tech industry. However, the rough operating conditions have remained. Wherever sensitive technology needs to be protected, our cable carriers are in demand. Their fields of application are as diverse as the range of agriculture itself - from milking robots to farm machines, from aquacultures to smart farming.



## Furniture Industry

**There is no second chance for a first impression**

Attractive premises, designed by architects - our cable carriers also have to cut a good figure into interiors. As everyone knows, beauty is in the eye of the beholder. In this case our Protum Office has even convinced the jury's critical eyes - and received the IF Design Award. With its special design it perfectly fits into a tastefully designed environment. Being stylish and functional at the same time it safely holds all cable. Thus, it ensures not only tidiness but also an overall appealing appearance - from designed offices to service desks, from operations centers to media boards in educational institutions.



## Telescopes

**We'll get you the moon and the stars!**

As old as mankind - looking up at the stars. So technologically advanced - looking (and listening) into the endless vastness of space. Only possible with specially developed telescopes. They are the result of intensive cooperation between research institutes and specialist companies.

We have many years of experience in this extremely demanding field between science and technology. Our cable carriers do a fantastic job in many different research institutes across the globe. Whether locking systems for giant domes or precisely aligning parabolic mirrors and optical telescopes through rotating and swiveling - our cable carriers smoothly move these applications containing such highly sensitive technology.



## Medical Technology

**A clean affair!**

Our solutions for clean rooms, especially for medical applications, are a clean affair. Using state-of-the-art technology has become essential in modern medicine - in diagnostics, therapy and care. Meeting highest hygienic standards is top priority.

We offer solutions for a wide range of equipment for imaging diagnostics, for analysis and laboratory equipment, as well as surgery and treatment tables and chairs. Precise alignment, exact positioning or comfortable storage of patients - only possible through multiple, electrical adjustments. Our cable carriers make all this possible: functional, low-vibration, reliable, IP54\* certified - and, if desired, with an extra touch of design.

\* Refers to type series TKA55 with Bi 50 - 175.

More information on certification: [tsubaki-kabelschlepp.com/tka-ip54](http://tsubaki-kabelschlepp.com/tka-ip54)



## Cleanroom

**Cleanliness in its pure form**

Maximum purity and hygiene! Consistent separation of polluted and clean environment. These are the demanding requirements for producing food and medicinal products. From pharmaceutical industry through medical technology to high-tech industry - all of them require an especially low-particle environment and "technical cleanliness" for their production processes. It comes as no surprise that clean rooms, processes and products are a must! Because any contamination leads to costly incidents, scrap or useless laboratory results.

Our special cleanroom solutions are particularly designed for such hygiene-sensitive production areas. They are abrasion-resistant and low-vibration and thus, keep the number of airborne particles at technically possible minimum. Certified as "cleanroom-suitable", our cable carriers meet all standards of the various cleanroom classes up to cleanroom class 1.



### The suitable cable carrier for your application

Find the suitable cable carrier for your specific application with all the relevant information and a direct contact online at [tsubaki-kabelschlepp.com/branchen](http://tsubaki-kabelschlepp.com/branchen) or in our special industry flyers.

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MONO series

QuickTrax® series

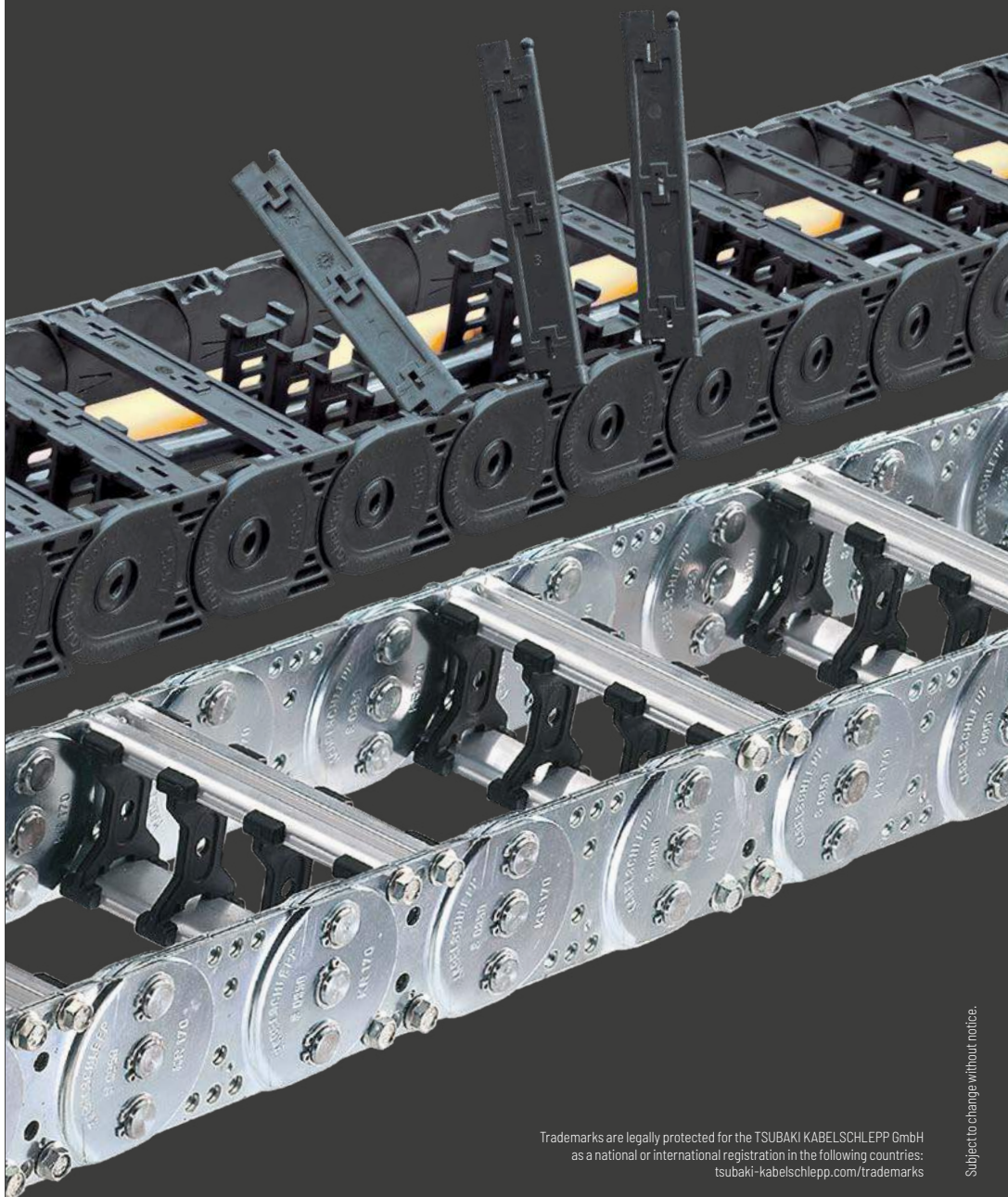
UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

# Cable carriers



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## Content

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### Cable carriers overview ..... Page 16

- » Guideline for fast product selection
- » All series, types and stay variants at a glance

# 02

### Selection by inner height ..... Page 40

- » All cable carrier structured according to inner height

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## BASIC-LINE

### MONO series

		<b>MONO 0132</b>	10	12.5	6-20	12-26	-	13	20-37	0.5	8
		<b>MONO 0130</b>	10	12.5	6-20	12-26	-	13	20-37	0.5	8
		<b>MONO 0134</b>	10	12.5	6-20	12-26	-	13	20-37	0.5	8
		<b>MONO 0182</b>	15	18	10-40	18-48	-	18	28-50	1	12
		<b>MONO 0180</b>	15	18	10-40	18-48	-	18	28-50	1	12
		<b>MONO 0184</b>	15	18	10-40	18-48	-	18	28-50	1	12
		<b>MONO 0202</b>	11	15	6-20	13-27	-	20	18-50	1.25	8.5

### QuickTrax® series

		<b>QT0250.030</b>	17.6	23	30-50	60	-	25	28-100	4	14
		<b>QT0250.040</b>	17.6	23	30-50	60	-	25	28-100	4	14
		<b>QT0320.030</b>	20	25.5	15-65	27-77	-	32	28-125	3	16
		<b>QT0320.040</b>	20	25.5	15-65	27-77	-	32	28-125	3	16

### UNIFLEX Advanced series

		<b>UA1250.020</b>	17.5	23	30-50	60	-	25	28-100	4	14
		<b>UA1320.020</b>	20	25.5	15-65	27-77	-	32	28-125	3.0	16
		<b>UA1455.020</b>	26	36	25-130	41-146	-	45.5	52-200	6	20.5
		<b>UA1455.030</b>	26	36	25-130	41-146	-	45.5	52-200	6	20.5
		<b>UA1455.040</b>	26	36	25-130	41-146	-	45.5	52-200	6	20.5
		<b>UA1555.020</b>	38	50	50-150	68-168	-	55.5	63-230	10	30
		<b>UA1555.030</b>	38	50	50-150	68-168	-	55.5	63-230	10	30
		<b>UA1555.040</b>	38	50	50-150	68-168	-	55.5	63-230	10	30



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
1.15	10	50	40	3	30	-	-	-	-	•	•	-	112
1.15	10	50	40	3	30	-	-	-	-	•	•	-	113
1.15	10	50	-	-	-	-	-	-	-	•	•	-	114
1.55	10	50	70	3	30	-	-	-	-	•	•	-	118
1.55	10	50	70	3	30	-	-	-	-	•	•	-	119
1.55	10	50	-	-	-	-	-	-	-	•	•	-	120
1.95	10	50	70	3	30	-	-	-	-	•	•	•	124
1.6	10	50	60	3	30	•	•	-	-	•	•	•	134
1.6	10	50	-	-	-	•	•	-	-	•	•	•	135
2.9	10	50	80	2.5	25	•	•	-	-	•	•	•	140
2.9	10	50	-	-	-	•	•	-	-	•	•	•	141
1.6	10	50	60	3	30	•	-	-	-	•	•	•	152
2.9	10	50	80	2.5	25	•	-	-	-	•	•	•	158
4.8	10	50	120	2.5	20	•	-	-	•	•	•	•	164
4.8	10	50	120	2.5	20	•	•	-	•	•	•	•	165
4.8	10	50	-	-	-	•	•	-	•	•	•	•	166
6.3	9	45	125	3	20	•	-	-	•	•	•	•	174
6.3	9	45	125	3	20	•	•	-	•	•	•	•	175
6.3	9	45	-	-	-	•	•	-	•	•	•	•	176

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Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	B-grid	t	KR	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		



## BASIC-LINE

### UNIFLEX Advanced series



	<b>UA1665.020</b>	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
	<b>UA1665.030</b>	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
	<b>UA1665.040</b>	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
	<b>UA1665.RMA</b>	44 (114-189)	60 (170-245)	125 - 200	147 - 222	-	66.5	75 - 300	15	35/151
	<b>UA1775.020</b>	56	77	100 - 400	126 - 276	-	77.5	90 - 340	45	44
	<b>UA1775.030</b>	56	77	100 - 400	126 - 276	-	77.5	90 - 340	45	44
	<b>UA1775.040</b>	56	77	100 - 400	126 - 276	-	77.5	90 - 340	45	44
	<b>UA1995.020</b>	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
	<b>UA1995.030</b>	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
	<b>UA1995.040</b>	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
	<b>UA1995.070</b>	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64

### TKP35 series



	<b>TKP35.030</b>	32	40	16 - 50	26 - 62	-	35	48 - 125	2	25
	<b>TKP35.040</b>	32	40	25 - 50	37 - 62	-	35	48 - 125	2	25

### TKK series



	<b>TKK39.020</b>	39	50	39 - 99	60 - 120	-	39	46 - 95	10	31
	<b>TKK39.040</b>	39	50	39 - 99	60 - 120	-	39	46 - 95	10	31

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
7	8	40	150	3	15	•	-	-	•	•	•	•	184
7	8	40	150	3	15	•	•	-	•	•	•	•	185
7	8	40	-	-	-	•	•	-	•	•	•	•	186
7	8	40	150	3	15	•	•	-	•	•	•	-	188
7.8	10	35	200	3	8	•	-	-	•	•	•	•	196
7.8	10	35	200	3	8	•	•	-	•	•	•	•	197
7.8	10	35	200	3	8	•	•	-	•	•	•	•	198
4.5	10	25	200	8	20	•	-	-	•	•	•	•	204
4.5	10	25	200	8	20	•	•	-	•	•	•	•	205
4.5	10	25	200	8	20	•	•	-	•	•	•	•	206
4.5	10	25	200	8	20	•	•	-	•	•	•	•	207
2.3	5	20	-	-	-	•	•	-	-	•	•	•	218
2.3	5	20	-	-	-	•	•	-	-	•	•	•	219
4.8	3	9	120	2.5	9	•	•	-	-	•	•	•	228
4.8	3	9	-	-	-	•	•	-	-	•	•	•	229

## Cable carrier

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MONO series

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UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## BASIC-LINE<sup>PLUS</sup>

### EasyTrax<sup>®</sup> series

	ET0115.040	4.6	8	7	11	-	11.5	10	0.4	3.5
	ET0250.030	16.5	23	30-50	60	-	25	28-100	4	13
	ET0250.040	16.5	23	30-50	60	-	25	28-100	4	13
	ET0320.030	18	25.5	15-65	27-77	-	32	28-125	1.2	14
	ET0320.040	18	25.5	15-65	27-77	-	32	28-125	1.2	14
MONO series	ET1455.030	25	36	25-78	94	-	45.5	52-200	6	20
	ET1455.040	25	36	25-78	94	-	45.5	52-200	6	20

### PROTUM<sup>®</sup> series

	P0160	15	25	15-30	19-34	-	16	18-48	0.26	12
	P0240	20	31	20-40	25-45	-	24	27-72	0.5	16
	P0240 GS	10	23	50	54	-	24	-	-	8
UNIFLEX Advanced series	P0400 GS	21.5	34	50	55	-	40	-	-	8
	P0400 GS	21.5	53.5	50	55	-	40	-	-	8

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										•	-	-	242
0.68	3	10	-	-	-	-	-	-	-	•	-	-	242
1.6	10	50	60	3	30	•	•	-	-	•	-	•	246
1.6	10	50	-	-	-	•	•	-	-	•	-	•	247
2.9	10	50	80	2.5	25	•	-	-	-	•	-	•	252
2.9	10	50	-	-	-	•	-	-	-	•	-	•	253
4.8	10	50	-	-	-	-	-	-	-	•	-	•	258
4.8	10	50	-	-	-	-	-	-	-	•	-	•	259
1.18	25	200	-	-	-	-	-	-	-	•	-	-	268
1.5	25	200	-	-	-	-	-	-	-	•	-	-	272
-	-	-	-	-	-	-	-	-	-	(•)	-	-	275
-	-	-	-	-	-	-	-	-	-	(•)	-	-	290
-	-	-	-	-	-	-	-	-	-	(•)	-	-	290

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Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## VARIO-LINE

## K series

		<b>KC0650 RS</b>	38	57,5	75 - 400	103 - 428	1	65	75 - 300	20	30
		<b>KC0650 LG</b>	36	57,5	75 - 600	103 - 628	1	65	75 - 300	20	32
		<b>KC0650 RMA</b>	200	224	200 - 400	234 - 428	1	65	75 - 300	20	160
		<b>KE0650 RE</b>	42	57,5	68 - 268	96 - 296	8	65	75 - 300	20	33
		<b>KC0900 RS</b>	58	78,5	100 - 400	131 - 431	1	90	130 - 385	30	46
		<b>KC0900 RV</b>	58	78,5	100 - 500	131 - 531	1	90	130 - 385	30	46
		<b>KC0900 RM</b>	54	78,5	100 - 600	131 - 631	1	90	130 - 385	30	43
		<b>KC0900 LG</b>	50	78,5	100 - 700	131 - 731	1	90	130 - 385	30	42
		<b>KC0900 RMA</b>	200	224	200 - 500	231 - 531	1	90	130 - 385	30	160
		<b>KC0900 RMR</b>	51	78,5	100 - 600	131 - 631	1	90	130 - 385	30	41
		<b>KE0900 RE</b>	58	78,5	81 - 561	112 - 592	16	90	130 - 385	30	46

## UNIFLEX Advanced series

		<b>UA1995 RSH 020</b>	80	110	66 - 600	96 - 630	-	99,5	150 - 500	50	64
		<b>UA1995 RSH 030</b>	80	110	66 - 600	96 - 630	-	99,5	150 - 500	50	64
		<b>UA1995 RSH 040</b>	80	110	66 - 600	96 - 630	-	99,5	150 - 500	50	64
		<b>UA1995 RSH 070</b>	80	110	66 - 600	96 - 630	-	99,5	150 - 500	50	64

\* Further information on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										•	•	•	312
4,8	8	40	220	2	3	•	•	•	•	•	•	•	312
4,8	8	40	220	2	3	-	-	-	-	•	•	•	316
4,8	8	40	220	2	3	•	-	-	-	•	•	-	318
4,8	8	40	220	2	3	•	•	-	•	•	•	•	320
7,8	6	30	260	2	3	•	•	•	•	•	•	•	326
7,8	6	30	260	2	3	•	•	•	•	•	•	•	330
7,8	6	30	260	2	3	•	•	-	-	•	•	•	*
7,8	6	30	260	2	3	-	-	-	-	•	•	•	334
7,8	6	30	260	2	3	•	-	-	-	•	•	-	336
7,8	6	30	260	2	3	•	-	-	-	•	•	•	*
7,8	6	30	260	2	3	•	•	•	•	•	•	•	338
4,5	10	25	200	8	20	•	-	-	•	•	•	•	348
4,5	10	25	200	8	20	•	•	-	•	•	•	•	349
4,5	10	25	200	8	20	•	•	-	•	•	•	•	350
4,5	10	25	200	8	20	•	•	-	•	•	•	•	351

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EasyTrax® series	

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		



## VARIO-LINE

### M series

		MC0320 RS 01	19	27.5	25 - 280	36 - 291	1	32	37 - 200	2.5	15
		MC0320 RS 02	19	27.5	25 - 280	36 - 291	1	32	37 - 200	2.5	15
		ME0320 RE	19	27.5	25 - 189	36 - 200	4	32	37 - 200	2.5	15
		MK0475 RD 01	28	39	24 - 280	41 - 297	8	47.5	55 - 300	3.0	22
		MK0475 RD 02	28	39	24 - 280	41 - 297	8	47.5	55 - 300	3.0	22
		MC0650 RS	38	57	75 - 400	109 - 434	1	65	75 - 350	25	30
		MC0650 LG	36	57	75 - 500	109 - 534	1	65	75 - 350	25	29
		MC0650 RMA	38 (200)	57 (224)	200 - 400	234 - 434	1	65	75 - 350	25	-
		ME0650 RE	42	57	50 - 266	84 - 300	8	65	75 - 350	25	33
		MK0650 RD	42	57	50 - 266	84 - 300	8	65	75 - 350	25	33
		MC0950 RS	58	80	75 - 400	114 - 439	1	95	140 - 380	35	46
		MC0950 RV	58	80	75 - 500	114 - 539	1	95	140 - 380	35	46
		MC0950 RM	54	80	75 - 600	114 - 639	1	95	140 - 380	35	43
		MC0950 LG	50	80	75 - 600	114 - 639	1	95	140 - 380	35	38
		MC0950 RMA	58 (200)	80 (224)	200 - 500	239 - 539	1	95	140 - 380	35	-
		MC0950 RMR	51	80	75 - 600	114 - 639	1	95	140 - 380	35	46
		ME0950 RE	58	80	45 - 557	84 - 596	16	95	140 - 380	35	46
		MK0950 RD	58	80	45 - 557	84 - 596	16	95	140 - 380	35	46

\* Further information on request.



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	364
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	364
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	366
2.7	10	50	-	-	-	•	•	•	-	•	•	•	372
2.7	10	50	-	-	-	•	•	•	-	•	•	•	374
4.8	10	40	220	8	20	•	•	•	•	•	•	•	380
4.8	10	40	220	8	20	-	-	-	-	•	•	•	384
4.8	10	40	220	8	20	•	-	-	-	•	•	-	386
4.8	10	40	220	8	20	•	•	-	•	•	•	•	388
4.8	10	40	220	8	20	•	•	-	•	•	•	•	389
7.4	10	30	260	8	20	•	•	•	•	•	•	•	398
7.4	10	30	260	8	20	•	•	•	•	•	-	•	402
7.4	10	30	260	8	20	•	•	•	-	•	•	•	406
7.4	10	30	260	8	20	-	-	-	-	•	•	•	408
7.4	10	30	260	8	20	•	-	-	-	•	•	-	410
7.4	10	30	260	8	20	•	-	-	-	•	•	•	412
7.4	10	30	260	8	20	•	•	•	•	•	•	•	414
7.4	10	30	260	8	20	•	•	•	•	•	•	•	415

Subject to change without notice.

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## VARIO-LINE

### M series

		<b>MC1250 RS</b>	72	96	75 - 400	120 - 445	1	125	180 - 500	65	61
		<b>MC1250 RV</b>	72	96	100 - 600	145 - 645	1	125	180 - 500	65	61
		<b>MC1250 RM</b>	69	96	100 - 800	145 - 845	1	125	180 - 500	65	59
		<b>MC1250 LG</b>	-	96	100 - 800	145 - 845	1	125	180 - 500	65	59
		<b>MC1250 RMA</b>	72 (200)	96 (226)	200 - 800	245 - 845	1	125	180 - 500	65	-
		<b>MC1250 RMR</b>	66	96	100 - 800	145 - 845	1	125	180 - 500	65	54
		<b>ME1250 RE</b>	72	96	71 - 551	116 - 596	16	125	180 - 500	65	61
		<b>MK1250 RD</b>	72	96	71 - 551	116 - 596	16	125	180 - 500	65	61
		<b>MC1300 RMF</b>	87	120	100 - 800	150 - 850	1	130	150 - 500	70	75
		<b>MC1300 RMS</b>	87	120	100 - 800	150 - 850	1	130	150 - 500	70	75
		<b>MC1300 LG</b>	-	120	100 - 800	150 - 850	1	130	150 - 500	70	74

### TKHD series

		<b>TKHD85 RMF</b>	58	84	100 - 800	154 - 854	1	85	240 - 400	50	46
		<b>TKHD90 RMF</b>	87	117	100 - 800	170 - 870	1	90	250 - 500	100	69
		<b>TKHD85-R RMF</b>	58	84.5	100 - 800	154 - 854	1	85	240 - 400	50	46
		<b>TKHD90-R RMF</b>	87	117.5	100 - 800	170 - 870	1	90	250 - 500	100	69

\* Further information on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
9.7	10	25	320	8	20	•	•	-	•	•	•	•	424
9.7	10	25	320	8	20	•	•	•	•	•	-	•	428
9.7	10	25	320	8	20	•	•	•	-	•	•	•	432
9.7	10	25	320	8	20	-	-	-	-	•	•	•	434
9.7	10	25	320	8	20	•	-	-	-	•	•	-	436
9.7	10	25	320	8	20	•	-	-	-	•	•	•	438
9.7	10	25	320	8	20	•	•	•	•	•	•	•	440
9.7	10	25	320	8	20	•	•	•	•	•	•	•	441
10.8	10	25	350	8	20	•	•	-	•				448
10.8	10	25	350	8	20	•	•	-	•	•	•	•	450
10.8	10	25	350	8	20	-	-	-	-	•	•	•	452
-	5	20	200	5	2.5	•	•	-	-	•	-	-	460
13.5	8	20	200	5	2.5	•	•	-	-	•	-	-	466
-	-	-	1200	5	50	•	•	-	-	-	-	-	472
-	-	-	1500	10	50	•	•	-	-	-	-	-	478

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








Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## VARIO-LINE







### XL series

		<b>XLC1650 RM</b>	108	140	200-1000	268-1068	1	165	250-550	65	86
		<b>XLC1650 LG</b>	110	140	200-1000	268-1068	1	165	250-550	65	88
		<b>XLC1650 RMR</b>	108	140	200-1000	268-1068	1	165	250-550	65	84

### QUANTUM® series

		<b>Q040 RE</b>	28	40	28-284	68-324	8	15	60-180	2.5	22
		<b>Q060 RS</b>	38	60	38-500	90-552	1	20	100-300	5	30
		<b>Q060 RE</b>	42	60	68-276	120-328	8	20	100-300	5	33
		<b>Q080 RS</b>	58	80	50-600	122-672	1	25	170-500	8	46
		<b>Q080 RV</b>	58	80	50-600	122-672	1	25	170-500	8	46
		<b>Q080 RE</b>	58	80	58-570	130-642	16	25	170-500	8	46
		<b>Q100 RS</b>	72	98	70-600	152-682	1	30	180-600	12	57
		<b>Q100 RV</b>	72	98	70-600	152-682	1	30	180-600	12	57
		<b>Q100 RE</b>	72	98	74-570	156-652	16	30	180-600	12	57

### TKR series

		<b>TKR0150.030</b>	22	27.5	20-60	34-74	-	15	40-75	2	17.5
		<b>TKR0200.030</b>	28	37	40-120	56-136	-	20	55-150	2.5	22
		<b>TKR0260.030</b>	40	54	50-200	76-226	-	26	75-150	8	32
		<b>TKR0280.030</b>	52	66	50-200	80-230	-	28	75-200	10	41
		<b>TKR0370 RE</b>	28	35	40-80	59-99	-	37	55-100	2.4	25

\* Further information on request.

\*\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
11.75	4	25	350	2	2-3	•	-	-	•	•	•	•	488
11.75	4	25	350	2	2-3	-	-	-	-	•	•	•	*
11.75	4	25	350	2	2-3	•	-	-	-	•	•	•	*
3.2	40	300	30	2	3	•	•	•	-	•	•	-	498
5	30	160	50	3	2-3	•	•	•	•	•	•	-	504
5	30	160	50	3	2-3	•	•	-	•	•	•	-	508
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	514
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	518
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	522
7.8	20	70	95	3	2-3	•	•	-	•	•	•	-	528
7.8	20	70	95	3	2-3	•	•	•	•	•	•	-	532
7.8	20	70	95	3	2-3	•	•	•	•	•	•	-	536
1.75	5	200**	-	-	-	•	•	-	-	•	-	-	546
2.75	5	200**	-	-	-	•	•	-	-	•	-	-	552
3.9	5	200**	-	-	-	•	•	-	•	•	-	-	558
4.9	5	200**	-	-	-	•	•	-	•	•	-	-	564
2.8	5	200**	-	-	-	•	•	-	-	•	-	-	570

Subject to change without notice.

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	B-grid	t	KR	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## TUBES-PLASTIC

### TKA series

		<b>TKA30.060</b>	20.5	28.5	15 - 65	28 - 78	-	30.5	55 - 180	3	16
		<b>TKA30.080</b>	20.5	28.5	15 - 65	28 - 78	-	30.5	55 - 180	3	16
		<b>TKA38.060</b>	26	36	25 - 130	41 - 146	-	38.5	70 - 230	5	20
		<b>TKA38.080</b>	26	36	25 - 130	41 - 146	-	38.5	70 - 230	5	20
		<b>TKA45.060</b>	36	50	50 - 150	66 - 166	-	45.5	82 - 230	6	28.5
		<b>TKA45.080</b>	36	50	50 - 150	66 - 166	-	45.5	82 - 230	6	28.5
		<b>TKA55.060</b>	45	64	50 - 250	70 - 270	-	55.5	100 - 300	15	36
		<b>TKA55.080</b>	45	64	50 - 250	70 - 270	-	55.5	100 - 300	15	36

### UAT series

		<b>UAT1555.080</b>	50	69	75 - 175	Bi + 21	-	55.5	100 - 300	15	40
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### MT series

		<b>MT0475 RMD 01</b>	26	39	33 - 180	41 - 197	1	47.5	75 - 300	3	20
		<b>MT0475 RMD 02</b>	26	39	33 - 180	41 - 197	1	47.5	75 - 300	3	20
		<b>MT0475 RDD 01</b>	26	39	24 - 280	41 - 297	8	47.5	75 - 300	3	20
		<b>MT0475 RDD 02</b>	26	39	24 - 280	41 - 297	8	47.5	75 - 300	3	20
		<b>MT0650 RMD</b>	38.5	57	100 - 500	134 - 534	1	65	115 - 350	25	30
		<b>MT0650 RDD</b>	38.5	57	50 - 258	84 - 292	8	65	95 - 350	25	30

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement		Page					
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side						
										•	•	-	-	•	•	-	582
3.5	10	50	80	2.5	25	•	•	-	-	•	•	-	-	•	•	-	583
3.5	10	50	80	2.5	25	•	•	-	-	•	•	-	-	•	•	-	588
3.9	10	50	120	2.5	20	•	•	-	-	•	•	-	-	•	•	-	589
3.9	10	50	120	2.5	20	•	•	-	-	•	•	-	-	•	•	-	594
4.7	9	45	125	3	20	•	•	-	•	•	•	-	-	•	•	-	595
4.7	9	45	125	3	20	•	•	-	•	•	•	-	-	•	•	-	602
6.5	8	40	150	3	15	•	•	-	•	•	•	-	-	•	•	-	603
6.5	8	40	150	3	15	•	•	-	•	•	•	-	-	•	•	-	614
6.5	8	40	150	3	15	•	•	-	-	•	•	-	-	•	•	-	624
2.7	10	50	-	-	-	•	•	-	-	•	•	-	-	•	•	-	626
2.7	10	50	-	-	-	•	•	-	-	•	•	-	-	•	•	-	628
2.7	10	50	-	-	-	•	•	•	-	•	•	-	-	•	•	-	630
2.7	10	50	-	-	-	•	•	•	-	•	•	-	-	•	•	-	636
4.8	10	35	170	8	20	•	•	-	-	•	•	-	-	•	•	-	638
4.8	10	35	170	8	20	•	•	-	-	•	•	-	-	•	•	-	638

Subject to change without notice.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## TUBES-PLASTIC

### MT series

		MT0950 RMD	54.5	80	100 - 600	139 - 639	1	95	200 - 380	35	43
		MT0950 RDD	54.5	80	77 - 349	116 - 388	16	95	140 - 380	35	43
		MT1250 RMD	68.5	96	150 - 800	195 - 845	1	125	260 - 500	65	61
		MT1250 RDD	68.5	96	103 - 359	148 - 404	16	125	220 - 500	65	61
		MT1300 RMD	87	120	100 - 800	150 - 850	1	130	240 - 500	70	69

### XLT series

		XLT1650 RMD	105	140	200 - 1000	268 - 1068	1	165	300 - 550	65	84
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Series	Opening variant	Type	$h_i$	$B_i$	$D_a$	$t$	$KR$	Radial link rotation on 1 m length [°]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]	Page

## 3D-LINE

### ROBOTRAX® System

		R040	10	27	40	21.5	70 [75]	± 450	0.7	8.5	680
		R056	14	39	56	32	90 [105]	± 300	1.1	11	680
		R075	22	52	75	40	125 [140]	± 215	4	18	680
		R085	24	54	85	40	130 [170]	± 215	5	20	680
		R100	31	64	100	40	130 [175]	± 215	6	27	680

Values in [] apply when using protectors



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
7.4	10	25	230	8	20	•	•	•	-	•	•	-	644
7.4	10	25	230	8	20	•	•	•	•	•	•	-	646
9.7	10	20	270	8	20	•	•	•	-	•	•	-	652
9.7	10	20	270	8	20	•	•	•	•	•	•	-	654
10.8	10	20	300	8	20	•	•	-	•	•	•	-	660
11.75	4	25	350	2	2-3	•	-	-	•	•	•	-	670

Series	Opening variant	Type	$h_i$ [mm]	$B_i$ [mm]	$D_a$ [mm]	$t$ [mm]	KR [mm]	Radial link rotation on 1 m length [°]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]	Page

## 3D-LINE

### ROBOTRAX® System

		R140X	48	74	140	50	125 [225]	± 200	10	42	681
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Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	B <sub>i</sub> - grid	t	KR	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		



## STEEL-LINE

### LS/LSX series

	LS/LSX1050 RS 2	58	80	84 - 384	100 - 400	1	105	105 - 430	35	46
	LS/LSX1050 RV	58	80	84 - 584	100 - 600	1	105	105 - 430	35	46
	LS/LSX1050 RR	54	80	84 - 484	100 - 500	1	105	105 - 430	35	43
	LS/LSX1050 LG	-	80	82 - 582	100 - 600	1	105	105 - 430	35	38
	LS/LSX1050 RMA	58 (200)	80 (226)	184 - 384	200 - 400	1	105	105 - 430	35	-

### S/SX series

	S/SX0650 RS 1	31	50	65 - 265	100 - 300	1	65	75 - 400	30	24
	S/SX0650 RS 2	31	50	69 - 369	100 - 400	1	65	75 - 400	30	24
	S/SX0650 RR	26	50	69 - 369	100 - 400	1	65	75 - 400	30	20
	S/SX0650 LG	-	50	35 - 465	70 - 500	1	65	75 - 400	30	26
	S/SX0650 RMA	31 (200)	50 (224)	155 - 355	200 - 400	1	65	75 - 400	30	-
	S/SX0950 RS 1	46	68	107 - 257	150 - 300	1	95	125 - 600	45	36
	S/SX0950 RS 2	46	68	113 - 363	150 - 400	1	95	125 - 600	45	36
	S/SX0950 RM	43	68	88 - 563	125 - 600	1	95	125 - 600	45	34
	S/SX0950 RR	42	68	115 - 465	150 - 500	1	95	125 - 600	45	33
	S/SX0950 LG	-	68	82 - 557	125 - 600	1	95	125 - 600	45	38
	S/SX0950 RMR	40	68	108 - 558	150 - 600	1	95	125 - 600	45	32

\* Further information on request.

\*\* Depending on the specific application, additional gliding elements or rollers are required.

\*\*\* Application-specific, values on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
9.5	5	10	-	-	-	•	•	•	•	•	-	-	708
9.5	5	10	-	-	-	•	•	•	•	•	-	-	712
9.5	5	10	-	-	-	•	•	-	-	•	-	-	716
9.5	5	10	-	-	-	-	-	-	-	•	-	-	718
9.5	5	10	-	-	-	•	-	-	-	•	-	-	720
5.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	734
5.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	736
5.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	738
5.8	2.5	5	***	1	2	-	-	-	-	•	•**	•**	740
5.8	2.5	5	***	1	2	•	-	-	-	•	•**	-	*
8.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	744
8.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	746
8.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	748
8.8	2.5	5	***	1	2	•	•	-	-	•	•**	•**	750
8.8	2.5	5	***	1	2	-	-	-	-	•	•**	•**	752
8.8	2.5	5	***	1	2	•	-	-	-	•	•**	•**	*

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	B <sub>i</sub> - grid	t	KR	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## STEEL-LINE

## S/SX series

		S/SX1250 RS 1	72	94	152 - 352	200 - 400	1	125	145 - 1000	50	57
		S/SX1250 RS 2	72	94	156 - 456	200 - 500	1	125	145 - 1000	50	57
		S/SX1250 RV	72	94	154 - 554	200 - 600	1	125	145 - 1000	50	57
		S/SX1250 RM	69	94	151 - 751	200 - 800	1	125	145 - 1000	50	55
		S/SX1250 RR	66	94	160 - 560	200 - 600	1	125	145 - 1000	50	52
		S/SX1250 LG	-	94	82 - 752	130 - 800	1	125	145 - 1000	50	59
		S/SX1250 RMA	72 (200)	94 (226)	154 - 554	200 - 600	1	125	145 - 1000	50	-
		S/SX1250 RMR	66	94	153 - 753	200 - 800	1	125	145 - 1000	50	52
		S/SX1800 RM	108	140	188 - 938	250 - 1000	1	180	265 - 1300	60	86
		S/SX1800 RR	104	140	201 - 751	250 - 800	1	180	265 - 1300	60	83
		S/SX1800 LG	-	140	121 - 941	180 - 1000	1	180	265 - 1300	60	88
		S/SX2500 RM	183	220	175 - 1125	250 - 1200	1	250	365 - 1395	100	146
		S/SX2500 LG	-	220	174 - 1124	250 - 1200	1	250	365 - 1395	100	144
		S/SX3200 LG	-	300	166 - 1416	250 - 1500	1	320	470 - 1785	150	176
		S/SX5000	150	200	133 - 1083	250 - 1200	1	200	500 - 1200	100	-
		S/SX6000	240	300	177 - 1377	300 - 1500	1	320	700 - 1500	150	-
		S/SX7000	370	450	200 - 1650	350 - 1800	1	450	900 - 2400	600	-
		S/SX8000	578	600	200 - 1650	350 - 1800	1	550	900 - 2400	800	-
		S/SX9000	Custom sizes from a cable carrier width of 350 mm								

\* Further information on request.

\*\* Depending on the specific application, additional gliding elements or rollers are required.

\*\*\* Application-specific, values on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
13.5	2.5	5	***	1	2	•	•	-	-	•	•**	•**	758
13.5	2.5	5	***	1	2	•	•	-	-	•	•**	•**	762
13.5	2.5	5	***	1	2	•	•	•	•	•	•**	•**	766
13.5	2.5	5	***	1	2	•	•	•	-	•	•**	•**	770
13.5	2.5	5	***	1	2	•	•	-	-	•	•**	•**	772
13.5	2.5	5	***	1	2	-	-	-	-	•	•**	•**	774
13.5	2.5	5	***	1	2	•	-	-	-	•	•**	-	*
13.5	2.5	5	***	1	2	•	-	-	-	•	•**	•**	*
17.8	2	3	***	0.8	2	•	•	-	•	•	•**	•**	780
17.8	2	3	***	0.8	2	•	•	-	-	•	•**	•**	782
17.8	2	3	***	0.8	2	-	-	-	-	•	•**	•**	784
23.7	1	3	-	-	-	•	•	•	-	•	•**	•**	790
23.7	1	3	-	-	-	-	-	-	-	•	•**	•**	792
24	1	2.5	-	-	-	-	-	-	-	•	•**	•**	796
12	2	3	-	-	-	-	•	-	-	•	•**	•**	800
16.7	1.5	2	-	-	-	-	•	-	-	•	•**	•**	801
24.9	0.05	0.3	-	-	-	-	•	-	-	•	•**	•**	802
24.9	0.05	0.3	-	-	-	-	•	-	-	•	•**	•**	803
													806

Subject to change without notice.

Series	Opening variant	Type	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		

## TUBES-STEEL

### S/SX Tubes series

	<b>S/SX0650 RMD</b>	30	50	65 - 465	100 - 500	1	65	115 - 300	30	24
	<b>S/SX0950 RMD</b>	44	68	88 - 563	125 - 600	1	95	170 - 600	45	35
	<b>S/SX1250 RMD</b>	69	94	101 - 751	150 - 800	1	125	200 - 1000	50	55
	<b>S/SX1800 RMD</b>	104	140	188 - 938	250 - 1000	1	180	320 - 1405	60	83

\* Depending on the specific application, additional gliding elements or rollers are required.

\*\* Application-specific, values on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										vertical hanging or standing	lying on the side	rotating arrangement	
5.8	2.5	5	**	1	2	•	•	-	-	•*	•*	-	816
8.8	2.5	5	**	1	2	•	•	-	-	•*	•*	-	822
13.5	2.5	5	**	1	2	•	•	•	-	•	•	-	828
17.8	2	3	**	0.8	2	•	•	-	•	•	•	-	834

# Cable carrier | Selection by inner height

	$h_i$ [mm]	Cable- $d_{max}$ [mm]	$B_i$ [mm]	Type	Page		$h_i$ [mm]	Cable- $d_{max}$ [mm]	$B_i$ [mm]	Type	Page	
Cable carrier configuration	<b>4,6 – 10 mm</b>						<b>26</b>	20	69 – 369	S/SX0650 RR	738	
	<b>4.6</b>	3.5	7	ET0115.040	242	<b>28</b>	22	24 – 280	MK0475 RD 1	372		
	<b>10</b>	8	6 – 20	MONO 0132	112	<b>28</b>	22	24 – 280	MK0475 RD 2	374		
	<b>10</b>	8	6 – 20	MONO 0130	113	<b>28</b>	22	28 – 284	Q040 RE	498		
	<b>10</b>	8	6 – 20	MONO 0134	114	<b>28</b>	22	40 – 120	TKR0200.030	552		
	<b>10</b>	8	50	PO240 GS	275	<b>28</b>	22	40 – 80	TKR0370 RE	570		
	<b>10</b>	8.5	27	RO40	680	<b>30</b>	24	65 – 465	S/SX0650 RMD	816		
Configuration guidelines	<b>11 – 15 mm</b>						<b>31 – 40 mm</b>					
	<b>11</b>	8.5	6 – 20	MONO 0202	124	<b>31</b>	27	64	R100	680		
	<b>14</b>	11	39	RO56	680	<b>31</b>	24	65 – 265	S/SX0650 RS 1	734		
	<b>15</b>	12	10 – 40	MONO 0182	118	<b>31</b>	24	69 – 369	S/SX0650 RS 2	736		
	<b>15</b>	12	10 – 40	MONO 0180	119	<b>32</b>	25	16 – 50	TKP35.030	218		
Materials information	<b>15</b>	12	10 – 40	MONO 0184	120	<b>32</b>	25	25 – 50	TKP35.040	219		
	<b>15</b>	12	15 – 30	PO160	268	<b>36</b>	32	75 – 500	KC0650 LG	316		
	<b>16.5 – 20.5 mm</b>						<b>36</b>	29	75 – 600	MCO650 LG	384	
	<b>16.5</b>	13	20 – 80	ET0250.030	246	<b>36</b>	28.5	50 – 150	TKA45.060	594		
	<b>16.5</b>	13	20 – 80	ET0250.040	247	<b>36</b>	28.5	50 – 150	TKA45.080	595		
MONO series	<b>17.5</b>	14	20 – 80	UA1250.020	152	<b>36</b>	26	35 – 465	S/SX0650 LG	740		
	<b>17.6</b>	14	20 – 80	QTO250.030	134	<b>38</b>	30	50 – 150	UA1555.020	174		
	<b>17.6</b>	14	20 – 80	QTO250.040	135	<b>38</b>	30	50 – 150	UA1555.030	175		
	<b>18</b>	14	15 – 65	ET0320.030	252	<b>38</b>	30	50 – 150	UA1555.040	176		
	<b>18</b>	14	15 – 65	ET0320.040	253	<b>38</b>	30	75 – 400	KC0650 RS	312		
	<b>19</b>	15	25 – 280	MCO320 RS 01	364	<b>38</b>	30	75 – 400	MCO650 RS	380		
	<b>19</b>	15	25 – 280	MCO320 RS 02	364	<b>38</b>	30	38 – 500	Q060 RS	504		
QuickTrax® series	<b>19</b>	15	25 – 189	ME0320 RE	366	<b>38.5</b>	30	100 – 500	MT0650 RMD	636		
	<b>20</b>	16	15 – 65	QTO320.030	140	<b>38.5</b>	31	50 – 258	MT0650 RDD	638		
	<b>20</b>	16	15 – 65	QTO320.040	141	<b>39</b>	31	39 – 99	TKK39.020	228		
	<b>20</b>	16	15 – 65	UA0320.020	158	<b>39</b>	31	39 – 99	TKK39.040	229		
	<b>20</b>	16	20 – 40	PO240	272	<b>40</b>	32	50 – 200	TKR0260.030	558		
	<b>20.5</b>	16	15 – 65	TKA30.060	582	<b>40</b>	32	108 – 558	S/SX0950 RMR	*		
	<b>20.5</b>	16	15 – 65	TKA30.080	583	<b>42 – 48 mm</b>						
UNIFLEX Advanced series	<b>21.5</b>	8	50	PO400 GS	290	<b>42</b>	33	68 – 268	KE0650 RE	320		
	<b>22 – 30 mm</b>						<b>42</b>	33	50 – 266	ME0650 RE	388	
	<b>22</b>	17.5	20 – 60	TKR0150.030	546	<b>42</b>	33	50 – 266	MK0650 RD	389		
	<b>22</b>	18	52	RO75	680	<b>42</b>	33	68 – 276	Q060 RE	508		
	<b>24</b>	20	54	RO85	680	<b>42</b>	33	115 – 465	S/SX0950 RR	750		
	<b>25</b>	20	25 – 78	ET1455.030	258	<b>43</b>	34	88 – 563	S/SX0950 RM	748		
	<b>25</b>	20	25 – 78	ET1455.040	259	<b>44</b>	35	50 – 250	UA1665.020	184		
TKP35 series	<b>26</b>	20.5	25 – 130	UA1455.020	164	<b>44</b>	35	50 – 250	UA1665.030	185		
	<b>26</b>	20.5	25 – 130	UA1455.030	165	<b>44</b>	35	50 – 250	UA1665.040	186		
	<b>26</b>	20.5	25 – 130	UA1455.040	166	<b>44</b>	35	88 – 563	S/SX0950 RMD	822		
	<b>26</b>	20	25 – 130	TKA38.060	588	<b>45</b>	36	50 – 250	TKA55.060	602		
	<b>26</b>	20	25 – 130	TKA38.080	589	<b>45</b>	36	50 – 250	TKA55.080	603		
	<b>26</b>	20	33 – 180	MT0475 RMD 1	624	<b>46</b>	36	107 – 257	S/SX0950 RS 1	744		
	<b>26</b>	20	33 – 180	MT0475 RMD 2	626	<b>46</b>	36	113 – 363	S/SX0950 RS 2	736		
	<b>26</b>	20	24 – 280	MT0475 RDD 1	628	<b>47</b>	42	126.5	R140	681		
	<b>26</b>	20	24 – 280	MT0475 RDD 2	630	<b>48</b>	38	82 – 582	LS/LSX1050 LG	718		
	TKK series											
EasyTrax® series												



# Cable carrier | Selection by inner height

$h_i$ [mm]	Cable- $d_{max}$ [mm]	$B_i$ [mm]	Type	Page

50 - 58 mm				
50	42	100 - 700	KC0900 LG	334
50	38	75 - 600	MC0950 LG	408
50	40	75 - 175	UAT1555.080	614
48	38	82 - 557	S/SX0950 LG	752
51	41	100 - 600	KC0900 RMR	*
51	46	75 - 600	MC0950 RMR	412
52	41	50 - 200	TKR0280.030	564
54	43	100 - 600	KC0900 RM	*
54	43	75 - 600	MC0950 RM	406
54	43	84 - 484	LS/LSX1050 RR	716
54.5	43	100 - 600	MT0950 RMD	644
54.5	43	77 - 349	MT0950 RDD	646
56	44	100 - 400	UA1775.020	196
56	44	100 - 400	UA1775.030	197
56	44	100 - 400	UA1775.040	198
58	46	100 - 400	KC0900 RS	326
58	46	100 - 500	KC0900 RV	330
58	46	81 - 561	KE0900 RE	338
58	46	75 - 400	MC0950 RS	398
58	46	75 - 500	MC0950 RV	402
58	46	45 - 557	ME0950 RE	414
58	46	45 - 557	MK0950 RD	415
58	46	100 - 800	TKHD85 RMF	460
58	46	100 - 800	TKHD85-R RMF	472
58	46	50 - 600	Q080 RS	514
58	46	50 - 600	Q080 RV	518
58	46	58 - 570	Q080 RE	522
58	46	84 - 384	LS/LSX1050 RS2	708
58	46	84 - 584	LS/LSX1050 RV	712

60 - 80 mm				
66	54	100 - 800	MC1250 RMR	438
66	52	160 - 560	S/SX1250 RR	772
66	52	153 - 753	S/SX1250 RMR	*
68.5	61	150 - 800	MT1250 RMD	652
68.5	61	103 - 359	MT1250 RDD	654
69	59	100 - 800	MC1250 RM	432
69	55	151 - 751	S/SX1250 RM	770
69	55	101 - 751	S/SX1250 RMD	828
72	61	75 - 400	MC1250 RS	424
72	61	100 - 600	MC1250 RV	402
72	61	71 - 551	ME1250 RE	440
72	61	71 - 551	MK1250 RD	441
72	57	70 - 600	Q100 RS	528
72	57	70 - 600	Q100 RV	532
72	57	74 - 570	Q100 RE	536
72	57	152 - 352	S/SX1250 RS 1	758
72	57	156 - 456	S/SX1250 RS 2	762
72	57	154 - 554	S/SX1250 RV	766

$h_i$ [mm]	Cable- $d_{max}$ [mm]	$B_i$ [mm]	Type	Page

74	59	100 - 800	MC1250 LG	434
76	59	82 - 752	S/SX1250 LG	774
80	64	85 - 400	UA1995.020	204
80	64	85 - 400	UA1995.030	205
80	64	85 - 250	UA1995.040	206
80	64	85 - 250	UA1995.070	207
80	64	66 - 600	UA1995 RSH 020	348
80	64	66 - 600	UA1995 RSH 030	349
80	64	66 - 600	UA1995 RSH 040	350
80	64	66 - 600	UA1995 RSH 070	351

87 - 108 mm				
87	75	100 - 800	MC1300 RMF	448
87	75	100 - 800	MC1300 RMS	450
87	69	100 - 800	TKHD90 RMF	466
87	69	100 - 800	TKHD90-R RMF	478
87	69	100 - 800	MT1300 RMD	660
92	74	100 - 800	MC1300 LG	452
104	83	201 - 751	S/SX1800 RR	782
104	83	188 - 938	S/SX1800 RMD	834
105	84	200 - 1000	XLT1650 RMD	670
108	86	200 - 1000	XLC1650 RM	488
108	84	200 - 1000	XLC1650 RMR	*
108	86	188 - 938	S/SX1800 RM	780

110 - 220 mm				
110	88	200 - 1000	XLC1650 LG	*
110	88	121 - 941	S/SX1800 LG	784
150	-	133 - 1083	S/SX5000 RSV	800
180	144	174 - 1124	S/SX2500 LG	792
183	146	175 - 1125	S/SX2500 RM	790
189	151	125 - 200	UA1665 RMA	188
200	160	200 - 400	KC0650 RMA	318
200	160	200 - 500	KC0900 RMA	336
200	-	200 - 400	MC0650 RMA	386
200	-	200 - 500	MC0950 RMA	410
200	-	200 - 800	MC1250 RMA	436
200	-	184 - 384	LS/LSX1050 RMA	720
200	-	155 - 355	S/SX0650 RMA	*
200	-	154 - 554	S/SX1250 RMA	*
220	176	166 - 1416	S/SX3200 LG	796

240 - 578 mm				
240	-	177 - 1377	S/SX6000 RSV	801
370	-	200 - 1650	S/SX7000 RSV	802
578	-	200 - 1650	S/SX8000 RSV	803

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

\* Further information on request.

# Cable carrier configuration



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- » Pitch and inner height as characteristic parameters for cable carriers
- » Explanation of KR and RKR as well as KR/RKR

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- » Opening options
- » Explanation of fully stayed and half-stayed

## 03

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- » Explanation of the systems TS0, TS1, TS2, TS3 and LG

## 04

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- » Connection variants

## 05

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## 07

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- » Area of application for multi-band cable carriers

Cable carrier

Cable carrier  
configurationConfiguration  
guidelinesMaterials  
informationMONO  
seriesQuickTrax®  
seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

# 01 Cable carrier design

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

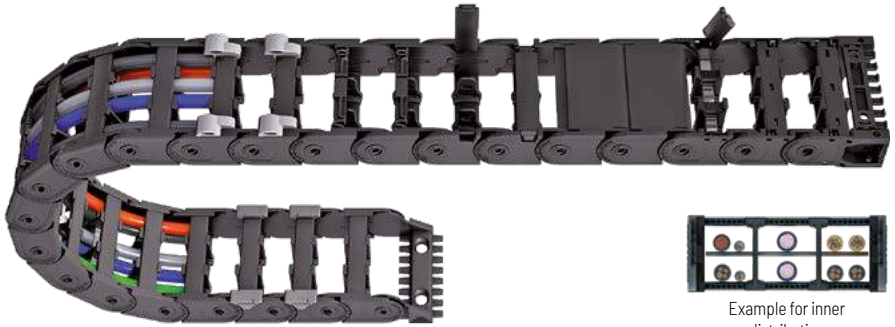
EasyTrax® series

## 1.1 Solid plastic, hybrid and steel cable carriers

Our product portfolio offers one of the largest modular systems for cable carrier systems within the industry with regard to material and type variants. Depending on the series and cable carrier type, the cable carriers have different designs.

### Solid plastic cable carriers

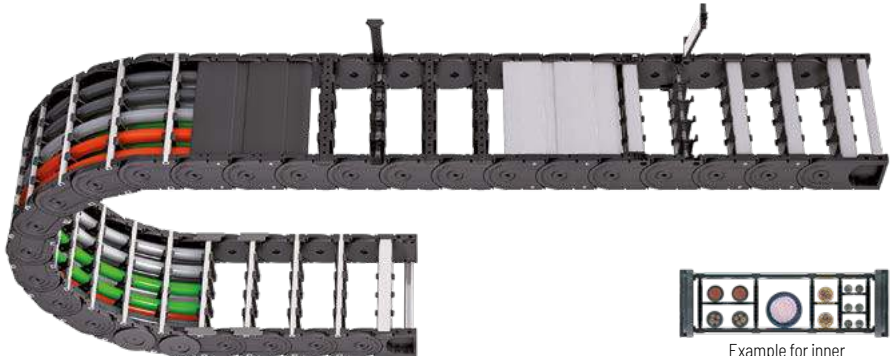
TSUBAKI KABELSCHLEPP offers a great variety of different solid plastic cable carriers with predefined widths. All cable carriers combine robustness and reliability with an attractive price-performance ratio. Fast and easy installation of cables and hoses is another advantage of these cable carriers.



Example for inner distribution

### Hybrid cable carriers

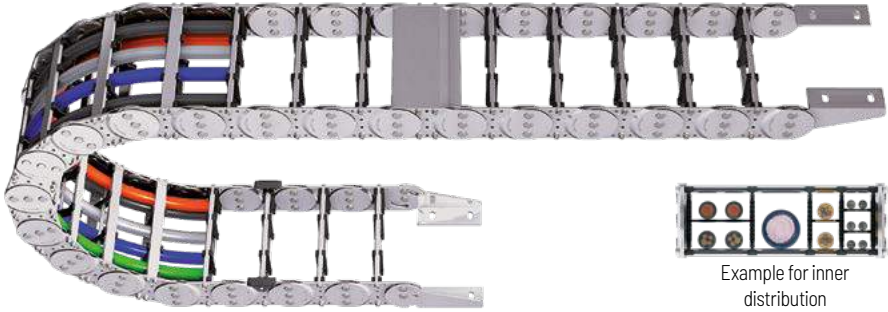
Hybrid cable carriers from KABELSCHLEPP® offer a high level of variability for cable carrier widths and separation options within the cable carrier. This allows reliable and efficient partitioning even for complex cable configurations. Hoses and cables with larger diameters can also be accommodated and guided.



Example for inner distribution

## Steel cable carriers

Special applications require the use of special cable carriers. Our steel and stainless steel cable carriers are ideal for extreme heat or other extremely rough ambient conditions, such as in mining, in the steel industry or in the oil industry. Standardized separating options offer best possible protection for cables and hoses even under strong mechanical strain.



### Cable carriers consisting of side bands

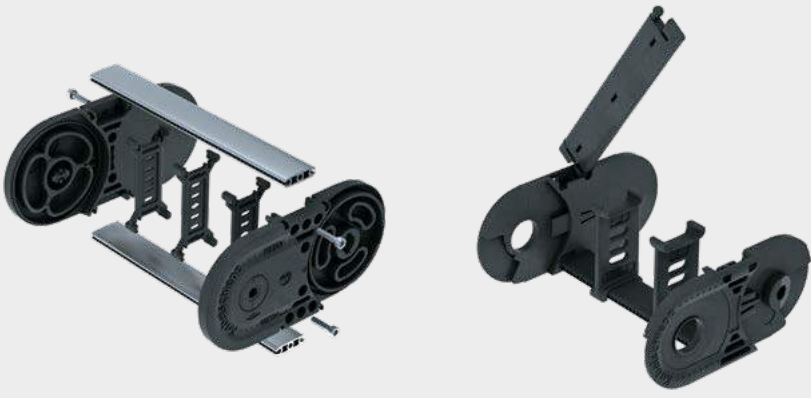
Band carriers consist of two parallel side bands which are connected with different stay and cover variants. These cable carrier types made of plastic, aluminum or steel offer more variability compared to one-part versions, even for large widths – depending on the stay variant even in a 1 mm grid and more separation options within the cable space.

This allows reliable and efficient partitioning even for complex cable configurations, including with individual hole stays. Hoses and cables with large diameters can also be accommodated and guided without problems. Closed systems provide even better protection.

### One-part cable carriers

On one-part cable-carriers, the body section consists of a single component. Crossbars, lamella or covers are mounted on the cable carrier body separately or manufactured directly together with the chain link.

Our basic range comprises a variety of different product types with predefined cable carrier widths. All cable carriers combine robustness and reliability with an attractive price-performance ratio. Fast and easy installation of cables and hoses is another advantage of these cable carriers. Covered and completely enclosed product types ensure optimum protection of the cables and hoses against chips and other coarse contamination.



Subject to change without notice.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

**BASIC-LINE**

**Solid plastic cable carriers with fixed widths**



- » Cost-effective solutions for standard applications
- » Types and designs with fixed or opening crossbars
- » Numerous types and designs available from stock immediately
- » Fast cable laying
- » Ideal for short travel lengths and high travel speeds
- » Types for long travel lengths available

**BASIC-LINE<sup>PLUS</sup>**

**Solid plastic cable carriers with fixed widths**



- » Cost-effective solutions for standard applications
- » Easy pulling/pressing of the cables into the cable carrier
- » Very fast cable laying
- » Numerous types and designs available from stock immediately
- » Ideal for short travel lengths and high travel speeds

**3D-LINE**

**Cable carriers for 3D applications**



- » Ideal for maximum freedom of movement in 3D applications
- » Three-dimensional swivel and rotation movements, for example on robots for use from robot base to robot wrist
- » Extend the service life of cables in 3D applications through defined minimum bending radius and separation and guiding of the cables
- » For extremely high tensile forces and accelerations

**STEEL-LINE**

**Steel cable carriers for extreme applications**



- » Robust design for high mechanical loads
- » High additional loads and extensive unsupported lengths possible
- » Ideal for extreme and rough environmental conditions
- » Heat-resistant

## VARIO-LINE

Cable carriers with variable chain widths



- » Aluminum stays available in 1 mm width sections
- » Plastic stays available in 4, 8 or 16 mm width sections (depending on type)
- » Easy and quick to open inside and outside
- » Light, extremely robust or linkless series
- » Cable carriers for complex applications

## TUBES-PLASTIC

Covered solid plastic and hybrid cable carriers



- » Covered cable carriers with plastic or aluminum cover systems
- » Aluminum cover systems in 1 mm width sections
- » To protect cables and hoses against chips or dirt
- » Easy and quick to open inside and outside

## TUBES-STEEL

Covered steel cable carriers for extreme applications



- » Robust design for high mechanical loads
- » High additional loads and extensive unsupported lengths possible
- » Ideal for extreme and rough environmental conditions
- » Heat-resistant

## ACCESSORIES

for cable carriers



Our extensive range of accessories for a variety of different applications turn cable carriers into complete cable carrier systems. In addition to chutes and channels, support elements and guiding elements, we offer application-specific products such as driver connections or opening tools.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## 1.2 Pitch and inner height as characteristic parameters for cable carriers

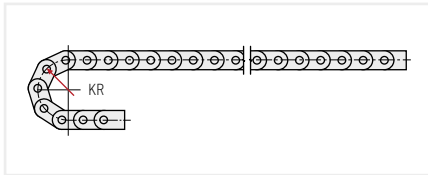
Pitch and inner height are essential components of application-specific solutions. Depending on the installation space of your application, these have to be configured individually. The chapter "Cable carriers" from page 14 offers an overview of the configuration options, depending on the cable carrier type.

## 1.3 Explanation of KR and RKR as well as KR/RKR

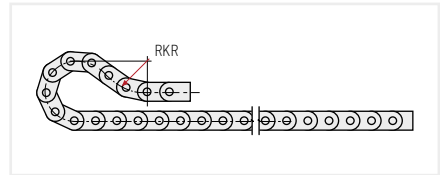
A cable carrier can be deflected at a defined bending radius (KR). A reverse bending radius (RKR) is the formation of a radius (preferably on the driver of a cable carrier) in the opposite direction to the actual KR of the remaining cable carrier. This variant is used, for example, for reducing the cable carrier overhand in the thrust end position (station length).

This version is used for gliding cable carriers with long travel lengths, among other applications. Depending on the cable carrier type, we offer standardized models with so-called GO modules. The cable carrier can also be deflected in both swivel directions (KR/RKR), e.g. for circular arrangements.

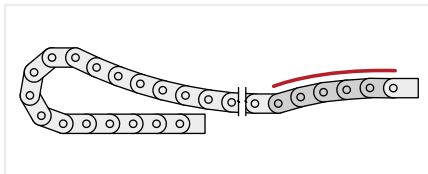
### KR (bending radius)



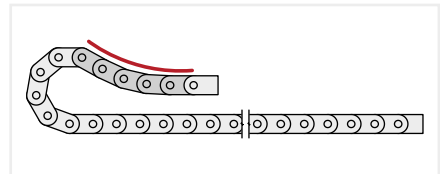
### RKR (reverse bending radius)



### GO module



Pull position



Push position



### TSUBAKI KABELSCHLEPP technical support

If you have any questions about the configuration of cable carriers or technical details, please contact our technical support service at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de). We will be happy to help you.



# 02 Stay variants

## 2.1 Overview

The stay variants available for each cable carrier series can be found in the overview of the associated catalog chapter or in the "Cable carriers" chapter from page 14.



### Aluminum stay RS | Hybrid cable carriers

#### Narrow frame stay "The standard"

- » Extremely quick to open and close
- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** release by turning by 90°.



### Aluminum stay RS 1 | Steel cable carriers

#### Narrow frame stay "The standard"

- » Extremely quick to open and close
- » Aluminum profile bars for light to medium loads.  
Assembly with screws.
- » Available customized in **1 mm grid**.
- » **Outside:** release by turning by 90°.
- » **Inside:** threaded joint easy to release.



### Aluminum stay RS 2 | Steel cable carriers

#### Frame stay narrow, bolted

- » Quick to open and close.
- » Aluminum profile bars for light to medium loads.  
Assembly with screws.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



### Aluminum stay RV | Hybrid cable carriers

#### Frame stay, reinforced

- » Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Outside/inside:** release by turning by 90°.



### Aluminum stay RV | Steel cable carriers

#### Frame stay, reinforced

- » Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Double threaded joint on both sides.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



### Aluminum stay RM

#### Frame stay, solid

- » Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides "**Heavy Duty**".
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



### Aluminum stay LG

#### Hole stay, split version

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit (aluminum stay LU).
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



### Aluminum stay RMF

#### Frame stay, solid with optional fixing bar

- » Aluminum profile bars for heavy loads and large cable carrier widths. Simple threaded joint.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



### Aluminum stay RMS

#### Frame stay solid with ball joint

- » Aluminum profile bars with plastic ball joint. Assembly without screws.
- » Opening and detachable on both sides in any position.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Opening and detachable.



## Aluminum stay RMA

### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



## Aluminum stay RMR

### Frame rolling stay

- » Aluminum profile bars with rotating plastic rolling stay for highest requirements with gentle cable guiding. Double threaded joint on both sides.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



## Steel stay RR

### Frame stay, tube version

- » Steel rolling stays with gentle cable support and plastic dividers. With plastic or steel dividers, depending on cable carrier type. Ideal for using media hoses with soft jackets. Simple threaded joint.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint detachable.



## Aluminum stay RSH

### Frame screw-in stay

- » Aluminum profile bars for light and medium loads. Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Outside/inside:** release by turning.



## Aluminum cover RMD | Hybrid cable carriers

### Cover with hinge in the outer radius "standard"

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### Aluminum cover RMD | Steel cable carriers

#### Aluminum cover system

- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** threaded joint easy to release.



### Plastic stay RE

#### Frame screw-in stay

- » Plastic profile bars for light and medium loads. Assembly without screws.
- » Available customized in **4, 8 or 16 mm grid** depending on type.
- » **Outside/inside:** release by turning by 90°.



### Plastic stay RE

#### Frame screw-in stay

- » Plastic profile bars for light and medium loads. Assembly without screws.
- » Available in fixed widths depending on type.
- » **Outside/inside:** release by turning by 90°.



### Plastic stay RD

#### Frame stay with hinge

- » Plastic profile bars with hinge for light and medium loads. Assembly without screws.
- » Available customized in **8 or 16 mm grid** depending on type.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### Plastic cover RD

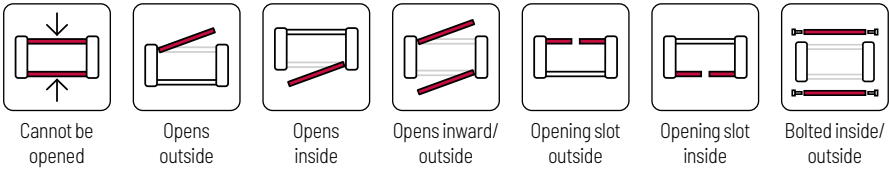
#### Cover with hinge in the outer radius "standard"

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **8 or 16 mm grid** depending on type.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.

## 2.2 Opening options

The stays in the cable carriers can be opened in different ways, depending on the stay variant. Detailed information can be found in the overview of the stay variants from page 49 and in the respective catalog chapters for the cable carrier types.

### Overview of opening principles



## 2.3 Explanation of fully stayed and half-stayed

Depending on the version, a different number of stays can be mounted on the number of chain links in our cable carriers. Essentially, there are two versions:

### Half-stayed (HS)



Most cable carriers are supplied half-stayed as a standard (stay of every 2<sup>nd</sup> link). This excludes closed cable carriers where no half-stayed version is available and versions where chain link and stay form a unit.

The half-stayed cable carrier versions still offer a very high level of stability thanks to a sturdy connection between the stays and the link plates. In addition to the cost advantage due to fewer components, this also results in reduced assembly time.

### Fully-stayed (VS)



As the dividers are also mounted on every 2<sup>nd</sup> chain link as a standard, the same structure for the inner distribution as in a fully-stayed cable carrier can be used on a half-stayed version. After examination of the application at hand, we may recommend using fully-stayed cable carriers when installing very thin cables or when using very narrow cable carriers to improve side stability.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

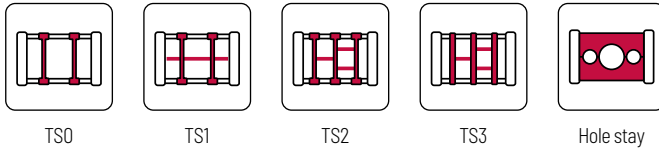
TKK series

EasyTrax® series

# 03 Divider systems

## 3.1 Overview

Divider and height separation serve to separate cables in the cable carrier cross section. These can be arranged evenly next to each other, on top of each other and offset.



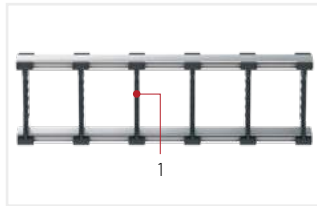
As a standard, the divider system is mounted at every 2<sup>nd</sup> chain link.

## 3.2 Explanation of the systems

### Divider system TS0

without height separation

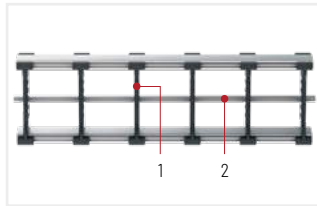
Dividers for vertical separation [1] can be installed between all types of stay variants. They efficiently separate the cables to prevent friction between different jacket materials. This provides best possible protection for cables and insulation.



### Divider system TS1

with continuous height separation

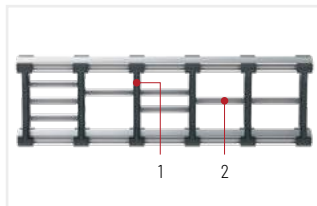
In addition to the vertical separation with dividers [1], the inner height is divided into several levels with a horizontal height separation [2] across the entire inner width, systematically layer by layer. This creates order and a clear structure for multiple cables with a similar cross section.

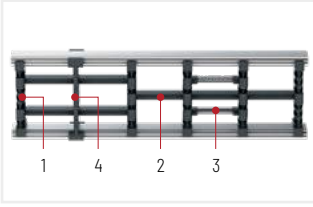


### Divider system TS2

with partial height separation

This divider system allows all combinations of vertical separation with dividers [1] and partial horizontal height separation [2] made of aluminum in a 1 mm grid.





## Divider system TS3

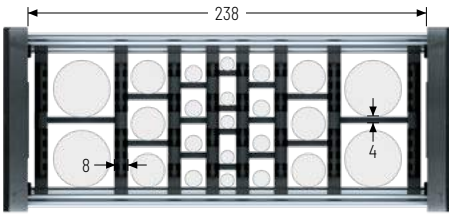
with height separation made of plastic partitions

This divider system allows all combinations of vertical separation with dividers [1] and partial horizontal partitions made of plastic [2] or optionally of aluminum [3] in a 3 mm grid. These can also be retrofitted or changed by rearranging.

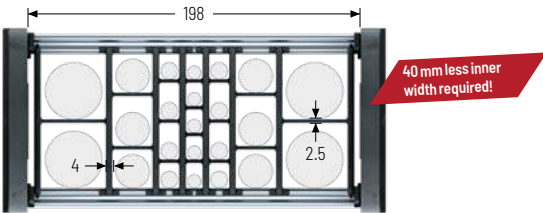
The twin divider [4] additionally provides the option of subsequent vertical separation.

Modern TS3 divider systems reduce the packaging space required for this to a minimum, providing more cable space.

## Width comparison

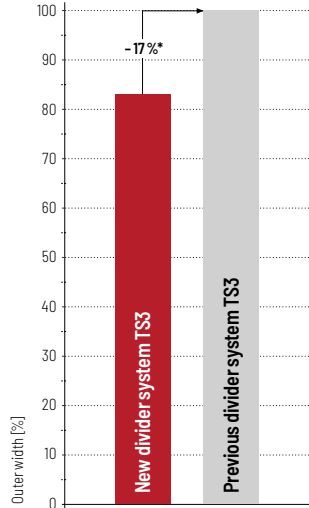


Previous divider system TS3 with stay variant RSH/RE



Significant space saving with same filling capacity through the new divider system TS3 with stay variant RSH/RE

## Width optimization through adapted dividers



\* For inner width  $B_3 = 238$  mm with stay variant RE

## Cable routing with hole stays

### Stay variant LG

Individually manufactured hole stays allow the inner distribution to be ideally adapted to your cables. The hole stays can be guided in the neutral bending line. Cable carriers with aluminum stays can therefore be ordered customized to the millimeter.

The hole stay system is also very easy to assemble because the cable openings are freely accessible by removing the top part.



Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# 04 Connection variants

## 4.1 Explanation of UMB, plastic end connectors and steel end connectors

Depending on the cable carrier type and specific application, we offer different end connectors for fastening your cable carrier to your plant sections.

- » **Driver connection:** Fastening to moving machine or plant parts.
- » **Fixed point connection:** Fastening to static machine or plant parts or the floor.



### Universal end connectors (UMB), plastic

The universal end connectors (UMB) can be connected from the top, from below at the face side or – depending on the type – at the side. An accommodation for strain relief with C-rails and LineFix clamps or strain relief combs is integrated. Universal end connectors are made of solid plastic without metal bushes.



### One-part end connectors, plastic

One-part end connectors made of solid plastic can be arranged on the cable carrier in different variants depending on the customer fastening. They are optionally available with integrated strain relief.



### Multi-part end connectors, plastic/steel

Link section made of solid plastic, steel end connector. The multi-part end connectors can be connected from the top, from underneath or at the face side, depending on the type. Depending on the cable carrier type, strain reliefs with separate C-rail or strain relief comb can be integrated.

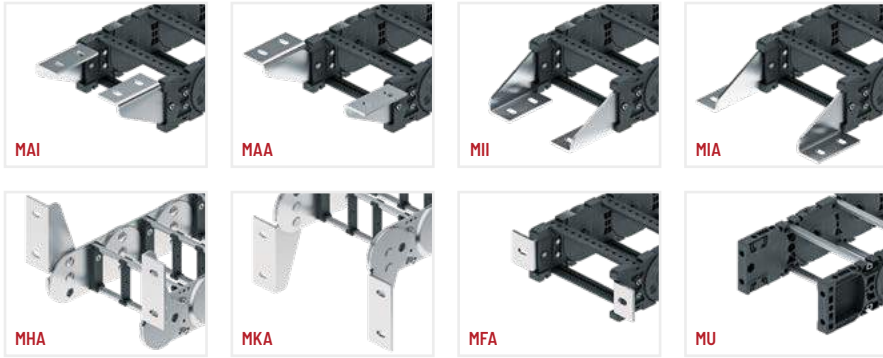
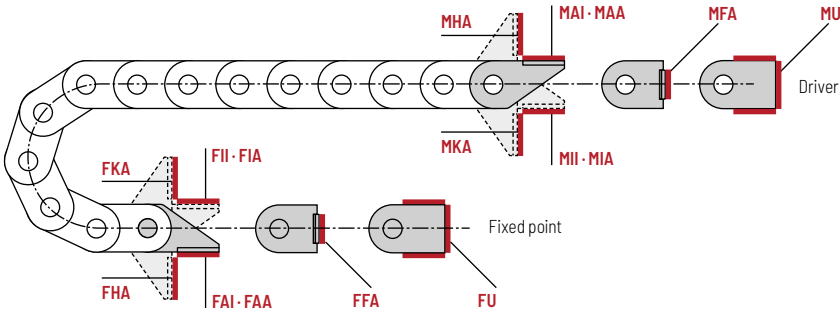


### Multi-part end connectors, steel

End connectors made of steel. The multi-part end connectors can be connected from the top or from underneath, depending on the type. Depending on the cable carrier type, strain reliefs with separate C-rail can be integrated.



## 4.2 Connection variants



### Connection point

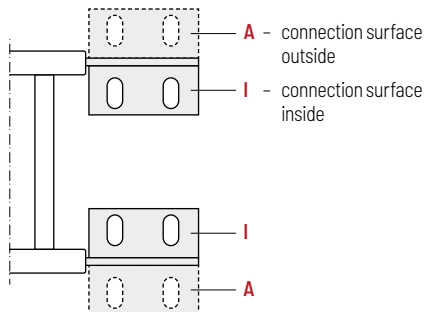
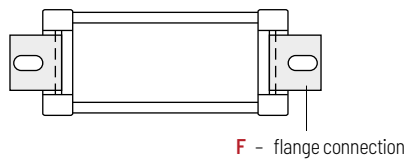
- F - fixed point
- M - driver

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside
- H - threaded joint, rotated 90° to the outside
- K - threaded joint, rotated 90° to the inside
- F - flange connection

### Connection surface

- I - connection surface inside
- A - connection surface outside



As a standard, the end connectors are installed with the threaded joint (connection type) to the outside and the connection surface to the inside (FAI/MAI).

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# 05 Strain relief elements

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## 5.1 Overview and explanation of strain relief options

The strain relief for the cables depends on cable type, length of the cable carrier and installation position. Depending on the cable carrier type and specific application, we offer different strain relief options.



### LineFix® clamps

These clamps can be positioned next to each other with a C-rail. The C-rail is integrated into the end connector or has to be fastened separately in front of it.

Detailed information can be found in chapter Accessories from page 910.



### Strain relief combs

Strain relief combs can be used to connect the cables to the existing teeth with cable ties. The strain relief combs are integrated into the end connector or have to be fastened separately in front of it.

Detailed information can be found in chapter Accessories from page 914.



### SZL strain reliefs

The SZL strain reliefs hold the cables with half shells and fix them in position with detachable clamps. The C-rail is integrated into the end connector or has to be fastened separately in front of it.

Detailed information can be found in chapter Accessories from page 916.



### Block clamps

Block clamps are usually used for hoses and hold these with two half shells bolted together, which can be attached to a C-rail. The C-rail is integrated into the end connector or has to be fastened separately in front of it.

Detailed information can be found in chapter Accessories from page 917.

More on the use of strain reliefs and assembly information can be found in the configuration guidelines from page 62.

# 06 Gliding elements

## 6.1 Use of glide shoes

We offer different solutions for a substantially extended service life of the cable carrier in case of long travel lengths in gliding operation.



### Replaceable glide shoes made of plastic

The replaceable glide shoes are a very cost-efficient solution as only the glide shoes and not the complete cable carrier have to be replaced when worn. An abrasion resistant material is used for travel speeds > 2.5 m/s and high additional loads.

OFFROAD glide shoes with 80 % greater wearing volume is also available for the types M0650-M1300. We recommend their use for extreme ambient conditions (for especially abrasive substances such as sand, dust, corundum).



### Slide discs

If the cable carrier is positioned so it is rotated by 90° (gliding on the outside of the side band), slide discs snapped onto the side optimize the friction and wear situation.



### Molded slide runners

These ensure a long service life of the cable carrier for long travel lengths and high additional loads.

# 07 Multi-band cable carriers

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

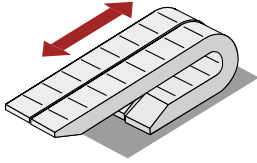
UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## 7.1 Area of application for multi-band cable carriers



High additional loads and longest possible service lives are a challenging combination for the design engineering of cable carriers. Many applications are subject to extreme ambient conditions, requiring special solutions. If the max. permitted width or load for the cable carrier are exceeded, multi-band cable carriers are used where additional side bands are installed between the two outer side bands.

Cable carriers in multi-band design made from plastic or steel can manage significantly higher loads compared to the conventional version. The use of aluminum frame stays allows implementation of precision-fit cable carrier widths with high stability. The most common structures are three-band and four-band cable carriers.



The cable-carriers with double-band design are designed for a particularly long service life, such as the types LS/LSX1050 and MC1300. In this design, an additional side band is bolted to the existing one.

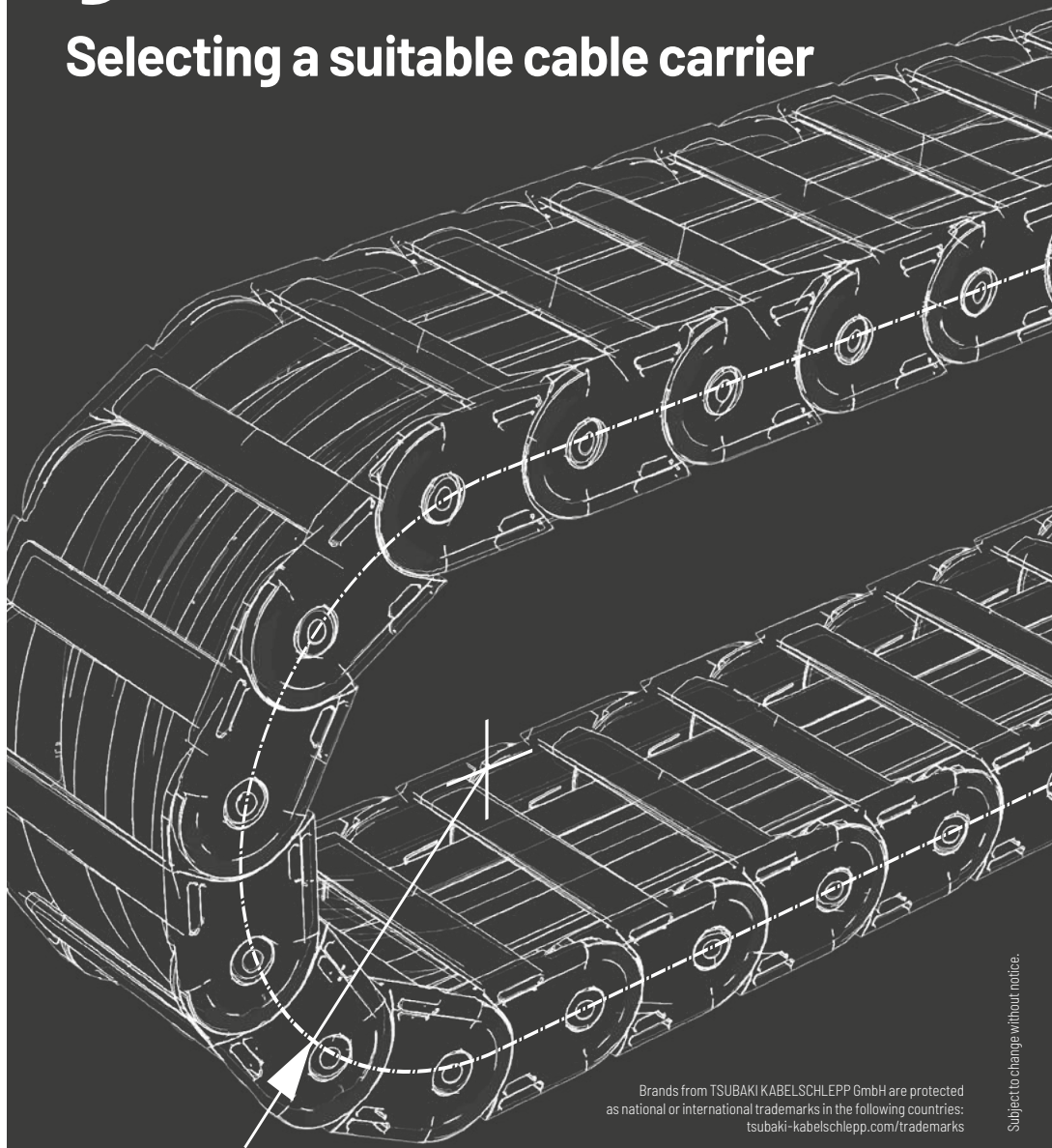
This results in maximum stability, allowing the double-band cable carrier to double its load capacity.





# Configuration guidelines

## Selecting a suitable cable carrier



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Subject to change without notice.

## Content

# 01

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- » Required basic data for determination
- » Selecting the suitable version
- » Defining the cable carrier size
- » Determining the cable carrier length ( $L_k$ )
- » Connection height, pretension & installation height
- » Consideration of stability
- » Consideration of relative displacement

# 02

### Placement guidelines for cables and hoses ..... page 72

- » General guidelines
- » Placement of pressure hoses
- » Strain relief
- » Strain relief for gliding cable carriers

# 03

### Installation variants ..... page 76

- » Examples for your application

Cable carrier

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Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

# 01 Selecting a suitable cable carrier

## 1.1 Required basic data for determination

The cable carrier is selected based on different factors which have to be considered in combination. The following parameters should therefore be already available when starting to select a cable carrier:

- » **Installation of cables and hoses**  
(Number and diameters of the installed cables and hoses as well as the cable weight including media (kg/m), required minimum bending radius)
- » **Dynamic parameters**  
(Travel speed, acceleration/deceleration, desired motion cycles)
- » **Motion sequence**  
(For which type of motion is the cable carrier used?)
- » **Installation situation**  
(How much space is available? Installation width? Installation height?)
- » **Operating temperature**
- » **Contamination and degree of contamination**  
(Which type of contamination? Which amount?)
- » **Application-specific ambient influences**  
(e.g. chips, oil, moisture, chemicals)

## 1.2 Selecting a suitable version

TSUBAKI KABELSCHLEPP offers a variety of cable carriers for all areas of application. The suitable product can be roughly determined with the available basic data.

### Selecting the suitable material: side bands made of steel or plastic?

In addition to the environmental conditions, the selection of the suitable material is determined by the dynamic parameters and the load on the cable carrier. Plastic cable carriers have become established in many areas of application over the years. The application should always be examined in detail beforehand, though. The following table shows the operating parameters as a configuration tool for the suitable cable carrier material:

Operating conditions	Plastic	Steel	Operating conditions	Plastic	Steel
Travel speed > 2 m/s	+	-*	Vacuum	-	+***
Travel cycle > 1 million	+	-*	Extremely rough operating conditions (e.g. heavy industry, mining, drilling)	•	+
Continuous temperature			Very high mechanical load	•	+
< -40° C	-**	+			
-40° C to +100° C	+	+			
> +100° C	-**	+			
Acidic environment	-	+***	+ very suitable		* possible as custom version
Radioactive radiation	-	+***	• suitable		** special material available
			- not suitable		*** stainless steel version available

Our technical support can provide help for critical applications: [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)



## Selecting the cable protection: open or closed cable carrier?

The selection of the suitable cable carriers can be further limited with the question whether the guided cables require additional protection (e.g. against foreign bodies) and whether a cable carrier with a cover system is practical.

The following table is a simple guideline; the exact choice should be determined after detailed examination of the specific application. In many cases, closed cable carriers are also used to hide the cables for visual reasons.

For very large accumulations of fine contamination (e.g. dust or sand), especially in combination with moisture, we advise against using the cover systems. This affects the function of the overlapping covers substantially.

Cover systems are available for steel and plastic cable carriers.

Operating conditions	Open cable carriers	Covered cable carriers
Coarse contamination (e.g. chips, metal parts, glass splinters)	•	+
Hot chips/metal spatter	-	+*
Visual protection (hiding the cables)	-	+
Very high incidence of fine contamination (e.g. sand, dust, scale)	•/+	-
Very fine contamination and moisture (e.g. moist dust)	•/+	-

+ very suitable  
 • suitable  
 - not suitable

\* Also possible as steel band cover, see page 920  
 Special materials for covers on plastic cable carriers possible

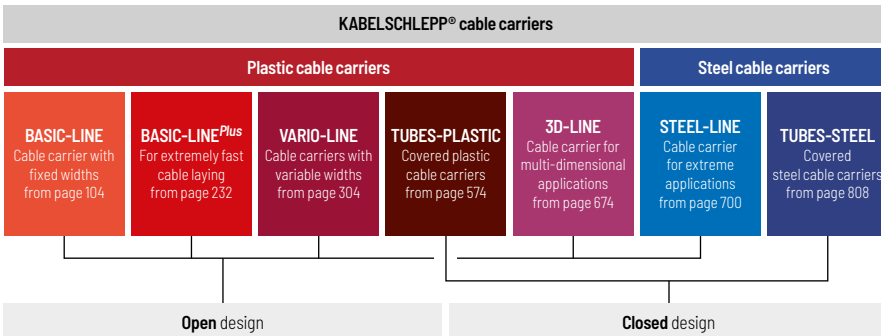


**Example:**  
Cover system with chips



**Negative example:**  
Cover system with high dust accumulation

According to the specification plastic/steel and open/closed, you can select the suitable cable carriers according to the following diagram in the respective catalog chapter:



Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## 1.3 Defining the cable carrier size

The number and diameter of the cables to be installed play a major role here. Very often, the dimensions of the installation space for using a cable carrier are very limited. Both these prerequisites therefore have to be balanced.

The basic data of the cables to be installed are required for the further configuration of the cable carrier:

- » Type (cable or hose)
- » Outer diameter (d)
- » Cable weight incl. media ( $q_c$ )
- » Minimum bending radius ( $KR_{\min}$ )

Please select a cable carrier with a sufficient inner height (see page 40). Adequate space on the side for placing the cables should also be planned for the initial configuration. They have to be arranged freely in the cross section of the cable carrier. The following minimum values for the required space apply:

**Cables:**  $1.1 \times d$  (for diameter  $d < 20$  mm, minimum required space:  $d + 2$  mm)

**Hoses:**  $1.2 \times d$  (for diameter  $d < 20$  mm, minimum required space:  $d + 4$  mm)

More information for installing cables can be found in chapter Placement guidelines on page 72.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

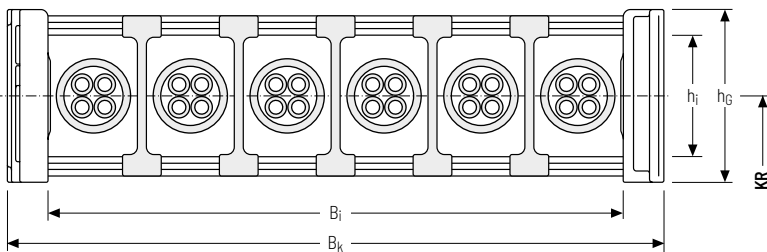
UNIFLEX Advanced series

TKP35 series

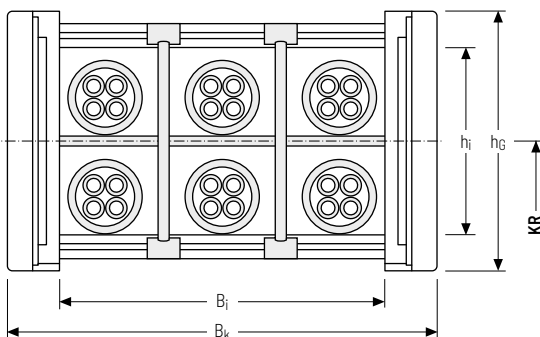
TKK series

EasyTrax® series

The first draft for a so-called stay pattern can then look as follows, for example:



It is possible that the cable carrier becomes too wide with regard to the permitted installation dimension. In this case, a larger cable carrier can be used in combination with one of the divider systems. The placement could then look as follows, for example:

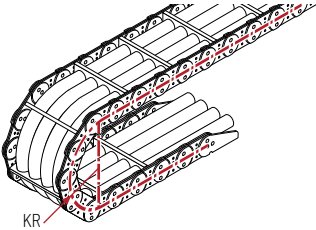


For the installation of cables in the cable carrier, please also take the selected installation variant into account (see page 76) which can have additional implications for loading the cable carrier. The different available stay variants (e.g. hole stay, tube stay) also allow different variations to suit the application.

This initial draft still has to be verified with regard to the further configuration of the cable carrier in the following (e.g. unsupported use).

### Determining the bending radius KR

The chapter for the selected cable carrier contains the sizes of the available bending radii. The selection of the bending radii depends on the cables used. The information from the cable manufacturer regarding the dynamically moving minimum bending radius have to be taken into account for this.



The selected bending radius of the cable carrier has to be equal to or greater than the largest minimum bending radius of the cables to be installed.

We recommend using KABELSCHLEPP® cables which were specially designed for use in cable carriers.

## 1.4 Determining the cable carrier length L<sub>k</sub> for simple linear travel

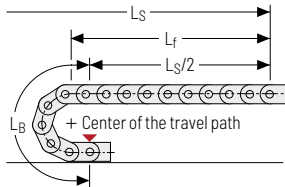
It is practical to place the fixed point connection at the center of the travel path. This provides the shortest connection between fixed and movable driver point and therefore the most economical cable carrier and cable length. Of course your cable carrier can also be installed with a fixed point outside of the center of the travel path. The calculation follows these examples:

**For fixed point at the center of travel path L<sub>s</sub>, the following applies for cable carrier length L<sub>k</sub>:**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t



The length of carrier in bend L<sub>B</sub> is determined according to the selected cable carrier type:

Type	Length of carrier in bend L <sub>B</sub>
Plastic cable carriers	$L_B = KR \times \pi + 2 \times t$
LS/LSX series	$L_B = KR \times \pi + 2 \times t$
S/SX series	$L_B = KR \times \pi + 4 \times t$
QUANTUM® series	$L_B = KR \times \pi + 12 \times t$
TKR series	$L_B = KR \times \pi + 2 \dots 4 \times t$

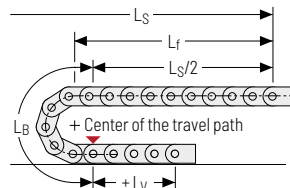
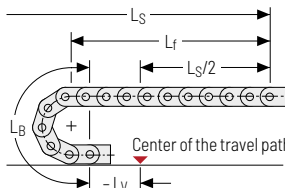
The calculated values can be found in the tables in the respective individual chapters.

**For fixed point outside of the center of travel path L<sub>s</sub>, the following applies for cable carrier length L<sub>k</sub>:**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B + |L_v|$$

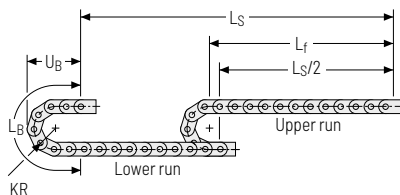
Cable carrier length L<sub>k</sub> rounded to pitch t



Cable carrier
Cable carrier configuration
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TKK series
EasyTrax® series

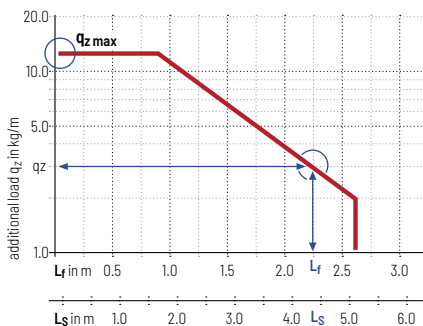
## Verification of the load values for unsupported arrangement

The term "unsupported arrangement" describes the condition when the upper run moves parallel to the lower run across the entire horizontal travel length.



The unsupported arrangement is the most common use of cable carriers. The unsupported length  $L_f$  resulting from the travel length, and its load on the cable carrier is determined with the cable weight to be guided  $q_z$  from the load diagram.

The load diagram therefore marks the area of the unsupported length  $L_f$  in which the cable carrier has no appreciable sagging or, in reverse conclusion, the maximum cable weight at which the cable carrier does not yet sag. If the travel length or the cable weight increases above the value stated in the diagram, the cable carrier starts to sag.

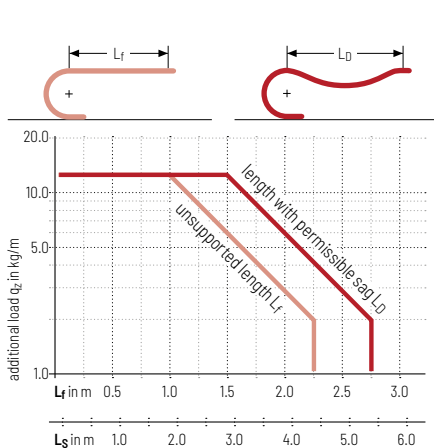


The specific load diagrams can be found in the individual chapters. Please note that the diagrams were determined with a specific intrinsic cable carrier weight. This means that the usable additional load can be reduced for large cable carrier widths or for cover systems.

Furthermore, the upper value  $q_z$  in the diagram indicates the maximum additional load of the cable carrier.

**This value must not be exceeded.**

The figure on the left shows an example for a load diagram with the most important parameters for determining the respective cable carrier load.



According to definition, the unsupported length  $L_f$  is the length at which the upper run of the cable carrier has no appreciable sag.

**For steel cable carriers, sagging is not permitted as a rule.** The higher flexibility of the plastic cable carriers allow a slight increase of the additional load or of the unsupported length. As a rule, we advise against this *unsupported arrangement with permitted sag*  $L_0$  for reasons of dynamics and appearance.

Increased wear of the links also has to be expected. It cannot be ruled out, however, that in individual cases a solution may have to be implemented in this way at low travel speeds. In this case, please request the corresponding values from us.

We will be happy to advise you.

## Exceeded the load diagram?

There are several options if the unsupported length of the cable carrier is exceeded:

- » Selecting a more sturdy cable carrier with a longer unsupported length and higher additional load
- » Using a multi-band carrier for increasing the additional load
- » Supporting the upper run after the fixed point: depending on the dynamic parameters, this arrangement can practically double the travel length. We are happy to help with configuring a suitable support structure.
- » For very long travel lengths, the cable carrier has to be configured as gliding or rolling.

More information on these installation variants can be found from page 76.

## The overall length of the cable carrier

The cable carrier length  $L_K$  does not include the length  $l_1$  of the end connectors. To be able to determine the correct required cable and hose length, the value  $L_{EF}$  is required. This is calculated as follows:

### Overall length cable carrier $L_{EF}$

$$L_{EF} = L_K + l_1 \text{ Driver connection} + l_1 \text{ Fixed point connector}$$

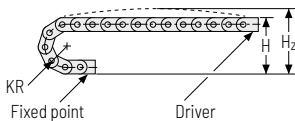
## 1.5 Connection height, pretension & installation height

Kabelschlepp cable carriers are manufactured with pretension as a standard in order to implement the most extensive unsupported length possible. This produces an elevation of the upper run in the area of the unsupported length and is already considered in the load diagram.

The pretension increases the installation height of the cable carrier to the total value  $H_z$ . The connection height  $H$  and the installation height  $H_z$  are determined for each cable carrier type according to the following guidelines.

### Connection height $H$ and installation height $H_z$ for plastic cable carriers

The values for determining the connection height  $H$  can be found in the respective individual chapters. They are generally determined as follows:



Installation height  $H_z$  is also listed in the respective individual chapters as an allowance for the pretension, specifically for each cable carrier.

Type	Connection height H
Plastic cable carriers*	$H = 2 KR + h_G$
M1300 series	$H = 2 KR + 1,5 h_G$
TKHD90 series	$H = 2 KR + 1,5 h_G$
Q040 series	$H_{min} = 2 KR + 45 \text{ mm}$
Q060 series	$H_{min} = 2 KR + 88 \text{ mm}$
Q080 series	$H_{min} = 2 KR + 117 \text{ mm}$
Q100 series	$H_{min} = 2 KR + 143 \text{ mm}$
TKR0150 series	$H = 2 KR + 40 \text{ mm}$
TKR0200 series	$H = 2 KR + 72 \text{ mm}$
TKR0370 series	$H = 2 KR + 70 \text{ mm}$
TKR0260 series	$H = 2 KR + 88 \text{ mm}$
TKR0280 series	$H = 2 KR + 102 \text{ mm}$

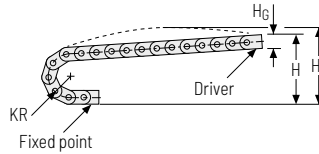
\* not for M1300/TKHD90

## Installation height $H_z$ for steel cable carriers

Due to the higher stability of steel cable carriers, the pretension  $z$  can already be taken into account on unsupported arrangements by slightly increasing the connection height  $H$ . This is based on the following calculation:

### Connection height $H$ for systems without support (unsupported)

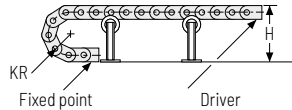
$$H = 2 KR + 1.5 h_G$$



If the unsupported length is increased with support rollers or a continuous support frame, the upper run has to be placed parallel to the support plane.

### Connection height $H$ for systems with support

$$H = 2 KR + h_G$$



To be sure, another verification of the installation height  $H_z$  should be carried out for steel cable carriers depending on the pretension and cable carrier length. The following rule of thumb applies:

### Installation height $H_z$

For example, the installation height  $H_z$  for a cable carrier length of  $L_k = 5000$  mm increases by 50 mm. Depending on the installation variant, it is still necessary to operate the cable carrier without or with reduced pretension. This is possible on almost all types.

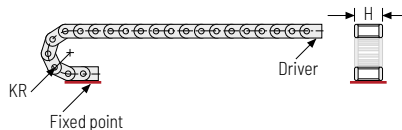
$$H_z = H + z$$

Pretension

$$z \approx 10 \text{ mm/m cable carrier length}$$

## 1.6 Consideration of stability

In the tension end position, the stability of the cable carrier must be considered. For extensive unsupported lengths, the remaining small support area at the fixed point can reduce the stability for very narrow cable carriers. Accordingly, the ratio between bending radius  $KR$  and outer cable carrier width  $B_k$  should always be taken into account for dimensioning of the cable carrier.

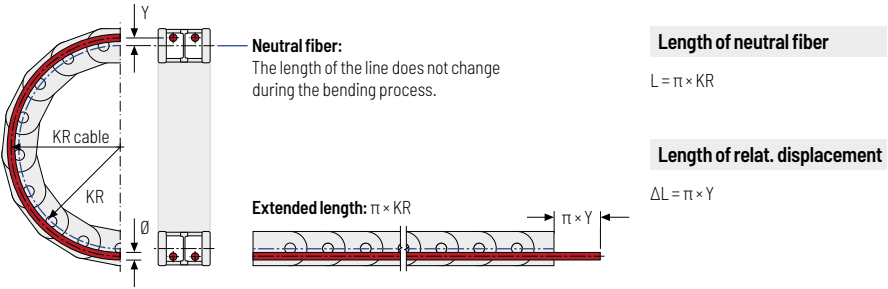


— Support area

If the outer cable carrier width on an extensive unsupported length is significantly smaller than the required bending radius, the option of a lateral support should be considered if stability seems at risk. In this case, please contact our technical support.

### 1.7 Consideration of relative displacement

An arrangement where the cables are placed next to each other and separately should be preferred. This arrangement is recommended to keep the relative displacement of the cables as low as possible.



Due to the off-center placement, the cables move in the cable carrier by the value of the relative displacement. This can cause increased cable wear on the stays.



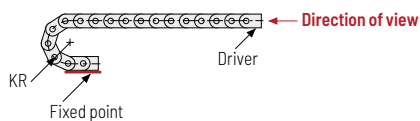
Cable carrier
Cable carrier configuration
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Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series


# 02 Placement guidelines for cables and hoses

Cable carriers are designed to protect moving energy lines and data lines which can be guided together in a variety of combinations. The following chapters list the guidelines which ensure configuration of the cable carrier system for maximum service life.

## 2.1 General guidelines

A "direction of view" is defined to allow a clear definition of the position of the cables in the cable carrier. For Kabelschlepp cable carriers, the view is always into the driver.



 Only cables which are suitable for use in cable carriers should be used, e.g. TRAXLINE® cables.

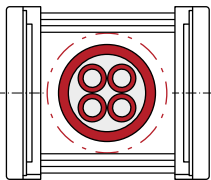
Cables and hoses have to be able to move freely in the cable carrier. They must not be attached or tied together.

The following guide values apply for dimensioning the required clearance:

- » **For round cables:**  
10 % of the diameter\*
- » **For flat cables:**  
10 % of the cable width/thickness each
- » **For hoses:**  
20 % of the diameter for pressure hoses\*\*  
10 % - 20 % for unpressured/low-pressure hoses\*

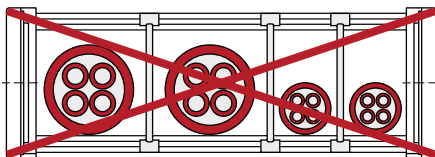
\* For diameter  $d < 20$  mm, min. space requirement:  $d + 2$  mm

\*\* For diameter  $d < 20$  mm, min. space requirement:  $d + 4$  mm

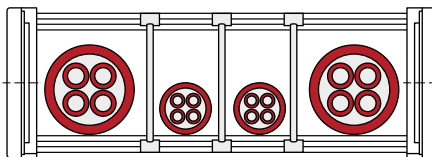


## Weight distribution for installation

For the installation of cables and hoses, please ensure that the cable weight is symmetrically distributed across the width of the cable carrier. Even loading can help the cable carrier to achieve its maximum service life.



Poor weight distribution



Good weight distribution



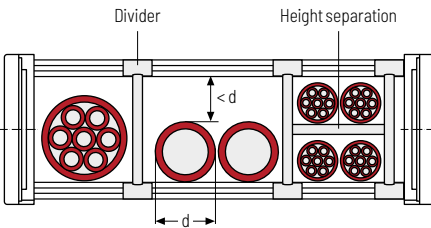
## No cable loops

When cutting the cables for installation in the cable carrier, remove the cable from the coil tangentially and not in loops.



## Do not twist cables

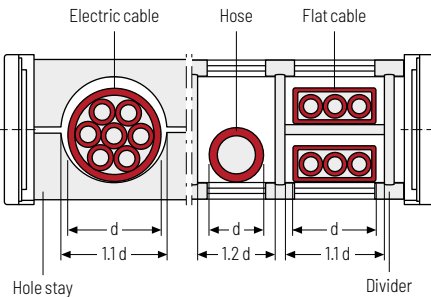
When cutting the cables for installation in the cable carrier, unwind the cable from the drum without twisting it.



## Separating multiple cables

Adjacent cables with strongly differing diameters should be separated by dividers. Directly adjacent placement of cables with strongly differing diameters has to be avoided.

If this is unavoidable, ensure that the remaining clearance height is smaller than the smallest cable diameter. This is the only way to prevent the cables from becoming tangled.

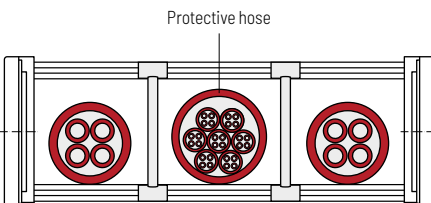


## Multiple layers

When placing cables in multiple layers, we recommend installing a height separation between the individual layers for electric cables.

Individually manufactured hole stays or partitions through dividers prevent adjacent cables from rubbing against each other. In many cases, it is beneficial to place each cable in a separate chamber.

A height separation always has to be installed between multiple layers of flat cables.



## Collating in protective hoses

Thin hi-flex cables with low bending strength have to be loosely bundled and sorted in a protective hose. The cross section of the protective hose has to be significantly larger than the sum of the individual cable cross sections.

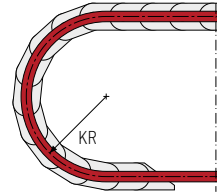
As a guideline for determining the cross section: each cable takes up approx. 10 % of its diameter as a clearance all around.

Cable carrier

**It always has to be ensured that the cables can run through the bending radius KR without any tensions or force.**

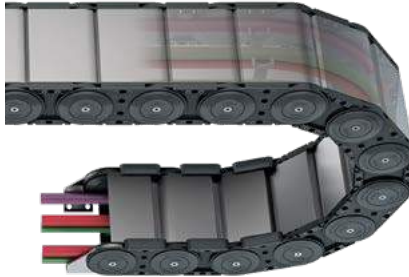
They have to move freely lengthwise and must not exert any towing forces on the cable carrier in the bend.

For multiple layer, the cables have to be placed in such a way that they also have enough clearance between them in the cable carrier bend.



Cable carrier configuration

Configuration guidelines



Materials information

## Installing cables and hoses in closed cable carriers

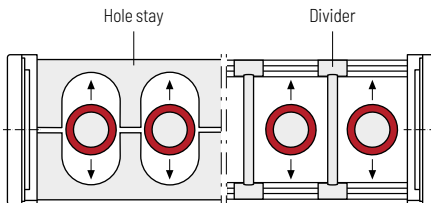
For large numbers of electric cables in covered cable carriers or in energy conduits, the current carrying capacity of the cables has to be configured according to the applicable standards, regulations and recommendations so that the maximum permissible temperatures for the corresponding cable materials and the cable carrier material are not exceeded.

For your configuration, please note that this is a closed system.

MONO series

## 2.2 Placement of pressure hoses

QuickTrax® series



The following applies regardless of the partitioning type of the stay cross section:

**Pressure hoses have to be able to move freely because they expand or contract during pressure changes!**

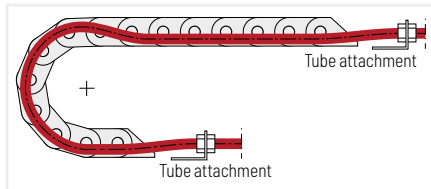
Expansion or contraction can be compensated in the bending radius area. The required clearance can be calculated depending on the proportional change (manufacturer's information).

UNIFLEX Advanced series

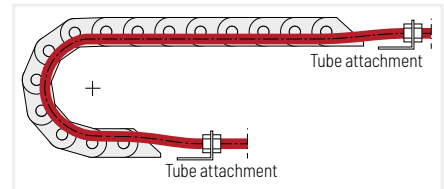
If technically possible, we recommend placing each pressure hose in a separate chamber.

Pressure hoses are often attached to a tube directly before the driver and fixed point connection. Length differences, which result from the pressure change but also from manufacturing tolerances during installation of the hoses, can result in increased wear in the area of the bending radius.

TKP35 series



**Hose too long**



**Hose too short**

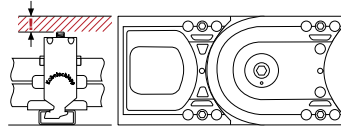
EasyTrax® series

For your configuration, please take into account a suitable length compensation for the hoses so they can run through the bending radius without tensions or force. It is often sufficient to provide a loop before the fixed point to compensate for the hose length.

## 2.3 Strain relief

The strain relief for the cables depends on cable type, length of the cable carrier and installation variant. Generally, it has to be ensured that the retention force is applied on the largest possible area of the outer jacket so that the cables are not crushed while also preventing displacement of the cables.

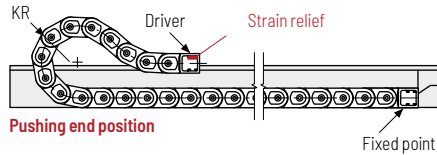
- » Within the **unsupported area** of the cable carrier, electric cables should preferably be equipped with a strain relief on the driver and on the fixed point. For short travel lengths and smaller cable diameters, we recommend the use of strain relief combs and cable ties for this application. LineFix clamps can also be used for larger cable carriers which use a C-rail.
- » **Longer travel lengths**, which require gliding operation of the cable carrier, should also be equipped with strain relief on the driver and on the fixed point. Secure strain relief, e.g. with LineFix clamps, has to be provided especially at the driver connection where push and pull forces are present. When using the strain relief at the fixed point of a gliding cable carrier, it primarily has to be ensured that the installed height of the strain relief is significantly smaller than the chain link height  $h_C$  in order to prevent a collision. For slow travel speeds, it is often sufficient to provide fixation with a strain relief comb and cable ties on the fixed point of gliding cable carriers.
- » For vertically operating cable carriers, the cables also have to be provided with a strain relief on the driver and on the fixed point. For hanging cable carriers with very long travel lengths and high cable weights, it can be practical to install a double strain relief arrangement on both sides.
- » Pressure hoses which will not be bolted on in direct proximity to the driver or fixed point also have to be provided with a strain relief, in the same way as the cables. We recommend the robust block clamps for this case.



### 2.3.1 Strain relief for gliding cable carriers

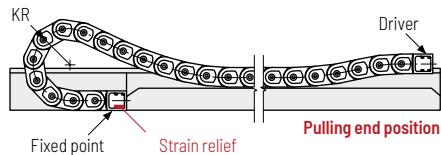
#### Strain relief on the driver cable carrier end

After moving the cable carrier driver (moving cable carrier end) to the **pushing end position**, the cables are provided with a strain relief at the moving cable carrier end.



#### Correct cable length in the cable carrier

After moving the cable carrier driver (moving cable carrier end) to the **pulling end position** of the cable carrier, the cables are checked for tension-free length in the bend and, if necessary, "fed further into the cable carrier".



#### Strain relief on the fixed point cable carrier end

With this tension-free "inserted length", the cables are finally provided with a strain relief at the fixed point cable carrier end.

**i Test operation of the cable carrier:** After an initial test run, check the tension-free cable routing and, if necessary, adjust the strain relief at the fixed point.



Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

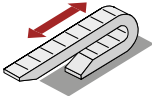
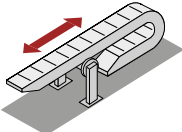
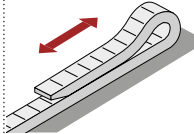


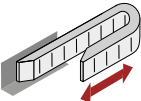
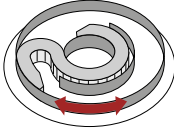
TKP35 series

TKK series

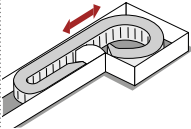
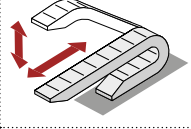
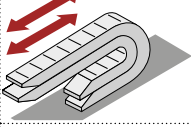
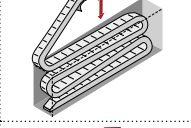
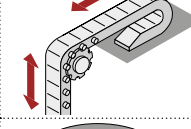
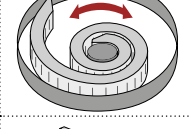
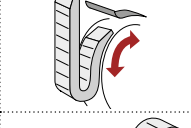
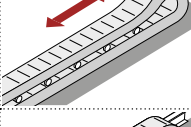
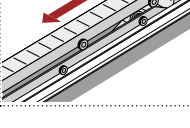
EasyTrax® series

# 03 Installation variants

## Overview of installation variants

Code	Symbol	Designation	Plastic cable carriers	Plastic tubes	Steel cable carriers	Steel tubes	Page
INV1		Horizontal arrangement, unsupported	•	•	•	•	78
INV2		Horizontal arrangement, with support	◦ / -	◦ / -	•	•	79
INV3		Horizontal arrangement, gliding in guide channel	•	•	•	•	80
INV4		Vertical arrangement, hanging	•	•	•	•	81
INV5		Vertical arrangement, standing	•	•	•	•	82
INV6		Horizontal arrangement, rotated 90° (straight)	•	•	◦	◦	83
INV7		Horizontal arrangement, rotated 90° (circular)	◦	-	◦	-	85

- Standard version
- Customized
- Not possible

Code	Symbol	Designation	Plastic cable carriers	Plastic tubes	Steel cable carriers	Steel tubes	Page
INV 8		Horizontal arrangement, rotated 90° (rolled)	•	•	◦	◦	87
INV 9		Horizontal-vertical combined arrangement	•	•	•	•	87
INV 10		Unsupported arrangement, nested	•	•	•	•	87
INV 11		Zig-zag arrangement	◦	◦	◦	◦	88
INV 12		Vertical arrangement, hanging with support bolt	-	-	◦	◦/-	88
INV 13		Horizontal arrangement, curled	•	•	◦	◦/-	89
INV 14		Vertically rotating arrangement, hanging	◦	-	◦	-	89
INV 15		Roller chain	•	◦	-	-	89
INV 16		Arrangement with continuous support structure	◦	◦	◦	◦	90

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

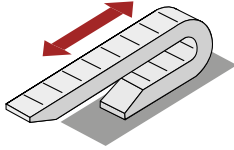
## INV 1

## Horizontal arrangement, unsupported



For unsupported arrangement, the driver connection of the cable carrier is attached to the movable system part and moves with it in the horizontal direction.

The upper run of the cable carrier is free, i.e. without support and without sag, parallel above the fully supported lower run.



The formulas and configuration information for this installation variant can be found in the chapter "Determining the cable carrier length  $L_k$  for simple linear travel" on page 67.

## Configuration guidelines

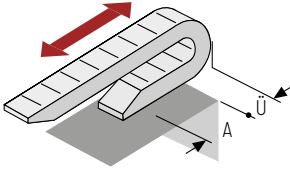
## Special case

## Horizontal arrangement, unsupported with overhang



The lower run of the cable carrier is not supported across the entire length. We are happy to calculate the required dimensions  $A + \ddot{U}$  for your individual application.

**Please contact us for individual project planning for your specific application. We will be happy to help.**



## Rule of thumb

$$\ddot{U}_{\max} \leq \frac{L_f}{4}$$



Cable carrier

Cable carrier configuration

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

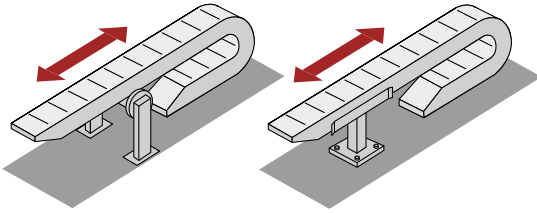


## TSUBAKI KABELSCHLEPP technical support

If you have any questions about cable carriers or technical details please contact our technical support service at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de). We will be happy to help you.

## INV 2

### Horizontal arrangement with support



**i** If the unsupported length of the cable carrier is exceeded, the upper run can be supported.

We recommend using the next larger type instead of a cable carrier with support(s), if the installation situation allows this.

Support for the upper run is generally possible for almost all cable carriers. The support stand used for plastic cable carriers always has to be equipped with start-up levels. The upper run should be supported as far as possible.

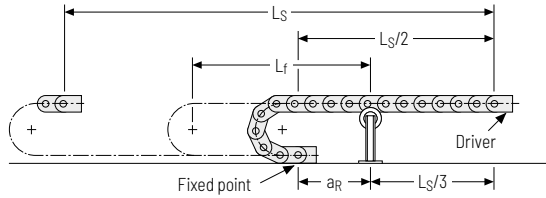
### Arrangement of the support

Due to the flexible material and the potential sag, however, there are limitations on the use of supports for plastic cable carriers. The following section therefore examines the arrangement of the support for **steel cable carriers with support rollers**:

#### Arrangement with one support roller:

for  $L_S < 3 L_f$       $a_R = \frac{L_S}{6}$

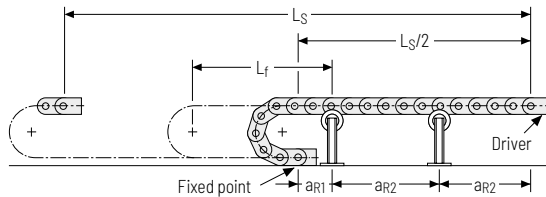
The distance of the support from the fixed point is approx. 1/6 of the travel length!



#### Arrangement with two support rollers:

for  $L_S < 4 L_f$       $a_{R1} = 300 \text{ mm}$   
                                 $a_{R2} = \frac{L_S}{4} - 150 \text{ mm}$

First support 300 mm behind the fixed point, second support at the center of the remaining unsupported length!



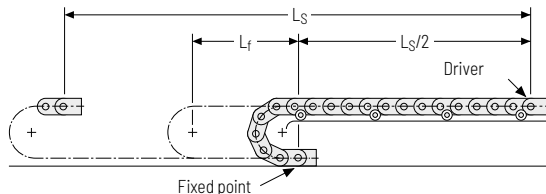
A travel speed of 1 m/s should not be exceeded. When using support rollers, the length  $L_f$  should only be 80 % of the value resulting from the load diagram, if possible.

#### Special version with lateral rollers:

for  $L_S < 4 L_f$

To utilize the maximum possible travel length in an unsupported arrangement with stationary support structure.

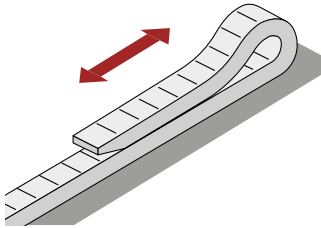
The lateral track rollers are mounted on the chain links. An even running surface has to be ensured, with a support tray provided if necessary.




Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## INV 3

### Horizontal arrangement, gliding in the guide channel



 The upper run of the cable carrier **glides** on the lower run or on a gliding surface of the associated guide channel.

**Application:** For long travel lengths which cannot be implemented as unsupported arrangements.

**Condition:** The cable carrier must be guided in a channel, though!

Different cable carrier types provide the option of using glide shoes on the inner radius. These are manufactured from a special sliding and wear-resistant plastic. This allows the sliding friction factor to be reduced to a value of  $\mu < 0.2$ .

For steel cable carriers, the use of these elements is mandatory to prevent gliding of "steel on steel". The travel speed, however, should not exceed 1 m/s for gliding steel cable carriers. For steel cable carriers, the glide shoes are bolted onto the side band.

For plastic cable carriers, the glide shoes are simply clipped on the inner radius and can therefore easily be replaced if necessary.



To reduce wear and increase the service life, we recommend using the abrasion resistant glide shoes for gliding applications. For travel speeds  $> 2.5$  m/s, however, glide shoes should always be used.

## Arrangement of the cable carrier

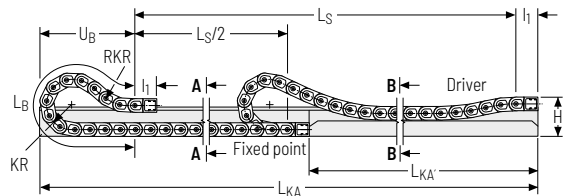
**Single-sided arrangement** with lowered driver connection and reverse bending radius (standard)

The cable carrier length is always calculated with the same formula as for the unsupported arrangement:

### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$



For the standard arrangement of the cable carrier, the driver connection is reduced for load reasons:

### Connection height $H$

$$H = 3h_g$$

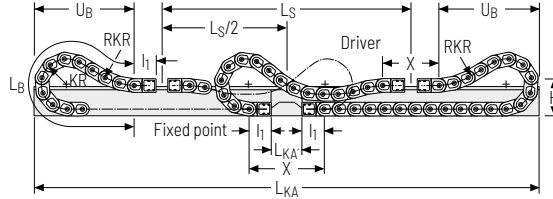
The length of carrier in bend  $L_B$  is increased by the lower driver connection and the resulting cable carrier extension. To keep this elevation of the length of carrier in bend as small as possible, chain links with reverse bending radius (RKR) are used on the driver connection as a standard. This results in a slight S-shape for the bend in the thrust end position. The respective values for  $L_B$  can be found in the respective individual chapters for the cable carriers.



For the configuration of this installation variant we recommend the simple way of determining the cable carrier length using our Configurator at [online-engineer.de](http://online-engineer.de) or requesting support from our support team.

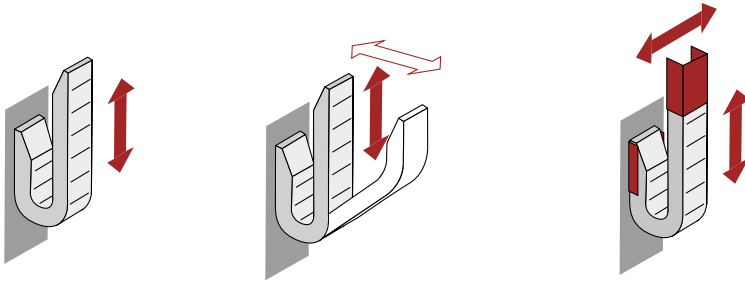
**Opposite arrangement** with lowered driver connection and reverse bending radius

If the cable carrier is wider than the available space due to a very large number of cables, a second cable carrier can be used, running in the opposite direction. This almost halves the total width because the cables can be distributed among both cable carriers.



The cable carrier length is then determined in the same way as for single-sided arrangements. For only one moving consuming unit and a joint travel path, both cable carrier lengths have to be the same. As both cable carriers run in a guide channel, it must be ensured that they have the same outer width. More information and the details for dimensioning the guide channel can be found in chapter Support trays and guide channels on page 850.

## INV 4 Vertical arrangement, hanging



**i** **Direction of movement:**  
only vertical  
For a purely vertical movement process, the cable carrier can be mounted without special lateral support.

**i** **Direction of movement:**  
vertical/horizontal combined  
For a combined vertical/horizontal movement process, the cable carrier can be mounted without special lateral support.

**i** **Direction of movement:**  
only vertical  
If the entire system moves at a right angle to and/or alongside the hanging cable carrier, an additional lateral guide has to be mounted.

**Please observe the guidelines for placement of cables in cable carriers from TSUBAKI KABELSCHLEPP, s. page 72.**

It is practical to install the cable carrier **without or with only little pretension**. As no direct load occurs in the hanging arrangement, pretension causes the cable carrier to bulge outwards from the pretension. In addition to the visual aspect, this significantly increases the installation dimensions.

The **cables have to be fixed** to the driver and fixed point in such a way that their weight and the resulting dynamic load are absorbed only by the strain relief. Determining the cable carrier length see page 67.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## INV 5

### Vertical arrangement, standing



The cable carrier is mounted in such a way that parallel running of active run and passive run is ensured.

Determining the cable carrier length see page 67.

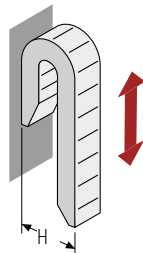
#### End connectors

The end connectors have to be mounted on the machine part (fixed point/driver) in such a way that the cable carrier cannot bend outwards, i.e. the connection must be **rigid**.

#### Connection height H

$$H = 2 KR + h_g$$

The distance between fixed point and driver connection corresponds to the selected bending radius.

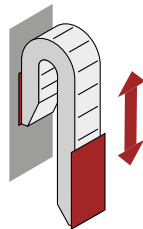


#### Support

The cable carrier generally has to be supported on the outside at the fixed point and at the driver.

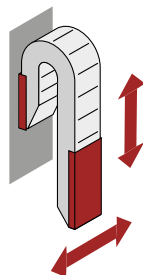
The length of the support has to be defined depending on the additional load, the fill level, the travel length and the selected cable carrier.

Depending on the version of the support, the cable carriers are very often used with a slight pretension. If a short cable carrier does not require any support and if there is sufficient installation space, the standard pretension can be used. Use without pretension may result in the cable carrier bending. This is therefore not advisable.



#### Direction of movement

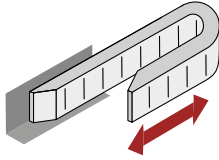
Often, the complete unit additionally moves at a right angle to the vertical standing cable carrier. In this case, the cable carrier additionally has to be guided laterally.



As a rule, only relatively short travel lengths can be implemented with the standing arrangement. If possible, the cable carrier should alternatively be used in a hanging arrangement. For this installation variant, the load on the overall system is significantly lower than with a standing arrangement.

INV 6

Horizontal arrangement, rotated 90° (straight)

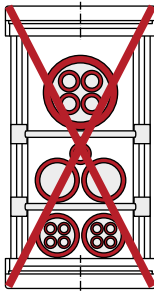


**i** The cable carrier used in normal horizontal direction is rotated by 90°, i.e. it glides on its outside or on special slide discs on a tray or in a channel. This arrangement can be implemented with almost all cable carrier types.

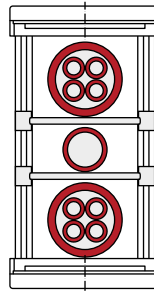
**Application:** Generally, cable carriers “rotated 90°” are used when the installation situation is primarily short on space with respect to height, preventing normal horizontal installation.

The installed cables have to be guided in the cross section of the cable carrier with **fixed separating elements** or in a **hole stay**, clearly separated from each other. This is the only way to prevent damage in the long run.

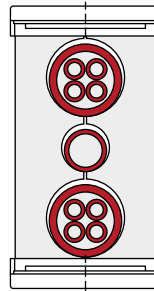
The technically best solution is the hole stay which provides the most secure guiding for the cables.



Frame stay with movable dividers



Frame stay with fixed dividers



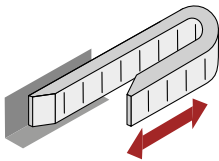
Best possible separation of cables in a hole stay

Systems for short travel lengths (with/without support)

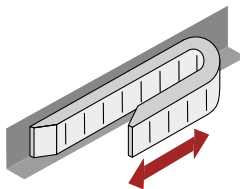
The cable carriers can be used **unsupported** in the horizontal arrangement “rotated 90°” to a limited extent. The permitted unsupported length depends on the following parameters for this installation variant as well:

- » additional load  $q_z$
- » bending radius  $KR$
- » connection option
- » travel length  $L_S$
- » cable carrier width  $B_k$

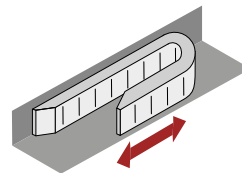
If the additional load and the unsupported length are too high, the cable carrier has to be supported on one side or overall.



System without support



System with single-sided support



System with overall support

Configuration guidelines	Cable carrier
	Cable carrier configuration
Materials information	
MONO series	
QuickTrax® series	
UNIFLEX Advanced series	
TKP35 series	
TKK series	
EasyTrax® series	

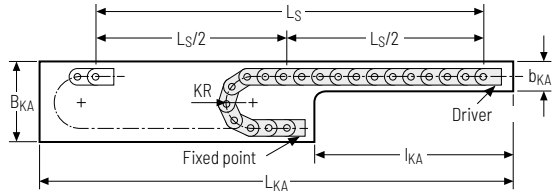
## System for long travel lengths (gliding in a guide channel)

Plastic cable carriers can be used for travel lengths far over 100 m with the arrangement "rotated 90° – straight".

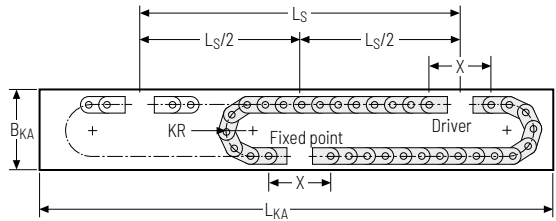
Over a period of more than 65 years, we have built multiple systems with the arrangement "single-sided" or "opposite" with or without special auxiliary fixtures.

### Single-sided arrangement (with stepped guide channel)

$b_{KA}$  = channel width of narrow section  
 $l_{KA}$  = length of narrowed channel



### Opposite arrangement

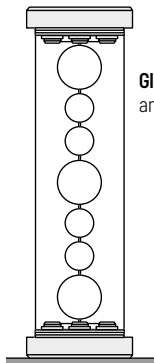


The cable carrier "rotated 90°" for long travel lengths **must** be guided in a channel. The material and texture of the channel base must be selected so they ensure low-wear travel with the lowest possible friction forces.

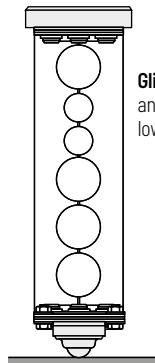
For long travel lengths, the cable carriers are used without pretension.

For **steel cable carriers**, corresponding gliding and guiding elements are mounted on the outside and/or inside of the side band, preventing grinding along the channel walls and ensuring smooth running of the system.

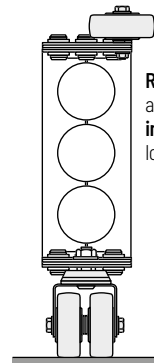
### Support and guiding elements (combination examples):



**Gliders** on upper and lower side band



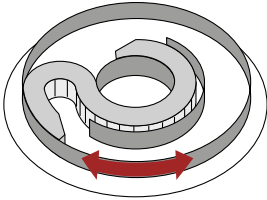
**Gliders** on the top and **domes** on the lower side band



**Rollers** on the top and **double steering rollers** on the lower side band

### INV 7

## Horizontal arrangement, rotated 90° (circular)



For this arrangement, the cable carrier rotated 90° is connected to machine parts which carry out a circular movement.

The combination of bending radius KR and reverse bending radius RKR causes the cable carrier to move in two circular directions in a targeted and defined manner.

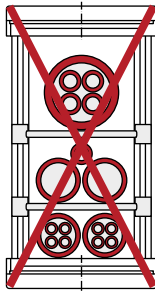
The cable carrier system is connected to the inner and outer rings of a guide channel. The rotating ring (inside or outside) is the driver connection.

**Application:** Generally, cable carriers in this arrangement always have to be guided in a channel. The driver can be positioned inside or outside.

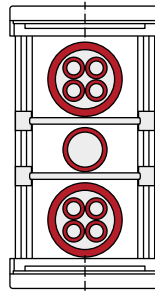
A special chain link design is required to allow the cable carrier to execute a circular movement.

The installed cables have to be guided in the cross section of the cable carrier with **fixed separating elements** or in a **hole stay**, clearly separated from each other. This is the only way to prevent damage in the long run.

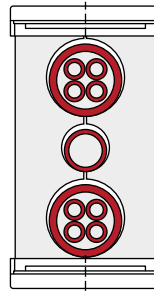
The technically best solution is the hole stay which provides the most secure guiding for the cables.



Frame stay with movable dividers



Frame stay with fixed dividers



Best possible separation of cables in a hole stay

Due to the strong relative displacement and the continuously changing radius ratios, cables should only be installed in one layer to ensure maximum service life.

For **steel cable carriers**, corresponding gliding and guiding elements are mounted on the outside and/or inside of the side band, preventing grinding along the channel walls and ensuring smooth running of the system (see page 84).

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series



**TSUBAKI KABELSCHLEPP technical support**

If you have any questions about cable carriers or technical details please contact our technical support service at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de). We will be happy to help you.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

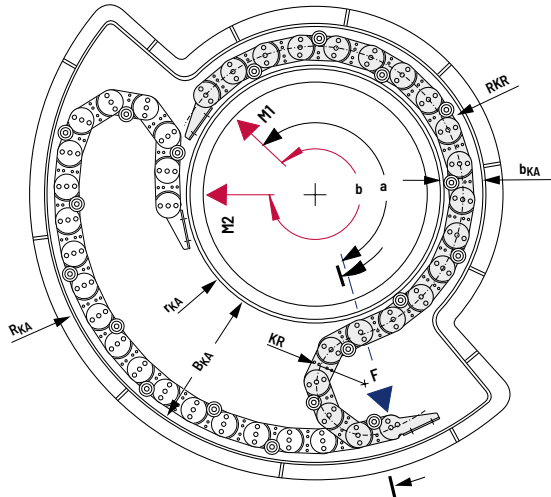
EasyTrax® series

## Single-sided arrangement

with offset guide channel (schematic diagram)

The cable carrier system shown here has the driver on the inner radius. There are also frequent applications where the driver has to be positioned on the outer radius.

To ensure sufficient guiding of the cable carrier in this case, moving guide plates are required for larger angles of rotation. As this version is more complex, the "inside rotating circular arrangement" should be preferred.

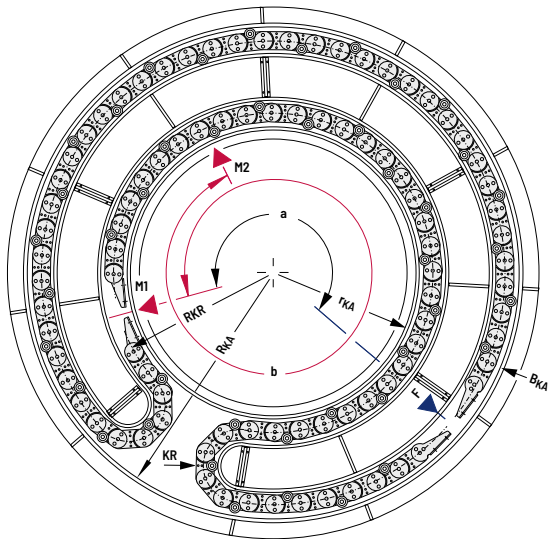


## Opposite arrangement

with guide carriage (schematic diagram)

For opposite arrangements, a moving support fixture or a guide carriage has to be positioned in the channel due to the combination of KR and RKR.

Coupling of multiple circular systems is possible for angles of rotation over 500°.



### Abbreviated symbols:

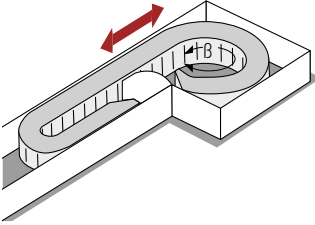
- a = fixed point angle
- b = travel length
- $B_E$  = width of cable carrier
- $b_{KA}$  = channel width of narrow section
- $B_{KA}$  = channel width
- $H_E$  = height of cable carrier
- $H_{KA}$  = height of the guide channel
- $r_{KA}$  = channel radius - inside
- $R_{KA}$  = channel radius - outside
- F = fixed point
- M1 = driver end position 1
- M2 = driver end position 2

Due to the variety of configuration options for this installation variant, we recommend contacting our technical support. We require the following parameters for preparing a solution:

- » inner diameter
- » outer diameter
- » travel length (angle of rotation)
- » single-sided or opposite arrangement?
- » driver on inner or outer radius? (inner radius preferred for single-sided arrangement)
- » restrictions for the installation space? (e.g. installation height)
- » cable list
- » environmental conditions (e.g. chips, dirt)

## INV 8

Horizontal arrangement, rotated 90° (rolled)



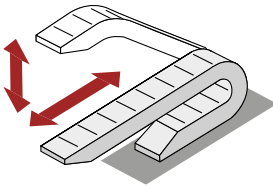
**i** For this arrangement, the cable carrier rotated 90° is connected to a consuming unit which carries out a circular movement. The travel length "B" is indicated in degrees!

**Application:** The application is designed for circular movements which are wound on a rotating body. This type of cable carrier is preferred for smaller systems, usually with large movement angles.

A standard cable carrier is used. A reverse bending radius is not required. The winding of the carrier limits the angle of rotation to approx.  $B = 270^\circ$ . For the implementation of larger angles of rotation, additional guide plates are required to prevent a collision on the driver. This application is practically a combination of installation variants 6 and 7. Accordingly, similar configuration criteria are used.

## INV 9

Horizontal-vertical combined arrangement

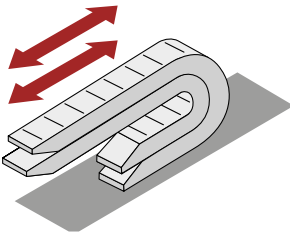


**i** Our cable carriers can also be used for combined horizontal/vertical movements.

This arrangement requires no special technical preconditions, but calculation of the cable carrier length is more complex and should be carried out by our technical support.

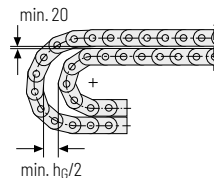
## INV 10

Unsupported arrangement, nested



**i** This arrangement is possible for all cable carriers. If the available space do not permit installation of a cable carrier due to the required width, the system can be configured in a **nested** arrangement.

For smooth running, it has to be ensured that both cable carriers can move freely. This means sufficient distance between the upper run (min. 20 mm, depending on cable carrier type) and the carrier bends (min. half of chain link height).



For long steel cable carriers there is an option for positioning guide plates at the side band of the outer carrier to ensure alignment of the inner carrier.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

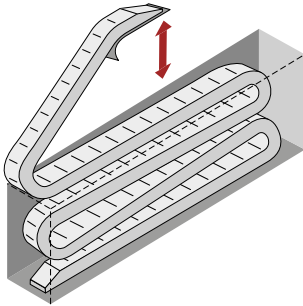
TKP35 series

TKK series

EasyTrax® series

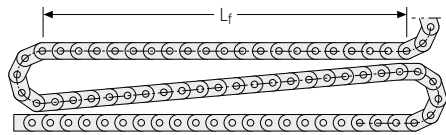
## INV 11

### Zig-zag arrangement



For some areas of application (e.g. stage and storage systems), it is often not possible to use a vertical hanging or standing cable carrier due to space restrictions. The so-called zig-zag arrangement is used in these cases.

As several bends fold on top of one another, the cable carrier has to be guided in all directions and therefore settles into a type of basket or sheet steel housing.



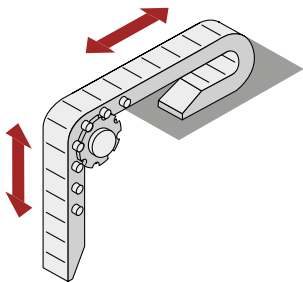
The following parameters are required for dimensioning the system:

- » travel length
- » travel speed
- » cables installed
- » minimum bending radius of guided cables
- » maximum permitted basket dimensions (length, width)
- » maximum permitted height

When dimensioning the basket length, ensure that the unsupported length  $L_f$  of the selected cable carrier is not exceeded. Depending on the length and weight of the cable carrier, supporting the bend on the driver with a bent plate is a measure which has a positive effect on the service life.

## INV 12

### Vertical arrangement, hanging with support bolt



The vertical arrangement of the cable carrier with additional support elements offers the option of using the cable carrier as a lifting element for the attached system parts (e.g. operating panels, manipulators).

The cable carrier is driven via chain wheels. The pitch circle diameter has to be equal to or greater than the selected bending radius of the cable carrier. The drive is motorized or via a counterweight.

Due to the great number of configuration aspects, we would ask you to contact our technical support.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

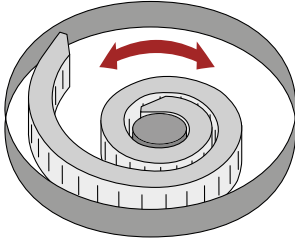
TKK series

EasyTrax® series



## INV 13

### Horizontal arrangement, curled



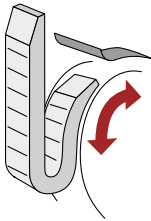
**i** In some cases, a large angle of rotation cannot be implemented with one of the usual applications for circular movements. In these cases, an examination with regard to the options for curling up the cable carrier is recommended.

A standard cable carrier can be used, but a relatively large installation space is required for curling up the configuration.

The rotation in this application is limited by a maximum double wrapping of the inner diameter. Multiple wrappings cause the cable carrier to jam.

## INV 14

### Vertically rotating arrangement, hanging



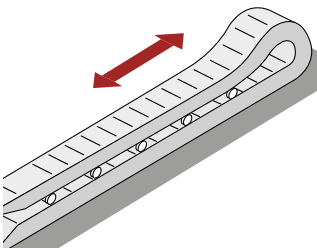
**i** This installation variant is often used for swiveled drums and turning devices.

The part rotating around the diameter requires chain links with KR and RKR in this area.

If the angle of rotation is over 180° (depending on the arrangement), an additional guide plate is required on the outer radius to prevent the cable carrier from tipping over.

## INV 15

### Roller chain



**i** Roller chains are primarily used where very long travel lengths lead to very high push and pull forces and gliding cable carriers reach their limits. The most effective installation variant is the RSC (rail supported carrier) system. This is a cable carrier where the design in combination with an optimized guide channel ensures 100 % roller operation over the entire travel length. This results in minimum mechanical load and a low noise level.

This makes the system suitable not only for extremely long travel lengths, but also for travel speeds over 5 m/s.

Despite the roller design, the RSC system can be fully wound on a reel and is therefore ideal for complete solutions with inserted cables for long travel lengths.

Dimensioning is similarly easy as for a gliding cable carrier. For effective and fast implementation, especially for large projects, we can offer our expert help.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

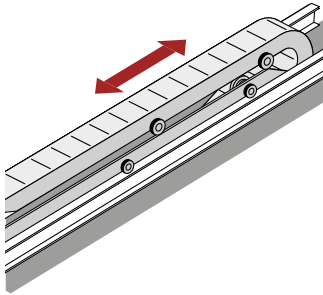
TKP35 series

TKK series

EasyTrax® series

## INV 16

### Arrangement with continuous support structure



While this installation variant is also possible for plastic cable carriers, it is primarily used for steel cable carriers.

If the technical conditions no longer permit the use of a gliding cable carrier or a cable carrier with support rollers with regard to travel length, acceleration or speed, a so-called cable carrier unit with a continuous moving support structure can be used.

Cable carrier units are particularly suitable for use with large travel lengths and high travel speeds under rough operating conditions and heavy loads. There is a variety of different versions of this installation variant. As an example, we present the most used type 225 here.

Due to the complexity, this type of cable carrier system should be dimensioned in cooperation with our engineers.

### Cable carrier installation type 225

**The cable carrier installation is either configured as a single-sided system with one cable carrier installation or as an opposite arrangement with two cable carriers.**

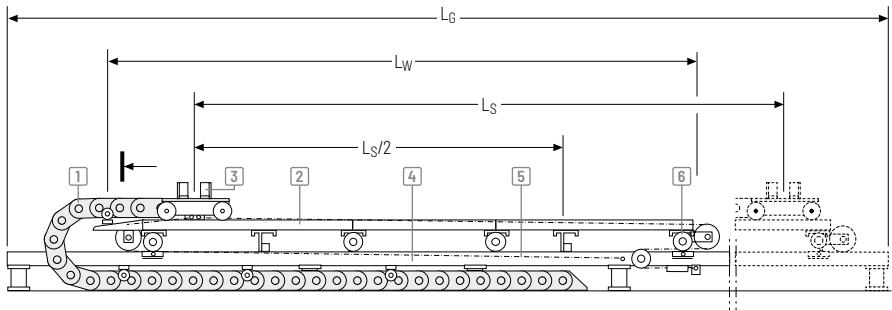
A carriage guided on rollers in a running frame supports the cable carriers along their entire length. The support structure is moved in both directions with a cable pull system which is attached to the rolling carriage system. Due to the roller support and roller guiding of the cable carriers on the

support carriage and of the support carriage on the running frame, only minimal friction forces are generated in the system. Systems with the following limit values have been supplied so far:

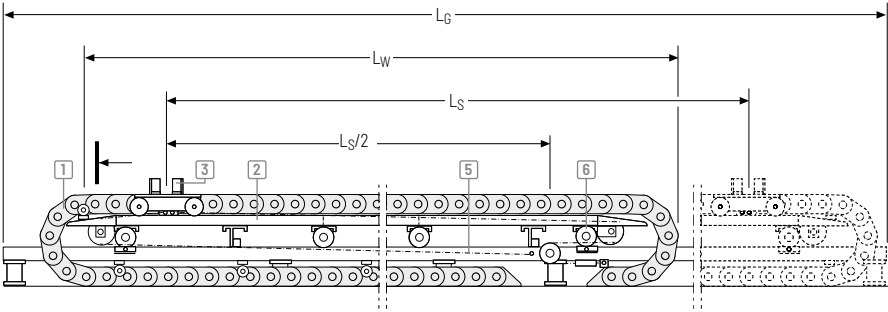
- » longest travel length:  $L_{S \max.} = 222 \text{ m}$
- » highest travel speed:  $v_{\max} = 4 \text{ m/s}$
- » greatest travel acceleration:  $a_{\max} = 8 \text{ m/s}^2$

#### Single-sided arrangement

(schematic diagram)



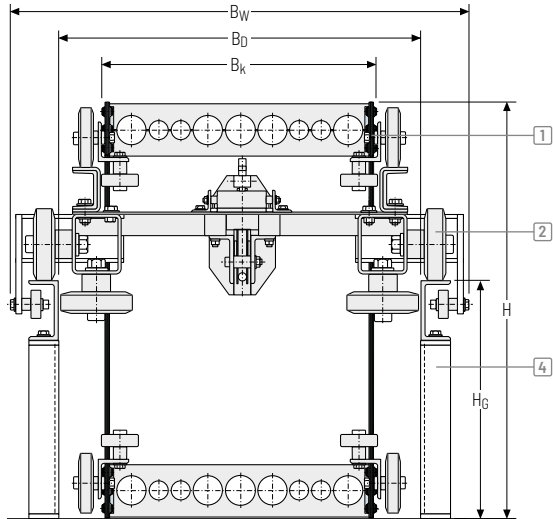
## Opposite arrangement (schematic diagram)



## Cross section of the cable carrier installation

### Abbreviated symbols:

- $B_D$  = clear width in the running frame
- $B_G$  = running frame width
- $B_k$  = cable carrier width
- $B_W$  = support carriage width (max. width)
- $H$  = installation height of the cable carrier(s)
- $H_G$  = running frame height
- $L_G$  = running frame length
- $L_S$  = travel length
- $L_W$  = support carriage length



The cable carrier installation type 225 consists of the following assemblies:

- 1 **Cable carrier(s)**  
with laterally attached track rollers and guide rollers
- 4 **Running frame**
- 2 **Support carriage** with track rollers and guide rollers supporting across the entire length
- 5 **Steel cable**
- 3 **Rolling carriage system** with track rollers and guide rollers
- 6 **Cable tensioning roller**
- 7 **Tensioning device**

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

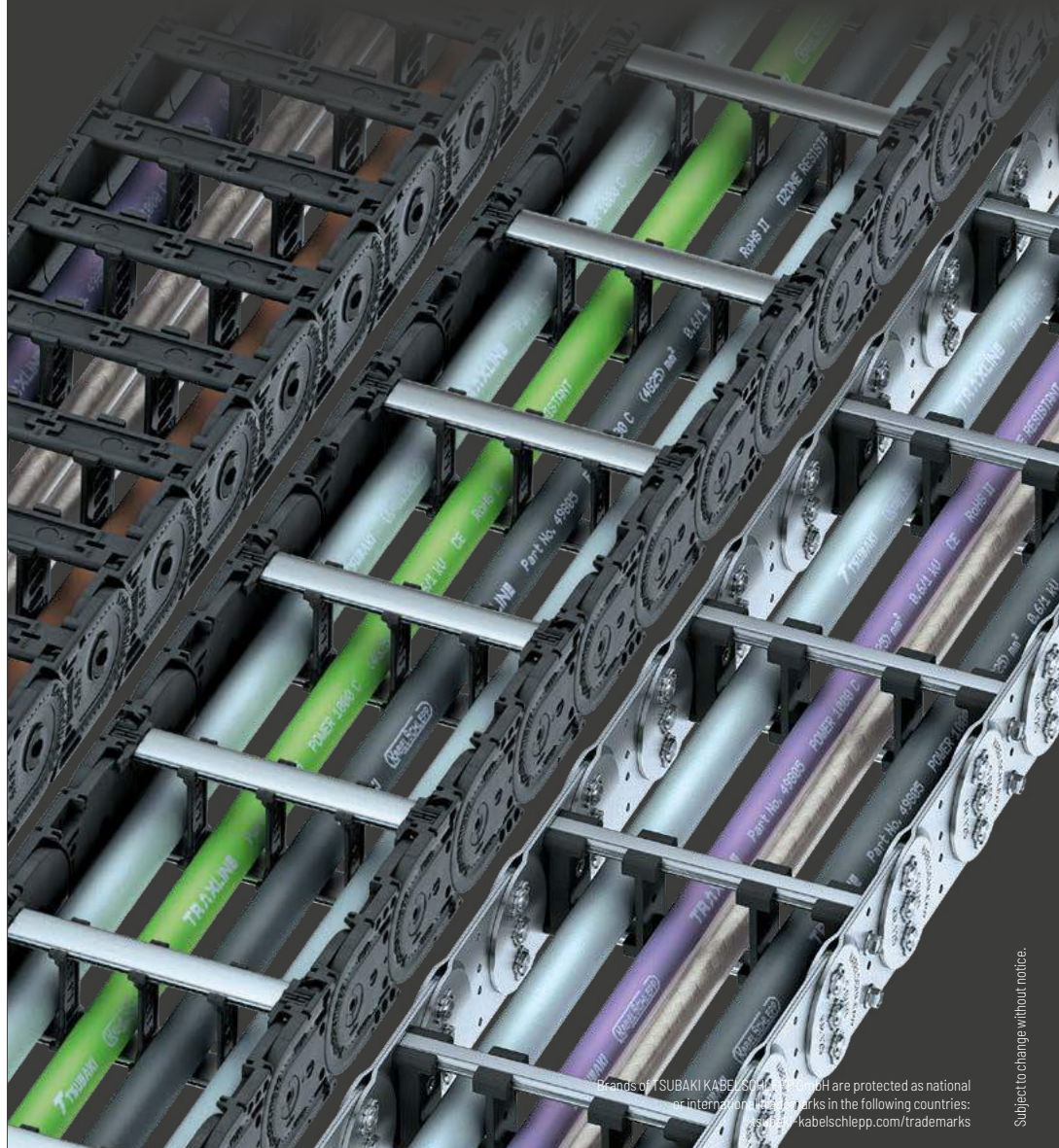
UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

# Materials information



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Subject to change without notice.

## Content

## 01

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- » Standard materials
- » Special materials
- » Material code
- » Colors
- » Chemical resistance
- » Environmental conditions

## 02

**Metals**..... page **99**

- » Steel and aluminum properties
- » Area of application according to product series

## 03

**Application temperatures**..... page **100**

- » Application temperatures according to material

## 04

**Tribology**..... page **101**

- » Cost savings from low jacket abrasion

## 05

**ATEX/ESD**..... page **102**

- » Protection against explosions
- » Conductive ESD cable carriers

Cable carrier

Cable carrier  
configurationConfiguration  
guidelinesMaterials  
informationMOND  
seriesQuickTrax®  
seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

## Material selection

The composition of different materials allows customers to select the individual cable carrier for their application.

The selection of the right material is often linked to the following parameters:

- » Friction values
- » Friction partners
- » Ambient temperature
- » Robustness
- » Optics
- » Noise emission
- » Contamination
- » Humidity

# 01 Plastics

## 1.1 Standard materials

The standard plastic used for most of our product is a PA6 GF35.

This material has the best price-performance ratio, confirmed by countless internal tests and by our customers, to meet the requirements for modern cable carriers.



The use for standard products is structured as follows (information refers to the side bands and other components, see p. 95):

Series	Plastic for main components	Series	Plastic for main components
<b>BASIC-LINE</b>		<b>VARIO-LINE</b>	
MONO series	PA6 GF35	M series	PA6 GF35
QuickTrax® series	PA6 GF35 + PA6	XL series	PA6 GF35
UNIFLEX Advanced series	PA6 GF35	QUANTUM® series	PP
TKP35 series	PA6 GF30	TKR series	PA66
TKK series	PA6 GF35	<b>PLASTIC-TUBES</b>	
<b>BASIC-LINE<sup>PLUS</sup></b>		TKA series	PA6 GF35
EasyTrax® series	PA6 GF35 + PA6	MT series	PA6 GF35
PROTUM® series	PA6 + TPE	XLT series	PA6 GF35
<b>VARIO-LINE</b>		<b>3D-LINE</b>	
K series	PA6 GF35	ROBOTRAX® system	POM
UNIFLEX Advanced series	PA6 GF35		

## 1.2 Special materials

Special materials are modified plastics which are suitable for applications outside the standard. There are different variants for a variety of different requirements. The following table can help with the selection of the correct material for the application at hand. It has to be noted that not all materials can be used in all products. Please contact us.

Plastic type	Property	Code
PA6 GF35	Standard material for common applications Performance range according to material data sheet	7422 7370
PA6.6 GF	Special material for ATEX application following ATEX Directive 2014/34/EU	7400
PA6.6	Standard material for UMB	7408
POM	Standard material for ROBOTRAX®	7412
PA6 GF30	Impact-strength-modified special material for use in cold environments	7488
PA46 GF30	Modified special material for use in hot temperature areas	7341
PA66 GF25	Modified special material with special requirements for fire behavior (VO)	7414
PA66 CF	Modified special material with conducting properties for voltage (ESD)	7366
PA6.66 GF30	Special material for fire protection in rail vehicles to DIN45545-1-2	7331

## 1.3 Material code

Codes are assigned to each plastic to differentiate between the different plastic materials. The code has four digits and can be identified as a simplified code on most plastic components. This is embossed into the component on a material dial at the side of the chain links of the cable carrier.

Code	Coding	Material
7422	AD	PA6 GF35



Example of material dial

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series









TKK series

EasyTrax® series

## 1.4 Colors

The price is always based on the colour black. In addition, there are other individual colours in our assortment, which are manufactured article-related and belong to the standard. For all other colours additional costs, minimum quantities and delivery times have to be considered.

Colours which are not included in the table are, if technically possible, individually calculated according to article and quantity. All technical values regarding stability and material properties apply only to black versions. Coloured cable carriers and articles made of special material have changed properties and are not always available in all colours for technical reasons.

	RAL-Farbbezeichnung	Code	ähnlich RAL-Nr.	Grundmaterial	
Configuration guidelines		Sulfur yellow	7380	1016	7423
		Signal red	7342	3001	7423
		Ruby red	7384	3003	7423
Materials information		Traffic blue	7373	5013	7423
		Sky blue	7494	5015	7423
		Night blue	7344	5022	7423
		Turquoise green	7343	6016	7423
		Squirrel gray	7377	7000	7423
		Iron grey	7339	7011	7423
MONO series		Light Grey	7378	7035	7423
		Agate grey	7372	7038	7423
		Window gray	7497	7040	7423
QuickTrax® series		Traffic grey A	7367	7042	7423
		Traffic grey A	7495	7042	7423
		Tele grey I	7354	7045	7423
		Signal white	7371	9003	7423
UNIFLEX Advanced series		Jet black	7336	9005	7423
		White aluminum	7397	9006	7423
		Pure White	7353	9010	7423
TKP35 series		Traffic White	7486	9016	7423
		Traffic White	7486	9016	7423
TKK series					
EasyTrax® series					



## 1.5 Chemical resistance of the standard material KS 7422

This resistance table shows that the use of plastic cable carriers is not recommended for any acidic media.

In these cases, we recommend using our proven stainless steel cable carriers!

### Abbreviated symbols:

- resistant
  - limited resistance
  - ⊗ not resistant
  - soluble
- GL = saturated aqueous solution  
 H = standard commercial grade  
 TR = technically pure

Medium	Mass percentage	Temperature in °C	Resistance
Acetone	TR		●
Formic acid	10		⊗
Ammonia (liquid)	TR	+ 70	■
Ammonia		+ 20	●
Petrol	H	+ 85	●
Benzene	H		●
Bitumen	H		●
Boric acid (aqueous)	H		●
Butyric acid (aqueous)	20		●
Calcium chloride (aqueous)	GL	+ 23	●
Chlorine, hydrocarbon			●
Chlorine, chlorinated water	H		⊗
Chromic acid (aqueous)	10		⊗
Diesel oil	H		●
Acetic acid (aqueous conc.)	95		⊗
Acetic acid (aqueous)	10		■
Ethanol	40		●
Ethyl acetate	TR		●
Paint and varnish			●
Grease and wax	H		●
Liquid gas (DIN 51622)			●
Hydrofluorocarbons			●
Formaldehyde and polymac.	TR		●
Formaldehyde (aqueous)	30		■
Hydraulic oil	H		●
Potash lye	10		●
Potassium chloride (aqueous)	10		●
Potassium nitrate (aqueous)	10		●
Methyl acetate	TR		●
Milk	H		●
Lactic acid (aqueous)	10		●
Lactic acid	90		⊗
Mineral oil	H		●
Sodium carbonate (aqueous)	10		●
Oil/cooking oil, lubricating oil	H		●
Oleic acid	H		●
Paraffin, paraffin oil	H		●
Polyester resin	H		●
Propane, propene	TR		●
Mercury	TR		●
Hydrochloric acid (aqueous)	> 20		●
Hydrochloric acid	2		⊗
Lubricant, cooking grease	H		●
Vaseline	H		●
Tartartic acid (aqueous)	10		●
Tartartic acid	50		■
Xylene	TR		●
Sulfuric acid	98		●

More information on request.  
**Please contact us!**

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## 1.6 Ambient conditions for standard materials



### Weather

The plastic used by TSUBAKI KABELSCHLEPP is ideal for outdoor use. The mechanical properties of the cable carriers are not affected.

**7422 is UV resistant!**



### Radiation resistance

Depending on the intensity, plastic cable carriers can also be used conditionally under the influence of radioactive radiation. If possible, we recommend the use of steel cable carriers.

**Please consult us in any case!**



### Burning behavior

The plastic used by TSUBAKI KABELSCHLEPP was tested as per UL 94.

More information on request. **Please contact us!**

## 1.7 Ambient conditions for special purpose materials



### High-temperature resistance

Our special purpose material 7341 is high-temperature resistant and therefore ideal for use in high-temperature areas. Please contact us, as not all special purpose materials are available for all cable carrier types and temperature ranges.

More information on request. **Please contact us!**

Thermal properties	Permissible temperature range
Continuous ambient temperature	+20 to +150 °C
Up to max. 5000 hours	up to +185 °C
Short-term	up to +285 °C



### Cold store resistance

Our special purpose material 7488 is low-temperature resistant and therefore ideal for use in cold stores and extremely low temperatures.

More information on request. **Please contact us!**

Thermal properties	Permissible temperature range
Continuous ambient temperature	-50 to +40 °C

These cable carriers can only be manufactured in the color yellowish/white (transparent).

# 02 Metals

## 2.1 Steel and aluminum properties

Type	Use	Code
<b>Steel</b>		
Galvanized steel	All applications which do not require any special corrosion protection, especially for general machinery and plants, as well as in areas of application where plastic cable carriers are not permitted due to their load capacity, strain, elasticity and ambient conditions (link plates, channel parts, connecting elements, connections, etc.)	St vz
Hardened steel, black coated		Sb
Stainless steel similar to 1.4301; AISI304	Same areas of application as galvanized steel, but with special requirements for corrosion resistance (link plates, channel parts, connecting elements, connections)	ER1
Stainless steel similar to 1.4571; 1.4404; AISI316T; AISI316L	Same areas of application such as galvanized steel, but with special suitability for ambient conditions with salt concentration, e.g.: ports, food compatibility (link plates, channel parts, connecting elements, connections)	ER 1S
Stainless steel similar to 1.4462; 318LN	High strength for applications in the chemical and petrochemical industry, offshore, textile industry, cellulose production, dyeworks, paint industry, synthetic resin industry, rubber industry, shipbuilding	ER 2
<b>Light alloy</b>		
Aluminum alloy	Perfect gliding partner for cables and hoses, very good cold resistance and salt-water resistance (stays, hole stays, height separations)	Al

## 2.2 Area of application according to product series

Some products and product groups consist of a variety of different materials. The use for the metals is structured as follows (information refers to the side bands and other components):

Series	Main metal components
<b>STEEL-LINE</b>	
LS series	Sb
LSX series	ER1
S series	St vz
SX series	ER1, ER1S, ER2
Metal stays, covers	Al

Cable carrier
Cable carrier configuration
Configuration guidelines
<b>Materials information</b>
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# 03 Application temperatures

Cable carrier

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seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

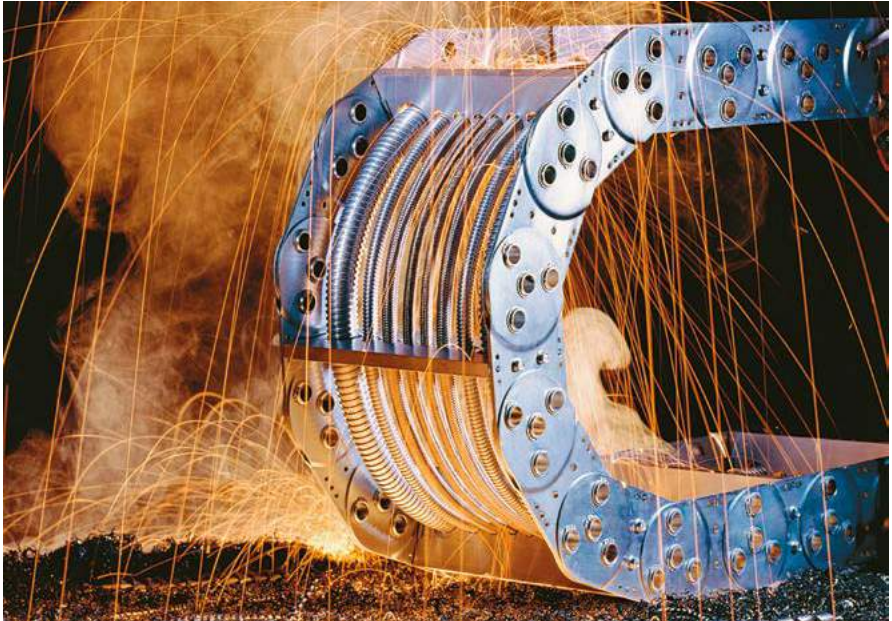
Our materials have different application temperatures. The following table shows the application temperatures for the most frequently used materials.

Material	Upper continuous application temperature	Lower continuous application temperature
PA6 GF35	+ 100 °C	- 30 °C
Galvanized steel	+ 210 °C	- 40 °C
ER1	+ 500 °C	- 80 °C
ERIS	+ 550 °C	- 80 °C
ER2	+ 250 °C	- 100 °C
Aluminum	+ 140 °C	- 80 °C



## TSUBAKI KABELSCHLEPP technical support

If you have any questions about cable carriers or technical details, please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de). We will be happy to help you.



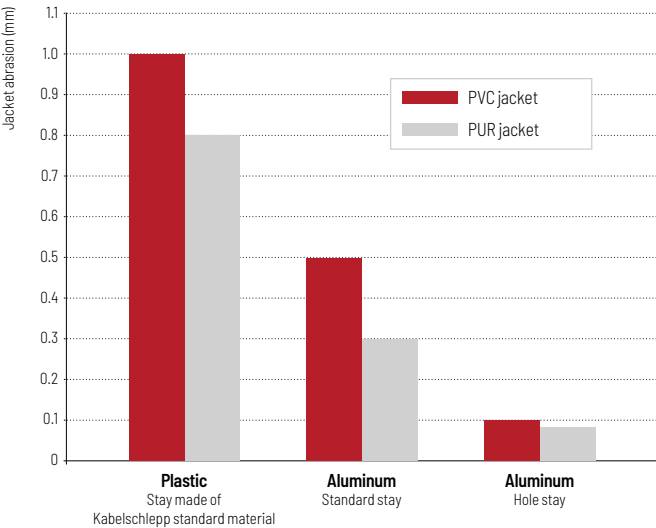
# 04 Tribology

Low jacket abrasion is an essential prerequisite for a long service life of the cables in a cable carrier. In addition to the jacket material, the stay material as the support surface for the cables affects jacket abrasion. We have analyzed the abrasion on different cables with different stay materials in extensive tests.

Aluminum stays proved to be a gentle support for the cable jackets. This result does not depend on the cable manufacturer and applies to all jacket materials tested. Jacket abrasion is of minor importance for many standard applications. Simple solid plastic cable carriers from BASIC-LINE and BASIC-LINE<sup>PLUS</sup> can be used without problems in these cases.

For more challenging applications with large relative movements between stay and cable, the outer cable jacket is subject to a high level of wear through abrasion. In these cases, we recommend using cable carriers with aluminum stays to increase the service life of the cables.

## Save costs through lower jacket abrasion on cables



Abrasion from 3 million movement cycles and a relative displacement between stay and cable of 10 mm.

In addition to reducing abrasion, aluminum is ideal as a stay material due to its high strength and low intrinsic weight. Cable carrier widths up to 1000 mm can be achieved without putting special strain on the cable carrier through additional weight.



Subject to change without notice.

- Cable carrier
- Cable carrier configuration
- Configuration guidelines
- Materials information**
- MONO series
- QuickTrax® series
- UNIFLEX Advanced series
- TKP35 series
- TKK series
- EasyTrax® series

# 05 ATEX / ESD

Cable carrier

Cable carrier  
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seriesEasyTrax®  
series

## 5.1 Protection against explosions

The Atex 2014/34/EU is the applicable EU explosion protection directive which must be fulfilled by devices and protection systems for use in explosive atmospheres. This also requires the prevention of explosive electrostatic discharge (ESD).

One method for preventing explosive ESD is a sufficiently low surface resistance of the affected component. Low surface resistance of a material acts like an electric short circuit and leads to a charge compensation of charged surfaces. This means that no explosion can be triggered in an explosive atmosphere.

Our special material 7400 was tested and certified by the National Metrology Institute of Germany (PTB) in Braunschweig. The surface resistance of less than  $10^6 \Omega$  is clearly below the maximum limit value of  $10^9 \Omega$  required in applicable regulations. This means that this material can be used for all devices and protection systems in explosive atmospheres without limitations.

Please contact us if you require KABELSCHLEPP cable carriers for use in explosive atmospheres. In addition to competent advice, we can provide you with all documentation required by the ATEX Directive, such as Declaration of Conformity, operating instructions, etc.



**Our explosion-protected cable carriers can be used for all devices which are covered by the ATEX Directive 2014/34/EU.**

## 5.2 Conductive ESD cable carriers

Electrostatic discharge (ESD) is a hazard when manufacturing and processing electronic components. If no adequate protection is provided, damage can occur. The requirements for materials, tools and therefore also cable carriers are defined in the ESD standard DIN EN 61340.

Our proven ESD cable carriers, which are made of our special material 7366, meet the requirements of the ESD standards with regard to conductance and resistance behavior.

Increasing miniaturization for semiconductor components leads to greater ESD sensitivity and therefore requires better ESD protection.

This requires a lower surface resistance of the plastic cable carriers used for handling and assembly.



**Our ESD cable carriers meet the requirements of the ESD standards DIN EN 61340-5-1 and DIN EN 61340-5-2.**



### Low surface resistance through nanotubes

Our ESD material is modified through nano technology and equipped with carbon nanotubes, among other things.

Carbon nanotubes are used as a functional filler. Due to their graphitic surface structure they have a high electric conductance. Cable carriers made from this material have a surface resistance of  $\leq 10^5 \Omega$  which far exceeds the values required by the ESD standard.

Carbon nanotubes have a diameter of only a few nanometers and a length of up to a few millimeters.

**Cable carriers with nanotubes**

- » Low surface resistance:  $\leq 10^5 \Omega$
- » Significantly exceed the values required by the ESD standard
- » Areas of application: chip handling, semiconductor manufacturing, electronics manufacturing, solar technology

### Higher conductance of the complete cable carrier

The large specific surface and the extremely even distribution of the nanotubes in the material achieves good conductance even at the contact points between the chain links and therefore across the entire cable carrier length. A resistance of  $\leq 10^5 \Omega$  was measured on a KABELSCHLEPP cable carrier of type UA 1455.030.078.052 with a length of 88 links (= 4 m).

**Quality with factory certificate**

Each ESD cable carrier with nanotubes technology is supplied with a KABELSCHLEPP factory certificate to certify its quality.



### High stability

The modification of the fiberglass-reinforced material with nanotubes makes the cable carriers even sturdier.

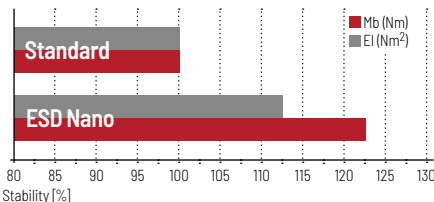
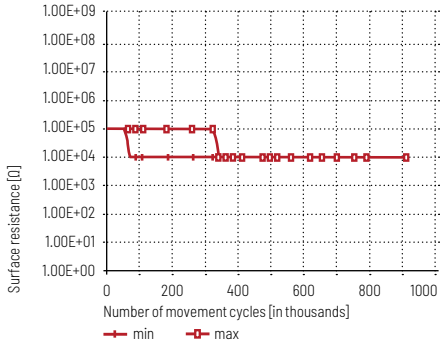
The nanotubes have a sixth of the weight of steel but their tensile strength is multiple times higher.

This also increases the mechanical properties while retaining the high elasticity of the cable carriers made of ESD material. This effect is also applied successfully in numerous sports equipment, e.g. tennis rackets, bicycles and golf clubs.

### High conductance even after one hundred thousand movement cycles

The test shows that the surface resistance of the complete cable carrier decreases during the running-in phase and then remains constant at  $10^4 \Omega$ .

**Surface resistance**  
**ET UA 1455.030.078.052-4004 with ESD material**



Subject to change without notice.

- Cable carrier
- Cable carrier configuration
- Configuration guidelines
- Materials information
- MONO series
- QuickTrax® series
- UNIFLEX Advanced series
- TKP35 series
- TKK series
- EasyTrax® series

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# BASIC-LINE

## Solid plastic cable carriers with fixed chain widths

The BASIC LINE comprises a variety of different product types with pre-defined cable carrier widths. All combine robustness and reliability with an attractive price-performance ratio. Fast and easy installation of cables and hoses is another distinguishing feature of these cable carriers.

- » Cost-effective solutions for standard applications
- » Types and designs with fixed or opening crossbars
- » Numerous types and designs available immediately from our warehouse
- » Fast installation of cables and hoses
- » Ideal for short travel lengths and high travel speeds
- » Types for long travel lengths available



**MONO series** ..... Page 106

Cable carriers for standard applications



**QuickTrax® series** ..... Page 126

Compact and cost-effective cable carriers in two-component technology



**UNIFLEX Advanced series** ..... Page 144

Light, quiet all-rounder with a wide range of applications

Not all technical data and parameters are reached in each individual case, but are depending on the respective type of application and product configuration. Legally binding insofar as only the individual information provided for the specifically requested particular case. Please contact us - we will be happy to advise you!



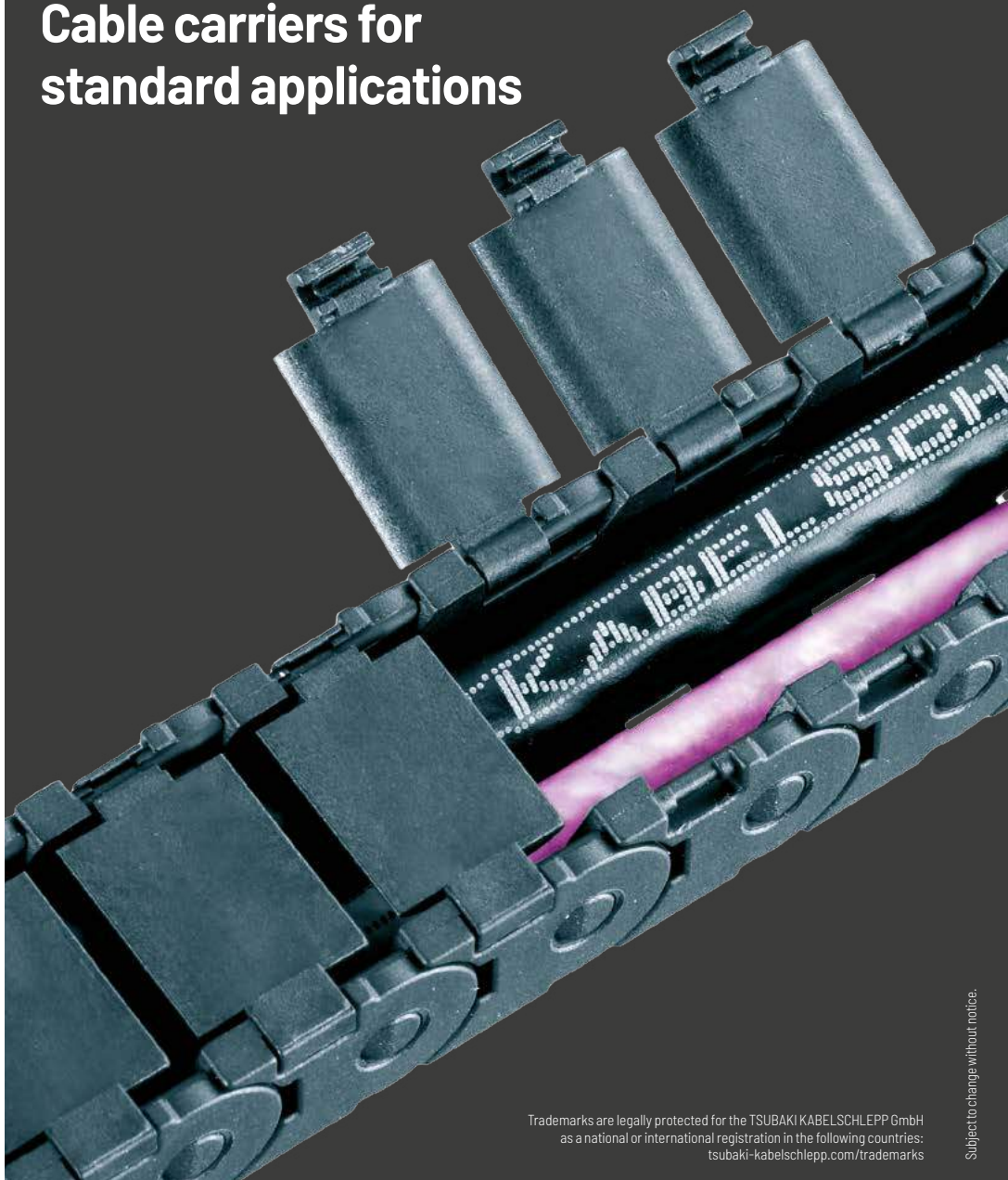


Cable carrier

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seriesTKK  
seriesEasyTrax®  
series**TKP35 series** ..... Page 212**Robust all-rounder  
with variable inner distribution****TKK series** ..... Page 222**Dirt-repellent cable carriers made of plastic**

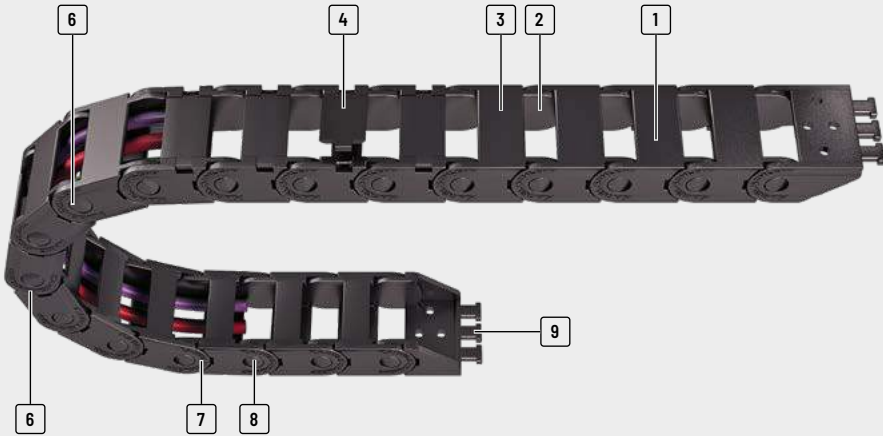
# MONO series

Cable carriers for  
standard applications



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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

Subject to change without notice.



- |  |   |   |   |
|--|---|---|---|
| <p><b>1</b> Plastic chain links</p> <p><b>2</b> Inside space is gentle on the cables – no interfering edges</p> <p><b>3</b> Types with single-part links</p> | <p><b>4</b> Types with opening crossbars</p> <p><b>5</b> High torsional rigidity through large link surface</p> | <p><b>6</b> Extensive unsupported length and high additional loads through optimised stroke system</p> <p><b>7</b> Easy to shorten and extend</p> | <p><b>8</b> Long service life through large bolt hole connection</p> <p><b>9</b> End connectors with integrated strain relief</p> |
|--|---|---|---|

## Features

- » Cost-effective cable carrier
- » Easy and fast installation
- » Many types available immediately ex-stock world wide
- » Long service life
- » Great unsupported lengths compared to the unit size
- » High torsional rigidity
- » Easy to install



**Small types for narrow installation spaces**



**Fast shortening/extending with push-to-connect chain links**



**Different connection variants through simple reconnecting of the end connectors**

Cable carrier

Cable carrier configuration

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MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
------	-----------------	--------------	---------------	---------------	---------------	---------------	-------------------------	-----------	------------	-------------------------------------	-----------------------------

**MONO 0130/..32/..34**

0132

10

12.5

6 - 20

12 - 26

-

13

20 - 37

0.5

8



0130

10

12.5

6 - 20

12 - 26

-

13

20 - 37

0.5

8



0134

10

12.5

6 - 20

12 - 26

-

13

20 - 37

0.5

8

**MONO 0180/..82/..84**

0182

15

18

10 - 40

18 - 48

-

18

28 - 50

1

12



0180

15

18

10 - 40

18 - 48

-

18

28 - 50

1

12



0184

15

18

10 - 40

18 - 48

-

18

28 - 50

1

12

**MONO 0202**

0202

11

15

6 - 20

13 - 27

-

20

18 - 50

1.25

8.5

Cable carrier

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series

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
1.15	10	50	40	3	30	-	-	-	-	•	•	-	112
1.15	10	50	40	3	30	-	-	-	-	•	•	-	113
1.15	10	50	-	-	-	-	-	-	-	•	•	-	114
1.55	10	50	70	3	30	-	-	-	-	•	•	-	118
1.55	10	50	70	3	30	-	-	-	-	•	•	-	119
1.55	10	50	-	-	-	-	-	-	-	•	•	-	120
1.95	10	50	70	3	30	-	-	-	-	•	•	•	124

Cable carrier

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MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

# 0130/.32/.34



**Pitch**  
13 mm



**Inner height**  
10 mm



**Inner widths**  
6 – 20 mm



**Bending radii**  
20 – 37 mm

## Types



**Type 0132** ..... page 112

### Closed frame (design 020)

- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.



**Type 0130** ..... page 113

### Frame with outside opening crossbars (design 030)

- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Outside:** openable.



**Type 0134** ..... page 114

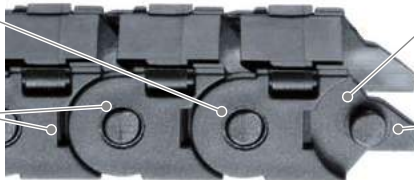
### Frame with inside opening crossbars (design 040)

- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Inside:** openable.

## Optimised cable carrier geometry:

Easy to shorten and extend

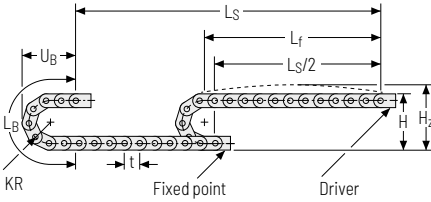
Long service life through large bolt hole connection



High torsional rigidity through large link surface

Extensive unsupported length and high additional loads through optimised stroke system

**Unsupported arrangement**

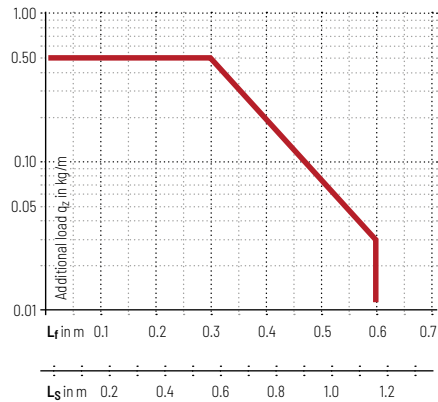


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
20	52.5	62.5	89	40
28	68.5	78.5	114	48
37	86.5	96.5	142	57

**Load diagram for unsupported length** depending on the additional load.

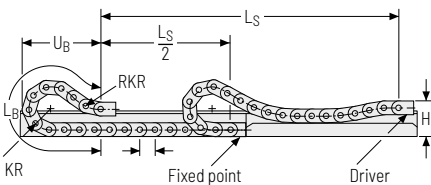
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.16 \text{ kg/m}$  with  $B_i$  15 mm. For other inner widths, the maximum additional load changes.



- Speed**  
up to 10 m/s
- Acceleration**  
up to  $50 \text{ m/s}^2$
- Travel length**  
up to 1.15 m
- Additional load**  
up to  $0.5 \text{ kg/m}$

**Gliding arrangement**



- Speed**  
up to 3 m/s
- Acceleration**  
up to  $30 \text{ m/s}^2$
- Travel length**  
up to 40 m
- Additional load**  
up to  $0.5 \text{ kg/m}$

The gliding cable carrier must be guided in a channel. See p. 850.  
Only designs 020 and 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MONO series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Type 0132 – closed frame

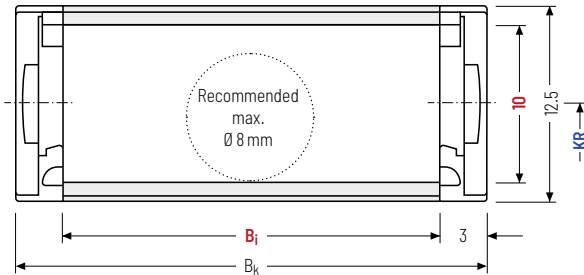
- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



B<sub>76</sub> - 20 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]	
10	12.5	6	10	15	20	$B_i + 6$	20	28	37	0.091 - 0.162

### Order example



**MONO**  
Series

**0132**  
Type

**15**  
 $B_i$  [mm]

**28**  
 $KR$  [mm]

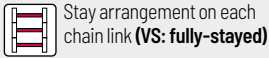
**390**  
 $L_k$  [mm]

**VS**  
Stay arrangement



## Type 0130 - with outside opening crossbars

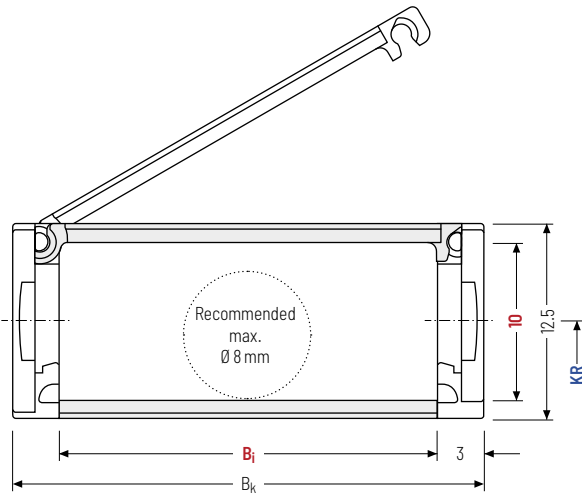
- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Outside:** openable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  6 - 20 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

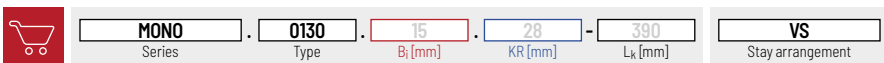
**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
10	12.5	6	10	15	20	$B_i + 6$	20	28	37	0.097 - 0.178

### Order example



Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Type 0134 – with inside opening crossbars

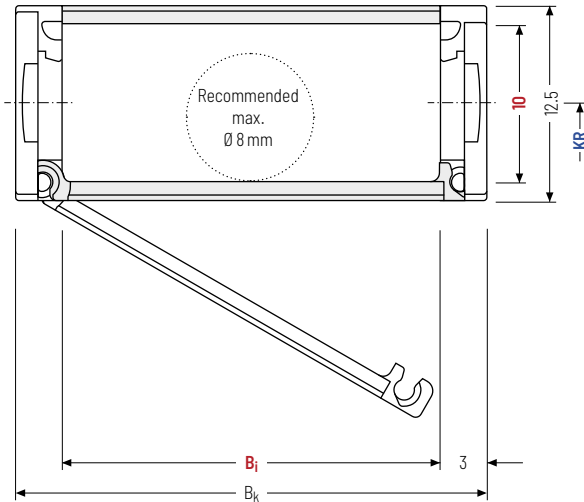
- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Outside:** openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



B<sub>7</sub> 6 – 20 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]	
10	12.5	6	10	15	20	$B_i + 6$	20	28	37	0.099 – 0.132

### Order example



**MONO**  
Series

**0134**  
Type

15  
 $B_i$  [mm]

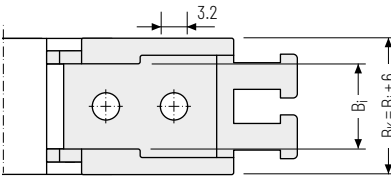
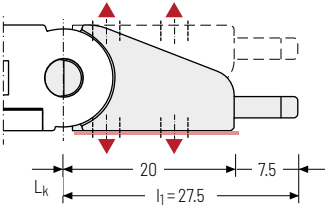
28  
 $KR$  [mm]

390  
 $L_k$  [mm]

**VS**  
Stay arrangement

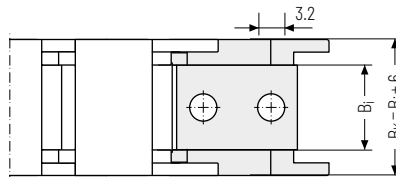
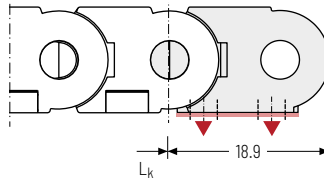
**Single-part end connectors – plastic**  
(with integrated strain relief)

The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



**Single-part end connectors – plastic**

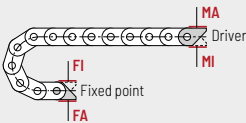
The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



▲ Assembly options

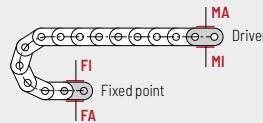
**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside





**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside



**Order example**

 End connector . F A  
 End connector . M A  
 End connector Connection point Connection type

 Depending on the design, the connection angles can be swivelled up to 12°.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MONO series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# 0180/.82/.84



**Pitch**  
18 mm



**Inner height**  
15 mm



**Inner widths**  
10 – 40 mm



**Bending radii**  
28 – 50 mm

## Types



**Type 0182** ..... page 118

### Closed frame (design 020)

- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.



**Type 0180** ..... page 119

### Frame with outside opening crossbars (design 030)

- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Outside:** openable.



**Type 0184** ..... page 120

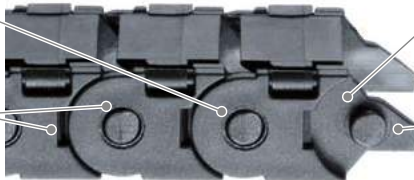
### Frame with inside opening crossbars (design 040)

- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Inside:** openable.

## Optimised cable carrier geometry:

Easy to shorten and extend

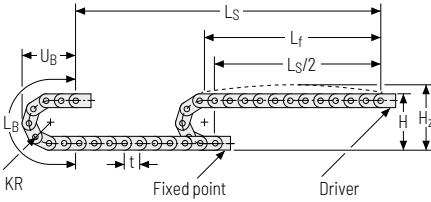
Long service life through large bolt hole connection



High torsional rigidity through large link surface

Extensive unsupported length and high additional loads through optimised stroke system

**Unsupported arrangement**

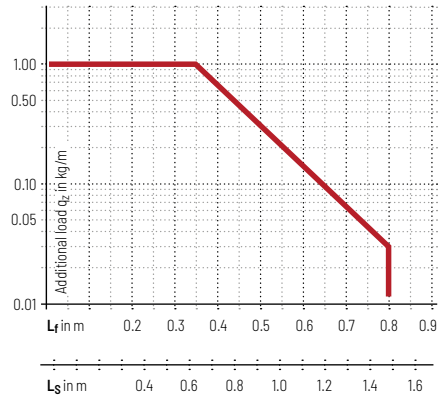






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	74	89	124	55
37	92	107	153	64
50	118	133	194	77

**Load diagram for unsupported length** depending on the additional load.

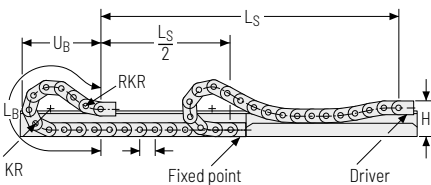
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 0.25 \text{ kg/m}$  with  $B_i$  10 mm. For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to  $50 \text{ m/s}^2$
-  **Travel length**  
up to 1.5 m
-  **Additional load**  
up to 1.0 kg/m

**Gliding arrangement**



-  **Speed**  
up to 3 m/s
-  **Acceleration**  
up to  $30 \text{ m/s}^2$
-  **Travel length**  
up to 70 m
-  **Additional load**  
up to 1.0 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

Only designs 020 and 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MONO series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Type 0182 – closed frame

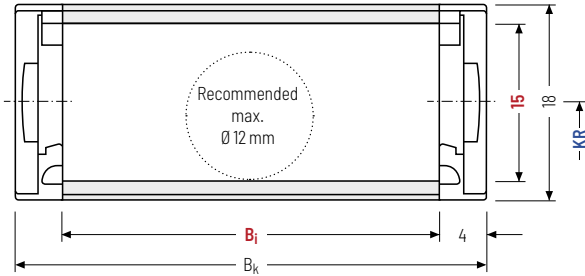
- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  10 – 40 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]	
15	18	10	15	20	30	40	$B_i + 8$	28	37	50	0.123 – 0.186

### Order example



**MONO**  
Series

**0182**  
Type

**30**  
 $B_i$  [mm]

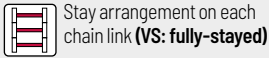
**37**  
 $KR$  [mm]

**720**  
 $L_k$  [mm]

**VS**  
Stay arrangement

## Type 0180 - with outside opening crossbars

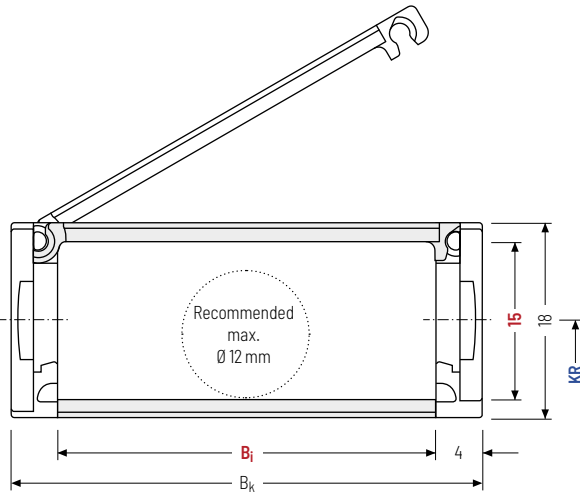
- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Outside:** openable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  10 - 40 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]		
15	18	10	15	20	30	40	$B_i + 8$	28	37	50	0.169 - 0.252

### Order example


MONO · 
 0180 · 
 30 · 
 37 · 
 720 · 
 VS

Series      Type       $B_i$  [mm]       $KR$  [mm]       $L_k$  [mm]      Stay arrangement

## Type 0184 - with inside opening crossbars

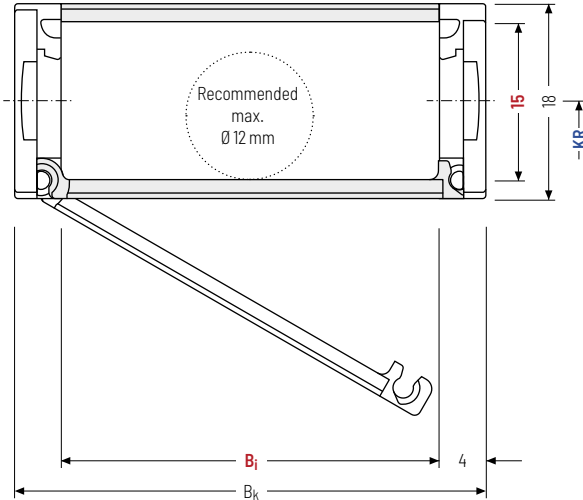
- » Weight optimised plastic frame with high torsional rigidity.
- » Openable at any position.
- » **Inside:** openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  10 - 40 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]		
15	18	10	15	20	30	40	$B_i + 8$	28	37	50	0.133

### Order example



**MONO**  
Series

**0184**  
Type

**15**  
 $B_i$  [mm]

**37**  
 $KR$  [mm]

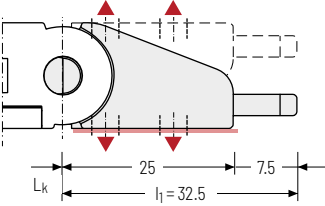
**720**  
 $L_k$  [mm]

**VS**  
Stay arrangement

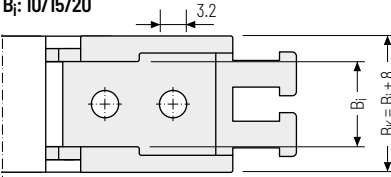


**Single-part end connectors – plastic**  
(with integrated strain relief)

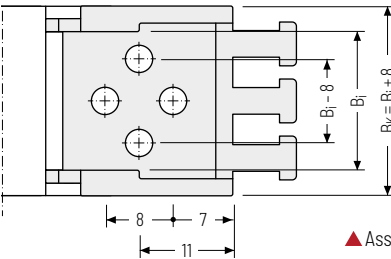
The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



**Bj: 10/15/20**

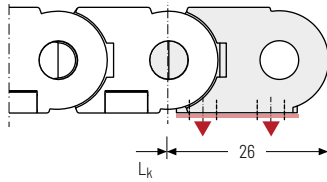


**Bj: 30/40**

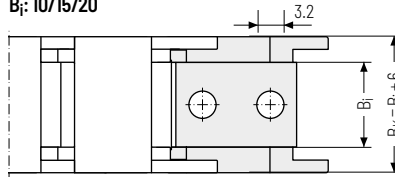


**Single-part end connectors – plastic**

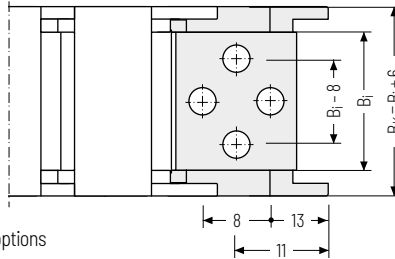
The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



**Bj: 10/15/20**



**Bj: 30/40**



▲ Assembly options

**Connection point**

- F** – fixed point
- M** – driver

**Connection type**

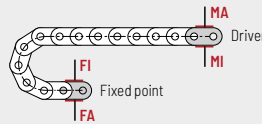
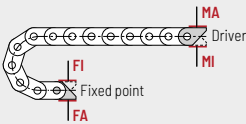
- A** – threaded joint outside (standard)
- I** – threaded joint inside

**Connection point**

- F** – fixed point
- M** – driver

**Connection type**

- A** – threaded joint outside (standard)
- I** – threaded joint inside



**Order example**

	End connector	.	F	A
	End connector	.	M	A
	End connector		Connection point	Connection type

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MONO series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# 0202



**Pitch**  
20 mm



**Inner height**  
11 mm



**Inner widths**  
6 - 20 mm



**Bending radii**  
18 - 50 mm

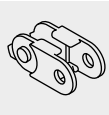
## Types



**Type 0202**..... page 124

### Closed frame (design 020)

- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.

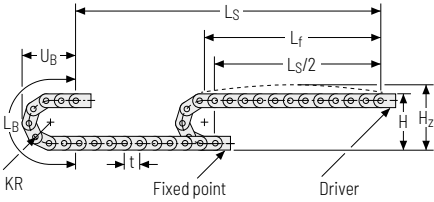


### Fast cable laying – 0202 slotted version

The slotted variant of the MONO 0202 allows fast and easy pressing in of cables without opening the cable carrier. That saves time and therefore money. It is particularly suitable for cables with pre-assembled connectors. Please contact us!



Unsupported arrangement

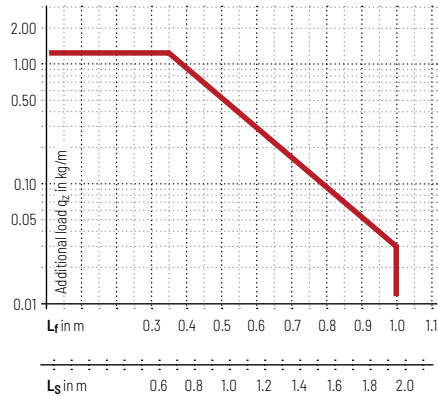


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
18	51	61	97	45,5
28	71	81	128	55,5
38	91	101	160	65,5
50	115	125	198	77,5

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.18 \text{ kg/m}$  with  $B_3 10 \text{ mm}$ . For other inner widths, the maximum additional load changes.



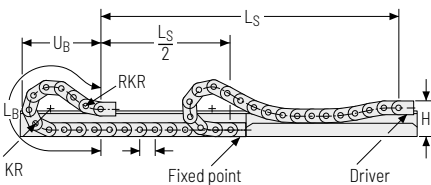
**Speed**  
up to 10 m/s

**Acceleration**  
up to  $50 \text{ m/s}^2$

**Travel length**  
up to 1.95 m

**Additional load**  
up to  $1.25 \text{ kg/m}$

Gliding arrangement



**Speed**  
up to 3 m/s

**Acceleration**  
up to  $30 \text{ m/s}^2$

**Travel length**  
up to 70 m

**Additional load**  
up to  $1.25 \text{ kg/m}$

The gliding cable carrier must be guided in a channel. See p. 850.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MONO series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Type 0202 - closed frame

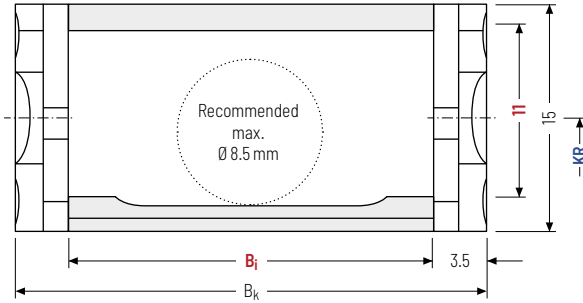
- » Weight optimised, closed plastic frame with high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



B<sub>76</sub> - 20 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]	
11	15	6	10	15	20	$B_i + 7$	18	28	38	50	0.14 - 0.17

### Order example



MONO

Series

0202

Type

10

$B_i$  [mm]

28

$KR$  [mm]

460

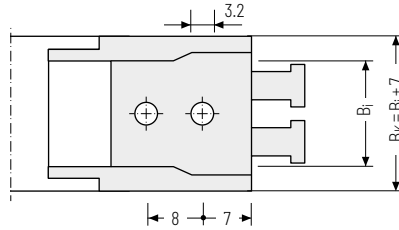
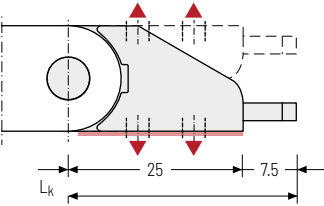
$L_k$  [mm]

VS

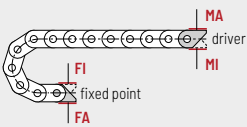
Stay arrangement

## Single-part end connectors – plastic (with integrated strain relief)

The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.



▲ Assembly options



### Connection point

- F - fixed point
- M - driver

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside

### Order example

	End connector	.	F	A
	End connector	.	M	A
	End connector		Connection point	Connection type

### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
<b>MOND series</b>
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

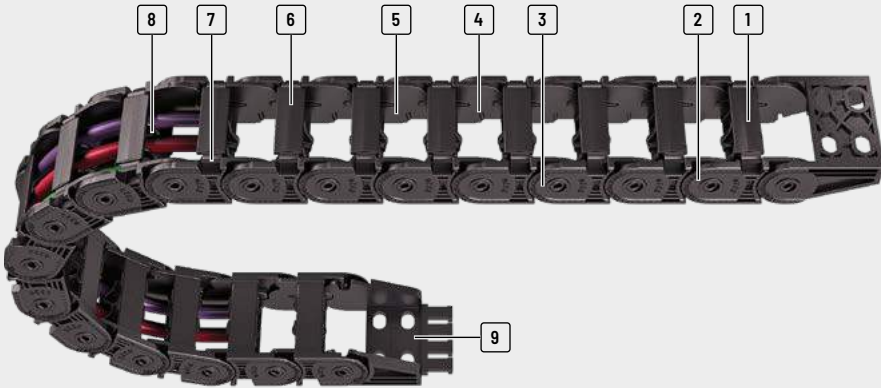
# QuickTrax<sup>®</sup> series

Compact and cost-effective  
cable carriers in  
two-component technology



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Subject to change without notice.



- 1 Sturdy 2-component design: hard chain body, flexible film hinge
- 2 Plastic chain links
- 3 Extensive unsupported length
- 4 Inside space is gentle on the cables – no interfering edges
- 5 Very quiet through integrated noise damping
- 6 Quick and easy to open
- 7 Inside/outside openable
- 8 Dividers and height separations for cable separation
- 9 Single-part end connectors with and without integratable strain relief

## Features

- » Extremely fast and easy cable laying thanks to crossbar with film hinge
- » Each chain link consists of two different materials:
  - Hard chain body made of glass-fibre reinforced material
  - Crossbar with flexible film hinge made of elastic special plastic
- » Sturdy cable carrier design
- » High torsional rigidity
- » Very quiet through integrated noise damping
- » Extensive unsupported length



Easy to open...



...even without tools



High side stability



Reliable cable separation

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Cable carrier design

Solid plastic cable carriers: chain links and end connectors made of plastic

Each chain link consists of two different materials:

- » Hard cable carrier body made of glass fiber-reinforced material
- » Flexible lamellae made of elastic plastic

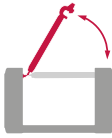


## The two-component technology of the QuickTrax®

The two-component technology of the **QuickTrax®** combines two seemingly incompatible features: **Stability and flexibility.**

Cable carriers need to be extremely sturdy, with extensive unsupported length. At the same time, cables need to be inserted easily for fast cable laying.

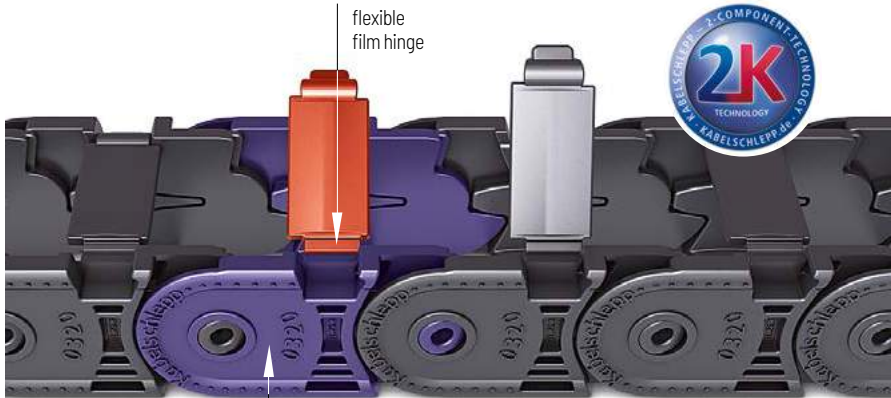
The **QuickTrax®** meets these requirements thanks to its innovative design and material combination of a hard cable carrier body made from glass fiber-reinforced material and crossbars with a film hinge made from rigid special plastic.



high flexibility



high stability



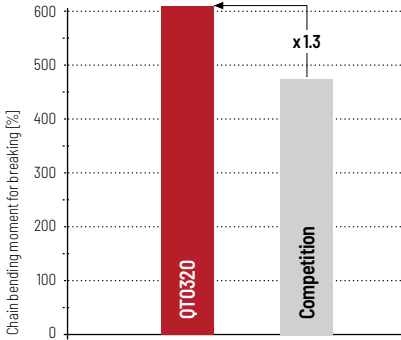
hard chain link of  
fiber glass reinforced material



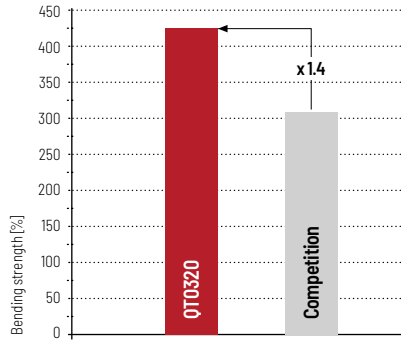
## Comparison of dimensions

Manufacturer	$h_i$ [mm]	$h_G$ [mm]	$t$ [mm]	Identical connection hole pattern
QuickTrax®	20.0	25.5	32.0	yes
Competitive product	17.5	23.0	30.5	yes

## Comparison of bending moment

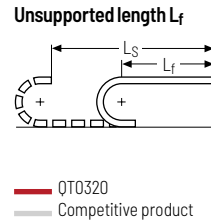
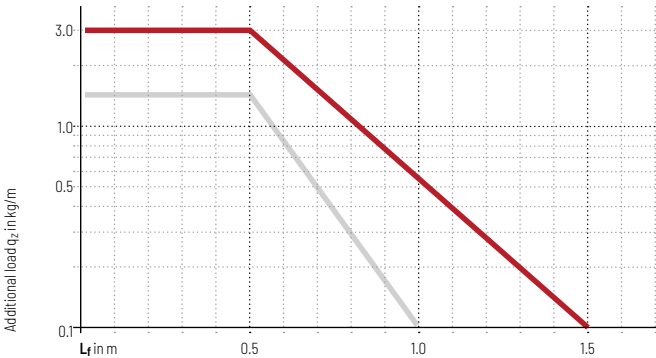


## Comparison of bending strength



## Load diagram

for unsupported length depending on additional load



## Advantages over competitive product

- » 20% longer unsupported length compared to competitive product
- » 33% greater additional load through use of fiber glass reinforced plastic
- » Greater inner height
- » Low noise operation due to internal damping system
- » High side stability through locking in the stroke system
- » Dividers can be used for cable separation

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
Cable carrier											
Cable carrier configuration	<b>QT0250</b>										
Configuration guidelines		030	17.6	23	30 - 50	60	-	25	28 - 100	4	14
		040	17.6	23	30 - 50	60	-	25	28 - 100	4	14
	<b>QT0320</b>										
Materials information		030	20	25,5	15 - 65	27 - 77	-	32	28 - 125	3	16
		040	20	25,5	15 - 65	27 - 77	-	32	28 - 125	3	16
MONO series											
QuickTrax® series											
UNIFLEX Advanced series											
TKP35 series											
TKK series											
EasyTrax® series											

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
1.6	10	50	60	3	30	•	•	-	-	•	•	•	134
1.6	10	50	-	-	-	•	•	-	-	•	•	•	135
2.9	10	50	80	2.5	25	•	•	-	-	•	•	•	140
2.9	10	50	-	-	-	•	•	-	-	•	•	•	141

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

Subject to change without notice.

# QT0250



**Pitch**  
25 mm



**Inner height**  
17,6 mm



**Inner widths**  
30 – 50 mm



**Bending radii**  
28 – 100 mm

## Stay variants



**Design 030** ..... page 134

### Frame with outside opening crossbars

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbar can be opened at any position on one side.
- » **Outside:** openable.



**Design 040** ..... page 135

### Frame with inside opening crossbars

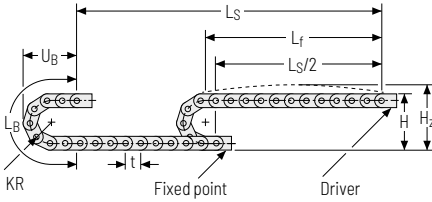
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbar can be opened at any position on one side.
- » **Inside:** openable.



### UNIFLEX Advanced

For a non-opening cable carrier with 17,5 mm inner height we recommend the series UNIFLEX Advanced **UA1250** from page 150.

### Unsupported arrangement

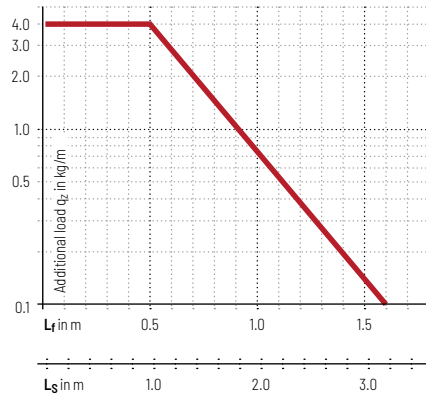


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	79	104	138	65
38	99	124	169	75
45	113	138	191	82
60	143	168	238	97
75	173	198	286	112
100	223	248	364	137

### Load diagram for unsupported length

depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.36 \text{ kg/m}$  with  $B_3 50 \text{ mm}$ . For other inner widths, the maximum additional load changes.



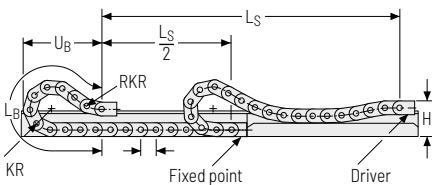
**Speed**  
up to 10 m/s

**Acceleration**  
up to  $50 \text{ m/s}^2$

**Travel length**  
up to 1.6 m

**Additional load**  
up to  $4 \text{ kg/m}$

### Gliding arrangement



**Speed**  
up to 3 m/s

**Acceleration**  
up to  $30 \text{ m/s}^2$

**Travel length**  
up to 60 m

**Additional load**  
up to  $4 \text{ kg/m}$

The gliding cable carrier must be guided in a channel. See p. 850.

Only design 030 can be used for a gliding arrangement.

## Stay variant 030 – with outside opening crossbars

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side
- » **Outside:** openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 30 – 50 mm

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series



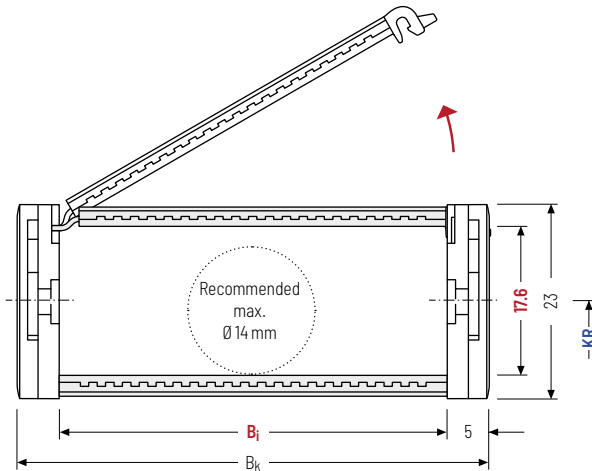
The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$



$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]		
17.6	23	30* 50	$B_i + 10$	28	38	45	60	75	100	0.32 – 0.36

\* on request

### Order example



QT0250

Type

030

Stay variant

50

$B_i$  [mm]

75

KR [mm]

1.100

$L_k$  [mm]

VS

Stay arrangement

## Stay variant 040 – with inside opening crossbars

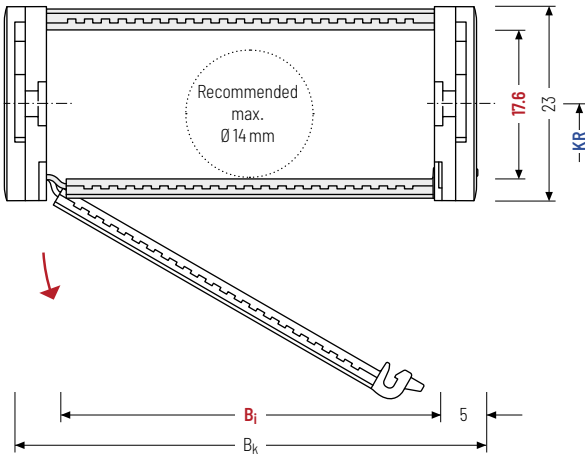
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side
- » **Inside:** openable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  30 – 50 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

Cable carrier length  $L_k$

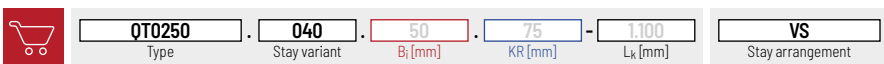
$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]					$q_k$ [kg/m]	
17.6	23	30* 50	$B_i + 10$	28	38	45	60	75	100	0.32 – 0.36

\* on request

### Order example



Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

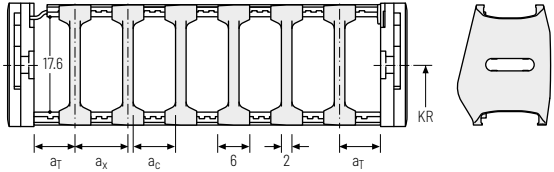
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed on the stay through rotation.

The arresting cams snap into the catch profiles in the covers (**version B**).

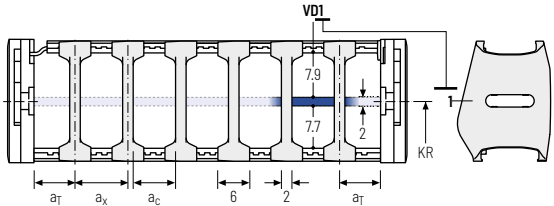
### Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	3	6	4	-	-
B	3	6	4	2	-



### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	3	6	4	-	2
B	3	6	4	2	2



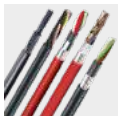
### Order example



TS1	.	A	.	3	-	V00	
⋮							
						-	V01
Divider system		Version		$n_T$		Height separation	

Please state the designation of the divider system (TS0, TS1,...), the version, and the number of dividers per cross section [ $n_T$ ].

When using divider systems with height separation (TS1), please additionally state the position (e.g. V01) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

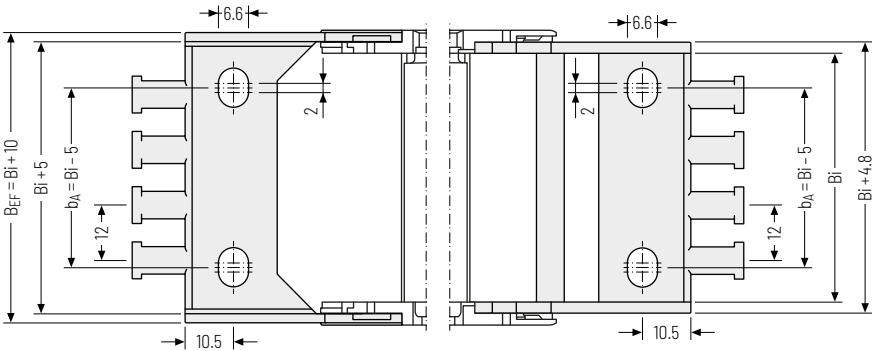
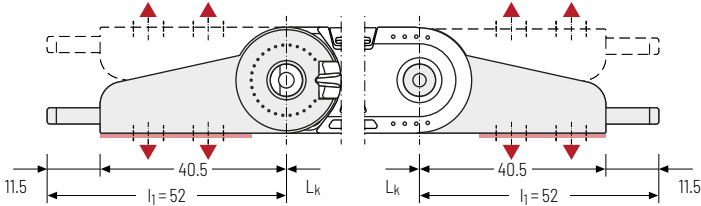


**Single-part end connectors – plastic** (with integrated strain relief)

The plastic end connectors can be connected from above or below. The connection type can be changed by altering the position of the end connector.

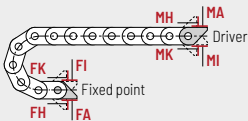
Driver

Fixed point



▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
30	40	2
50	60	4



**Connection point**

- F - fixed point
- M - driver

**Connection type**

- A - threaded joint outside (standard)
- I - threaded joint inside
- H - threaded joint, rotated 90° to the outside
- K - threaded joint, rotated 90° to the inside

**Order example**



Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# QT0320



**Pitch**  
32 mm



**Inner height**  
20 mm



**Inner widths**  
15 – 65 mm



**Bending radii**  
28 – 125 mm

## Stay variants



**Design 030** ..... page 140

### Frame with outside opening crossbars

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbar can be opened at any position on one side.
- » **Outside:** openable.



**Design 040** ..... page 141

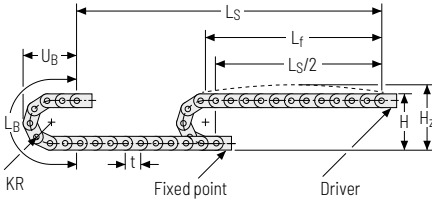
### Frame with inside opening crossbars

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbar can be opened at any position on one side.
- » **Inside:** openable.

Cable carrier

Cable carrier  
configurationConfiguration  
guidelinesMaterials  
informationMONO  
seriesQuickTrax®  
seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

Unsupported arrangement

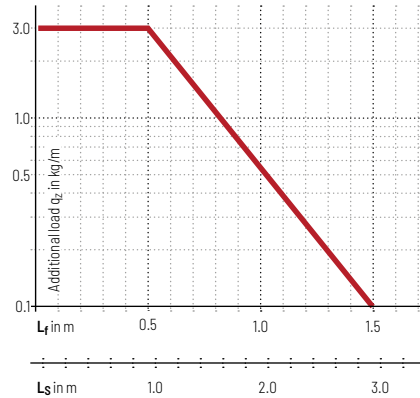


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	81.5	101.5	152	73
38	101.5	121.5	184	83
48	121.5	141.5	215	93
75	175.5	195.5	300	120
100	225.5	245.5	379	145
125	275.5	295.5	457	170

Load diagram for unsupported length

depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.40 \text{ kg/m}$  with  $B_j 38 \text{ mm}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 10 m/s



**Acceleration**  
up to  $50 \text{ m/s}^2$

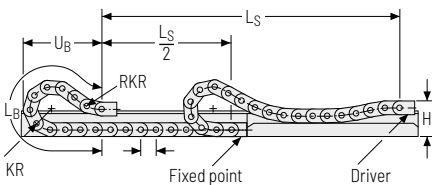


**Travel length**  
up to 2.9 m



**Additional load**  
up to  $3 \text{ kg/m}$

Gliding arrangement



**Speed**  
up to 2.5 m/s



**Acceleration**  
up to  $25 \text{ m/s}^2$



**Travel length**  
up to 80 m



**Additional load**  
up to  $3 \text{ kg/m}$



The gliding cable carrier must be guided in a channel. See p. 850.

Only design 030 can be used for a gliding arrangement.

Cable carrier configuration	Configuration guidelines	Materials information	MONO series	QuickTrax® series	UNIFLEX Advanced series	TKP35 series	TKK series	EasyTrax® series
-----------------------------	--------------------------	-----------------------	-------------	-------------------	-------------------------	--------------	------------	------------------

## Stay variant 030 – with outside opening crossbars

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side
- » **Outside:** openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  15 – 65 mm

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

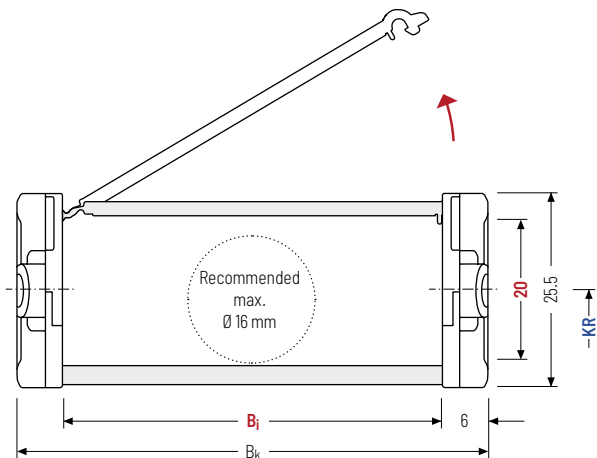
QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]				
20	25.5	15	25	38	50	65	$B_i + 12$	28	38	48	75	100	125	0.35 – 0.45

### Order example

QT0320
Type
·
030
Stay variant
·
50
B<sub>i</sub> [mm]
·
100
KR [mm]
·
1,280
L<sub>k</sub> [mm]
·
VS
Stay arrangement

## Stay variant 040 – with inside opening crossbars

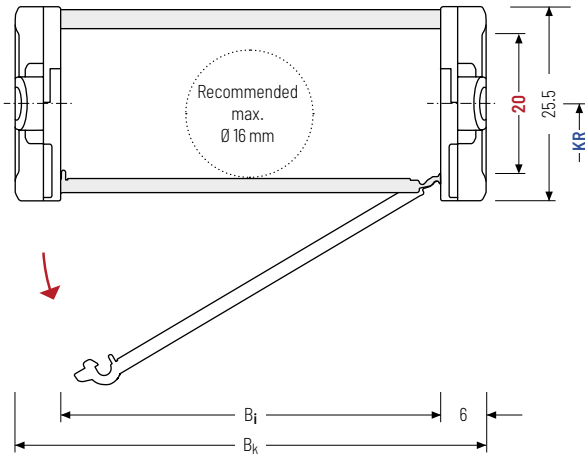
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side
- » **Inside:** openable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  15 – 65 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

Cable carrier length  $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]		$B_k$ [mm]	KR [mm]			$q_k$ [kg/m]						
20	25.5	15	25	38	50	65	$B_i + 12$	28	38	48	75	100	125	0.35 – 0.45

### Order example



QT0320	040	50	100	1.280	VS
Type	Stay variant	$B_i$ [mm]	KR [mm]	$L_k$ [mm]	Stay arrangement

## Divider systems

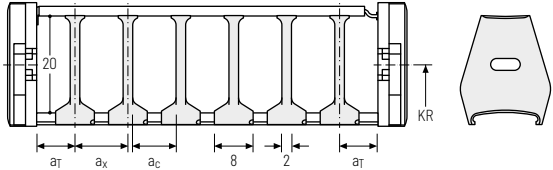
The divider system is mounted on each crossbar as a standard - on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	8	6	-

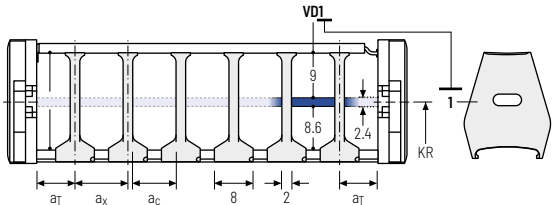
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	8	6	2

The dividers can be moved in the cross section.



### Order example

TS1

·

A

·

3

-

VDO

⋮

VD1

-

VD1

Divider system

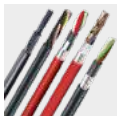
Version

$n_T$

Height separation

Please state the designation of the divider system (TS0, TS1,...), the version, and the number of dividers per cross section [ $n_T$ ].

When using divider systems with height separation (TS1), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

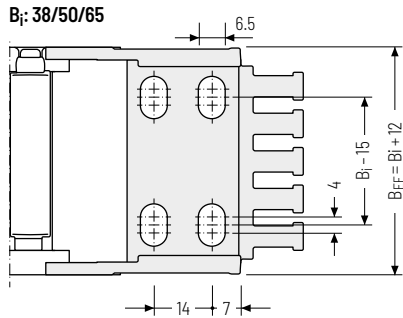
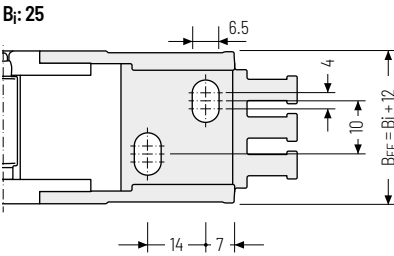
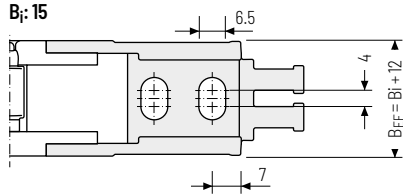
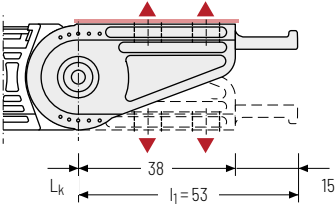


#### TRAXLINE® cables for cable carriers


Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

**Single-part end connectors – plastic** (with integrated strain relief)

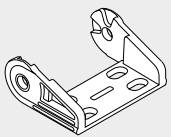
The plastic end connectors can be connected from above or below. The connection type can be changed by altering the position of the end connector.



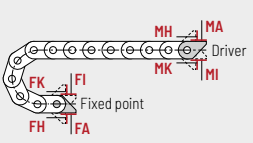
▲ Assembly options

 The end connectors can not be swivelled.

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
15	27	2
25	37	3
38	50	4
50	62	5
65	77	6




The end connectors are also available as an option **without** integrated strain relief. Please state when ordering.



**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

**Order example**

	End connector	.	F	A
	End connector	.	M	A
	End connector		Connection point	Connection type

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

# UNIFLEX *Advanced* series

Light, quiet all-rounder with a  
wide range of applications\*

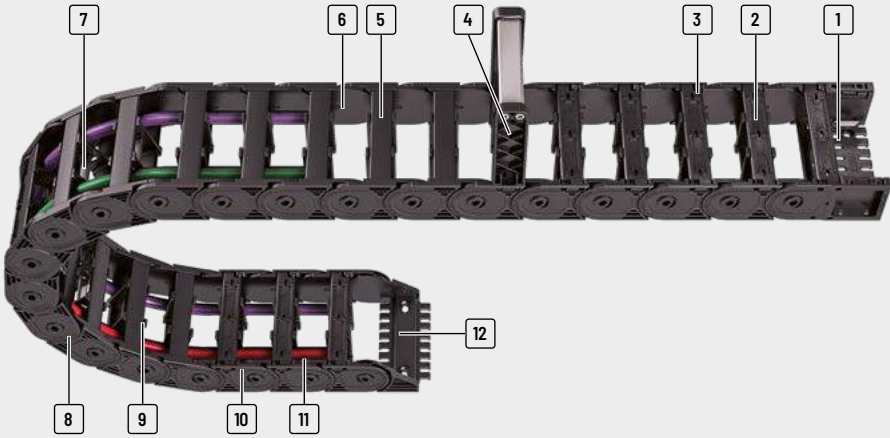


\* Some features can be different  
for certain types for design reasons.

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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

Subject to change without notice.

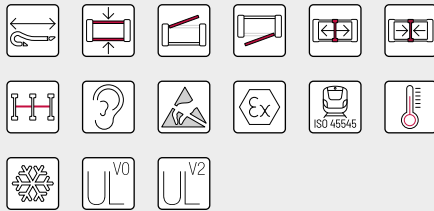




- 1 Universal mounting bracket (UMB) with integratable strain relief comb
- 2 Designs with inside or outside opening stays
- 3 Extremely fast and easy to open due to ball joint mechanism
- 4 Top-mounted frame stay
- 5 Single-part links (type 020)
- 6 Favourable ratio of inner to outer width
- 7 Many separation options for the cables
- 8 Robust double-stroke system for long unsupported lengths
- 9 Easy divider fixing
- 10 Very quiet through integrated noise damping
- 11 Lateral wear surfaces
- 12 Single-part end connectors with integratable strain relief comb

## Features

- » Extensive unsupported lengths
- » High torsional rigidity
- » Good ratio of inner to outer width
- » Numerous custom material types for custom applications available
- » Easy assembly and fast cable laying
- » Assembly tools available
- » Stays with ball joint opening on both sides
- » Many possibilities for internal subdivision
- » Wear surfaces for gliding applications with extended travel lengths



**Fixable dividers for arrangements rotated by 90° and applications with high lateral accelerations – no additional spacers required**



**Lateral wear surfaces – for long service life for applications where the carrier is rotated through 90°**



**Simple fixing of strain relief comb or C-Rail in the connector**

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

	Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
				[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
Cable carrier												
Cable carrier configuration	<b>UA1250</b>											
Configuration guidelines			020	17.5	23	30 - 50	60	-	25	28 - 100	4	14
Materials information	<b>UA1320</b>											
			020	20	25.5	15 - 65	27 - 77	-	32	28 - 125	3.0	16
MONO series	<b>UA1455</b>											
			020	26	36	25 - 130	41 - 146	-	45.5	52 - 200	6	20.5
QuickTrax® series			030	26	36	25 - 130	41 - 146	-	45.5	52 - 200	6	20.5
			040	26	36	25 - 130	41 - 146	-	45.5	52 - 200	6	20.5
UNIFLEX Advanced series	<b>UA1555</b>											
			020	38	50	50 - 150	68 - 168	-	55.5	63 - 230	10	30
			030	38	50	50 - 150	68 - 168	-	55.5	63 - 230	10	30
			040	38	50	50 - 150	68 - 168	-	55.5	63 - 230	10	30
TKP35 series	<b>UA1665</b>											
			020	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
			030	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
			040	44	60	50 - 250	72 - 272	-	66.5	75 - 300	15	35
TKK series			RMA	44 (114-189)	60 (170-245)	125 - 200	147 - 222	1	66.5	75 - 300	15	35/151
EasyTrax® series												

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										•	•	•	150
1.6	10	50	60	3	30	•	-	-	-	•	•	•	150
2.9	10	50	80	2.5	25	•	-	-	-	•	•	•	156
4.8	10	50	120	2.5	20	•	-	-	•	•	•	•	164
4.8	10	50	120	2.5	20	•	•	-	•	•	•	•	165
4.8	10	50	-	-	-	•	•	-	•	•	•	•	166
6.3	9	45	125	3	20	•	-	-	•	•	•	•	174
6.3	9	45	125	3	20	•	•	-	•	•	•	•	175
6.3	9	45	-	-	-	•	•	-	•	•	•	•	176
7	8	40	150	3	15	•	-	-	•	•	•	•	184
7	8	40	150	3	15	•	•	-	•	•	•	•	185
7	8	40	-	-	-	•	•	-	•	•	•	•	186
7	8	40	150	3	15	•	•	-	•	•	•	-	188

Subject to change without notice.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series










QuickTrax® series

**UNIFLEX**  
Advanced series

TKP35 series

TKK series

EasyTrax® series

Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
<b>UA1775</b>											
		020	56	77	100 - 400	126 - 476	-	77.5	90 - 340	25	44
		030	56	77	100 - 400	126 - 476	-	77.5	90 - 340	25	44
		040	56	77	100 - 400	126 - 476	-	77.5	90 - 340	25	44
<b>UA1995</b>											
		020	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
		030	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
		040	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64
		070	80	110	85 - 250	115 - 280	-	99.5	150 - 500	50	64

Cable carrier

Cable carrier  
configurationConfiguration  
guidelinesMaterials  
informationMONO  
seriesQuickTrax®  
seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
7.8	10	35	200	3	8	•	-	-	•	•	•	•	196
7.8	10	35	200	3	8	•	•	-	•	•	•	•	197
7.8	10	35	200	3	8	•	•	-	•	•	•	•	198
4.5	10	25	200	8	20	•	-	-	•	•	•	•	204
4.5	10	25	200	8	20	•	•	-	•	•	•	•	205
4.5	10	25	200	8	20	•	•	-	•	•	•	•	206
4.5	10	25	200	8	200	•	•	-	•	•	•	•	207

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

**UNIFLEX Advanced series**

TKP35 series

TKK series

EasyTrax® series

# UA1250



**Pitch**  
25 mm



**Inner height**  
17,5 mm



**Inner widths**  
30 – 50 mm



**Bending radii**  
28 – 100 mm

## Stay variants



**Design 020** ..... page 158

### Closed frame

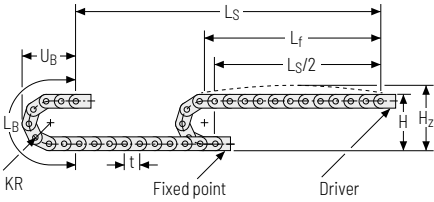
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



### QuickTrax® | EasyTrax®

For an openable cable carrier with 16.5 – 17.6 mm inner height we recommend the series QuickTrax® 0250 or EasyTrax® 0250 **QT0250 from page 132** and **ET0250 from page 244**.

Unsupported arrangement

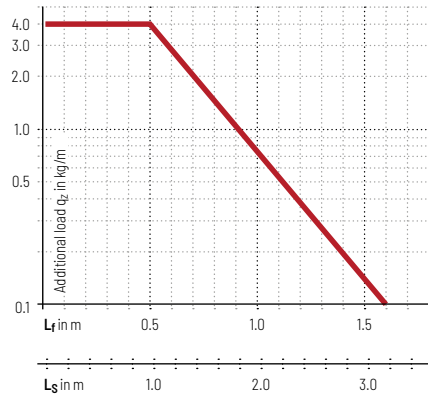


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	79	104	138	65
38	99	124	169	75
45	113	138	191	82
60	143	168	238	97
75	173	198	286	112
100	223	248	364	137

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.36 \text{ kg/m}$  with  $B_i 50 \text{ mm}$ . For other inner widths, the maximum additional load changes.



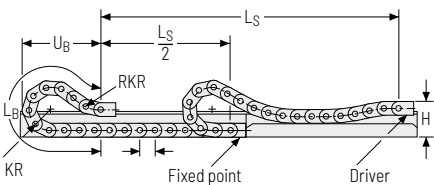
**Speed**  
up to 10 m/s

**Acceleration**  
up to  $50 \text{ m/s}^2$

**Travel length**  
up to 1.6 m

**Additional load**  
up to  $4 \text{ kg/m}$

Gliding arrangement




**Speed**  
up to 3 m/s

**Acceleration**  
up to  $30 \text{ m/s}^2$

**Travel length**  
up to 60 m

**Additional load**  
up to  $4 \text{ kg/m}$

 The gliding cable carrier must be guided in a channel. See p. 850.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX Advanced series</b>
TKP35 series
TKK series
EasyTrax® series

## Stay variant 020 – closed frame

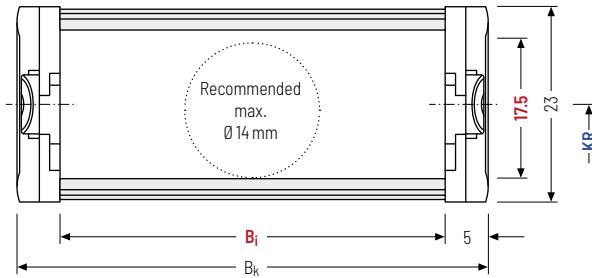
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 30 – 50 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]					$q_k$ [kg/m]	
17.5	23	30* 50	$B_i + 10$	28	38	45	60	75	100	0.32 – 0.36

\* on request

### Order example



UA1250

Type

020

Stay variant

50

$B_i$  [mm]

75

KR [mm]

1100

$L_k$  [mm]

VS

Stay arrangement



**Divider systems**

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

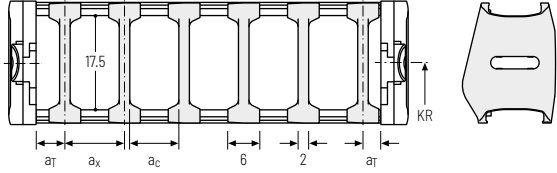
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed on the stay through rotation.

The arresting cams snap into the catch profiles in the covers (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	3	6	4	-	-
B	3	6	4	2	-



**Order example**


TSO · 
 A · 
 3  
 Divider system      Version      n<sub>T</sub>

Please state the designation of the divider system (TSO), the version, and the number of dividers per cross section [n<sub>T</sub>]. You are welcome to add a sketch to your order.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

**UNIFLEX**  
Advanced series

TKP35 series

TKK series

EasyTrax® series

**Additional product information online**



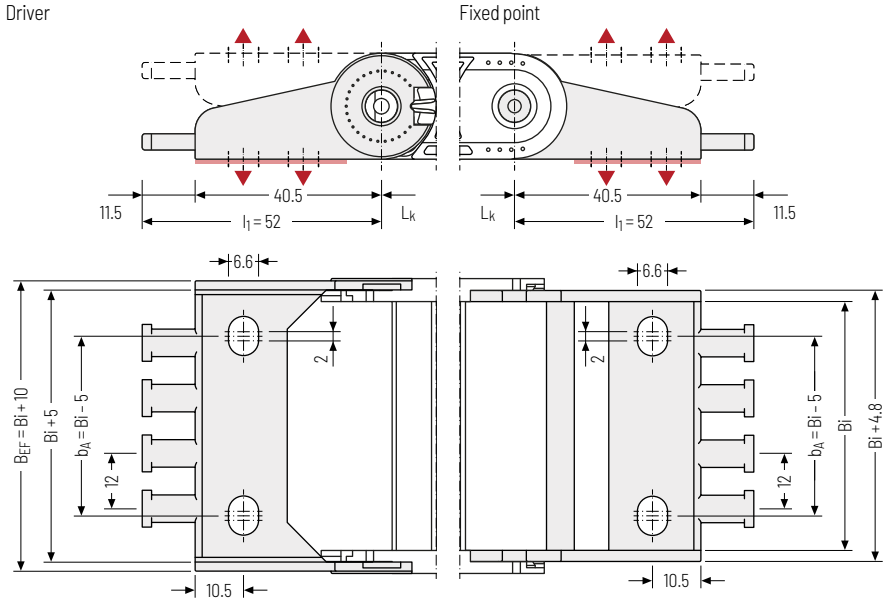
Installation instructions, etc.:  
 Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

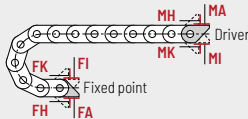
## Single-part end connectors – plastic (with integrated strain relief)

The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



### ▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
30	40	2
50	60	4



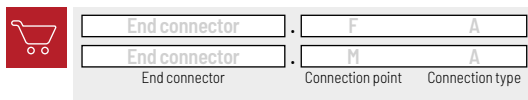
### Connection point

- F** – fixed point
- M** – driver

### Connection type

- A** – threaded joint outside (standard)
- I** – threaded joint inside
- H** – threaded joint, rotated 90° to the outside
- K** – threaded joint, rotated 90° to the inside

### Order example





EasyTrax®  
series

TKK  
series

TKP35  
series

**UNIFLEX**  
Advanced  
series

QuickTrax®  
series

MONO  
series

Materials  
information

Configuration  
guidelines

Cable carrier  
configuration

Cable carrier

# UA1320



**Pitch**  
32 mm



**Inner height**  
20 mm



**Inner widths**  
15 - 65 mm



**Bending radii**  
28 - 125 mm

## Stay variants



**Design 020** ..... page 158

### Closed frame

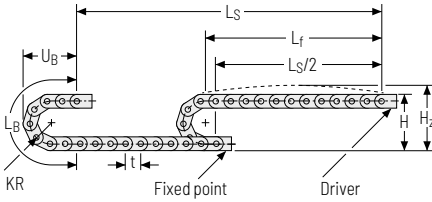
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



### QuickTrax® | EasyTrax®

For an openable cable carrier with 18 - 20 mm inner height we recommend the series QuickTrax® 0320 or EasyTrax® 0320 **QT0320 from page 138** and **ET0320 from page 250**.

Unsupported arrangement

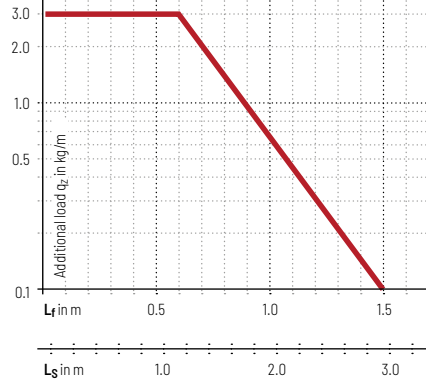






KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	81.5	98.5	152	73
38	101.5	118.5	184	83
48	121.5	138.5	215	93
75	175.5	192.5	300	120
100	225.5	242.5	379	145
125	275.5	292.5	457	170

**Load diagram for unsupported length** depending on the additional load.

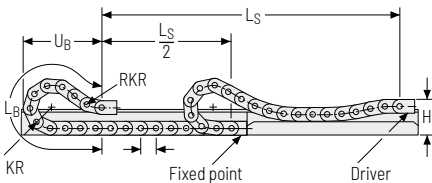
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 0.40 \text{ kg/m}$  with  $B_i 50 \text{ mm}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to  $50 \text{ m/s}^2$
-  **Travel length**  
up to 2.9 m
-  **Additional load**  
up to 3 kg/m

Gliding arrangement



-  **Speed**  
up to 2.5 m/s
-  **Acceleration**  
up to  $25 \text{ m/s}^2$
-  **Travel length**  
up to 80 m
-  **Additional load**  
up to 3 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX</b> Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 020 – closed frame

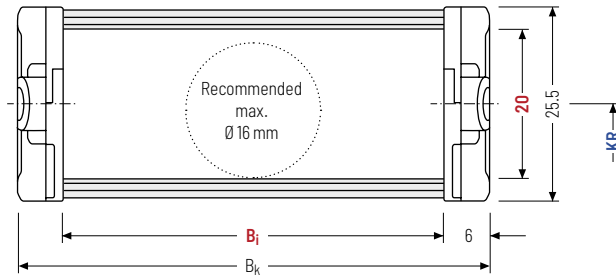
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  15 – 65 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]				$B_k$ [mm]		KR [mm]				$q_k$ [kg/m]		
20	25.5	15	25	38	50	65	$B_i + 12$	28	38	48	75	100	125	0.36 – 0.48

### Order example



UA1320

Type

020

Stay variant

50

$B_i$  [mm]

100

KR [mm]

960

$L_k$  [mm]

VS

Stay arrangement

**Divider systems**

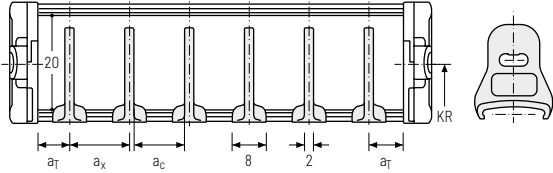
The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4	8	6	-

The dividers can be moved in the cross section.



**Order example**

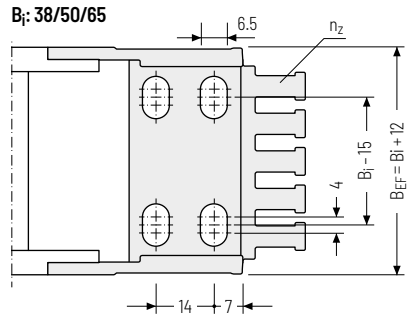
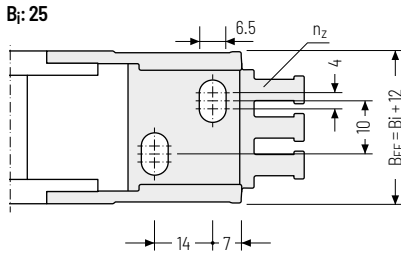
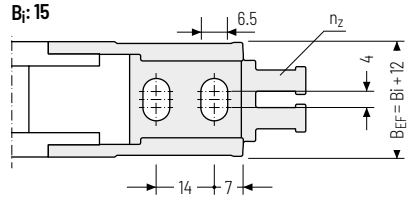
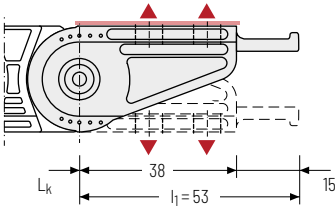

TS1
A
3  
 Divider system      Version      n<sub>T</sub>

Please state the designation of the divider system (**TSO**), the version, and the number of dividers per cross section [n<sub>T</sub>]. You are welcome to add a sketch to your order.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX</b> Advanced series
TKP35 series
TKK series
EasyTrax® series

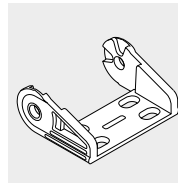
## Single-part end connectors – plastic (with integrated strain relief)

The plastic end connectors can be connected from above or below. The connection type can be changed by altering the position of the end connector.

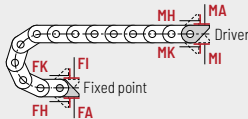


### ▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
15	27	2
25	37	3
38	50	4
50	62	5
65	77	6



The end connectors are also available as an option **without** integrated strain relief. Please state when ordering.



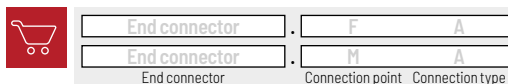
### Connection point

- F** – fixed point
- M** – driver

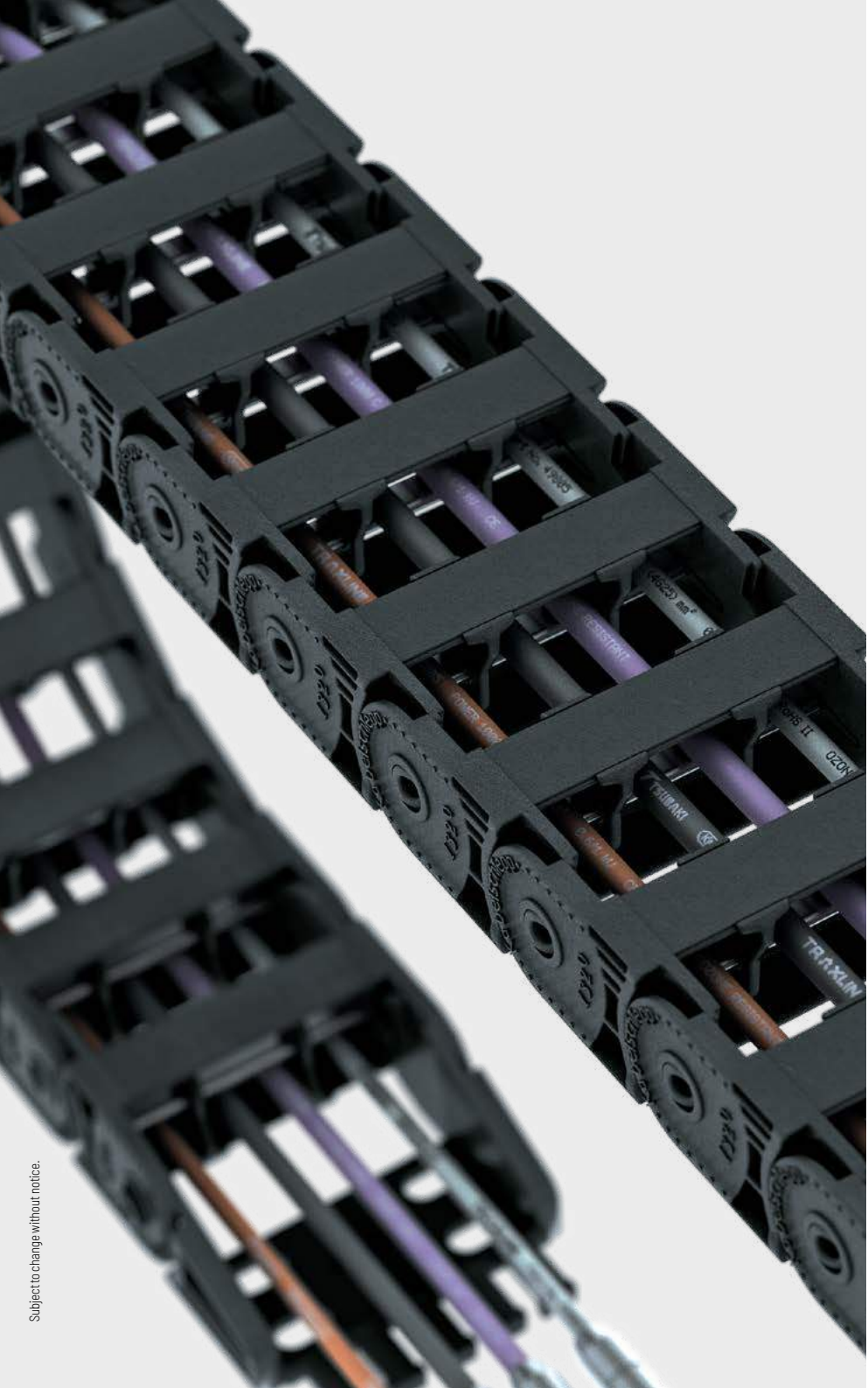
### Connection type

- A** – threaded joint outside (standard)
- I** – threaded joint inside
- H** – threaded joint, rotated 90° to the outside
- K** – threaded joint, rotated 90° to the inside

### Order example







EasyTrax®  
series

TKK  
series

TKP35  
series

**UNIFLEX**  
Advanced  
series

QuickTrax®  
series

MONO  
series

Materials  
information

Configuration  
guidelines

Cable carrier  
configuration

Cable carrier

# UA1455



**Pitch**  
45.5 mm



**Inner height**  
26 mm



**Inner widths**  
25 – 130 mm



**Bending radii**  
52 – 225 mm

## Stay variants



**Design 020** ..... page 164

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



**Design 030** ..... page 165

### Frame with outside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** openable and detachable.



**Design 040** ..... page 166

### Frame with inside detachable stays

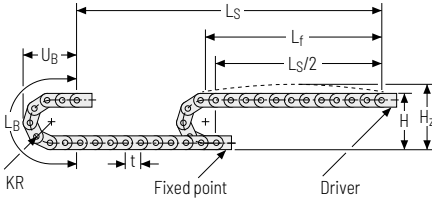
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** openable and detachable.



### EasyTrax®

For an openable cable carrier with 25 mm inner height we recommend the series EasyTrax® 1455  
**ET1455 from page 256.**

Unsupported arrangement

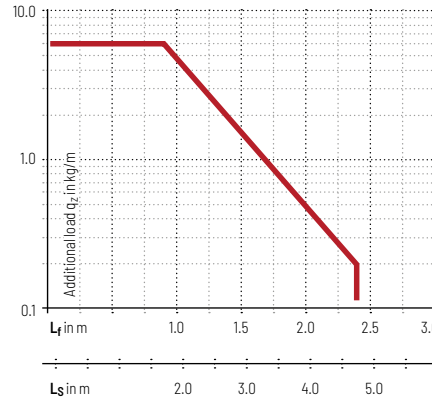


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
52	140	165	255	116
65	166	191	296	129
95	226	251	390	159
125	286	311	484	189
150	336	361	563	214
180	396	421	657	244
200	436	461	720	264

Load diagram for unsupported length depending on the additional load.

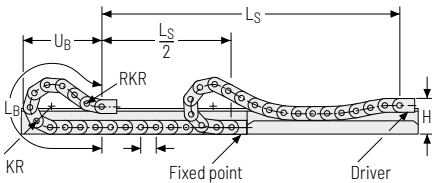
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.75 \text{ kg/m}$  with  $B_3$  38 mm. For other inner widths, the maximum additional load changes.



- Speed** up to 10 m/s
- Acceleration** up to  $50 \text{ m/s}^2$
- Travel length** up to 4.8 m
- Additional load** up to 6 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
52	108	225	780	377
65	108	225	825	389
95	108	225	1007	450
125	108	225	1189	508
150	108	225	1371	573
180	108	225	1599	655
200	108	225	1781	723

- Speed** up to 2.5 m/s
- Acceleration** up to  $20 \text{ m/s}^2$
- Travel length** up to 120 m
- Additional load** up to 6 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

Only designs 020 and 030 can be used for a gliding arrangement.

## Stay variant 020 – closed frame

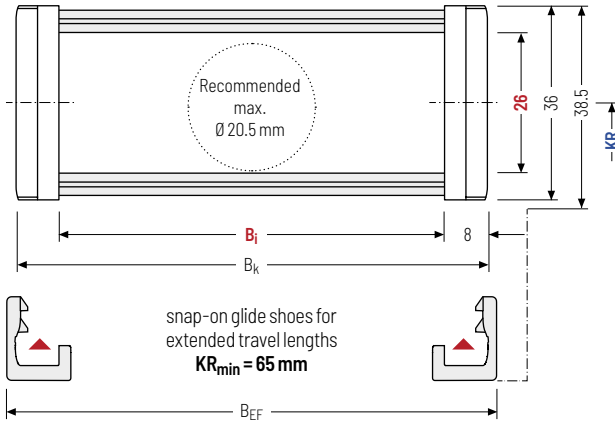
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 25 – 130 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$



### Special version for support legs of commercial vehicles

Special versions for the safe guiding and separating of rigid hydraulic hoses and electric cables in a limited space in extendable support feet of commercial vehicles on request.

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
26	36	38.5	25	38	58	$B_i + 16$	$B_i + 19$	52	65	95	125	0.71 - 1.12
			78	103	130			150	180	200		

### Order example



UA1455

Type

020

Stay variant

78

$B_i$  [mm]

150

$KR$  [mm]

1456

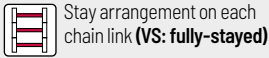
$L_k$  [mm]

VS

Stay arrangement

## Stay variant 030 – with outside opening and detachable stays

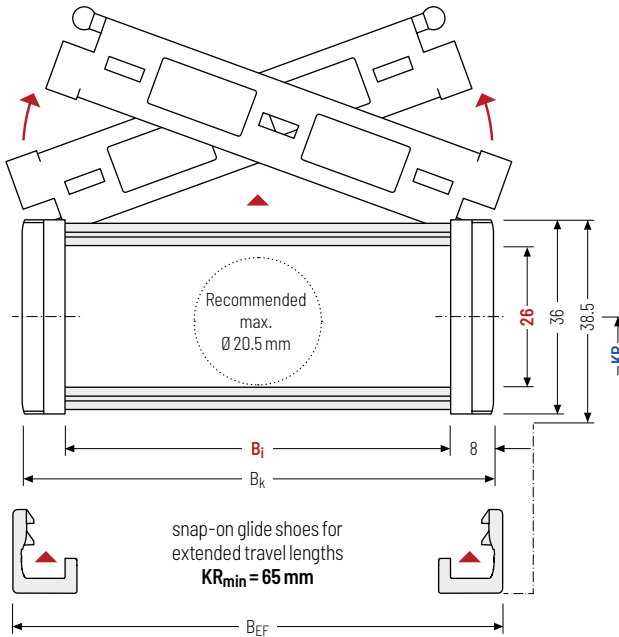
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Outside:** openable and detachable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$ : 25 - 130 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]				$q_k$ [kg/m]
26	36	38.5	25	38	58	$B_i + 16$	$B_i + 19$	52	65	95	125	0.73 - 1.10
			78	103	130			150	180	200		

### Order example

UA1455
030
78
150
1456
VS

Type · Stay variant ·  $B_i$  [mm] · KR [mm] ·  $L_k$  [mm] · Stay arrangement

## Stay variant 040 – with inside opening and detachable stays

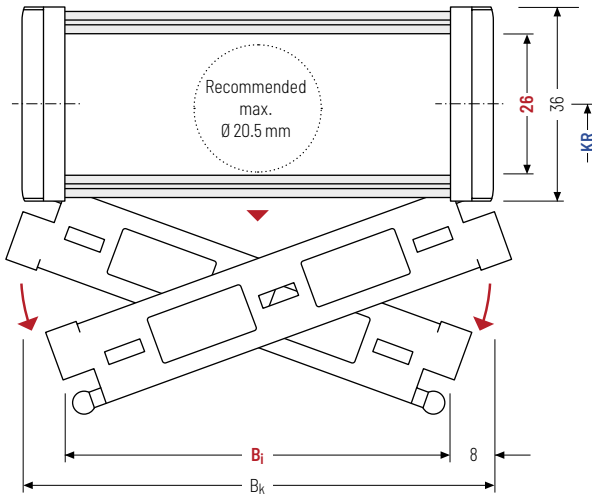
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Inside:** openable and detachable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 25 – 130 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



Design 040 is not suitable for gliding arrangements.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
26	36	25	38	58	$B_i + 16$	52	65	95	125	0.73 – 1.10
		78	103	130		150	180	200		

### Order example



UA1455

Type

040

Stay variant

78

$B_i$  [mm]

150

$KR$  [mm]

1456

$L_k$  [mm]

VS

Stay arrangement

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and lying on the side, divider with arresting cams are available.

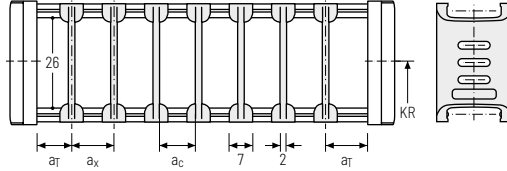
The locking cams click into place in the locking grids in the stays (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	3.5	7	5	-	-
B*	4/5**	7.5	5.5	2.5	-

Number of dividers for design Q20 depending on B<sub>i</sub>  
 \* not for design Q20

\*\* 4 mm for B<sub>i</sub> 38 - 103; 5 mm for B<sub>i</sub> 25, 130

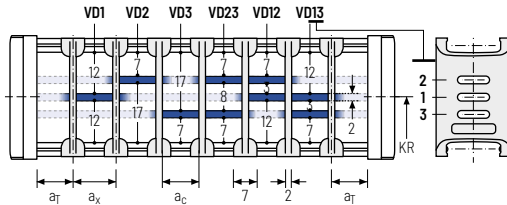


### Divider system TS1 with continuous height separation\*

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	3.5	20	7	5	-	2
B	4/5**	20	7.5	5.5	2.5	2

\* not for design Q20

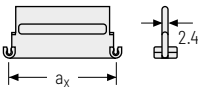
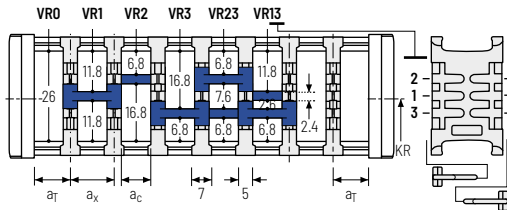
\*\* 4 mm for B<sub>i</sub> 38 - 103; 5 mm for B<sub>i</sub> 25, 130



### Divider system TS3 with height separation consisting of plastic section subdivisions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	η <sub>T</sub> min
A	3.5	15	10	2

The dividers are fixed with the section subdivision. The entire divider system can be moved in the cross section.



a <sub>x</sub> (centre distance of dividers) [mm]									
a <sub>c</sub> (usable width of inner chamber) [mm]									
15	20	25	30	35	40	45	55	65	75
10	15	20	25	30	35	40	50	60	70

## Order example

TS3

A

2

K1

34

VR1

:

K4

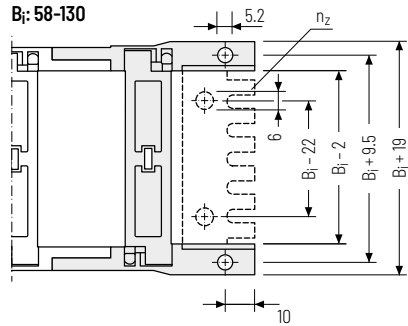
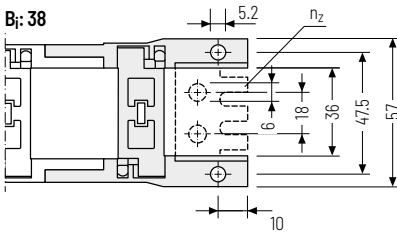
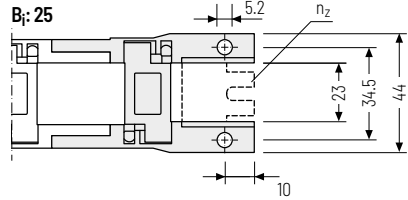
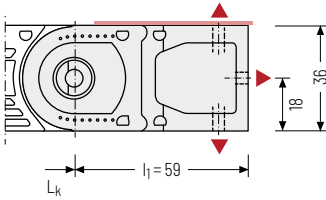
38

VR3

Divider system
Version
η<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

## Universal end connectors UMB – plastic (standard)

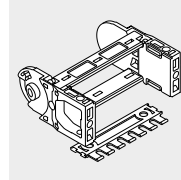
The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.



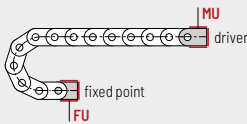
Recommended tightening torque:  
5 Nm for screws M5 - 8.8

Assembly options

$B_i$ [mm]	$n_z$
25	2
38	3
58	5
78	7
103	9
130	11



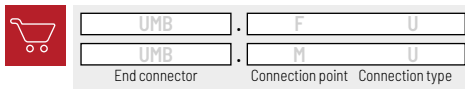
The end connectors are optionally also available **with strain relief comb** (1 on each side). Please state when ordering.



**Connection point**  
F – fixed point  
M – driver

**Connection type**  
U – Universal mounting bracket

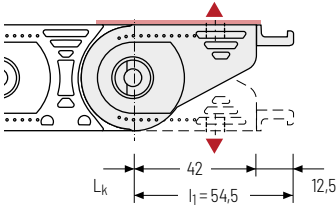
### Order example



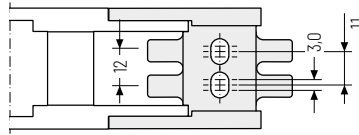


## Single-part end connectors short – plastic

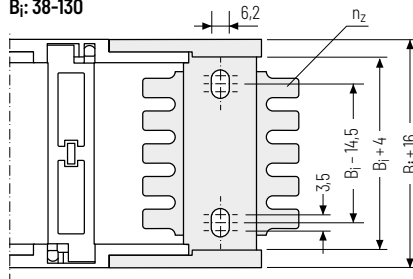
The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.




**B<sub>i</sub>: 25**



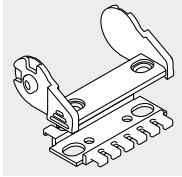
**B<sub>i</sub>: 38-130**



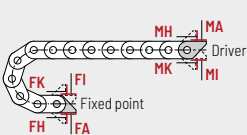
 Recommended tightening torque:  
6 Nm for screws M6 – 8.8

B <sub>i</sub> [mm]	n <sub>z</sub>
25	2 x 2
38	2 x 3
58	2 x 4
78	2 x 6
103	2 x 8
130	2 x 10

### ▲ Assembly options



The end connectors are optionally also available **without** strain relief comb (except B<sub>i</sub> 25). Please state when ordering.




### Connection point

- F** – fixed point
- M** – driver

### Connection type

- A** – threaded joint outside (standard)
- I** – threaded joint inside
- H** – threaded joint, rotated 90° to the outside
- K** – threaded joint, rotated 90° to the inside

## Order example

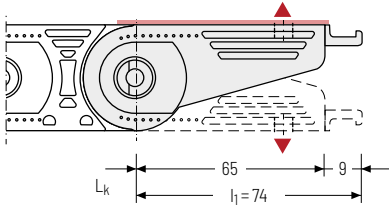


End connector	.	F	A
End connector	.	M	A
End connector		Connection point	Connection type

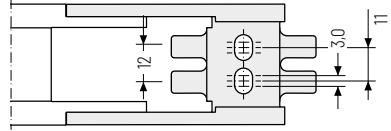
Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX Advanced series</b>
TKP35 series
TKK series
EasyTrax® series

## Single-part end connectors long – plastic

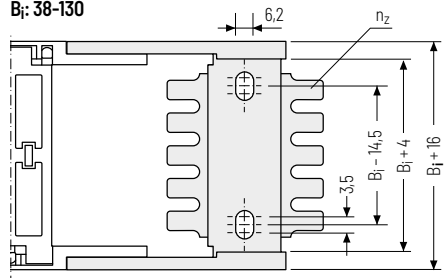
The plastic end connectors can be connected **from above or below** and allow a **1:1 replacement of the UNIFLEX 0455 in the connection area**. The connection type can be changed by altering the position of the end connector.



**B<sub>i</sub>: 25**



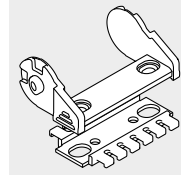
**B<sub>i</sub>: 38-130**



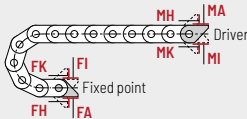
▲ Assembly options

 Recommended tightening torque:  
6 Nm for screws M6 - 8.8 and washers

B <sub>i</sub> [mm]	n <sub>2</sub>
25	2 x 2
38	2 x 3
58	2 x 4
78	2 x 6
103	2 x 8
130	2 x 10



The end connectors are optionally also available **without** strain relief comb (except B<sub>i</sub> 25). Please state when ordering.



**Connection point**  
**F** – fixed point  
**M** – driver

**Connection type**  
**A** – threaded joint outside (standard)  
**I** – threaded joint inside  
**H** – threaded joint, rotated 90° to the outside  
**K** – threaded joint, rotated 90° to the inside

### Order example



End connector U0455	F	A
End connector U0455	M	A
End connector	Connection point	Connection type



EasyTrax®  
series

TKK  
series

TKP35  
series

**UNIFLEX**  
Advanced  
series

QuickTrax®  
series

MONO  
series

Materials  
information

Configuration  
guidelines

Cable carrier  
configuration

Cable carrier

# UA1555



**Pitch**  
55.5 mm



**Inner height**  
38 mm



**Inner widths**  
50 – 150 mm



**Bending radii**  
63 – 230 mm

## Stay variants



**Design 020** ..... page 174

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



**Design 030** ..... page 175

### Frame with outside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** openable and detachable.



**Design 040** ..... page 176

### Frame with inside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** openable and detachable.

## Additional product information online

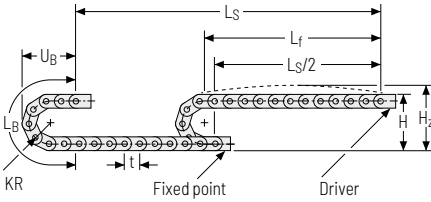


Installation instructions, etc.:  
Additional info via your smartphone or  
check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Unsupported arrangement

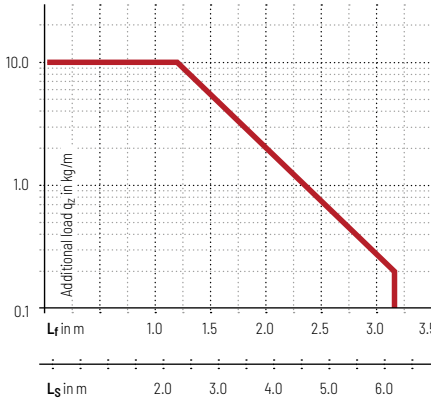


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
63	176	216	309	145
80	210	240	362	165
100	250	280	425	185
125	300	330	504	210
160	370	400	614	245
200	450	480	740	285
230	510	540	834	315

Load diagram for unsupported length depending on the additional load.

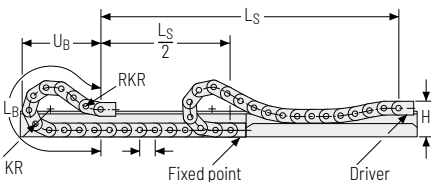
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.32 \text{ kg/m}$  with  $B_i 100 \text{ mm}$ . For other inner widths, the maximum additional load changes.



- Speed** up to 9 m/s
- Acceleration** up to  $45 \text{ m/s}^2$
- Travel length** up to 6.3 m
- Additional load** up to 10 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
63	150	250	939	458
80	150	250	994	473
100	150	250	1105	510
125	150	250	1272	567
160	150	250	1438	612
200	150	250	1771	730
230	150	250	1993	807

- Speed** up to 3 m/s
- Acceleration** up to  $20 \text{ m/s}^2$
- Travel length** up to 125 m
- Additional load** up to 10 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

Only designs 020 and 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 020 – closed frame

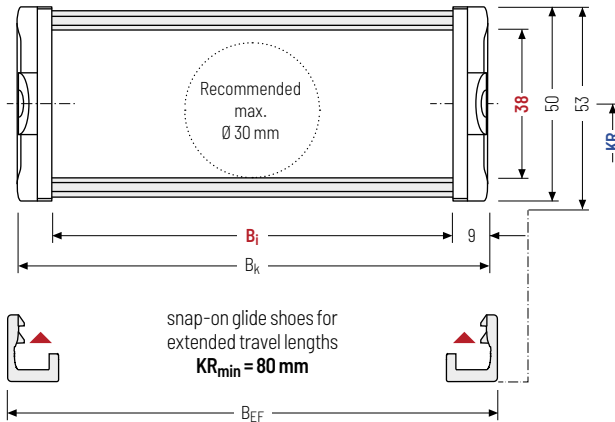
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 50 – 150 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
38	50	53	50	75	100	$B_i + 18$	$B_i + 22$	63	80	100	125	1.13 – 1.52
			125	150				160	200	230*		

\*only  $B_i$  100

### Order example



UA1555

Type

020

Stay variant

125

$B_i$  [mm]

160

$KR$  [mm]

1887

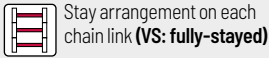
$L_k$  [mm]

VS

Stay arrangement

## Stay variant 030 – with outside opening and detachable stays

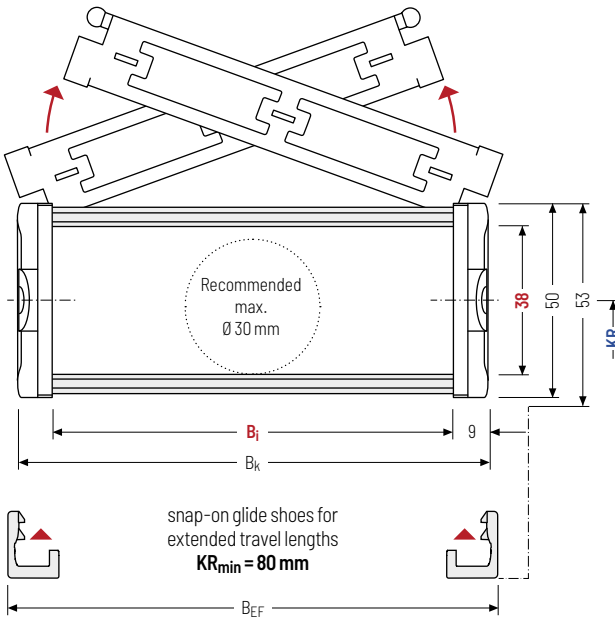
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Outside:** openable and detachable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  50 – 150 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
38	50	53	50	75	100	$B_i + 18$	$B_i + 22$	63	80	100	125	1.13 – 1.51
			125	150				160	200	230*		

\* only  $B_i$  100

### Order example

UA1555
030
125
160
1887
VS

Type · Stay variant ·  $B_i$  [mm] ·  $KR$  [mm] ·  $L_k$  [mm] · Stay arrangement

## Stay variant 040 – with inside opening and detachable stays

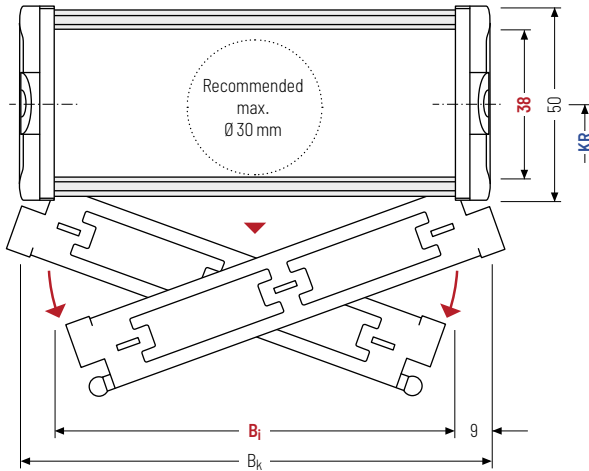
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Inside:** openable and detachable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 50 - 150 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



Design 040 is not suitable for gliding arrangements.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
38	50	53	50	75	100	$B_i + 18$	$B_i + 22$	63	80	100	125	1.13 - 1.52
			125	150				160	200	230*		

\*only  $B_i$  100

### Order example



UA1555

Type

040

Stay variant

125

$B_i$  [mm]

160

$KR$  [mm]

1887

$L_k$  [mm]

VS

Stay arrangement



**Divider systems**

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

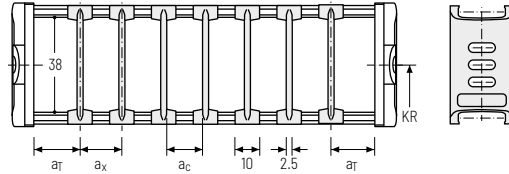
For applications with lateral acceleration and lying on the side, divider with arresting cams are available.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The locking cams click into place in the locking grids in the stays (**version B**).

**Divider system TSO without height separation**

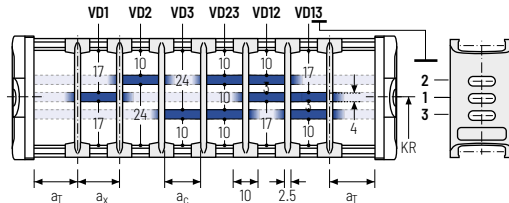
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	10	7.5	-	-
B*	5	10	7.5	2.5	-



Number of dividers for design Q20 depending on B<sub>i</sub>  
\* not for design Q20

**Divider system TS1 with continuous height separation\***

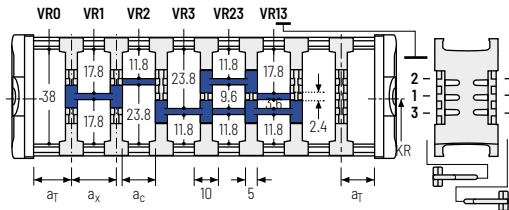
Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	20	10	7.5	-	2
B	5	20.5	10	7.5	2.5	2



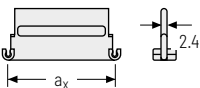
\* not for design Q20

**Divider system TS3 with height separation consisting of plastic section subdivisions**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	5	15	10	2



The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



a <sub>x</sub> (centre distance of dividers) [mm]									
a <sub>c</sub> (usable width of inner chamber) [mm]									
15	20	25	30	35	40	45	55	65	75
10	15	20	25	30	35	40	50	60	70

**Order example**

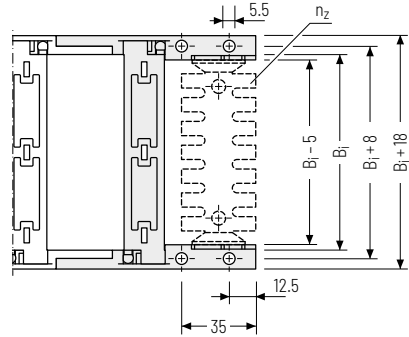
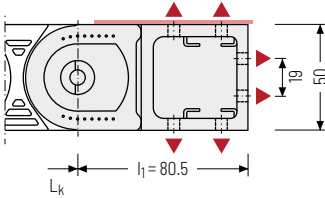
TS3 · 
 A · 
 2 · 
 K1 · 
 34 - 
 VR1  
 :  
 :  
 :  
 · 
 K4 · 
 38 - 
 VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation


Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Universal end connectors UMB – plastic (standard)

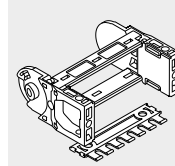
The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.



▲ Assembly options

 Recommended tightening torque:  
5 Nm for screws M5 - 8.8

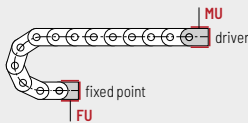
$B_1$ [mm]	$n_z$
50	2 x 3
75	2 x 5
90	2 x 6
100	2 x 7
125	2 x 9
150	2 x 11



The end connectors are optionally also available **with** strain relief comb or **with** C-rail Art. no. 3931 (1 on each side) for clamps. Please state when ordering.

UNIFLEX  
Advanced  
series

TKP35  
series



**Connection point**

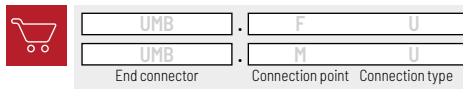
**F** – fixed point  
**M** – driver


**Connection type**

**U** – Universal mounting bracket

TKK  
series

### Order example

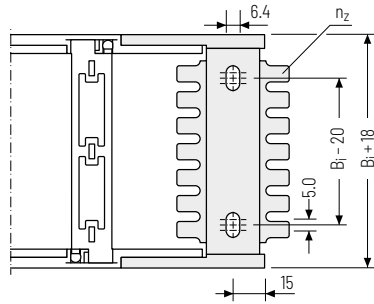
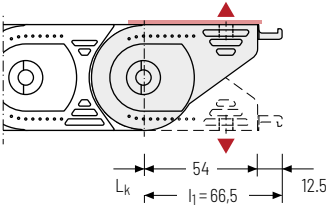


 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

EasyTrax®  
series

Single-part end connectors short – plastic

The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.

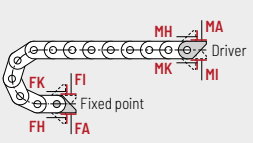


▲ Assembly options

Recommended tightening torque:  
6 Nm for screws M6 - 8.8

$B_i$ [mm]	$n_z$
50	2 x 4
75	2 x 6
100	2 x 8
125	2 x 10
150	2 x 12

The end connectors are optionally also available **without** strain relief comb. Please state when ordering.



**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

Order example

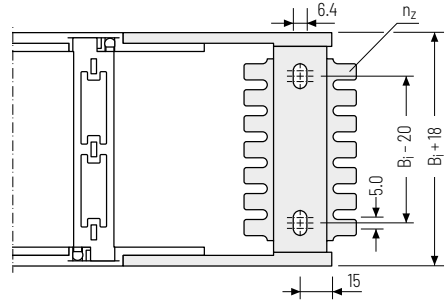
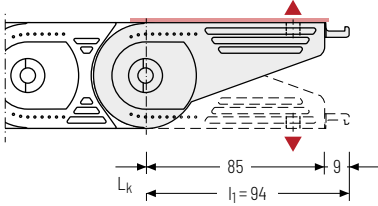
End connector	F	A
End connector	M	A

End connector                      Connection point      Connection type

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX Advanced series</b>
TKP35 series
TKK series
EasyTrax® series

## Single-part end connectors long – plastic

The plastic end connectors can be connected **from above or below** and allow a **1:1 replacement of the UNIFLEX 0555 in the connection area**. The connection type can be changed by altering the position of the end connector.

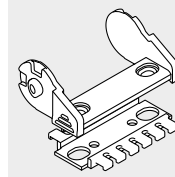


### ▲ Assembly options



Recommended tightening torque:  
6 Nm for screws M6 - 8.8 and washers

$B_1$ [mm]	$n_z$
50	2 x 4
75	2 x 6
100	2 x 8
125	2 x 10
150	2 x 12



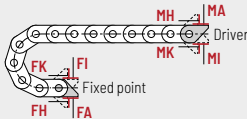
The end connectors are optionally also available **without** strain relief comb. Please state when ordering.

UNIFLEX  
Advanced  
series

TKP35  
series

TKK  
series

EasyTrax®  
series



### Connection point

F – fixed point  
M – driver

### Connection type

A – threaded joint outside (standard)  
I – threaded joint inside  
H – threaded joint, rotated 90° to the outside  
K – threaded joint, rotated 90° to the inside

### Order example



End connector U0455

F A

End connector U0455

M A

End connector

Connection point Connection type



Subject to change without notice.

EasyTrax®  
series

TKK  
series

TKP35  
series

**UNIFLEX**  
Advanced  
series

QuickTrax®  
series

MONO  
series

Materials  
information

Configuration  
guidelines

Cable carrier  
configuration

Cable carrier

# UA1665



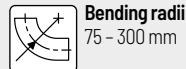
**Pitch**  
66.5 mm



**Inner height**  
44 mm



**Inner widths**  
50 – 250 mm



**Bending radii**  
75 – 300 mm

## Stay variants



**Design 020** ..... page 184

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



**Design 030** ..... page 185

### Frame with outside detachable stays

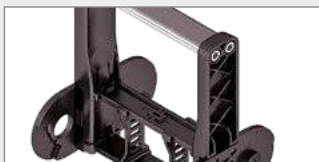
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** openable and detachable.



**Design 040** ..... page 186

### Frame with inside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** openable and detachable.

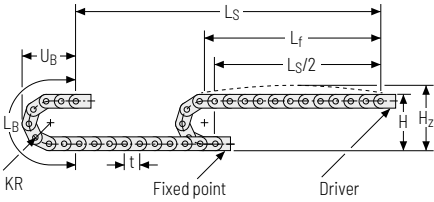


**Design RMA** ..... page 188

### Mounting frame stay

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** threaded joint easy to release.

Unsupported arrangement

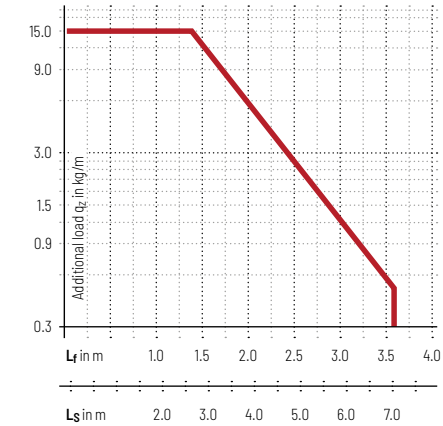


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	210	245	369	172
100	260	295	448	197
120	300	335	511	217
140	340	375	574	237
200	460	495	762	297
250	560	595	919	347
300	660	695	1076	397

Load diagram for unsupported length depending on the additional load.

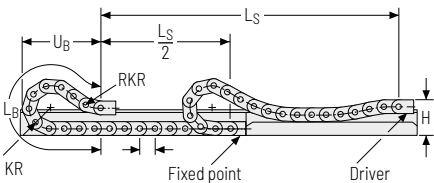
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.43 \text{ kg/m}$  with  $B_3$  200 mm. For other inner widths, the maximum additional load changes.



- Speed**  
up to 8 m/s
- Acceleration**  
up to 40 m/s<sup>2</sup>
- Travel length**  
up to 7 m
- Additional load**  
up to 15 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	180	300	1118	546
100	180	300	1251	593
120	180	300	1318	609
140	180	300	1450	654
200	180	300	1783	753
250	180	300	2182	864
300	180	300	2581	1035

- Speed**  
up to 3 m/s
- Acceleration**  
up to 15 m/s<sup>2</sup>
- Travel length**  
up to 150 m
- Additional load**  
up to 15 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

Only designs 020 and 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 020 – closed frame

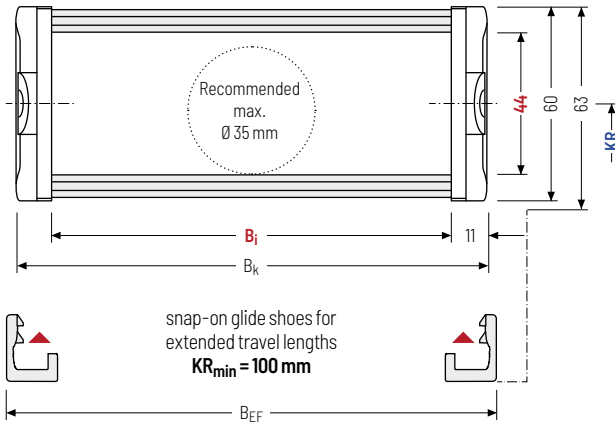
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



B: 50 - 250 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

Cable carrier length  $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]					$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
44	60	63	50	75	100	125	150	$B_i + 22$	$B_i + 27$	75	100	120	140	1.67 - 2.76
			175	200	225	250			200	250	300			

### Order example



UA1665

Type

020

Stay variant

125

$B_i$  [mm]

140

$KR$  [mm]

2660

$L_k$  [mm]

VS

Stay arrangement




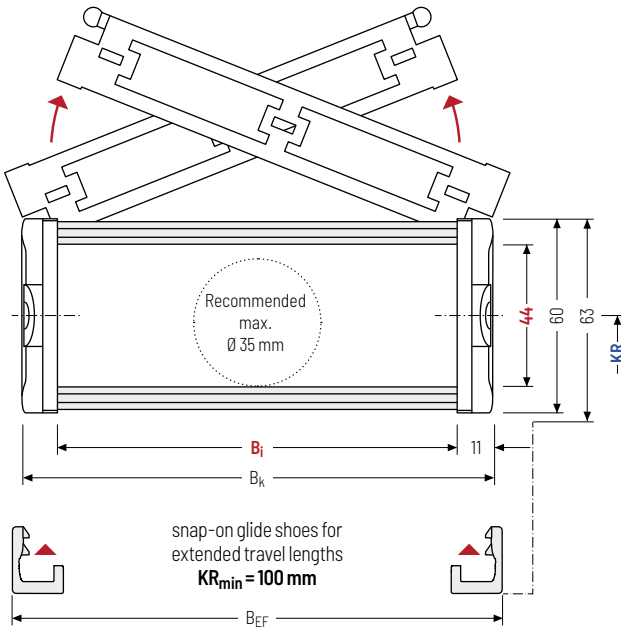
**Stay variant 030** – with outside opening and detachable stays


- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Outside:** openable and detachable.



Stay arrangement on each chain link (VS: fully-stayed)

 B<sub>i</sub> 50 – 250 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G</sub> ' [mm]	B <sub>i</sub> [mm]					B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
44	60	63	50	75	100	125	150	B <sub>i</sub> + 22	B <sub>i</sub> + 27	75	100	120	140	1.67 – 2.70
			175	200	225	250	200			250	300			

**Order example**


UA1665 · 
 030 · 
 125 · 
 140 · 
 2660 · 
 VS  
 Type Stay variant B<sub>i</sub> [mm] KR [mm] L<sub>k</sub> [mm] Stay arrangement

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 040 – with inside opening and detachable stays

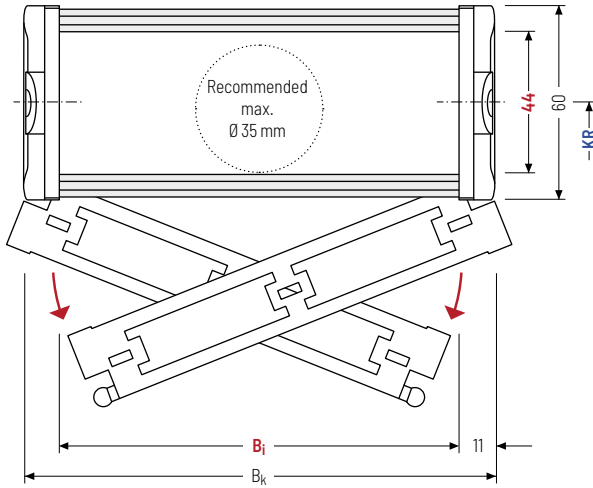
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Inside:** openable and detachable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 50 - 250 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



Design 040 is not suitable for gliding arrangements.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]					$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
44	60	50	75	100	125	150	$B_i + 22$	75	100	120	140	1.67 - 2.70
		175	200	225	250			200	250	300		

### Order example



UA1665

Type

040

Stay variant

125

$B_i$  [mm]

140

$KR$  [mm]

2660

$L_k$  [mm]

VS

Stay arrangement



EasyTrax®  
series

TKK  
series

TKP35  
series

**UNIFLEX**  
Advanced  
series

QuickTrax®  
series

MONO  
series

Materials  
information

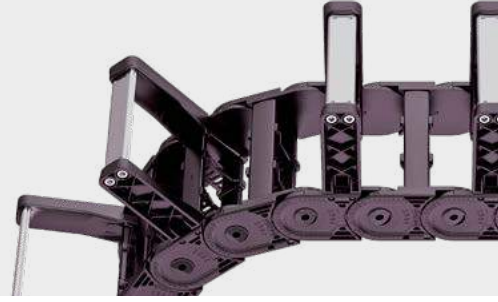
Configuration  
guidelines

Cable carrier  
configuration

Cable carrier

## Stay variant RMA – mounting frame stay

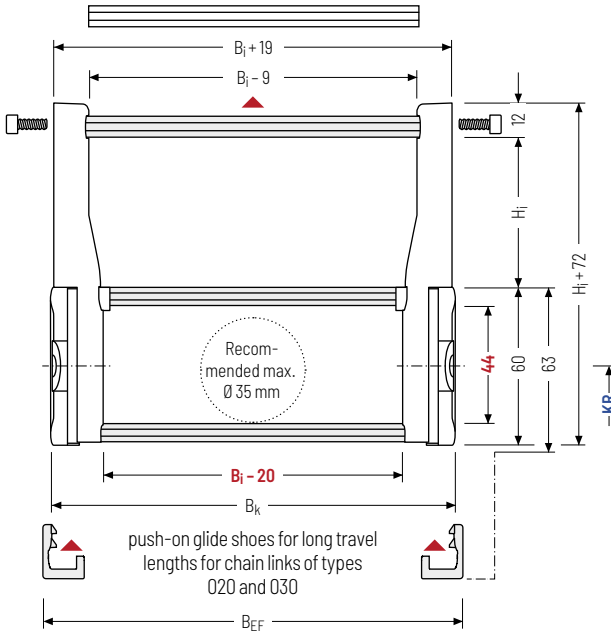
- » Weight-optimized plastic frame with particularly high torsional rigidity.
- » Plastic stays and aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  125 – 200 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

UNIFLEX  
Advanced  
series

TKP35  
series

TKK  
series

EasyTrax®  
series

$h_i$ [mm]	$h_G$ [mm]	$H_i$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ (RVAI)* [kg/m]	$q_k$ (RVAO)* [kg/m]
44	60	114	125	$B_i + 22$	$B_i + 27$	75	100	120	140	3.10 – 3.95	3.58 – 4.66
		139	150			200	250	300			
		164	175								

\* indicated according to standard pitch

### Order example



UA1665  
Type

RMA  
Stay variant

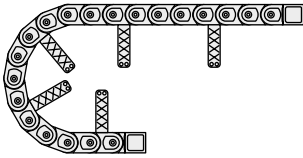
150  
 $B_i$  [mm]

140  
 $KR$  [mm]

2660  
 $L_k$  [mm]

RVAO  
Stay arrangement

**Assembly variants**



**RVAI – assembly to the inside:**

standard pitch, mounting frame stay on every 4<sup>th</sup> stay, no screw fixing.

Gliding application is not possible when using assembly version RVAI.

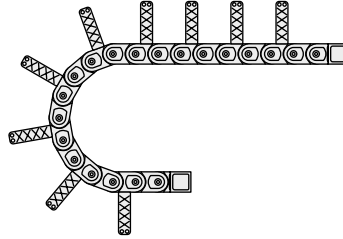
Observe minimum KR:

H<sub>i</sub> = 114 mm: KR<sub>min</sub> = 200 mm

H<sub>i</sub> = 139 mm: KR<sub>min</sub> = 250 mm

H<sub>i</sub> = 164 mm: KR<sub>min</sub> = 300 mm

H<sub>i</sub> = 189 mm: KR<sub>min</sub> = 300 mm



**RVAO – assembly to the outside:**

standard pitch, mounting frame stay on every 2<sup>nd</sup> stay, screw fixing.

The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support. Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guide channel.

Please note the operating and installation height.

**Cross section mounting frame stay**

To achieve a nearly square cross section in the mounting frame stay, we recommend the following combination of B<sub>i</sub> and H<sub>i</sub>:

B <sub>i</sub> [mm]	H <sub>i</sub> [mm]	KR <sub>min</sub> [mm]	Brackets [mm]
125	114	200	100
150	139	250	125
175	164	300	150
200	189	300	175

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX Advanced series</b>
TKP35 series
TKK series
EasyTrax® series



**TOTALTRAX® complete systems**

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series



## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

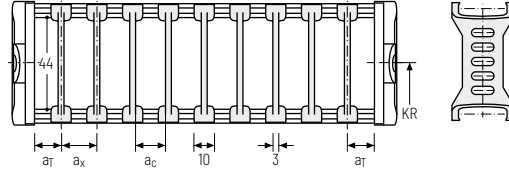
For applications with lateral acceleration and lying on the side, divider with arresting cams are available.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The locking cams click into place in the locking grids in the stays (**version B**).

### Divider system TSO without height separation

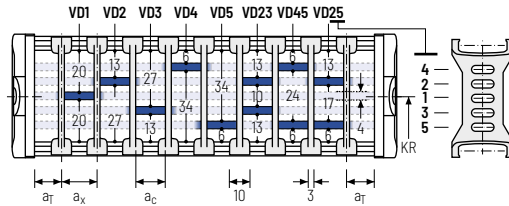
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	5	10	7	-	-
B*	5	10	7	2.5	-



Number of dividers for design Q20 depending on B<sub>i</sub>  
\* not for design Q20

### Divider system TS1 with continuous height separation\*

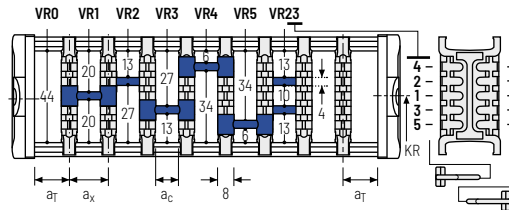
Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	5	20	10	7	-	2
B	5	20	10	7	2.5	2



\* not for design Q20

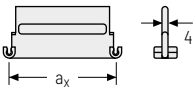
### Divider system TS3 with height separation consisting of plastic section subdivisions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	η <sub>T</sub> min
A	4	16/40*	8	2



\* for aluminium partitions

The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminium partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (centre distance of dividers) [mm]											
a <sub>c</sub> (usable width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using partitions with a<sub>x</sub> > 112 mm, we recommend an additional central support with a **twin divider**. The height separations VD4 and VD5 are not possible when using twin dividers.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

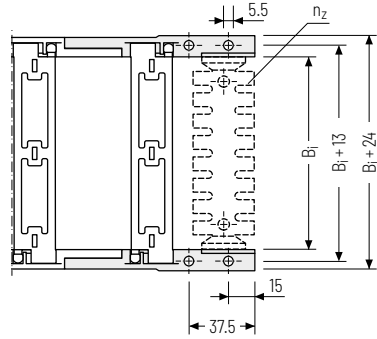
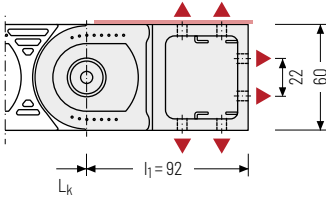
TKP35 series

TKK series

EasyTrax® series

## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.

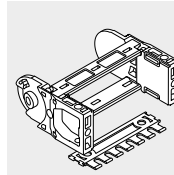


### ▲ Assembly options

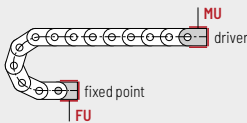


Recommended tightening torque:  
5 Nm for screws M5 - 8.8

$B_1$ [mm]	$n_2$
50	2 x 3
75	2 x 5
100	2 x 7
125	2 x 9
150	2 x 11
175	2 x 13



The end connectors are also available as an option **with** strain relief comb or **with** C-rail Art. no 3931 (1 on each side) for clamps. Please state when ordering.



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – Universal mounting bracket

### Order example



UMB	F	U
UMB	M	U
End connector	Connection point	Connection type

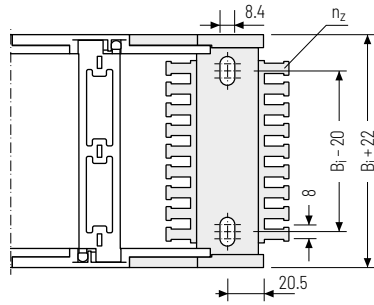
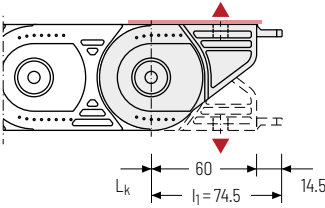


We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



## Single-part end connectors – plastic

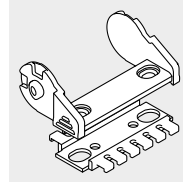
The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



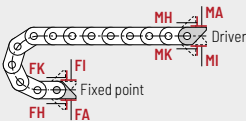
### ▲ Assembly options

**i** Recommended tightening torque:  
15 Nm for screws M8 - 8.8

$B_i$ [mm]	$n_z$
50	2 x 4
75	2 x 6
100	2 x 8
125	2 x 10
150	2 x 12
175	2 x 14
200	2 x 16
225	2 x 18
250	2 x 20



The end connectors are optionally also available **without** strain relief comb. Please state when ordering.



### Connection point

**F** - fixed point  
**M** - driver

### Connection type

**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

### Order example

.

.

End connector                      Connection point    Connection type

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

**UNIFLEX**  
Advanced series

TKP35 series

TKK series

EasyTrax® series

# UA1775



**Pitch**  
77.5 mm



**Inner height**  
56 mm



**Inner widths**  
100 - 400 mm



**Bending radii**  
90 - 340 mm

## Stay variants



**Design 020** ..... page **196**

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



**Design 030** ..... page **197**

### Frame with outside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** openable and detachable.

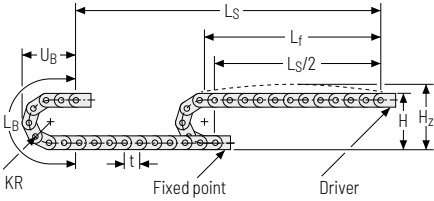


**Design 040** ..... page **198**

### Frame with inside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** openable and detachable.

Unsupported arrangement

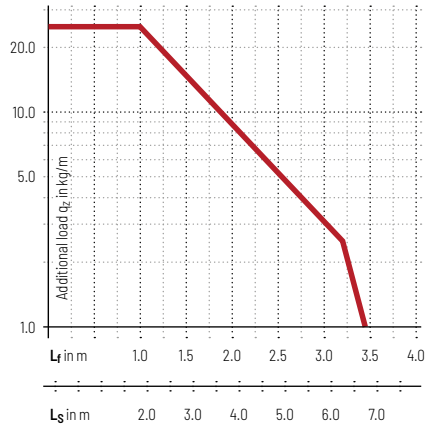






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
90	257	297	438	206
115	307	347	516	231
140	357	397	595	256
165	407	447	673	281
190	457	497	752	306
240	557	597	909	356
285	647	687	1050	401
340	757	797	1223	456

Load diagram for unsupported length depending on the additional load.

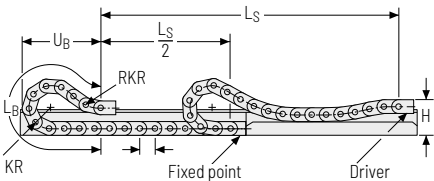
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 3.03 \text{ kg/m}$  with  $B_i$  150 mm. For other inner widths, the maximum additional load changes.








-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 35 m/s<sup>2</sup>
-  **Travel length**  
up to 7.8 m
-  **Additional load**  
up to 25 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
90	231	400	1313	643
115	231	400	1440	688
140	231	400	1575	733
165	231	400	1715	779
190	231	400	1868	828
240	231	400	2225	951
285	231	400	2580	1081
340	231	400	3015	1240

-  **Speed**  
up to 3 m/s
-  **Acceleration**  
up to 8 m/s<sup>2</sup>
-  **Travel length**  
up to 200 m
-  **Additional load**  
up to 25 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 020 – closed frame

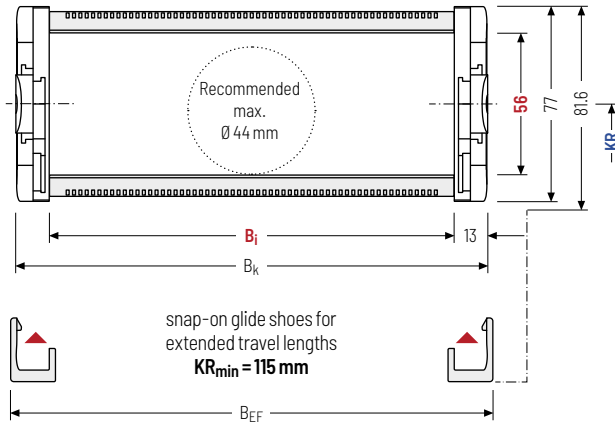
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 100 - 400 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
56	77	81.6	100	125	150	175	$B_i + 26$	$B_i + 30$	90	115	140	2.844 - 4.239
			200	225	250	275			165	190	240	
			300	325	350	400			285	340		

### Order example



UA1775

Type

020

Stay variant

150

$B_i$  [mm]

140

KR [mm]

3100

$L_k$  [mm]


VS


Stay arrangement

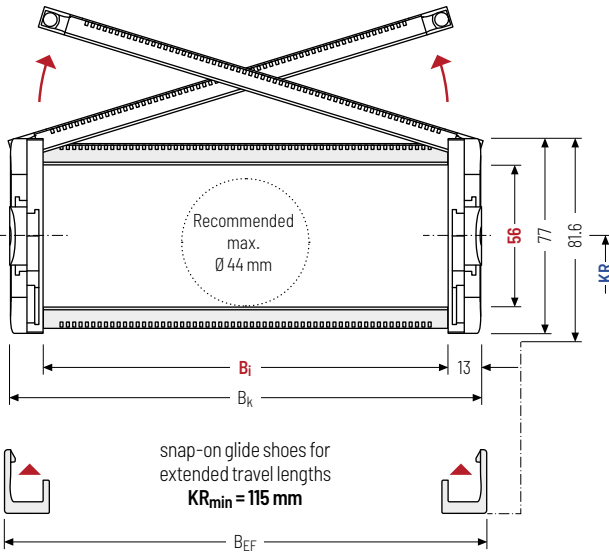
### Stay variant 030 – with outside opening and detachable stays


- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Outside:** openable and detachable.



 Stay arrangement on each chain link (**VS: fully-stayed**)

  $B_i$  100 – 400 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

#### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
56	77	81.6	100	125	150	175	$B_i + 26$	$B_i + 30$	90	115	140	2.831 – 4.224
			200	225	250	275			165	190	240	
			300	325	350	400			285	340		

#### Order example


UA1775 · 
 030 · 
 150 · 
 140 · 
 3100 · 
 VS  
 Type      Stay variant       $B_i$  [mm]       $KR$  [mm]       $L_k$  [mm]      Stay arrangement

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 040 – with inside opening and detachable stays

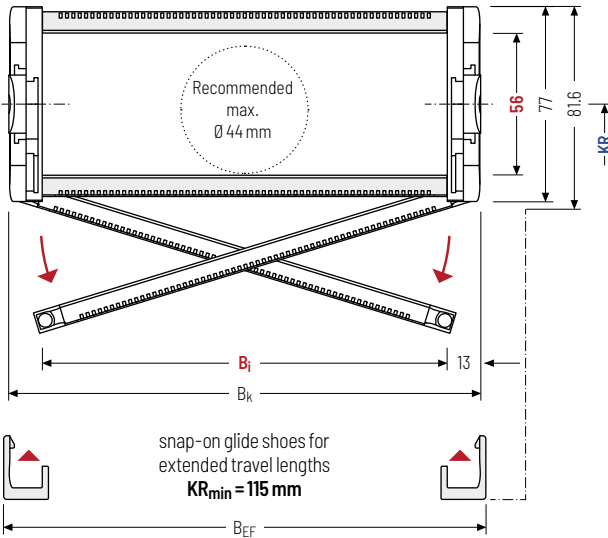
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivable and detachable left or right in any position.
- » **Inside:** openable and detachable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 100 - 400 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

Design 040 is not suitable for a gliding arrangements without the use of gliding shoes.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
56	77	81.6	100	125	150	175	$B_i + 26$	$B_i + 30$	90	115	140	2.831 - 4.224
			200	225	250	275			165	190	240	
			300	325	350	400			285	340		

### Order example



UA1775

Type

040

Stay variant

150

$B_i$  [mm]

140

$KR$  [mm]

3100

$L_k$  [mm]

VS

Stay arrangement

**Divider systems**

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

For applications with lateral acceleration and lying on the side, divider with arresting cams are available.

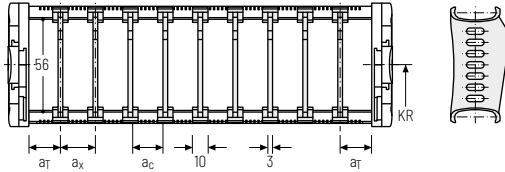
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The locking cams click into place in the locking grids in the stays (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	10	7	-	-
B	5	10	7	2.5	-

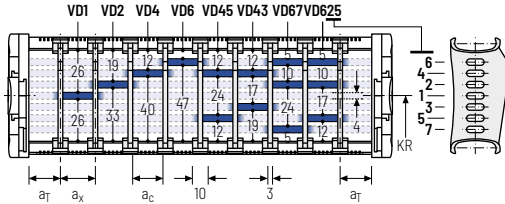
Number of dividers for design Q20 depending on B<sub>i</sub>



**Divider system TS1 with continuous height separation\***

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	10	7	-	2
B	5	10	7	2.5	2

\* not for design Q20



**Order example**

TS1 · 
 A · 
 3 - 
 VD0  
 ⋮  
 - VD1  
 Divider system      Version      n<sub>T</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

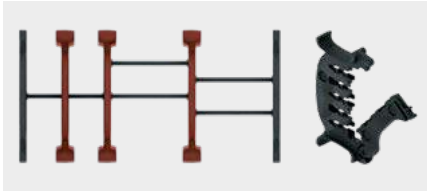
UNIFLEX Advanced series

TKP35 series

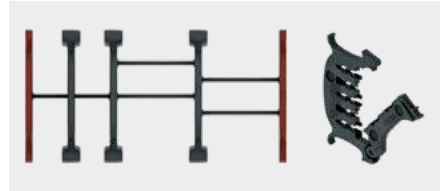
TKK series

EasyTrax® series

Divider version A



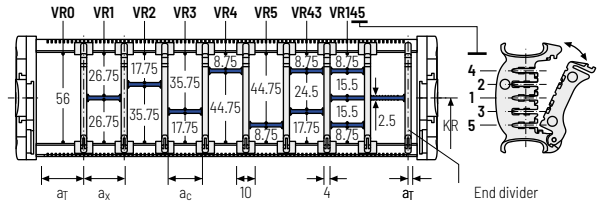
End divider



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	5 / 2*	14	10	2

\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using **partitions with  $a_x > 49$  mm** we recommended an additional preferential central support.

### Order example

TS3 . 
 A . 
 3 . 
 K1 . 
 34 - 
 VR1  
 :  
 :  
 :  
 . 
 K4 . 
 38 - 
 VR3

Divider system      Version       $n_T$       Chamber       $a_x$       Height separation

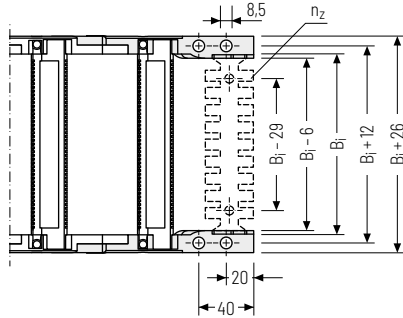
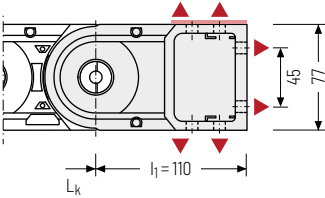
Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



**Universal end connectors UMB – plastic (standard)**

The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.

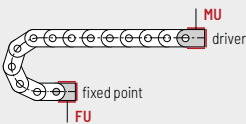


▲ Assembly options

Recommended tightening torque:  
27 Nm for screws M8

$B_i$ [mm]	$n_z$
100	2 x 7
125	2 x 9
150	2 x 11
175	2 x 13

The end connectors are also available as an option **with** strain relief comb or **with** C-rail Art. no 3931 (1 on each side) for clamps. Please state when ordering.



**Connection point**  
F – fixed point  
M – driver

**Connection type**  
U – Universal mounting bracket

**Order example**

	UMB	.	F	U
	UMB	.	M	U
	End connector		Connection point	Connection type

We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
<b>UNIFLEX Advanced series</b>
TKP35 series
TKK series
EasyTrax® series

# UA1995



**Pitch**  
99.5 mm



**Inner height**  
80 mm



**Inner widths**  
85 – 250 mm



**Bending radii**  
150 – 500 mm

## Stay variants



**Design 020** ..... page **204**

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



**Design 030** ..... page **205**

### Frame with outside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** release by rotating 90°.



**Design 040** ..... page **206**

### Frame with inside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** release by rotating 90°.

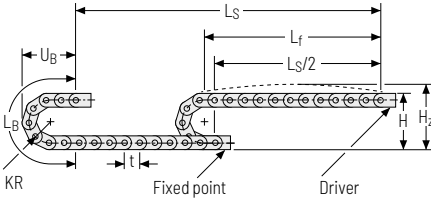


**Design 070** ..... page **207**

### Frame with outside and inside detachable stays

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** release by rotating 90°.

Unsupported arrangement

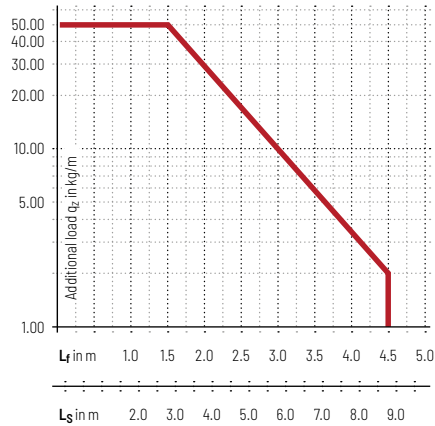


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
150	410	440	680	250
210	530	560	860	310
250	610	640	990	350
300	710	740	1150	400
350	810	840	1300	450
400	910	940	1460	500
500	1110	1140	1770	600

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 3.85 \text{ kg/m}$  with  $B_i$  196 mm. For other inner widths, the maximum additional load changes.



- Speed**  
up to 10 m/s
- Acceleration**  
up to 25 m/s<sup>2</sup>
- Travel length**  
up to 4.5 m
- Additional load**  
up to 50 kg/m

Cable carrier

Cable carrier configuration

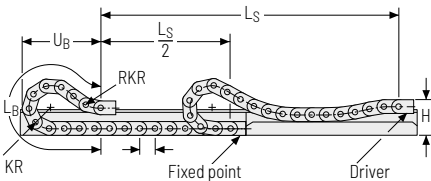
Configuration guidelines

Materials information

MONO series

QuickTrax® series

Gliding arrangement | GO module with chain links optimized for gliding\*



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
150	330	400	1805	890
210	330	400	2180	1010
250	330	400	2390	1070
300	330	400	2690	1160
350	330	400	3090	1310
400	330	400	3490	1450
500	330	400	4280	1740

- Speed**  
up to 8 m/s
- Acceleration**  
up to 20 m/s<sup>2</sup>
- Travel length**  
up to 200 m
- Additional load**  
up to 50 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

\* only design 070

## Stay variant 020 – closed frame

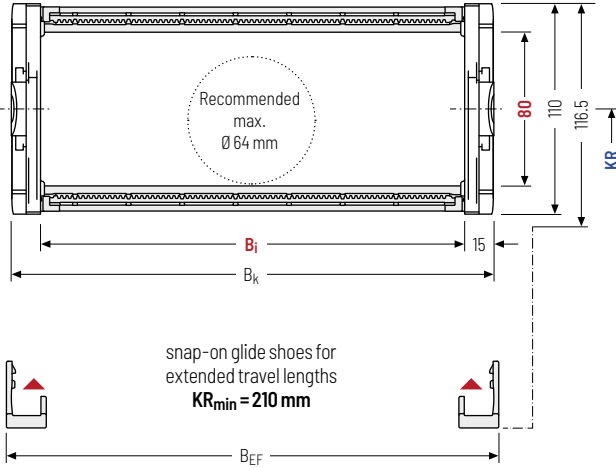
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 85 – 250 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

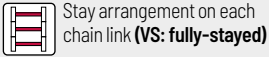
$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
80	110	116.5	85	125	138	150	$B_i + 30$	$B_i + 36$	150	210	250	300	3.860 – 3.861
			180	196	225	250			350	400	500		

### Order example

UA1995
Type
·
020
Stay variant
·
150
 $B_i$  [mm]
·
210
 $KR$  [mm]
·
3582
 $L_k$  [mm]
·
VS
Stay arrangement

### Stay variant 030 – with outside detachable stays

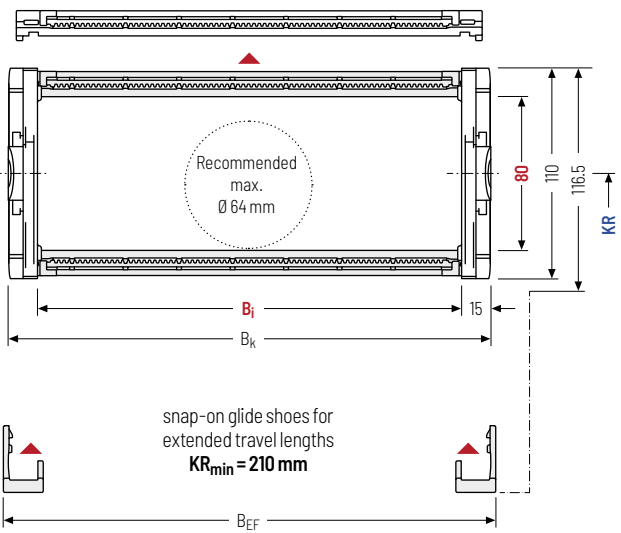
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** release by rotating 90°.



Stay arrangement on each chain link (VS: fully-stayed)



B<sub>1</sub> 85 – 250 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

#### Calculating the cable carrier length

Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>1</sub> [mm]				B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
80	110	116.5	85	125	138	150	B <sub>1</sub> + 30	B <sub>1</sub> + 36	150	210	250	300	3.833 – 3.834
			180	196	225	250			350	400	500		

#### Order example

UA1995 · 
 030 · 
 150 · 
 210 · 
 3582 · 
 VS  
 Type      Stay variant      B<sub>1</sub> [mm]      KR [mm]      L<sub>k</sub> [mm]      Stay arrangement

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 040 – with inside detachable stays

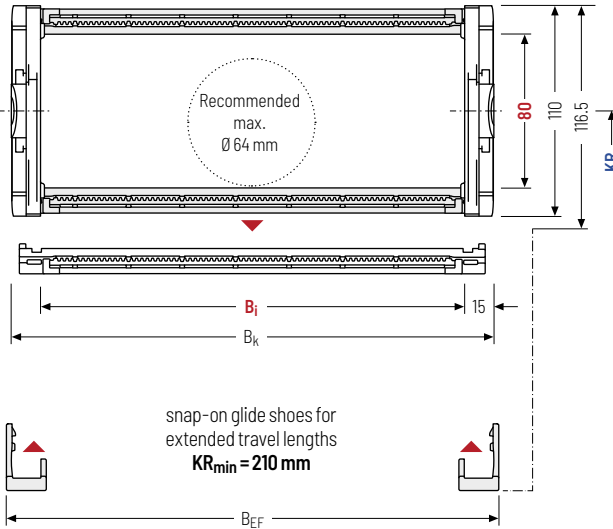
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** release by rotating 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 85 – 250 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

Design 040 is not suitable for a gliding arrangements without the use of gliding shoes.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]				$q_k$ [kg/m]
80	110	116.5	85	125	138	150	$B_i + 30$	$B_i + 36$	150	210	250	300	3.833 – 3.834
			180	196	225	250			350	400	500		

### Order example



UA1995

Type

040

Stay variant

150

$B_i$  [mm]

210

KR [mm]

3582

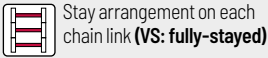
$L_k$  [mm]

VS

Stay arrangement

### Stay variant 070 – with outside and inside detachable stays

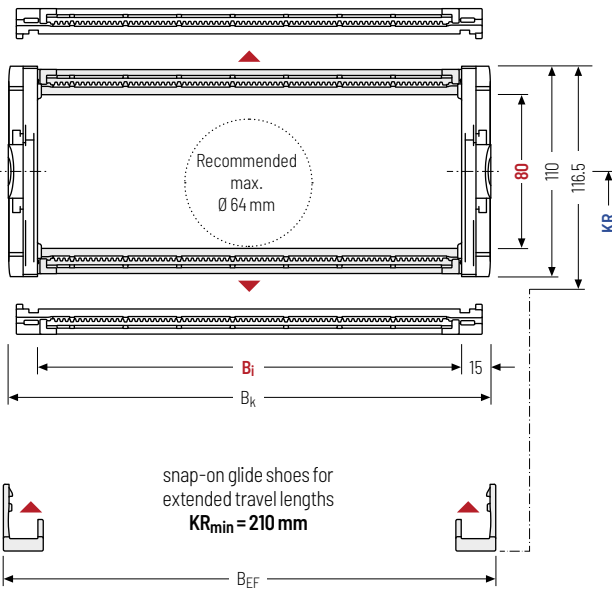
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside/Inside:** release by rotating 90°.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$ : 85 – 250 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** Design 070 is not suitable for a gliding arrangements without the use of gliding shoes.

#### Calculating the cable carrier length

Cable carrier length  $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
80	110	116.5	85	125	138	150	$B_i + 30$	$B_i + 36$	150	210	250	300	3.852 – 3.853
			180	196	225	250			350	400	500		

#### Order example

UA1995 · 070 · 150 · 210 · 3582 · VS  
 Type Stay variant  $B_i$  [mm] KR [mm]  $L_k$  [mm] Stay arrangement

- Cable carrier
- Cable carrier configuration
- Configuration guidelines
- Materials information
- MONO series
- QuickTrax® series
- UNIFLEX Advanced series
- TKP35 series
- TKK series
- EasyTrax® series

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

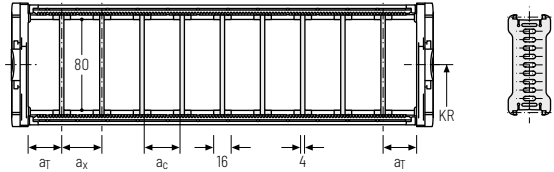
For applications with lateral acceleration and lying on the side, divider with arresting cams are available.

The locking cams click into place in the locking grids in the stays (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	10	16	12	-	-
B	10	17.5	13.5	2.5	-

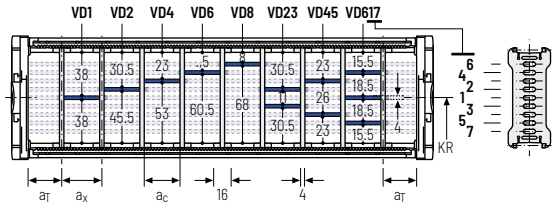
Number of dividers for design 020 depending on B<sub>1</sub>



### Divider system TS1 with continuous height separation\*

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	10	16	12	-	2
B	10	17.5	13.5	2.5	2

\* not for design 020



## Order example



·  ·  -   
 :

Divider system      Version      n<sub>T</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.



**Divider system TS3** with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

**Divider version A**

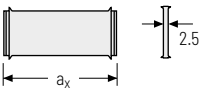
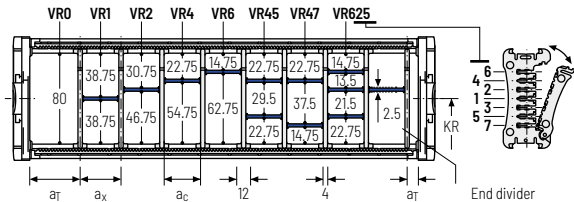
**End divider**



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8 / 4*	14	10	2

Number of dividers for design D20 depending on B;  
 \* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

An additional central support is required when using plastic partitions with a<sub>x</sub> > 49 mm.

**Order example**

🛒

TS3

A

3

K1

34

VR1

:  
:

K4

38

VR3

Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

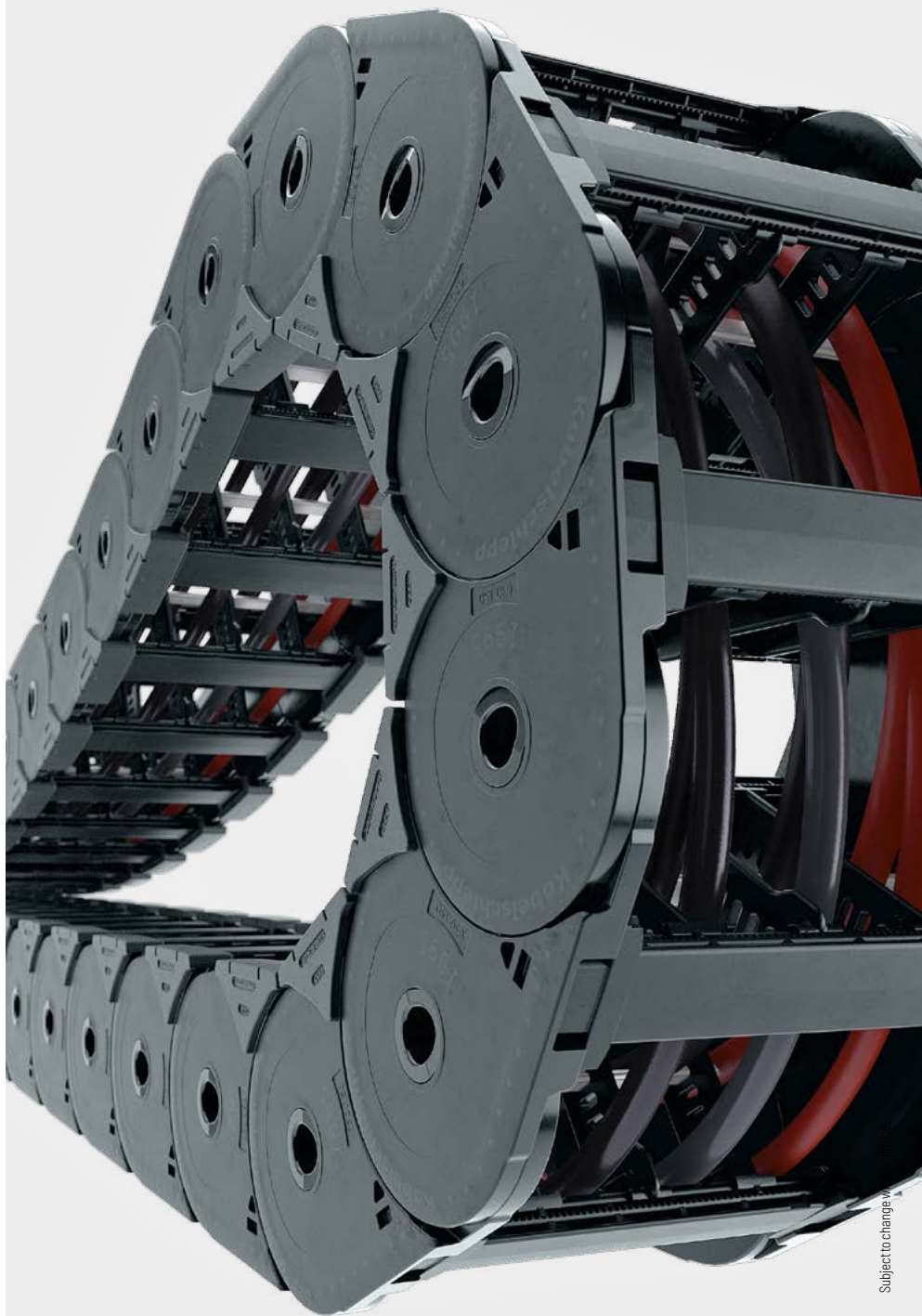
Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

- Cable carrier
- Cable carrier configuration
- Configuration guidelines
- Materials information
- MONO series
- QuickTrax® series
- UNIFLEX Advanced series
- TKP35 series
- TKK series
- EasyTrax® series

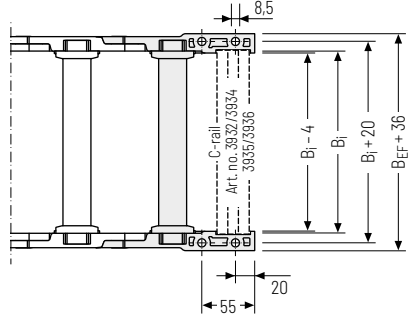
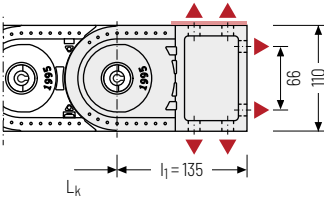
EasyTrax®  
seriesTKK  
seriesTKP35  
seriesUNIFLEX  
Advanced  
seriesQuickTrax®  
seriesMONO  
seriesMaterials  
informationConfiguration  
guidelinesCable carrier  
configuration

Cable carrier



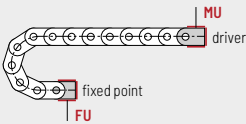
## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.



▲ Assembly options

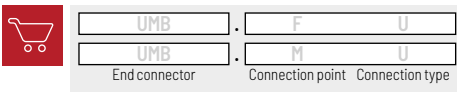
Recommended tightening torque:  
27 Nm for screws M8



**Connection point**  
F - fixed point  
M - driver

**Connection type**  
U - Universal mounting bracket

### Order example



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

**UNIFLEX**  
Advanced series

TKP35 series

TKK series

EasyTrax® series

### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

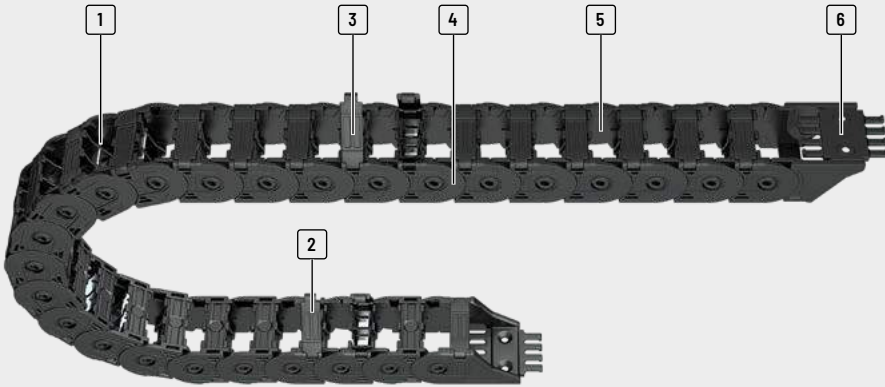
# TKP35 series

Robust all-rounder  
with variable inner distribution



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as a national or international registration in the following countries:  
[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

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- 1 Dividers and height partitions for cable separation
- 2 Designs with inward or outward opening cross-bars
- 3 Easy and quick to open at any position
- 4 Integrated noise dampening
- 5 Interior space is gentle on the cables without sharp edges
- 6 End connectors with optional strain relief

## Features

- » Robust and extremely rigid stroke system
- » Quiet operation due to internal dampening system
- » Weight-optimized cable carrier geometry
- » Interior without sharp edges, design that protects the cable
- » Variable inner distribution
- » Vertical moveable dividers or with arresting cams, can be attached at 2-mm increments (not B; 16)
- » Easy-to-open versions, left or right (not B; 16)
- » Quick and easy to open
- » Optional strain relief can be fully integrated into the end connector



Reliable cable separation through fixable dividers



Design 030 with outside opening and detachable crossbars on both sides



Design 040 with inside opening and detachable crossbars on both sides



Optimised utilisation of the interior space; vertical and horizontal inner distribution possible

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]
<b>TKP35</b>											
		030	32	40	16 - 50	26 - 62	-	35	48 - 125	2	25
		040	32	40	25 - 50	37 - 62	-	35	48 - 125	2	25

EasyTrax®  
seriesTKK  
seriesTKP35  
seriesUNIFLEX  
Advanced  
seriesQuickTrax®  
seriesMONO  
seriesMaterials  
informationConfiguration  
guidelinesCable carrier  
configuration

Cable carrier

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										•	•	•	218
2.3	5	20	-	-	-	•	•	-	-	•	•	•	219

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

# TKP35



**Pitch**  
35 mm



**Inner height**  
32 mm



**Inner widths**  
16 – 50 mm



**Bending radii**  
48 – 125 mm

## Stay variants



**Design 030** ..... page 218

### Frame with outside opening crossbars on both sides

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Can be opened at any position on both sides.
- » **Outside:** opening and detachable crossbars.



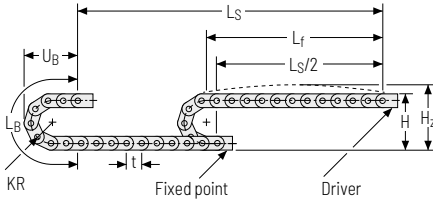
**Design 040** ..... page 219

### Frame with inside opening crossbars on both sides

- » Weight optimised plastic frame with high torsional rigidity.
- » Can be opened at any position on both sides.
- » **Inside:** opening and detachable crossbars.



Unsupported arrangement

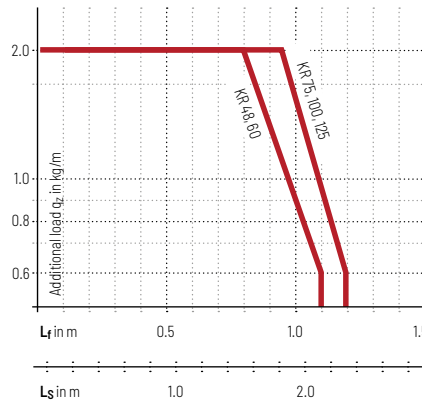


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
48	146	176	220	103
60	170	200	258	115
75	200	230	306	130
100	250	280	384	155
125	300	330	463	180

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.5 \text{ kg/m}$  with  $B_3 16 \text{ mm}$ . For other inner widths, the maximum additional load changes.



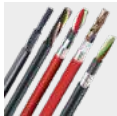
**Speed**  
up to 5 m/s

**Acceleration**  
up to 20 m/s<sup>2</sup>

**Travel length**  
up to 2.3 m

**Additional load**  
up to 2 kg/m

- Cable carrier
- Cable carrier configuration
- Configuration guidelines
- Materials information
- MONO series
- QuickTrax® series
- UNIFLEX Advanced series
- TKP35 series
- TKK series
- EasyTrax® series



**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

**Additional product information online**



Installation instructions, etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here: [online-engineer.de](http://online-engineer.de)

## Stay variant 030 – with outside opening and detachable crossbars

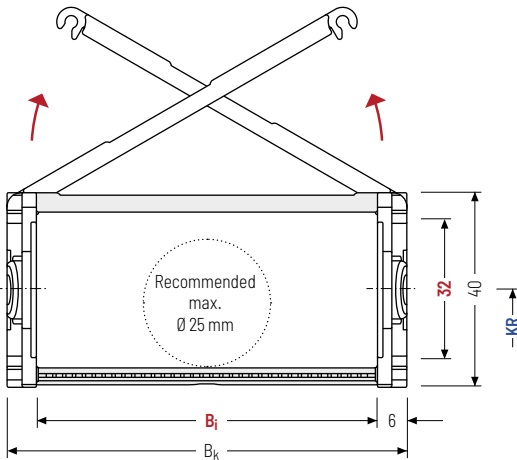
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Can be opened at any position on both sides.
- » **Outside:** opening and detachable crossbars.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  16 – 50 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]
32	40	16	25	38	50	$B_i + 12^*$	48	60	75	100	125	0.5 – 0.8

\*For  $B_i$  16 =  $B_i + 10$

### Order example



TKP35

Type

030

Stay variant

50

$B_i$  [mm]

100

$KR$  [mm]

700

$L_k$  [mm]

VS

Stay arrangement

## Stay variant 040 – with inside opening and detachable crossbars

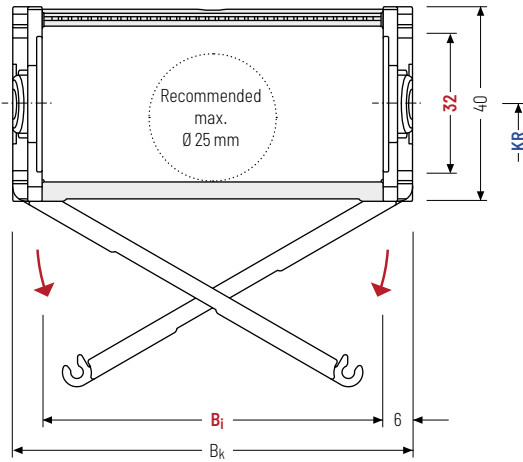
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Can be opened at any position on both sides.
- » **Inside:** opening and detachable crossbars.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 25 – 50 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]
32	40	25	38	50	$B_i + 12$	48	60	75	100	125	0.6 – 0.8

### Order example



TKP35 Type	·	040 Stay variant	·	50 $B_i$ [mm]	·	100 $KR$ [mm]	·	700 $L_k$ [mm]	·	VS Stay arrangement
---------------	---	---------------------	---	------------------	---	------------------	---	-------------------	---	------------------------

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

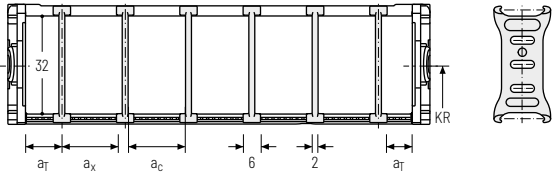
For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed on the stay through rotation.

The arresting cams snap into the catch profiles in the covers (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	3	6	4	-	-
B	4.5* / 5	6	4	2	-

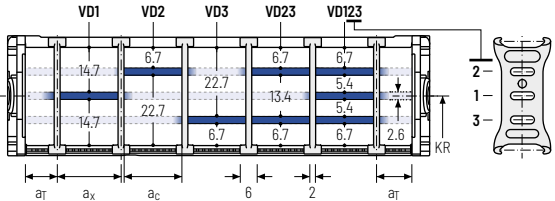
\* Only B; 25



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	3	6	4	-	2
B	4.5* / 5	6	4	2	2

\* Only B; 25



The dividers can be moved in the cross section.

### Order example



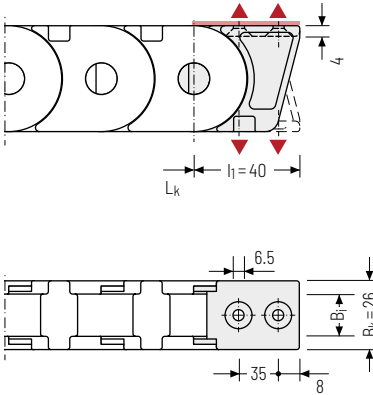
TS1	.	A	.	3	-	VD1
⋮						
						VD3
Divider system		Version		nr		Height separation

Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [nr].

When using divider systems with height separation (TS1), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

**Single-part end connectors – plastic**  
(suitable for B<sub>i</sub> 16)

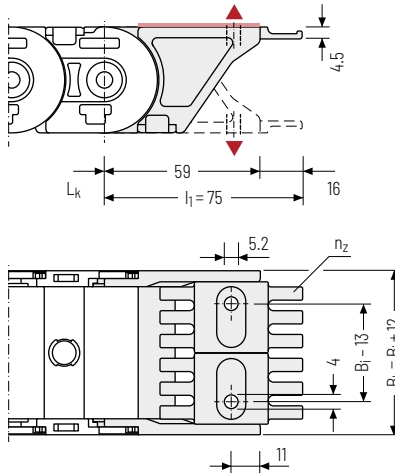
The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.




▲ Assembly options

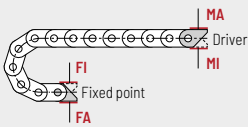
**Single-part end connectors – plastic**  
(suitable for B<sub>i</sub> 25 – 50)

The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.



 The end connectors are optionally also available without strain relief comb.


B <sub>i</sub> [mm]	B <sub>EF</sub> [mm]	n <sub>z</sub>
25	37	2
38	50	4
50	62	6



**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside

**Order example**

 End connector . F A  
 End connector . M A  
 End connector Connection point Connection type

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
<b>TKP35 series</b>
TKK series
EasyTrax® series

# TKK series

Dirt-repellent cable carriers  
made of plastic

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- |   |  |  |  |
|---|--|--|--|
| <p><b>1</b> Very short steel end connectors</p> <p><b>2</b> Plastic chain links</p> | <p><b>3</b> Extensive unsupported length</p> <p><b>4</b> Link system repels dust and chips</p> | <p><b>5</b> Smooth surface for smooth running</p> <p><b>6</b> Inside openable (design 040)</p> | <p><b>7</b> Dividers and height separations for cable separation</p> |
|---|--|--|--|

## Features

- |  |  |
|--|--|
| <ul style="list-style-type: none"> <li>» High torsional rigidity</li> <li>» Optimised dividers to protect cables: rounded inner and outer profile</li> <li>» Extensive unsupported length</li> <li>» New dirt-resistant design of the chain links to protect against dust and chips</li> <li>» Smooth surface for optimum running</li> <li>» Closed and openable designs</li> <li>» Very short end connectors</li> <li>» Fixable dividers</li> </ul> | <ul style="list-style-type: none"> <li>» Optimised stroke system</li> <li>» High side stability</li> <li>» Space-saving design for small spaces</li> </ul> |
|--|--|



**Optimised divider design to protect cables**



**New design of chain links. Link system repels dust, chips and dirt**



**Very short end connectors**

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MOND series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
<b>TKK39</b>											
		020	39	50	39-99	60-120	-	39	46-95	10	31
		040	39	50	39-99	60-120	-	39	46-95	10	31



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										•	•	•	228
4.8	3	9	120	2.5	9	•	•	-	-	•	•	•	228
4.8	3	9	-	-	-	•	•	-	-	•	•	•	229

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

**TKK series**

EasyTrax® series

# TKK39

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series



**Pitch**  
39 mm



**Inner height**  
39 mm



**Inner width**  
39 - 99 mm



**Bending radii**  
46 - 95 mm

## Stay variants



**Design 020** ..... page 228

### Closed frame

- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** closed.



**Design 040** ..... page 229

### Frame with inside opening crossbar

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side.
- » **Inside:** openable.



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

## Additional product information online

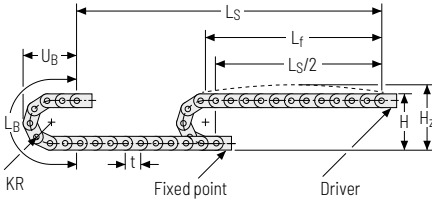


Installation instructions, etc.:  
Additional information via your smartphone or online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

### Unsupported arrangement

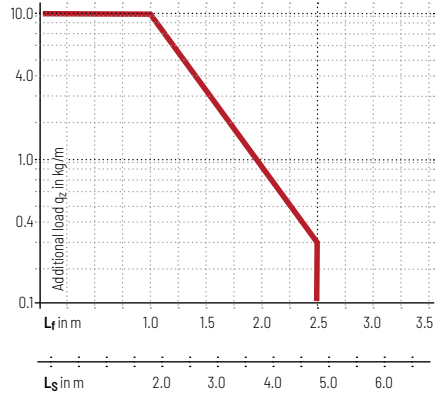


KR [mm]	H [mm]	H <sub>Z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
46	142	172	222	149
58	166	196	260	161
70	190	220	298	173
95	240	270	376	198

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.56 \text{ kg/m}$ . The maximum additional load changes with deviating inner widths.



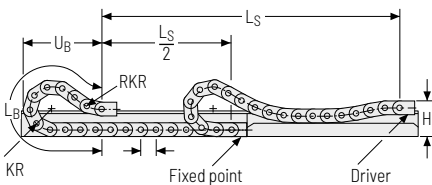
**Speed**  
up to 3 m/s

**Acceleration**  
up to  $9 \text{ m/s}^2$

**Travel length**  
up to 4.8 m

**Additional load**  
up to 10 kg/m

### Gliding arrangement



KR [mm]	H [mm]	n <sub>RKR</sub>	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
46	142	0	222	149
58	150	2	405	196
70	150	3	551	257
95	150	4	770	341

**Speed**  
up to 2.5 m/s

**Acceleration**  
up to  $9 \text{ m/s}^2$

**Travel length**  
up to 120 m

**Additional load**  
up to 10 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes must be used for gliding applications.

Only design 020 can be used for a gliding arrangement.

## Stay variant 020 – closed frame

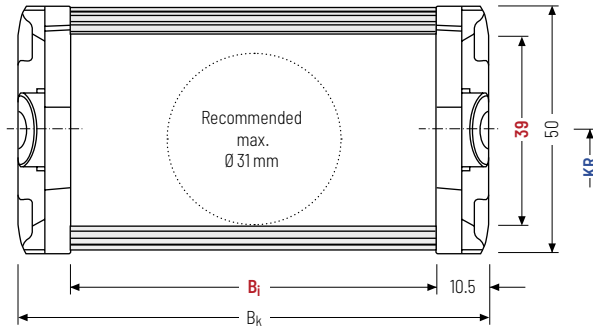
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** closed.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  39 – 99 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
39	50	39	59	74	99	$B_i + 21$	46	58	70	95	1.29 – 1.71

### Order example



TKK39

Type

020

Stay variant

74

$B_i$  [mm]

70

$KR$  [mm]

1950

$L_k$  [mm]

VS

Stay arrangement

## Stay variant 040 – with inside opening crossbar

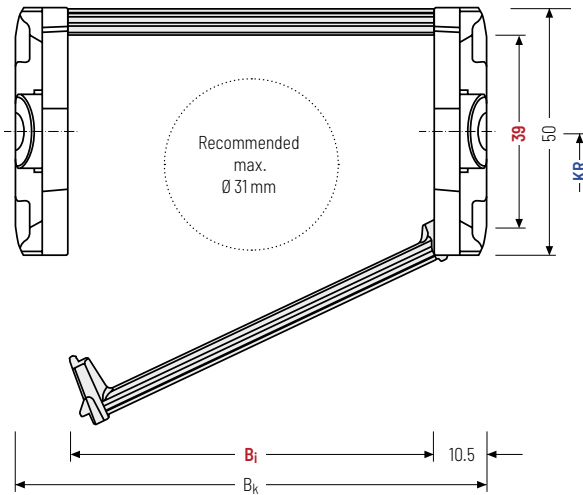
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Crossbars can be opened at any position on one side.
- » **Inside:** openable.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  39 – 99 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_c$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
39	50	39	59	74	99	$B_i + 21$	46	58	70	95	1.29 – 1.72

### Order example

TKK39 · 
 040 · 
 74 · 
 70 · 
 1950 · 
 VS  
 Type      Stay variant       $B_i$  [mm]       $KR$  [mm]       $L_k$  [mm]      Stay arrangement

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

Dividers, and the complete divider system (dividers with height separations) comes as diameter adjustable as standard (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed on the stay.

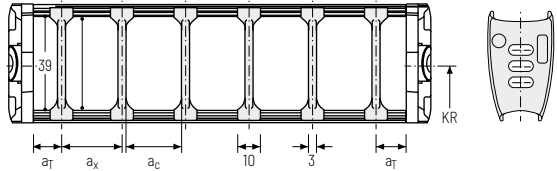
The arresting cams snap into the catch profiles in the crossbars (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	5	10	7	-	-
B*	9.5	10	7	2	-

\* not for design 020

The dividers can be moved in the cross section.

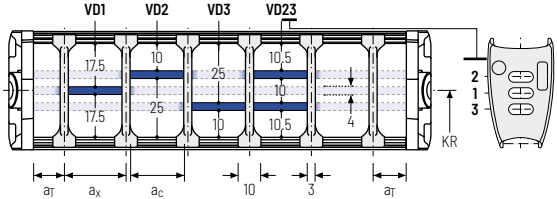


### Divider system TS1 with continuous height separation\*

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	5	10	7	-	2
B	9.5	10	7	2	2

\* not for design 020

The dividers can be moved in the cross section.



## Order example



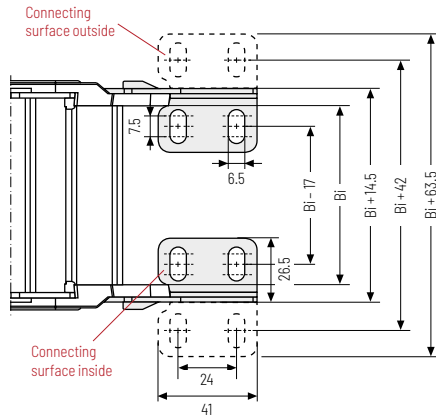
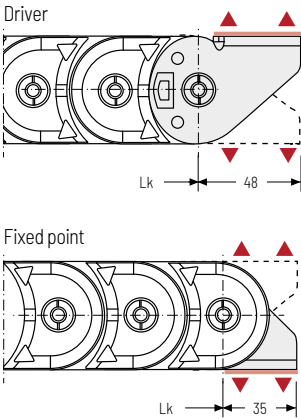
TS1	.	A	.	3	-	VD1
⋮						
- VD3						
Divider system		Version		nr		Height separation

Please state the designation of the divider system (**TS0**, **TS1**,...), the version, and the number of dividers per cross section [nr].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

**End connectors - steel**

The steel end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.



▲ Assembly options

**Connection point**

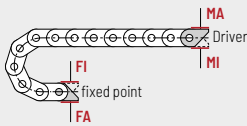
- F - fixed point
- M - driver

**Connection type**

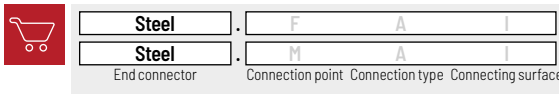
- A - connecting surface outside
- I - connecting surface inside


**Connecting surface**

- A - threaded joint outside (standard)
- I - threaded joint inside



**Order example**



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

**Additional product information online**



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Cable carrier

# BASIC-LINE<sup>PLUS</sup>

## Solid plastic cable carriers with fixed chain widths

Cable carrier configuration

Configuration guidelines

The product types from BASIC-LINE<sup>PLUS</sup> feature pre-defined cable carrier widths and extremely fast cable laying. All combine robustness and reliability with an attractive price-performance ratio.

Materials information

- » Cost-effective solutions for standard applications
- » Numerous types and designs available immediately from our warehouse
- » Cables are simply pressed/pulled into the cable carrier
- » Ideal for short travel lengths and high travel speeds
- » Very fast cable laying

MONO series

QuickTrax<sup>®</sup> seriesUNIFLEX  
Advanced series

TKP35 series

TKK series

EasyTrax<sup>®</sup> series

Not all technical data and parameters are reached in each individual case, but are depending on the respective type of application and product configuration. Legally binding insofar as only the individual information provided for the specifically requested particular case. Please contact us - we will be happy to advise you!





Cable carrier

Cable carrier  
configurationConfiguration  
guidelinesMaterials  
informationMONO  
seriesQuickTrax®  
seriesUNIFLEX  
Advanced  
seriesTKP35  
seriesTKK  
seriesEasyTrax®  
series

### EasyTrax® series ..... Page 234

Extremely fast cable laying  
thanks to easy cable insertion



### PROTUM® series ..... Page 262

Small, light cable carrier  
for unsupported applications

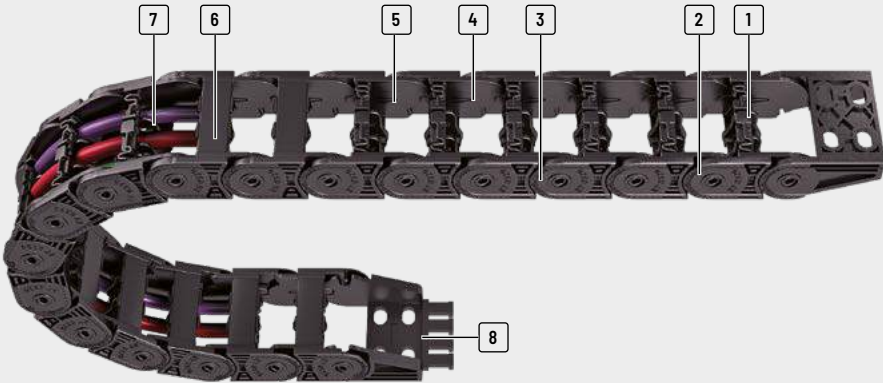
# EasyTrax® series

Extremely fast  
cable laying  
thanks to easy  
cable insertion



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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

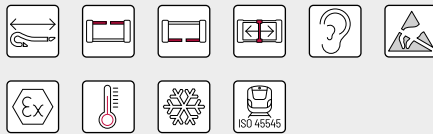
Subject to change without notice.



- |  |  |  |  |
|--|--|--|--|
| <p><b>1</b> Sturdy 2-component design: solid chain body, flexible film hinge</p> <p><b>2</b> Plastic chain links</p> | <p><b>3</b> Extensive unsupported length</p> <p><b>4</b> Inside space is gentle on the cables - no interfering edges</p> | <p><b>5</b> Very quiet through integrated noise damping</p> <p><b>6</b> Inside or outside openable</p> | <p><b>7</b> Dividers for cable separation</p> <p><b>8</b> Single-part end connectors with integratable strain relief</p> |
|--|--|--|--|

## Features

- » Very fast cable laying by simply pressing in the cables
- » Very high fill level through lateral swivelling of the lamella - lamellae do not swivel into the cable space
- » Each chain link consists of two different materials:
  - Hard chain body made of glass-fibre reinforced material
  - Lamellae with flexible film hinge made of special elastic plastic
- » Sturdy cable carrier design
- » High torsional rigidity
- » Extensive unsupported length
- » Very quiet through integrated noise damping



**Fast and easy installation of cables**



**Very high fill level**



**High side stability**



**Divider systems for reliable cable separation**

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Cable carrier design

Solid plastic cable carriers: chain links and end connectors made of plastic

Each chain link consists of two different materials:

- » Hard cable carrier body made of glass fiber-reinforced material
- » Flexible lamellae made of elastic plastic



## The two-component technology

The two-component technology of the EasyTrax® combines two seemingly incompatible features: **stability and flexibility**.

Cable carriers need to be extremely sturdy, with extensive unsupported length. At the same time, cables need to be inserted easily for fast cable laying. The EasyTrax® meets

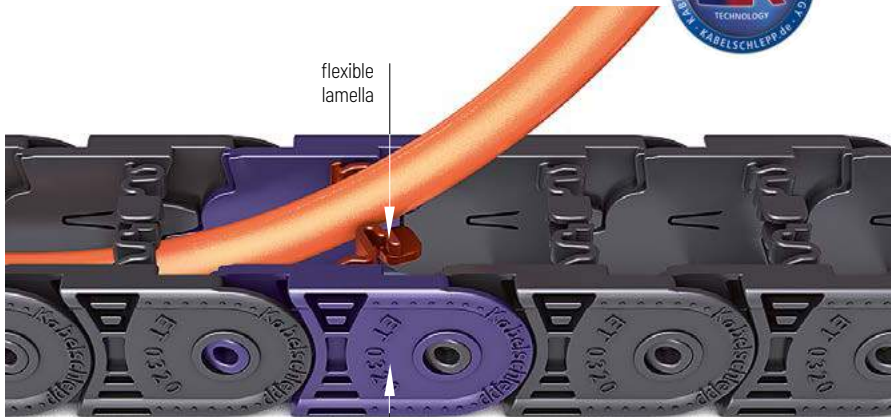
these requirements thanks to its innovative design and material combination of a hard cable carrier body made from fiber glass reinforced material and lamellae made of elastic plastic.



high flexibility



high stability



hard chain link of  
fiber glass reinforced material

Cable carrier

Cable carrier  
configuration

Configuration  
guidelines

Materials  
information

MONO  
series

QuickTrax®  
series

UNIFLEX  
Advanced  
series

TKP35  
series

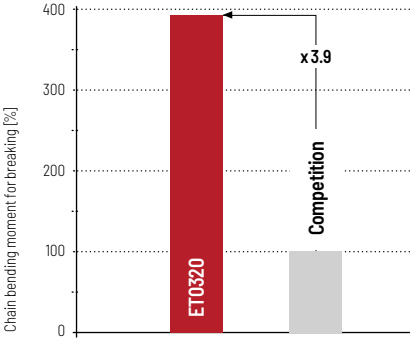
TKK  
series

EasyTrax®  
series

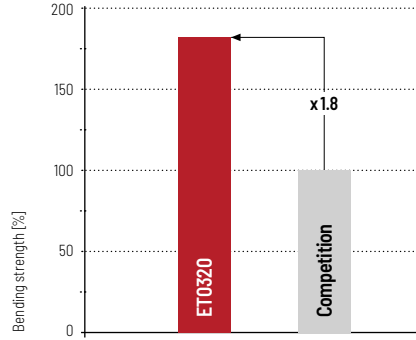
## Comparison of dimensions

Manufacturer	h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	t [mm]	Identical connection hole pattern
ET0320	18	25.5	32	yes
Competitive product	19	25	30.5	yes

## Comparison of bending moment

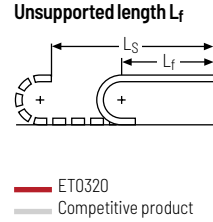
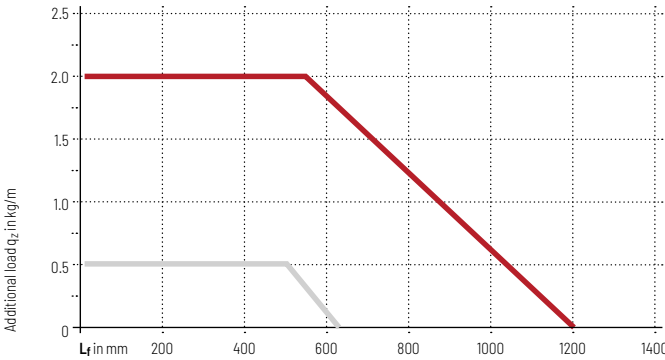


## Comparison of bending strength



## Load diagram

for unsupported length depending on additional load



## Advantages over competitive product

- » 4 times bigger additional load compared to competitive product
- » Double unsupported length compared to competitive product
- » Faster cable laying at a higher utilization faktor
- » Low noise operation due to internal damping system
- » High side stability through locking in the stroke system
- » Dividers can be used for cable separation

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]	
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]			
Cable carrier												
Cable carrier configuration	<b>ET0115</b>											
Configuration guidelines		040	4.6	8	7	11	-	11.5	10	0.4	3.5	
Materials information	<b>ET0250</b>											
MONO series		030	16.5	23	30 - 50	60	-	25	28 - 100	4	13	
		040	16.5	23	30 - 50	60	-	25	28 - 100	4	13	
QuickTrax® series	<b>ET0320</b>											
		030	18	25.5	15 - 65	27 - 77	-	32	28 - 125	1.2	14	
UNIFLEX Advanced series		040	18	25.5	15 - 65	27 - 77	-	32	28 - 125	1.2	14	
	<b>ET1455</b>											
TKP35 series		030	25	36	25 - 78	94	-	45.5	52 - 200	6	20	
		040	25	36	25 - 78	94	-	45.5	52 - 200	6	20	
TKK series												

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
0.68	3	10	-	-	-	-	-	-	-	•	-	-	242
1.6	10	50	60	3	30	•	-	-	-	•	-	•	246
1.6	10	50	-	-	-	•	-	-	-	•	-	•	247
2.90	10	50	80	2.5	25	•	-	-	-	•	-	•	252
2.90	10	50	-	-	-	•	-	-	-	•	-	•	253
4.80	10	50	-	-	-	-	-	-	-	•	-	•	258
4.80	10	50	-	-	-	-	-	-	-	•	-	•	259

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

# ET0115



**Pitch**  
11.5 mm



**Inner height**  
4.6 mm



**Inner width**  
7 mm



**Bending radius**  
10 mm

## Stay variants



**Design 040** ..... page 242

### Frame with lamellae in the inner radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Swivelling at any position on one side.
- » **Inside:** swivelling.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

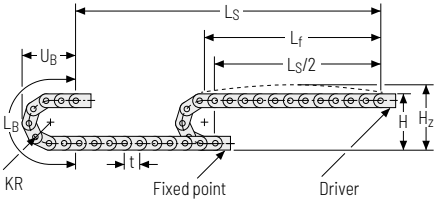


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).



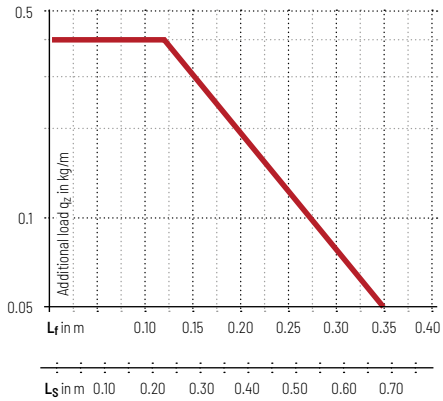
Unsupported arrangement



KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
10	28	38	54.5	25.5

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.044 \text{ kg/m}$  with  $B_3 = 7 \text{ mm}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 3 m/s

**Acceleration**  
up to 10 m/s<sup>2</sup>

**Travel length**  
up to 0.68 m

**Additional load**  
up to 0.4 kg/m

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Subject to change without notice.

## Stay variant 040 – with lamella in the inner radius

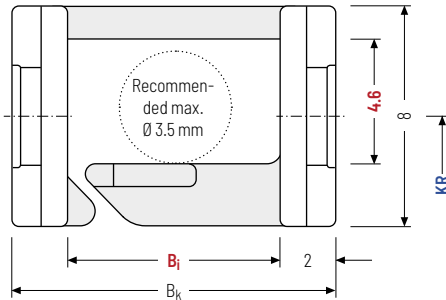
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Can be swivelled at any position on one side.
- » **Inside:** swivelling.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  7 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]	$q_k$ [kg/m]
4.6	8	7	$B_i + 4$	10	0.044

### Order example



ET0115

Type

040

Stay variant

7

$B_i$  [mm]

10

KR [mm]

1,280

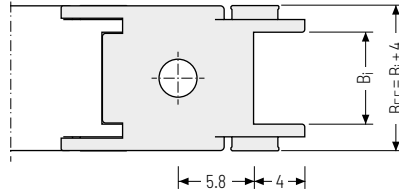
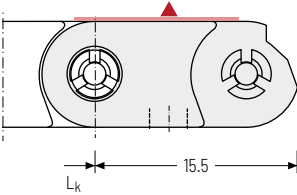
$L_k$  [mm]

VS


Stay arrangement

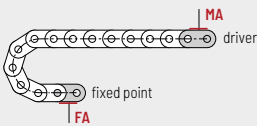
End connector – plastic

The plastic end connectors can be connected **from above or below**.



▲ Assembly options

 The end connectors can be swivelled in the KR direction.




Connection point

- F - fixed point
- M - driver

Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside
- H - threaded joint, rotated 90° to the outside
- K - threaded joint, rotated 90° to the inside

Order example



End connector	.	F	A
End connector	.	M	A
End connector		Connection point	Connection type

Subject to change without notice.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MOND series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

# ET0250



**Pitch**  
25 mm



**Inner height**  
16.5 mm



**Inner widths**  
30 – 50 mm



**Bending radii**  
28 – 100 mm

## Stay variants



**Design 030** ..... page **246**

### Frame with lamellae in the outer radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Outside:** swivelling.



**Design 040** ..... page **247**

### Frame with lamellae in the inner radius

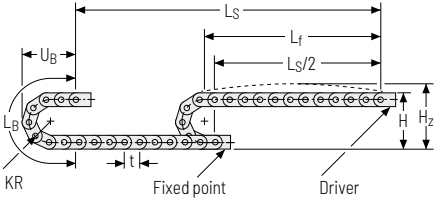
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Inside:** swivelling.



### UNIFLEX Advanced

For a non-opening cable carrier with 17.5 mm inner height we recommend the series UNIFLEX Advanced **UA1250** from page 150.

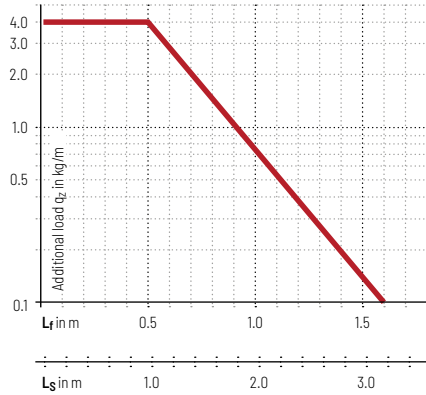
Unsupported arrangement







KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	79	104	138	65
38	99	124	169	75
45	113	138	191	82
60	143	168	238	97
75	173	198	286	112
100	223	248	364	137

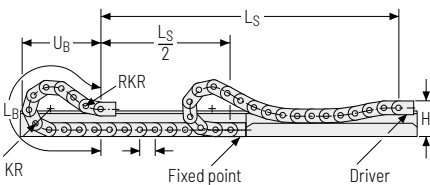
Load diagram for unsupported length depending on the additional load.





Intrinsic cable carrier weight  $q_k = 0.36 \text{ kg/m}$  with  $B_3 50 \text{ mm}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to  $50 \text{ m/s}^2$
-  **Travel length**  
up to 1.6 m
-  **Additional load**  
up to 4 kg/m

Gliding arrangement



-  **Speed**  
up to 3 m/s
-  **Acceleration**  
up to  $30 \text{ m/s}^2$
-  **Travel length**  
up to 60 m
-  **Additional load**  
up to 4kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

Only design 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

## Stay variant 030 – with lamellae in the outer radius

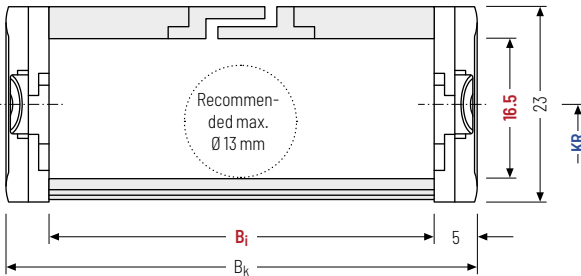
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Outside:** swivelling.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  30 – 50 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]			
16.5	23	30*	50	$B_i + 10$	28	38	45	60	75	100	0.32 – 0.36

\* on request

### Order example



ET0250

Type

030

Stay variant

50

$B_i$  [mm]

75

KR [mm]

1,110

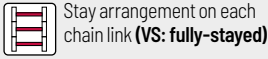
$L_k$  [mm]

VS

Stay arrangement

### Stay variant 040 – with lamellae in the inner radius

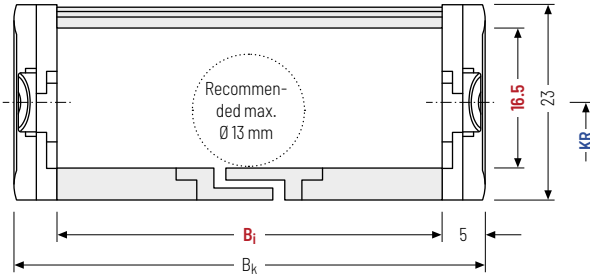
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Inside:** swivelling.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  30 – 50 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** Design 040 is not suitable for gliding arrangements.

#### Calculating the cable carrier length

##### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]					$q_k$ [kg/m]	
16.5	23	30* 50	$B_i + 10$	28	38	45	60	75	100	0.32 – 0.36

\* on request

#### Order example

ET0250 Type · 
 040 Stay variant · 
 50  $B_i$  [mm] · 
 75 KR [mm] · 
 1,100  $L_k$  [mm] · 
 VS Stay arrangement

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

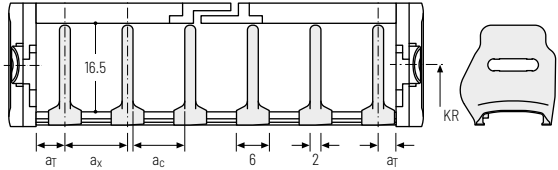
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed on the stay through rotation.

The arresting cams snap into the catch profiles in the covers (**version B**).

## Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	3	6	4	-	-
B	3	6	4	2	-



## Order example



**TSO** · **A** · **3**  
 Divider system      Version       $n_T$

Please state the designation of the divider system (TSO), the version, and the number of dividers per cross section [ $n_T$ ]. You are welcome to add a sketch to your order.

## Additional product information online



Installation instructions, etc.:  
 Additional info via your smartphone or check online at  
[tsubaki-kabelschlepp.com/downloads](https://www.tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](https://www.online-engineer.de)

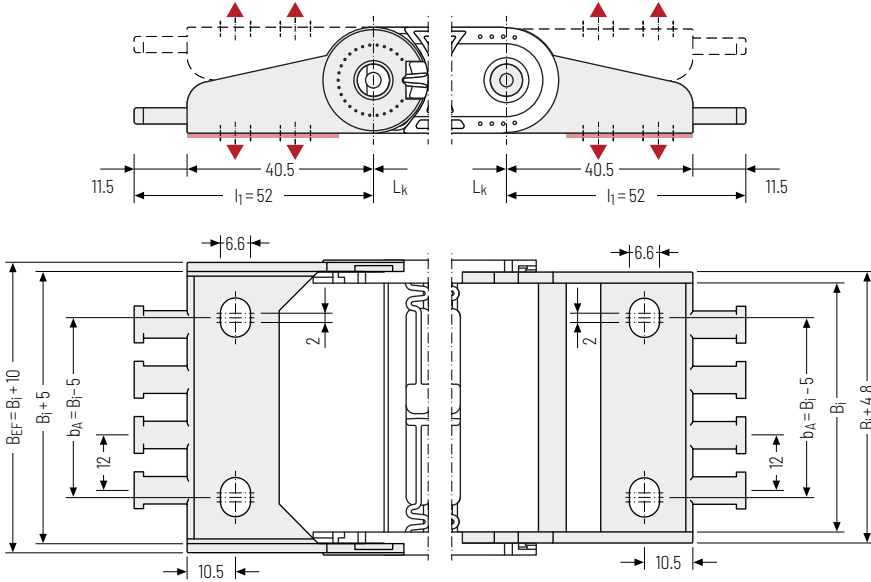


**Single-part end connectors – plastic (with integrated strain relief)**

The plastic end connectors can be connected **from above or below**. The connection type can be changed by altering the position of the end connector.

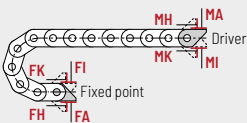
Driver

Fixed point



▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
30	40	2
50	60	4



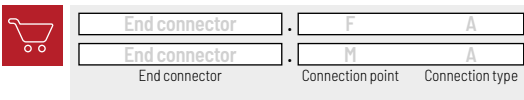
**Connection point**

- F - fixed point
- M - driver

**Connection type**

- A - threaded joint outside (standard)
- I - threaded joint inside
- H - threaded joint, rotated 90° to the outside
- K - threaded joint, rotated 90° to the inside

**Order example**



Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

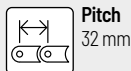
UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

# ET0320



**Pitch**  
32 mm



**Inner height**  
18 mm



**Inner widths**  
15 - 65 mm



**Bending radii**  
28 - 125 mm

## Stay variants



**Design 030** ..... page 252

### Frame with lamellae in the outer radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Outside:** swivelling.



**Design 040** ..... page 253

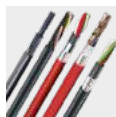
### Frame with lamellae in the inner radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Inside:** swivelling.



### TOTALTRAX® complete systems

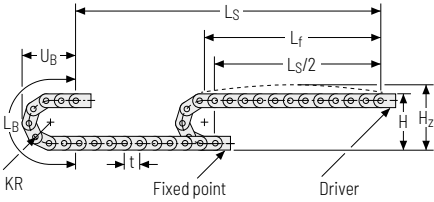
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source - with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

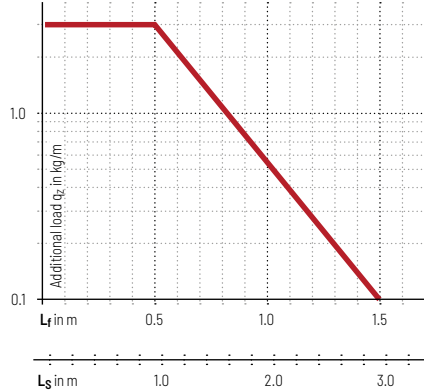
Unsupported arrangement







KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
28	81.5	101.5	152	73
38	101.5	121.5	184	83
48	121.5	141.5	215	93
75	175.5	195.5	300	120
100	225.5	245.5	379	145
125	275.5	295.5	457	170

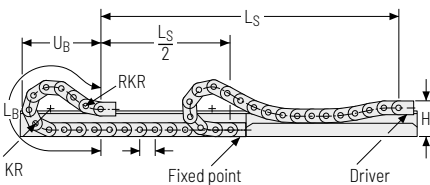
Load diagram for unsupported length depending on the additional load.





Intrinsic cable carrier weight  $q_k = 0.40 \text{ kg/m}$  with  $B_j 38 \text{ mm}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to  $50 \text{ m/s}^2$
-  **Travel length**  
up to 2.9 m
-  **Additional load**  
up to  $1.2 \text{ kg/m}$

Gliding arrangement



-  **Speed**  
up to 2.5 m/s
-  **Acceleration**  
up to  $25 \text{ m/s}^2$
-  **Travel length**  
up to 80 m
-  **Additional load**  
up to  $1.2 \text{ kg/m}$

 The gliding cable carrier must be guided in a channel. See p. 850.

Only design 030 can be used for a gliding arrangement.

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series
EasyTrax® series

## Stay variant 030 – with lamellae in the outer radius

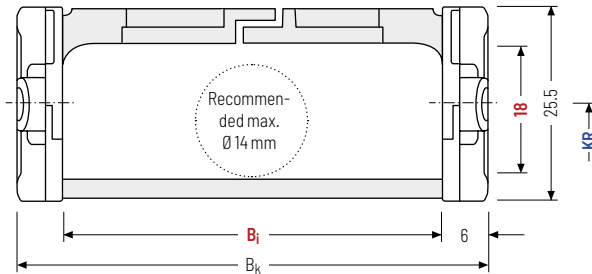
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Outside:** swivelling.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  15 – 65 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]				
18	25.5	15	25	38	50	65	$B_i + 12$	28	38	48	75	100	125	0.35 – 0.45

### Order example



ET0320

Type

030

Stay variant

50

$B_i$  [mm]

100

KR [mm]

1,280

$L_k$  [mm]

VS

Stay arrangement

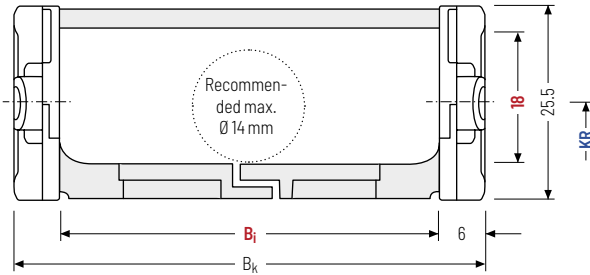
### Stay variant 040 – with lamellae in the inner radius


- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Inside:** swivelling.




 Stay arrangement on each chain link (**VS: fully-stayed**)

 B<sub>i</sub> 15 – 65 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

 Design 040 is not suitable for gliding arrangements.

#### Calculating the cable carrier length

##### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	B <sub>i</sub> [mm]		B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]					
18	25.5	15	25	38	50	65	B <sub>i</sub> + 12	28	38	48	75	100	125	0.35 – 0.45

#### Order example


ET0320 Type · 
 040 Stay variant · 
 50 B<sub>i</sub> [mm] · 
 100 KR [mm] · 
 1.280 L<sub>k</sub> [mm] · 
 VS Stay arrangement

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

Cable carrier

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

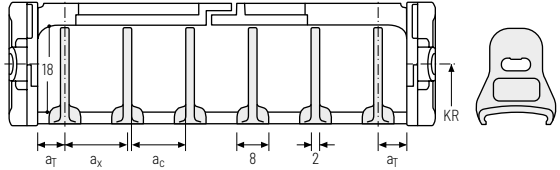
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

Cable carrier configuration

### Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	8	6	-

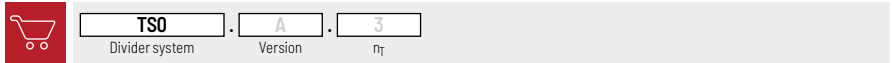
The dividers can be moved in the cross section.



Configuration guidelines

Materials information

### Order example



MONO series

Please state the designation of the divider system (TSO), the version, and the number of dividers per cross section [ $n_T$ ]. You are welcome to add a sketch to your order.

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](https://www.tsubaki-kabelschlepp.com/downloads)

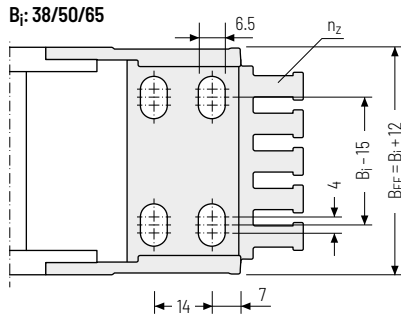
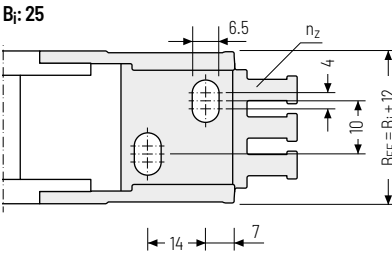
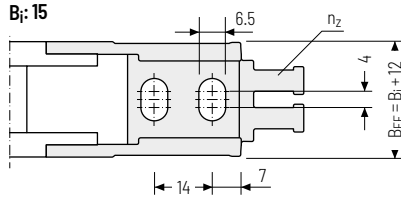
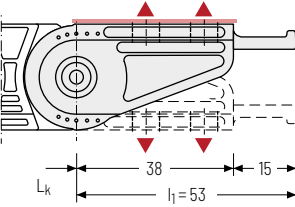


Configure your cable carrier here:  
[online-engineer.de](https://www.online-engineer.de)

EasyTrax® series

**Single-part end connectors – plastic (with integrated strain relief)**

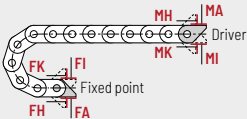
The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.



▲ Assembly options

<b>B<sub>i</sub></b> [mm]	<b>B<sub>EF</sub></b> [mm]	<b>n<sub>2</sub></b>
15	27	2
25	37	3
38	50	4
50	62	5
65	77	6

The end connectors are also available as an option **without** integrated strain relief. Please state when ordering.



**Connection point**

- F** - fixed point
- M** - driver

**Connection type**

- A** - threaded joint outside (standard)
- I** - threaded joint inside
- H** - threaded joint, rotated 90° to the outside
- K** - threaded joint, rotated 90° to the inside

**Order example**

End connector . F A
   
 End connector . M A
   
 End connector      Connection point      Connection type

Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

# ET1455

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series



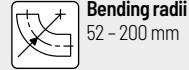
**Pitch**  
45.5 mm



**Inner height**  
25 mm



**Inner width**  
78 mm



**Bending radii**  
52 – 200 mm

## Stay variants



**Design 030** ..... page 258

### Frame with lamellae in the outer radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Outside:** swivelling.



**Design 040** ..... page 259

### Frame with lamellae in the inner radius

- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side.
- » **Inside:** swivelling.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

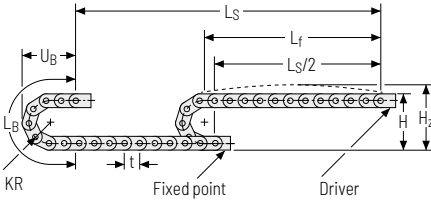


### TRAXLINE® cables for cable carriers

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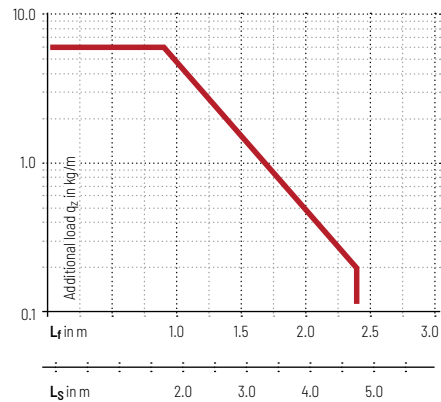
Unsupported arrangement



KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
52	140	165	255	116
65	166	191	296	129
95	226	251	390	159
125	286	211	484	189
150	336	361	563	214
180	396	421	657	244
200	436	461	720	264

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.75 \text{ kg/m}$  with  $B_i$  38 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 10 m/s

**Acceleration**  
up to  $50 \text{ m/s}^2$

**Travel length**  
up to 4.8 m

**Additional load**  
up to  $6.0 \text{ kg/m}$

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series

## Stay variant 030 – with lamellae in the outer radius

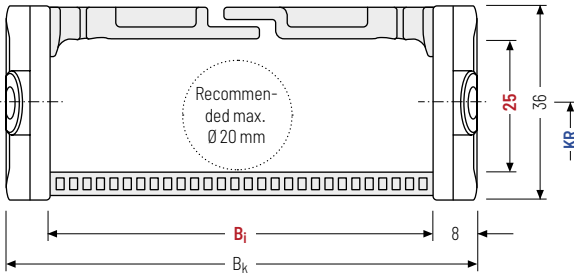
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Outside:** swivelling.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  25 - 78 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
25	36	38.5	25	38	58	78	$B_i + 16$	$B_i + 19$	52	65	95	125	0.65 - 0.80
									150	180	200		

### Order example



ET1455

Type

030

Stay variant

78

$B_i$  [mm]

150

$KR$  [mm]

1,456

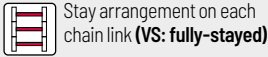
$L_k$  [mm]

VS

Stay arrangement

### Stay variant 040 – with lamellae in the inner radius

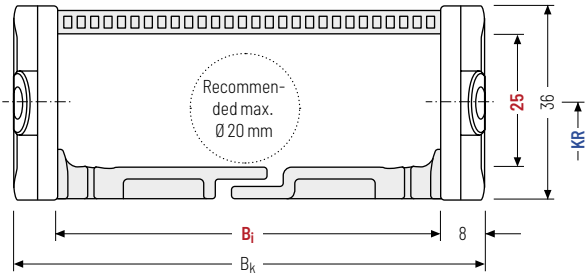
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » Lamellae can be swivelled at any position on one side
- » **Inside:** swivelling.



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$ : 25 – 78 mm



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** Design 040 is not suitable for gliding arrangements.

#### Calculating the cable carrier length

##### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]				$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
25	36	38,5	25	38	58	78	$B_i + 16$	$B_i + 19$	52	65	95	125	0.65 – 0.80
									150	180	200		

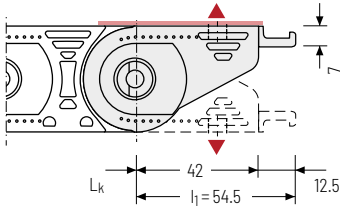
#### Order example

ET1455 · 
 040 · 
 78 · 
 150 · 
 1,456 · 
 VS  
 Type      Stay variant       $B_i$  [mm]       $KR$  [mm]       $L_k$  [mm]      Stay arrangement

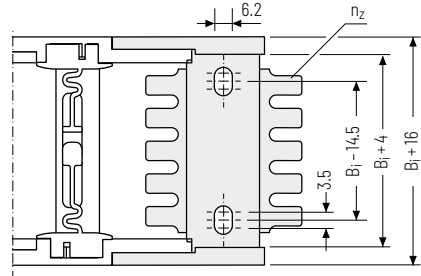
Cable carrier
Cable carrier configuration
Configuration guidelines
Materials information
MONO series
QuickTrax® series
UNIFLEX Advanced series
TKP35 series
TKK series

## Single-part end connectors – plastic

The plastic end connectors can be **connected from above or below**. The connection type can be changed by altering the position of the end connector.

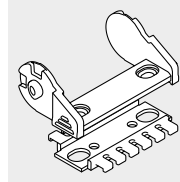


▲ Assembly options



Recommended tightening torque:  
6 Nm for screws M6 - 8.8

$B_1$ [mm]	$n_z$
25	2 x 2
38	2 x 3
58	2 x 4
78	2 x 6



The end connectors are optionally also available **without** strain relief comb.  
Please state when ordering.

Cable carrier

Cable carrier configuration

Configuration guidelines

Materials information

MONO series

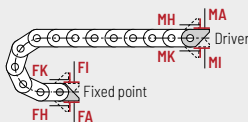
QuickTrax® series

UNIFLEX Advanced series

TKP35 series

TKK series

EasyTrax® series



### Connection point

**F** - fixed point  
**M** - driver

### Connection type

**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

## Order example



End connector

F A

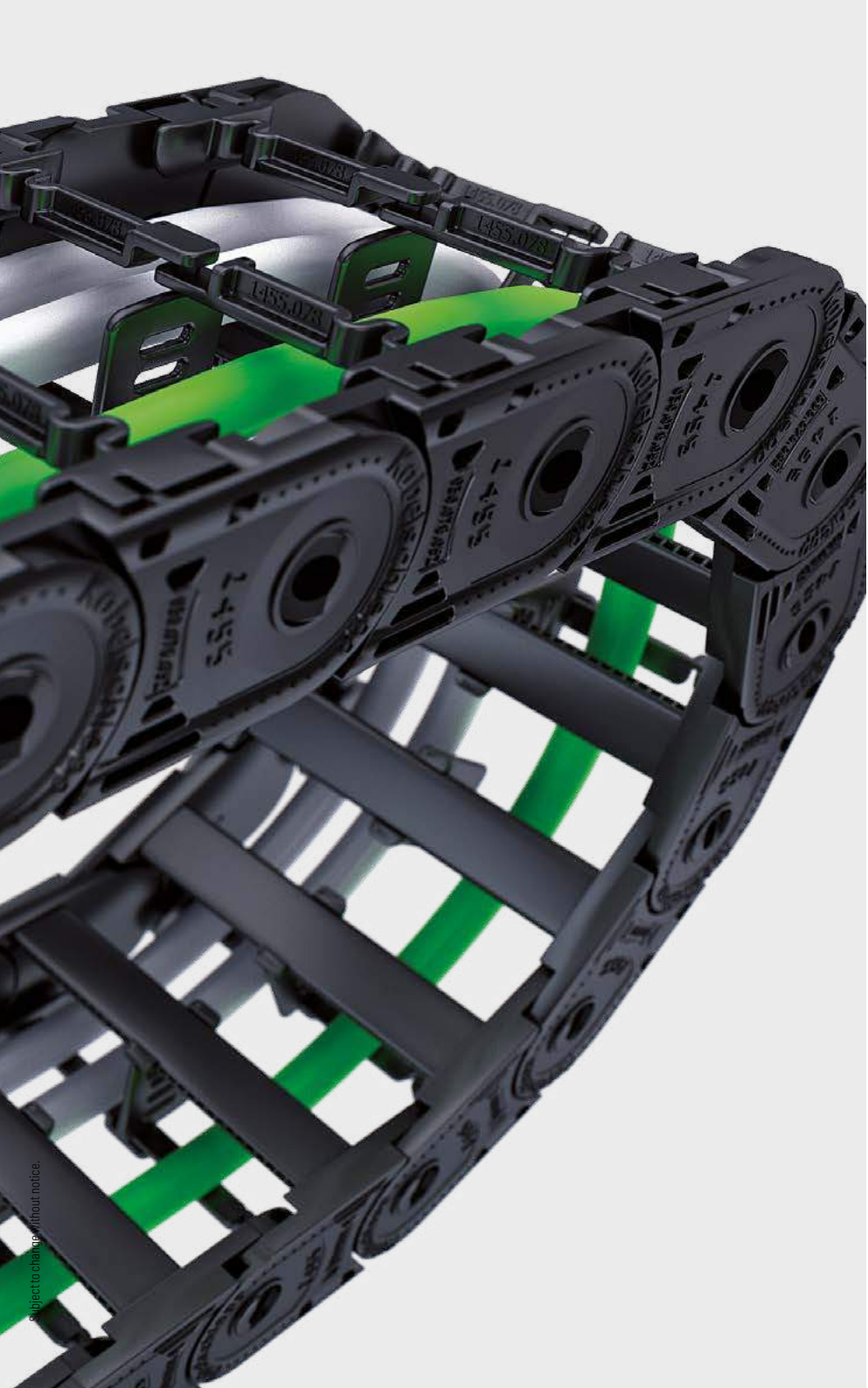
End connector

M A

End connector

Connection point

Connection type



Subject to change without notice.

TKK series	QuickTrax® series	MOND series	Materials information	Configuration guidelines	Cable carrier configuration	Cable carrier
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# PROTUM® series

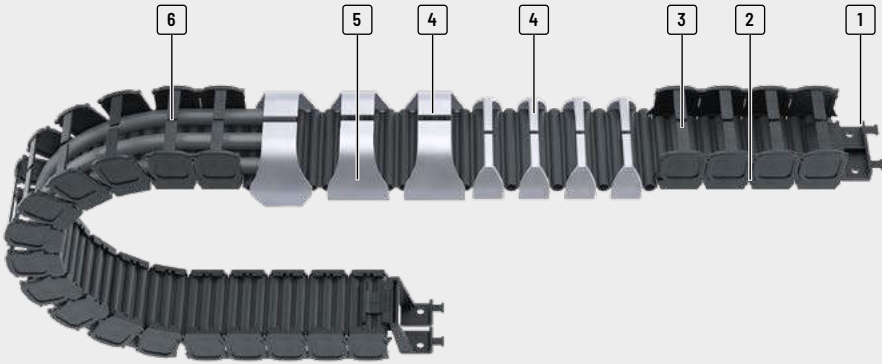
Small, light cable carriers  
for unsupported applications

P0240 GS



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as a national or international registration in the following countries:  
[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

Subject to change without notice.



- 1 End connectors with strain relief comb
- 2 Very long service life – no links and therefore no link wear
- 3 Very good ratio of usable space to outer dimensions
- 4 Variant for office use
- 5 Solid plastic cable carrier
- 6 Cables are simply pressed in

## Features

- » Quiet running through short pitch
- » Low-vibration operation
- » Ideal for short travel lengths and high travel speeds
- » Gentle on the cables due to virtually no polygon effect
- » Cost savings through easy cable installation
- » Installation of pre-assembled cables also possible
- » Belt with clip-on side parts
- » Easy adaptation of the chain length
- » Low weight, good ratio between inner and outer width



End connectors with integrated strain relief comb













Cables are simply pressed in



The basic structure: belt with clip-on side parts



PROTUM OFFICE for office furniture and interiors

Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
<b>P0160</b>											
		010	15	25	15-30	19-34	-	16	18-48	0.26	12
<b>P0240</b>											
		010	20	31	20-40	25-45	-	24	27-72	0.50	16
<b>P0240 GS</b>											
		010	10	23	50	54	-	24	-	-	8
<b>P0400 GS</b>											
		010	21.5	34	50	55	-	40	-	-	8
		010	21.5	53.5	50	55	-	40	-	-	8



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	

1.18	25	200	-	-	-	-	-	-	-	•	-	-	268
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1.50	25	200	-	-	-	-	-	-	-	•	-	-	272
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-	-	-	-	-	-	-	-	-	-	(•)	-	-	275
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-	-	-	-	-	-	-	-	-	-	(•)	-	-	290
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-	-	-	-	-	-	-	-	-	-	(•)	-	-	290
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Subject to change without notice.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# P0160



**Pitch**  
16 mm



**Inner height**  
15 mm



**Inner widths**  
15 – 30 mm



**Bending radii**  
18 – 48 mm

K  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

## Stay variants



**Design 010** ..... page 268

### Frame with lamellae in the outer radius

- » Belt with clip-on side parts.
- » **Outside:** for pressing in.



### TOTALTRAX® complete systems

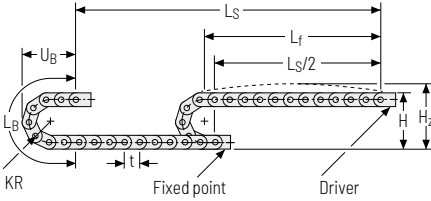
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

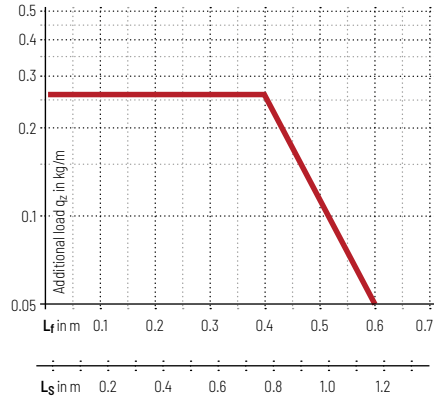
Unsupported arrangement



KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
18	76	91	89	54
28	96	111	120	64
38	116	131	152	74
48	136	151	183	84

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.21 \text{ kg/m}$  with B; 30 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 25 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>

**Travel length**  
up to 1.18 m

**Additional load**  
up to 0.26 kg/m

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

## Stay variant 010 – with lamellae in the outer radius

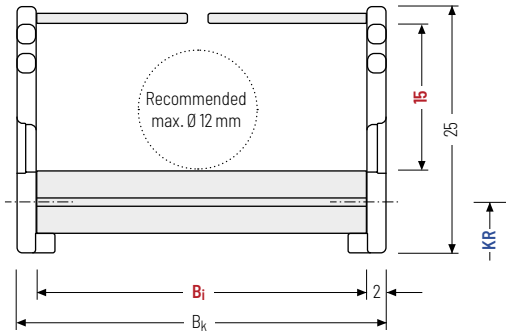
- » Belt with clip-on side parts.
- » **Outside:** for pressing in.



Stay arrangement on each chain link (**VS: fully stayed**)



$B_i$  15 – 30 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$KR$ [mm]	$q_k$ [kg/m]
15	25	15 20 30	$B_i + 4$	18 28 38 48	0.14 – 0.21

### Order example



P0160

Type

010

Stay variant

20

$B_i$  [mm]

38

$KR$  [mm]

440

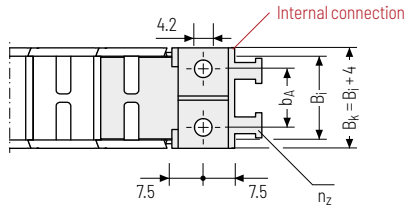
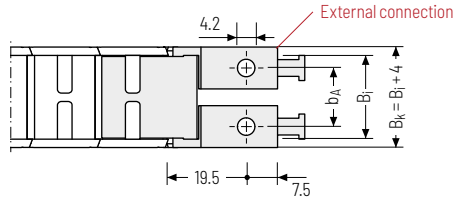
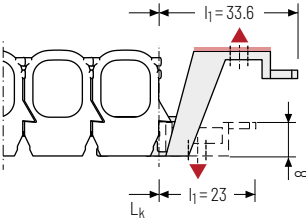
$L_k$  [mm]

VS

Stay arrangement

**Single-part end connectors – plastic** (with integrated strain relief)

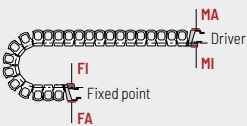
The plastic end connectors can be connected from above or below. The correct end connector has to be chosen in each case.



▲ Assembly options

$B_i$ [mm]	$b_A$ [mm]	$n_z$
15	11	2
20	14	2
30	22	3

The end connectors cannot be swivelled.



**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside

**Order example**

	Ext. connection	F	A
	Int. connection	M	A
	End connector	Connection point	Connection type

**PROTUM® series**

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# P0240



**Pitch**  
24 mm



**Inner height**  
20 mm



**Inner widths**  
20 - 40 mm



**Bending radii**  
27 - 72 mm

K  
series

## Stay variants



**Design 010** ..... page 272

**Frame with lamellae in the outer radius**

- » Belt with clip-on side parts.
- » **Outside:** for pressing in.

UNIFLEX  
Advanced  
seriesM  
seriesTKHD  
series

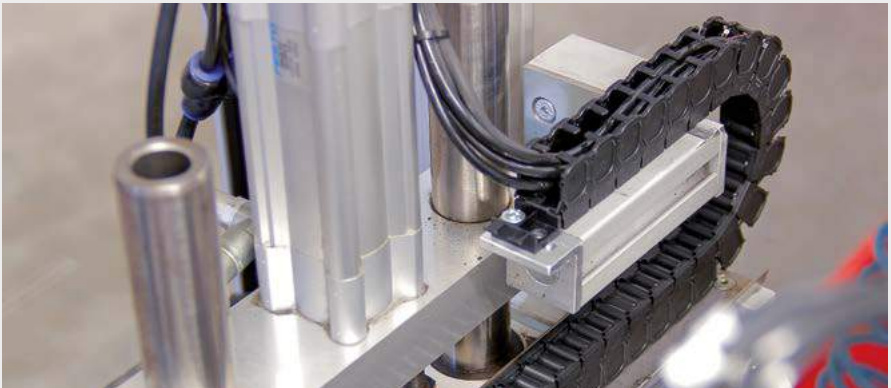
### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

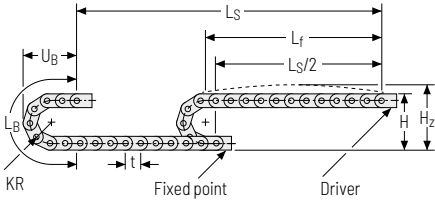
XL  
series

### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

QUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

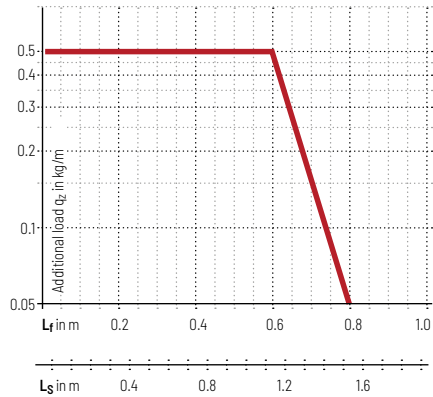
Unsupported arrangement



KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
27	106	126	133	77
42	136	156	180	92
57	166	186	227	107
72	196	216	275	122

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 0.27 \text{ kg/m}$  with B; 40 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 25 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>

**Travel length**  
up to 1.5 m

**Additional load**  
up to 0.5 kg/m

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

## Stay variant 010 – with lamellae in the outer radius

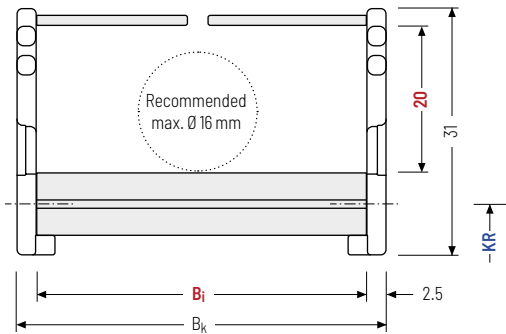
- » Belt with clip-on side parts.
- » **Outside:** for pressing in.



Stay arrangement on each chain link (**VS: fully stayed**)



$B_i$ : 20 – 40 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
20	31	20	30	40	$B_i + 5$	27	42	57	72	0.18 – 0.27

### Order example



**P0240**

Type

**010**

Stay variant

**30**

$B_i$  [mm]

**42**

$KR$  [mm]

**440**

$L_k$  [mm]

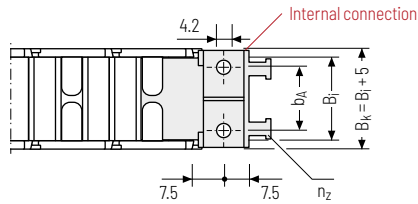
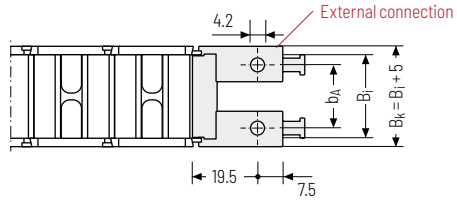
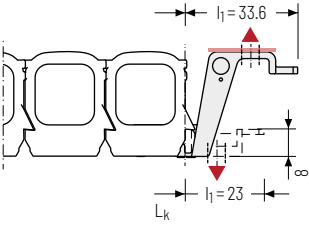
**VS**

Stay arrangement



**Single-part end connectors – plastic** (with integrated strain relief)

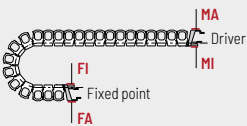
The plastic end connectors can be connected from above or below. The correct end connector has to be chosen in each case.



▲ Assembly options

$B_i$ [mm]	$b_A$ [mm]	$n_z$
20	11	2
30	22	3
40	32	3

The end connectors cannot be swivelled.



**Connection point**

- F – fixed point
- M – driver

**Connection type**

- A – threaded joint outside (standard)
- I – threaded joint inside

**Order example**

	Ext. connection	F	A
	Int. connection	M	A
	End connector	Connection point	Connection type

**PROTUM® series**

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

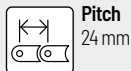
TKR series

TKA series

UAT series

# P0240 GS

## PROTUM OFFICE

K  
seriesUNIFLEX  
Advanced  
series

This variant for office use is based on the PROTUM® cable carrier system.

design element, e.g. with an elegant silver-grey optic.

With its inner width of 50 mm and cable installation on both sides, PROTUM OFFICE offers sufficient space for telecommunication, energy and data cables in modern offices.

The linkless design can blend into the environment as a

M  
series

### Small, light cable carrier

- » Long service life – no links and therefore no link wear
- » Good ratio of usable space to outer dimensions
- » Easy installation by pressing in the cables
- » Easy to install and fill
- » Suitable for retrofitting
- » Clean, space-saving installation
- » Can be filled on one or both sides

### Easy and fast installation

- » Connections for all smooth surfaces
- » Standard connection for table frame, round and square outside the footwell
- » Up to 4 installation options, depending on connection (magnets, screws, cable ties and adhesive tape)
- » Floor connection for sturdy positioning and floor connection

TKHD  
seriesXL  
seriesQUANTUM®  
series

### Stay variants



**Design 010** ..... page 275

#### Frame with lamellae in the outer radius

- » Belt with clip-on side parts.
- » **One-sided:** for pressing in.

TKR  
seriesTKA  
seriesUAT  
series

**Stay variant 010** – with lamellae in the outer radius

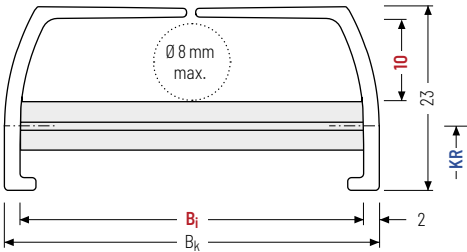
- » Belt with clip-on side parts.
- » **Outside:** for pressing in.



Stay arrangement on each chain link (**fully stayed**)

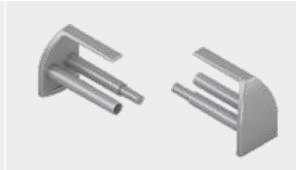
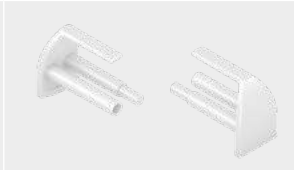


$B_i$ : 50 mm



$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$q_k$ [kg/m]
10	23	50	$B_i + 4$	0.28

**Standard colors**



Black (RAL 9005)  
Mat. no. 75637\*

White (RAL 9010)  
Mat. no. 75645\*

Silver-gray (RAL 9023)  
Mat. no. 75641\*



For bulk buyers, the color variants of the belt, the side parts and the connections can be individually combined on request.

\* Length: 960 mm

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

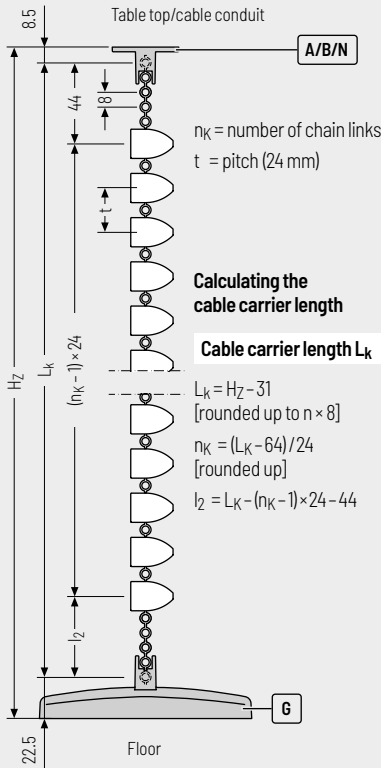
TKA  
series

UAT  
series

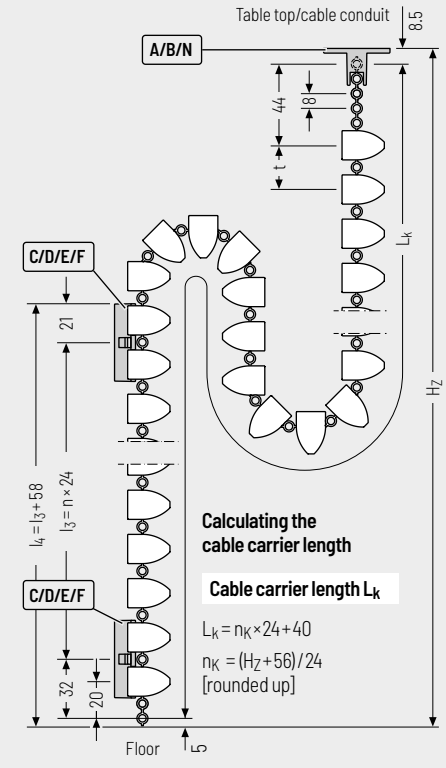
### Combination options for end connectors

Depending on the design of your office furniture, different combination options are possible for the end connectors. They can be attached underneath table tops/cable conduits, to round or square table legs or to the floor.

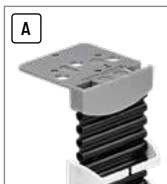
#### Combination options for tables without height adjustment



#### Combination options for tables with height adjustment



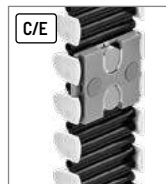
### End connectors



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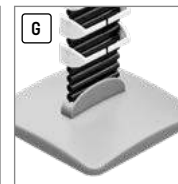
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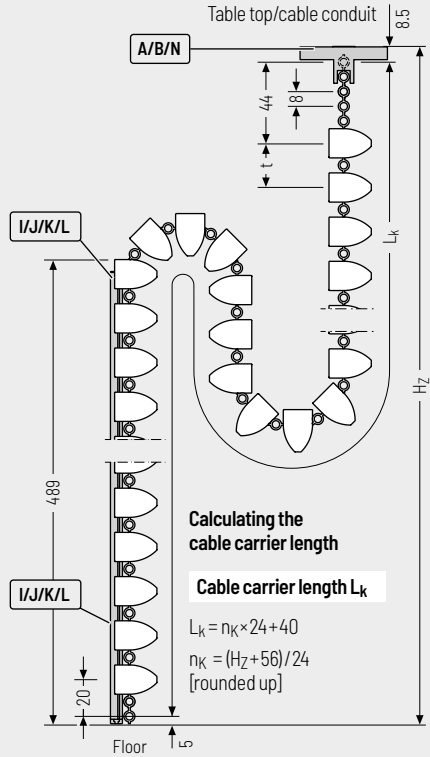
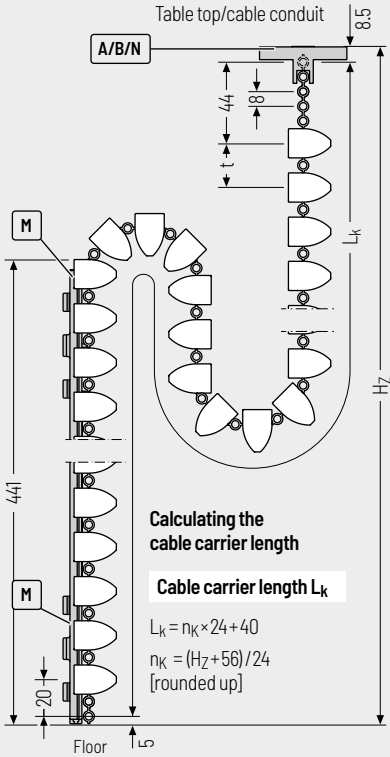


All connections and cable carriers can be combined with each other and are available in the colour variants silver-grey, black and white.

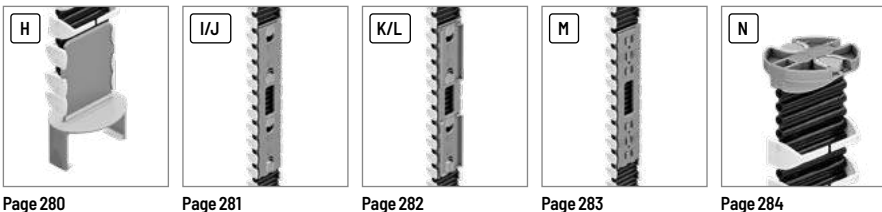
Combination options for end connectors

Depending on the design of your office furniture, different combination options are possible for the end connectors. They can be attached underneath table tops/cable conduits, to round or square table legs or to the floor.

Combination options for tables with height adjustment



End connectors



Page 280

Page 281

Page 282

Page 283

Page 284

Subject to change without notice.

All connections and cable carriers can be combined with each other and are available in the colour variants silver-grey, black and white.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

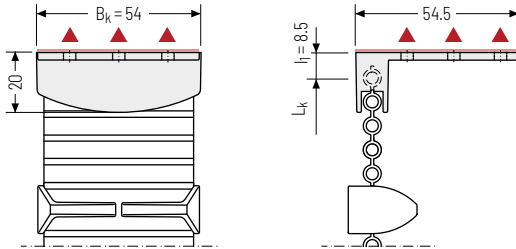
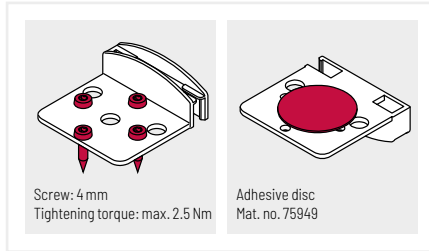
TKR series

TKA series

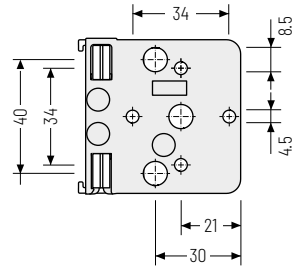
UAT series

**Connection A** – angled for table top

Table connection for screw-fixing the cable routing underneath the table top or on a cable conduit.

**Fixing variant**

## ▲ Installation options

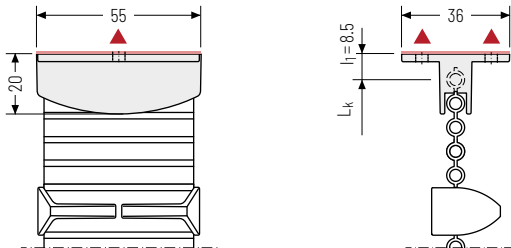
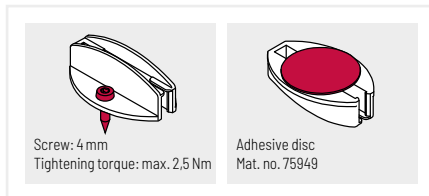
**Color variants**

- Black  
Mat. no. 75739\*
- White  
Mat. no. 75884\*
- Silver-gray  
Mat. no. 75876\*

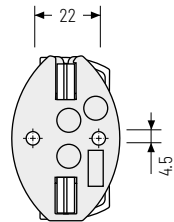
\*SU = 50 pieces

**Connection B** – oval for table top

Table connection for screw-fixing the cable routing underneath the table top or on a cable conduit.

**Fixing variant**

## ▲ Installation options

**Color variants**

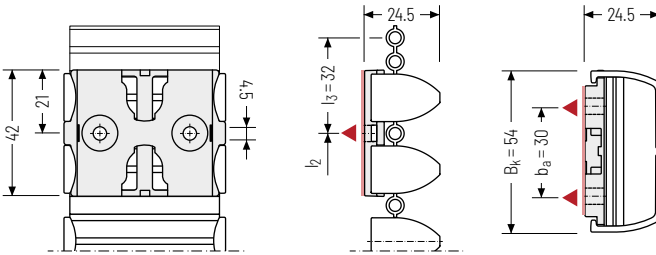
- Black  
Mat. no. 75740\*
- White  
Mat. no. 75885\*
- Silver-gray  
Mat. no. 75877\*

\*SU = 50 pieces


Also available as magnetic version (Connector N) see p. 284

**Connection C/E – for flat table frame**

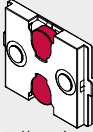
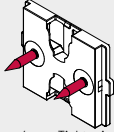
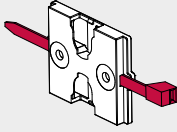
Connection for installing the cable routing on a square table frame.  
Fixing with integrated magnets, screws or cable ties.






▲ Installation options

 Self-adhesive counter-holder available for non-magnetic surfaces!

**Fixing variants**

<p><b>Connection E</b></p>  <p>Magnets, Magnetic retention force: max. 40 N</p>	<p><b>Connection C</b></p>  <p>Screw: 4 mm, Tightening torque: max. 2.5 Nm</p>	<p><b>Connection C</b></p>  <p>Cable tie: 5 mm</p>
--	---	---

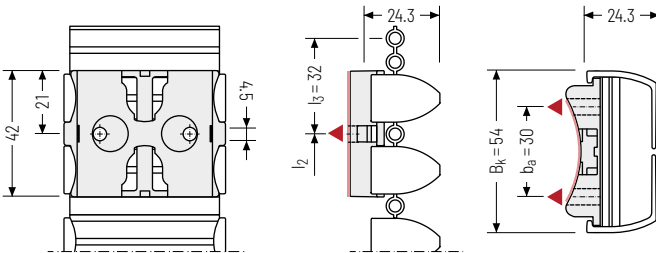
**Color variants**

-  Black  
(E) Mat. no. 75741\*  
(C) Mat. no. 75742\*
-  White  
(E) Mat. no. 75886\*  
(C) Mat. no. 75887\*
-  Silver-gray  
(E) Mat. no. 75878\*  
(C) Mat. no. 75879\*

\*SU = 50 pieces

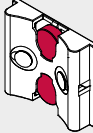
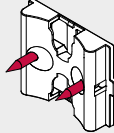
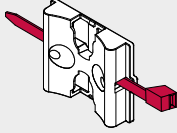
**Connection D/F – for round table frame**

Connection for installing the cable routing on a table frame with 70 mm diameter.  
Fixing with integrated magnets, screws or cable ties.






▲ Installation options

**Fixing variants**

<p><b>Connection F</b></p>  <p>Magnets, Magnetic retention force: max. 40 N</p>	<p><b>Connection D</b></p>  <p>Screw: 4 mm, Tightening torque: max. 2.5 Nm</p>	<p><b>Connection D</b></p>  <p>Cable tie: 5 mm</p>
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**Color variants**

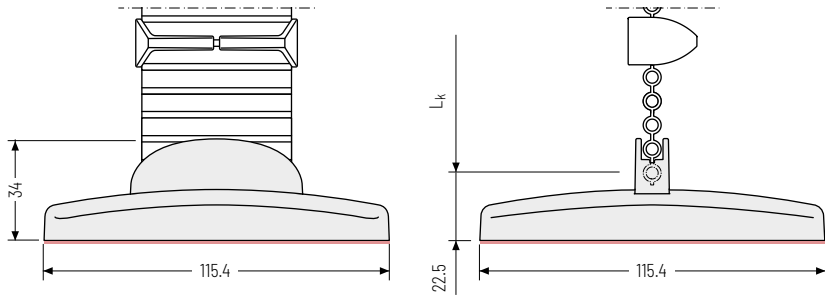
-  Black  
(F) Mat. no. 75744\*  
(D) Mat. no. 75743\*
-  White  
(F) Mat. no. 75888\*  
(D) Mat. no. 75889\*
-  Silver-gray  
(F) Mat. no. 75880\*  
(D) Mat. no. 75881\*

\*SU = 50 pieces

<b>PROTUM® series</b>
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

**Connection G – floor connection**

Floor connection for a clean transition of the cable routing to the floor.  
Individual colors and designs on request.

**Color variants**

Black  
Mat. no. 75745\*



White  
Mat. no. 75890\*

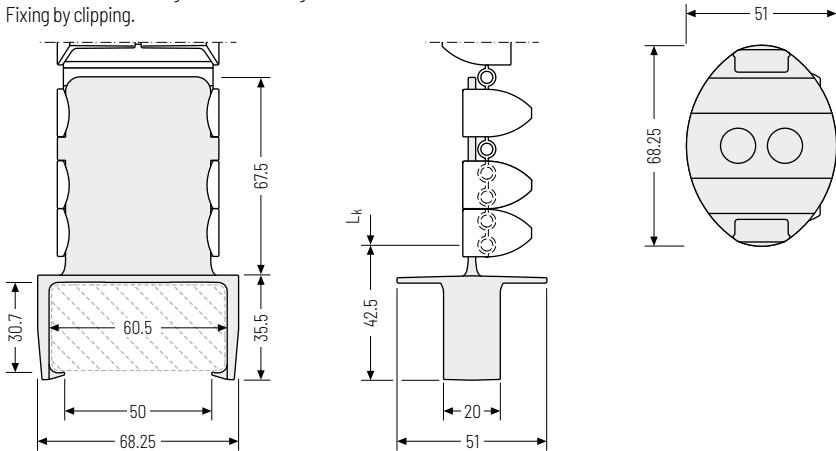
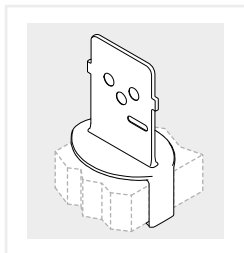


Silver-gray  
Mat. no. 75882\*

\*SU = 50 pieces

**Connection H – for table base**

Connection for installing the cable routing on a table base.  
Fixing by clipping.

**Fixing variant****Color variants**

Black  
Mat. no. 75992\*



White  
Mat. no. 75994\*



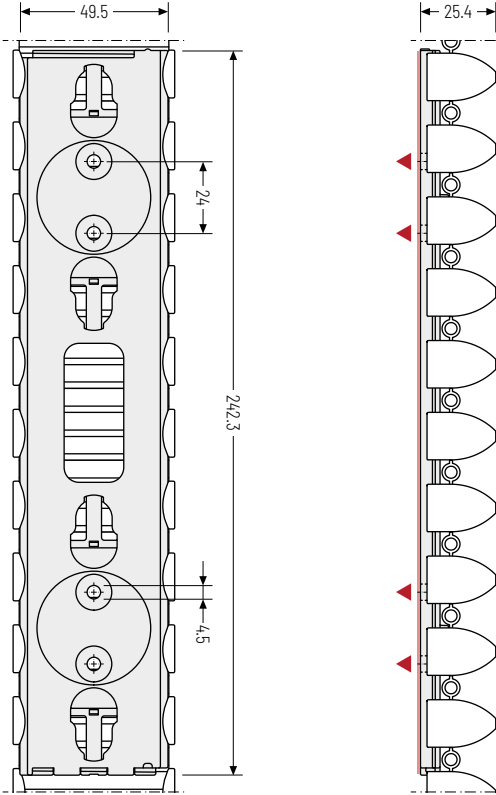
Silver-gray  
Mat. no. 75993\*

\*SU = 50 pieces

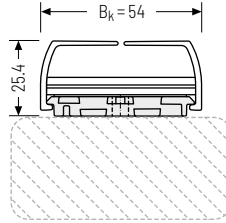



## Connection I/J – for flat table frame

Connection for installing the cable routing on a square table frame. Fixing with integrated magnets or screws.






▲ Installation options



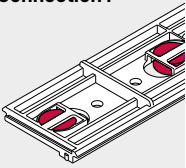
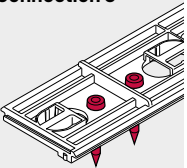
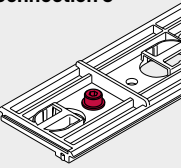
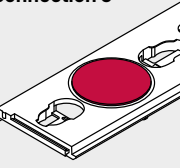
 Self-adhesive counterholder available for non-magnetic surfaces!

### Color variants

-  Black  
(I) Mat. no. 75940\*  
(J) Mat. no. 75634\*
-  White  
(I) Mat. no. 75941\*  
(J) Mat. no. 75635\*
-  Silver-gray  
(I) Mat. no. 75942\*  
(J) Mat. no. 75636\*

\*SU = 50 pieces

## Fixing variants

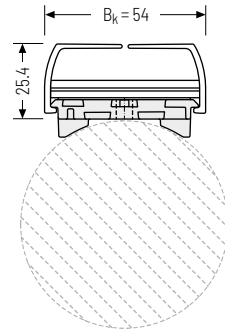
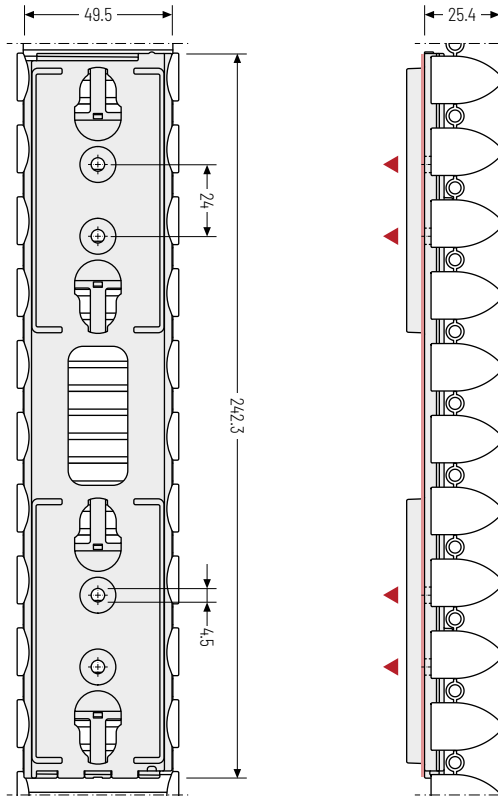
<p><b>Connection I</b></p>  <p>Up to 4 magnets, Magnetic retention force: min. 60 N</p>	<p><b>Connection J</b></p>  <p>Up to 4 Screws: 4 mm Tightening torque: max. 2.5 Nm</p>	<p><b>Connection J</b></p>  <p>For slot nut M4 Cylinder screw: DIN 9612 M4 Washer: DIN 125</p>	<p><b>Connection J</b></p>  <p>Adhesive disc Mat. no. 75949</p>
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PROTUM® series	
K series	
UNIFLEX Advanced series	
M series	
TKHD series	
XL series	
QUANTUM® series	
TKR series	
TKA series	
UAT series	

## Connection K/L - for round table frame

Connection for installing the cable routing on a table frame with 70 mm diameter. Fixing with integrated magnets or screws.

▲ Installation options



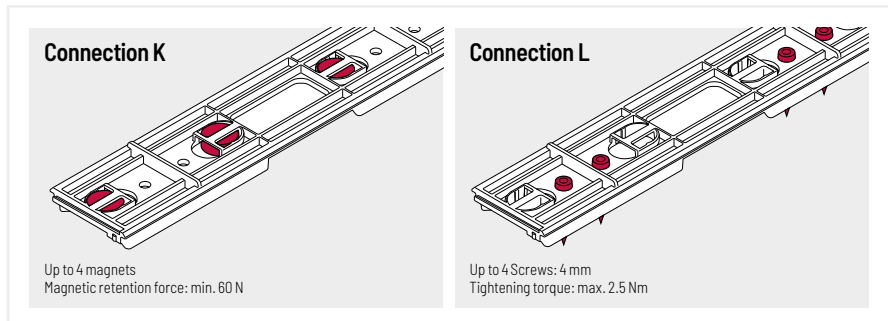
Individual diameters on request.

### Color variants

- Black  
(K) Mat. no. 75943\*  
(L) Mat. no. 75647\*
- White  
(K) Mat. no. 75944\*  
(L) Mat. no. 75648\*
- Silver-gray  
(K) Mat. no. 75945\*  
(L) Mat. no. 75649\*

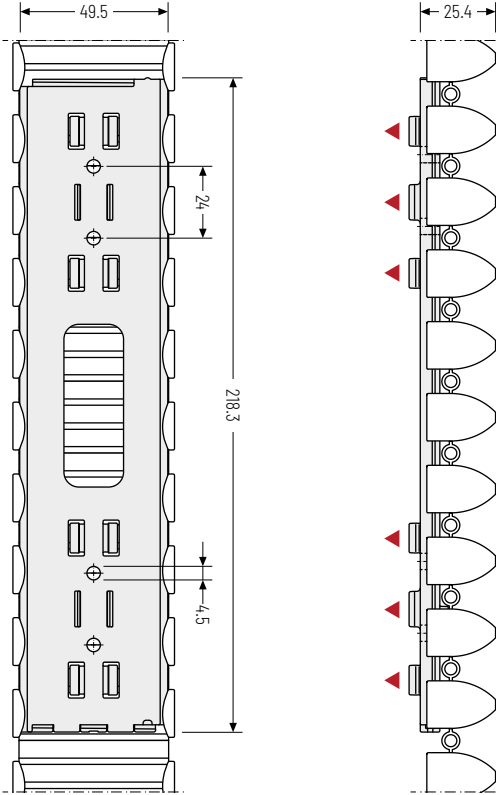
\*SU = 50 pieces

## Fixing variants

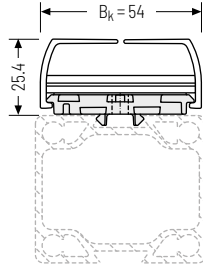


## Connection M – for profiles flat

Connection for installing the cable routing on aluminum profiles rectangular. Fixing via integrated clip.



▲ Installation options



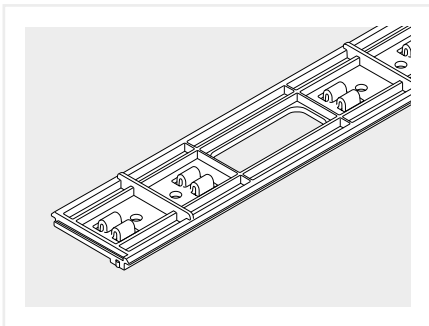
**i** Individual profile cross-section on request.

### Color variants

- Black  
Mat. no. 75937\*
- White  
Mat. no. 75938\*
- Silver-gray  
Mat. no. 75939\*

\*SU = 50 pieces

## Fixing variant



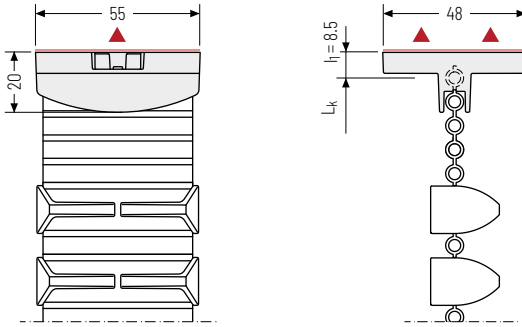
Subject to change without notice.

PROTUM® series	
K series	UNIFLEX Advanced series
M series	TKHD series
XL series	QUANTUM® series
TKR series	TKA series
UAT series	

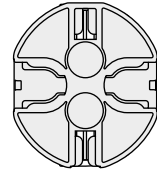
**i** The assembly depends on the shape of the aluminum profile. Please contact us – we are happy to advise you


**Connection N – oval for table top**

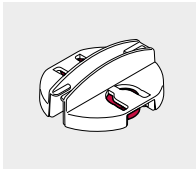
Table connection for installing the cable routing underneath the table top or on a cable conduit via integrated magnets.



▲ Installation options






 Self-adhesive counterholder available for non-magnetic surfaces!

**Fixing variant**

Magnets  
Magnetic retention  
force:  
max. 35 N

**Color variants**

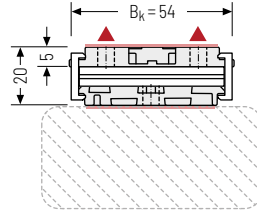
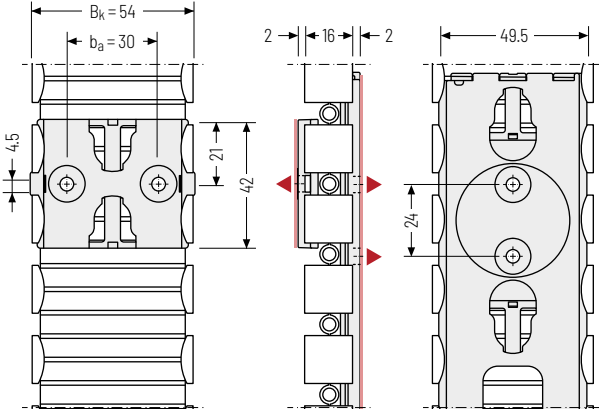
-  Black  
Mat. no. 75937\*
-  White  
Mat. no. 75938\*
-  Silver-gray  
Mat. no. 75939\*

\*SU = 50 pieces

## Side parts „Clip“ – Fixing kit for connection on both sides

Connection for installing the cable routing and attachments such as connector strips, adapters and much more. Fixing with integrated magnets or screws.

▲ Installation options



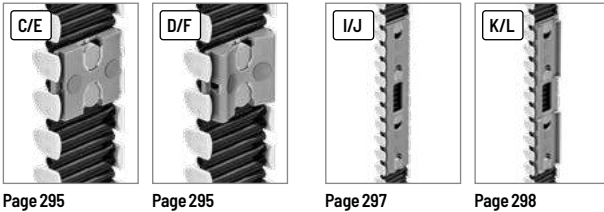
**i** Self-adhesive counterholder available for non-magnetic surfaces!

The fixing kit includes the belt and the side parts "Clip" for a length of 480 mm. The side parts "Clip" can be combined with the following connectors:

### Color variants

- Black  
Mat. no. 75815\*
- White  
Mat. no. 75817\*
- Silver-gray  
Mat. no. 75816\*

\* Length: 480 mm

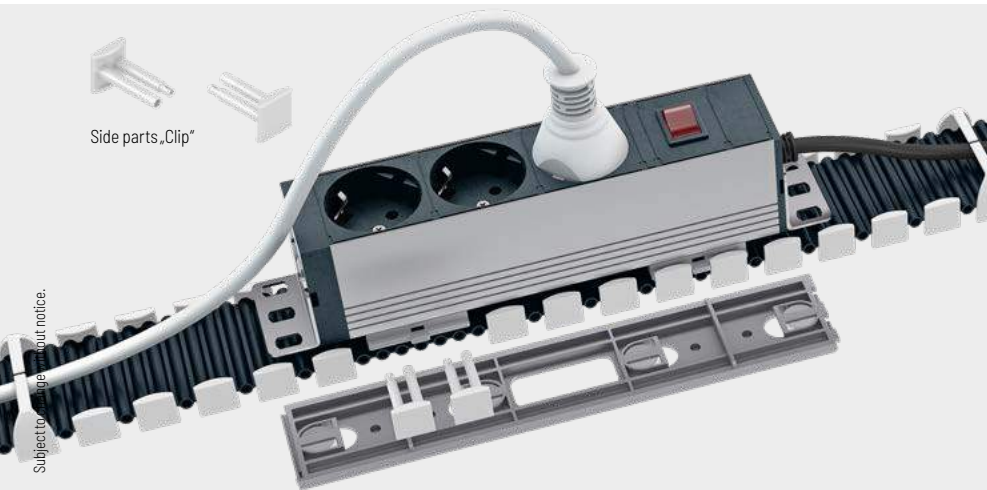


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Side parts „Clip“

Subject to change without notice.

**PROTUM®**  
series

K series

UNIFLEX  
Advanced series

M series

TKHD series

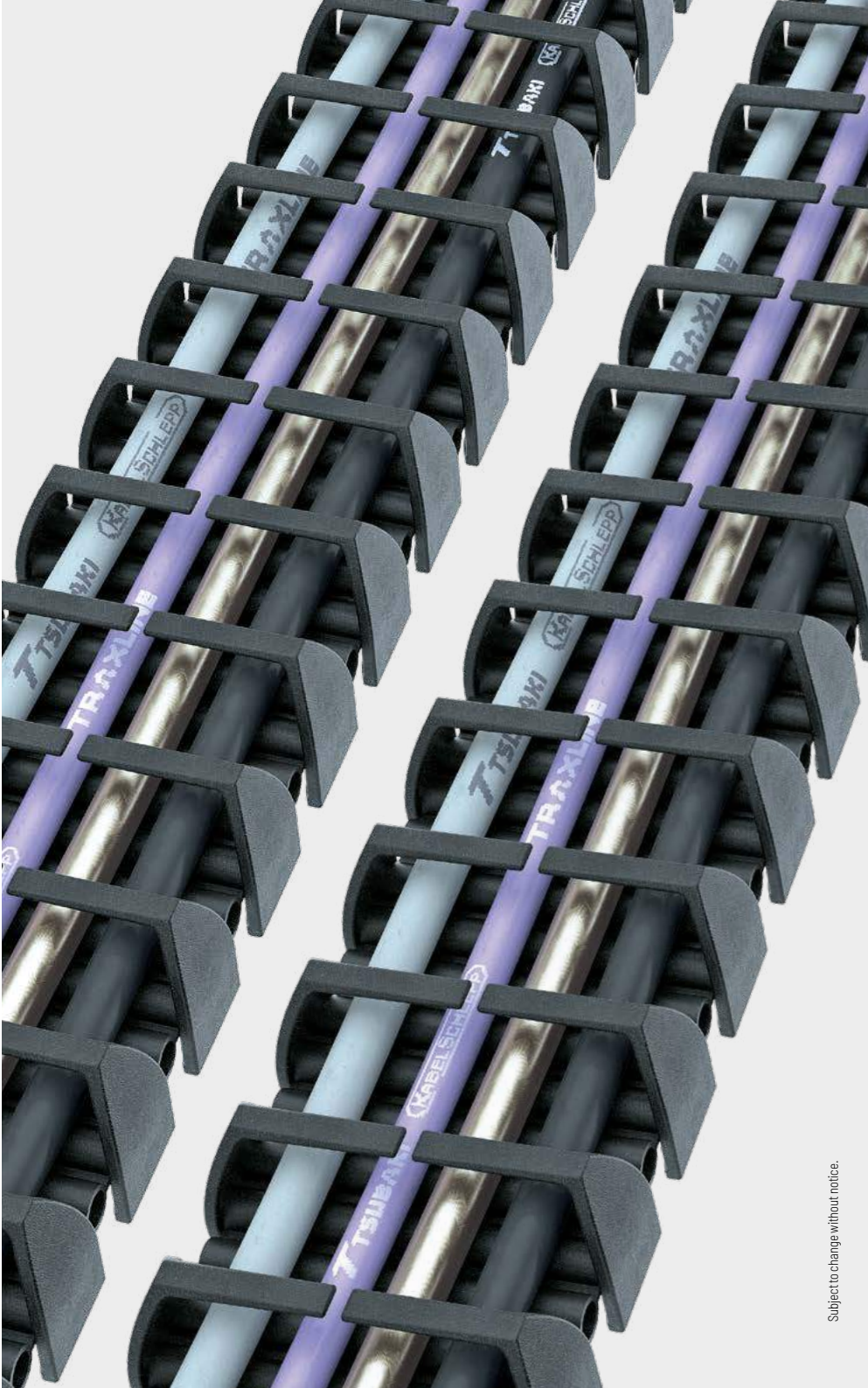
XL series

QUANTUM® series

TKR series

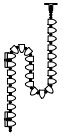




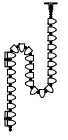




TKA series

UAT series

K  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

## Order

### Standard sets for height-adjustable tables (standing/seated work stations) up to 740 mm lifting height

		Color	Order no. Set
	Standard set Protum Office <b>P0240GS</b> for standing/seated work station for <b>one-sided cable laying</b> , total length 1350 mm incl. 1 <b>connection B</b> and 2 <b>connections F</b> for installation <b>underneath a table top</b> and on a <b>round table frame (D = 70 mm)</b>	 Black	75905
		 White	75907
		 Silver-gray	75906
		 Black/Silver-gray	75908
	Standard set Protum Office <b>P0240GS</b> for standing/seated work station for <b>one-sided cable laying</b> , total length 1350 mm incl. 1 <b>connection B</b> and 2 <b>connections E</b> for installation <b>underneath a table top</b> and on a <b>flat table frame</b>	 Schwarz	75901
		 White	75903
		 Silver-gray	75902
		 Black/Silver-gray	75904

### Standard sets for non-height adjustable tables (standard work stations)

		Color	Order no. Set
	Standard set Protum Office <b>P0240GS</b> for standard work station for <b>one-sided cable laying</b> , total length 815 mm incl. 1 <b>connection B</b> and 1 <b>connection G</b> for installation <b>underneath a table top</b> and the <b>floor transition</b>	 Black	75896
		 White	75898
		 Silver-gray	75897
		 Black/Silver-gray	75900

All sets are delivered packaged in a box including fixing materials and installation instructions.  
 The order number applies for 1 set / 1 sales unit (SU) = 50 sets. Individual sets only for bulk buyers on request.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

# P0400 GS

## PROTUM OFFICE



**Pitch**  
40 mm



**Inner height**  
21.5 mm



**Inner width**  
50 – 52 mm

This variant for office use is based on the PROTUM® cable carrier system.

With its inner width of 50 mm and cable installation on both sides, PROTUM OFFICE offers sufficient space for telecommunication, energy and data cables in modern offices.

The linkless design can blend into the environment as a

design element, e.g. with an elegant silver-grey optic.

### Small, light cable carrier

- » Long service life – no links and therefore no link wear
- » Good ratio of usable space to outer dimensions
- » Easy installation by pressing in the cables
- » Easy to install and fill
- » Suitable for retrofitting
- » Clean, space-saving installation
- » Can be filled on one or both sides

### Easy and fast installation

- » Connections for all smooth surfaces
- » Standard connection for table frame, round and square outside the footwell
- » Up to 4 installation options, depending on connection (magnets, screws, cable ties and adhesive tape)
- » Floor connection for sturdy positioning and floor connection
- » Complete separation of data and power cables

### Stay variants



**P0400GS01 (one-sided)** ..... page 290

#### Frame with lamellae in the outer radius

- » Belt with clip-on side parts.
- » **One-sided:** for pressing in.



**P0400GS02 (double-sided)** ..... page 290

#### Frame with lamellae in the outer and inner radius

- » Belt with clip-on side parts.
- » **Double-sided:** for pressing in.

K series

UNIFLEX  
Advanced  
series

M series

TKHD series

XL series

QUANTUM®  
series

TKR series

TKA series

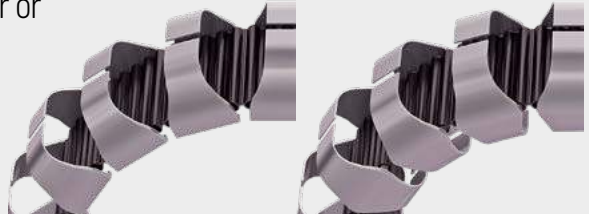
UAT series





## Stay variant 010 - with lamellae in the outer or outer and inner radius

- » Belt with clip-on side parts.
- » **One-sided/Double-sided:** for pressing in.

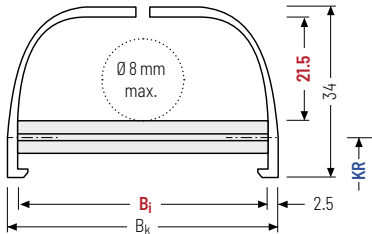


Stay arrangement on each chain link (**fully stayed**)

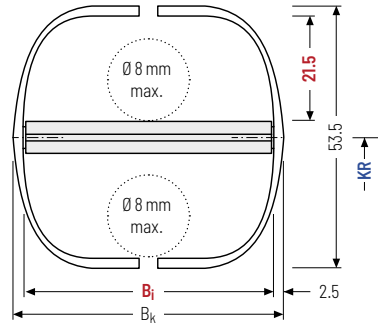


$B_i$  50 mm

P0400GS01

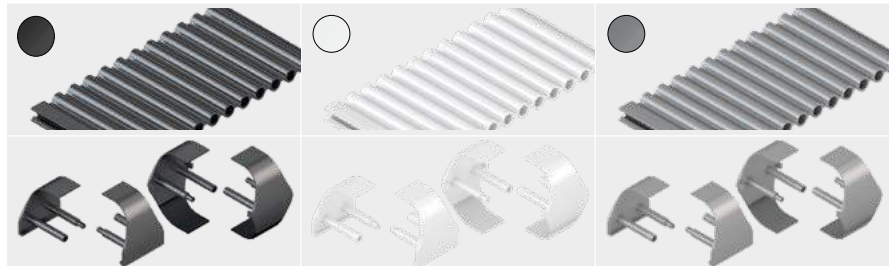


P0400GS02



Design	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$q_k$ [kg/m]
P0400GS01 (one-sided)	21.5	34	50	$B_i + 5$	0.286
P0400GS02 (double-sided)	21.5	53.5	50	$B_i + 5$	0.336

## Standard colours



Black (RAL 9005)  
P0400GS01 Mat. no. 75972\*  
P0400GS02 Mat. no. 75981\*

White (RAL 9010)  
P0400GS01 Mat. no. 75980\*  
P0400GS02 Mat. no. 75989\*

Silver-grey (RAL 9023)  
P0400GS01 Mat. no. 75976\*  
P0400GS02 Mat. no. 75985\*

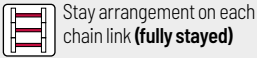
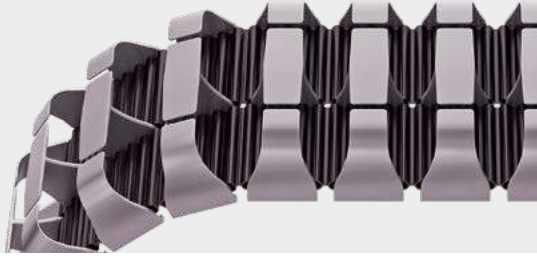


For bulk buyers, the colour variants of the belt, the side parts and the connections can be individually combined on request.

\* Length: 960 mm

**Stay variant 010**  
**Module combination – with lamellae in the outer radius**

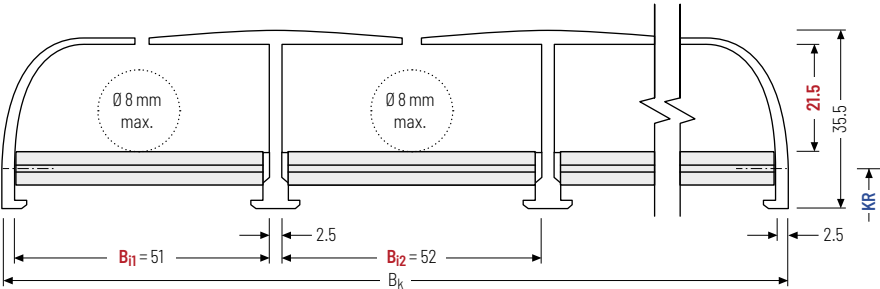
- » Belt with clip-on side and middle parts.
- » Modules can be combined with one another as required.
- » **One-sided:** for pressing in.



Stay arrangement on each chain link (**fully stayed**)

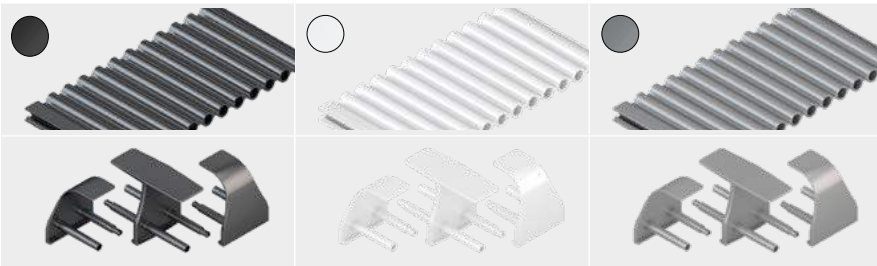


$B_i$  51/52 mm



Design	Chamber	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$q_k$ [kg/m]
P0400GS01.2	2	21.5	35.5	2x51	109.5	0.608
P0400GS01.3	3	21.5	35.5	2x51 + 1x52	164.0	0.911
P0400GS01.4	4	21.5	35.5	2x51 + 2x52	218.5	1.215
P0400GS01.5	5	21.5	35.5	2x51 + 3x52	273.0	1.519

**Standard colours**



Black (RAL 9005)  
 P0400GS01.2 Mat. no. 75855\*

White (RAL 9010)  
 P0400GS01.2 Mat. no. 75857\*

Silver-grey (RAL 9023)  
 P0400GS01.2 Mat. no. 75856\*

Subject to change without notice.

For bulk buyers, the colour variants of the belt, the side parts and the connections, as well as the modules can be individually combined on request.

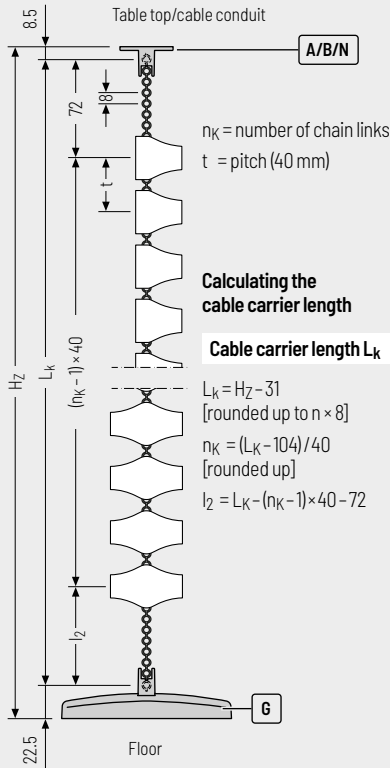
\* Length: 960 mm

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

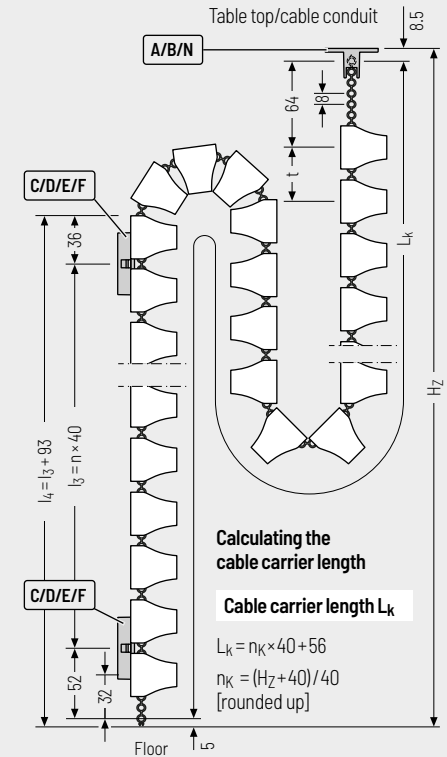
## Combination options for end connectors

Depending on the design of your office furniture, different combination options are possible for the end connectors. They can be attached underneath table tops/cable conduits, to round or square table legs or to the floor.

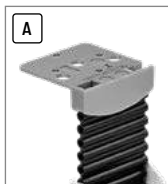
### Combination options for tables without height adjustment



### Combination options for tables with height adjustment (only one-sided variant)



## End connectors



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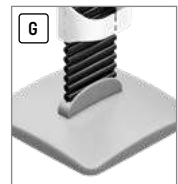
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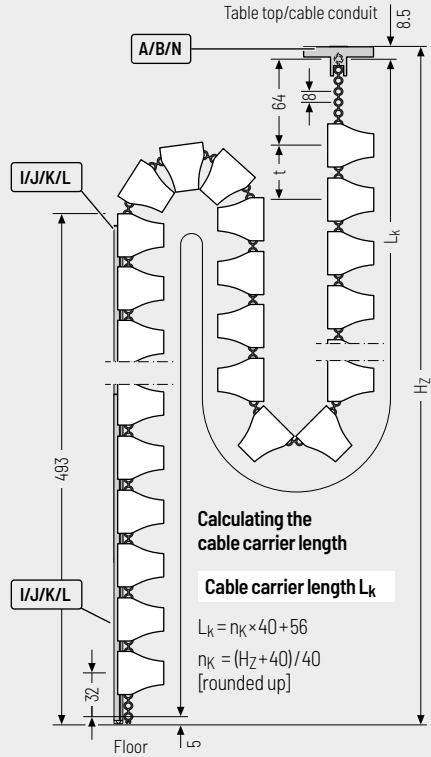
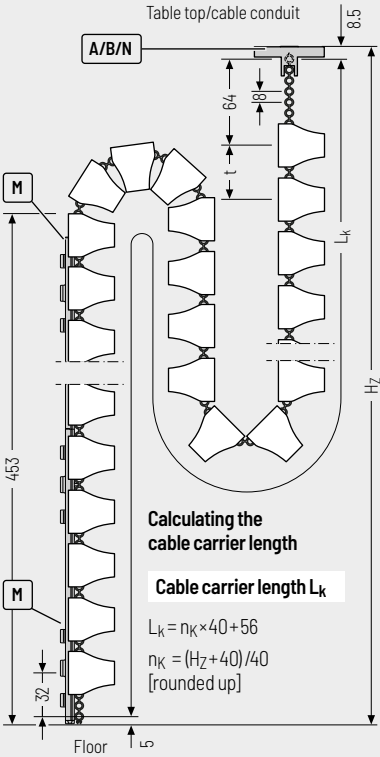


All connections and cable carriers can be combined with each other and are available in the colour variants silver-grey, black and white.

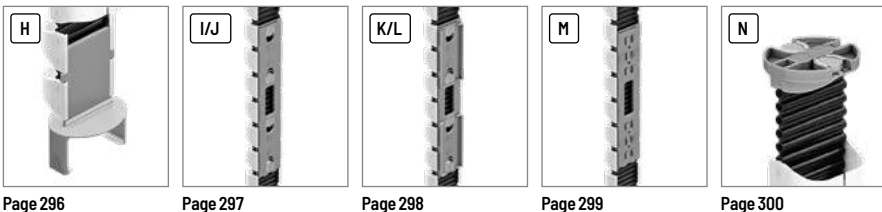
Combination options for end connectors

Depending on the design of your office furniture, different combination options are possible for the end connectors. They can be attached underneath table tops/cable conduits, to round or square table legs or to the floor.

Combination options for tables with height adjustment (only one-sided variant)



End connectors



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Subject to change without notice.

All connections and cable carriers can be combined with each other and are available in the colour variants silver-grey, black and white.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

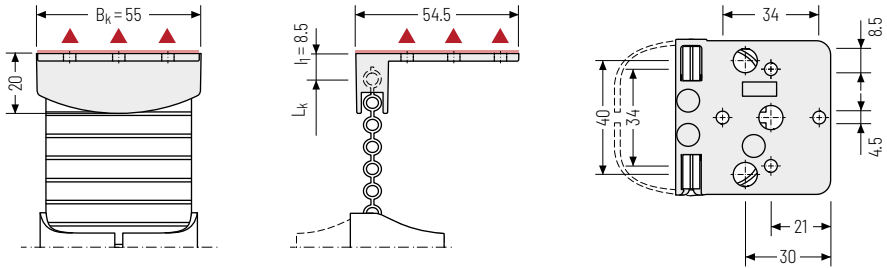
TKA series

UAT series

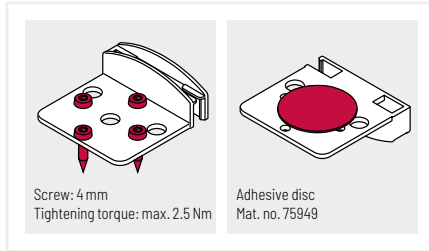
## Connection A – angled for table top

Table connection for screw-fixing the cable routing underneath the table top or on a cable conduit.

▲ Installation options



### Fixing variant



### Color variants

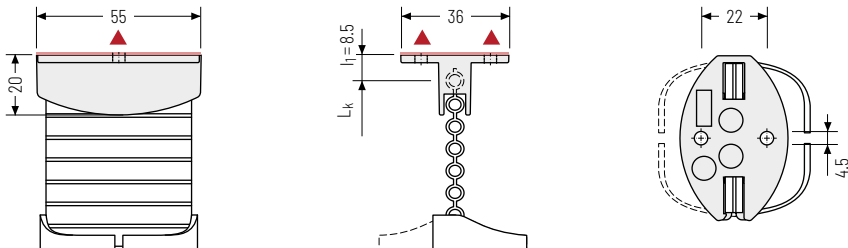
- Black  
Mat. no. 75739\*
- White  
Mat. no. 75884\*
- Silver-gray  
Mat. no. 75876\*

\*SU = 50 pieces

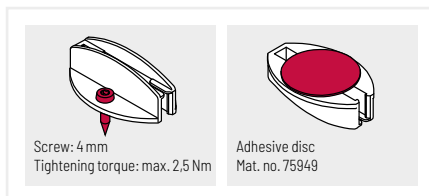
## Connection B – oval for table top

Table connection for screw-fixing the cable routing underneath the table top or on a cable conduit.

▲ Installation options



### Fixing variant



### Color variants

- Black  
Mat. no. 75740\*
- White  
Mat. no. 75885\*
- Silver-gray  
Mat. no. 75877\*

\*SU = 50 pieces

Also available as magnetic version (Connector N) see p. 284

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

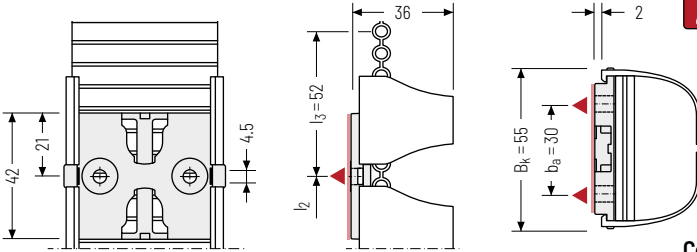
TKR  
series

TKA  
series

UAT  
series

**Connection C/E – for flat table frame**

Connection for installing the cable routing on a square table frame.  
Fixing with integrated magnets, screws or cable ties.



▲ Installation options

Self-adhesive counterholder available for non-magnetic surfaces!

**Fixing variants**

<p><b>Connection E</b></p> <p>Magnets, Magnetic retention force: max. 40 N</p>	<p><b>Connection C</b></p> <p>Screw: 4 mm, Tightening torque: max. 2.5 Nm</p>	<p><b>Connection C</b></p> <p>Cable tie: 5 mm</p>
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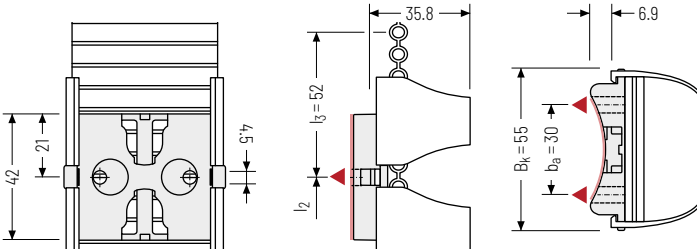
**Color variants**

- Black  
(E) Mat. no. 75741\*  
(C) Mat. no. 75742\*
- White  
(E) Mat. no. 75886\*  
(C) Mat. no. 75887\*
- Silver-gray  
(E) Mat. no. 75878\*  
(C) Mat. no. 75879\*

\*SU = 50 pieces

**Connection D/F – for round table frame**

Connection for installing the cable routing on a table frame with 70 mm diameter.  
Fixing with integrated magnets, screws or cable ties.



▲ Installation options

**Fixing variants**

<p><b>Connection F</b></p> <p>Magnets, Magnetic retention force: max. 40 N</p>	<p><b>Connection D</b></p> <p>Screw: 4 mm, Tightening torque: max. 2.5 Nm</p>	<p><b>Connection D</b></p> <p>Cable tie: 5 mm</p>
--	---	---

**Color variants**

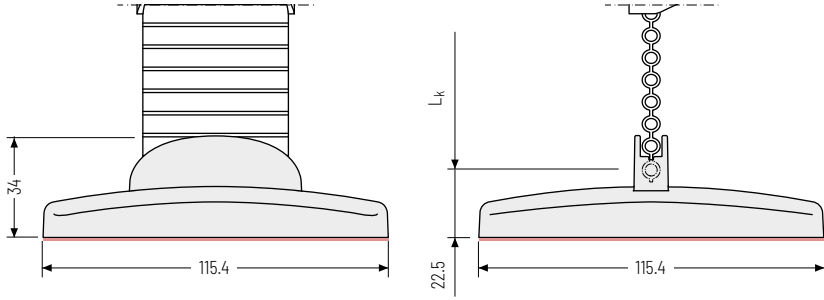
- Black  
(F) Mat. no. 75744\*  
(D) Mat. no. 75743\*
- White  
(F) Mat. no. 75888\*  
(D) Mat. no. 75889\*
- Silver-gray  
(F) Mat. no. 75880\*  
(D) Mat. no. 75881\*

\*SU = 50 pieces

<b>PROTUM® series</b>	K series
UNIFLEX Advanced series	M series
TKHD series	XL series
TKR series	QUANTUM® series
TKA series	TKR series
UAT series	TKA series

**Connection G – floor connection**

Floor connection for a clean transition of the cable routing to the floor.  
Individual colors and designs on request.

**Color variants**

Black  
Mat. no. 75745\*



White  
Mat. no. 75890\*

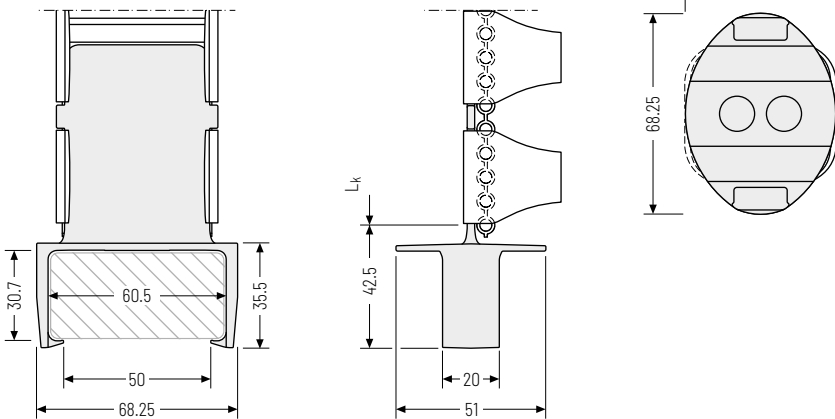
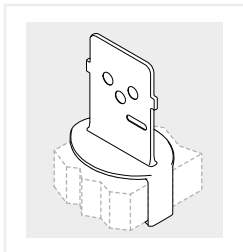


Silver-gray  
Mat. no. 75882\*

\*SU = 50 pieces

**Connection H – for table base**

Connection for installing the cable routing on a table base.  
Fixing by clipping.

**Fixing variant****Color variants**

Black  
Mat. no. 75992\*



White  
Mat. no. 75994\*



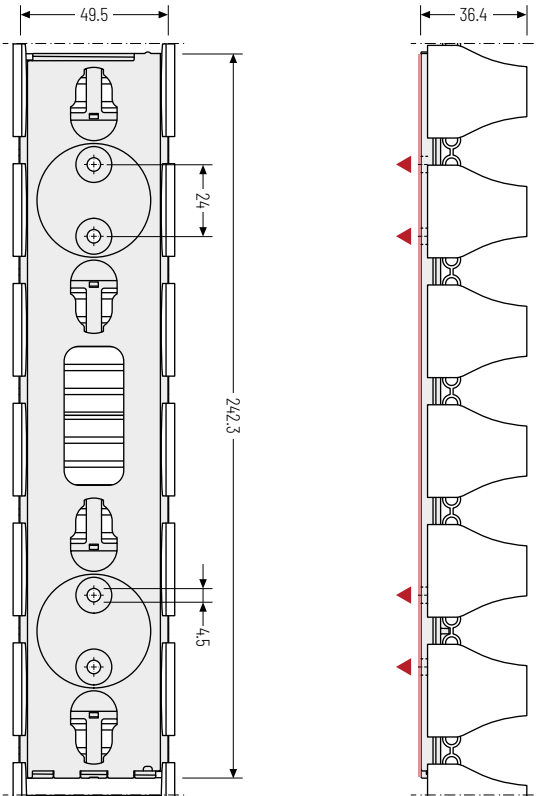
Silver-gray  
Mat. no. 75993\*

\*SU = 50 pieces

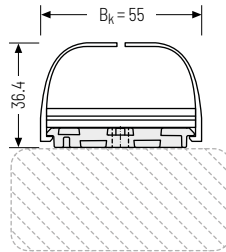



**Connection I/J** - for flat table frame

Connection for installing the cable routing on a square table frame.  
Fixing with integrated magnets or screws.






▲ Installation options



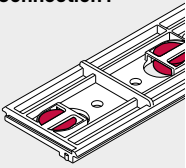
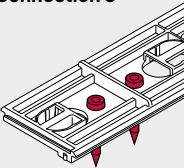
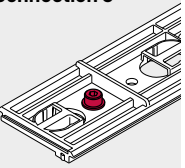
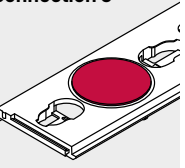
 Self-adhesive counterholder available for non-magnetic surfaces!

**Color variants**

-  Black  
(I) Mat. no. 75940\*  
(J) Mat. no. 75634\*
-  White  
(I) Mat. no. 75941\*  
(J) Mat. no. 75635\*
-  Silver-gray  
(I) Mat. no. 75942\*  
(J) Mat. no. 75636\*

\*SU = 50 pieces

**Fixing variants**

<p><b>Connection I</b></p>  <p>Up to 4 magnets, Magnetic retention force: min. 60 N</p>	<p><b>Connection J</b></p>  <p>Up to 4 Screws: 4 mm Tightening torque: max. 2.5 Nm</p>	<p><b>Connection J</b></p>  <p>For slot nut M4 Cylinder screw: DIN 9612 M4 Washer: DIN 125</p>	<p><b>Connection J</b></p>  <p>Adhesive disc Mat. no. 75949</p>
--	---	---	--

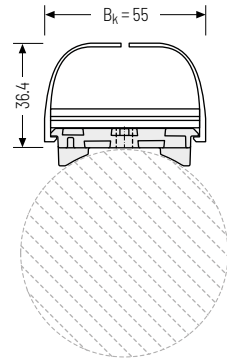
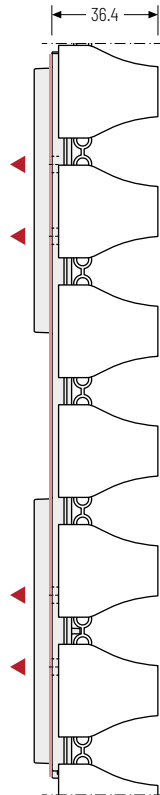
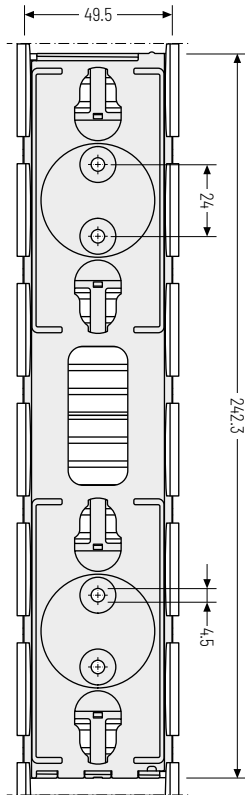
Subject to change without notice.

<b>PROTUM® series</b>
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Connection K/L - for round table frame

Connection for installing the cable routing on a table frame with 70 mm diameter. Fixing with integrated magnets or screws.

▲ Installation options



Individual diameters on request.

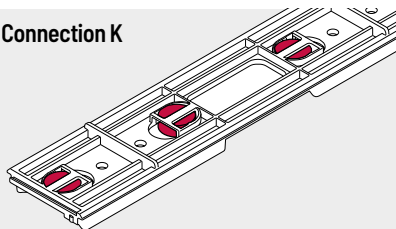
### Color variants

- Black  
(K) Mat. no. 75943\*  
(L) Mat. no. 75647\*
- White  
(K) Mat. no. 75944\*  
(L) Mat. no. 75648\*
- Silver-gray  
(K) Mat. no. 75945\*  
(L) Mat. no. 75649\*

\*SU = 50 pieces

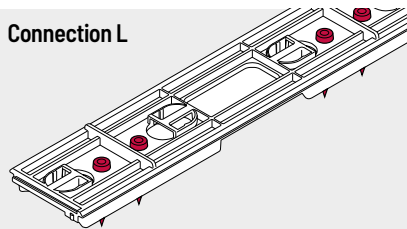
## Fixing variants

### Connection K



Up to 4 magnets  
Magnetic retention force: min. 60 N

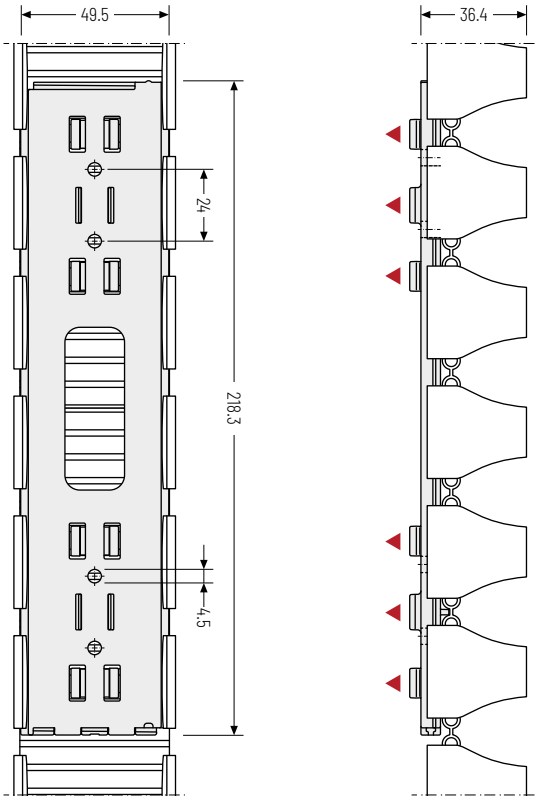
### Connection L



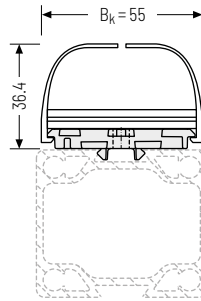
Up to 4 Screws: 4 mm  
Tightening torque: max. 2.5 Nm

### Connection M – for profiles flat

Connection for installing the cable routing on aluminum profiles rectangular.  
Fixing via integrated clip.



▲ Installation options



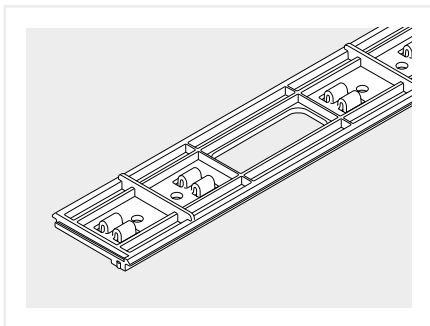
**i** Individual profile cross-section on request.

#### Color variants

- Black  
Mat. no. 75937\*
- White  
Mat. no. 75938\*
- Silver-gray  
Mat. no. 75939\*

\*SU = 50 pieces

#### Fixing variant

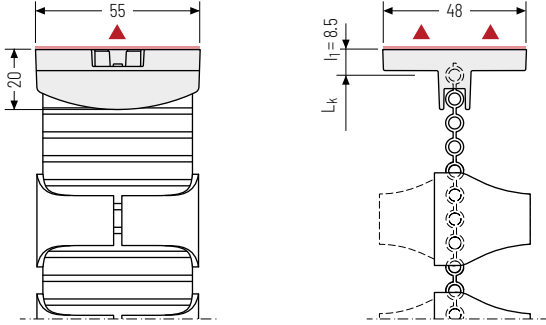
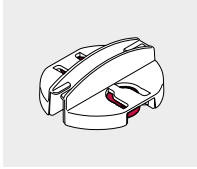


**i** The assembly depends on the shape of the aluminum profile. Please contact us - we are happy to advise you

<b>PROTUM® series</b>
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

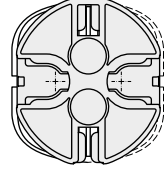
**Connection N – oval for table top**

Table connection for installing the cable routing underneath the table top or on a cable conduit via integrated magnets.

**Fixing variant**




Magnets  
Magnetic retention  
force:  
max. 35 N

▲ Installation options



Self-adhesive counterholder available for non-magnetic surfaces!

**Color variants**

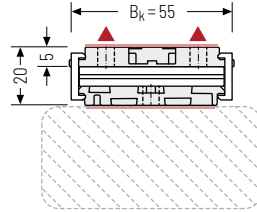
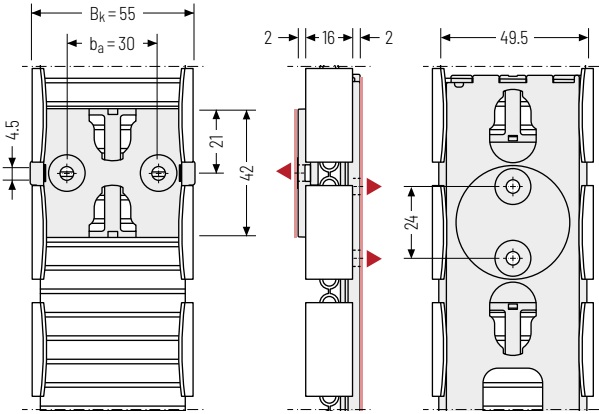
-  Black  
Mat. no. 75937\*
-  White  
Mat. no. 75938\*
-  Silver-gray  
Mat. no. 75939\*

\*SU = 50 pieces

## Side parts „Clip“ – Fixing kit for connection on both sides

Connection for installing the cable routing and attachments such as connector strips, adapters and much more. Fixing with integrated magnets or screws.

▲ Installation options



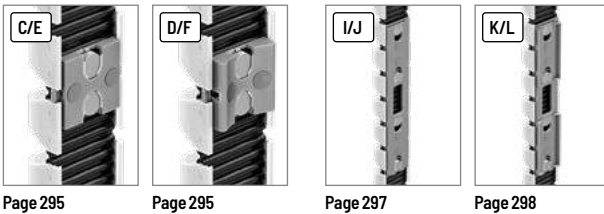
**i** Self-adhesive counterholder available for non-magnetic surfaces!

The fixing kit includes the belt and the side parts "Clip" for a length of 480 mm. The side parts "Clip" can be combined with the following connectors:

### Color variants

- Black  
Mat. no. 75812\*
- White  
Mat. no. 75814\*
- Silver-gray  
Mat. no. 75813\*

\* Length: 480 mm



Page 295

Page 295

Page 297

Page 298



Side parts „Clip“

Subject to change without notice.

**PROTUM®**  
series

K series

UNIFLEX  
Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

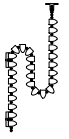




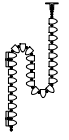




TKA series

UAT series

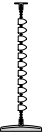




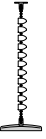




K  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

Order

Standard sets for height-adjustable tables (standing/seated work stations) up to 740 mm lifting height

		Color	Order no. Set
	Standard set Protum Office <b>P0400GS01</b> for standing/seated work station for <b>one-sided cable laying</b> , total length 1350 mm incl. 1 <b>connection B</b> and 2 <b>connections F</b> for installation <b>underneath a table top</b> and on a <b>round table frame (D=70 mm)</b>	 Black	75968
		 White	75970
		 Silver-gray	75969
		 Black/Silver-gray	75971
	Standard set Protum Office <b>P0400GS01</b> for standing/seated work station for <b>one-sided cable laying</b> , total length 1350 mm incl. 1 <b>connection B</b> and 2 <b>connections E</b> for installation <b>underneath a table top</b> and on a <b>flat table frame</b>	 Black	75964
		 White	75966
		 Silver-gray	75965
		 Black/Silver-gray	75967

Standard sets for non-height adjustable tables (standard work stations)

		Color	Order no. Set
	Standard set Protum Office <b>P0400GS02</b> for standard work station for <b>double-sided cable laying</b> , total length 815 mm incl. 1 <b>connection B</b> and 1 <b>connection G</b> for installation <b>underneath a table top</b> and the <b>floor transition</b>	 Black	75960
		 White	75962
		 Silver-gray	75961
		 Black/Silver-gray	75963
	Standard set Protum Office <b>P0400GS01</b> for standard work station for <b>one-sided cable laying</b> , total length 815 mm incl. 1 <b>connection B</b> and 1 <b>connection G</b> for installation <b>underneath a table top</b> and the <b>floor transition</b>	 Black	75956
		 White	75958
		 Silver-gray	75957
		 Black/Silver-gray	75959

All sets are delivered packaged in a box including fixing materials and installation instructions. The order number applies for 1 set / 1 sales unit (SU) = 50 sets. Individual sets only for bulk buyers on request.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

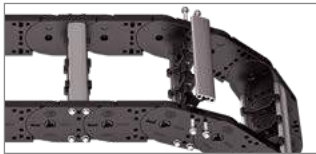
PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

# VARIO-LINE

## Cable carriers with variable chain widths

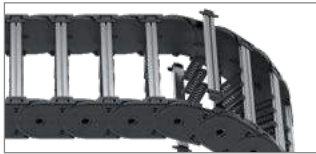
The product types from the VARIO-LINE offer great variability for cable carrier widths and separation options within the cable carrier. This allows reliable and efficient partitioning even for complex cable configurations. Hoses and cables with larger diameters can also be accommodated and guided.

- » Aluminum stays available in 1 mm width sections
- » Plastic stays available in 4, 8 or 16 mm width sections (depending on type)
- » Easy and quick to open inside and outside
- » Light, extremely robust or linkless series
- » Cable carriers for complex applications



### K series ..... Page 306

Cost-effective, robust cable carrier – suitable for large additional loads



### UNIFLEX Advanced series ..... Page 342

Light and quiet all-rounder



### M series ..... Page 356

Variable cable carrier with extensive accessories and stay variants



### TKHD series ..... Page 454

Heavy duty cable carriers for long travel lengths and high additional loads

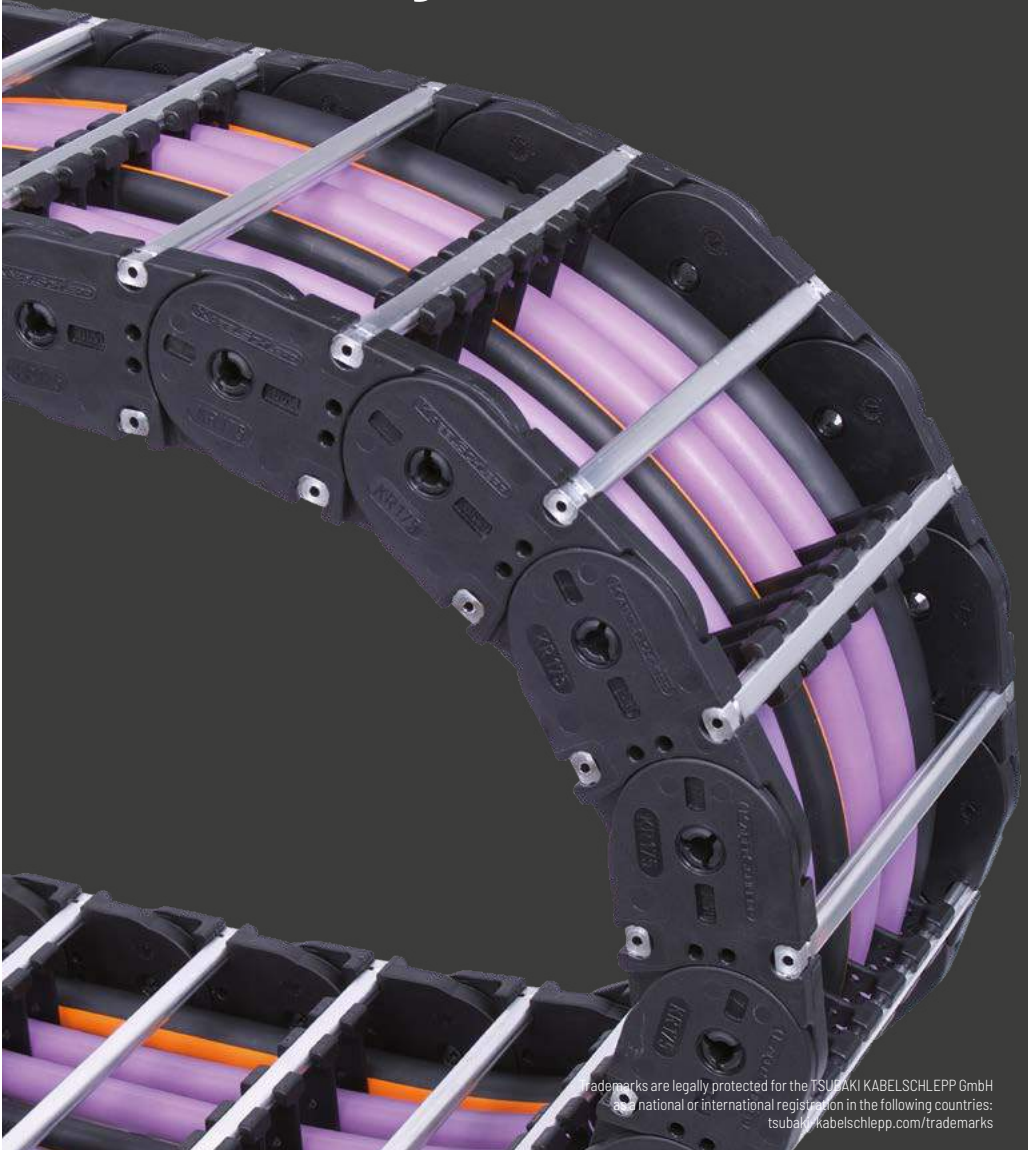
Not all technical data and parameters are reached in each individual case, but are depending on the respective type of application and product configuration. Legally binding insofar as only the individual information provided for the specifically requested particular case. Please contact us - we will be happy to advise you!



PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series**XL series**..... Page **482****Cable carrier with large inside height****QUANTUM® series**..... Page **492****Light, extremely quiet and low-vibration  
for high speeds and accelerations****TKR series**..... Page **540****Extremely quiet and low-vibration  
for highly dynamic applications**

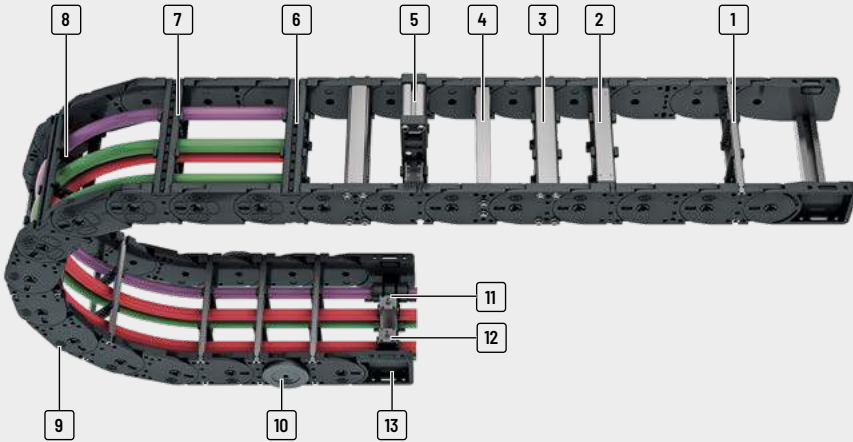
# K series

**Cost-effective, robust cable carrier –  
suitable for large additional loads**



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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

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- |   |   |   |   |
|---|---|---|---|
| <p><b>1</b> Aluminum stays available in <b>1 mm width sections</b></p> <p><b>2</b> Aluminum stays in reinforced version</p> <p><b>3</b> Aluminum stays with 4 screw-fixing points for extreme loads</p> | <p><b>4</b> Aluminum hole stays</p> <p><b>5</b> Mounting frame stays</p> <p><b>6</b> Plastic stays available in <b>8 or 16 mm width sections</b></p> <p><b>7</b> Can be opened quickly on the inside and the outside for cable laying</p> | <p><b>8</b> Fixable dividers</p> <p><b>9</b> Molded slide runners</p> <p><b>10</b> Slide discs</p> <p><b>11</b> C-rail for strain relief elements</p> <p><b>12</b> Strain relief elements</p> | <p><b>13</b> Universal end connectors (UMB)</p> |
|---|---|---|---|

## Features

- » Stable sidebands through robust link plate design
- » Encapsulated, dirt-resistant stroke system
- » Long service due to minimized hinge wear owing to the "life extending 2 disc principle"
- » Versions with aluminum stays available in 1 mm width sections up to 700 mm inner width
- » Versions with plastic stays available in 8 or 16 mm width sections
- » Large selection of vertical and horizontal stay separation options for your cables



Minimized hinge wear owing to the "life extending 2 disc principle"



Slide discs for long service life for applications where the carrier is rotated through 90°



Molded slide runners for long service life in sliding arrangement



Many separation options for the cables

Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ - grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]	
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]			
<b>K0650</b>												
		RS	38	57.5	75 - 400	103 - 428	1	65	75 - 300	20	30	
			LG	36	57.5	75 - 600	103 - 628	1	65	75 - 300	20	32
			RMA	200	224	200 - 400	234 - 428	1	65	75 - 300	20	160
			RE	42	57.5	68 - 268	96 - 296	8	65	75 - 300	20	33
<b>K0900</b>												
		RS	58	78.5	100 - 400	131 - 431	1	90	130 - 385	30	46	
			RV	58	78.5	100 - 500	131 - 531	1	90	130 - 385	30	46
		RM	54	78.5	100 - 600	131 - 631	1	90	130 - 385	30	43	
			LG	50	78.5	100 - 700	131 - 731	1	90	130 - 385	30	42
		RMA	200	224	200 - 500	231 - 531	1	90	130 - 385	30	160	
			RMR	51	78.5	100 - 600	131 - 631	1	90	130 - 385	30	41
			RE	58	78.5	81 - 561	112 - 592	16	90	130 - 385	30	46

\* Further information on request.

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
4.8	8	40	220	2	3	•	•	•	•	•	•	•	312
4.8	8	40	220	2	3	-	-	-	-	•	•	•	316
4.8	8	40	220	2	3	•	-	-	-	•	•	-	318
4.8	8	40	220	2	3	•	•	-	•	•	•	•	320
8.4	6	30	260	2	3	•	•	•	•	•	•	•	326
8.4	6	30	260	2	3	•	•	•	•	•	•	•	330
8.4	6	30	260	2	3	•	•	-	-	•	•	•	*
8.4	6	30	260	2	3	-	-	-	-	•	•	•	334
8.4	6	30	260	2	3	•	-	-	-	•	•	-	336
8.4	6	30	260	2	3	•	-	-	-	•	•	•	*
8.4	6	30	260	2	3	•	•	•	•	•	•	•	338

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# K0650



**Pitch**  
65 mm



**Inner heights**  
38 - 42 mm

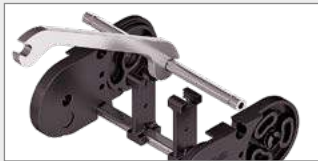


**Inner widths**  
68 - 400 mm



**Bending radii**  
75 - 300 mm

## Stay variants



**Aluminum stay RS** ..... page 312

### Frame stay, narrow "The standard"

- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** to open by rotating 90°.



**Aluminum stay LG** ..... page 316

### Hole stay, split version

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.



**Aluminum stay RMA** ..... page 318

### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.

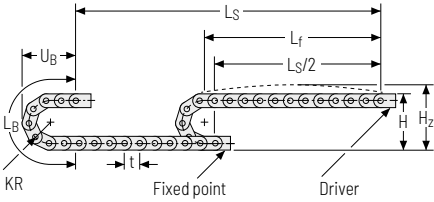


**Plastic stay RE** ..... page 320

### Frame screw-in stay

- » Plastic profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** to open by rotating 90°.

Unsupported arrangement

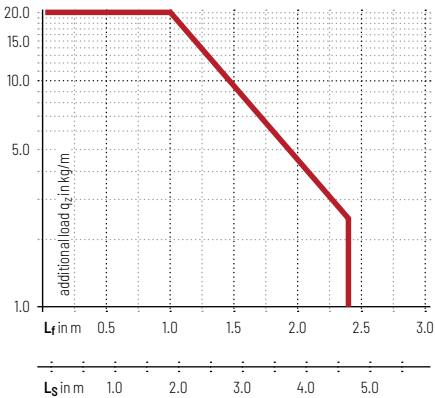






KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	205	245	366	168
115	285	325	492	208
145	345	385	586	238
175	405	445	680	268
220	495	535	822	313
300	655	695	1073	393

**Load diagram for unsupported length** depending on additional load.

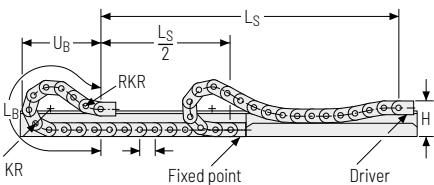
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 2.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 40 m/s<sup>2</sup>
-  **Travel length**  
up to 4.8 m
-  **Additional load**  
up to 20 kg/m

Gliding arrangement



-  **Speed**  
up to 2 m/s
-  **Acceleration**  
up to 3 m/s<sup>2</sup>
-  **Travel length**  
up to 220 m
-  **Additional load**  
up to 20 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

If the cable carrier is positioned so it is rotated by 90° (gliding on the outside of the side band), slide discs snapped onto the side optimize the friction and wear situation.

PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS – frame stay narrow

- » Extremely quick to open and close
- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » Available customized in **1 mm width sections**.
- » **Outside/inside:** to open by rotating 90°.



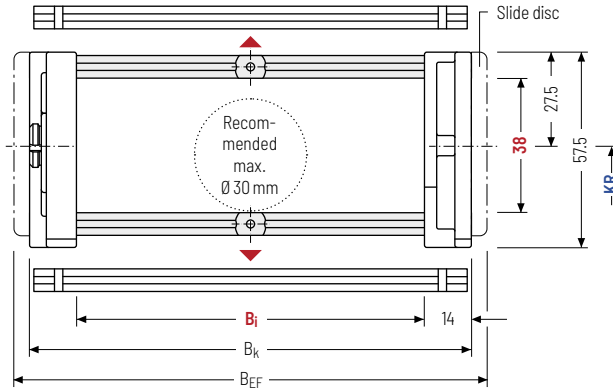
Stay arrangement on every 2nd chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  75 – 400 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]					$q_k$ [kg/m]	
38	575	75 – 400	$B_i + 28$	$B_i + 36$	75	115	145	175	220	300	1.87 – 3.60

\* in 1 mm width sections

### Order example



**KC0650**

Type

**176**

$B_i$  [mm]

**RS**

Stay variant

**115**

KR [mm]

**1430**

$L_k$  [mm]

**HS**

Stay arrangement



**Divider systems**

The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS – half-stayed).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping on a socket (available as an accessory).

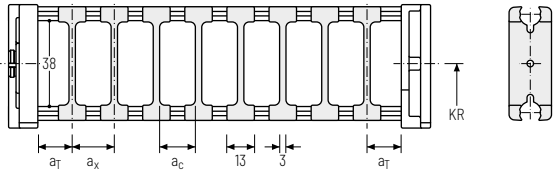
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

This socket additionally acts as a spacer between the dividers and is available in a 1 mm grid between 3 – 50 mm. The inner height is reduced to 32 mm (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6,5	13	10	2

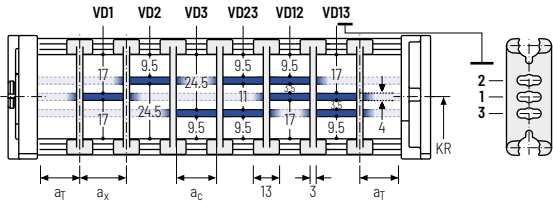
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6,5	25	13	10	2

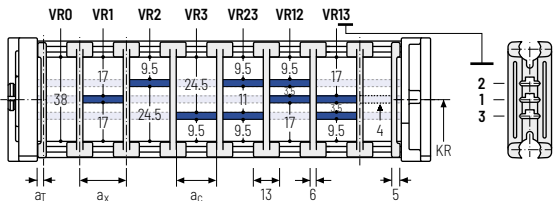
The dividers can be moved in the cross section.



**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3,5	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.



Sliding dividers are optionally available (thickness of divider = 3 mm).

PROTUM® series
K series
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M series
TKHD series
XL series
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TKR series
TKA series
UAT series

**Additional product information online**



Installation instructions, etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



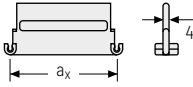
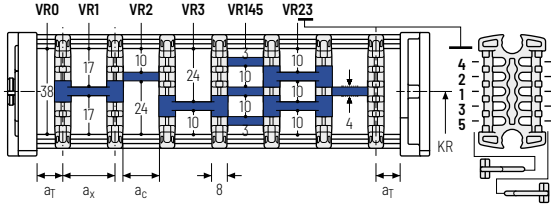
Configure your cable carrier here: [online-engineer.de](http://online-engineer.de)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	.	A	.	3	.	K1	.	34	-	VR1
						⋮		⋮		⋮
						K4	.	38	-	VR3
Divider system		Version		$n_T$		Chamber		$a_x$		Height separation

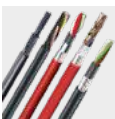
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

If using divider systems with height separation (**TS1 – TS3**), please also state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)



PROTUM®  
series

**K**  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay LG - Hole stay, split version

- » Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- » Available customized in **1 mm width sections**.
- » **Outside/inside:** Screw-fixing easy to release.



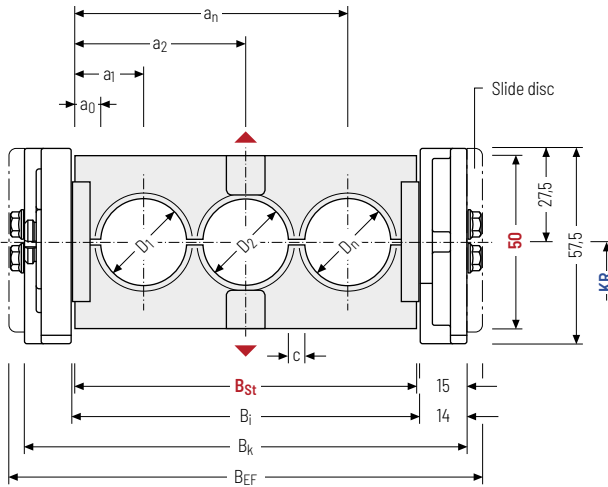
Stay arrangement on every 2nd chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  75 - 600 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

The outer width of the cable carrier corresponds to dimension  $B_{EF}$  for stay variant LG.

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]	q <sub>k</sub> 50 %** [kg/m]	
36	9	57.5	75 - 600	73 - 598	B <sub>St</sub> + 30	B <sub>St</sub> + 38	4	9	75 175	115 220 145 300	2.20 - 5.15

\* in 1 mm width sections \*\* Hole ratio of the hole stay approx. 50 %

### Order example



**KC0650**

Type

**176**

$B_i$  [mm]

**LG**

Stay variant

**115**

KR [mm]

**1430**

$L_k$  [mm]

**HS**

Stay arrangement



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Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RMA – mounting frame stay

- ▶ Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- ▶ The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in 1 mm width sections.
- ▶ **Outside/inside:** Screw-fixing easy to release.



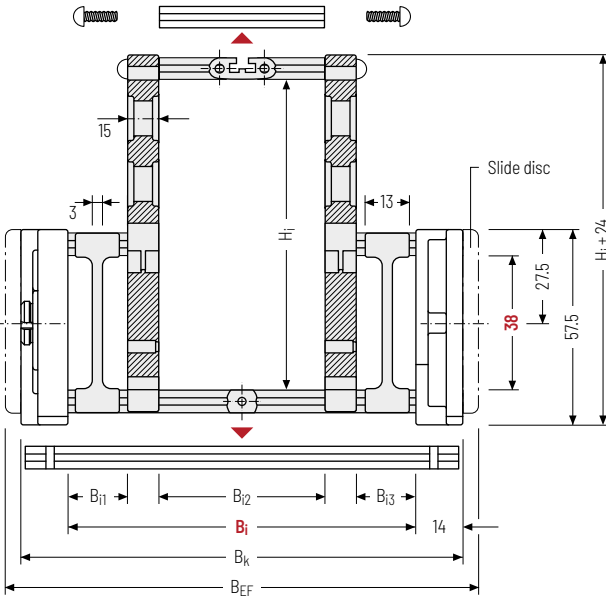
Stay arrangement on every 2nd chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



1mm  $B_i$  200 – 400 mm in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$



### Intrinsic cable carrier weight

Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.

$h_i$ [mm]	$H_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{i1 \text{ min}}$ [mm]	$B_{i3 \text{ min}}$ [mm]	$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]
38	130 200	160	200 – 400	18	18	$B_i + 28$	$B_i + 36$	75 115 145 175 220 300

### Order example



KC0650

Type

276

$B_i$  [mm]

RMA2

Stay variant

145

$KR$  [mm]

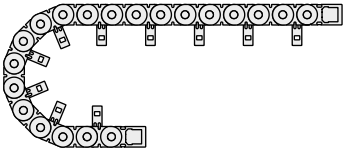
1430

$L_k$  [mm]

HS

Stay arrangement

Assembly variants



**RMA 1 – assembly to the inside:**

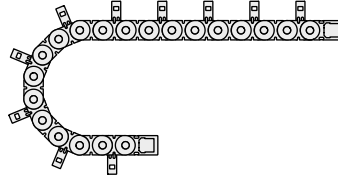
Gliding application is not possible when using assembly version RMA 1.

Observe minimum KR:

$H_i = 130 \text{ mm}; KR_{\min} = 175 \text{ mm}$

$H_i = 160 \text{ mm}; KR_{\min} = 220 \text{ mm}$

$H_i = 200 \text{ mm}; KR_{\min} = 300 \text{ mm}$



**RMA 2 – assembly to the outside:**

The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support.

Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guiding channel.

Please note the operating and installation height.



Subject to change without notice.

PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RE – screw-in frame stay

- » Plastic profile bars for light and medium loads.  
Assembly without screws.
- » Available customized in **8 mm grid**.
- » **Outside/inside:** to open by rotating 90°.



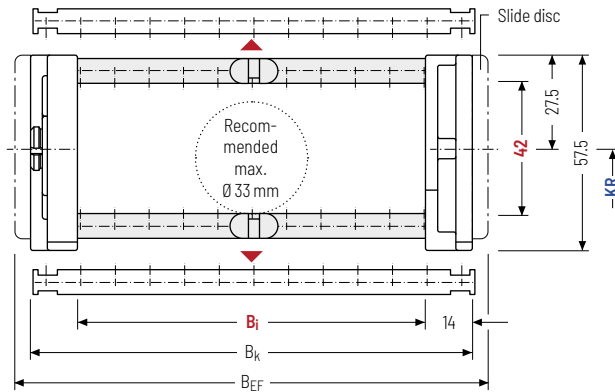
Stay arrangement on every  
2nd chain link, **standard**  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**8 mm** B<sub>i</sub> 68 – 260 mm  
in **8 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	B <sub>i</sub> [mm]										B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]
42	57,5	68	76	84	92	100	108	116	124	132	B <sub>i</sub> + 28	B <sub>i</sub> + 36	75	115	1,75
		140	148	156	164	172	180	188	196	204			145	175	-
		212	220	228	236	244	252	260	220	300			2,71		

### Order example



KE0650

Type

140

B<sub>i</sub> [mm]

RE

Stay variant

115

KR [mm]

2600

L<sub>k</sub> [mm]

HS

Stay arrangement



**Divider systems**

The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS – half-stayed).

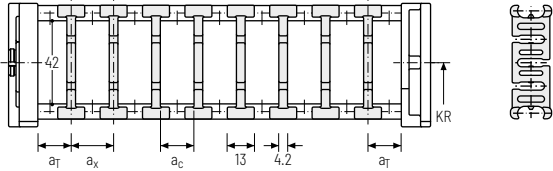
As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**). The groove in the frame stay faces outwards.

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	6.5	13	8.8	-	2
B	13	16	11.8	8	2

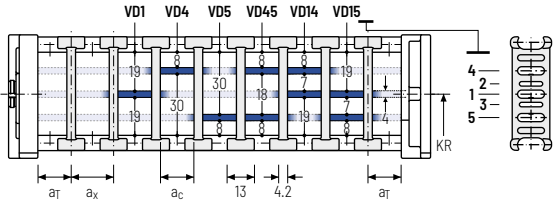
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	6.5	13	8.8	-	2

The dividers can be moved in the cross section.



PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

**Additional product information online**



Installation instructions, etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



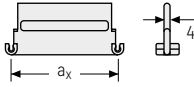
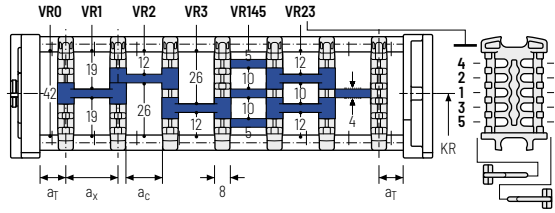
Configure your cable carrier here: [online-engineer.de](http://online-engineer.de)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions.  
The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	.	A	.	3	.	K1	.	34	-	VR1
						⋮		⋮		⋮
						K4	.	38	-	VR3
Divider system		Version		$n_T$		Chamber		$a_x$		Height separation

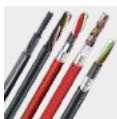
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

If using divider systems with height separation (**TS1 – TS3**), please also state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request!  
Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

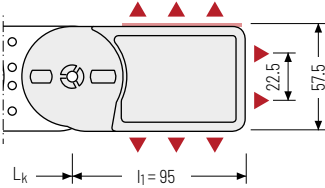


### TRAXLINE® cables for cable carriers

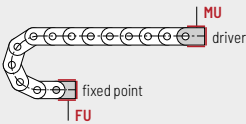
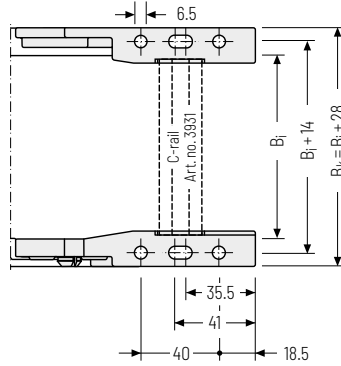
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from the top, from the bottom or face on**.



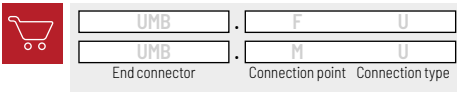
▲ Assembly options




**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**U** - Universal mounting bracket

### Order example



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

### Additional product information online

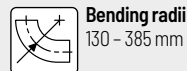


Installation instructions, etc.:  
 Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

# K0900



## Stay variants



**Aluminum stay RS** ..... page **326**

### Frame stay, narrow "The standard"

- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** to open by rotating 90°.



**Aluminum stay RV** ..... page **330**

### Frame stay, reinforced

- » Aluminum profile bars plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- » **Outside/inside:** to open by rotating 90°.



**Aluminum stay LG** ..... page **334**

### Hole stay, split version

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.



**Aluminum stay RMA** ..... page **336**

### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.



**Plastic stay RE** ..... page **338**

### Frame screw-in stay

- » Plastic profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** to open by rotating 90°.

## Additional stay variants on request

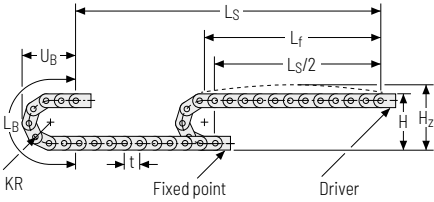
### Aluminum stay RM

Aluminum profile bars for high loads.

### Aluminum stay RMR

Gentle cable guiding with rollers.

Unsupported arrangement

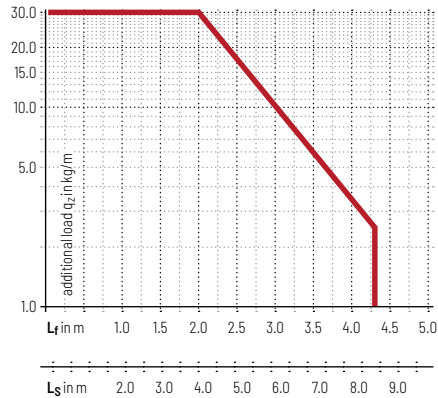






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
130	336	386	589	258
150	376	426	652	278
190	456	506	777	318
245	566	616	950	373
300	676	726	1123	428
385	846	896	1390	513

**Load diagram for unsupported length** depending on the additional load.

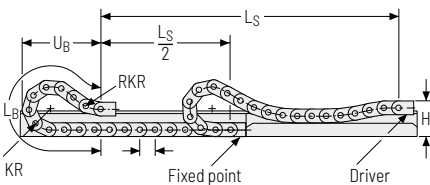
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 4.05 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 6 m/s
-  **Acceleration**  
up to  $30 \text{ m/s}^2$
-  **Travel length**  
up to 8.4 m
-  **Additional load**  
up to 30 kg/m

Gliding arrangement



-  **Speed**  
up to 2 m/s
-  **Acceleration**  
up to  $3 \text{ m/s}^2$
-  **Travel length**  
up to 260 m
-  **Additional load**  
up to 30 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

If the cable carrier is positioned so it is rotated by 90° (gliding on the outside of the side band), slide discs snapped onto the side optimize the friction and wear situation.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS - frame stay narrow

- » Extremely quick to open and close
- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » Available customized in **1 mm width sections**.
- » **Outside/inside:** to open by rotating 90°.



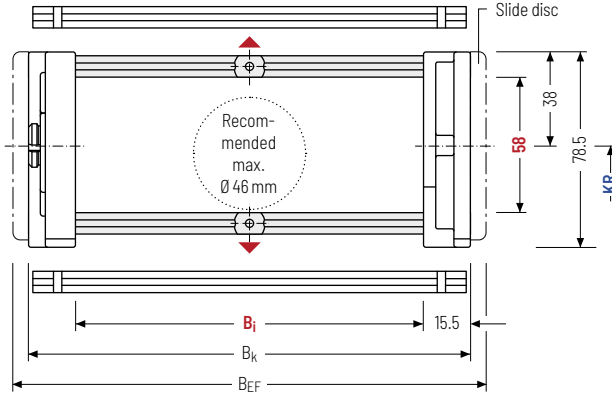
Stay arrangement on every  
2nd chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  100 – 400 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]			$q_k$ [kg/m]			
58	78.5	<b>100 - 400</b>	$B_i + 31$	$B_i + 45$	130	150	190	245	300	385	2.8 - 5.8

\* in 1 mm width sections

### Order example



**KC0900**

Type

**300**

$B_i$  [mm]

**RS**

Stay variant

**150**

KR [mm]

**1890**

$L_k$  [mm]

**HS**

Stay arrangement



## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

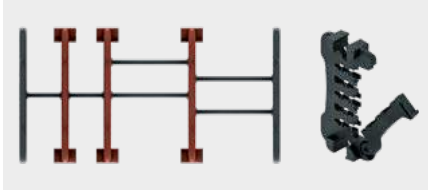
QUANTUM® series

TKR series

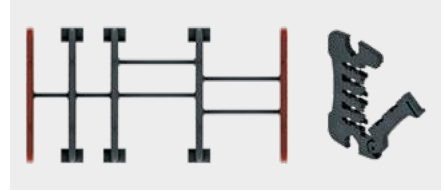
TKA series

UAT series

Divider version A



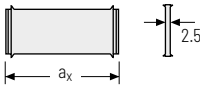
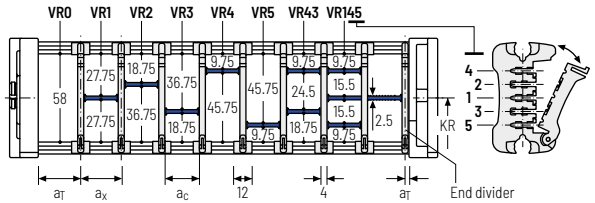
End divider



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	6 / 2*	14	10	2

\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using **partitions with  $a_x > 49$  mm** we recommended an additional preferential central support.

### Order example

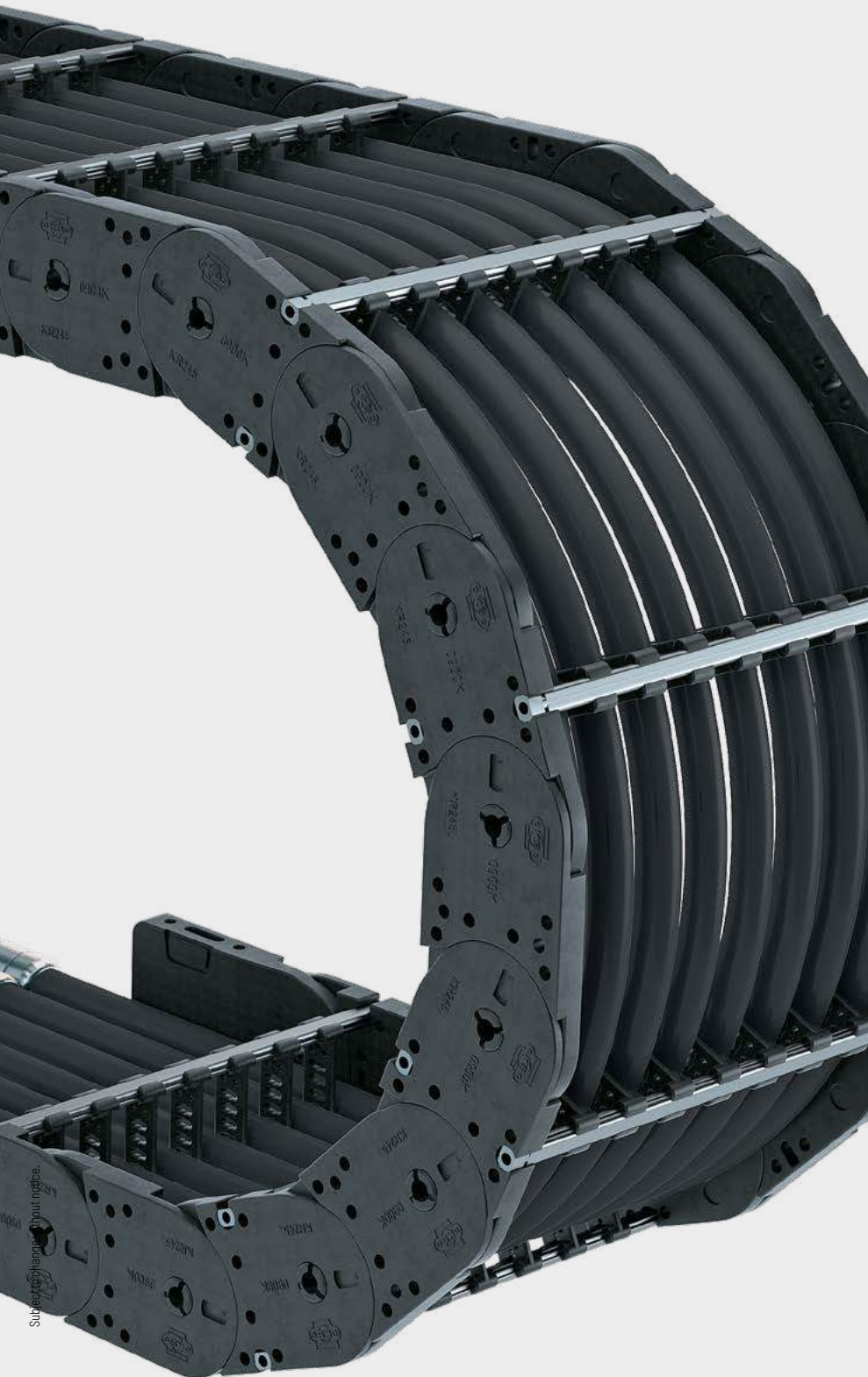


TS3	A	3	K1	34	VR1
			:	:	:
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.





Subject to change without notice.

PROTUM®  
series

**K**  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RV - frame stay reinforced

- » Aluminum profile bars plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Outside/inside:** to open by rotating 90°.



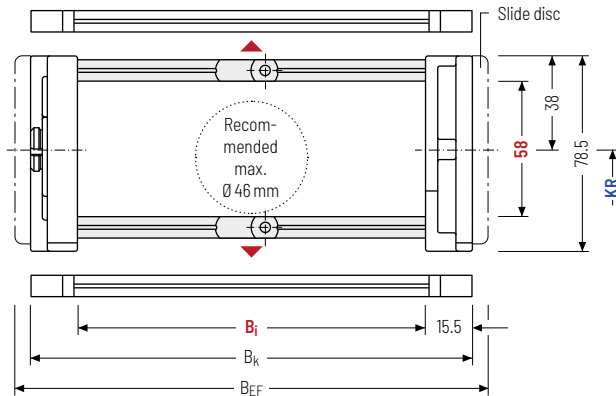
Stay arrangement on every 2nd chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub> 100 – 500 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]						$q_k$ [kg/m]
58	78.5	100 – 500	$B_i + 31$	$B_i + 45$	130	150	190	245	300	385	3.2 – 7.0

\* in 1 mm width sections

### Order example



**KC0900**

Type

**400**

$B_i$  [mm]

**RV**

Stay variant

**150**

KR [mm]

**1890**

$L_k$  [mm]

**HS**

Stay arrangement

**Divider systems**

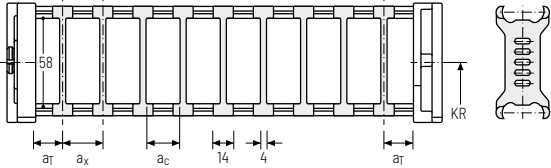
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS – half-stayed).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7	14	10	-

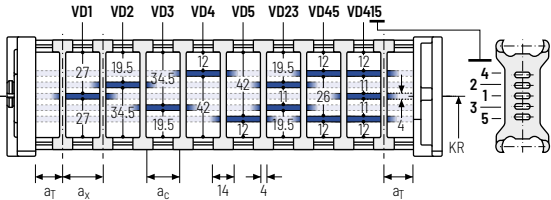
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7	25	14	10	2

The dividers can be moved in the cross section.

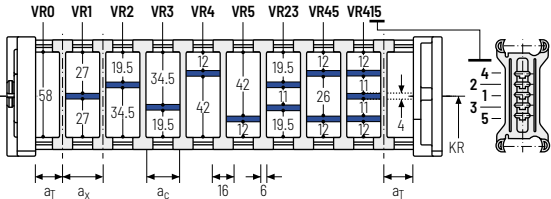


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8	21	15	2

With grid distribution (**1 mm grid**). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

**Additional product information online**



Installation instructions, etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



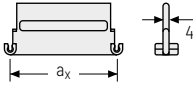
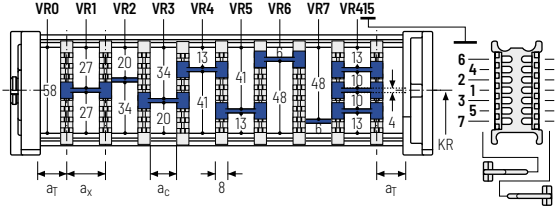
Configure your cable carrier here: [online-engineer.de](http://online-engineer.de)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	A	3	K1	34	VR1
			⋮	⋮	⋮
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

If using divider systems with height separation (**TS1 - TS3**), please also state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.

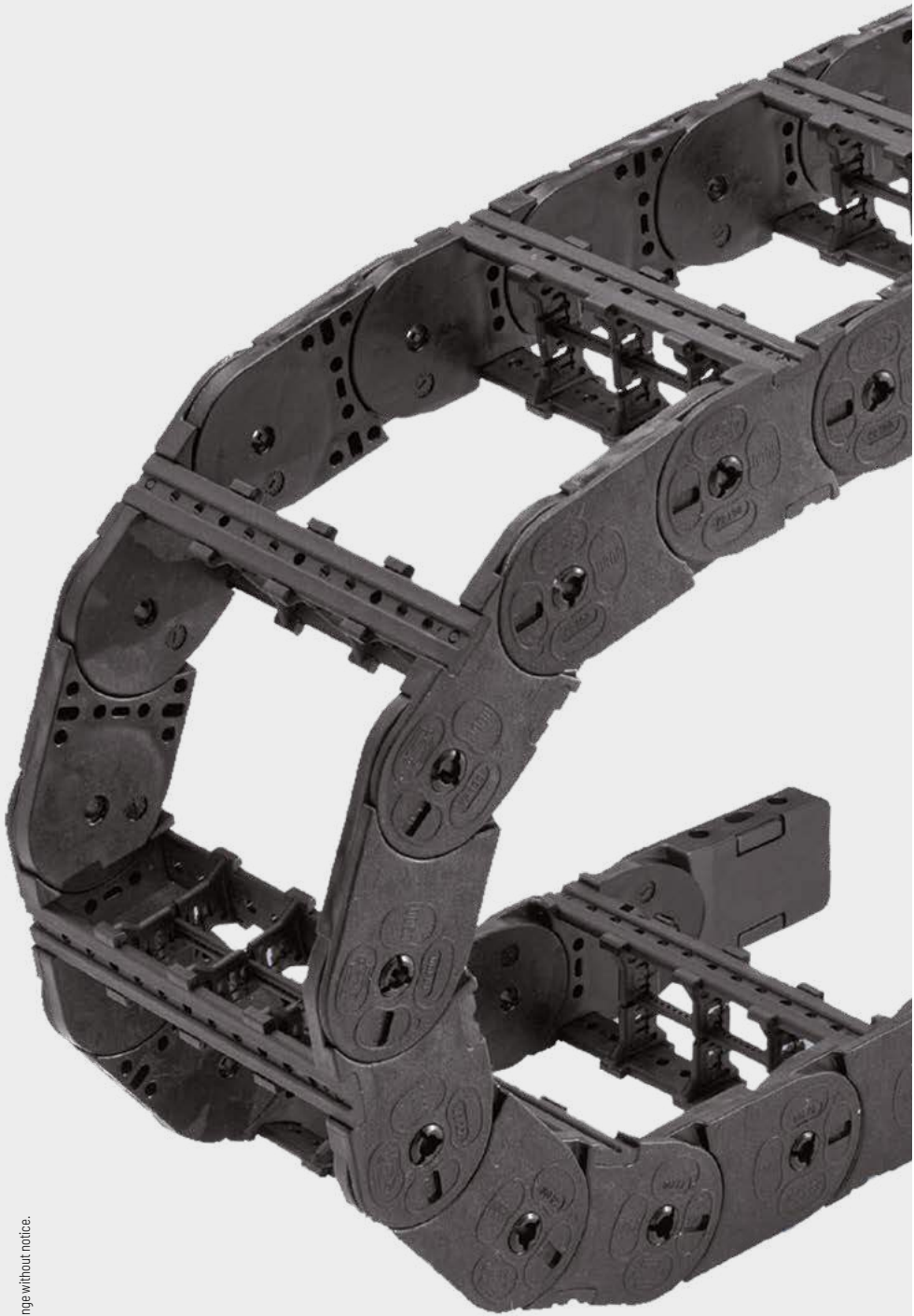
### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at  
[tsubaki-kabelschlepp.com/downloads](https://www.tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](https://www.online-engineer.de)



UAT  
series

TKA  
series

TKR  
series

QUANTUM®  
series

XL  
series

TKHD  
series

M  
series

UNIFLEX  
Advanced  
series

**K  
series**

PROTUM®  
series

## Aluminum stay LG - Hole stay, split version

- » Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- » Available customized in **1 mm width sections**.
- » **Outside/inside:** Screw-fixing easy to release.



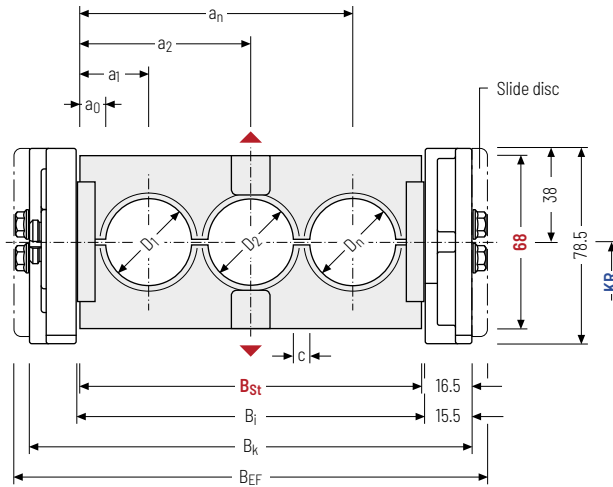
Stay arrangement on every 2nd chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  100 – 700 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

The outer width of the cable carrier corresponds to dimension  $B_{EF}$  for stay variant LG.

$D_{max}$ [mm]	$D_{min}$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	$c_{min}$ [mm]	$a_0$ min [mm]	$KR$ [mm]			$q_k$ 50%** [kg/m]
50	10	78.5	100 – 700	98 – 698	$B_{St} + 33$	$B_{St} + 45$	4	11	130 245	150 300	190 385	4.79 – 9.83

\* in 1 mm width sections \*\* Hole ratio of the hole stay approx. 50 %

### Order example



**KC0900**

Type

**400**

$B_i$  [mm]

**LG**

Stay variant

**150**

$KR$  [mm]

**1890**

$L_k$  [mm]

**HS**

Stay arrangement



UAT  
series

TKA  
series

TKR  
series

QUANTUM®  
series

XL  
series

TKHD  
series

M  
series

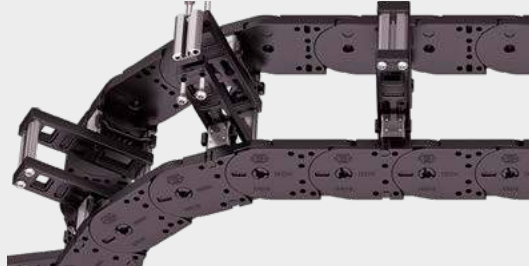
UNIFLEX  
Advanced  
series

**K**  
series

PROTUM®  
series

## Aluminum stay RMA – mounting frame stay

- ▶ Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- ▶ The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in **1 mm width sections**.
- ▶ **Outside/inside:** Screw-fixing easy to release.



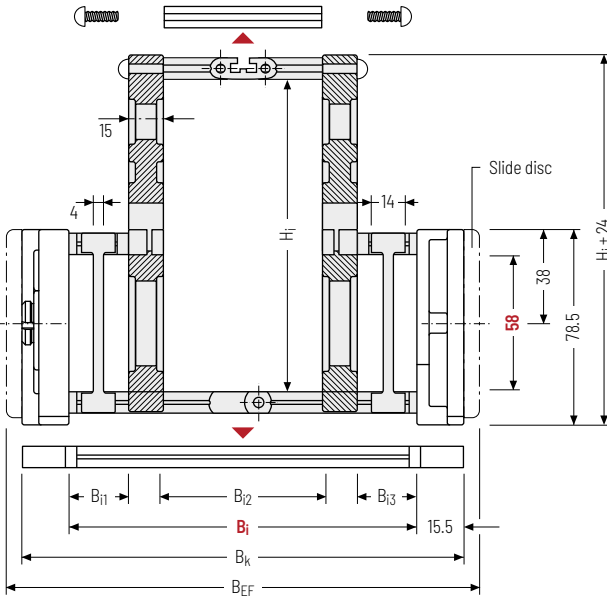
Stay arrangement on every 2nd chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub> 200 – 500 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$



### Intrinsic cable carrier weight

Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.

$h_i$ [mm]	$H_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{i1 \text{ min}}$ [mm]	$B_{i3 \text{ min}}$ [mm]	$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]
58	130 200	160	78.5	200 - 500	40	40	$B_i + 31$ $B_i + 45$	130 150 245
								150 300 385

### Order example



**KC0900**

Type

**400**

$B_i$  [mm]

**RMA2**

Stay variant

**150**

$KR$  [mm]

**1890**

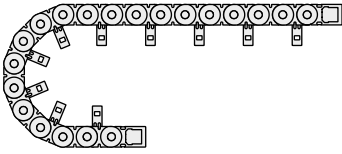
$L_k$  [mm]

**HS**

Stay arrangement



Assembly variants



**RMA 1 – assembly to the inside:**

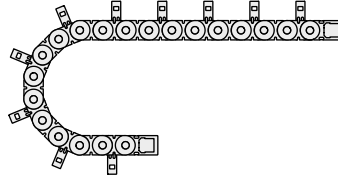
Gliding application is not possible when using assembly version RMA 1.

Observe minimum KR:

$H_i = 130 \text{ mm}; KR_{\min} = 150 \text{ mm}$

$H_i = 160 \text{ mm}; KR_{\min} = 190 \text{ mm}$

$H_i = 200 \text{ mm}; KR_{\min} = 245 \text{ mm}$



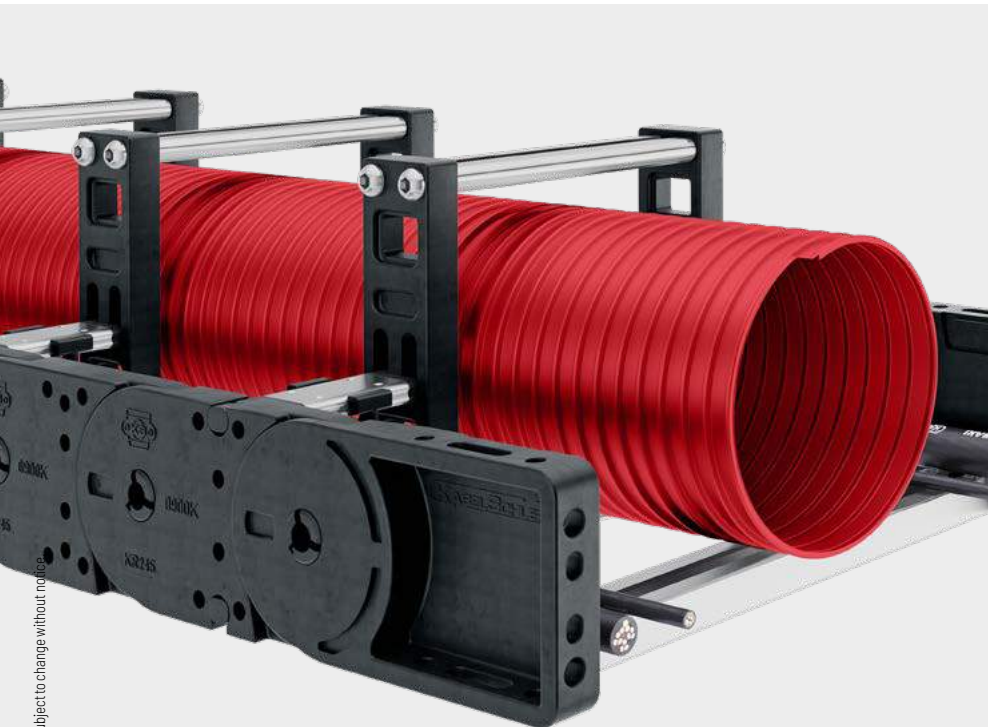
**RMA 2 – assembly to the outside:**

The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support.

Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guiding channel.

Please note the operating and installation height.



Subject to change without notice.

PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RE – frame screw-in stay

- » Plastic profile bars for light to medium loads.  
Assembly without screws.
- » Available customized in **16 mm grid**.
- » **Outside/inside:** to open by rotating 90°.



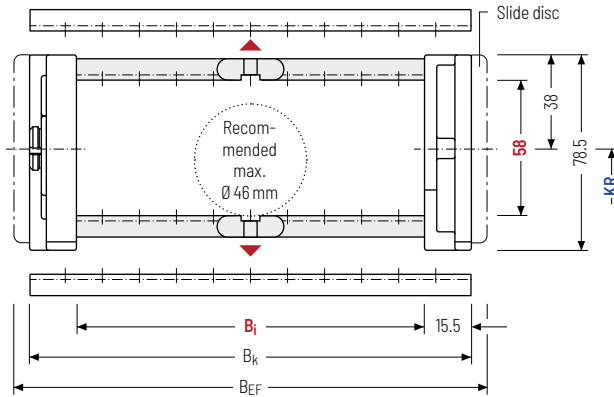
Stay arrangement on every  
2nd chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**16 mm**  $B_i$  81 – 561 mm  
in **16 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]										$B_k$ [mm]	$B_{EF}$ [mm]	$KR$ [mm]	$q_k$ [kg/m]	
58	78.5	81	97	113	129	145	161	177	193	209	225	$B_i + 31$	$B_i + 45$	130	150	2.95
		241	257	273	289	305	321	337	353	369	385			190	245	-
		401	417	433	449	465	481	497	513	545	561			300	385	5.95

### Order example



**KE0900**

Type

**209**

$B_i$  [mm]

**RE**

Stay variant

**150**

$KR$  [mm]

**1890**

$L_k$  [mm]

**HS**

Stay arrangement

**Divider systems**

The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS – half-stayed).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

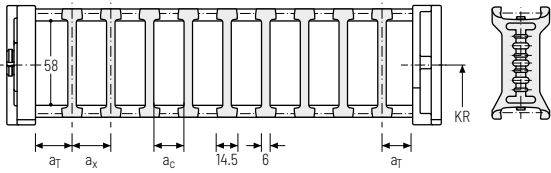
For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**).

The groove in the frame stay faces outwards.

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	Π <sub>T</sub> min
A	7.5	14.5	8.5	-	-
B	8.5	16	10	16	-

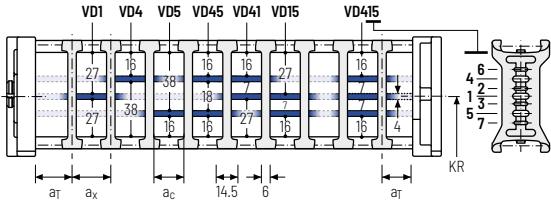
The dividers can be moved within the cross section (version A) or fixed (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	Π <sub>T</sub> min
A	7.5	14.5	8.5	-	2
B	8.5	16	10	16	2

The dividers can be moved within the cross section (version A) or fixed (version B).

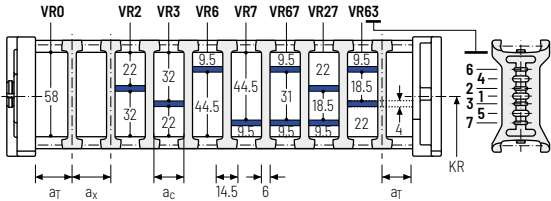


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	Π <sub>T</sub> min
A	7.5	14.5*/21	8.5*/15	-	2
B	8.5	16*/32	10*/26	16	2

\* for VR0

With grid distribution (16 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section (version A) or fixed (version B).



PROTUM® series
<b>K series</b>
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

**Additional product information online**



Installation instructions, etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



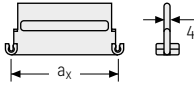
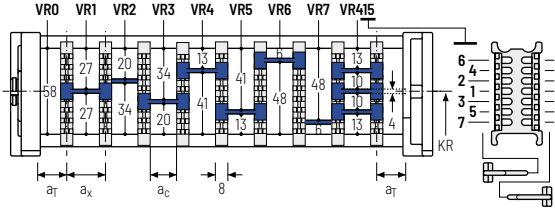
Configure your cable carrier here: [online-engineer.de](http://online-engineer.de)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	.	A	.	3	.	K1	.	34	-	VR1
						⋮		⋮		⋮
						K4	.	38	-	VR3
Divider system		Version		$n_T$		Chamber		$a_x$		Height separation

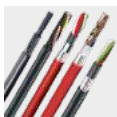
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

If using divider systems with height separation (**TS1 – TS3**), please also state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

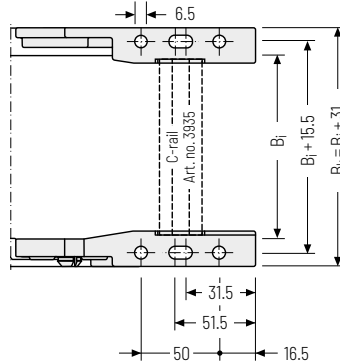
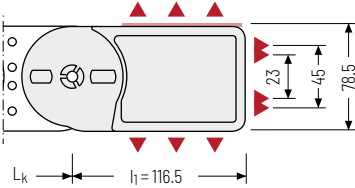


### TRAXLINE® cables for cable carriers

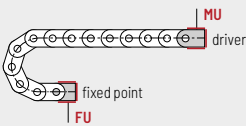
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



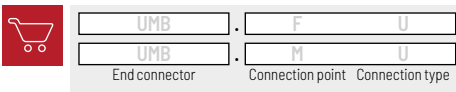
▲ Assembly options




**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**U** - Universal mounting bracket

### Order example



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

### Additional product information online



Installation instructions, etc.:  
 Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

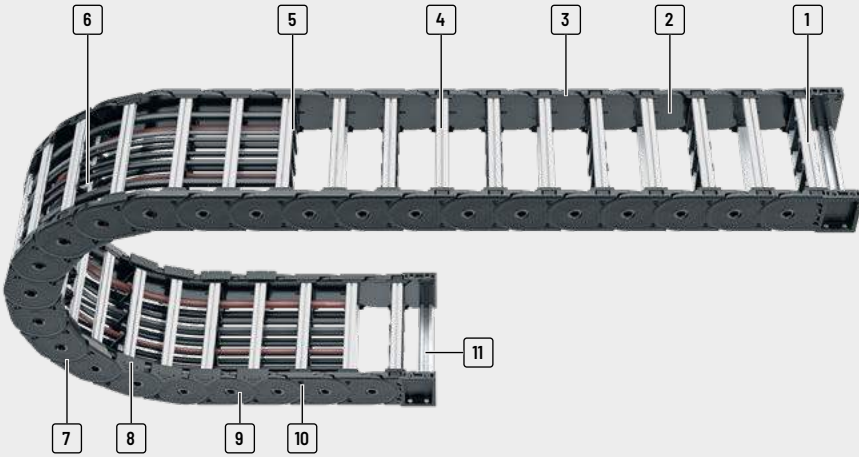
# UNIFLEX *Advanced* series

Light and quiet all-rounder



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as a national or international registration in the following countries:  
[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

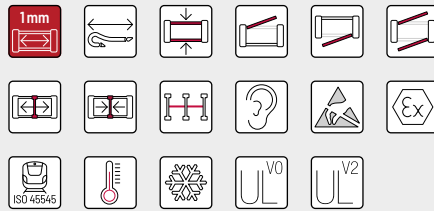
Subject to change without notice.



- 1 Aluminum stays available in **1 mm width sections**
- 2 Favourable ratio of inner to outer width
- 3 Chain link plates made of at least 35 % pure regrgranulate
- 4 Quick and easy opening to the inside or outside for cable laying
- 5 Fixable dividers
- 6 Many separation options for the cables
- 7 Robust double-stroke system for long unsupported lengths
- 8 Replaceable glide shoes
- 9 Very quiet through integrated noise damping
- 10 Lateral wear surfaces
- 11 C-rail for strain relief elements

## Features

- » Four designs: closed, and openable to the inner or outer side or to both sides
- » Good ratio of inner to outer width
- » Easy assembly and fast cable laying
- » UMB connectors made of sturdy plastic (strengths comparable to aluminium)
- » Low-wear, cable-friendly design with smooth surface
- » Polygon-optimized bending radii for smooth and low-wear chain running



Replaceable glide shoes – optionally with automatic wear monitoring



UMB connectors made of sturdy plastic (strengths comparable to aluminium)



Lateral wear surfaces – for long service life for applications where the carrier is rotated through 90°



Rear grips at stopper for better force transmission and higher strengths

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
PROTUN <sup>®</sup> series											
K series	<b>UA1995</b>										
UNIFLEX Advanced series		RSH 020	80	110	66 - 600	96 - 630	-	99.5	150 - 500	50	64
		RSH 030	80	110	66 - 600	96 - 630	-	99.5	150 - 500	50	64
		RSH 040	80	110	66 - 600	96 - 630	-	99.5	150 - 500	50	64
		RSH 070	80	110	66 - 600	96 - 630	-	99.5	150 - 500	50	64
M series											
TKHD series											
XL series											
QUANTUM <sup>®</sup> series											
TKR series											
TKA series											
UAT series											



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
4.5	10	25	200	8	20	•	-	-	•	•	•	•	348
4.5	10	25	200	8	20	•	•	-	•	•	•	•	349
4.5	10	25	200	8	20	•	•	-	•	•	•	•	350
4.5	10	25	200	8	200	•	•	-	•	•	•	•	351

PROTUM® series

K series

**UNIFLEX Advanced series**

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# UA1995



**Pitch**  
99.5 mm



**Inner height**  
80 mm

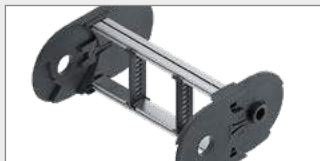


**Inner widths**  
66 – 600 mm



**Bending radii**  
150 – 500 mm

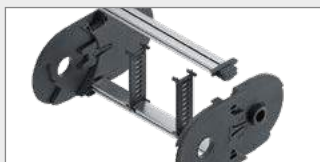
## Stay variants



**Design RSH 020** ..... page **348**

### Closed frame

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Outside/inside:** not openable.



**Design RSH 030** ..... page **349**

### Frame with outside detachable stays

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Outside:** release by rotating 90°.



**Design RSH 040** ..... page **350**

### Frame with inside detachable stays

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Inside:** release by rotating 90°.

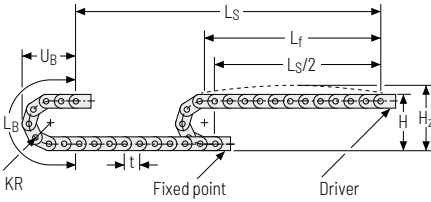


**Design RSH 070** ..... page **351**

### Frame with outside and inside detachable stays

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Outside/inside:** release by rotating 90°.

Unsupported arrangement

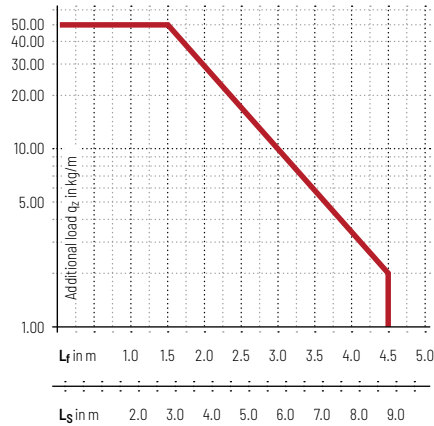






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
150	410	440	680	250
210	530	560	860	310
250	610	640	990	350
300	710	740	1150	400
350	810	840	1300	450
400	910	940	1460	500
500	1110	1140	1770	600

**Load diagram for unsupported length** depending on the additional load.

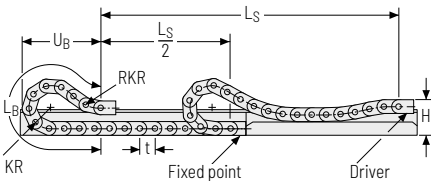
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 3.85 \text{ kg/m}$  with  $B_i$  196 mm. For other inner widths, the maximum additional load changes.







-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 25 m/s<sup>2</sup>
-  **Travel length**  
up to 4.5 m
-  **Additional load**  
up to 50 kg/m

Gliding arrangement | GO module with chain links optimized for gliding\*



KR [mm]	H [mm]	GO-Modul RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
150	330	400	1805	890
210	330	400	2180	1010
250	330	400	2390	1070
300	330	400	2690	1160
350	330	400	3090	1310
400	330	400	3490	1450
500	330	400	4280	1740

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 200 m
-  **Additional load**  
up to 50 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

\* only design 070

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Stay variant 020 – closed frame

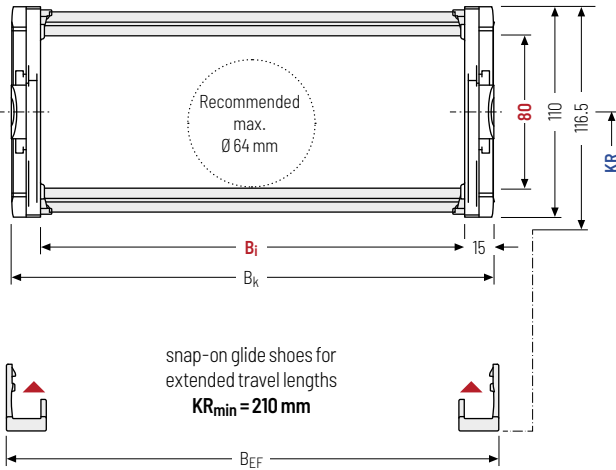
- » Weight-optimised, closed plastic frame with particularly high torsional rigidity.
- » **Outside/inside:** not openable.



Stay arrangement on each chain link (VS: fully-stayed)



1mm B<sub>i</sub> 66 – 600 mm in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]		
80	110	116.5	66 – 600	B <sub>i</sub> + 30	B <sub>i</sub> + 36	150	210	250	300	350	400	500	4,168 – 4,173

\* in 1 mm width sections

### Order example


UA1995
·
150
·
RSH 020
·
210
·
3582
-
VS

Type      B<sub>i</sub> [mm]      Stay variant      KR [mm]      L<sub>k</sub> [mm]      Stay arrangement

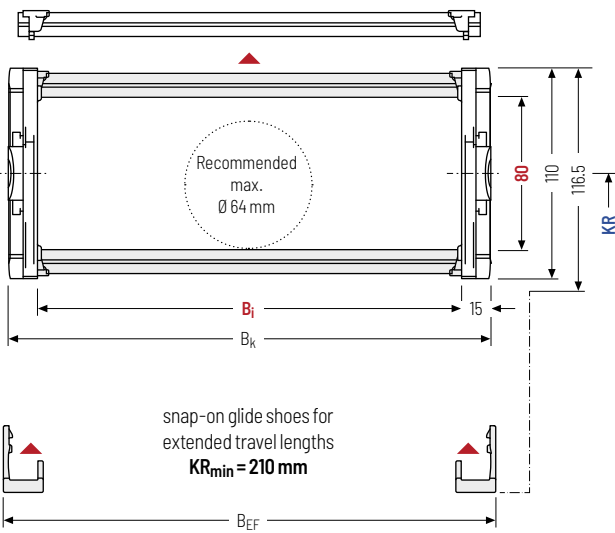
**Stay variant 030 –**  
with outside detachable stays


- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Outside:** release by rotating 90°.



 Stay arrangement on each chain link (**VS: fully-stayed**)

 **1mm** B<sub>i</sub> 66 – 600 mm in 1 mm width sections



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
80	110	116.5	66 - 600	B <sub>i</sub> + 30	B <sub>i</sub> + 36	150	210	250	300	350	400	500	4,192 - 4,197

\* in 1 mm width sections

**Order example**

 **UA1995** Type · **150** B<sub>i</sub> [mm] · **RSH 030** Stay variant · **210** KR [mm] · **3582** L<sub>k</sub> [mm] · **VS** Stay arrangement

PROTUM® series
K series
<b>UNIFLEX Advanced series</b>
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Stay variant 040 – with inside detachable stays

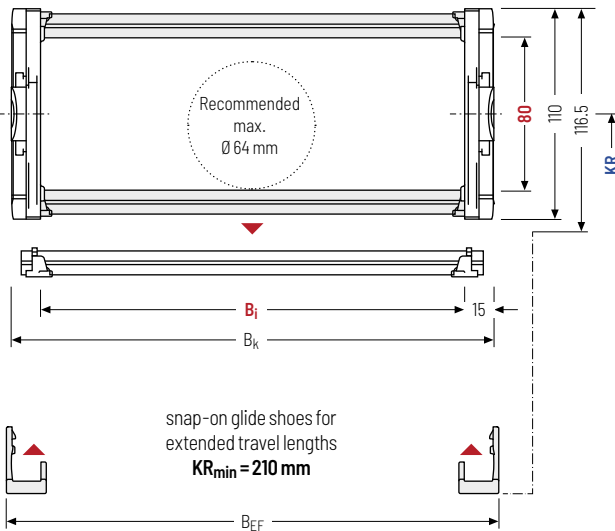
- » Weight-optimised plastic frame with particularly high torsional rigidity.
- » **Inside:** release by rotating 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub> 66 – 600 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



Design 040 is not suitable for a gliding arrangements without the use of gliding shoes.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]					$q_k$ [kg/m]		
80	110	116.5	66 – 600	$B_i + 30$	$B_i + 36$	150	210	250	300	350	400	500	4,192 – 4,197

### Order example



UA1995  
Type

150  
 $B_i$  [mm]

RSH 040  
Stay variant

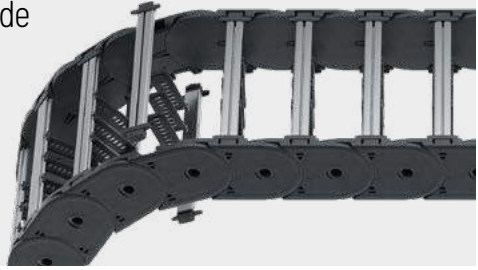
210  
KR [mm]


3582  
 $L_k$  [mm]

VS  
Stay arrangement

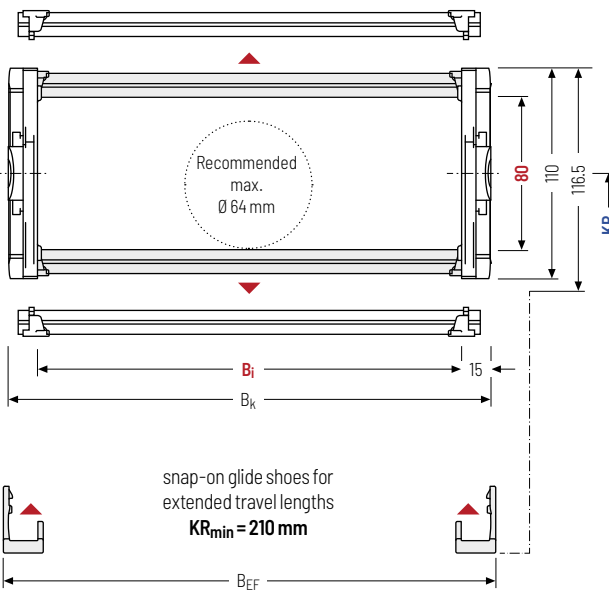
**Stay variant RSH 070** – with outside and inside detachable stays


- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » Available customized in **1 mm grid**.
- » **Outside/Inside:** release by rotating 90°.




 Stay arrangement on each chain link (**VS: fully-stayed**)

 **1mm** B<sub>i</sub> 66 – 600 mm in 1 mm width sections



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

 Design RSH is not suitable for a gliding arrangements without the use of gliding shoes.

**Calculating the cable carrier length**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]		
80	110	116.5	66 - 600	B <sub>i</sub> + 30	B <sub>i</sub> + 36	150	210	250	300	350	400	500	4,211 - 4,216

**Order example**

 UA1995 · 150 · RSH 070 · 210 · 3582 · VS

Type · B<sub>i</sub> [mm] · Stay variant · KR [mm] · L<sub>k</sub> [mm] · Stay arrangement

PROTUM® series
K series
<b>UNIFLEX Advanced series</b>
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

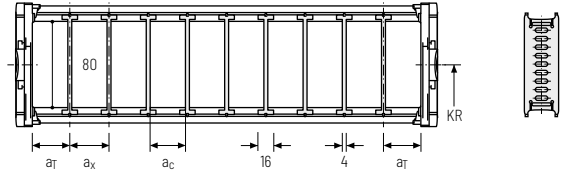
For applications with lateral acceleration and lying on the side, the dividers can be attached by a fixing profile, available as an accessory (**version B**). The fixing profile must be installed at the factory.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	16	12	-	-
B	10	17.5	13.5	2.5	-

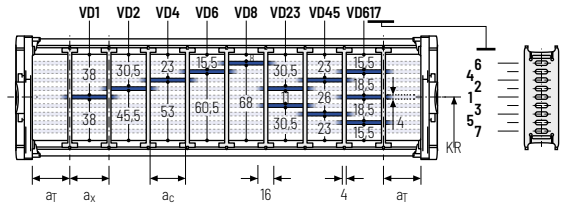
Number of dividers for design 020 depending on B;



### Divider system TS1 with continuous height separation\*

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	16	12	-	2
B	10	17.5	13.5	2.5	2

\* not for design 020



## Order example

TS1

·

A

·

3

- V00

⋮

- V01

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (TS0, TS1,...), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (TS1), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.



## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

Divider version A

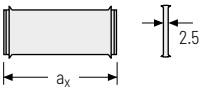
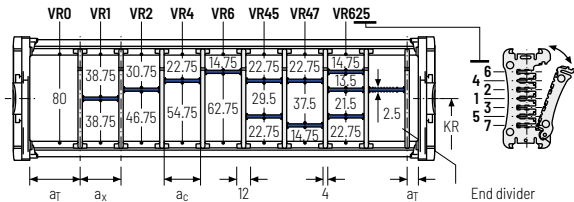
End divider



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	8/4*	14	10	2

Number of dividers for design D20 depending on B;  
\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

An additional central support is required when using plastic partitions with  $a_x > 49$  mm.

### Order example

🛒

TS3

A

3

K1

34

VR1

⋮  
 ⋮  
 ⋮

K4

38

VR3

Divider system      Version       $n_T$       Chamber       $a_x$       Height separation

Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

PROTUM®  
series

K  
series

**UNIFLEX  
Advanced  
series**

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

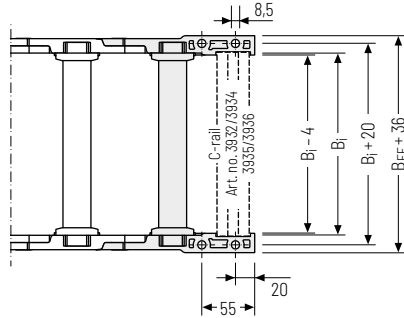
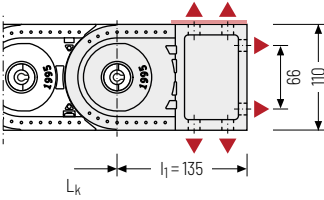
TKA  
series

UAT  
series




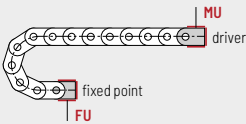
## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from above, from below or on the face side**.



▲ Assembly options

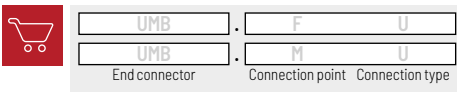
 Recommended tightening torque:  
27 Nm for screws M8




**Connection point**  
F - fixed point  
M - driver

**Connection type**  
U - Universal mounting bracket

### Order example



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

PROTUM® series
K series
<b>UNIFLEX Advanced series</b>
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

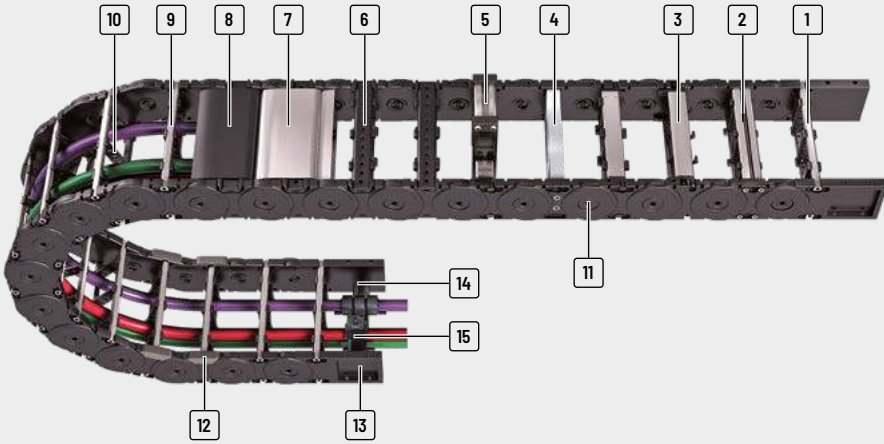
# M series

Variable cable carrier  
with extensive accessories  
and stay variants



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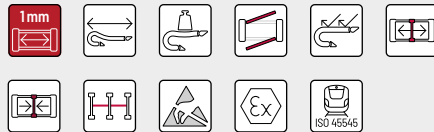
Subject to change without notice



- |  |  |   |  |
|--|--|---|--|
| <p><b>1</b> Aluminum stays available in <b>1 mm width sections</b></p> <p><b>2</b> 4-fold bolted aluminum stays for extreme loads</p> <p><b>3</b> Aluminum stays with ball joint</p> <p><b>4</b> Aluminum hole stays</p> | <p><b>5</b> Mounting frame stays</p> <p><b>6</b> Plastic stays available in <b>4, 8 or 16 mm width sections</b></p> <p><b>7</b> Aluminum cover available in <b>1 mm width sections</b></p> | <p><b>8</b> Plastic cover available in <b>8 or 16 mm width sections</b></p> <p><b>9</b> Can be opened quickly on the inside and the outside for cable laying</p> <p><b>10</b> Fixable dividers</p> <p><b>11</b> Locking bolts</p> | <p><b>12</b> Replaceable glide shoes</p> <p><b>13</b> Universal end connectors (UMB)</p> <p><b>14</b> C-rail for strain relief elements</p> <p><b>15</b> Strain relief combs</p> |
|--|--|---|--|

## Features

- » Encapsulated, dirt-resistant stroke system
- » Durable sidebands through robust link plate design
- » Easy assembly of side bands through bars with easy-to-assemble locking bolts
- » Long service life due to minimized hinge wear owing to the "life extending 2 disc principle"
- » Large selection of vertical and horizontal stay systems and dividing options for your cables
- » Versions with aluminum stays in 1 mm width sections up to 800 mm inner width
- » Versions with plastic stays available in 4, 8 or 16 mm width sections



Minimized hinge wear owing to the "life extending 2 disc principle"



Sturdy link plate design, encapsulated stroke system



Easy to assemble through locking bolts



Replaceable glide shoes for long service life for gliding applications

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]	
PROTUM <sup>®</sup> series	<b>M0320</b>											
K series		RS 01	19	27.5	25 - 280	36 - 291	1	32	37 - 200	2.5	15	
		RS 02	19	27.5	25 - 280	36 - 291	1	32	37 - 200	2.5	15	
		RE	19	27.5	25 - 189	36 - 200	4	32	37 - 200	2.5	15	
UNIFLEX Advanced series	<b>M0475</b>											
M series		RD 01	28	39	24 - 280	41 - 297	8	47.5	55 - 300	3.0	22	
		RD 02	28	39	24 - 280	41 - 297	8	47.5	55 - 300	3.0	22	
TKHD series	<b>M0650</b>											
XL series		RS	38	57	75 - 400	109 - 434	1	65	75 - 350	25	30	
		LG	36	57	75 - 600	109 - 634	1	65	75 - 350	25	29	
		RMA	38 (200)	57 (224)	200 - 400	234 - 434	1	65	75 - 350	25	-	
		RE	42	57	50 - 266	84 - 300	8	65	75 - 350	25	33	
		RD	42	57	50 - 266	84 - 300	8	65	75 - 350	25	33	
QUANTUM <sup>®</sup> series	<b>M0950</b>											
TKR series		RS	58	80	75 - 400	114 - 439	1	95	140 - 380	35	46	
		RV	58	80	75 - 500	114 - 539	1	95	140 - 380	35	46	
		RM	54	80	75 - 600	114 - 639	1	95	140 - 380	35	43	
		LG	50	80	75 - 600	114 - 639	1	95	140 - 380	35	38	
		RMA	58 (200)	80 (224)	200 - 500	239 - 539	1	95	140 - 380	35	-	
		RMR	51	80	75 - 600	114 - 639	1	95	140 - 380	35	46	
		RE	58	80	45 - 557	84 - 596	16	95	140 - 380	35	46	
		RD	58	80	45 - 557	84 - 596	16	95	140 - 380	35	46	
TKA series												
UAT series												

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	364
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	364
2.8	10	50	80	2.5	25	•	•	-	-	•	•	•	366
2.7	10	50	-	-	-	•	•	•	-	•	•	•	372
2.7	10	50	-	-	-	•	•	•	-	•	•	•	374
4.8	10	40	220	8	20	•	•	•	•	•	•	•	380
4.8	10	40	220	8	20	-	-	-	-	•	•	•	384
4.8	10	40	220	8	20	•	-	-	-	•	•	-	386
4.8	10	40	220	8	20	•	•	-	•	•	•	•	388
4.8	10	40	220	8	20	•	•	-	•	•	•	•	389
7.4	10	30	260	8	20	•	•	•	•	•	•	•	398
7.4	10	30	260	8	20	•	•	•	•	•	-	•	402
7.4	10	30	260	8	20	•	•	•	-	•	•	•	406
7.4	10	30	260	8	20	-	-	-	-	•	•	•	408
7.4	10	30	260	8	20	•	-	-	-	•	•	-	410
7.4	10	30	260	8	20	•	-	-	-	•	•	•	412
7.4	10	30	260	8	20	•	•	•	•	•	•	•	414
7.4	10	30	260	8	20	•	•	•	•	•	•	•	415

Subject to change without notice.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series











UAT series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]
<b>M1250</b>											
K series		RS	72	96	75 - 400	120 - 445	1	125	180 - 500	65	61
		RV	72	96	100 - 600	145 - 645	1	125	180 - 500	65	61
UNIFLEX Advanced series		RM	69	96	100 - 800	145 - 845	1	125	180 - 500	65	59
		LG	76	96	100 - 800	145 - 845	1	125	180 - 500	65	59
M series		RMA	72 (200)	96 (226)	200 - 800	245 - 845	1	125	180 - 500	65	-
		RMR	66	96	100 - 800	145 - 845	1	125	180 - 500	65	54
		RE	72	96	71 - 551	116 - 596	16	125	180 - 500	65	61
		RD	72	96	71 - 551	116 - 596	16	125	180 - 500	65	61
<b>M1300</b>											
TKHD series		RMF	87	120	100 - 800	150 - 850	1	130	150 - 500	70	75
		RMS	87	120	100 - 800	150 - 850	1	130	150 - 500	70	75
XL series		LG	98	120	100 - 800	150 - 850	1	130	150 - 500	70	74

\* Further information on request.

QUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
										vertical hanging or standing	lying on the side	rotating arrangement	
9.7	10	25	320	8	20	•	•	-	•	•	•	•	424
9.7	10	25	320	8	20	•	•	•	•	•	-	•	428
9.7	10	25	320	8	20	•	•	•	-	•	•	•	432
9.7	10	25	320	8	20	-	-	-	-	•	•	•	434
9.7	10	25	320	8	20	•	-	-	-	•	•	-	436
9.7	10	25	320	8	20	•	-	-	-	•	•	•	438
9.7	10	25	320	8	20	•	•	•	•	•	•	•	440
9.7	10	25	320	8	20	•	•	•	•	•	•	•	441
10.8	10	25	350	8	20	•	•	-	•	-	-	-	448
10.8	10	25	350	8	20	•	•	-	•	•	•	•	450
10.8	10	25	350	8	20	-	-	-	-	•	•	•	452

PROTUM® series

K series

UNIFLEX Advanced series

**M series**

TKHD series

XL series

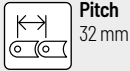
QUANTUM® series

TKR series

TKA series

UAT series

# M0320



**Pitch**  
32 mm



**Inner height**  
19 mm



**Inner widths**  
25 – 280 mm



**Bending radii**  
37 – 200 mm

## Stay variants



**Aluminum stay 01** ..... page **364**

### Frame stay detachable inside

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Inside:** release by turning by 90°.



**Aluminum stay 02** ..... page **364**

### Frame stay detachable outside "the standard"

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Outside:** release by turning by 90°.



**Plastic stay RE** ..... page **366**

### Frame screw-in stay

- » Plastic profile bars for light to medium loads.  
Assembly without screws.
- » **Inside/outside:** release by turning by 90°.

## More product information online

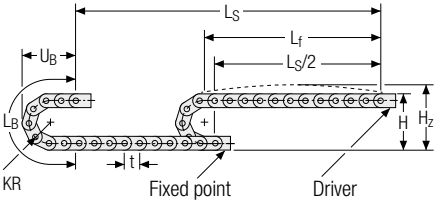


Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Unsupported arrangement

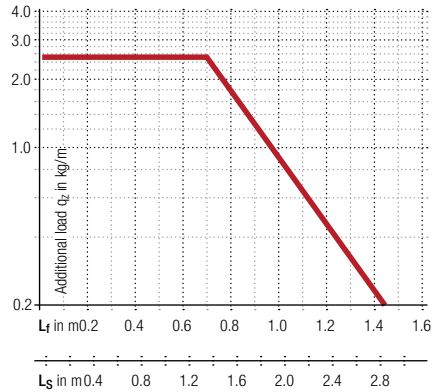


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
37	101.5	121.5	181	83
47	121.5	141.5	212	93
77	181.5	201.5	306	123
100	227.5	247.5	379	146
200	427.5	427.5	693	246

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.54 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



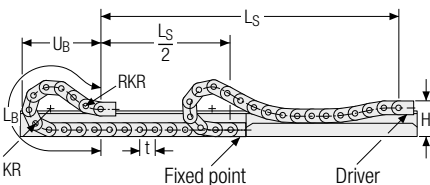
**Speed**  
up to 10 m/s

**Acceleration**  
up to 50 m/s<sup>2</sup>

**Travel length**  
up to 2.8 m

**Additional load**  
up to 2.5 kg/m

Gliding arrangement



**Speed**  
up to 2.5 m/s

**Acceleration**  
up to 25 m/s<sup>2</sup>

The gliding cable carrier must be guided in a channel. See p. 850.

**Travel length**  
up to 80 m

**Additional load**  
up to 2.5 kg/m

Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

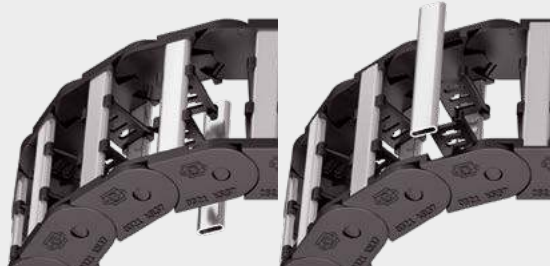
TKR series

TKA series

UAT series

## Aluminum stay 01/02 – frame stay detachable outside

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm grid**.
- **Outside/inside:** release by turning by 90°.

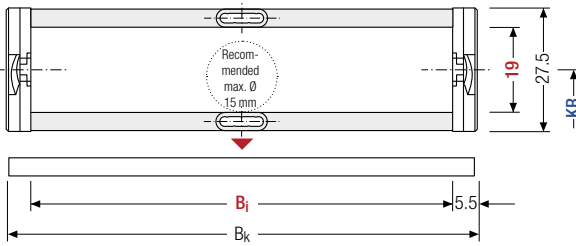


Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 25 – 280 mm  
in 1 mm width sections

### Aluminum stay 01 frame stay detachable inside



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

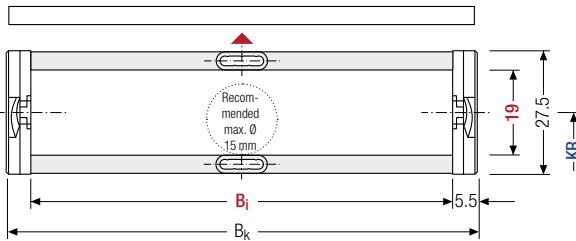
#### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

### Aluminum stay 02 frame stay detachable outside



h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
19	27.5	25 – 280	B <sub>i</sub> + 11	37	47	77	100	200	0.47 – 1.70

\* in 1 mm width sections

#### Order example



MC0320

Type

200

B<sub>i</sub> [mm]

01

Stay variant

100

KR [mm]

1152

L<sub>k</sub> [mm]

VS

Stay arrangement

### Divider systems

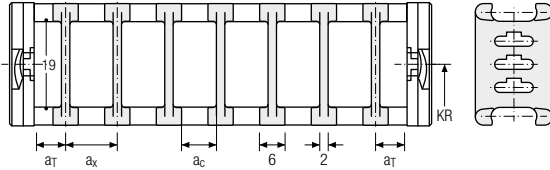
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

### Divider system TS0 without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3	6	4	2

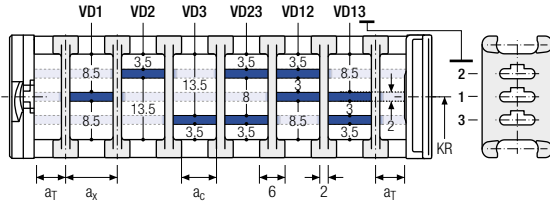
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3	20	6	4	2

The dividers can be moved in the cross section.



### Order example

TS1

.

A

.

3

-

VD1

:

VD3

Divider system      Version      n<sub>T</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RE – screw-in frame stay

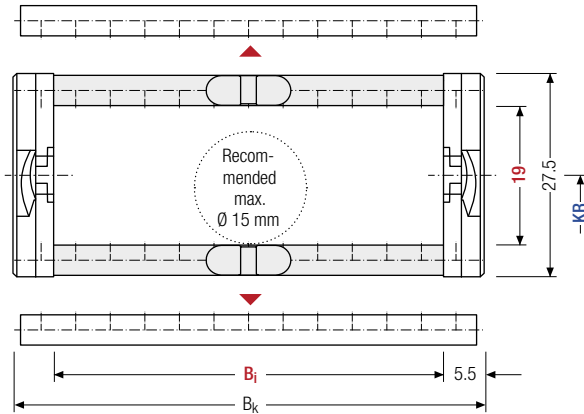
- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **4 mm grid**.
- **Outside/inside:** release by turning by 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**4 mm** B<sub>i</sub> 25 – 189 mm  
in 4 mm width sections

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]										B <sub>k</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]			
19	27.5	25	29	33	37	41	45	49	53	57	61	65	B <sub>i</sub> + 11	37	47	0.46	
		69	73	77	81	85	89	93	97	101	105	109		77	100		–
		113	117	121	125	129	133	137	141	145	149	200		1.00			



For B<sub>i</sub> > 149 mm we recommend a multi-band chain.

### Order example



ME0320

Type

105

B<sub>i</sub> [mm]

RE

Stay variant

100

KR [mm]

1152

L<sub>k</sub> [mm]

VS

Stay arrangement

Divider systems

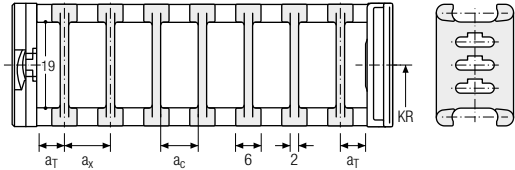
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**). The groove in the frame stay faces outwards.

Divider system TSO without height separation

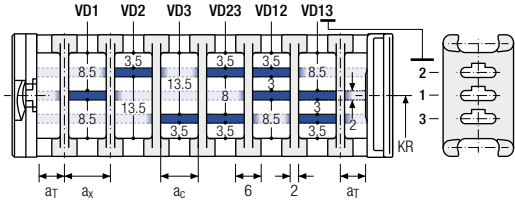
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	3	6	4	–	–
B	4.5	8	6	4	–



The dividers can be moved in the cross section.

Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	3	20	6	4	–	2
B	4.5	20.5	8	6	4	2



The dividers can be moved in the cross section.

Order example

TS1

A

3

VD1

⋮

VD3

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**), please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

PROLUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

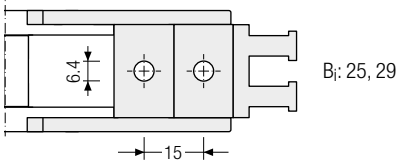
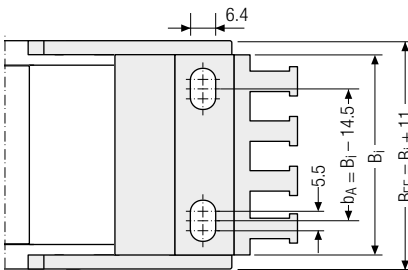
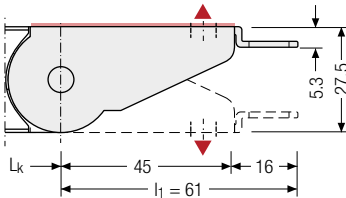
TKR  
series

TKA  
series

UAT  
series

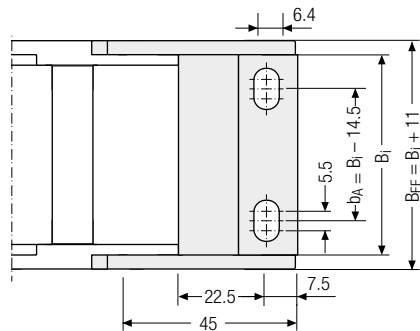
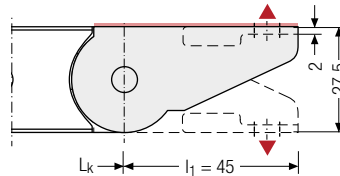
## One part end connectors – plastic/aluminum (with integrated strain relief)

The plastic/aluminum end connectors can be **connected from above or below**. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



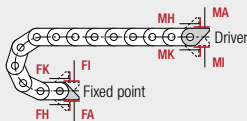
## One-part end connectors – plastic/aluminum

The plastic/aluminum end connectors can be **connected from above or below**. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options

$B_i$ [mm]	$n_z$	$B_i$ [mm]	$n_z$	$B_i$ [mm]	$n_z$	$B_i$ [mm]	$n_z$
25	2	39	4	89	7	149	11
29	2	49	4	109	8		
37	3	69	5	124	10		



### Connection point

F – fixed point  
M – driver

### Connection type

A – threaded joint outside (standard)  
I – threaded joint inside  
H – threaded joint, rotated 90° to the outside  
K – threaded joint, rotated 90° to the inside

## Order example



Plastic/aluminum	F	A
Plastic/aluminum	M	A
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.





Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

# M0475



**Pitch**  
47.5 mm



**Inner height**  
28 mm



**Inner widths**  
24 - 280 mm



**Bending radii**  
55 - 300 mm

## Stay variants



**Plastic stay RD 01** ..... page 372

### Frame stay with hinge in the inner radius

- » Plastic profile bars with hinge for light to medium loads.  
Assembly without screws.
- » **Outside:** release by turning by 90°.
- » **Inside:** swivable to both sides.



**Plastic stay RD 02** ..... page 374

### Frame stay with hinge in the outer radius

- » Plastic profile bars with hinge for light to medium loads.  
Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### MT series

Also available as covered variants with cover system.  
More information can be found  
in chapter "MT series" from p. 618.

## More product information online

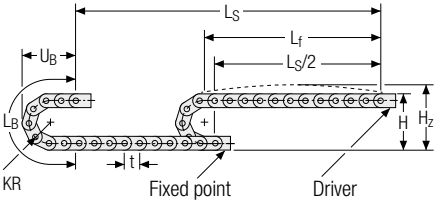


Assembly instructions etc.:  
Additional info via your smartphone  
or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
[online-engineer.de](http://online-engineer.de)

Unsupported arrangement

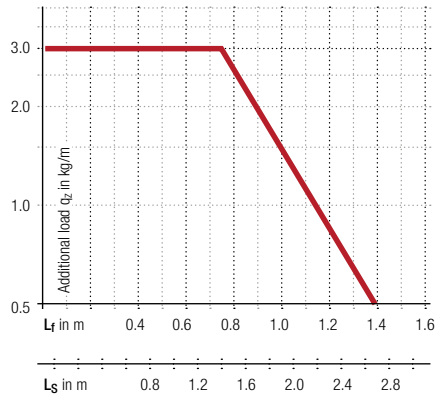


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
55	149	174	268	122
75	189	214	331	142
100	239	264	410	167
130	299	324	504	197
160	359	384	598	227
200	439	464	724	267
250	539	564	881	317
300	639	664	1038	367

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.7 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 10 m/s

**Acceleration**  
up to 50 m/s<sup>2</sup>

**Travel length**  
up to 2.7 m

**Additional load**  
up to 3.0 kg/m

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RD 01 – frame stay with hinge in the inner radius

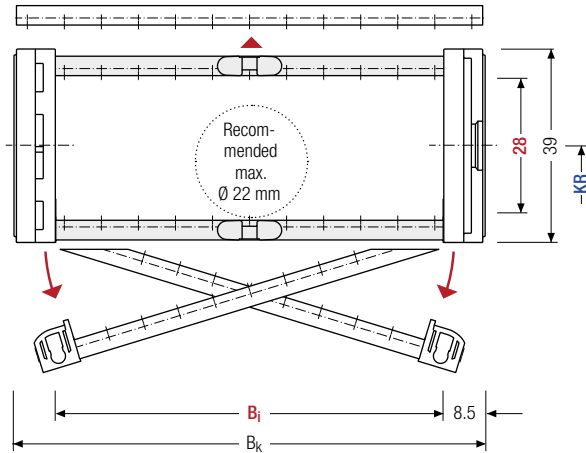
- Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- Available customized in **8 mm grid**.
- **Outside:** release by turning by 90°.  
**Inside:** swivable to both sides.



Stay arrangement on every chain link (**VS: fully-stayed**)



**8 mm** B<sub>i</sub> 24 – 280 mm  
in 8 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]										$B_k$ [mm]	$KR$ [mm]		$q_k$ [kg/m]
28	39	24	32	40	48	56	64	72	80	88	96	$B_i + 17$	55	75	0.79
		104	112	120	128	136	144	152	160	168	176		100	130	
		184	192	200	208	216	224	232	240	248	256		160	200	3.03
		264	272	280	250	300									

### Order example



**MK0475**

Type

**128**

$B_i$  [mm]

**RD 01**

Stay variant

**100**

$KR$  [mm]

**1425**

$L_k$  [mm]

**VS**

Stay arrangement

Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

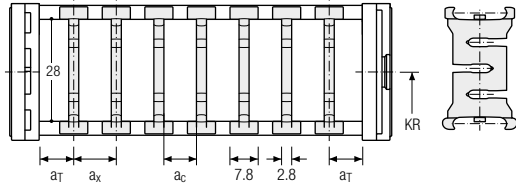
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**). The groove in the frame stay faces outwards.

Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	6	7.8	5	–	–
B	12	8	5.2	8	–

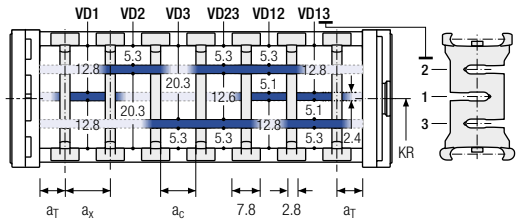
The dividers can be moved within the cross section (version A) or fixed (version B).



Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	6	20	7.8	5	–	2
B	12	20	8	5.2	8	2

The dividers can be moved within the cross section (version A) or fixed (version B).

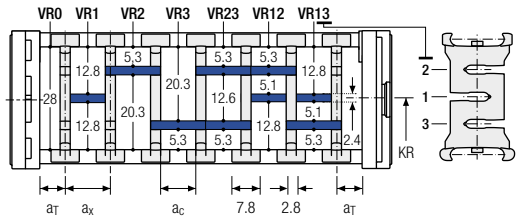


Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	12	8*/24	5.2*/21.2	8	2

\* for VR0

With grid distribution (8 mm grid). The dividers are fixed by the height separation, the complete divider system is movable in the cross section (version A) or fixed (version B).



Order example

TS2 · 
 A · 
 3 · 
 K1 · 
 34 - 
 VR1  
 ⋮  
 ⋮  
K4 · 
 38 - 
 VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RD 02 – frame stay with hinge in the outer radius

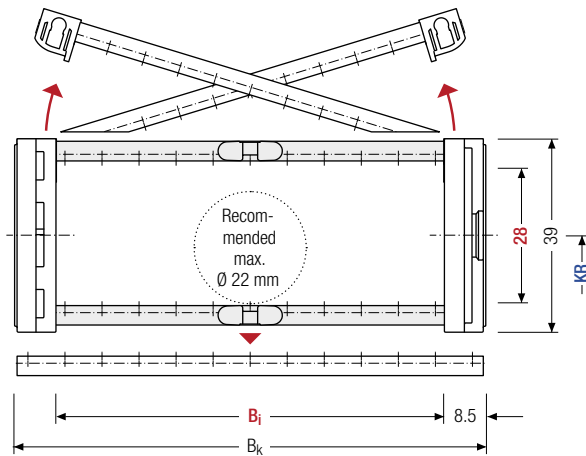
- Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- Available customized in **8 mm grid**.
- **Outside:** swivable to both sides.  
**Inside:** release by turning by 90°.



Stay arrangement on every chain link (**VS: fully-stayed**)



**8 mm** B<sub>i</sub> 24 – 280 mm  
in 8 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]										$B_k$ [mm]	$KR$ [mm]		$q_k$ [kg/m]
28	39	24	32	40	48	56	64	72	80	88	96	$B_i + 17$	55	75	0.79
		104	112	120	128	136	144	152	160	168	176		100	130	
		184	192	200	208	216	224	232	240	248	256		160	200	3.03
		264	272	280	250	300									

### Order example



**MK0475**

Type

**128**

$B_i$  [mm]

**RD 02**

Stay variant

**100**

$KR$  [mm]

**1425**

$L_k$  [mm]

**VS**

Stay arrangement

### Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

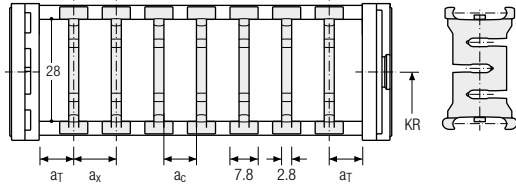
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**). The groove in the frame stay faces outwards.

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	6	7.8	5	–	–
B	12	8	5.2	8	–

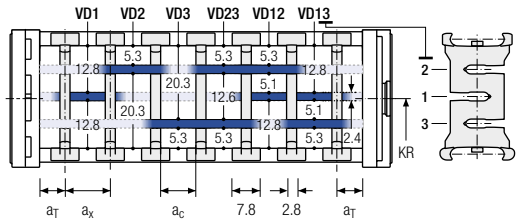
The dividers can be moved within the cross section (version A) or fixed (version B).



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	6	20	7.8	5	–	2
B	12	20	8	5.2	8	2

The dividers can be moved within the cross section (version A) or fixed (version B).

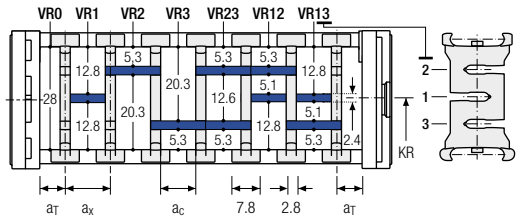


### Divider system TS2 with partial height separation


Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	12	8*/24	5.2*/21.2	8	2

\* for VR0

With grid distribution (8 mm grid). The dividers are fixed by the height separation, the complete divider system is movable in the cross section (version A) or fixed (version B).



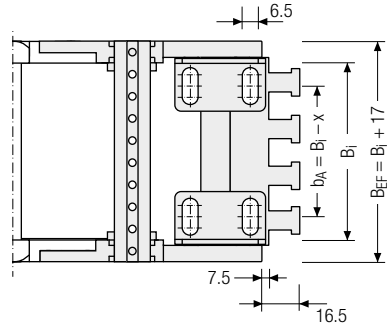
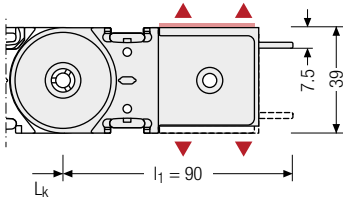
### Order example


TS2 · A · 3 · K1 · 34 - VR1  
 ⋮ ⋮ ⋮ ⋮ ⋮  
K4 · 38 - VR3  
 Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

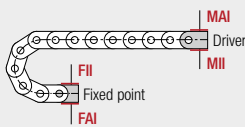
## End connectors – plastic/steel (with strain relief)

Link end connector made of plastic, end connector made of sheet steel with screw-fixed aluminum strain relief. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options

$B_i$ [mm]	$x$ [mm]	$n_z$
40	17.5	3
56	21.5	4
80	17.5	6
104	19.0	8
128	19.5	9
152	17.5	11
192	18.5	14

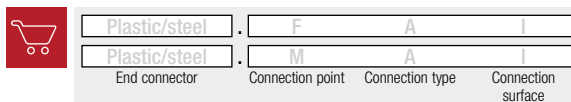


**Connection point**  
**F** – fixed point  
**M** – driver

**Connection surface**  
**I** – connection surface inside

**Connection type**  
**A** – threaded joint outside (standard)  
**I** – threaded joint inside

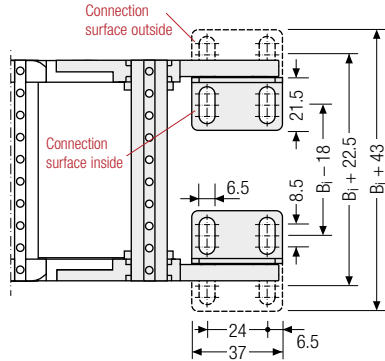
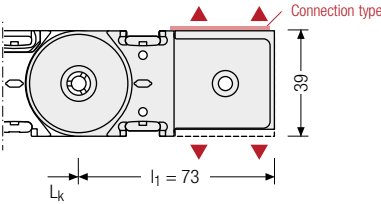
## Order example



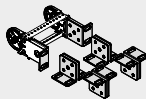
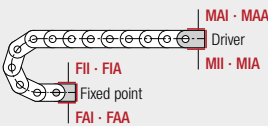


**End connectors – plastic/steel**

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options



**Connection point**

- F** – fixed point
- M** – driver

**Connection surface**

- I** – connection surface inside
- A** – connection surface outside

**Connection type**

- A** – threaded joint outside (standard)
- I** – threaded joint inside
- F** – flange connection

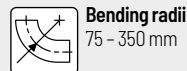
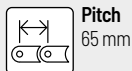
**Order example**

	Plastic/steel	F	A	A
	Plastic/steel	M	U	
	End connector	Connection point	Connection type	Connection surface

We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

# M0650



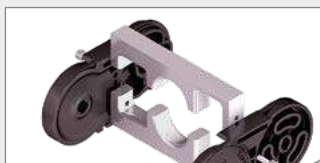
## Stay variants



**Aluminum stay RS** ..... page **380**

### Frame stay, narrow "The standard"

- » Aluminum profile bars for light to medium loads.  
Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Aluminum stay LG** ..... page **384**

### Hole stay, split version

- » Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.



**Aluminum stay RMA** ..... page **386**

### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.



**Plastic stay RE** ..... page **388**

### Frame screw-in stay

- » Plastic profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Plastic stay RD** ..... page **389**

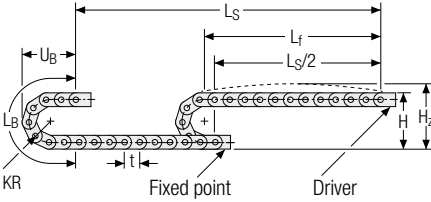
### Frame stay with hinge

- » Plastic profile bars with hinge for light to medium loads.  
Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



Also available as covered variants with cover system.  
More information can be found in chapter "MT series" from p. 618.

Unsupported arrangement

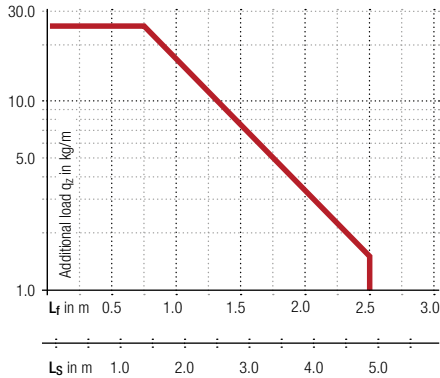






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	207	242	366	169
95	247	282	429	189
115	287	322	492	209
145	347	382	586	239
175	407	442	680	269
220	497	532	822	314
260	577	612	948	354
275	607	642	994	369
300	657	692	1073	394
350	757	792	1230	444

Load diagram for unsupported length depending on the additional load.

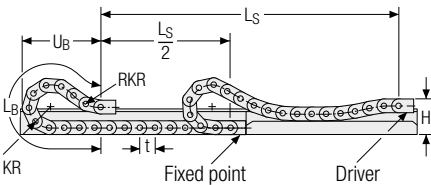
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.4 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.








-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 40 m/s<sup>2</sup>
-  **Travel length**  
up to 4.8 m
-  **Additional load**  
up to 25 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
95	171	300	1180	560
115	171	300	1310	605
145	171	300	1440	640
175	171	300	1635	705
220	171	300	1950	810
260	171	300	2275	926
275	171	300	2405	973
300	171	300	2535	1014
350	171	300	2925	1152

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 220 m
-  **Additional load**  
up to 25 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.

Gliding shoes have to be used for gliding applications.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm grid**.
- **Outside/inside:** release by turning by 90°.



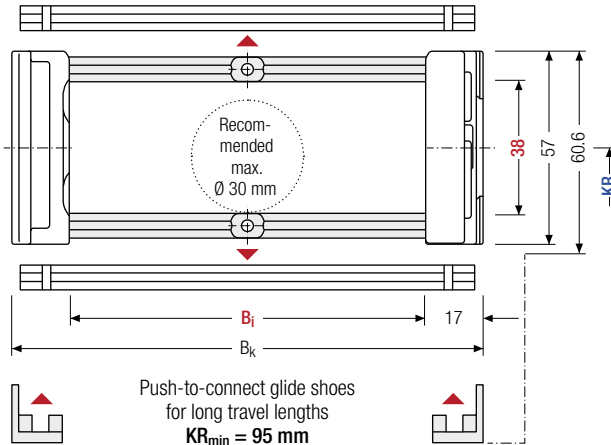
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(HS: half-stayed)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 75 – 400 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
38	57	60.6	62.2	75 – 400	B <sub>i</sub> + 34	75	95	115	145	175	1.98 – 3.85
						220	260	275	300	350	

\* in 1 mm width sections

### Order example



**MC0650**

Type

**300**

B<sub>i</sub> [mm]

**RS**

Stay variant

**175**

KR [mm]

**1430**

L<sub>k</sub> [mm]

**HS**

Stay arrangement

**Divider systems**

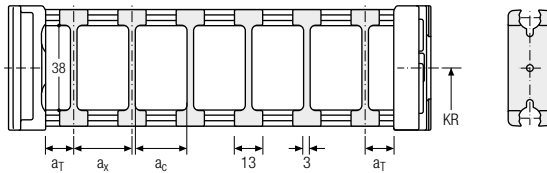
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).  
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping on to a socket (available as an accessory).  
The bushing additionally serves as a spacer between the dividers and is available in 1 mm sections between 3 – 50 mm. The inner height is reduced to 32 mm (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6.5	13	10	2

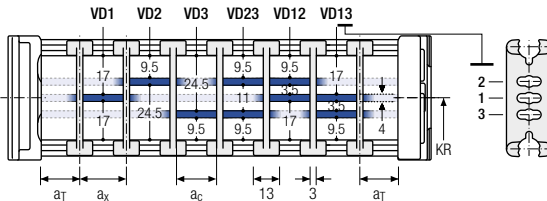
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6.5	25	13	10	2

The dividers can be moved in the cross section.

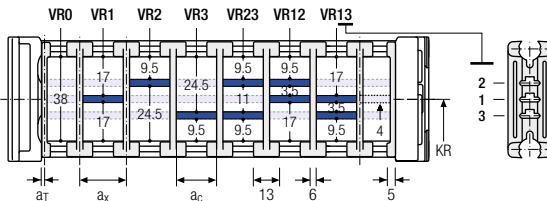


**Divider system TS2 with partial height separation**

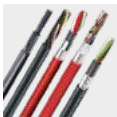
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	1.5	21	15	2

With grid distribution (1 mm grid).  
The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 3 mm).



PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series



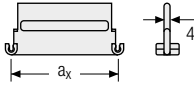
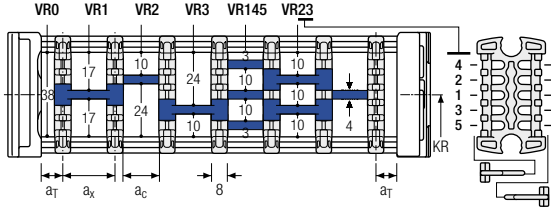
**TRAXLINE® cables for cable carriers**  
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 3$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example

	TS3	A	3	K1	34	VR1
				⋮	⋮	⋮
			K4	38	VR3	
	Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
support](http://tsubaki-kabelschlepp.com/support)



Configure your custom  
cable carrier here:  
**online-engineer.de**

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
series**M**  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

## Aluminum stay LG – Hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



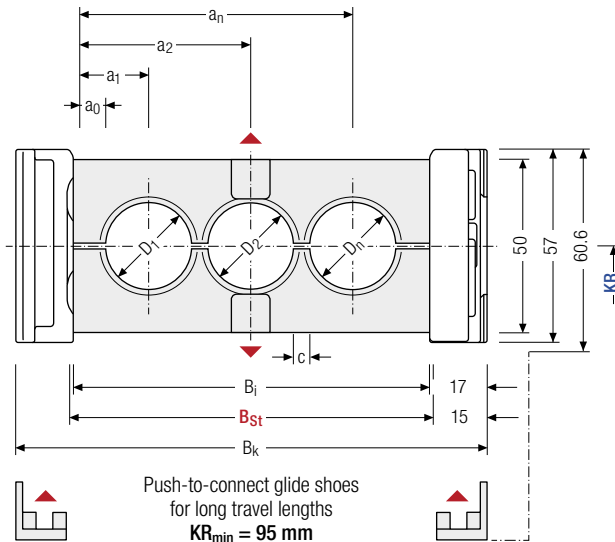
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  75 – 600 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]					q <sub>k</sub> 50 %** [kg/m]
36	9	57	75 – 600	79 – 604	B <sub>St</sub> + 30	4	10	75	95	115	145	175	2.39 – 4.66
								220	260	275	300	350	

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



MC0650

Type

300

$B_i$  [mm]

LG

Stay variant

175

KR [mm]

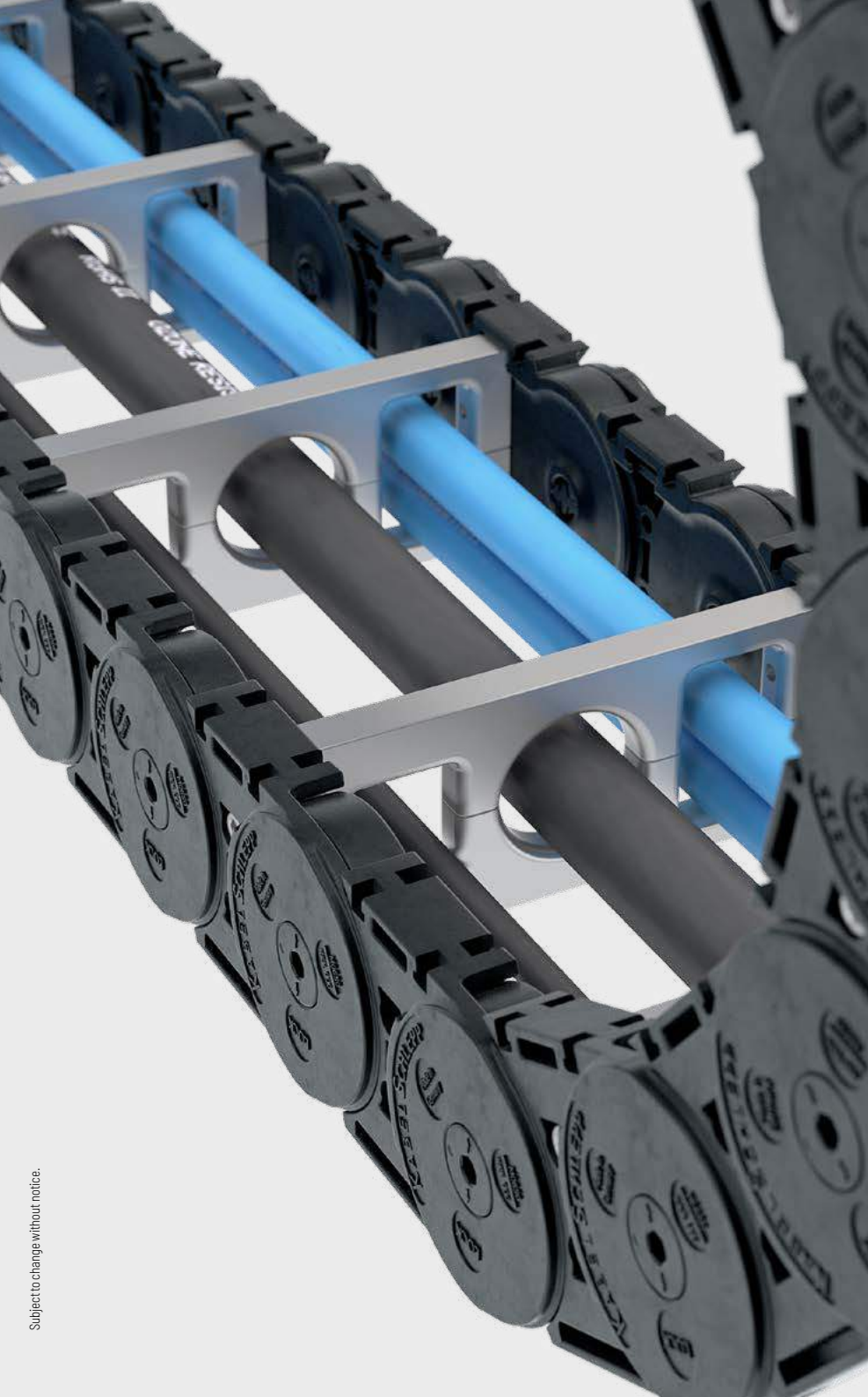
1430

$L_k$  [mm]

HS

Stay arrangement





PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RMA – mounting frame stay

- Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



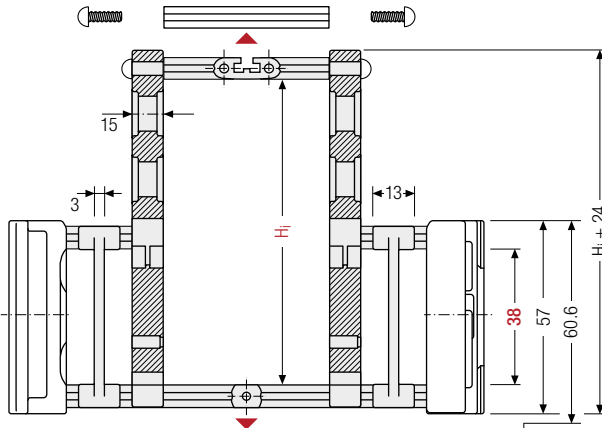
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



$B_i$  200 – 400 mm in **1 mm width sections**



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

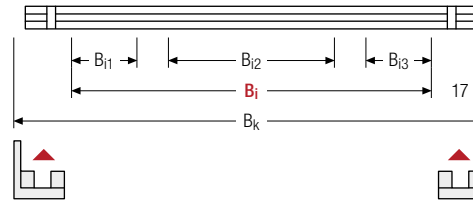
#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### **i** Intrinsic cable carrier weight

Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.



$h_i$ [mm]	$H_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{i1}$ min [mm]	$B_{i3}$ min [mm]	$B_k$ [mm]	$KR$ [mm]
38	130 160 200	57	200 – 400	16	16	$B_i + 34$	75 95 115 145 175 220 260 275 300 350

### Order example



MC0650

Type

300

$B_i$  [mm]

RMA2

Stay variant

175

$KR$  [mm]

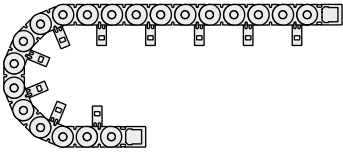
1430

$L_k$  [mm]

HS

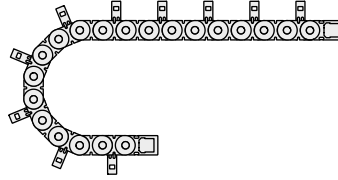
Stay arrangement

Assembly variants



**RMA 1 – assembly to the inside:**  
 Gliding application is not possible when using assembly version RMA 1.

Observe minimum KR:  
 H<sub>i</sub> = 130 mm: KR<sub>min</sub> = 220 mm  
 H<sub>i</sub> = 160 mm: KR<sub>min</sub> = 300 mm  
 H<sub>i</sub> = 200 mm: KR<sub>min</sub> = 300 mm



**RMA 2 – assembly to the outside:**  
 The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support.  
 Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guide channel.  
 Please note the operating and installation height.



Subject to change without notice.

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RE – screw-in frame stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **8 mm grid**.
- **Outside/inside:** release by turning by 90°.



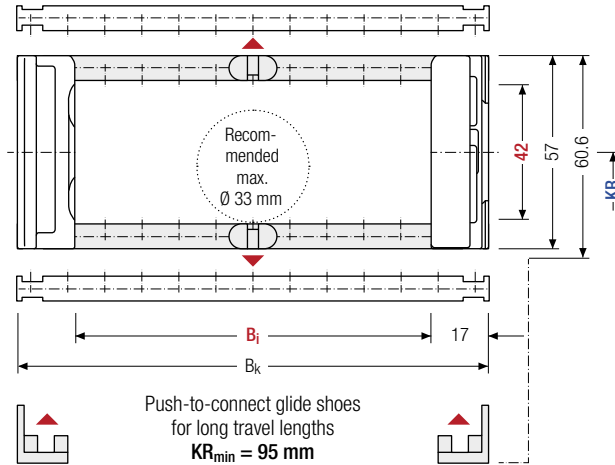
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**8 mm** B<sub>i</sub> 50 – 266 mm  
in **8 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]					B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
				50	58	66	74	82		90	98	75		95	115
42	57	60.6	62.2	106	114	122	130	138	146	154	B <sub>i</sub> + 34	145	175	220	2.00
				162	170	178	186	194	202	210		260	275	300	–
				218	226	234	242	250	258	266		350			2.84

### Order example



ME0650

Type

210

B<sub>i</sub> [mm]

RE

Stay variant

175

KR [mm]

1430

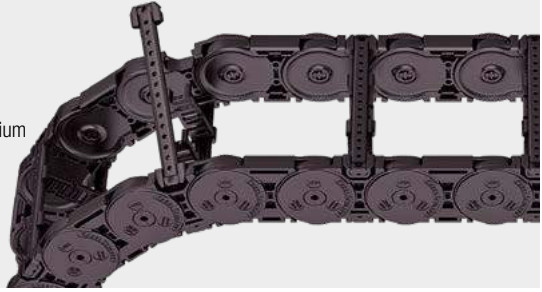
L<sub>k</sub> [mm]


HS

Stay arrangement


## Plastic stay RD – Frame stay with hinge

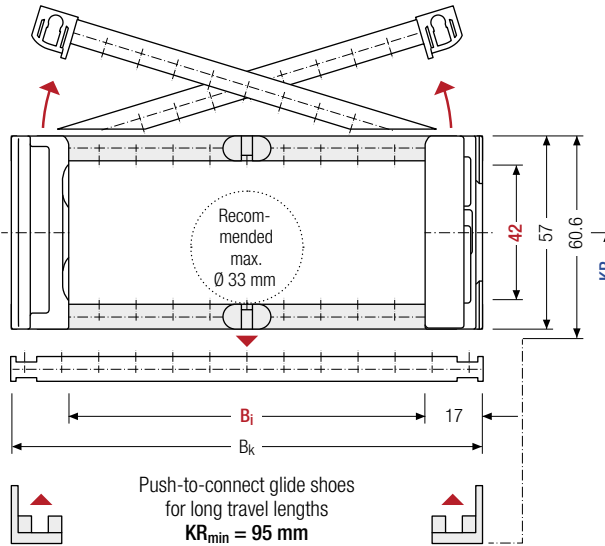
- Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- Available customized in **8 mm grid**.
- **Outside:** swivable to both sides.
- **Inside:** release by turning by 90°.





 Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)

 Stay arrangement on each chain link (**VS: fully-stayed**)

 **8 mm** B<sub>i</sub> 50 – 266 mm in 8 mm width sections



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

 For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]					B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
42	57	60.6	62.2	50	58	66	74	82	90	98	B <sub>i</sub> + 34	75	95	115	2.00 – 2.84
				106	114	122	130	138	146	154		145	175	220	
				162	170	178	186	194	202	210		260	275	300	
				218	226	234	242	250	258	266		350			

### Order example

 **MK0650** Type · **210** B<sub>i</sub> [mm] · **RD** Stay variant · **175** KR [mm] · **1430** L<sub>k</sub> [mm] · **HS** Stay arrangement

## Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

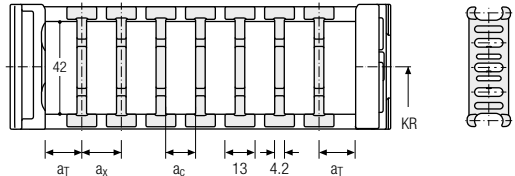
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**). The groove in the frame stay faces outwards.

### Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ Raster [mm]	$n_T$ min
A	6.5	13	8.8	–	–
B	13	16	11.8	8	–

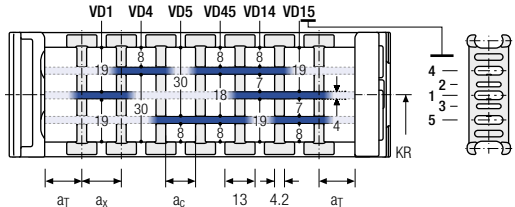
The dividers can be moved within the cross section (version A) or fixed (version B).



### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_T$ max [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ Raster [mm]	$n_T$ min
A	6.5	25	13	8.8	–	2

The dividers can be moved within the cross section.



#### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



#### TRAXLINE® cables for cable carriers

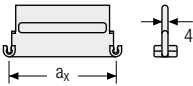
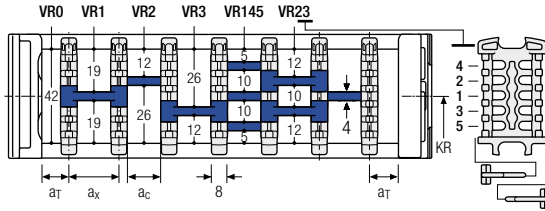
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Divider system TS3 with height separation made of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 3 mm). Twin dividers are also suitable for retrofitting in the partition system.

Order example

TS3

A

2

K1

34

VR1

⋮  
 ⋮  
 ⋮

K4

38

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

More product information online

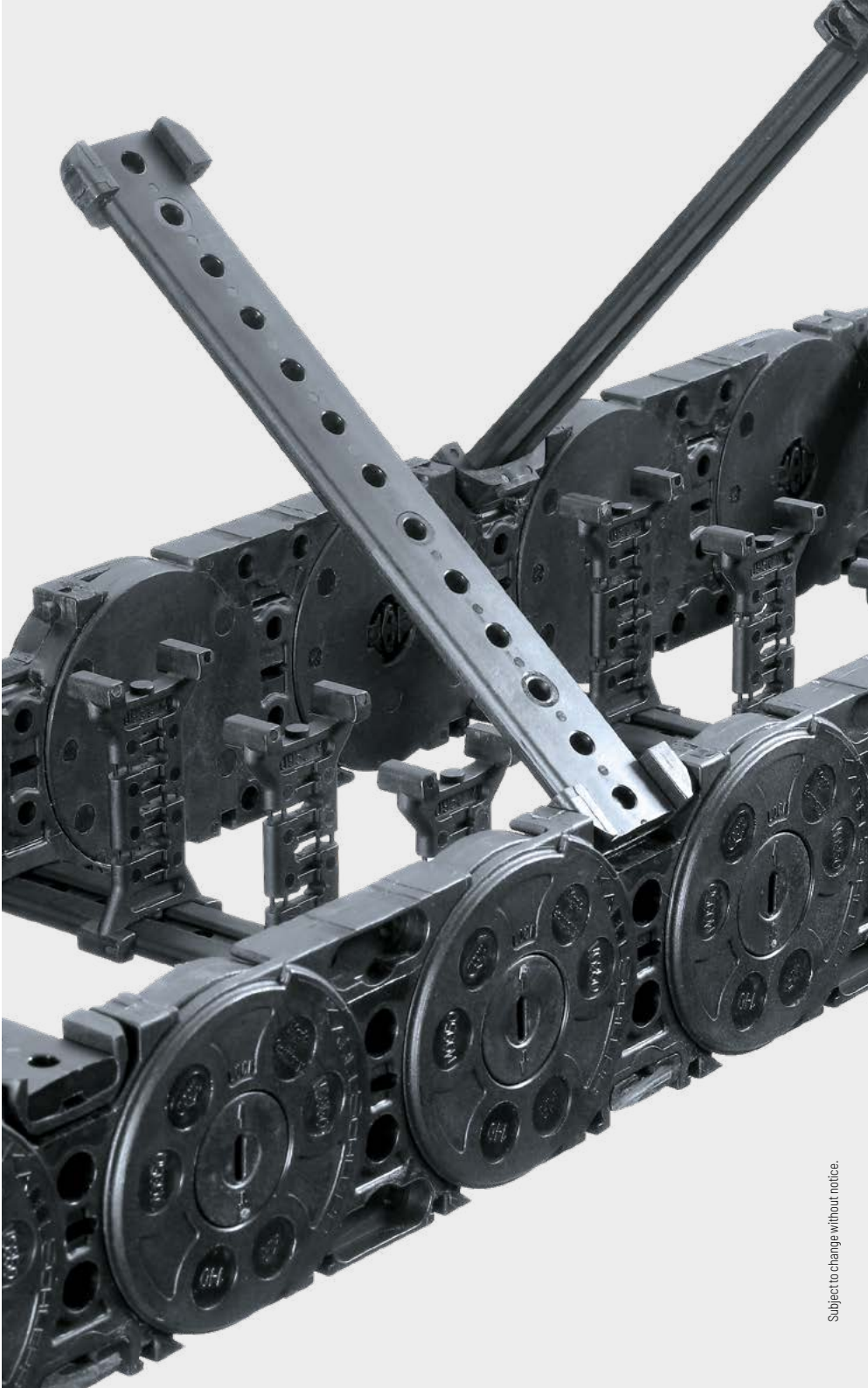


Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier: here [online-engineer.de](http://online-engineer.de)

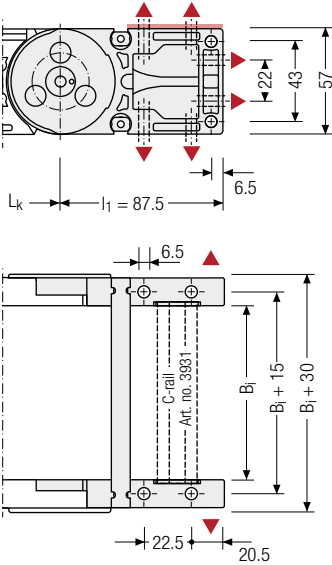
- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
series**M**  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series



**Universal end connectors UMB – plastic (standard)**

The universal mounting brackets (UMB) are made from plastic and can be mounted from the top, from the bottom, face on or from the side.



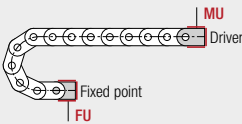
Recommended tightening torque: 11 Nm for cheese-head screws ISO 4762 - M6 - 8.8

**Connection point**

- F – fixed point
- M – driver

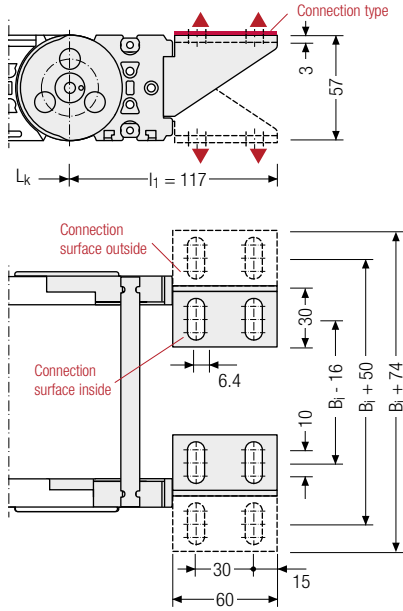
**Connection type**

- U – universal mounting bracket



**End connectors – plastic/steel**

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



Assembly options

**Connection point**

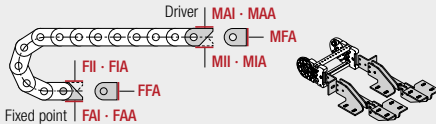
- F – fixed point
- M – driver

**Connection surface**

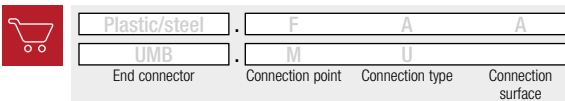
- I – connection surface inside
- A – connection surface outside

**Connection type**

- A – threaded joint outside (standard)
- I – threaded joint inside
- F – flange connection



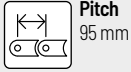
**Order example**



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

# M0950



**Pitch**  
95 mm



**Inner heights**  
51 – 58 mm

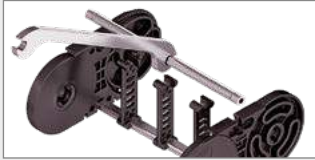


**Inner widths**  
45 – 600 mm



**Bending radii**  
140 – 380 mm

## Stay variants



**Aluminum stay RS** ..... page **398**

### Frame stay, narrow "The standard"

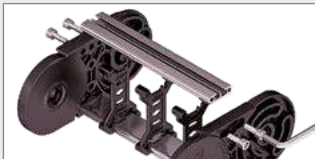
- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Aluminum stay RV** ..... page **402**

### Frame stay, reinforced

- » Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Aluminum stay RM** ..... page **406**

### Frame stay, solid

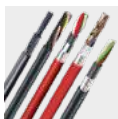
- » Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides "Heavy Duty".
- » **Inside/outside:** Threaded joint easy to release.



**Aluminum stay LG** ..... page **408**

### Hole stay, split version

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

## Stay variants



### Aluminum stay RMA ..... page 410

#### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.



### Aluminum stay RMR ..... page 412

#### Frame rolling stay

- » Aluminum profile bars with rotating plastic rolling stay for highest requirements with gentle cable guiding. Double threaded joint on both sides.
- » **Inside/outside:** threaded joint easy to release.



### Plastic stay RE ..... page 414

#### Frame screw-in stay

- » Plastic profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



### Plastic stay RD ..... page 415

#### Frame stay with hinge

- » Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.

### MT series

Also available as covered variants with cover system.  
More information can be found in chapter "MT series" from p. 618.



PROTUM<sup>®</sup>  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM<sup>®</sup>  
series

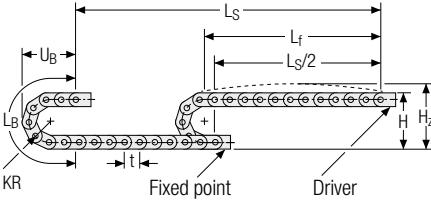
TKR  
series

TKA  
series

UAT  
series



Unsupported arrangement

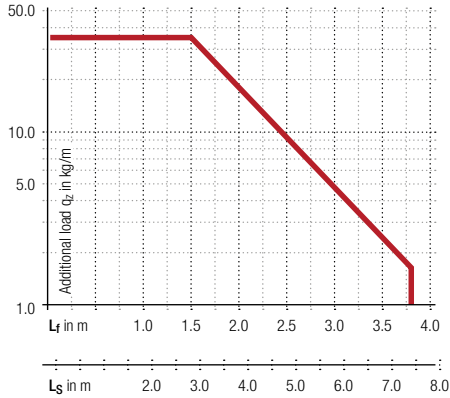


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
140	360	405	630	275
170	420	465	725	305
200	480	525	819	335
260	600	645	1007	395
290	660	705	1102	425
320	720	765	1196	445
380	840	885	1384	515

Load diagram for unsupported length depending on the additional load.

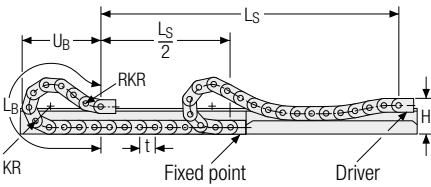
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 4.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed**  
up to 10 m/s
- Acceleration**  
up to 30 m/s<sup>2</sup>
- Travel length**  
up to 7.4 m
- Additional load**  
up to 35 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
140	240	500	1580	740
170	240	500	1710	773
200	240	500	1995	888
260	240	500	2565	1114
290	240	500	2755	1183
320	240	500	3040	1296
380	240	500	3610	1523

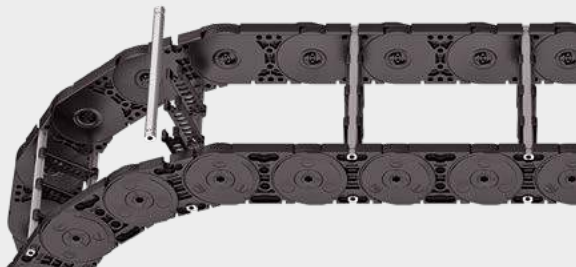
- Speed**  
up to 8 m/s
  - Acceleration**  
up to 20 m/s<sup>2</sup>
  - Travel length**  
up to 260 m
  - Additional load**  
up to 35 kg/m
- The gliding cable carrier must be guided in a channel. See p. 850.
- The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.
- Gliding shoes have to be used for gliding applications.

Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

# Aluminum stay RS – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm grid**.
- **Outside/inside:** release by turning by 90°.



Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)

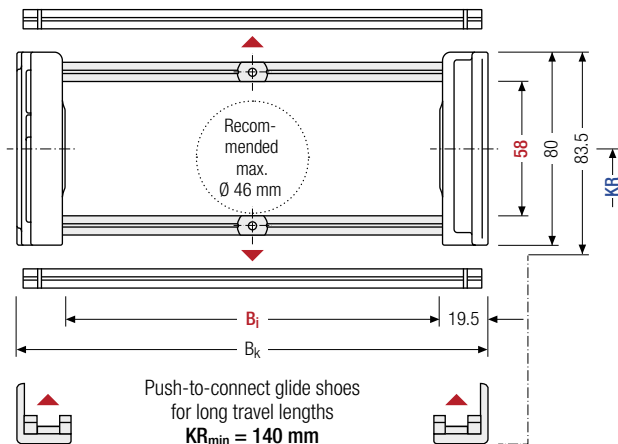


Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 75 – 400 mm in **1 mm width sections**

M series



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

XL series

QUANTUM® series

TKR series

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]			
58	80	83.5	86	75 – 400	B <sub>i</sub> + 39	140	170	200	260	290	320	380	2.93 – 4.71

\* in 1 mm width sections

TKA series

### Order example

MC0950 Type · 
 400 B<sub>i</sub> [mm] · 
 RS Stay variant · 
 200 KR [mm] · 
 2850 L<sub>k</sub> [mm] · 
 HS Stay arrangement

UAT series

### Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

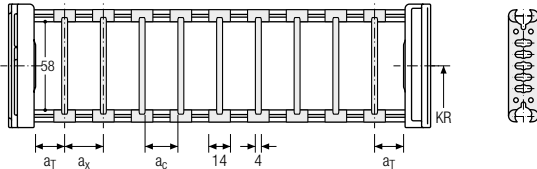
For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping on a socket (available as an accessory).

The socket additionally serves as a spacer between the dividers and is available in 1 mm sections between 3 – 50 mm. The inner height is reduced to 54 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	14	10	2

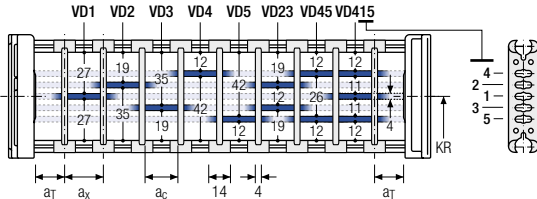
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	25	14	10	2

The dividers can be moved in the cross section.

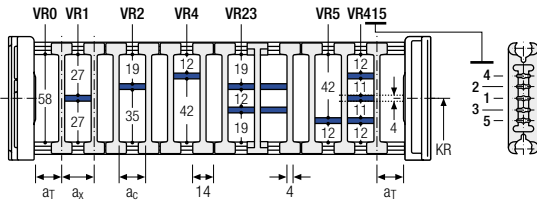


### Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	23	19	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



Please note that the real dimensions may deviate slightly from the values indicated here.

### Order example



TS2	A	3	K1	34	VR1
			⋮	⋮	⋮
		n <sub>T</sub>	K4	38	VR3
Divider system	Version		Chamber	a <sub>x</sub>	Height separation

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

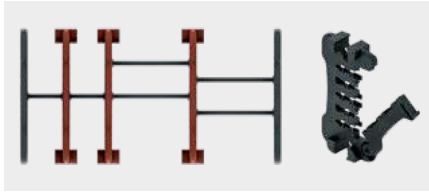
QUANTUM® series

TKR series

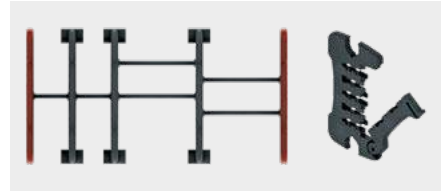
TKA series

UAT series

Divider version A



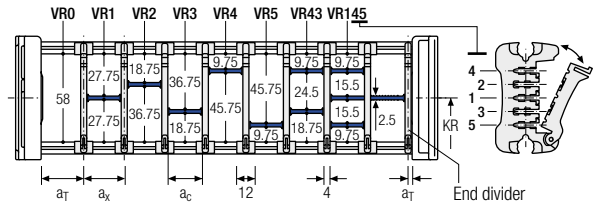
End divider



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6/2*	14	10	2

\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommended an additional preferential central support.

### Order example

TS3

A

3

K1

34

VR1

⋮

K4

38

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1,...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.





PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

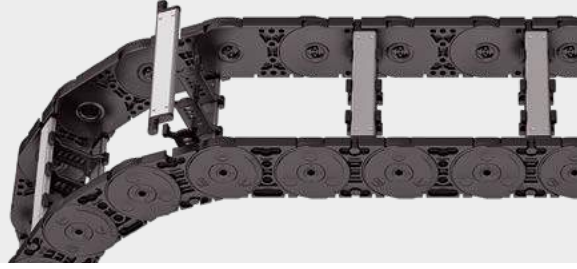
TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RV – frame stay reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- Available customized in **1 mm grid**.
- **Outside/inside:** release by turning by 90°.



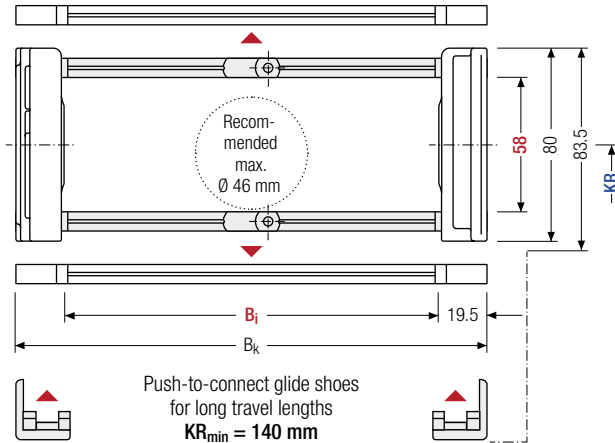
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 75 – 500 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
58	80	83.5	86	75 – 500	B <sub>i</sub> + 39	140	170	200	260	290	320	380	3.32 – 6.02

\* in 1 mm width sections

### Order example



MC0950

Type

400

B<sub>i</sub> [mm]

RV

Stay variant

200

KR [mm]

2850

L<sub>k</sub> [mm]

HS

Stay arrangement

**Divider systems**

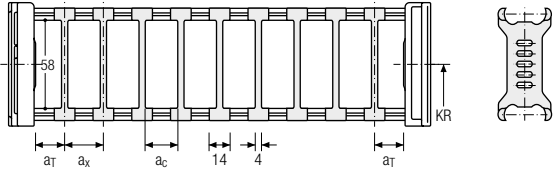
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	14	10	2

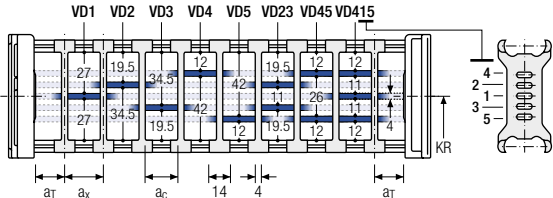
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	25	14	10	2

The dividers can be moved in the cross section.

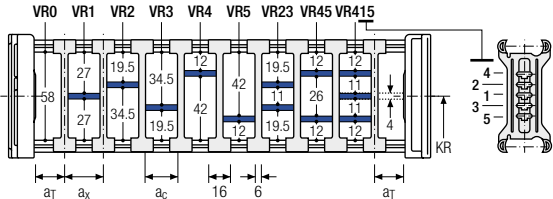


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	5.5	21	15	2

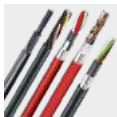
With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



**TOTALTRAX® complete systems**

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

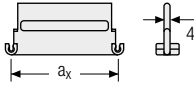
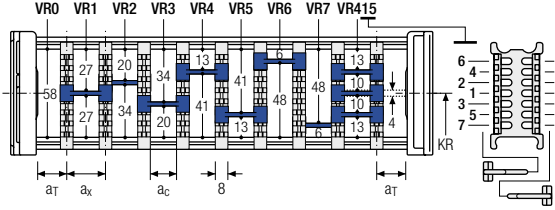
PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example

	TS3	A	3	K1	34	VR1
				⋮	⋮	⋮
			K4	38	VR3	
	Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section  $[n_T]$ . In addition, please also enter the chambers [K] from left to right, as well as the assembly distances  $[a_T/a_x]$  (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

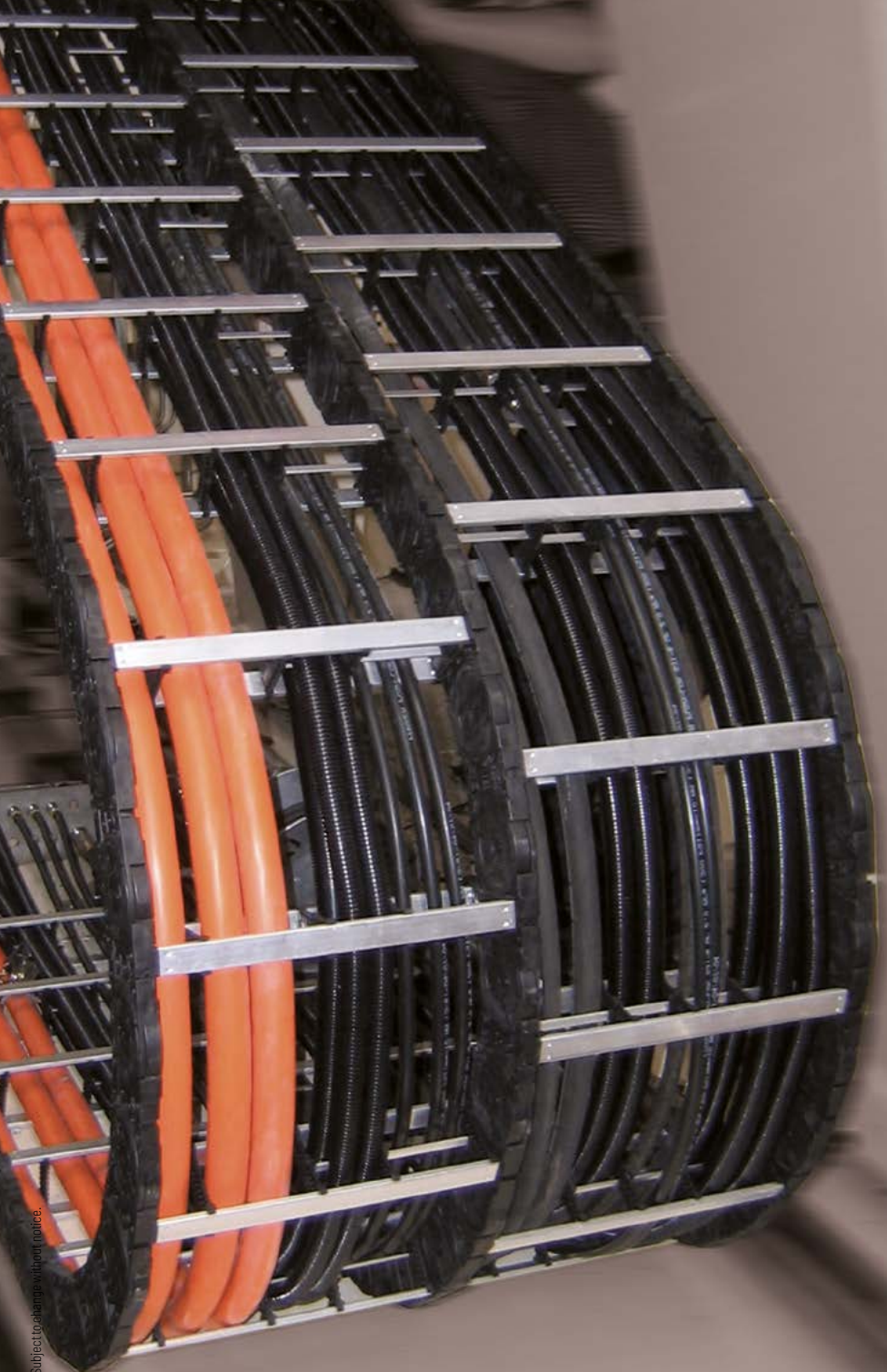
### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](https://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

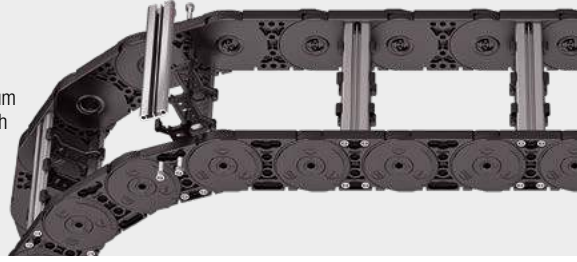
TKA  
series

UAT  
series

## Aluminum stay RM – frame stay solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides “**Heavy Duty**”.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



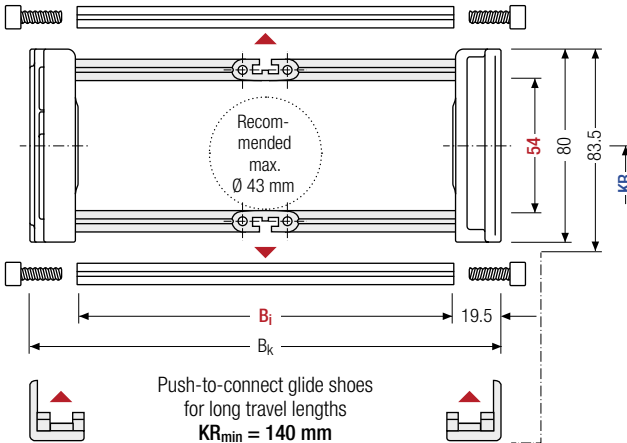
Stay arrangement on every 2<sup>nd</sup> chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  75 – 600 mm in **1 mm width sections**



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$h_G'$ Offroad [mm]	$B_i$ [mm]*	$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]			
54	80	83.5	86	75 – 600	$B_i + 39$	140	170	200	260	290	320	380	3.63 – 6.55

\* in 1 mm width sections

### Order example



MC0950

Type

400

$B_i$  [mm]

RM

Stay variant

200

$KR$  [mm]

2850

$L_k$  [mm]

HS

Stay arrangement

**Divider systems**

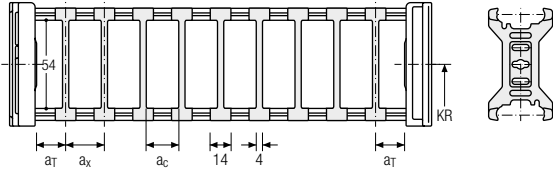
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	14	10	–

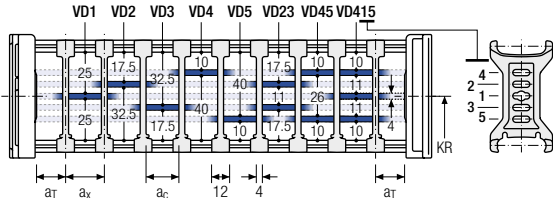
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3.5	25	12	8	2

The dividers can be moved in the cross section.

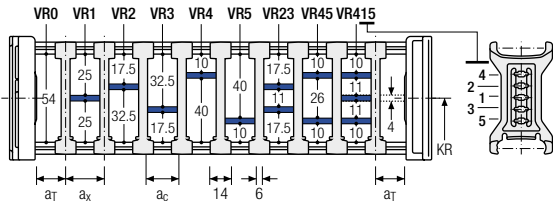


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



**Order example**

TS2 . A . 3 . K1 . 34 - VR1  
⋮ ⋮ ⋮  
K4 . 38 - VR3  

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS2) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series**
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

## Aluminum stay LG – Hole stay, split version

- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



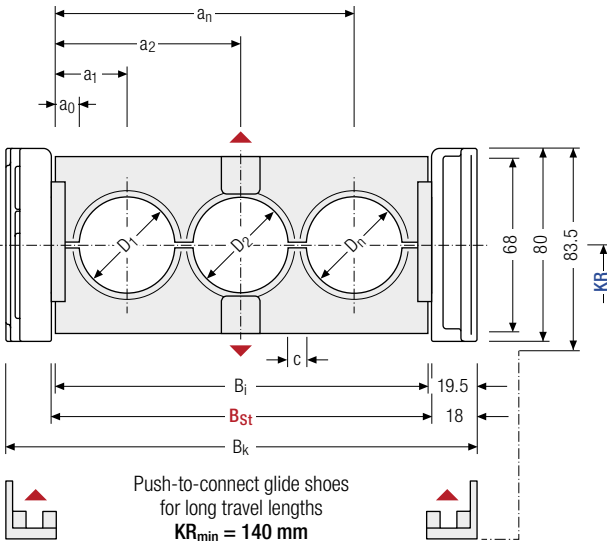
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



**1 mm**  $B_i$  75 – 600 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

$D_{max}$ [mm]	$D_{min}$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$c_{min}$ [mm]	$a_0$ min [mm]	KR [mm]				$q_k$ 50 %** [kg/m]
50	12	80	75 – 600	78 – 603	$B_{St} + 39$	4	11	140	170	200	260	3.89 – 8.25
								290	320	380		

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



MC0950

Type

400

$B_i$  [mm]

LG

Stay variant

200

KR [mm]

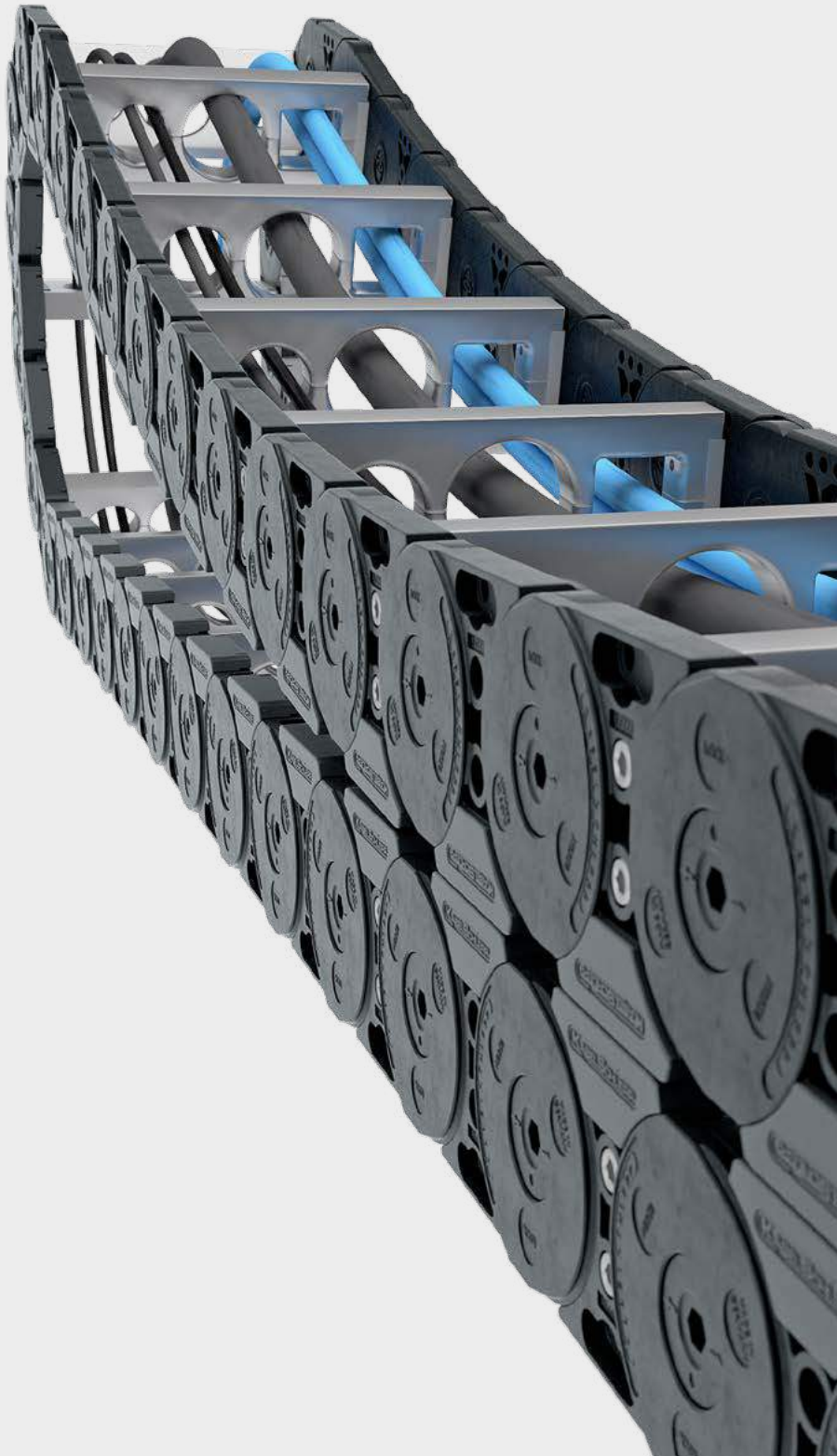
2850

$L_k$  [mm]

HS

Stay arrangement





PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series


TKA  
series

UAT  
series

# Aluminum stay RMA – mounting frame stay

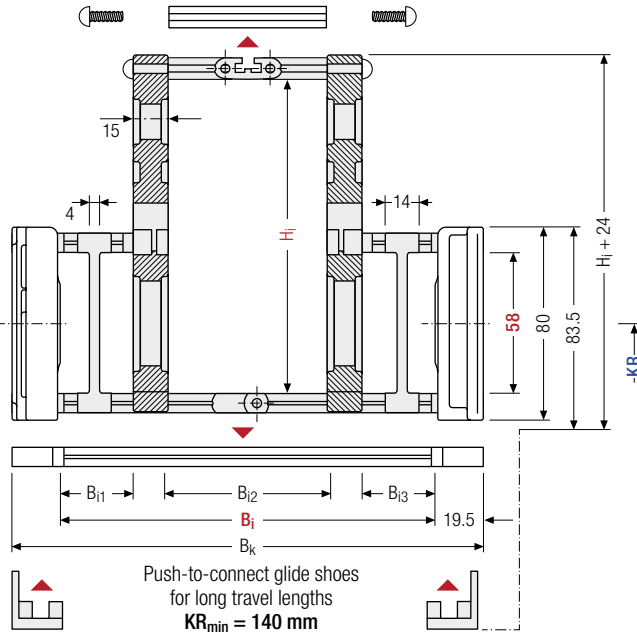
- Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.




 Stay arrangement on every 2<sup>nd</sup> chain link, **standard (HS: half-stayed)**

 Stay arrangement on each chain link (**VS: fully-stayed**)

 **1 mm** B<sub>i</sub> 200 – 500 mm in **1 mm width sections**



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

### Intrinsic cable carrier weight

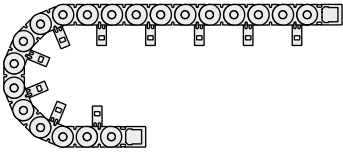
Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.

h <sub>i</sub> [mm]	H <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>i1</sub> min [mm]	B <sub>i3</sub> min [mm]	B <sub>k</sub> [mm]	KR [mm]
58	130 160	80	200 – 500	40	40	B <sub>i</sub> + 39	140 170 200 260
	200						290 320 380

### Order example

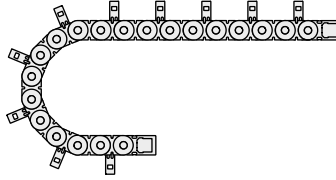
 **MC0950** Type · **400** B<sub>i</sub> [mm] · **RMA2** Stay variant · **200** KR [mm] · **2850** L<sub>k</sub> [mm] · **HS** Stay arrangement

Assembly variants



**RMA 1 – assembly to the inside:**  
 Gliding application is not possible when using assembly version RMA 1.

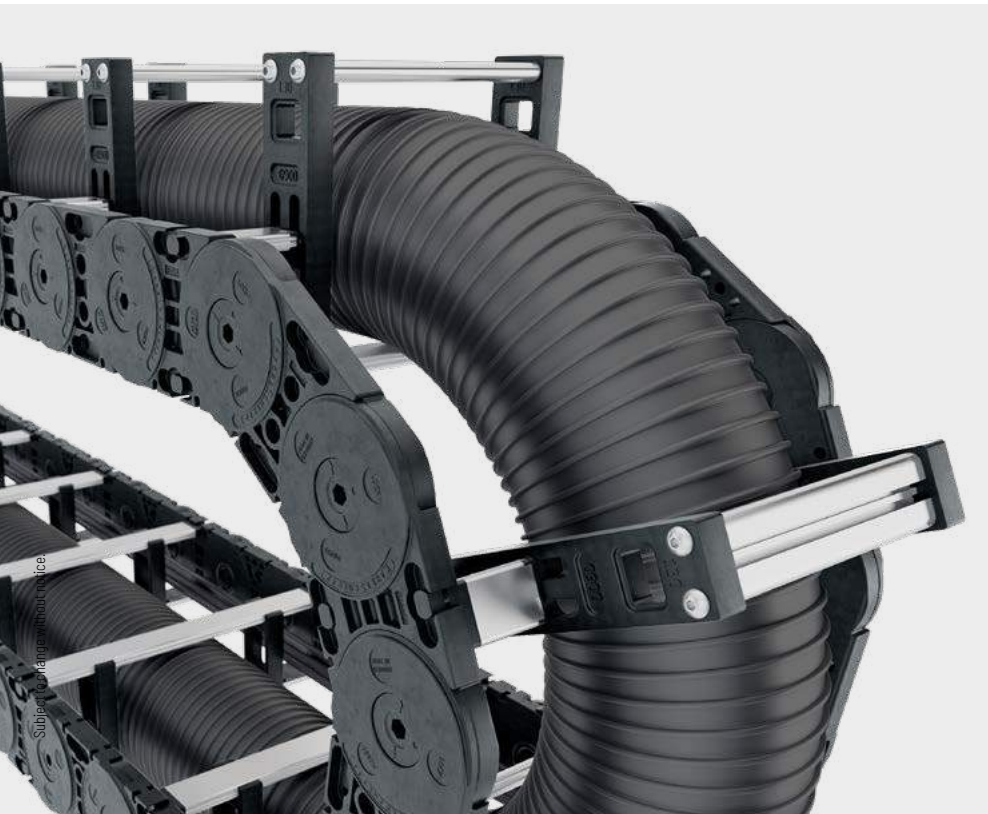
Observe minimum KR:  
 H<sub>i</sub> = 130 mm: KR<sub>min</sub> = 170 mm  
 H<sub>i</sub> = 160 mm: KR<sub>min</sub> = 200 mm  
 H<sub>i</sub> = 200 mm: KR<sub>min</sub> = 260 mm



**RMA 2 – assembly to the outside:**  
 The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support.  
 Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guide channel.

Please note the operating and installation height.

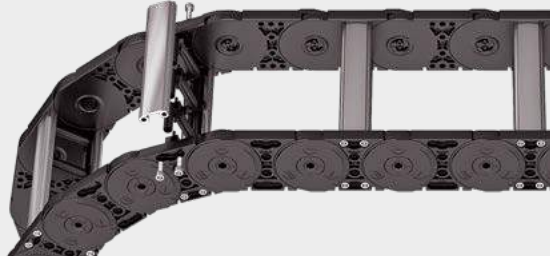


Subject to change without notice

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RMR – Frame rolling stay

- Aluminum profile bars with rotating plastic rolling stay for highest requirements with gentle cable guiding. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- Inside/outside:** Threaded joint easy to release.



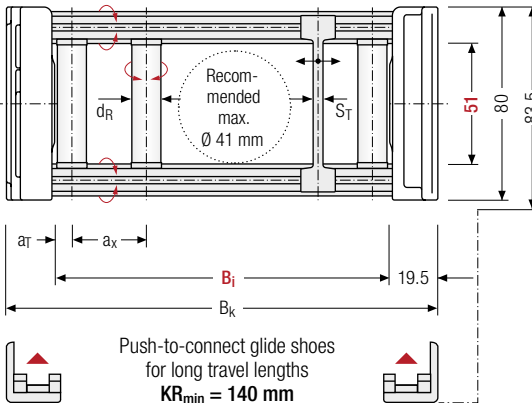
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 75 – 600 mm in **1 mm width sections**



### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	d <sub>R</sub> [mm]	S <sub>T</sub> [mm]	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	KR [mm]	q <sub>k</sub> [kg/m]
51	80	83.5	86	75 – 600	B <sub>i</sub> + 39	10	4	6.5	37	140 170 200	3.63
										260 290 320	–
										380	6.55

\* in 1 mm width sections

### Order example



MC0950

Type

400

B<sub>i</sub> [mm]

RMR

Stay variant

200

KR [mm]

2850

L<sub>k</sub> [mm]

HS

Stay arrangement



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

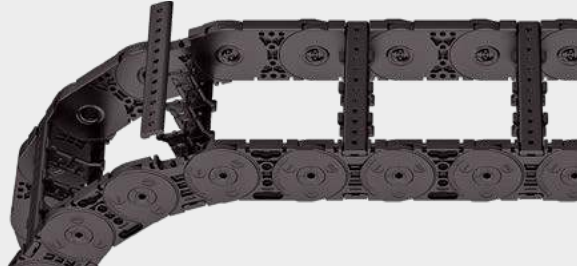
TKR  
series

TKA  
series

UAT  
series

## Plastic stay RE – screw-in frame stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **16 mm grid**.
- **Outside/inside:** release by turning by 90°.



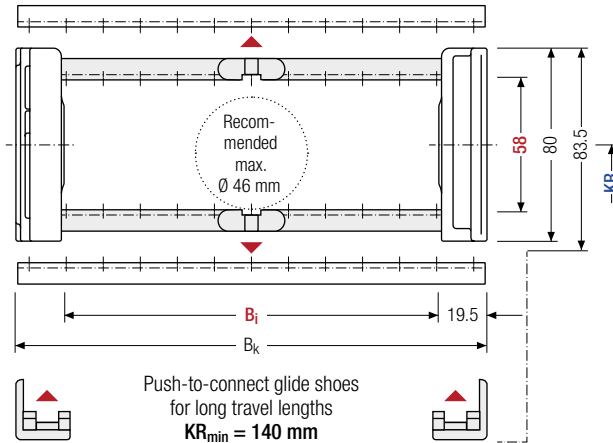
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**16 mm** B<sub>i</sub> 45 – 557 mm  
in **16 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]							B <sub>k</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]			
58	80	83.5	86	45	61	77	93	109	125	141	157	173	B <sub>i</sub> + 39	140	170	3.0
				189	205	221	237	253	269	285	301	317		200	260	
				333	349	365	381	397	413	429	445	461		290	320	6.2
				477	493	509	525	541	557	380						

### Order example



ME0950

Type

413

B<sub>i</sub> [mm]

RE

Stay variant

200

KR [mm]

2850

L<sub>k</sub> [mm]


HS

Stay arrangement


## Plastic stay RD – Frame stay with hinge

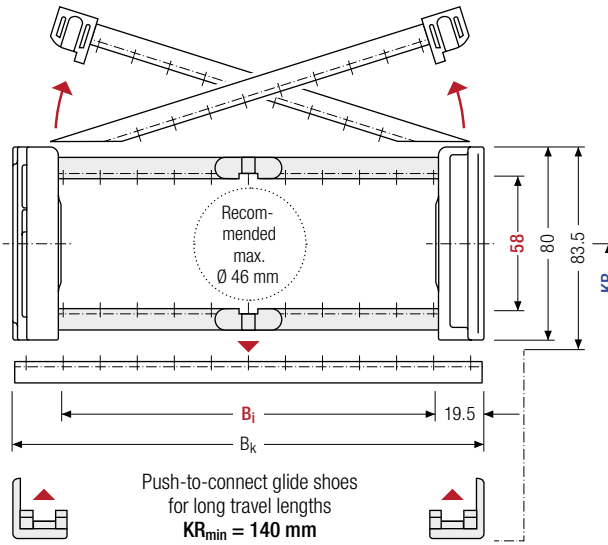
- Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- Available customized in **16 mm grid**.
- **Outside:** swivable to both sides.
- **Inside:** release by turning by 90°.





 Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)

 Stay arrangement on each chain link (**VS: fully-stayed**)

 **16 mm** B<sub>i</sub> 45 – 557 mm in **16 mm** width sections



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

 For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g'</sub> [mm]	h <sub>g'</sub> Offroad [mm]	B <sub>i</sub> [mm]										B <sub>k</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]	
				45	61	77	93	109	125	141	157	173	189				205
58	80	83.5	86											B <sub>i</sub> + 39	140	170	3.0
				200	260	-											
				290	320		6.2										
				380													

### Order example


MK0950 · 
 413 · 
 RD · 
 200 · 
 2850 · 
 HS  
 Type · B<sub>i</sub> [mm] · Stay variant · KR [mm] · L<sub>k</sub> [mm] · Stay arrangement

## Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

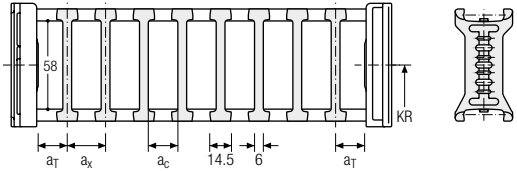
The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**).

The groove in the frame stay faces outwards.

### Divider system TS0 without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5.5	14.5	8.5	–	–
B	6.5	16	10	16	–

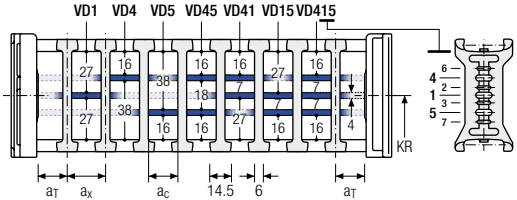
The dividers can be moved within the cross section (version A) or fixed (version B).



### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_T$ max [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5.5	25	14.5	8.5	–	2
B	6.5	25	16	10	16	2

The dividers can be moved within the cross section (version A) or fixed (version B).

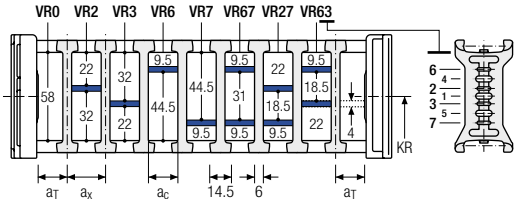


### Divider system TS2 with partial height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5.5	14.5/21	8.5/15	–	2
B	6.5	16/32	10/26	16	2

\* for VR0

With grid distribution (16 mm grid). The dividers are attached to the height separation, the grid can be moved in the cross section (version A) or fixed (version B).



### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**

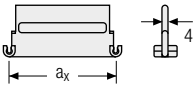
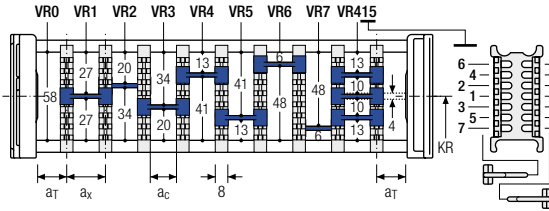


Divider system TS3 with height separation made of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with ax > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with ax > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 4 mm). Twin dividers are also suitable for retrofitting in the partition system.

Order example

TS3

A

3

K1

34

VR1

⋮  
 ⋮  
 ⋮

K4

38

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

**TOTALTRAX® complete systems**

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

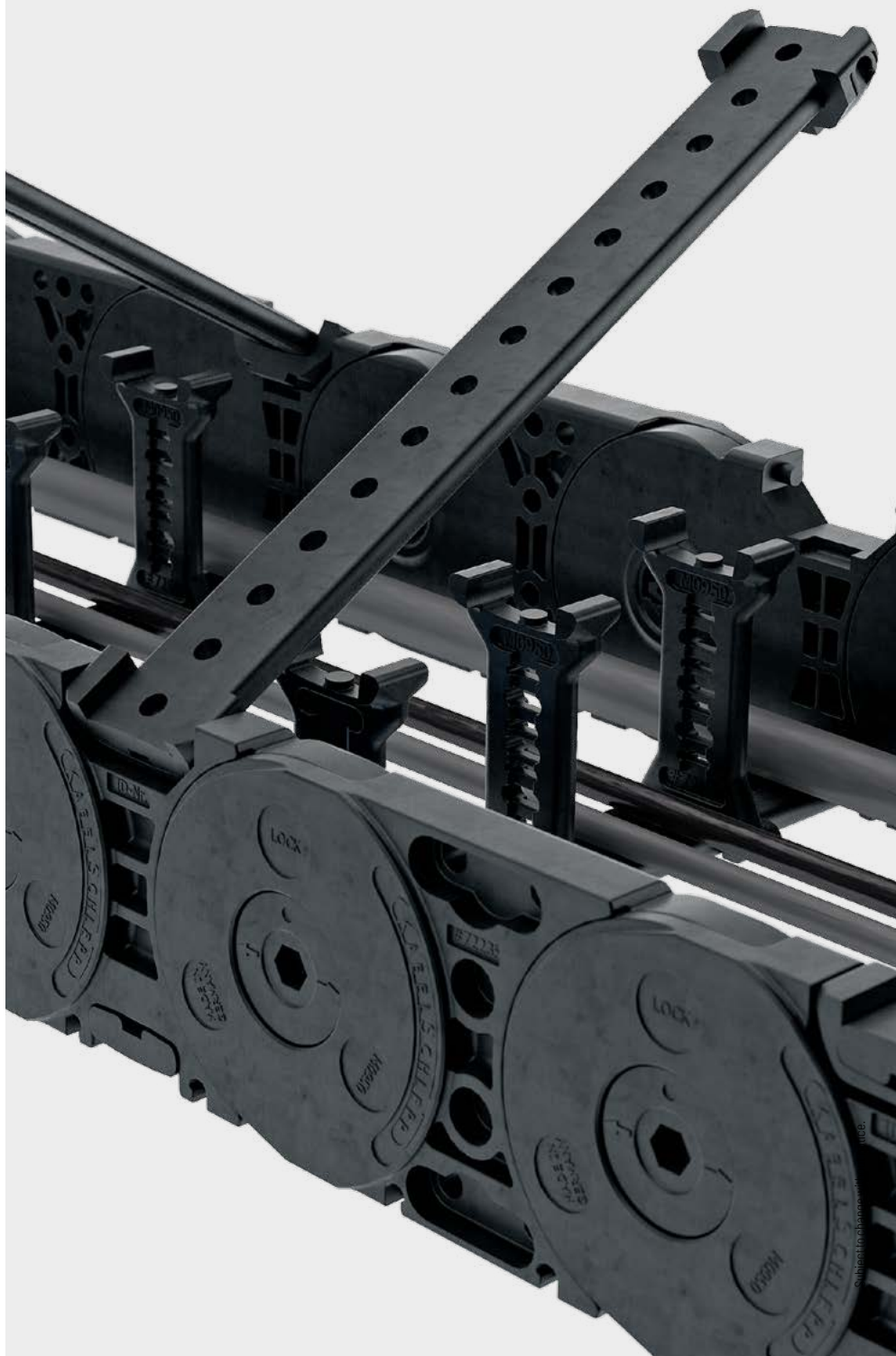
XL  
series

QUANTUM®  
series

TKR  
series

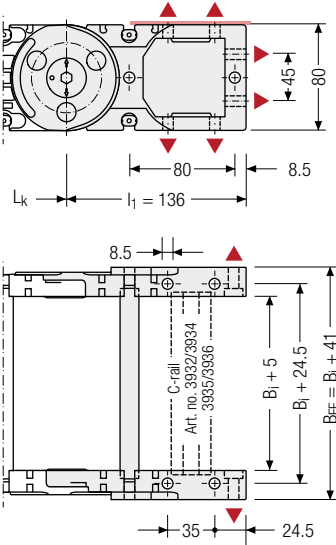
TKA  
series

UAT  
series



## Universal end connectors UMB – plastic (standard)

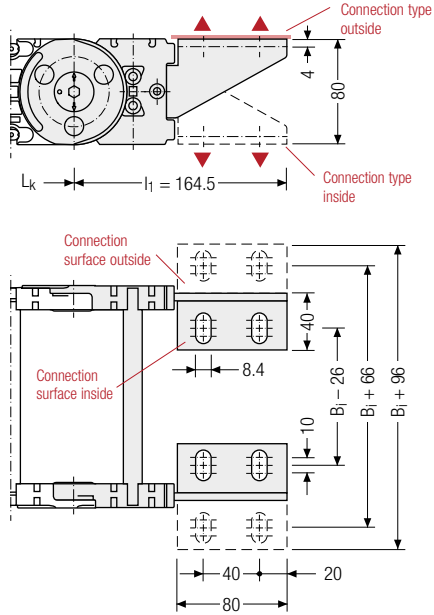
The universal mounting brackets (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



Recommended tightening torque: 27 Nm for cheese-head screws ISO 4762 - M8 - 8.8

## End connectors – plastic/steel

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



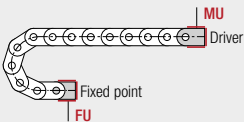
Assembly options

### Connection point

- F – fixed point
- M – driver

### Connection type

- U – universal mounting bracket



### Connection point

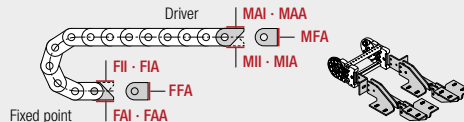
- F – fixed point
- M – driver

### Connection surface

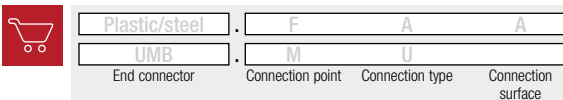
- I – connection surface inside
- A – connection surface outside

### Connection type

- A – threaded joint outside (standard)
- I – threaded joint inside
- F – flange connection



## Order example



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# M1250



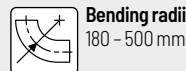
**Pitch**  
125 mm



**Inner heights**  
66 – 76 mm



**Inner widths**  
71 – 800 mm



**Bending radii**  
180 – 500 mm

## Stay variants



**Aluminum stay RS** ..... page **424**

### Frame stay, narrow "The standard"

- » Aluminum profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Aluminum stay RV** ..... page **428**

### Frame stay, reinforced

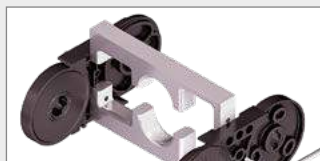
- » Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



**Aluminum stay RM** ..... page **432**

### Frame stay, solid

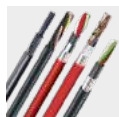
- » Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides "Heavy Duty".
- » **Inside/outside:** Threaded joint easy to release.



**Aluminum stay LG** ..... page **434**

### Hole stay, split version

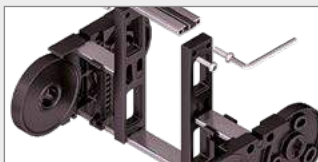
- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

## Stay variants



### Aluminum stay RMA ..... page 436

#### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.



### Aluminum stay RMR ..... page 438

#### Frame rolling stay

- » Aluminum profile bars with rotating plastic rolling stay for highest requirements with gentle cable guiding. Double threaded joint on both sides.
- » **Inside/outside:** threaded joint easy to release.



### Plastic stay RE ..... page 440

#### Frame screw-in stay

- » Plastic profile bars for light to medium loads. Assembly without screws.
- » **Outside/inside:** release by turning by 90°.



### Plastic stay RE ..... page 441

#### Frame stay with hinge

- » Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.

### Serie MT

Also available as covered variants with cover system.  
More information can be found in  
chapter "MT series" from p. 618.



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

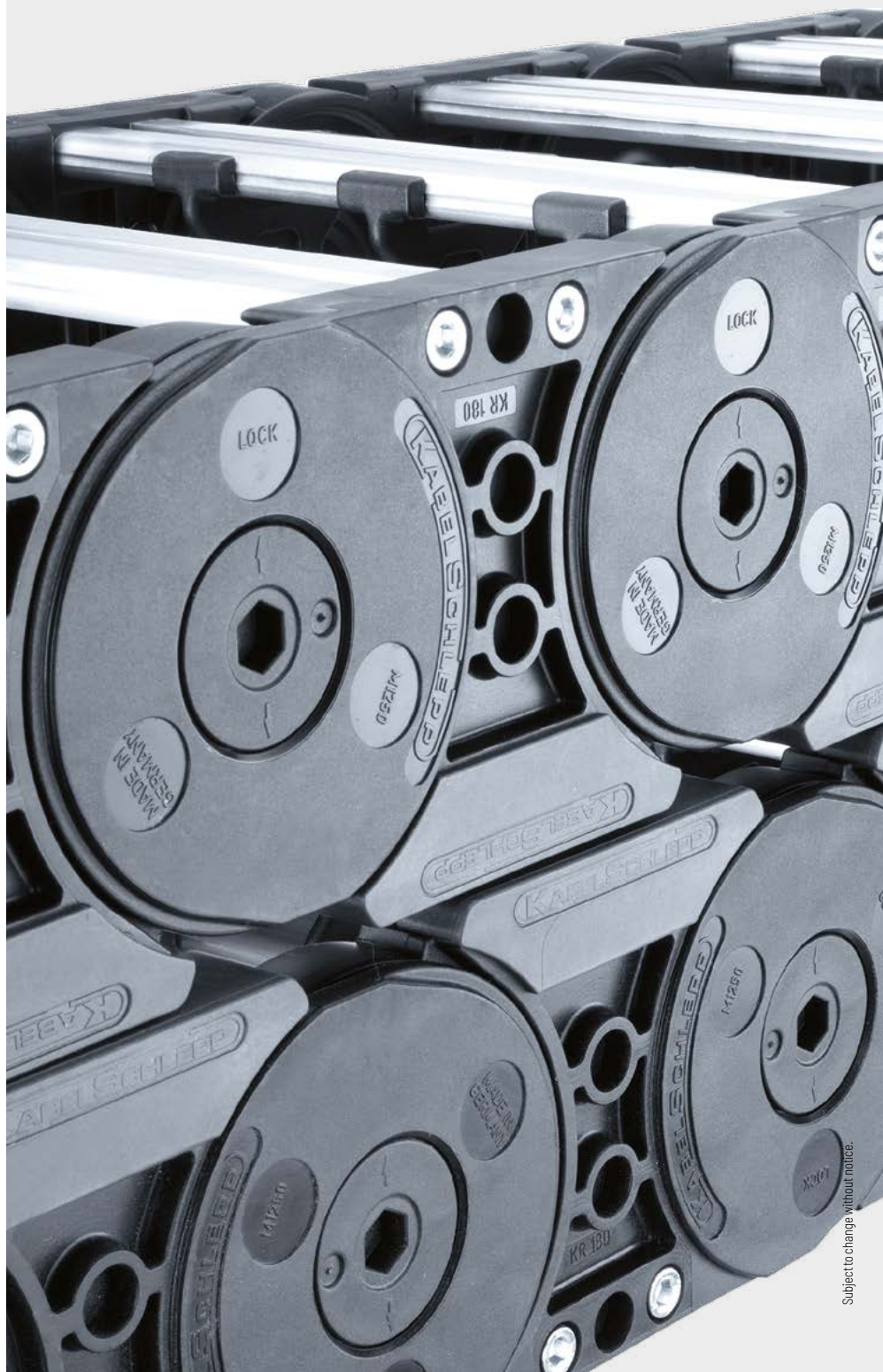
XL  
series

QUANTUM®  
series

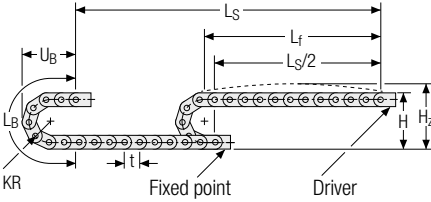
TKR  
series

TKA  
series

UAT  
series



Unsupported arrangement

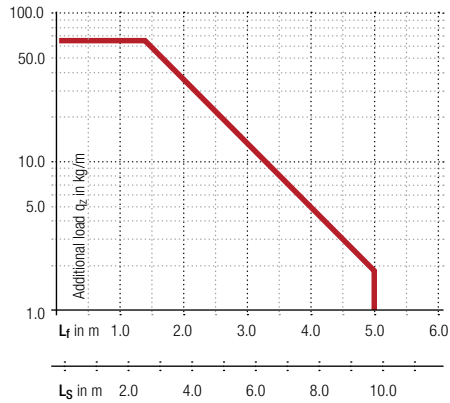


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
180	456	506	816	353
220	536	586	942	393
260	616	666	1067	433
300	696	746	1193	473
340	776	826	1319	513
380	856	906	1444	553
500	1096	1146	1821	673

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 4.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



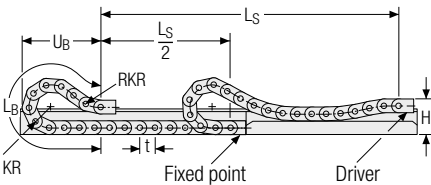
**Speed**  
up to 10 m/s

**Acceleration**  
up to 25 m/s<sup>2</sup>

**Travel length**  
up to 9.7 m

**Additional load**  
up to 65 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
180	288	500	2000	930
220	288	500	2250	1015
260	288	500	2500	1095
300	288	500	2750	1177
340	288	500	3125	1318
380	288	500	3375	1403
500	288	500	4375	1770

**Speed**  
up to 8 m/s

**Acceleration**  
up to 20 m/s<sup>2</sup>

**Travel length**  
up to 320 m

**Additional load**  
up to 65 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.

Glide shoes have to be used for gliding applications.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm** grid.
- Outside/inside:** release by turning by 90°.



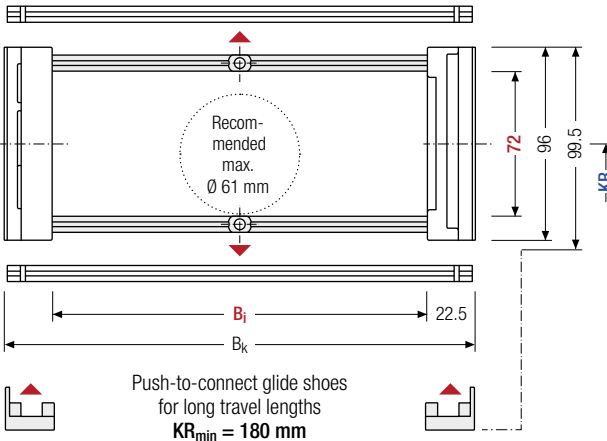
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 75 – 400 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$h_G'$ Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]			
72	96	99.5	103	75 – 400	B <sub>i</sub> + 45	180	220	260	300	340	380	500	4.10 – 4.97

\* in 1 mm width sections

### Order example



MC1250

Type

400

B<sub>i</sub> [mm]

RS

Stay variant

300

KR [mm]

4250

L<sub>k</sub> [mm]

HS

Stay arrangement



### Divider systems

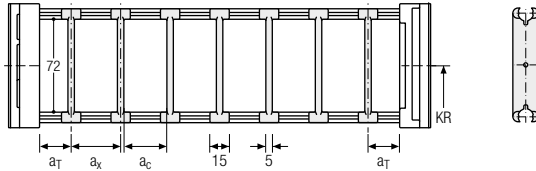
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).  
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping on to a socket (available as an accessory).  
The bushing additionally serves as a spacer between the dividers and is available in 1 mm sections between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7.5	15	10	2

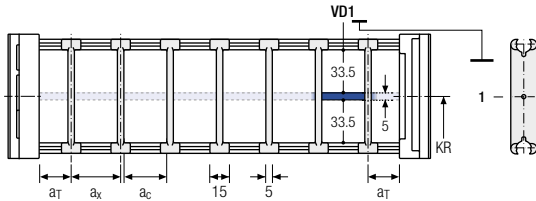
The dividers can be moved in the cross section.




### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7.5	25	15	10	2


The dividers can be moved in the cross section.



PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series



**TOTALTRAX® complete systems**  
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



**TRAXLINE® cables for cable carriers**  
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

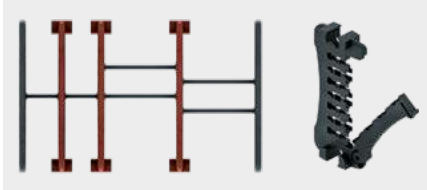
QUANTUM® series

TKR series

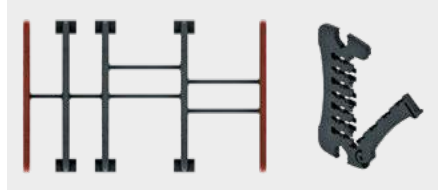
TKA series

UAT series

### Divider version A



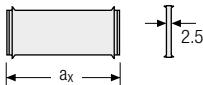
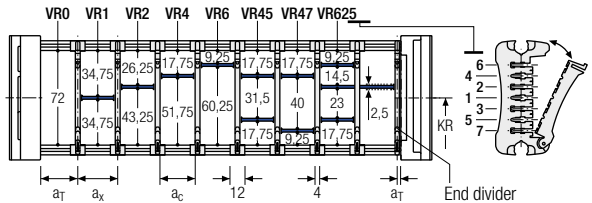
### End divider



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6/2*	14	10	2

\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommended an additional preferential central support.

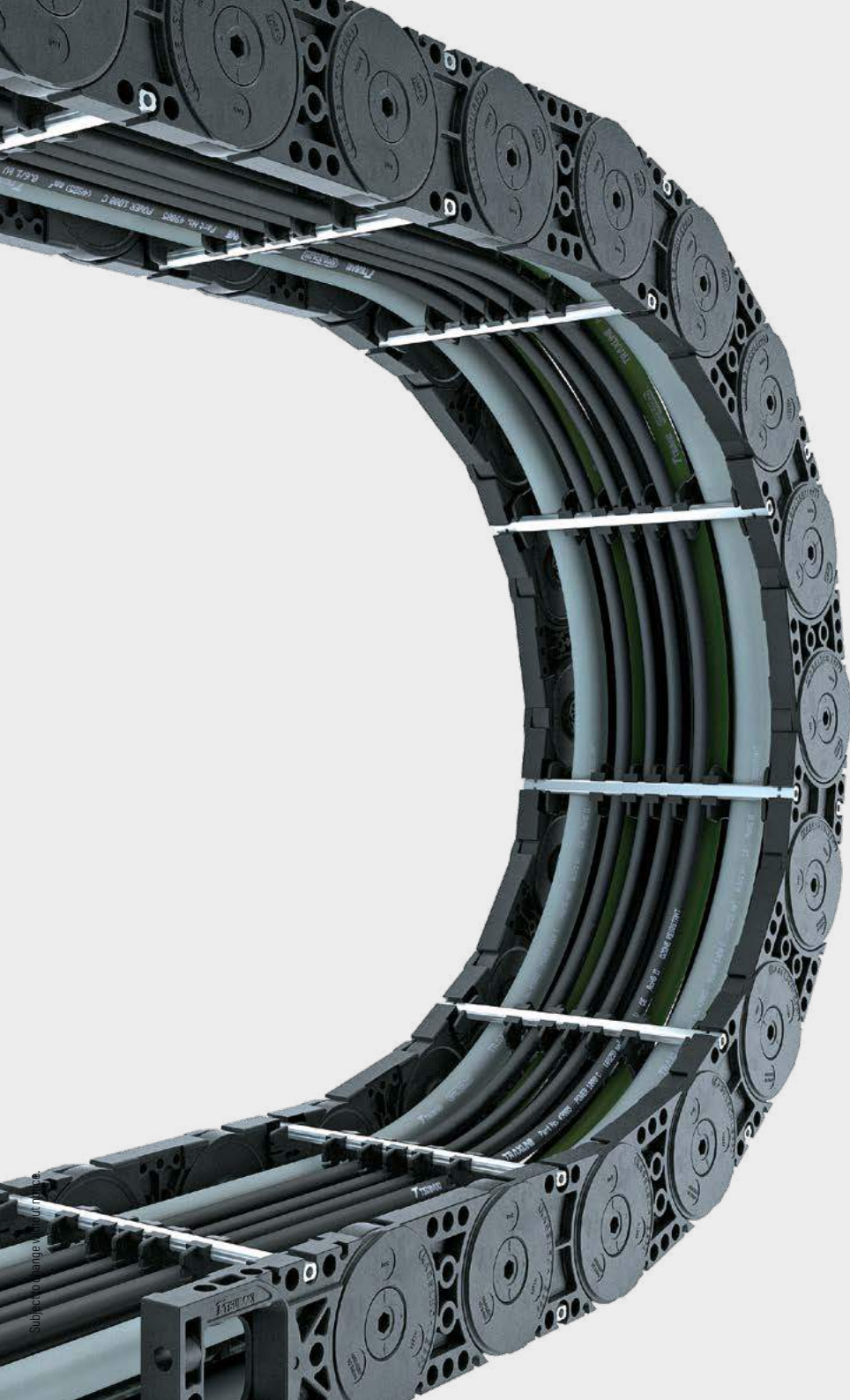
### Order example

TS3 . 
 A . 
 3 . 
 K1 . 
 34 - 
 VR1  
 ⋮ ⋮ ⋮  
K4 . 
 38 - 
 VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1,...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RV – frame stay reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- Available customized in **1 mm grid**.
- **Outside/inside:** release by turning by 90°.



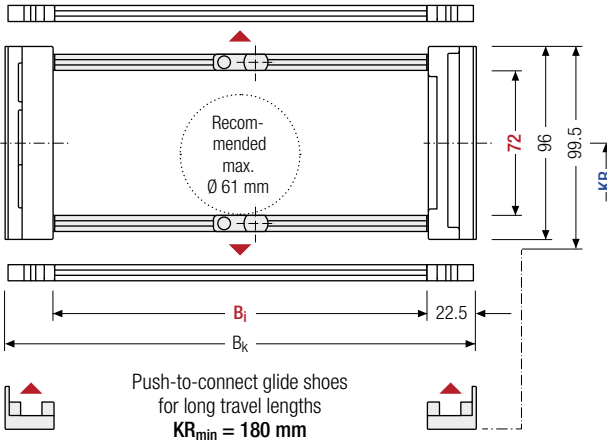
Stay arrangement on every 2<sup>nd</sup> chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 600 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$h_G'$ Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]			
72	96	99.5	103	100 – 600	B <sub>i</sub> + 45	180	220	260	300	340	380	500	4.40 – 6.18

\* in 1 mm width sections

### Order example



MC1250

Type

400

B<sub>i</sub> [mm]

RV

Stay variant

300

KR [mm]

4250

L<sub>k</sub> [mm]

HS

Stay arrangement

**Divider systems**

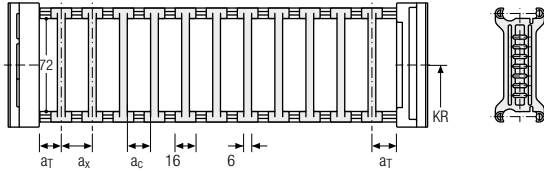
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8	16	10	2

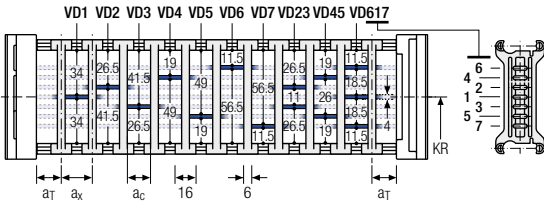
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8	25	16	10	2

The dividers can be moved in the cross section.

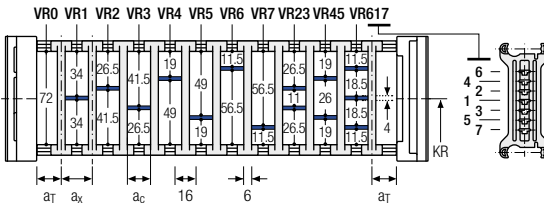


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 6 mm).



PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series


UAT series

Subject to change without notice.



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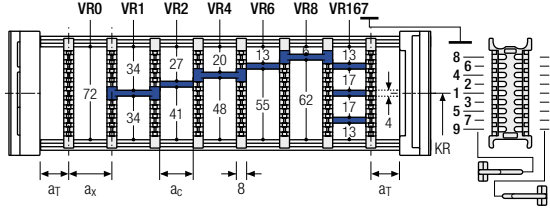
**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

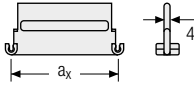
## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16/42**	8	2

\* For aluminum partitions



The dividers are fixed by the partitions, the complete divider system is movable in the cross section.

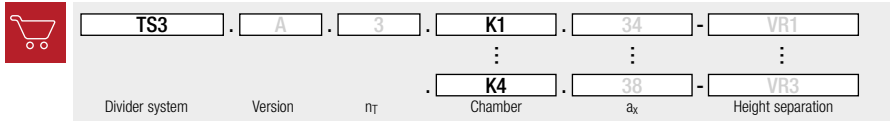


Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
support](http://tsubaki-kabelschlepp.com/support)



Configure your custom  
cable carrier here:  
**online-engineer.de**



UAT  
series

TKA  
series

TKR  
series

QUANTUM®  
series

XL  
series

TKHD  
series

**M**  
series

UNIFLEX  
Advanced  
series

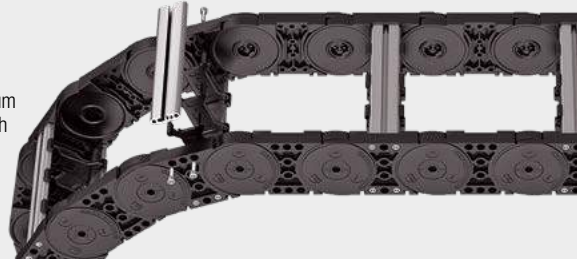
K  
series

PROTUM®  
series

## Aluminum stay RM – frame stay solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides “Heavy Duty”.
- Available customized in **1 mm grid**.
- Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



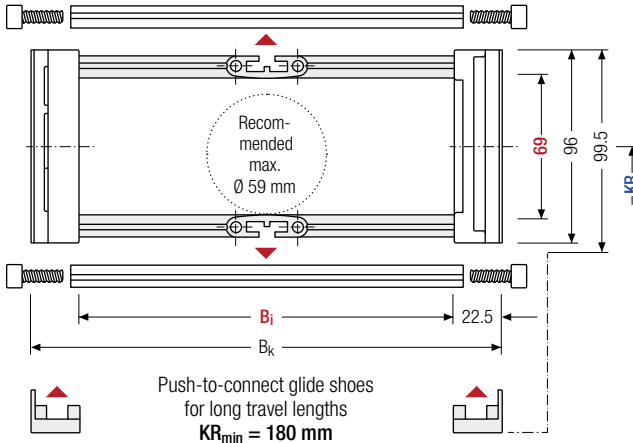
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]			
69	96	99.5	103	100 – 800	B <sub>i</sub> + 45	180	220	260	300	340	380	500	4.14 – 8.48

\* in 1 mm width sections

### Order example



MC1250

Type

400

B<sub>i</sub> [mm]

RM

Stay variant

300

KR [mm]

4250

L<sub>k</sub> [mm]

HS

Stay arrangement



Divider systems

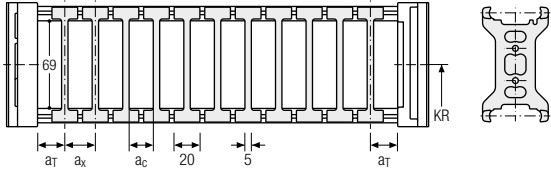
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	10	20	15	–

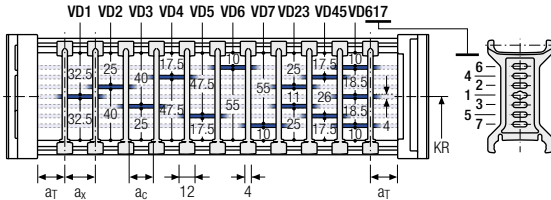
The dividers can be moved in the cross section.



Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	25	12	8	2

The dividers can be moved in the cross section.

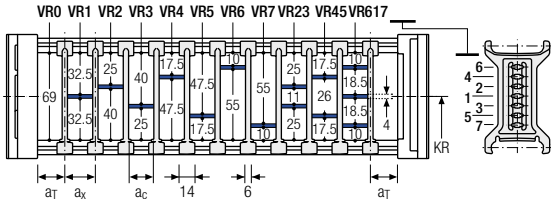


Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



Order example

TS2

A

3

K1

34

VR1

⋮

⋮

⋮

K4

38

VR3

Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1 – TS2) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

## Aluminum stay LG – Hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



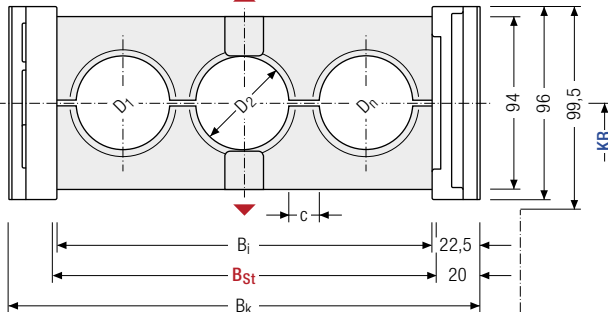
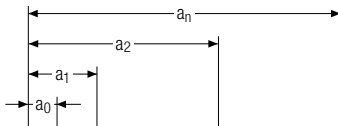
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



Push-to-connect glide shoes  
for long travel lengths  
KR<sub>min</sub> = 180 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

### Calculating the stay width

#### Stay width B<sub>St</sub>

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	C <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]				q <sub>k</sub> 50 %** [kg/m]
76	12	80	100 – 800	105 – 805	B <sub>St</sub> + 40	4	12	180	220	260	300	4,75 – 11,17
								340	380	500		

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



MC1250

Type

400

B<sub>i</sub> [mm]

LG

Stay variant

300

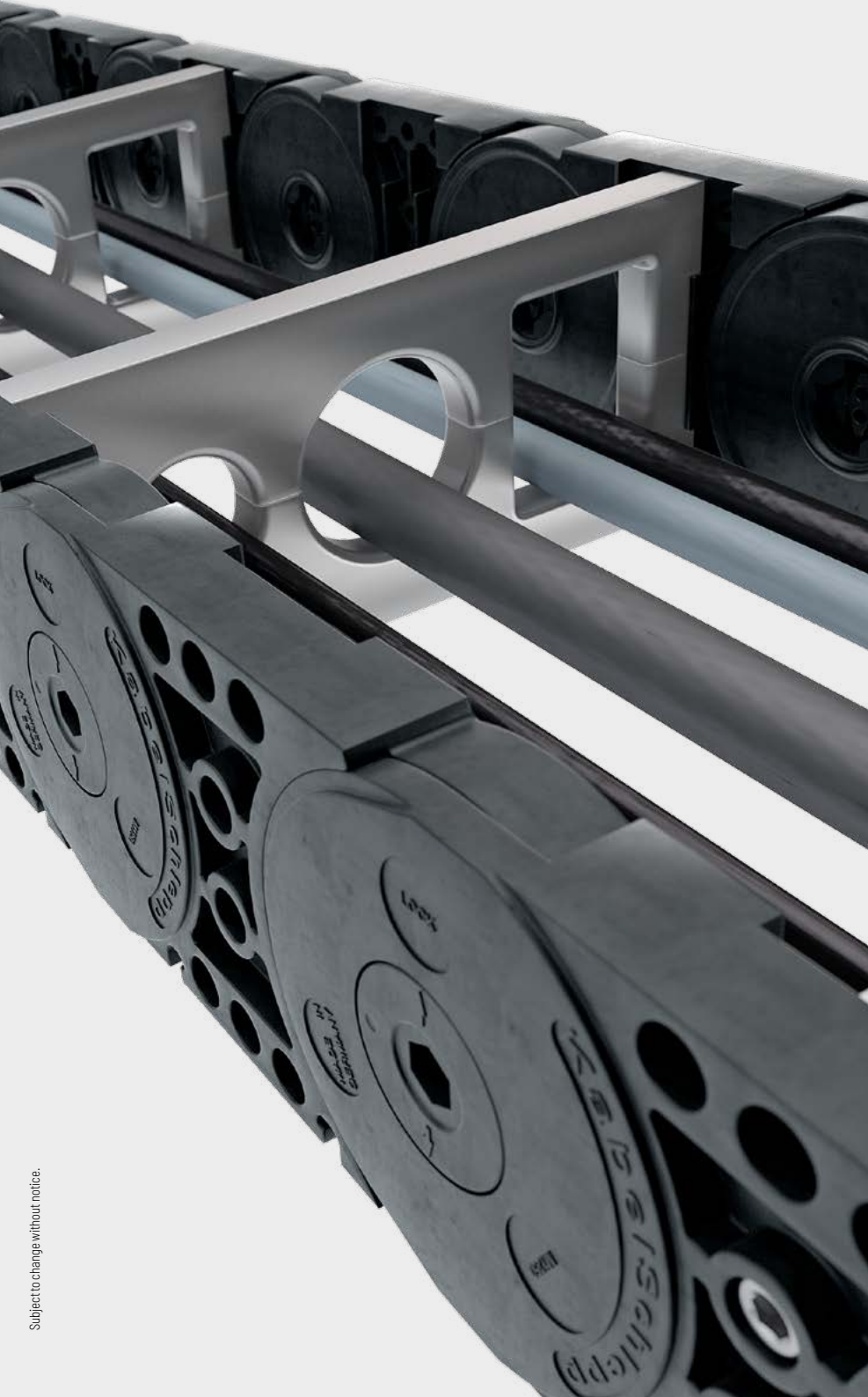
KR [mm]

4250

L<sub>k</sub> [mm]

HS

Stay arrangement



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RMA – mounting frame stay

- Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



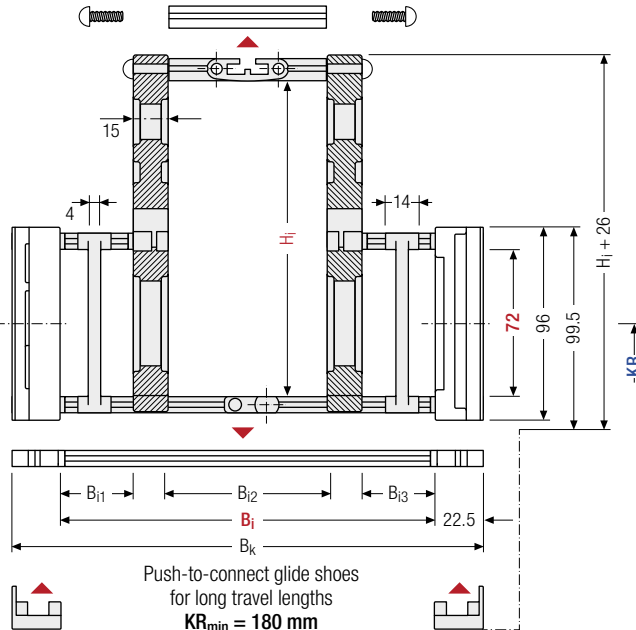
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 200 – 800 mm in **1 mm width sections**



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### **i** Intrinsic cable carrier weight

Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.

$h_i$ [mm]	$H_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{i1 \text{ min}}$ [mm]	$B_{i3 \text{ min}}$ [mm]	$B_k$ [mm]	$KR$ [mm]			
72	130 160	96	200 – 800	40	40	$B_i + 45$	180	220	260	300
	200						340	380	500	

### Order example



MC1250

Type

400

$B_i$  [mm]

RMA2

Stay variant

300

$KR$  [mm]

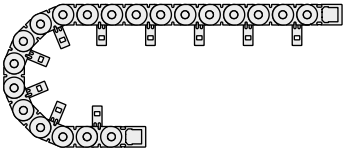
4250

$L_k$  [mm]

HS

Stay arrangement

## Assembly variants



### RMA 1 – assembly to the inside:

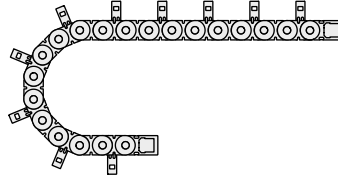
Gliding application is not possible when using assembly version RMA 1.

Observe minimum KR:

$H_i = 130 \text{ mm}; KR_{\min} = 180 \text{ mm}$

$H_i = 160 \text{ mm}; KR_{\min} = 180 \text{ mm}$

$H_i = 200 \text{ mm}; KR_{\min} = 220 \text{ mm}$



### RMA 2 – assembly to the outside:

The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support.

Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guide channel.

Please note the operating and installation height.



Subject to change without notice.

PROTUM® series
K series
UNIFLEX Advanced series
<b>M series</b>
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RMR – Frame rolling stay

- Aluminum profile bars with rotating plastic rolling stay for highest requirements with gentle cable guiding. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.



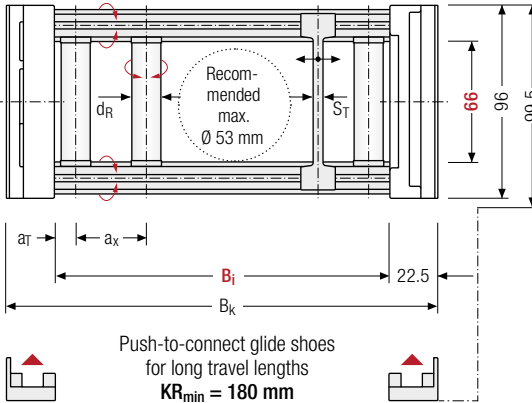
Stay arrangement on every 2<sup>nd</sup> chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	h <sub>G'</sub> Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	d <sub>R</sub> [mm]	S <sub>T</sub> [mm]	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	KR [mm]	q <sub>k</sub> [kg/m]
66	96	99.5	103	100 – 800	B <sub>i</sub> + 45	10	6	6.5	37	180 220 260	4.13
										300 340 380	–
										500	8.39

\* in 1 mm width sections

### Order example



MC1250

Type

400

B<sub>i</sub> [mm]

RMR

Stay variant

300

KR [mm]

4250

L<sub>k</sub> [mm]

HS

Stay arrangement



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

**M**  
series

TKHD  
series

XL  
series

QUANTUM®  
series

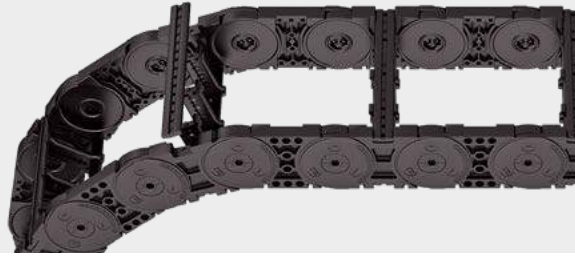
TKR  
series

TKA  
series

UAT  
series

## Plastic stay RE – screw-in frame stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **16 mm grid**.
- **Outside/inside:** release by turning by 90°.



Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(HS: half-stayed)

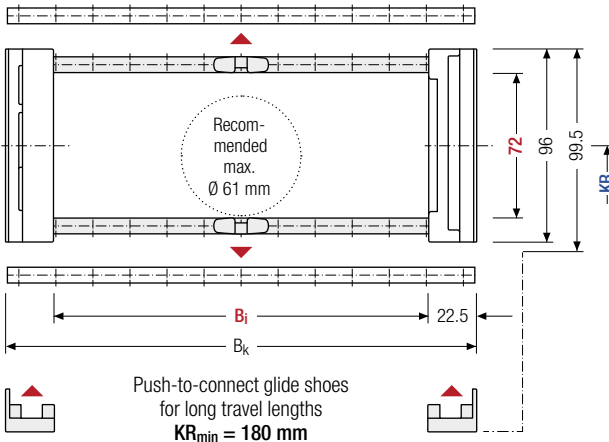


Stay arrangement on each  
chain link (VS: fully-stayed)



**16 mm** B<sub>i</sub> 71 – 551 mm  
in **16 mm** width sections

M series



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_{G'}$ [mm]	$h_{G'}$ Offroad [mm]	$B_i$ [mm]							$B_k$ [mm]	$KR$ [mm]	$q_k$ [kg/m]		
72	96	99.5	103	71	87	103	119	135	151	167	183	$B_i + 45$	180	220	4.30
				199	215	231	247	263	279	295	311		260	300	
				327	343	359	375	391	407	423	439		340	380	5.80
				455	471	487	503	519	535	551	500				

### Order example



ME1250

Type

407

 $B_i$  [mm]

RE

Stay variant

300

 $KR$  [mm]

4250

 $L_k$  [mm]

HS

Stay arrangement


UAT series





## Plastic stay RD – Frame stay with hinge

- Plastic profile bars with hinge for light to medium loads. Assembly without screws.
- Available customized in **16 mm grid**.
- **Outside:** swivable to both sides.
- **Inside:** release by turning by 90°.



 Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)

 Stay arrangement on each chain link (**VS: fully-stayed**)

 **16 mm** B<sub>i</sub> 71 – 551 mm in 16 mm width sections

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

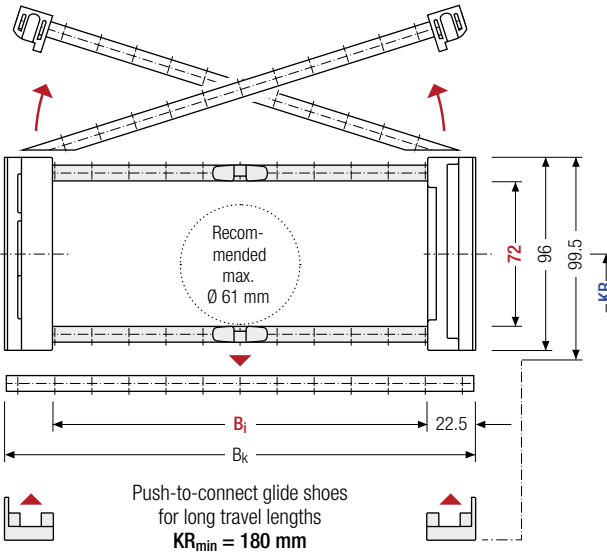
XL series


QUANTUM® series


TKR series

TKA series

UAT series



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

 For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g'</sub> [mm]	h <sub>g'</sub> Offroad [mm]	B <sub>i</sub> [mm]								B <sub>k</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]	
72	96	99.5	103	71	87	103	119	135	151	167	183	B <sub>i</sub> + 45	180	220	4.30
				199	215	231	247	263	279	295	311		260	300	
				327	343	359	375	391	407	423	439		340	380	5.80
				455	471	487	503	519	535	551	500				

### Order example

 **MK1250** Type · **407** B<sub>i</sub> [mm] · **RD** Stay variant · **300** KR [mm] · **4250** L<sub>k</sub> [mm] · **HS** Stay arrangement

## Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

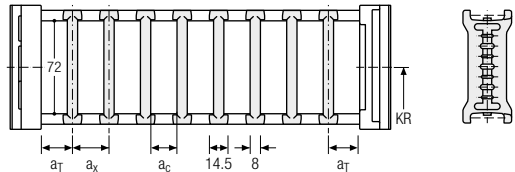
The dividers are easily attached to the stay for applications with lateral acceleration and for applications laying on their side by simply turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbars (**version B**).

The groove in the frame stay faces outwards.

### Divider system TS0 without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5	14.5	6.5	—	—
B	19.5	16	8	16	—

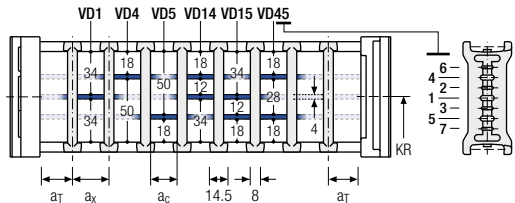
The dividers can be moved within the cross section (version A) or fixed (version B).



### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_T$ max [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5	25	14.5	6.5	—	2
B	19.5	19.5	16	8	16	2

The dividers can be moved within the cross section (version A) or fixed (version B).

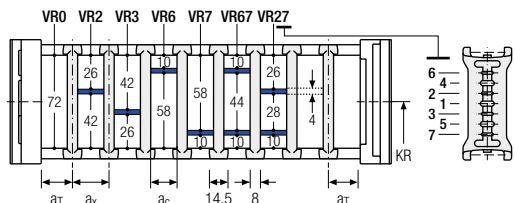


### Divider system TS2 with partial height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$n_T$ min
A	5	14.5*20	6.5*12	—	2
B	19.5	16*32	8*24	16	2

\* for VR0

With grid distribution (16 mm grid). The dividers are fixed by the height separation, the complete divider system is movable in the cross section (version A) or fixed (version B).



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

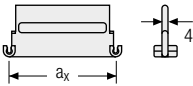
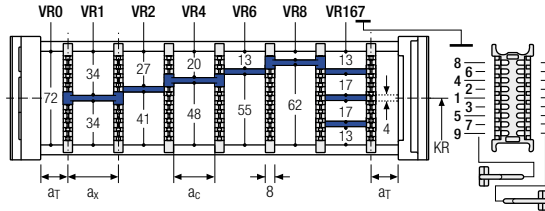
UAT  
series

## Divider system TS3 with height separation made of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 4 mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example

TS3

A

3

K1

34

VR1

⋮  
 ⋮  
 ⋮

K4

38

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online

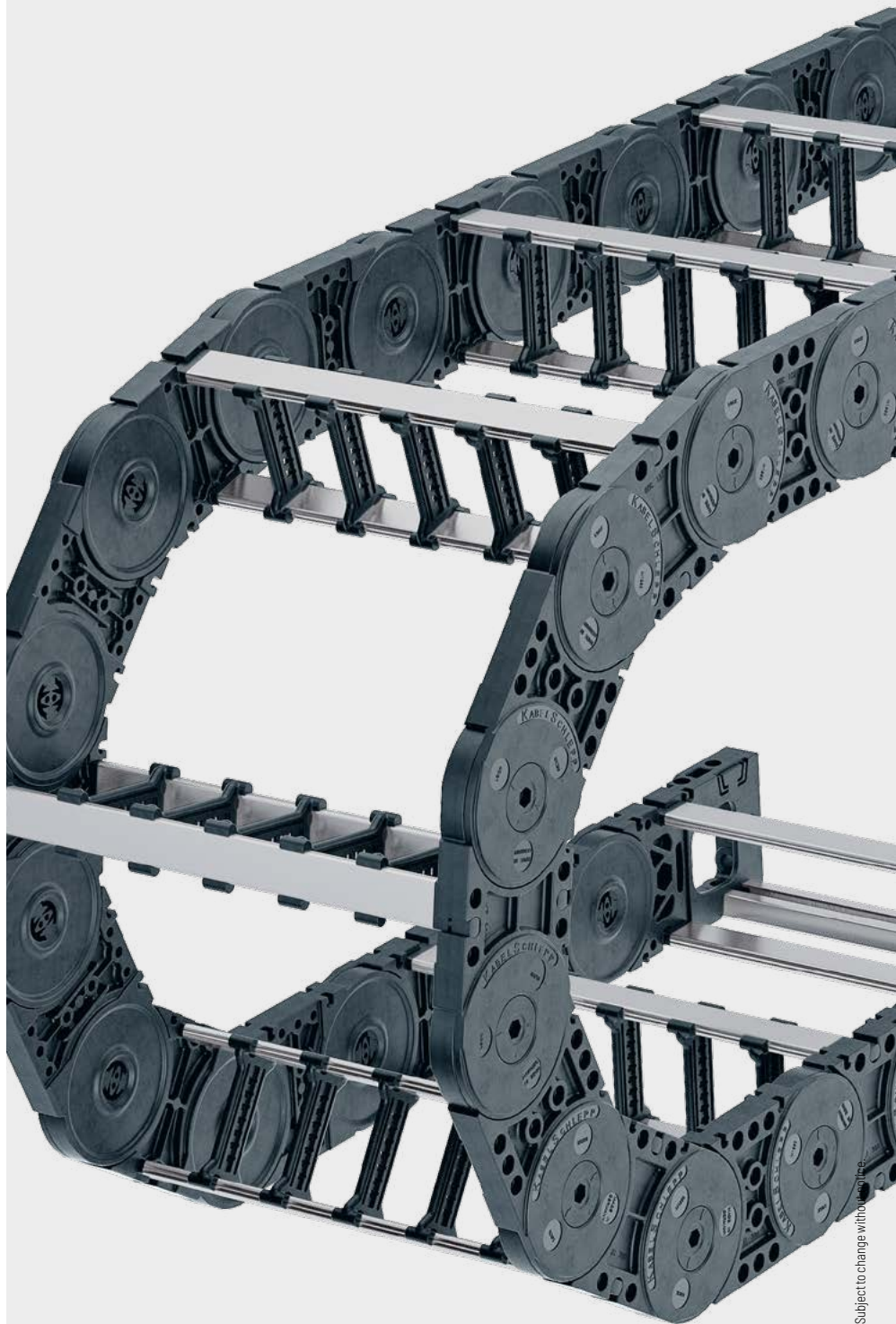


Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier: here [online-engineer.de](http://online-engineer.de)

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
series**M**  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series



# M1300



**Pitch**  
130 mm



**Inner height**  
87 mm

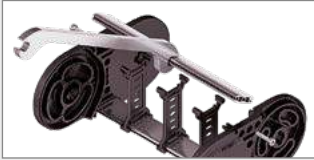


**Inner widths**  
100 – 800 mm



**Bending radii**  
150 – 500 mm

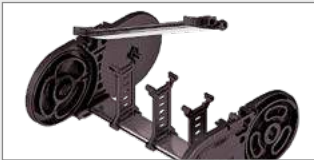
## Stay variants



**Aluminum stay RMF** ..... page 448

### Frame stay solid with optional fixing profile

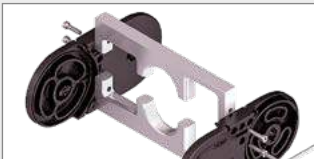
- » Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.



**Aluminum stay RMS** ..... page 450

### Frame stay solid with ball joint

- » Aluminum profile bars with plastic ball joint for heavy loads and large cable carrier widths. Assembly without screws.
- » **Inside/outside:** Swivable and detachable.

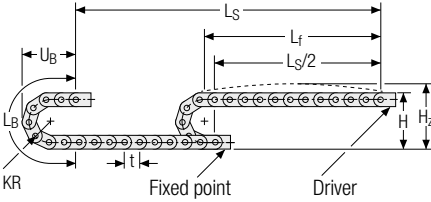


**Aluminum stay LG** ..... page 452

### Hole stay, split version

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Outside/inside:** Screw-fixing easy to release.

Unsupported arrangement

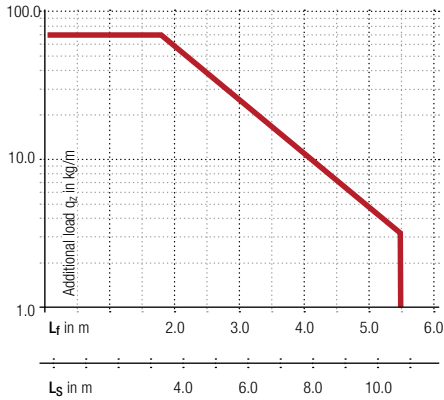


KR [mm]	H [mm]	H <sub>Z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
150	480	540	732	340
195	570	630	873	385
240	660	720	1014	430
280	740	800	1140	470
320	820	880	1266	510
360	900	960	1391	550
400	980	1040	1517	590
500	1180	1240	1831	690

Load diagram for unsupported length depending on the additional load.

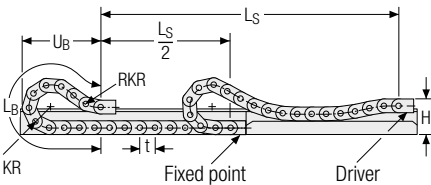
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 8.0$  kg/m. For other inner widths, the maximum additional load changes.



- Speed**  
up to 10 m/s
- Acceleration**  
up to 25 m/s<sup>2</sup>
- Travel length**  
up to 10.8 m
- Additional load**  
up to 70 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
195	360	500	2210	1040
240	360	500	2470	1125
320	360	500	2880	1240
360	360	500	3140	1331
500	360	500	4310	1756

The cable carrier is to be used gliding only **without pre-tensioning!**

- Speed**  
up to 8 m/s
- Acceleration**  
up to 20 m/s<sup>2</sup>
- Travel length**  
up to 350 m
- Additional load**  
up to 70 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.

Gliding shoes are required for gliding applications.

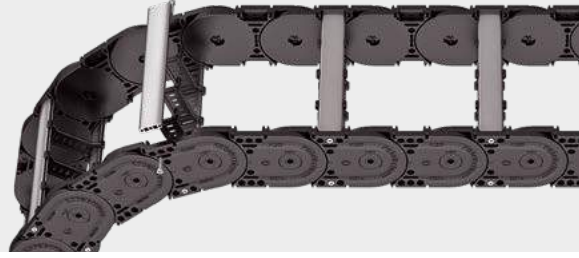
Subject to change without notice.

Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

## Aluminum stay RMF – frame stay solid with optional fixing profile

- Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- Available customized in **1 mm grid**.
- **Inside/outside**: Threaded joint easy to release.



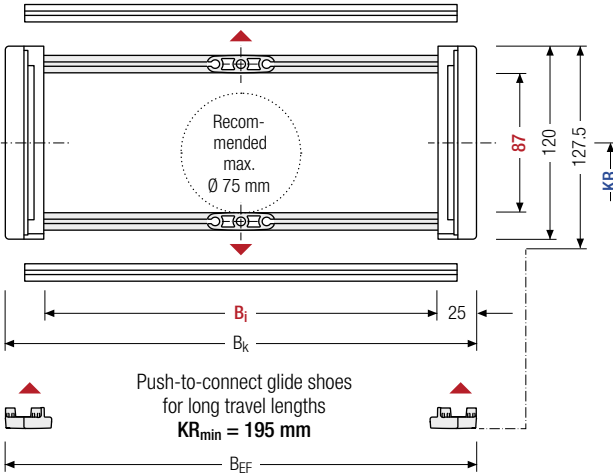
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	KR [mm]					$q_k$ [kg/m]			
87	120	127.5	100 – 800	$B_i + 50$	150	195	240	280	320	360	400	500	6.24 – 9.59

\* in 1 mm width sections

### Order example



MC1300

Type

400

B<sub>i</sub> [mm]

RMF

Stay variant

360

KR [mm]

6500

L<sub>k</sub> [mm]

HS

Stay arrangement



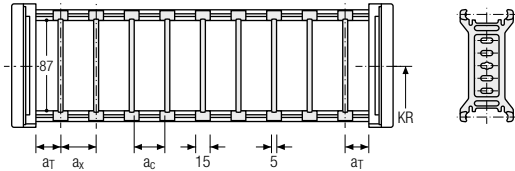
Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS). As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and lying on the side, the dividers can be attached by simple insertion of a fixing profile into the RMF stay, available as an accessory (**version B**).

Divider system TSO without height separation

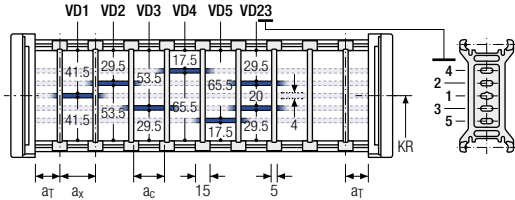
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	πT min
A	7.5	15	10	–	–
B	10	15	10	5	–



The dividers can be moved within the cross section (version A) or fixed (version B).

Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	πT min
A	7.5	25	15	10	–	2
B	10	25	15	10	5	2

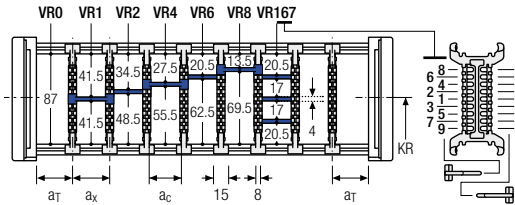


The dividers can be moved within the cross section (version A) or fixed (version B).

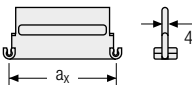
Divider system TS3 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	πT min
A	7.5	16/42*	8	2

\* For aluminum partitions



With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

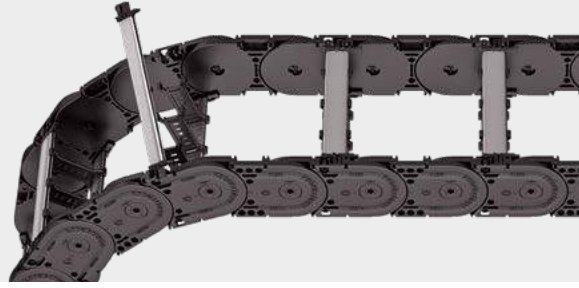
a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR8 and VR9 are not possible when using twin dividers.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RMS – frame stay reinforced

- Aluminum profile bars with plastic ball joint for heavy loads and large cable carrier widths. Assembly without screws.
- Available customized in **1 mm grid**.
- **Inside/outside:** Swivable and detachable.



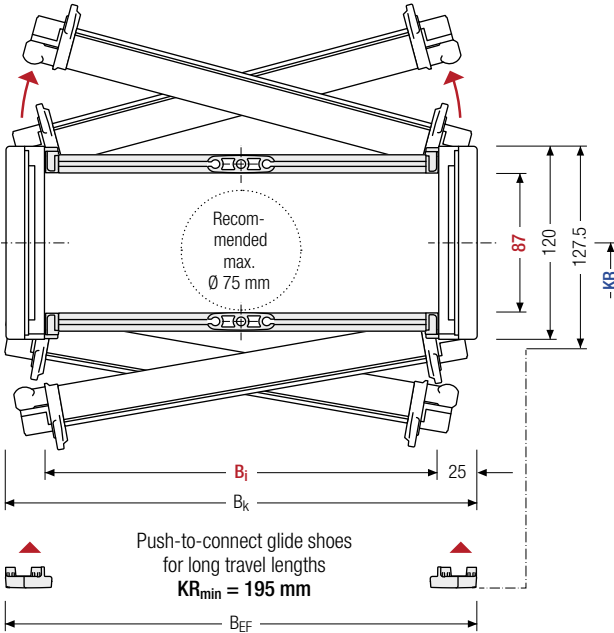
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]			
87	120	127.5	100 – 800	B <sub>i</sub> + 50	150	195	240	280	320	360	400	500	6.31 – 9.65

\* in 1 mm width sections

### Order example



MC1300

Type

400

B<sub>i</sub> [mm]

RMS

Stay variant

360

KR [mm]

6500

L<sub>k</sub> [mm]

HS

Stay arrangement

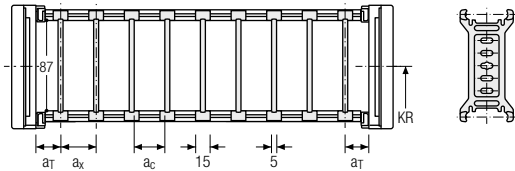
Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS). As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and lying on the side, the dividers can be attached by a fixing profile, available as an accessory (**version B**). The fixing profile must be installed at the factory.

Divider system TS0 without height separation

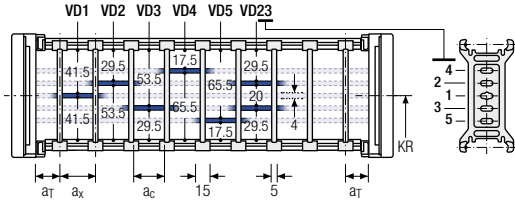
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	π <sub>T</sub> min
A	15.5	15	10	–	–
B	18.5	15	10	5	–



The dividers can be moved within the cross section (version A) or fixed (version B).

Divider system TS1 with continuous height separation

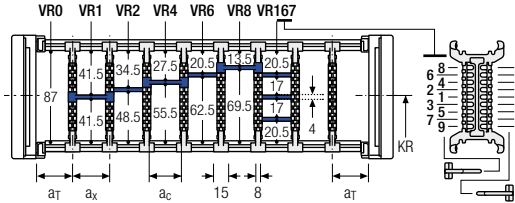
Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	π <sub>T</sub> min
A	15.5	25	15	10	–	2
B	18.5	25	15	10	5	2



The dividers can be moved within the cross section (version A) or fixed (version B).

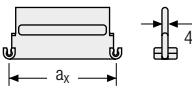
Divider system TS3 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	15.5	16/42*	8	2



\* For aluminum partitions

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

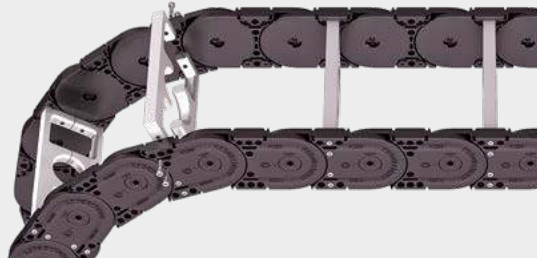
a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR8 and VR9 are not possible when using twin dividers.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay LG – Hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm width sections**.
- **Outside/inside:** Screw-fixing easy to release.



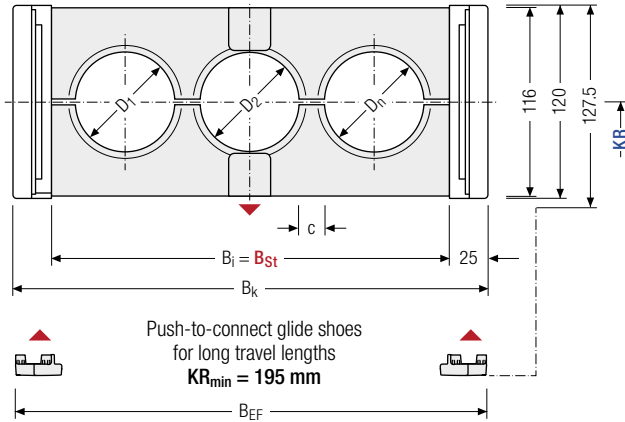
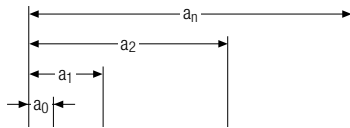
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



**1 mm** B<sub>i</sub> 100 – 800 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]				q <sub>k</sub> 50 %** [kg/m]
98	12	120	100 – 800	100 – 800	B <sub>St</sub> + 50	4	13	150 320	195 360	240 400	280 500	7.04 – 13.53

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



MC1300

Type

400

B<sub>i</sub> [mm]

LG

Stay variant

360

KR [mm]

6500

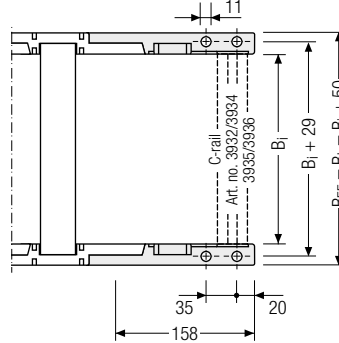
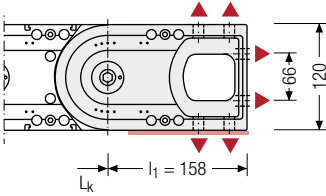
L<sub>k</sub> [mm]

HS


Stay arrangement

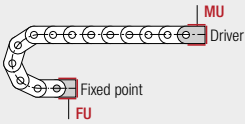
## Universal end connectors UMB – plastic (standard)

The universal mounting brackets (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



▲ Assembly options

 Recommended tightening torque: 54 Nm for cheese-head screws ISO 4762 - M10 - 8.8



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – universal mounting bracket

## Order example



UMB	.	F	A
UMB	.	M	A
End connector		Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## More product information online



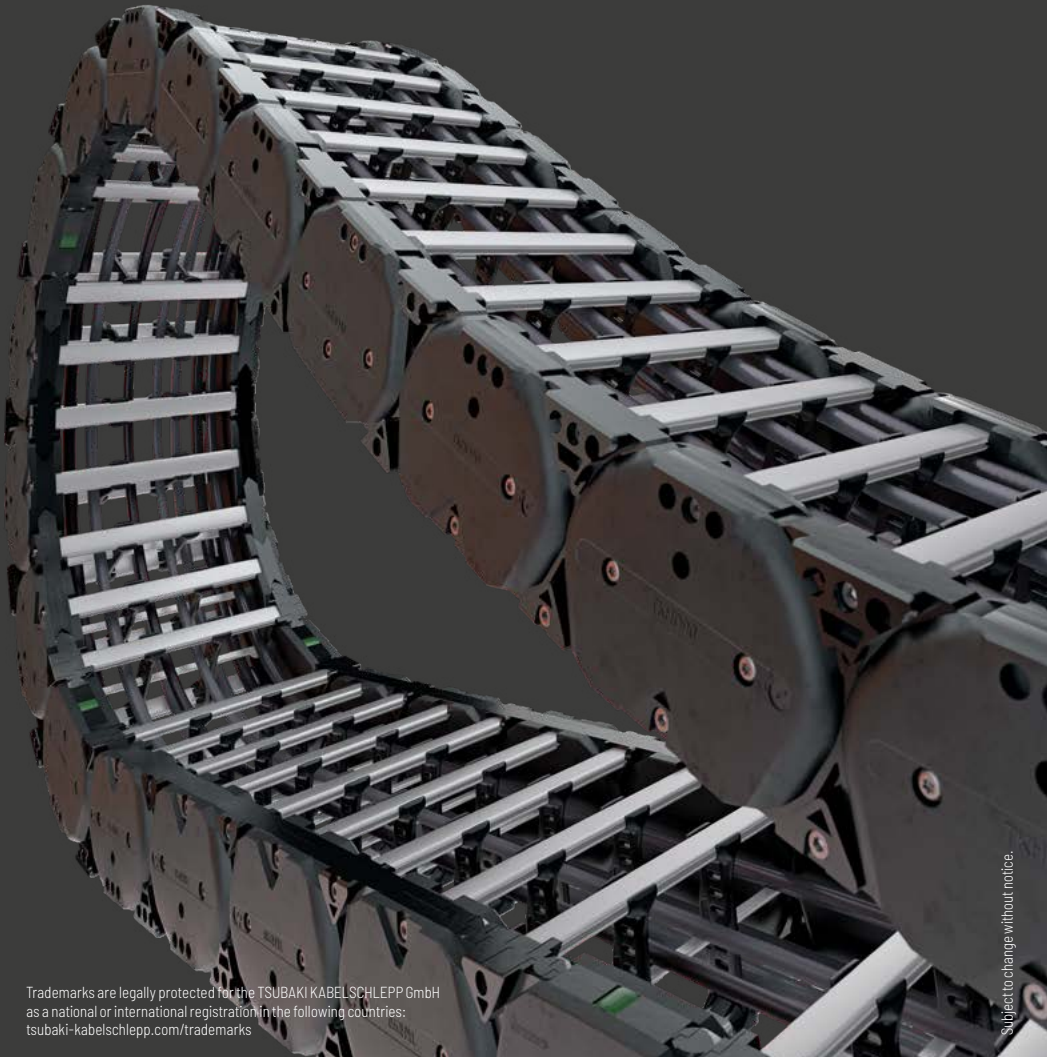
Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here:  
[online-engineer.de](http://online-engineer.de)

# TKHD series

Heavy duty cable carriers  
for long travel lengths and  
high additional loads



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[tsubaki-kabelschlepp.com/trademarks](https://www.tsubaki-kabelschlepp.com/trademarks)

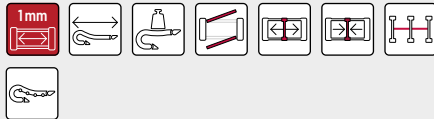
Subject to change without notice.



- |   |  |  |  |
|---|--|--|--|
| <p><b>1</b> Aluminum stays available in <b>1 mm width sections</b></p> <p><b>2</b> Plastic chain link plates</p> <p><b>3</b> Quick and easy opening to the inside or outside for cable laying</p> | <p><b>4</b> Cable-friendly interior – no interfering edges</p> <p><b>5</b> Fixable dividers</p> <p><b>6</b> Dividers and subdivision for separating the cables</p> | <p><b>7</b> Replaceable glide shoes for increased service life in gliding application</p> <p><b>8</b> Robust, multiple stop system</p> <p><b>9</b> Steel installation brackets</p> | <p><b>10</b> RSC-system with external role</p> <p><b>11</b> With integrated roll for standard guide channels</p> |
|---|--|--|--|

## Features

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>» Massive, enclosed, stain-repellent stop system</li> <li>» Massive sidebands through robust double fork-bracket-construction</li> <li>» Sidebands easy to assemble</li> <li>» Reinforced pin bore connection</li> <li>» Integrated noise damping</li> <li>» Quick and easy opening to the inside or outside for cable laying</li> <li>» Soil-resistant outer contour</li> <li>» Easy change of components</li> </ul> | <ul style="list-style-type: none"> <li>» Maintenance-free</li> <li>» Symmetrical force curve in the sideband</li> <li>» Quiet and low-wear operating through polygon-optimized contour and radii</li> <li>» Reduce drive power through less friction</li> </ul> |
|--|---|



Variable vertical and horizontal inner distribution optional with fixable dividers



Suitable also for roller-mounted application (RSC)



Replaceable glide shoes for longer service life in gliding applications



Roller chain for travel distances up to 1200 m

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TK-ID  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
PROTUM <sup>®</sup> series											
K series											
<b>TKHD85</b>											
		RMF	58	84	100 - 800	154 - 854	1	85	240 - 400	50	46
UNIFLEX Advanced series											
<b>TKHD90</b>											
		RMF	87	117	100 - 800	170 - 870	1	90	250 - 500	100	69
M series											
<b>TKHD85-R</b>											
		RMF	58	84,5	100 - 800	154 - 854	1	85	240 - 400	50	46
XL series											
<b>TKHD90-R</b>											
		RMF	87	117,5	100 - 800	170 - 870	1	90	250 - 500	100	69
QUANTUM <sup>®</sup> series											
TKR series											
TKA series											
UAT series											



Unsupported arrangement			Gliding/Rolling arrangement			Inner Distribution				Movement			Page
Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
-	5	20	200	5	2,5	•	•	-	-	•	-	-	460
13,5	8	20	200	5	2,5	•	•	-	-	•	-	-	466
-	-	-	1200	5	50	•	•	-	-	•	-	-	472
-	-	-	1500	10	50	•	•	-	-	-	-	-	478

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# TKHD85



**Pitch**  
85 mm



**Inner height**  
58 mm



**Inner widths**  
100 – 800 mm



**Bending radii**  
240 – 400 mm

## Stay variants



**Aluminum stay RMF** ..... page 460

### Frame stay, solid

- » Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series



### TOTALTRAX® complete systems

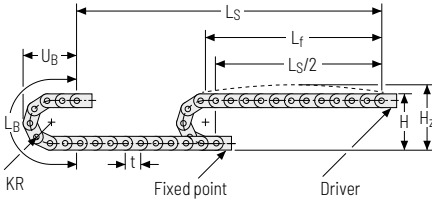
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).

## Unsupported arrangement



KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
240	574	704	930	300
300	694	824	1120	360
350	794	924	1270	410
400	894	1024	1430	460



**Speed**  
up to 5 m/s



**Acceleration**  
up to 20 m/s<sup>2</sup>



**Additional load**  
up to 50 kg/m

PROTUM®  
series

K  
series

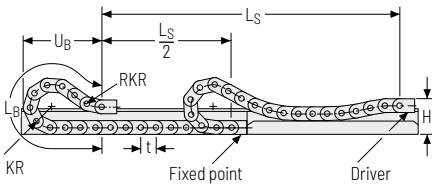
UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

## Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]	q <sub>z</sub> max [kg/m]
240	252	375	2410	1050	60
300	252	375	2920	1270	60
350	252	375	3380	1450	40
400	252	375	3855	1630	20



**Speed**  
up to 5 m/s



**Acceleration**  
up to 2.5 m/s<sup>2</sup>



**Travel length**  
up to 200 m



**Additional load**  
up to 50 kg/m



The gliding cable carrier must be guided in a channel.  
See p. 850.

The GO module mounted on the driver is a defined sequence of 6 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series



Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

## Aluminum stay RMF – frame stay solid

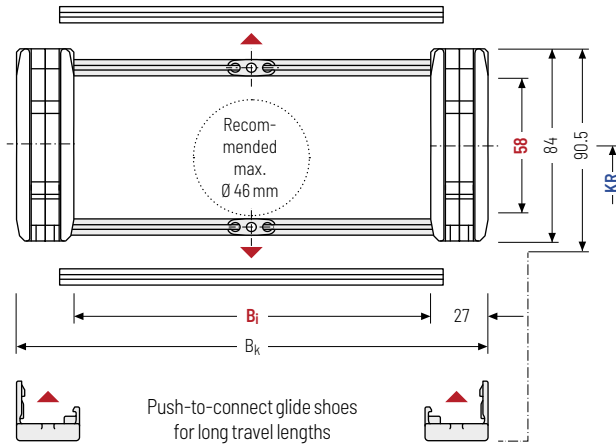
- » Aluminum profile bars for heavy loads and large cable carrier widths.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
58	84	90.5	100 – 800	B <sub>i</sub> + 54	240	300	350	400	6.021 – 13.119

\* in 1 mm width sections

### Order example



**TKHD85**

Type

**400**

B<sub>i</sub> [mm]

**RMF**

Stay variant

**300**

KR [mm]

**2125**

L<sub>k</sub> [mm]

**VS**

Stay arrangement

### Divider systems

As a standard, the divider system is mounted on every 4<sup>th</sup> chain link on the inside plate.

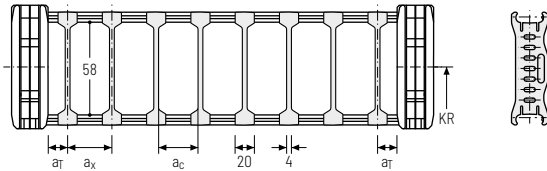
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and free hanging on the side, the dividers can be attached by simple insertion of a fixing profile into the RMF stay, available as an accessory (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	10/13*	20	16	-	-
B	10/13*	20	16	5	-

\* With glide shoes

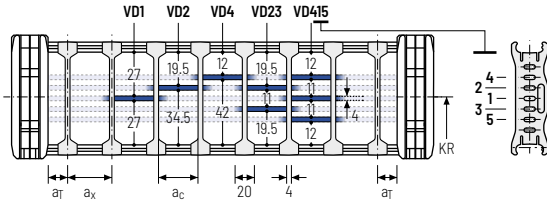


The dividers can be moved within the cross section (version A) or fixed (version B).

### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	10/13*	20	16	-	2
B	10/13*	20	16	5	2

\* With glide shoes



The dividers can be moved within the cross section (version A) or fixed (version B).

### Order example

TS1

A

3

VD1

-

:

VD3

Divider system
Version
n<sub>T</sub>
Height separation

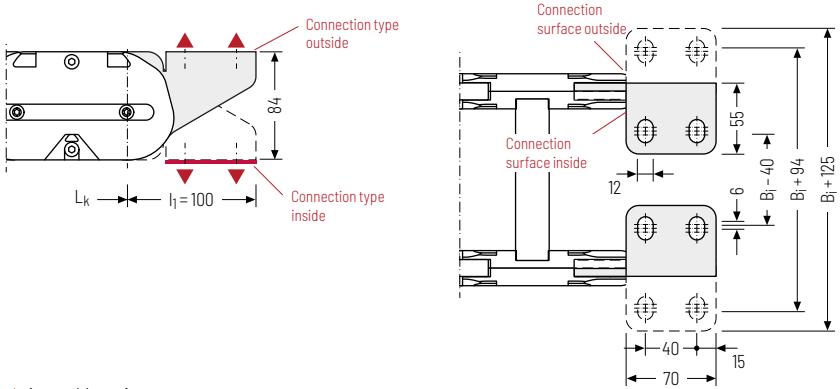
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## End connectors - steel short

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options

### Connection point

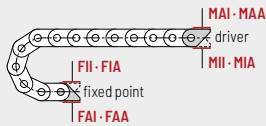
- F - fixed point
- M - driver

### Connecting surface

- A - connecting surface outside
- I - connecting surface inside

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside



## Order example



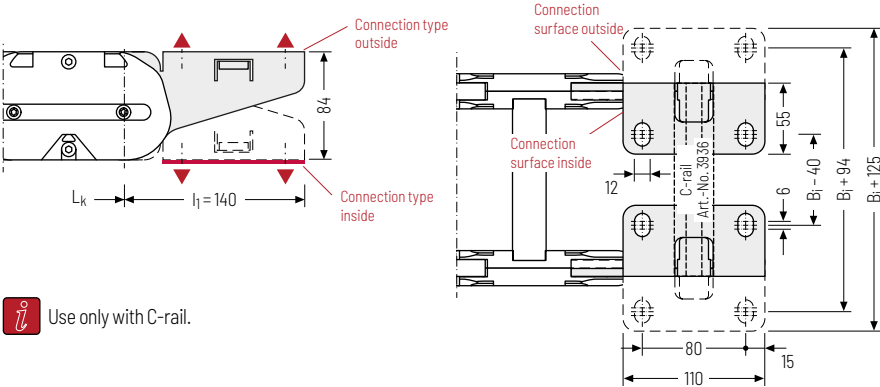
Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connecting surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## End connectors LF - steel long

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



Use only with C-rail.

Assembly options

### Connection point

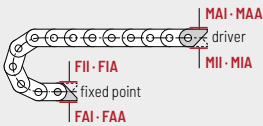
- F - fixed point
- M - driver

### Connecting surface

- A - connecting surface outside
- I - connecting surface inside

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside



## Order example

	Steel	F	A	I
	Steel	M	A	I
	End connector	Connection point	Connection type	Connecting surface

## Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
<b>TKHD series</b>
XL series
QUANTUM® series
TKR series
TKA series
UAT series

# TKHD90



**Pitch**  
90 mm



**Inner height**  
87 mm



**Inner widths**  
100 – 800 mm



**Bending radii**  
250 – 500 mm

## Stay variants



**Aluminum stay RMF** ..... page 466

### Frame stay, solid

- » Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

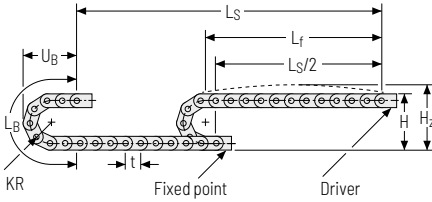


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).



Unsupported arrangement

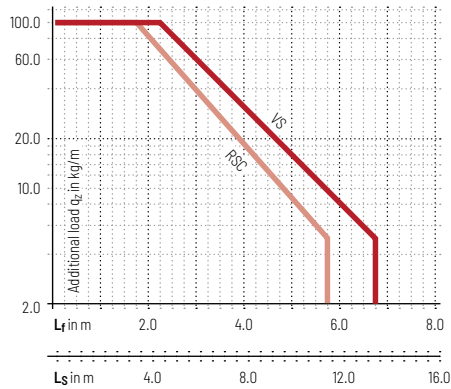


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
250	675,5	860	965	510
310	795,5	980	1154	570
360	895,5	1080	1311	620
500	1175,5	1360	1751	680

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

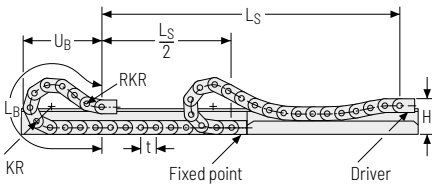
Intrinsic cable carrier weight  $q_k = 10 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed**  
up to 8 m/s
- Acceleration**  
up to 20 m/s<sup>2</sup>
- Travel length**  
up to 13.5 m
- Additional load**  
up to 100 kg/m

- Pre-tensioning of the cable carrier for unsupported arrangement, maximum H<sub>z</sub> dimension.
- Decreased pre-tensioning of the cable carrier for RSC (rolling system) application, reduced H<sub>z</sub> dimension.

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]	q <sub>z max</sub> [kg/m]
250	351	600	2420	1090	100
310	351	600	2780	1208	100
360	351	600	3230	1380	90
500	351	600	4400	1820	75

- Speed**  
up to 5 m/s
- Acceleration**  
up to 2.5 m/s<sup>2</sup>
- Travel length**  
up to 200 m
- Additional load**  
up to 100 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 6 adapted KR/RKR link plates.

Glide shoes must be used for gliding applications.

Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

## Aluminum stay RMF – frame stay solid

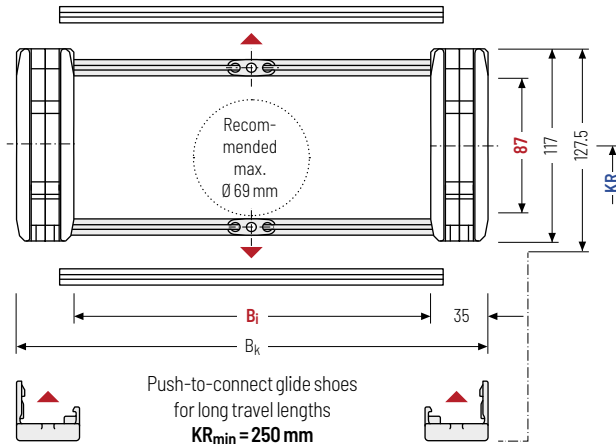
- » Aluminum profile bars for heavy loads and large cable carrier widths.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]	
87	117	127.5	100 – 800	B <sub>i</sub> + 70	250	310	360	500	10.37 – 17.47

\* in 1 mm width sections

### Order example



**TKHD90**

Type

**400**

B<sub>i</sub> [mm]

**RMF**

Stay variant

**310**

KR [mm]

**2700**

L<sub>k</sub> [mm]

**VS**

Stay arrangement

**Divider systems**

As a standard, the divider system is mounted on every 4<sup>th</sup> chain link on the inside plate.

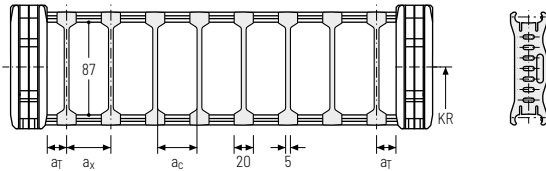
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and free hanging on the side, the dividers can be attached by simple insertion of a fixing profile into the RMF stay, available as an accessory (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	15	-	-
B	12.5	20	15	5	-

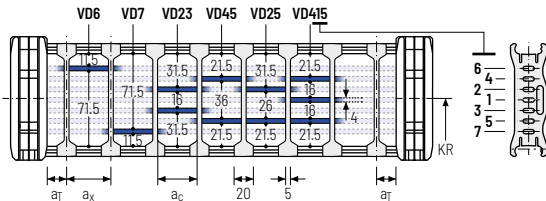
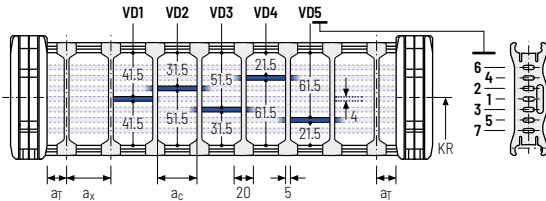
The dividers can be moved within the cross section (version A) or fixed (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	15	-	2
B	12.5	20	15	5	2

The dividers can be moved within the cross section (version A) or fixed (version B).



**Order example**

TS1

·

A

·

3

-

VD1

⋮

-

VD3

Divider system
Version
n<sub>T</sub>
Height separation

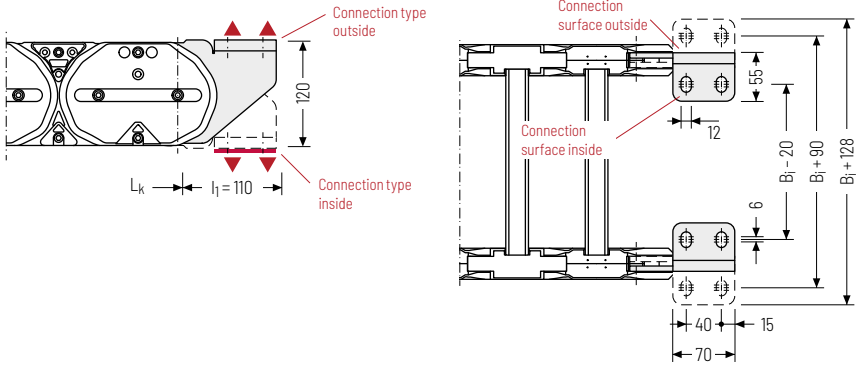
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
<b>TKHD series</b>
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## End connectors - steel short

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options

### Connection point

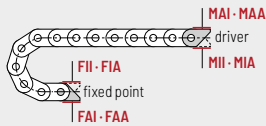
- F** - fixed point
- M** - driver

### Connecting surface

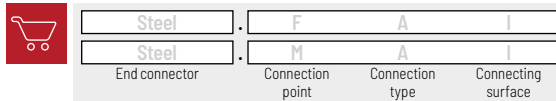
- A** - connecting surface outside
- I** - connecting surface inside

### Connection type

- A** - threaded joint outside (standard)
- I** - threaded joint inside



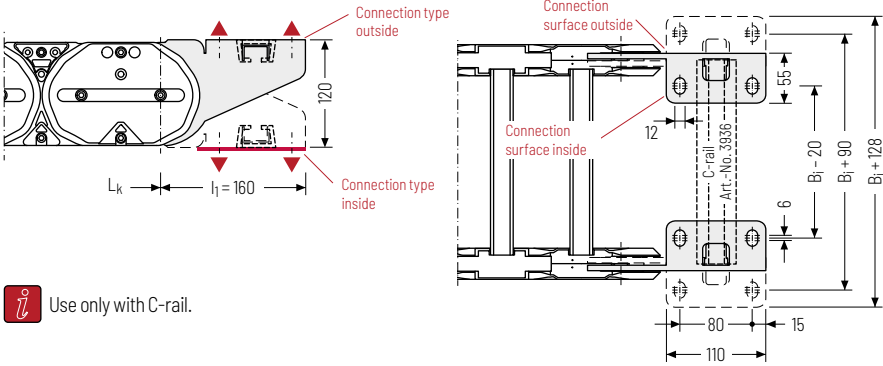
### Order example



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## End connectors LF - steel long

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



Use only with C-rail.

▲ Assembly options

### Connection point

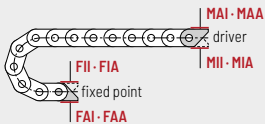
- F - fixed point
- M - driver

### Connecting surface

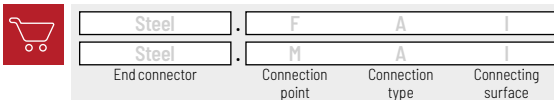
- A - connecting surface outside
- I - connecting surface inside

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside



## Order example



## Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

# TKHD85-R

## Heavy-duty cable carrier with integrated roller



**Pitch**  
85 mm



**Inner height**  
58 mm



**Inner widths**  
100 - 800 mm



**Bending radii**  
240 - 400 mm

Stainless steel ball bearings with application-specific lubrication and plastic rollers ensure quiet and smooth operation. Integrated, wear-free damping systems minimize the mechanical load for the entire system.

- » suitable for all long travel applications
- » quiet and low-vibration operation
- » space-saving and cost-optimized
- » long service life - low maintenance
- » easy access to rollers
- » minimized loads on cable carrier and cables
- » low push and pull forces
- » high travel speed and acceleration
- » large additional loads possible
- » retrofit of existing systems
- » exchange other makes up to 100 %
- » integration of existing guide channels

### Stay variants

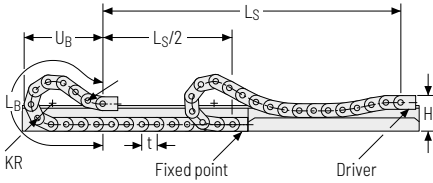


**Aluminum stay RMF** ..... page 472

#### Frame stay, solid

- » Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.

## Rolling arrangement | Cable carrier with integrated roller



KR [mm]	H [mm]	G0 module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]	q <sub>z</sub> max [kg/m]
240	252	375	2410	1050	60
300	252	375	2920	1270	60
350	252	375	3380	1450	40
400	252	375	3855	1630	20



**Speed**  
up to 5 m/s



**Acceleration**  
up to 50 m/s<sup>2</sup>



**Travel length**  
up to 1200 m



**Additional load**  
up to 50 kg/m



The rolling cable carrier must be guided in a channel.  
See p. 850.

The G0 module mounted on the driver is a defined sequence of 6 adapted KR/RKR link plates.



Our technical support can provide help for rolling arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RMF – frame stay solid

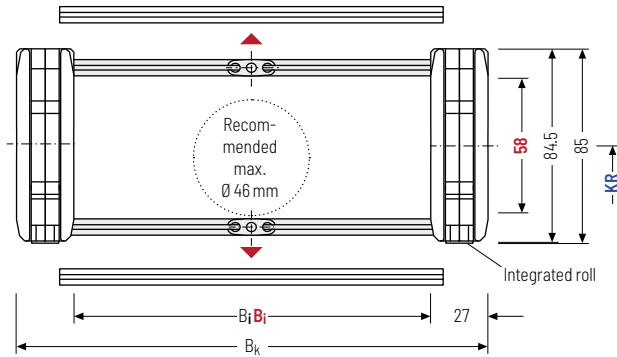
- » Aluminum profile bars for heavy loads and large cable carrier widths.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$  for odd  
number of chain links

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
58	84.5	85	100 – 800	$B_i + 54$	240	300	350	400	6.021 – 13.119

\* in 1 mm width sections

### Order example



TKHD85-R

Type

400

$B_i$  [mm]

RMF

Stay variant

300

$KR$  [mm]

2125

$L_k$  [mm]

VS

Stay arrangement



**Divider systems**

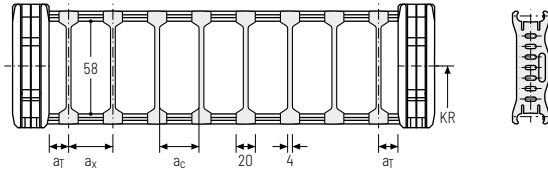
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link on the inside plate.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and free hanging on the side, the dividers can be attached by simple insertion of a fixing profile into the RMF stay, available as an accessory (**version B**).

**Divider system TSO without height separation**

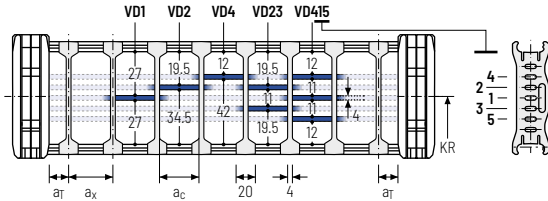
Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	16	-	-
B	10	20	16	5	-



The dividers can be moved within the cross section (version A) or fixed (version B).

**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	16	-	2
B	10	20	16	5	2



The dividers can be moved within the cross section (version A) or fixed (version B).

**Order example**

TS1

·

A

·

3

-

VD1

⋮

VD3

Divider system                      Version                      n<sub>T</sub>                      Height separation

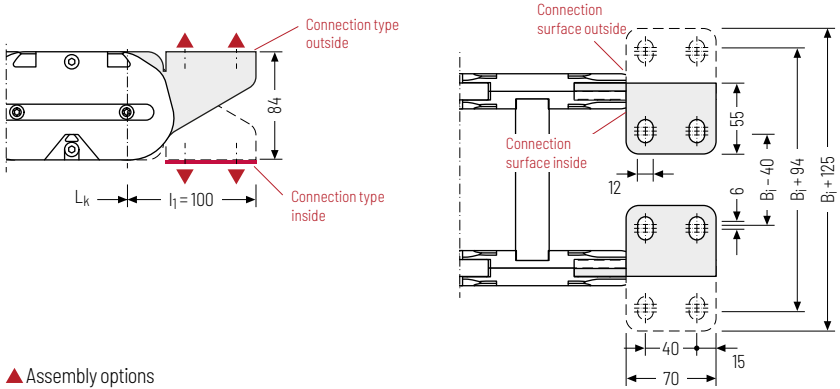
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## End connectors - steel short

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options

### Connection point

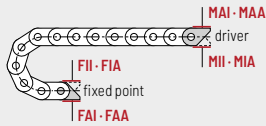
- F - fixed point
- M - driver

### Connecting surface

- A - connecting surface outside
- I - connecting surface inside

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside



## Order example



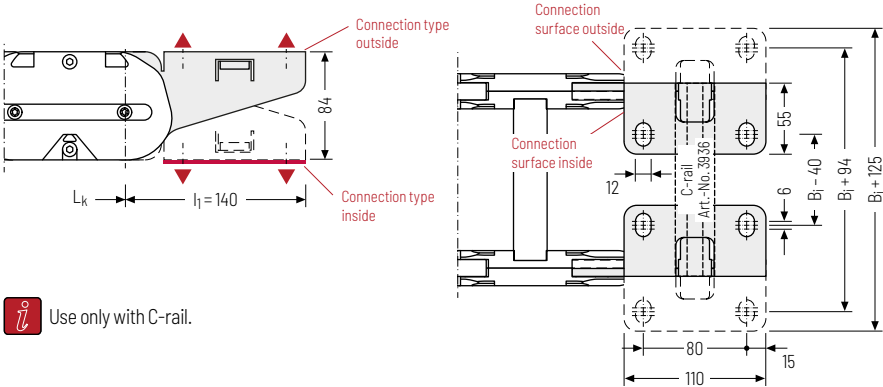
Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connecting surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## End connectors LF - steel long

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



Use only with C-rail.

Assembly options

### Connection point

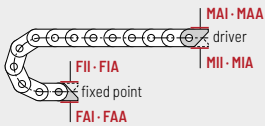
- F - fixed point
- M - driver

### Connecting surface

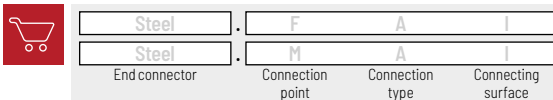
- A - connecting surface outside
- I - connecting surface inside

### Connection type

- A - threaded joint outside (standard)
- I - threaded joint inside



## Order example



## Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# TKHD90-R

## Heavy-duty cable carrier with integrated roller



**Pitch**  
90 mm



**Inner height**  
87 mm



**Inner widths**  
100 - 800 mm



**Bending radii**  
250 - 500 mm

Stainless steel ball bearings with application-specific lubrication and plastic rollers ensure quiet and smooth operation. Integrated, wear-free damping systems minimize the mechanical load for the entire system.

- » suitable for all long travel applications
- » quiet and low-vibration operation
- » space-saving and cost-optimized
- » long service life - low maintenance
- » easy access to rollers
- » minimized loads on cable carrier and cables
- » low push and pull forces
- » high travel speed and acceleration
- » large additional loads possible
- » retrofit of existing systems
- » exchange other makes up to 100 %
- » integration of existing guide channels

### Stay variants

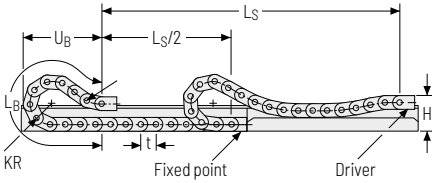


**Aluminum stay RMF** ..... page 478

#### Frame stay, solid

- » Aluminum profile bars for heavy loads and large cable carrier widths. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.

## Rolling arrangement | Cable carrier with integrated roller



KR [mm]	H [mm]	G0 module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]	q <sub>z</sub> max [kg/m]
250	351	600	2420	1090	100
310	351	600	2780	1208	100
360	351	600	3230	1380	90
500	351	600	4400	1820	75



**Speed**  
up to 10 m/s



**Acceleration**  
up to 50 m/s<sup>2</sup>



**Travel length**  
up to 1500 m



**Additional load**  
up to 100 kg/m

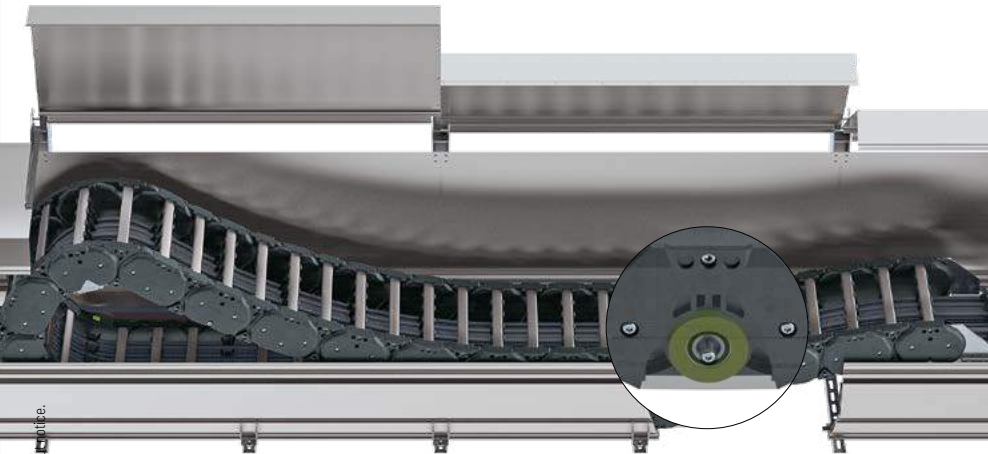


The rolling cable carrier must be guided in a channel.  
See p. 850.

The G0 module mounted on the driver is a defined sequence of 6 adapted KR/RKR link plates.



Our technical support can provide help for rolling arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)



## Aluminum stay RMF – frame stay solid

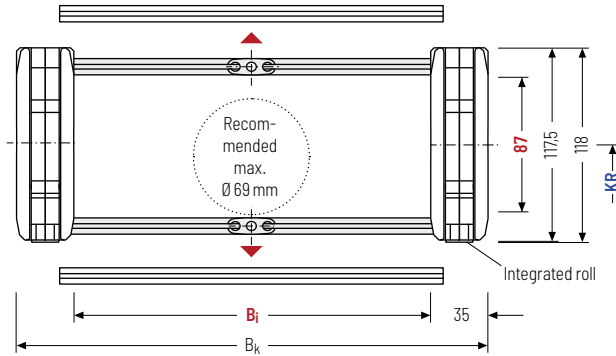
- » Aluminum profile bars for heavy loads and large cable carrier widths.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]	
87	117.5	118	100 – 800	B <sub>i</sub> + 70	250	310	360	500**	10.37 – 17.47

\* in 1 mm width sections \*\* When using this KR please contact our technical support.

### Order example



TKHD90-R

Type

400

B<sub>i</sub> [mm]

RMF

Stay variant

310

KR [mm]

2700

L<sub>k</sub> [mm]

VS

Stay arrangement

**Divider systems**

As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link on the inside plate.

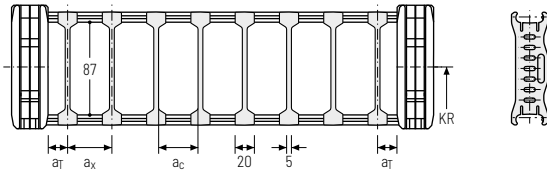
As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

For applications with lateral acceleration and free hanging on the side, the dividers can be attached by simple insertion of a fixing profile into the RMF stay, available as an accessory (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	15	-	-
B	12.5	20	15	5	-

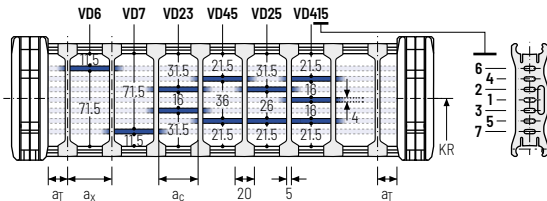
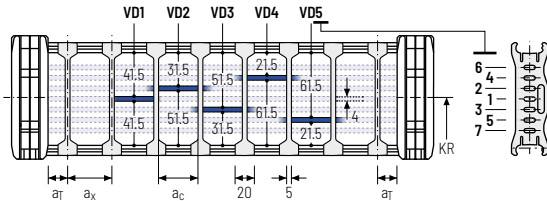
The dividers can be moved within the cross section (version A) or fixed (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	n <sub>T</sub> min
A	10	20	15	-	2
B	12.5	20	15	5	2

The dividers can be moved within the cross section (version A) or fixed (version B).



**Order example**

TS1

·

A

·

3

-

VD1

⋮

-

VD3

Divider system
Version
n<sub>T</sub>
Height separation

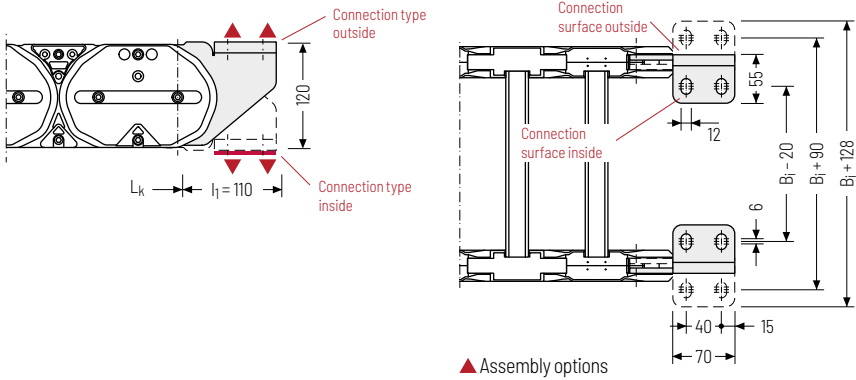
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## End connectors - steel short

The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### Connection point

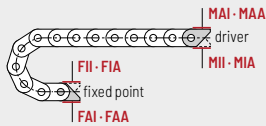
- F** - fixed point
- M** - driver

### Connecting surface

- A** - connecting surface outside
- I** - connecting surface inside

### Connection type

- A** - threaded joint outside (standard)
- I** - threaded joint inside



## Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connecting surface

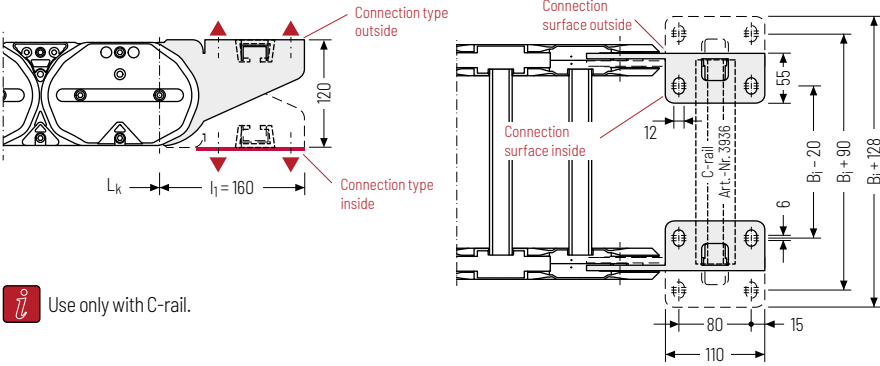


We recommend the use of strain reliefs at the driver and fixed point. See from p. 850.



## End connectors LF - steel long

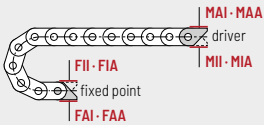
The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



Use only with C-rail.

Assembly options

- |                         |                                |                                       |
|-------------------------|--------------------------------|---------------------------------------|
| <b>Connection point</b> | <b>Connecting surface</b>      | <b>Connection type</b>                |
| F - fixed point         | A - connecting surface outside | A - threaded joint outside (standard) |
| M - driver              | I - connecting surface inside  | I - threaded joint inside             |



### Order example

	Steel	F	A	I
	Steel	M	A	I
	End connector	Connection point	Connection type	Connecting surface

### Additional product information online



Installation instructions, etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)

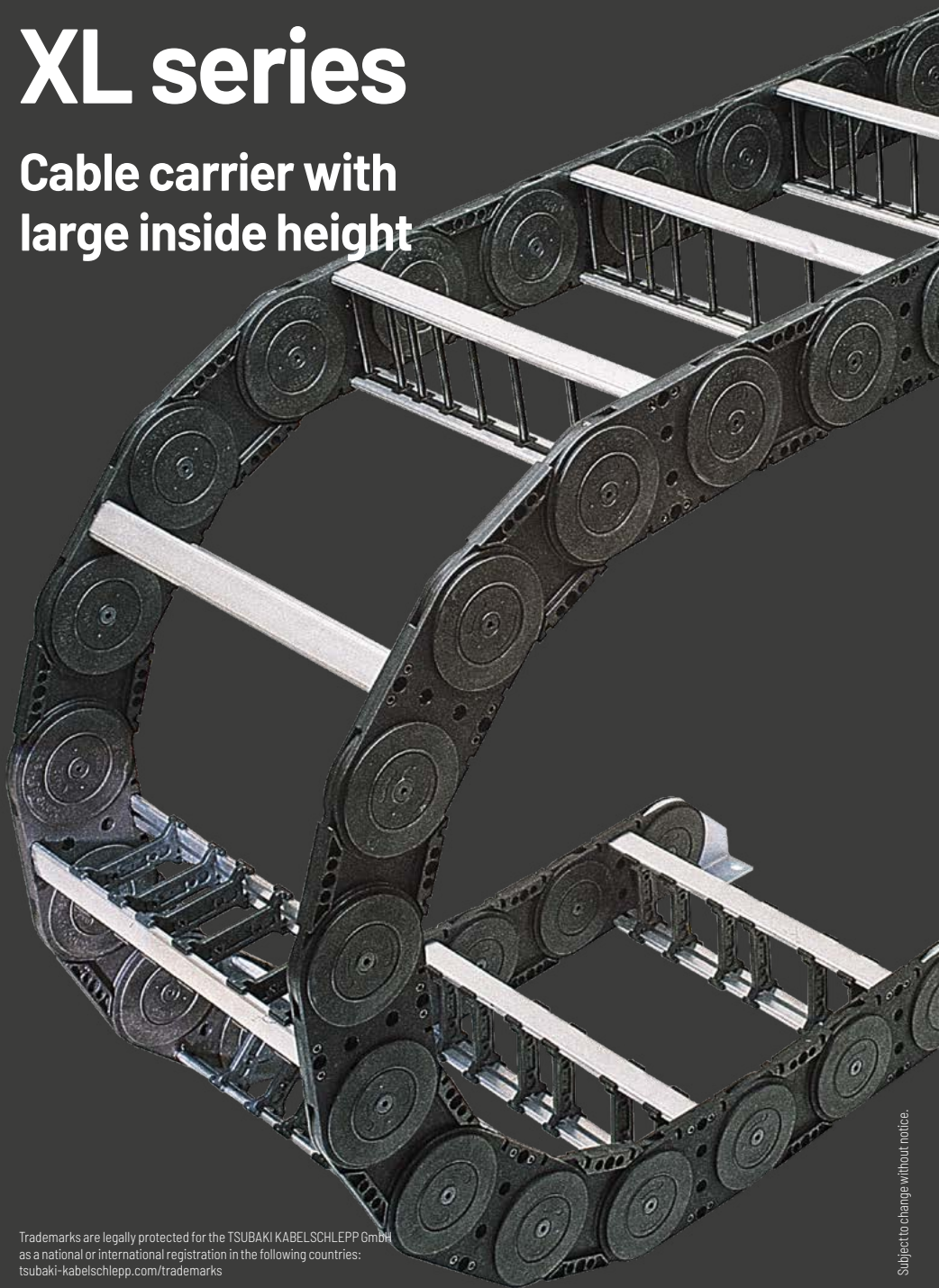


Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
<b>TKHD series</b>
XL series
QUANTUM® series
TKR series
TKA series
UAT series

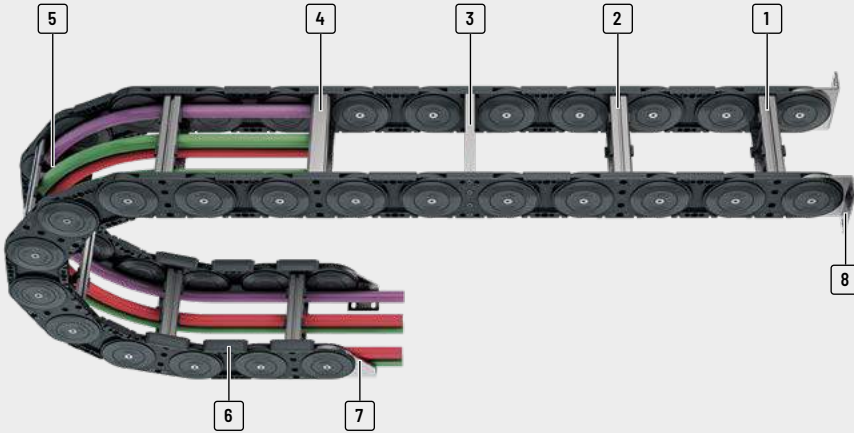
# XL series

Cable carrier with  
large inside height



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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

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- |  |  |   |
|--|--|---|
| <p><b>1</b> Aluminum stays available in <b>1 mm width sections</b></p> <p><b>2</b> Aluminum stays with 4 screw-fixing points for extreme loads</p> <p><b>3</b> Aluminum hole stays</p> | <p><b>4</b> Plastic rolling stays</p> <p><b>5</b> Can be opened on the inside and the outside for installation of cables and hoses</p> <p><b>6</b> Replaceable glide shoes</p> | <p><b>7</b> Sturdy end connectors made of steel</p> <p><b>8</b> Flange connection</p> |
|--|--|---|

## Features

- » Sizes/dimensions
- » Low intrinsic weight
- » Optimum force transmission via the large-surface stroke system (2 disc principle)
- » Plastic side bands in combination with aluminum stays
- » Versions with aluminum stays available in 1 mm width sections up to 1000 mm inner width
- » Can be opened on both sides
- » Large selection of stay systems and separating options for cables
- » Optionally with strain relief



**Bolted stays for maximum stability even for large cable carrier widths**



**Replaceable glide shoes for long service life for gliding applications**



**Sturdy end connectors made of steel (different connection variants)**



**Many separation options for the cables**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]
<b>XLC 1650</b>											
		RM	108	140	200 - 1000	268 - 1068	1	165	250 - 550	65	86
		LG	110	140	200 - 1000	268 - 1068	1	165	250 - 550	65	88
		RMR	108	140	200 - 1000	268 - 1068	1	165	250 - 550	65	84

\* Further information on request.



### XLT series

Also available as covered versions with covers system. More information can be found in chapter "XLT series" from page 664.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length $\leq [m]$	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
11.75	4	25	350	2	2-3	•	-	-	•	•	•	•	488
11.75	4	25	350	2	2-3	-	-	-	-	•	•	•	*
11.75	4	25	350	2	2-3	•	-	-	-	•	•	•	*

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

**XL series**

QUANTUM® series

TKR series

TKA series

UAT series

# XL1650



**Pitch**  
165 mm



**Inner height**  
108 mm



**Inner widths**  
200 - 1000 mm



**Bending radii**  
250 - 550 mm

## Stay variants



**Aluminum stay RM**..... page 488

### Frame stay, solid

- » Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides "Heavy Duty".
- » **Inside/outside:** Threaded joints easy to release.

## Additional stay variants on request



### Aluminum stay LG

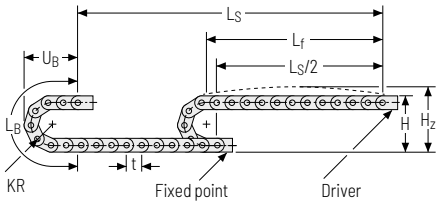
Optimum cable routing in the neutral bending line.



### Aluminum stay RMR

Gentle cable guiding with rollers.

Unsupported arrangement

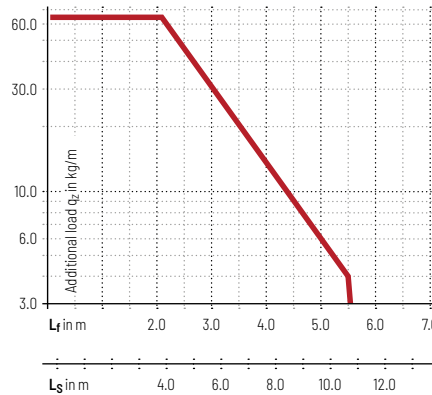






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
250	640	740	1115	485
300	740	840	1272	535
350	840	940	1430	585
400	940	1040	1587	635
450	1040	1140	1744	685
500	1140	1240	1901	735
550	1240	1340	2058	785

Load diagram for unsupported length depending on the additional load.

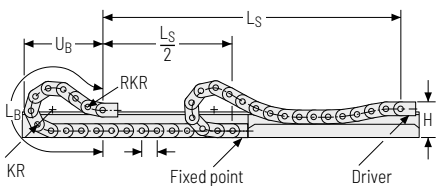
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 13 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 4 m/s
-  **Acceleration**  
up to 25 m/s<sup>2</sup>
-  **Travel length**  
up to 11.75 m
-  **Additional load**  
up to 65 kg/m

Gliding arrangement



-  **Speed**  
up to 2 m/s
-  **Acceleration**  
up to 2 - 3 m/s<sup>2</sup>
-  **Travel length**  
up to 350 m
-  **Additional load**  
up to 65 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

We recommend the use of glide shoes for gliding applications.

 Our technical support can provide help for gliding arrangements: [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series**
- QUANTUM® series
- TKR series
- TKA series
- UAT series

## Aluminum stay RM - Frame stay, solid

- » Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joints on both sides "Heavy Duty".
- » Available customized in 1 mm grid.
- » **Inside/outside:** Threaded joints easy to release.



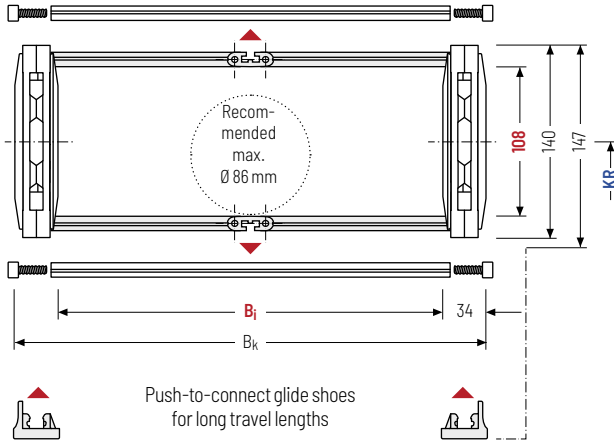
Stay arrangement on every 2nd chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



**1mm** B<sub>i</sub> 200 - 1000 mm in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t



Push-to-connect glide shoes for long travel lengths



h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]		
108	140	147	200 - 1000	B <sub>i</sub> + 68	250	300	350	400	450	500	550	10.5 - 15.3

\* in 1 mm width sections

### Order example



**XLC1650**

Type

**600**

B<sub>i</sub> [mm]

**RM**

Stay variant

**350**

KR [mm]

**4125**

L<sub>k</sub> [mm]

**HS**

Stay arrangement



## Divider systems

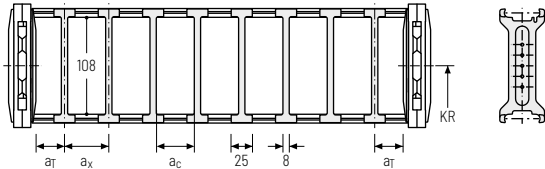
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	25	17	-

The dividers can be moved in the cross section.

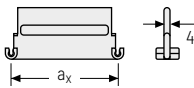
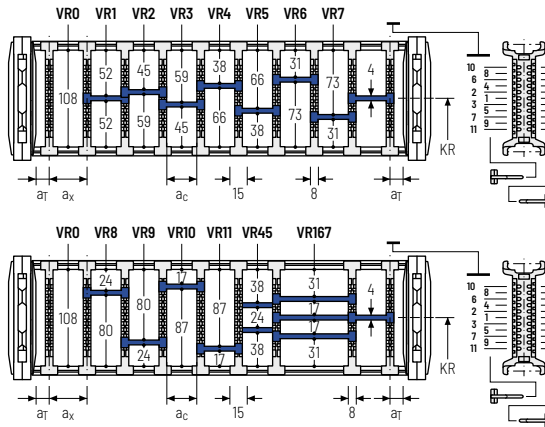


### Divider system TS3 with height separation consisting of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	1	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
<b>78</b>	<b>80</b>	<b>88</b>	<b>96</b>	<b>112</b>	<b>128</b>	<b>144</b>	<b>160</b>	<b>176</b>	<b>192</b>	<b>208</b>	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system.

## Order example

TS3

A

3

K1

34

VR1

⋮

K4

38

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (**TS0, TS3**), the version, and the number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>].

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

**XL series**

QUANTUM® series

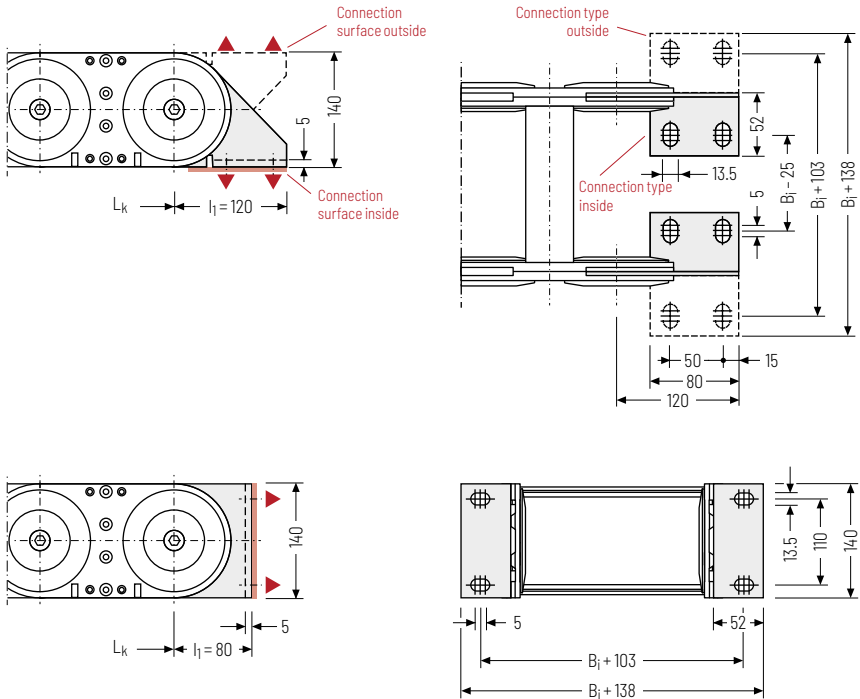
TKR series

TKA series

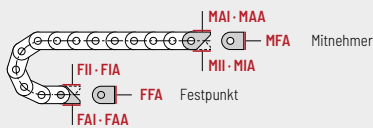
UAT series

## End connectors - steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### ▲ Assembly options



### Connection point

- F** - fixed point
- M** - driver

### Connecting surface

- A** - connecting surface outside
- I** - connecting surface inside

### Connection type

- A** - threaded joint outside (standard)
- I** - threaded joint inside
- F** - flange connection

## Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connecting surface

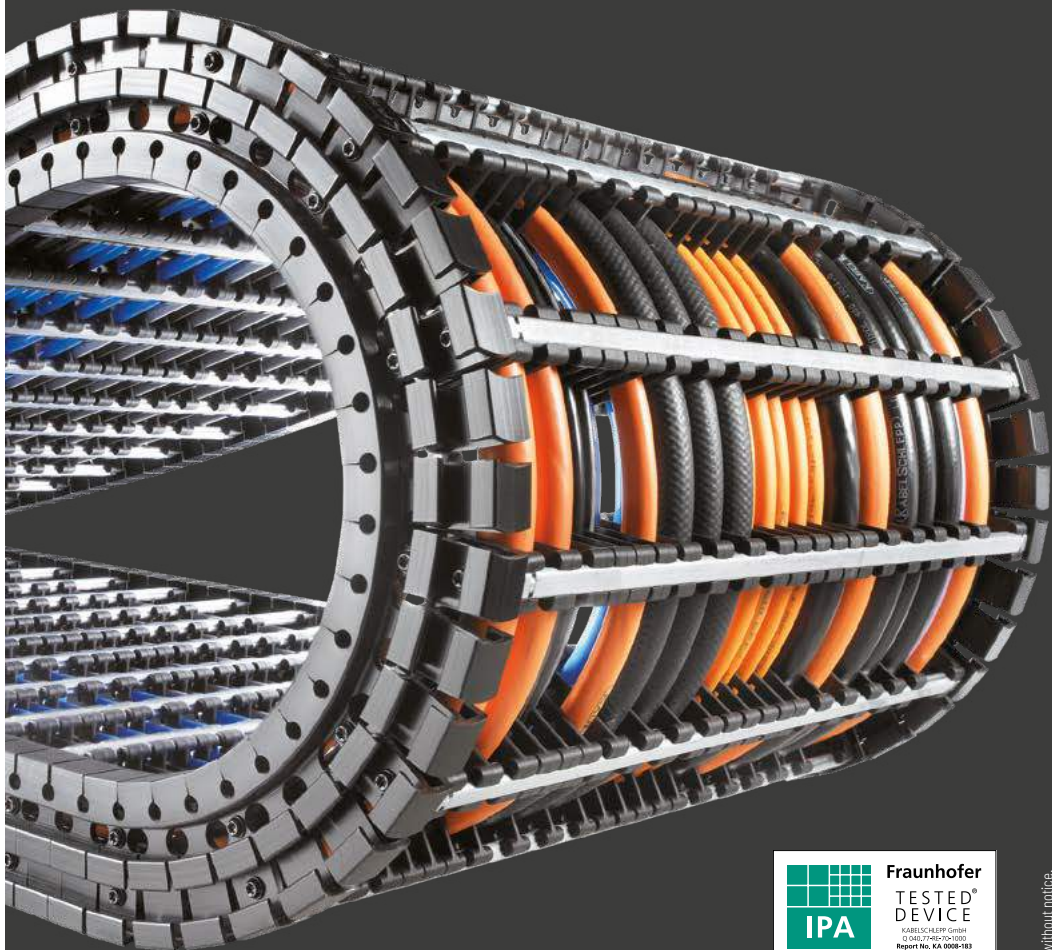


We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
series**XL  
series**QUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

# QUANTUM<sup>®</sup> series

Light, extremely quiet and  
low-vibration for high speeds  
and accelerations

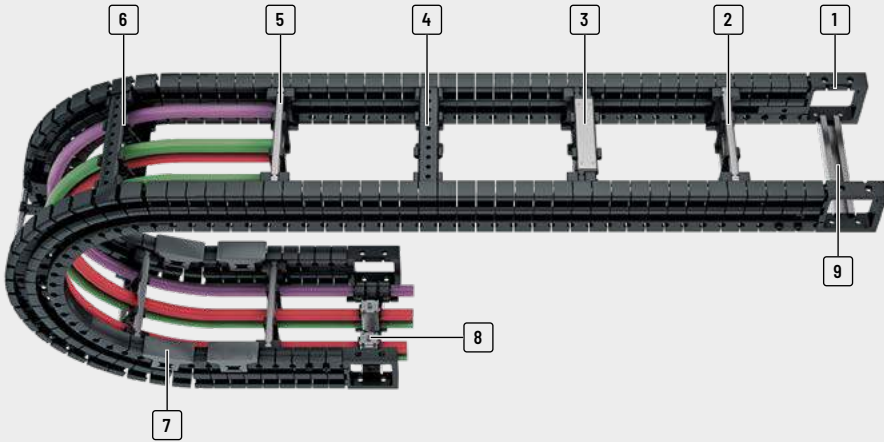


Fraunhofer

TESTED<sup>®</sup>  
DEVICE  
KABELSCHLEPP GmbH  
© 2016, 27. April 2016  
Report No. KA 0008-183

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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

Subject to change without notice.



- 1 Universal end connectors (UMB)
- 2 Aluminum stays available in **1 mm width sections**
- 3 Aluminum stays in reinforced design
- 4 Plastic stays available in **8 or 16 mm width sections**
- 5 Can be opened quickly on the inside and the outside for cable laying
- 6 Fixable dividers
- 7 Replaceable glide shoes
- 8 Strain relief combs
- 9 C-rail for strain relief elements

### Virtually no polygon effect



QUANTUM®  
Low-vibration  
operation

Cable carrier  
with polygon  
effect

## Features

- » Cleanroom compatible: no links, no link wear
- » Extremely quiet, 31 db (A)\*
- » Extremely light
- » For high accelerations up to  $300 \text{ m/s}^2$
- » For high operating speeds up to 40 m/s
- » Extremely long service life:  $\geq 25$  million motion cycles
- » TÜV type tested as per 2PfG 1036/10.97
- » Large selection of stay systems and separating options for cables



\* Tested: Q060.100.100 by TÜV Rheinland. The sound pressure level for the measured area was measured at a distance of 0.5 m for smooth and jerky movements.



**Ideal for highly dynamic applications**



**3D movements: the driver connection can be moved laterally and can be rotated by up to  $\pm 30^\circ$**



**Side bands made from special plastic and steel cables in the support floor for an extremely long service life**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
PROTUM® series											
K series											
<b>Q040</b>											
		RE	28	40	28 - 284	68 - 324	8	15	60 - 180	2.5	22
UNIFLEX Advanced series											
<b>Q060</b>											
		RS	38	60	38 - 500	90 - 552	1	20	100 - 300	5	30
		RE	42	60	68 - 276	120 - 328	8	20	100 - 300	5	33
M series											
<b>Q080</b>											
		RS	58	80	50 - 600	122 - 672	1	25	170 - 500	8	46
		RV	58	80	50 - 600	122 - 672	1	25	170 - 500	8	46
		RE	58	80	58 - 570	130 - 642	16	25	170 - 500	8	46
TKHD series											
XL series											
<b>Q100</b>											
		RS	72	98	70 - 600	152 - 682	1	30	180 - 600	12	57
		RV	72	98	70 - 600	152 - 682	1	30	180 - 600	12	57
		RE	72	98	74 - 570	156 - 652	16	30	180 - 600	12	57
QUANTUM® series											

## Cleanroom compatible and long service life

Continuous side bands are used. In contrast to conventional hole-and-bolt connections, hardly any wear occurs (link abrasion), which makes QUANTUM® ideal for use in cleanrooms.

### Extremely long service life through

- » No link abrasion due to absence of hole-and-bolt connections
- » Continuous side bands made from special plastic with integrated steel cables

## Ideal for highly dynamic applications – extruded side bands

The QUANTUM® runs extremely quietly and with low vibrations. The absence of links and the very small pitch means that the so-called polygon effect is reduced to a minimum. Due to the very quiet running, the QUANTUM® cable carrier system is ideal for applications with low-vibration linear drives.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
3.2	40	300	30	2	3	•	•	•	-	•	•	-	498
5	30	160	50	3	2-3	•	•	•	•	•	•	-	504
5	30	160	50	3	2-3	•	•	-	•	•	•	-	508
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	514
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	518
6.4	25	100	80	3	2-3	•	•	•	•	•	•	-	522
7.8	20	70	95	3	2-3	•	•	-	•	•	•	-	528
7.8	20	70	95	3	2-3	•	•	•	•	•	•	-	532
7.8	20	70	95	3	2-3	•	•	•	•	•	•	-	536

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

# Q040



**Pitch**  
15 mm



**Inner height**  
28 mm



**Inner widths**  
28 – 284 mm



**Bending radii**  
60 – 180 mm

## Stay variants



**Plastic stay RE** ..... page 498

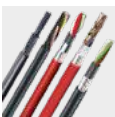
### Frame screw-in stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- **Outside/inside:** release by rotating 90°.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

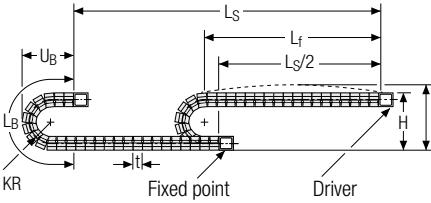


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)



Unsupported arrangement

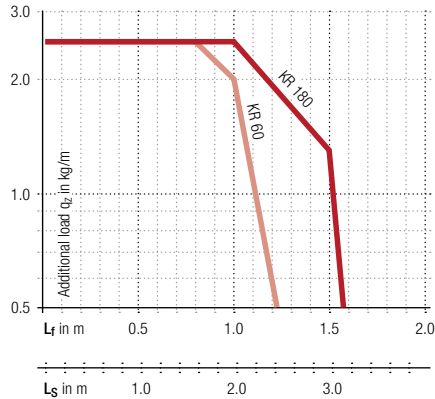






KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
60	175	369	178
75	205	416	193
90	235	463	208
110	275	526	228
150	355	651	268
180	415	746	298

Load diagram for unsupported length depending on the additional load.

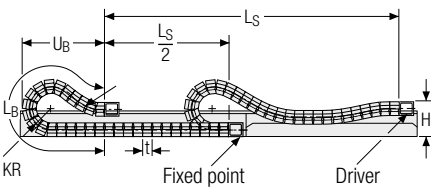
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.






Intrinsic cable carrier weight  $q_k = 0.8 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



-  **Speed**  
up to 40 m/s
-  **Acceleration**  
up to 300 m/s<sup>2</sup>
-  **Travel length**  
up to 3.2 m
-  **Additional load**  
up to 2.5 kg/m

Gliding arrangement



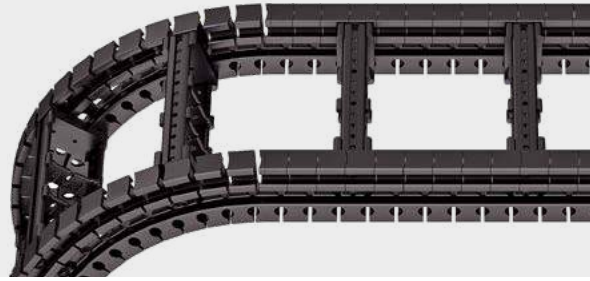
-  **Speed**  
up to 2 m/s
  -  **Acceleration**  
up to 3 m/s<sup>2</sup>
  -  **Travel length**  
up to 30 m
  -  **Additional load**  
up to 2.5 kg/m
-  The gliding cable carrier has to be routed in a channel. See p. 850.

 Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Plastic stay RE – screw-in frame stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **8 mm sections**.
- **Outside/inside:** release by rotating 90°.



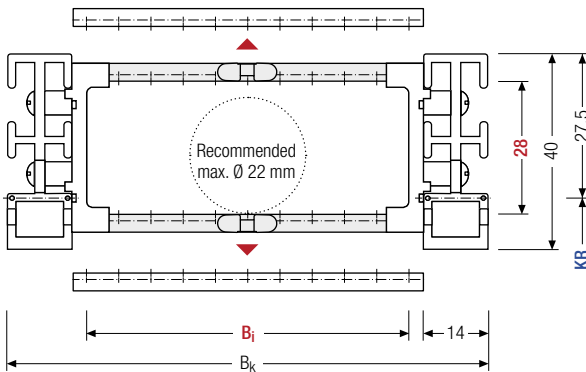
Stays on every 6<sup>th</sup> section,  
standard (HS: half-stayed)



Stays on every 3<sup>rd</sup> section  
(VS: fully-stayed)



**8 mm** B<sub>i</sub> 28 – 284 mm in  
8 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]										$B_k$ [mm]	$KR$ [mm]	$q_k$ [kg/m]		
			28	36	44	52	60	68	76	84	92	100	108	$B_i + 40$	60	75	0.63
28	40		116	124	132	140	148	156	164	172	180	188	196		90	110	–
			204	212	220	228	236	244	252	260	268	276	284		150	180	0.98

### Order example



Q040

Type

108

B<sub>i</sub> [mm]

RE

Stay variant

150

KR [mm]

1290

L<sub>k</sub> [mm]

HS

Stay arrangement

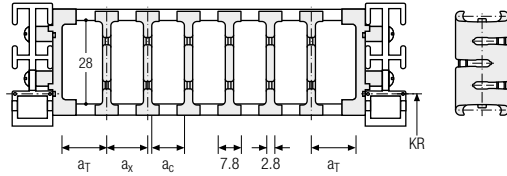
### Divider systems

The divider system is mounted on each crossbar as a standard – on every 6<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**). The groove in the frame stay faces outwards.

### Divider system TSO without height separation

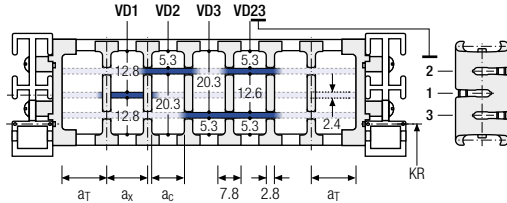
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	8	8	5.2	–	–
B	14	8	5.2	8	–



The dividers are movable within the cross section (version A) or fixed (version B).

### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	8	20	8	5.2	–	2
B	14	22	8	5.2	8	2

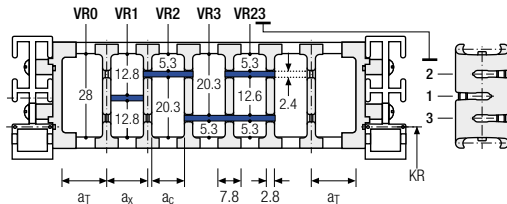


The dividers are movable within the cross section (version A) or fixed (version B).

### Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	14	8*/24	5.2*/21.2	8	2

\* for VRO



With grid distribution (8 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section (version A) or fixed (version B).

### Order example

TS2

A

3

K1

34

VR1

K4

38

VR3

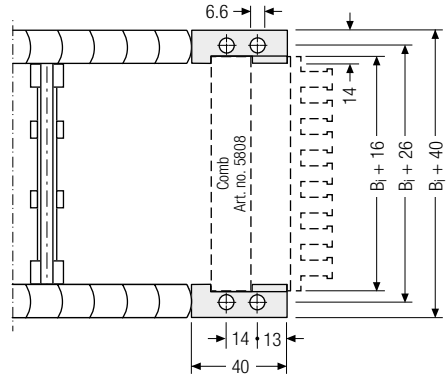
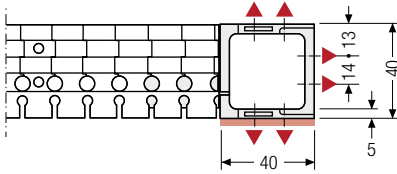
Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

## Universal end connectors UMB – plastic (standard)

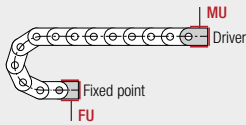
The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.



▲ Assembly options



Recommended tightening torque:  
5 Nm for screws M5 - 8.8



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – universal end connector

## Order example



UMB	F	U
UMB	M	U
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
[online-engineer.de](http://online-engineer.de)



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

**QUANTUM®**  
series

TKR  
series

TKA  
series

UAT  
series

# Q060



**Pitch**  
20 mm



**Inner heights**  
38 – 42 mm



**Inner widths**  
38 – 500 mm



**Bending radii**  
100 – 300 mm

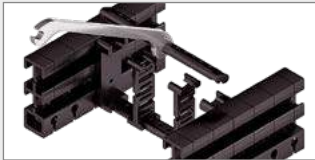
## Stay variants



**Aluminum stay RS** ..... page 504

### Frame stay, narrow "The standard"

- Aluminum profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



**Plastic stay RE** ..... page 508

### Frame screw-in stay

- Plastic profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



### TOTALTRAX® complete systems

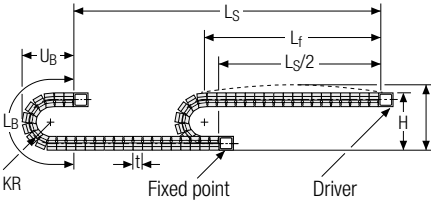
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

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Unsupported arrangement

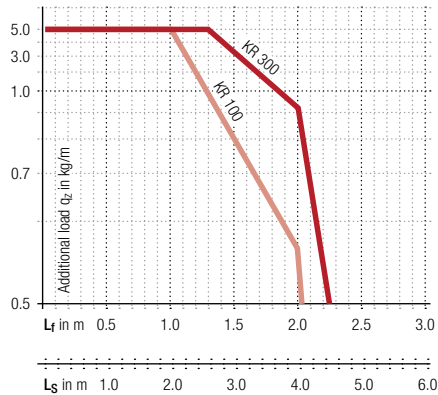


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
100	288	554	264
120	328	617	284
150	388	711	314
190	468	837	354
250	588	1025	414
300	688	1182	464

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 30 m/s



**Acceleration**  
up to 160 m/s<sup>2</sup>

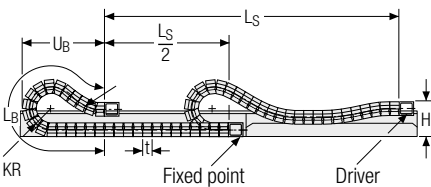


**Travel length**  
up to 5 m



**Additional load**  
up to 5 kg/m

Gliding arrangement



**Speed**  
up to 3 m/s




**Acceleration**  
up to 2 – 3 m/s<sup>2</sup>



**Travel length**  
up to 50 m



**Additional load**  
up to 5 kg/m

 The gliding cable carrier has to be routed in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

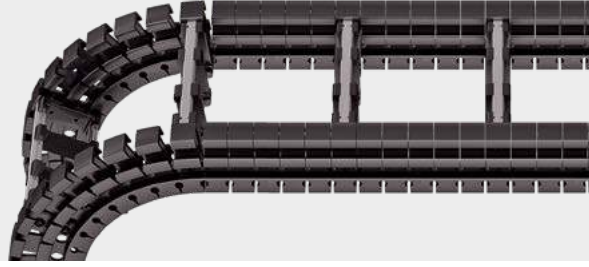


Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm sections**.
- Outside/inside:** release by rotating 90°.



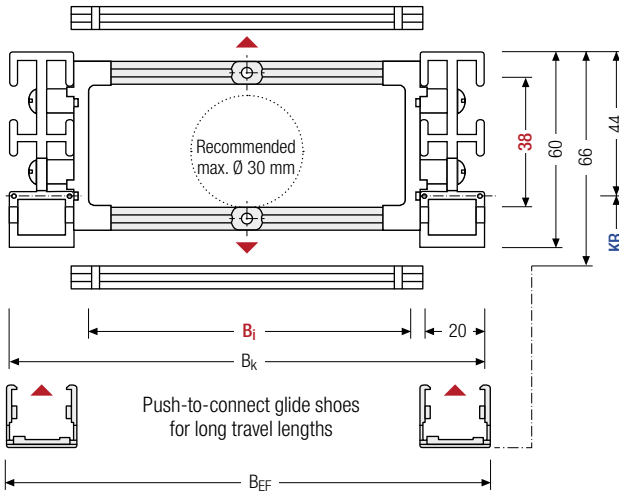
Stays on every 6<sup>th</sup> section,  
**standard (HS: half-stayed)**



Stays on every 3<sup>rd</sup> section  
**(VS: fully-stayed)**



**1 mm** B<sub>i</sub> 38 – 500 mm in  
**1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]				$q_k$ [kg/m]		
38	60	66	38 – 500	$B_i + 52$	$B_i + 56$	100	120	150	190	250	300	1.25 – 2.40

\* in 1 mm width sections

### Order example



**Q060**

Type

**200**

B<sub>i</sub> [mm]

**RS**

Stay variant

**150**

KR [mm]

**1540**

L<sub>k</sub> [mm]

**HS**

Stay arrangement



### Divider systems

The divider system is mounted on each crossbar as a standard – on every 6<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

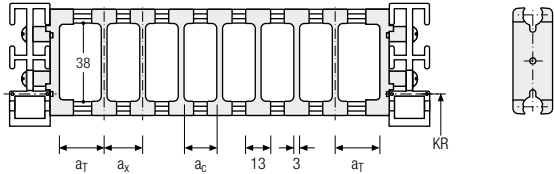
For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping into a socket (available as an accessory).

The socket additionally acts as a spacer between the dividers and is available in 1 mm sections between 3 – 50 mm (**version B**).

### Divider system TS0 without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	13.5	13	10	2

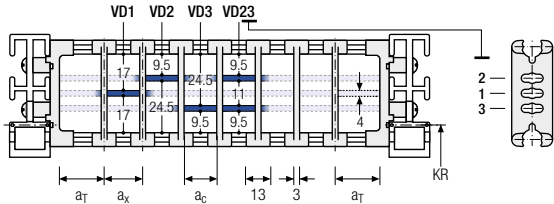
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	13.5	20	13	10	2

The dividers can be moved in the cross section.

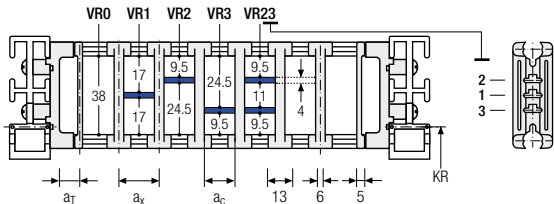


### Divider system TS2 with partial height separation


Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	8.5	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 3 mm).



PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
<b>QUANTUM® series</b>
TKR series
TKA series
UAT series



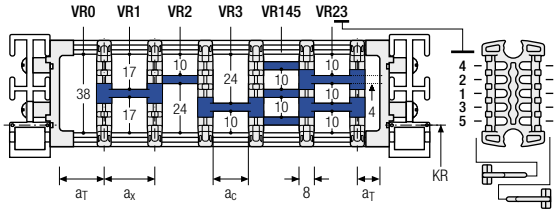
**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

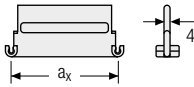
## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	11	16 / 42*	8	2

\* For aluminum partitions



The dividers are fixed with the partitions.  
The entire divider system can be moved  
in the cross section.



Aluminum partitions in  
1 mm increments with  
 $a_x > 42$  mm are also  
available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	A	3	K1	34	VR1
			⋮	⋮	⋮
			K4	38	VR5
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.

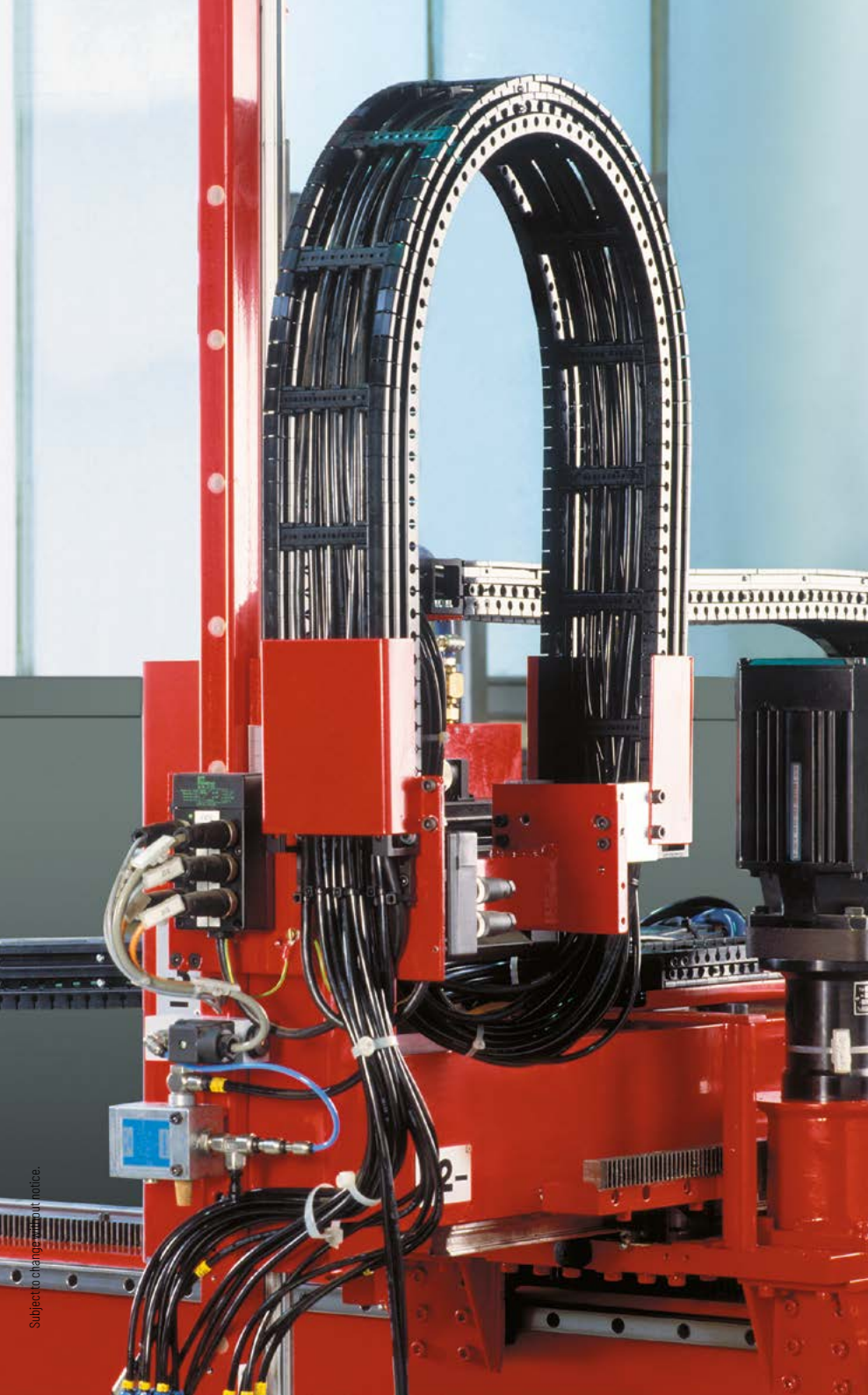
### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](https://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
series**QUANTUM®**  
seriesTKR  
seriesTKA  
seriesUAT  
series

## Plastic stay RE – frame screw-in stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **8 mm sections**.
- **Outside/inside:** release by rotating 90°.



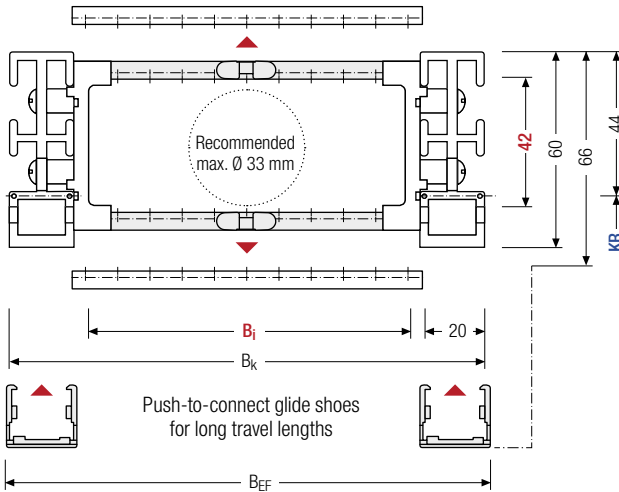
Stays on every 6<sup>th</sup> section,  
standard (HS: half-stayed)



Stays on every 3<sup>rd</sup> section  
(VS: fully-stayed)



**8 mm** B<sub>i</sub> 68 – 276 mm in  
**8 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

	h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]							B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]			
				68	76	84	92	100	108	116	124	132			100	120	1.16
42	60	66		140	148	156	164	172	180	188	196	204	B <sub>i</sub> + 52	B <sub>i</sub> + 56	150	190	–
				212	220	228	236	244	252	260	268	276			250	300	1.54

### Order example



Q060

Type

196

B<sub>i</sub> [mm]

RE

Stay variant

150

KR [mm]

1540

L<sub>k</sub> [mm]

HS

Stay arrangement

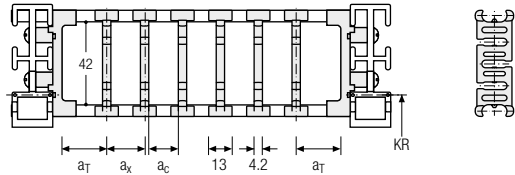
### Divider systems

The divider system is mounted on each crossbar as a standard – on every 6<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**). The groove in the frame stay faces outwards.

### Divider system TSO without height separation

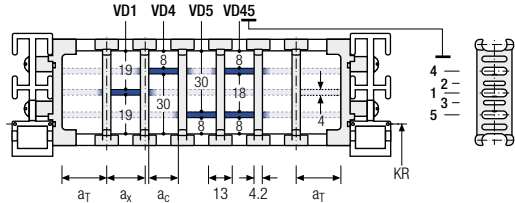
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	14	13	8.8	–	–
B	14	16	11.8	8	–



The dividers are movable within the cross section (version A) or fixed (version B).


### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	π <sub>T</sub> min
A	14	25	13	8.8	–	2



The dividers can be moved in the cross section.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series



**TOTALTRAX® complete systems**

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsbaki-kabelschlepp.com/totaltrax](http://tsbaki-kabelschlepp.com/totaltrax)



**TRAXLINE® cables for cable carriers**

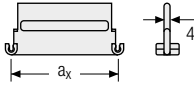
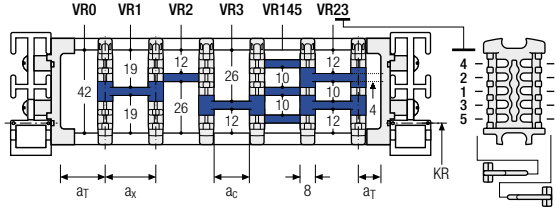
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsbaki-kabelschlepp.com/traxline](http://tsbaki-kabelschlepp.com/traxline)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	11	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions.  
The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR4 and VR5 are not possible when using twin dividers.

### Order example



TS3	A	2	K1	16	VR1
			⋮	⋮	⋮
			K4	208	VR5
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



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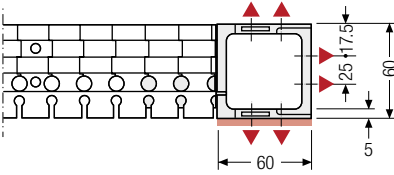


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

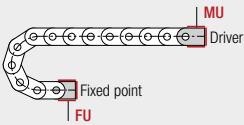
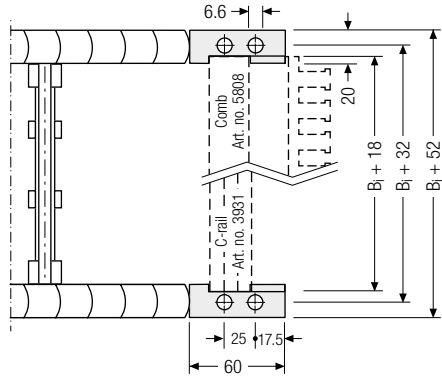
**Universal end connectors UMB – plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.



▲ Assembly options

Recommended tightening torque: 10 Nm



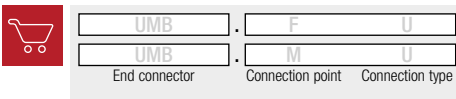
**Connection point**

**F** – fixed point  
**M** – driver

**Connection type**

**U** – universal end connector

**Order example**



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
<b>QUANTUM® series</b>
TKR series
TKA series
UAT series

**More product information online**



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

# Q080



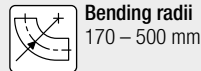
**Pitch**  
25 mm



**Inner height**  
58 mm



**Inner widths**  
50 – 600 mm



**Bending radii**  
170 – 500 mm

## Stay variants



**Aluminum stay RS** ..... page 514

### Frame stay, narrow "The standard"

- Aluminum profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



**Aluminum stay RV** ..... page 518

### Frame stay, reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



**Plastic stay RE** ..... page 522

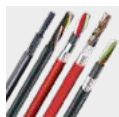
### Frame screw-in stay

- Plastic profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

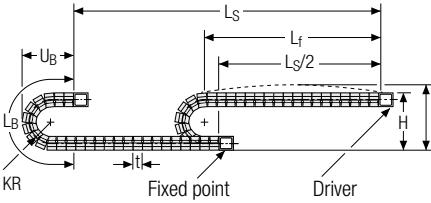


### TRAXLINE® cables for cable carriers

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Unsupported arrangement

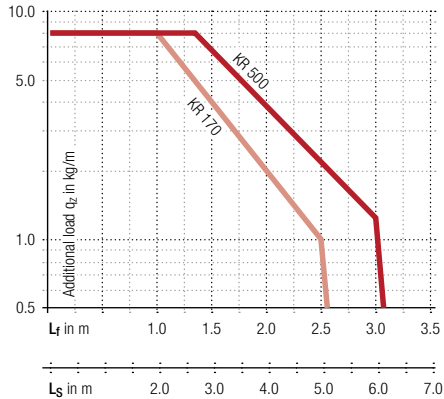


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
170	457	834	379
200	517	928	409
250	617	1085	459
320	757	1305	529
420	957	1619	629
500	1117	1870	709

Load diagram for unsupported length depending on the additional load.

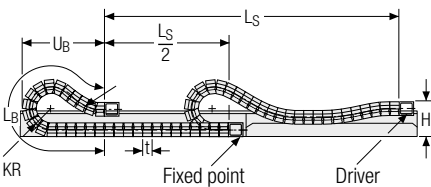
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed** up to 25 m/s
- Acceleration** up to 100 m/s<sup>2</sup>
- Travel length** up to 6.4 m
- Additional load** up to 8 kg/m

Gliding arrangement



- Speed** up to 3 m/s
- Acceleration** up to 2 – 3 m/s<sup>2</sup>
- Travel length** up to 80 m
- Additional load** up to 8 kg/m

The gliding cable carrier has to be routed in a channel. See p. 850.  
Glide shoes have to be used for gliding applications.

Our technical support can provide help for gliding arrangements: [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Aluminum stay RS – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm sections**.
- Outside/inside:** release by rotating 90°.



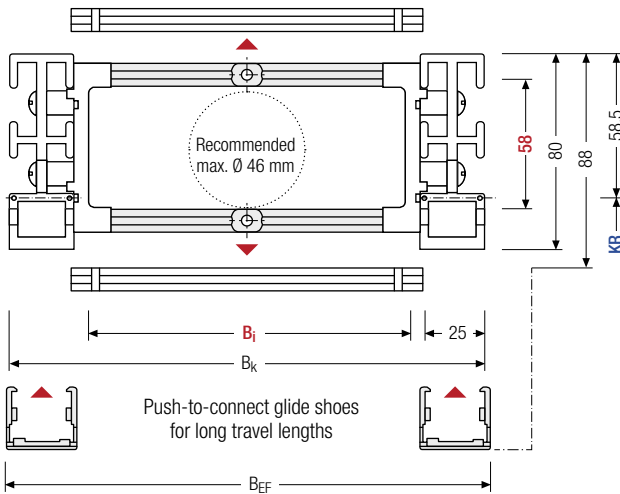
Stays on every 8<sup>th</sup> section.  
**standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section  
**(VS: fully-stayed)**



**1 mm** B<sub>i</sub> 50 – 600 mm in  
**1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]		$q_k$ [kg/m]
58	80	88	50 – 600	$B_i + 72$	$B_i + 79.5$	170	200 250 320 420 500	1.90 – 2.25

\* in 1 mm width sections

### Order example



**Q080**

Type

**400**

$B_i$  [mm]

**RS**

Stay variant

**250**

KR [mm]

**1600**

$L_k$  [mm]

**HS**

Stay arrangement

### Divider systems

The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

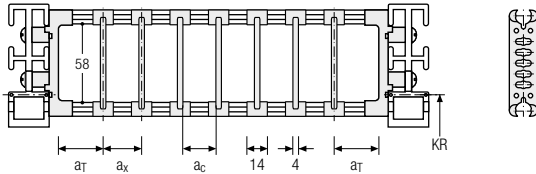
For applications with lateral acceleration and rotated by 90°. the dividers can be attached by simply clipping into a socket (available as an accessory).

This socket additionally acts as a spacer between the dividers and is available in a 1 mm grid between 3 – 50 mm, as well as 16.5 and 21.5 mm (**version B**).

### Divider system TS0 without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	11	14	10	2

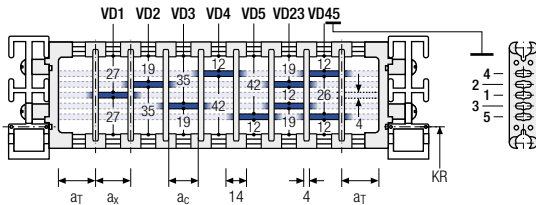
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	11	25	14	10	2

The dividers can be moved in the cross section.

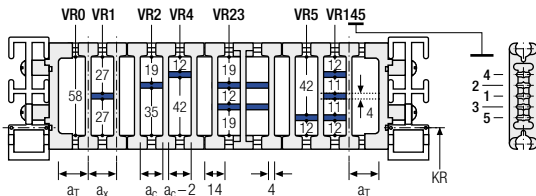


### Divider system TS2 with partial height separation

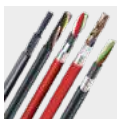
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	11	23	19	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



Please note that the real dimensions may deviate slightly from the values indicated here.



#### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

### Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

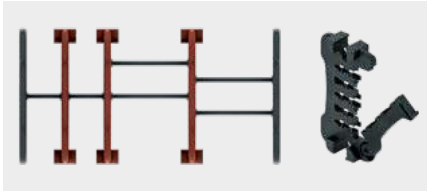
QUANTUM® series

TKR series

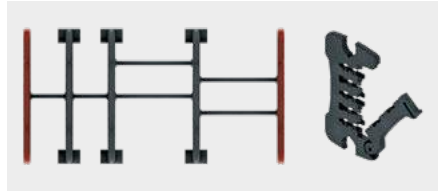
TKA series

UAT series

Divider version A



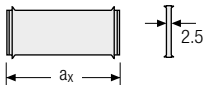
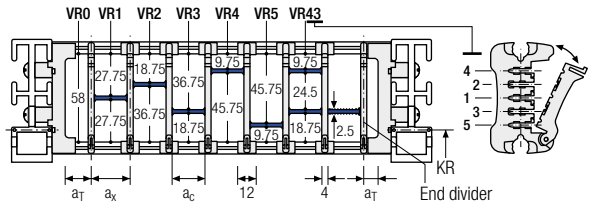
End divider



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	10.5 / 6.5*	14	10	2

\* For End divider

The dividers are fixed by the partitions. the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommended an additional preferential central support.

### Order example

TS3 . 
 A . 
 3 . 
 K1 . 
 34 - 
 VR1  
 ⋮ ⋮ ⋮  
K4 . 
 38 - 
 VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

**QUANTUM®**  
series

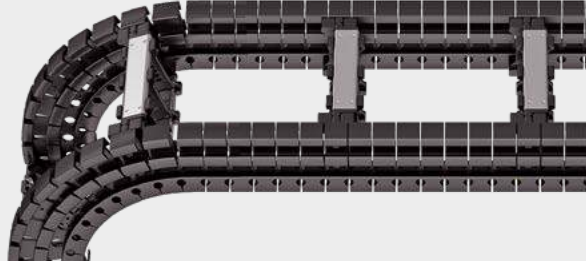
TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RV – Frame stay reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- Available customized in **1 mm sections**.
- **Outside/inside:** release by rotating 90°.



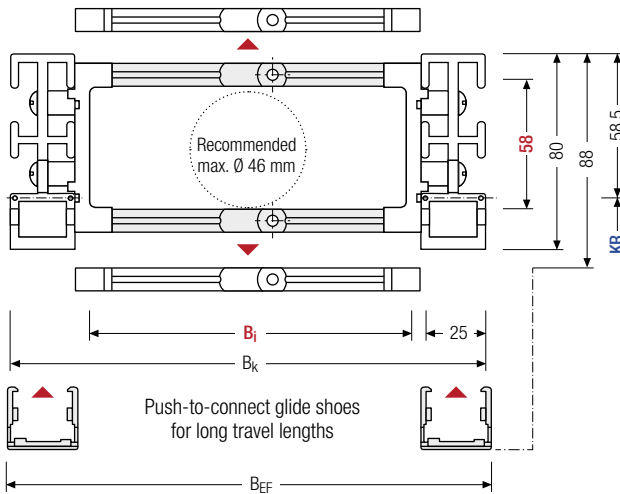
Stays on every 8<sup>th</sup> section.  
**standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section  
**(VS: fully-stayed)**



**1 mm** B<sub>i</sub> 50 – 600 mm in  
**1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]		q <sub>k</sub> [kg/m]
58	80	88	50 – 600	B <sub>i</sub> + 72	B <sub>i</sub> + 79.5	170	200 250 320 420 500	2.10 – 2.90

\* in 1 mm width sections

### Order example



**Q080**

Type

**400**

B<sub>i</sub> [mm]

**RV**

Stay variant

**250**

KR [mm]

**1600**

L<sub>k</sub> [mm]

**HS**

Stay arrangement

**Divider systems**

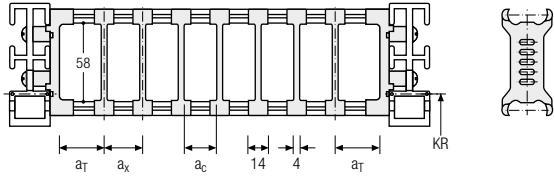
The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11	14	10	2

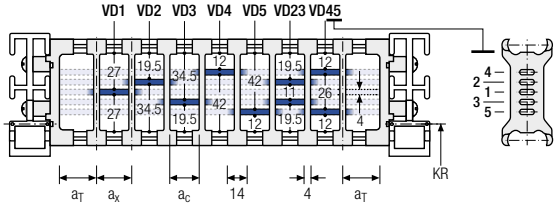
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11	25	14	10	2

The dividers can be moved in the cross section.

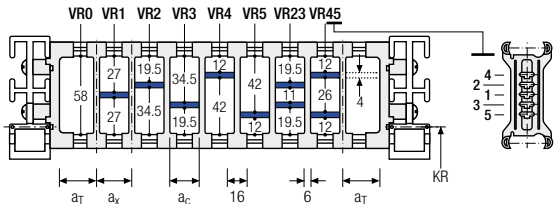


**Divider system TS2 with partial height separation**

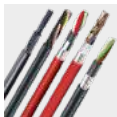
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
<b>QUANTUM® series</b>
TKR series
TKA series
UAT series



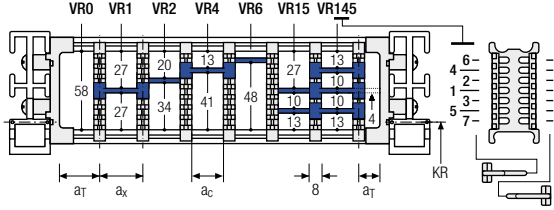
**TRAXLINE® cables for cable carriers**

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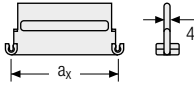
## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	8	16 / 42*	8	2

\* For aluminum partitions



The dividers are fixed with the partitions.  
The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR6 and VR7 are not possible when using twin dividers.

### Order example

TS3

A

3

K1

16

VR1

⋮

K4

208

VR7

Divider system

Version

$n_T$

Chamber

$a_x$

Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online

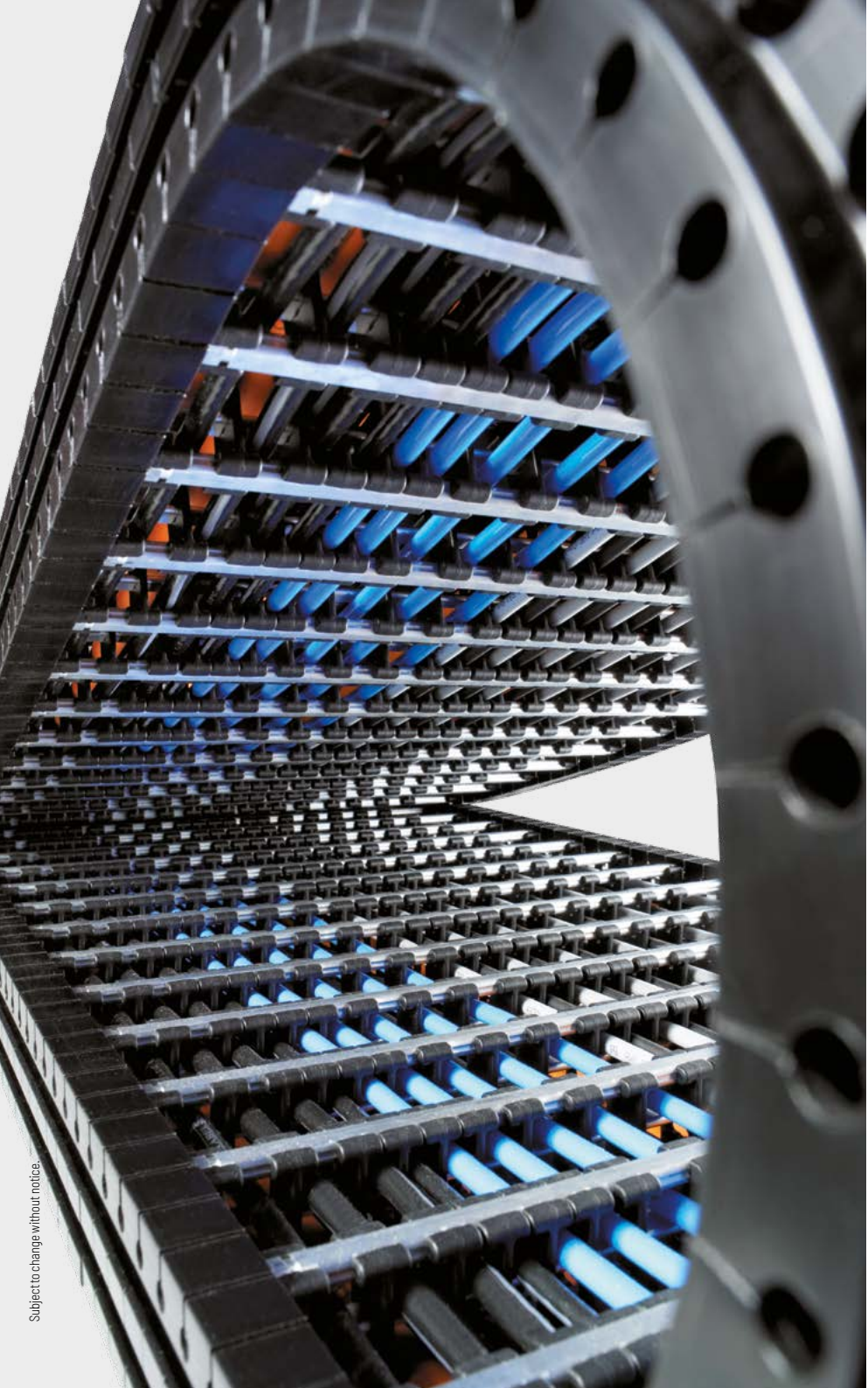


Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](https://www.tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**





Subject to change without notice.

521

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

**QUANTUM®**  
series

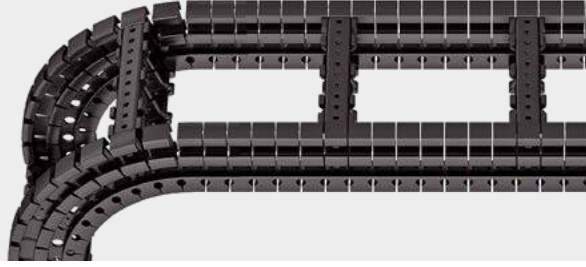
TKR  
series

TKA  
series

UAT  
series

## Plastic stay RE – frame screw-in stay

- Plastic profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **16 mm sections**.
- **Outside/inside:** release by rotating 90°.



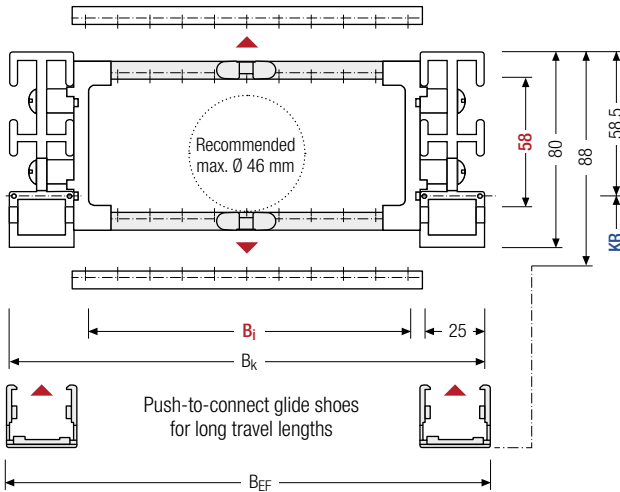
Stays on every 8<sup>th</sup> section.  
**standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section  
**(VS: fully-stayed)**



**8 mm** B<sub>i</sub> 58 – 570 mm in  
**16 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

	h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g</sub> ' [mm]	B <sub>i</sub> [mm]								B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]		
58	80	88	58	74	90	106	122	138	154	170	186	B <sub>i</sub> + 72	B <sub>i</sub> + 79.5	170	200	1.93	
			202	218	234	250	266	282	298	314	330			250	320		
			346	362	378	394	410	426	442	458	474			420	500		2.70
			490	506	522	538	554	570									

### Order example



**Q080**

Type

**196**

B<sub>i</sub> [mm]

**RE**

Stay variant

**250**

KR [mm]

**1600**

L<sub>k</sub> [mm]

**HS**

Stay arrangement

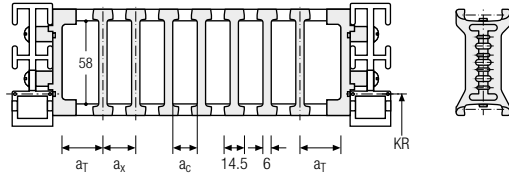
Divider systems

The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**). The groove in the frame stay faces outwards.

Divider system TS0 without height separation

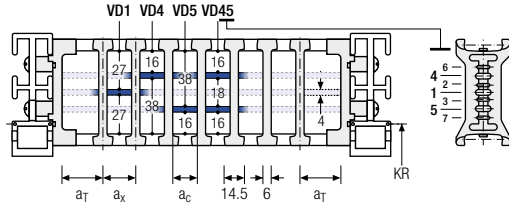
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	12	14.5	8.5	–	–
B	13	16	10	16	–



The dividers are movable within the cross section (version A) or fixed (version B).

Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [grid]	π <sub>T</sub> min
A	12	25	14.5	8.5	–	2
B	13	25	16	10	16	2

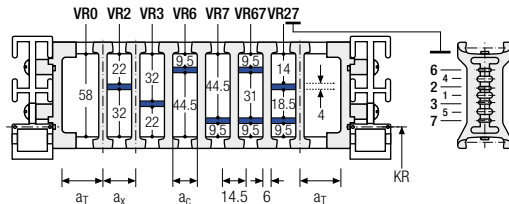


The dividers are movable within the cross section (version A) or fixed (version B).

Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	12	14.5*/21	8.5*/15	2
B	13	16*/32	10*/26	2

\* for VR0



With grid distribution (8 mm grid). The dividers are attached by the height separation. the grid can be moved in the cross section (version A) or fixed (version B).



TOTALTRAX® complete systems

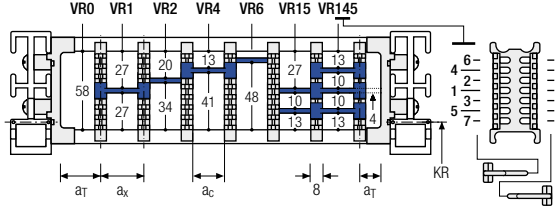
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

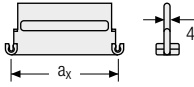
## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	8	16 / 42*	8	2

\* For aluminum partitions



The dividers are fixed with the partitions.  
The entire divider system can be moved  
in the cross section.



Aluminum partitions in  
1 mm increments with  
 $a_x > 42$  mm are also  
available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	.	A	.	2	.	K1	.	16	-	VR1
						⋮		⋮		⋮
						K4	.	208	-	VR5
Divider system		Version		$n_T$		Chamber		$a_x$		Height separation

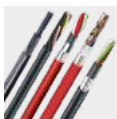
Please state the designation of the divider system (**TS0, TS1....**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system.  
A complete delivery from one source – with a warranty certificate  
on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

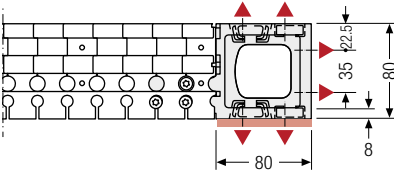


### TRAXLINE® cables for cable carriers

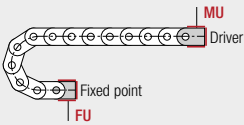
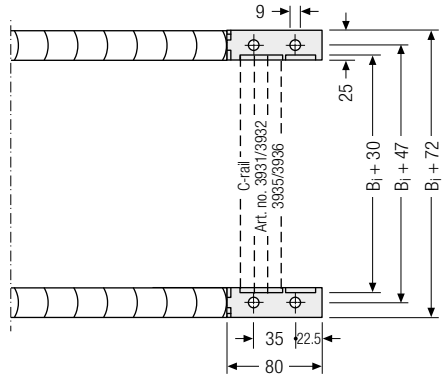
Hi-flex electric cables which were especially developed, optimized  
and tested for use in cable carriers can be found at  
[tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

**Universal end connectors UMB – plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.



▲ Assembly options



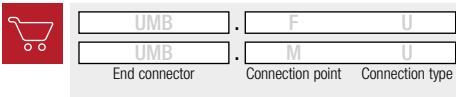
**Connection point**


- F – fixed point
- M – driver

**Connection type**

- U – universal end connector

**Order example**



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

**More product information online**



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
<b>QUANTUM® series</b>
TKR series
TKA series
UAT series

# Q100



Pitch  
30 mm



Inner height  
72 mm



Inner widths  
70 – 600 mm



Bending radii  
180 – 600 mm

## Stay variants



**Aluminum stay RS** ..... page 528

### Frame stay narrow "The standard"

- Aluminum profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



**Aluminum stay RV** ..... page 532

### Frame stay, reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



**Plastic stay RE** ..... page 536

### Frame screw-in stay

- Plastic profile bars for light to medium loads. Assembly without screws.
- **Outside/inside:** release by rotating 90°.



### TOTALTRAX® complete systems

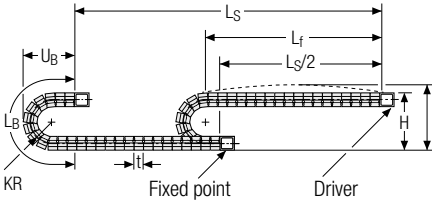
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

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Unsupported arrangement

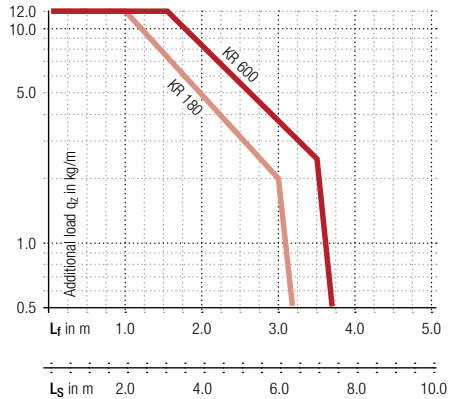


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
180	503	926	432
250	643	1145	502
300	743	1302	552
370	883	1522	622
460	1063	1805	712
600	1343	2244	852

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 3.25 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 20 m/s



**Acceleration**  
up to 70 m/s<sup>2</sup>

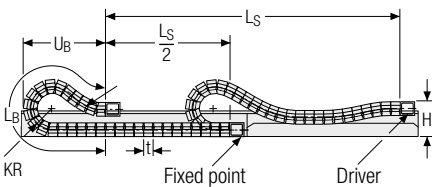


**Travel length**  
up to 7.8 m



**Additional load**  
up to 12 kg/m

Gliding arrangement



**Speed**  
up to 3 m/s



**Acceleration**  
up to 2 – 3 m/s<sup>2</sup>



The gliding cable carrier has to be routed in a channel. See p. 850.

Gliding shoes have to be used for gliding applications.



**Travel length**  
up to 95 m



**Additional load**  
up to 12 kg/m



Our technical support can provide help for gliding arrangements:  
[technik@kabelschlepp.de](mailto:technik@kabelschlepp.de)

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RS – frame stay narrow

- Extremely quick to open and close.
- Aluminum profile bars for light to medium loads.  
Assembly without screws.
- Available customized in **1 mm sections**.
- Outside/inside:** release by rotating 90°.



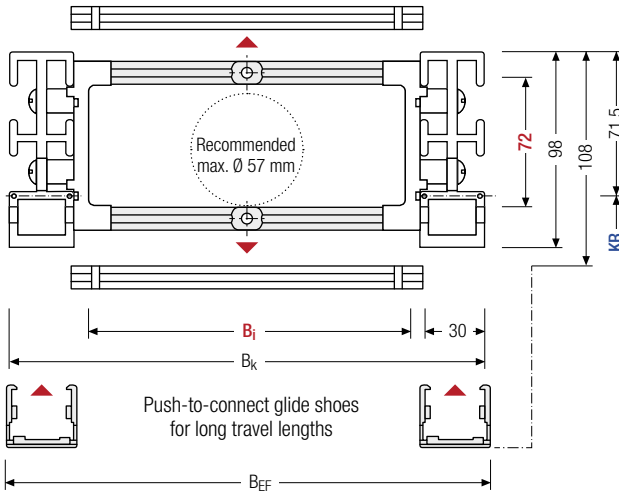
Stays on every 8<sup>th</sup> section,  
**standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section  
**(VS: fully-stayed)**



**1 mm** B<sub>i</sub> 70 – 600 mm in  
**1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]		$q_k$ [kg/m]
72	98	108	70 – 600	$B_i + 82$	$B_i + 89.5$	180	250 300 370 460 600	2.6 – 3.4

\* in 1 mm width sections

### Order example



**Q100**

Type

**400**

$B_i$  [mm]

**RS**

Stay variant

**370**

KR [mm]

**1860**

$L_k$  [mm]

**HS**

Stay arrangement



### Divider systems

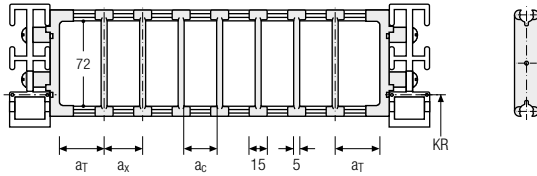
The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping onto a socket (available as an accessory). The socket additionally acts as a spacer between the dividers and is available in 1 mm sections between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11	15	10	2

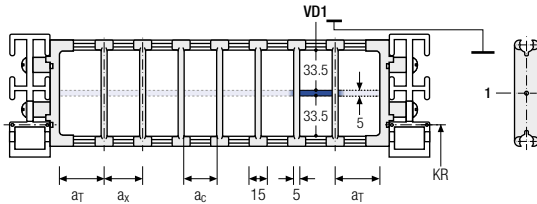
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11	25	15	10	2

The dividers can be moved in the cross section.



### Order example

TS1

A

3

VD1

-

VD1

⋮

VD3

-

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (TS0, TS1,...), the version, and the number of dividers per cross section [n<sub>T</sub>].

When using divider systems with height separation (TS1), please additionally state the positions (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

QUANTUM® series	TKR series
TKA series	TKHD series
XL series	M series
UNIFLEX Advanced series	K series
PROTUM® series	

## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

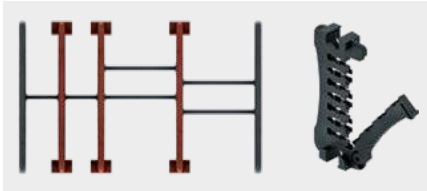
QUANTUM® series

TKR series

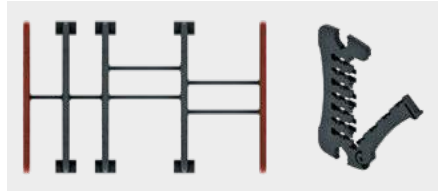
TKA series

UAT series

Divider version A

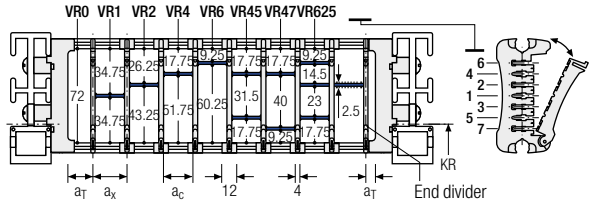


End divider

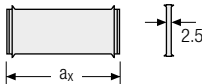


Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	10.5 / 6.5	14	10	2

\* For End divider



The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommended an additional preferential central support.

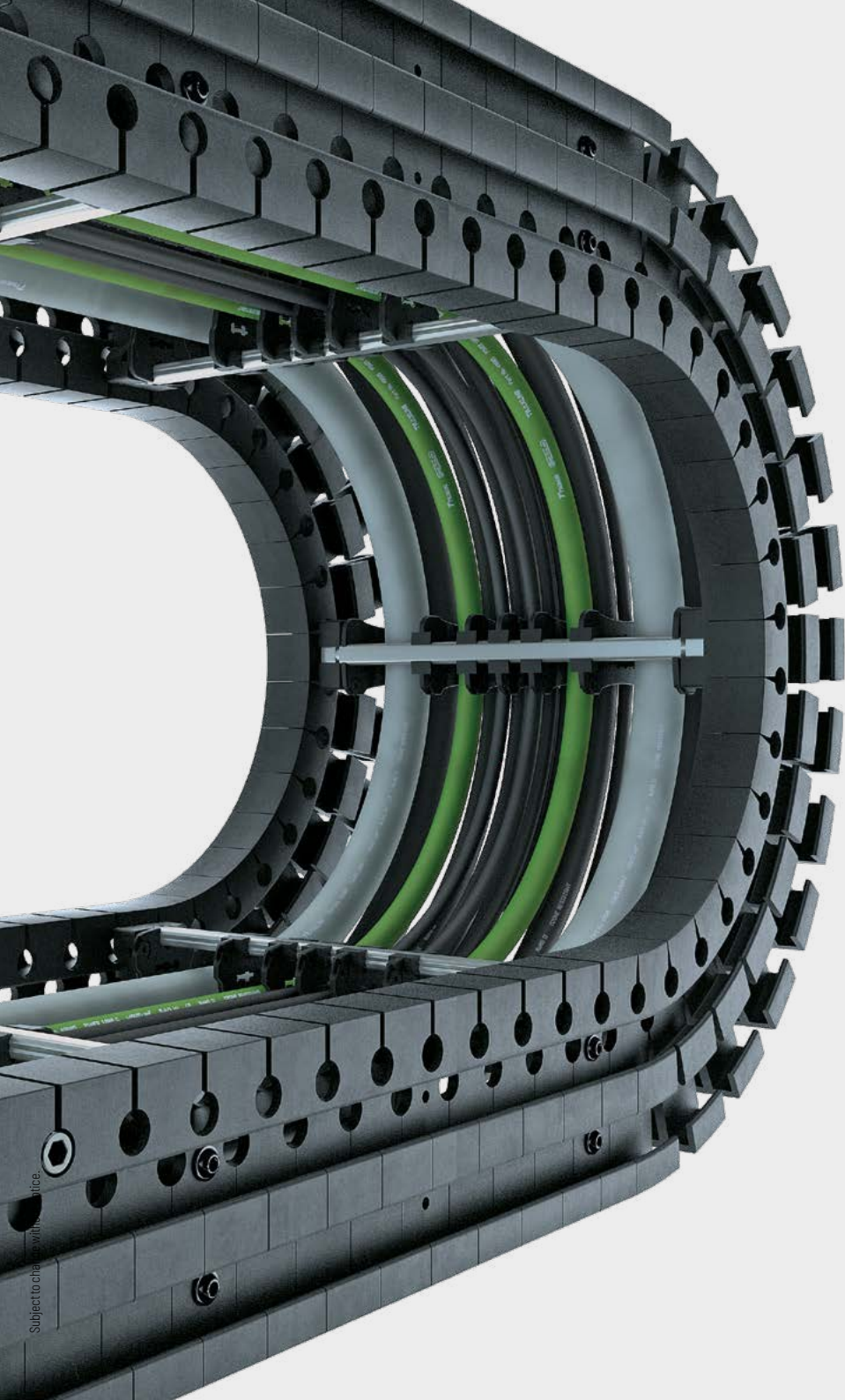
### Order example

TS3 . 
 A . 
 3 . 
 K1 . 
 34 - 
 VR1  
 ⋮  
 ⋮  
 ⋮  
K4 . 
 38 - 
 VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1,...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



Subject to check with the price.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

**QUANTUM®**  
series

TKR  
series

TKA  
series

UAT  
series

## Aluminum stay RV – Frame stay reinforced

- Aluminum profile bars with plastic adapter for medium to high loads and large cable carrier widths. Assembly without screws.
- Available customized in **1 mm sections**.
- **Outside/inside:** release by rotating 90°.



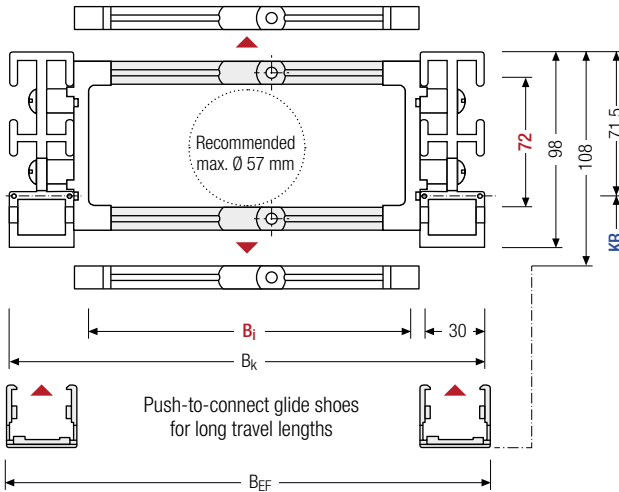
Stays on every 8<sup>th</sup> section,  
**standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section  
**(VS: fully-stayed)**



**1 mm** B<sub>i</sub> 70 – 600 mm in  
**1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]		q <sub>k</sub> [kg/m]
72	98	108	70 – 600	B <sub>i</sub> + 82	B <sub>i</sub> + 89.5	180	250 300 370 460 600	2.8 – 4.6

\* in 1 mm width sections

### Order example



**Q100**

Type

**400**

B<sub>i</sub> [mm]

**RV**

Stay variant

**370**

KR [mm]

**1860**

L<sub>k</sub> [mm]

**HS**

Stay arrangement

Divider systems

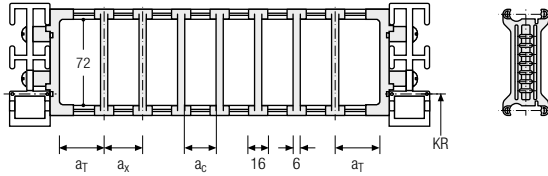
The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	13	16	10	2

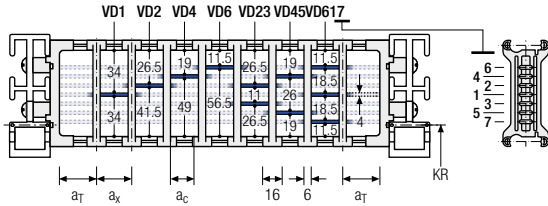
The dividers can be moved in the cross section.



Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	13	25	16	10	2

The dividers can be moved in the cross section.

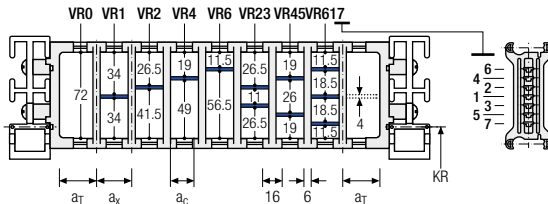


Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	13	21	15	2


With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 6 mm).



PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

Subject to change without notice.



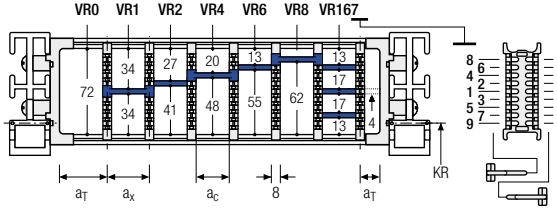
**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

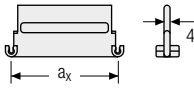
## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	8	16/42*	8	2

\* For aluminum partitions



The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR8 and VR9 are not possible when using twin dividers.

### Order example

TS3

A

3

K1

16

VR1

⋮  
⋮  
⋮

K4

208

VR9

Divider system
Version
 $n_T$ 
Chamber
 $a_x$ 
Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.

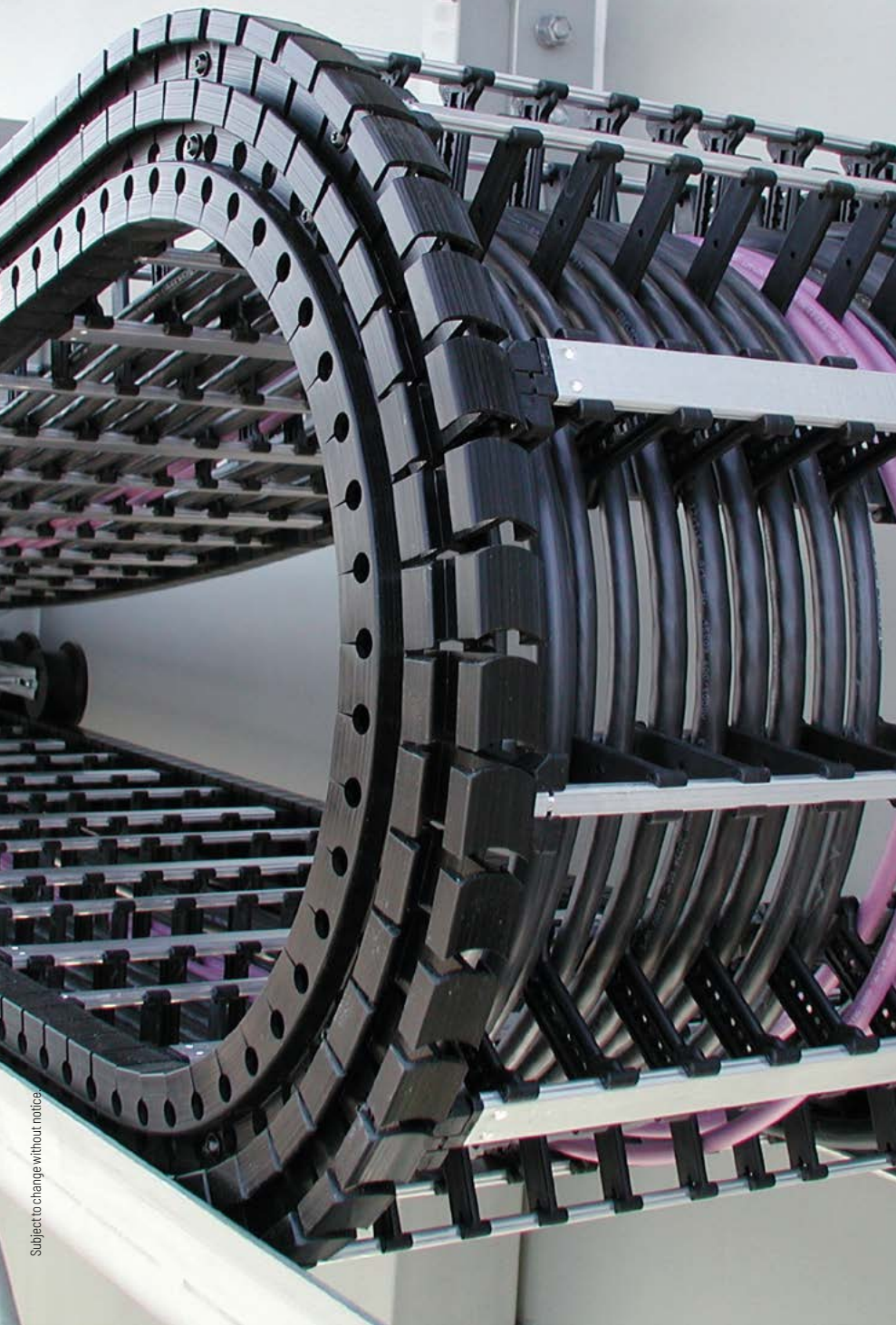
### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](https://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
[online-engineer.de](https://online-engineer.de)



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

# Plastic stay RE – frame screw-in stay

- Plastic profile bars for light and medium loads. Assembled without screws.
- Available customized in **16 mm sections**.
- **Outside/inside:** release by rotating 90°.



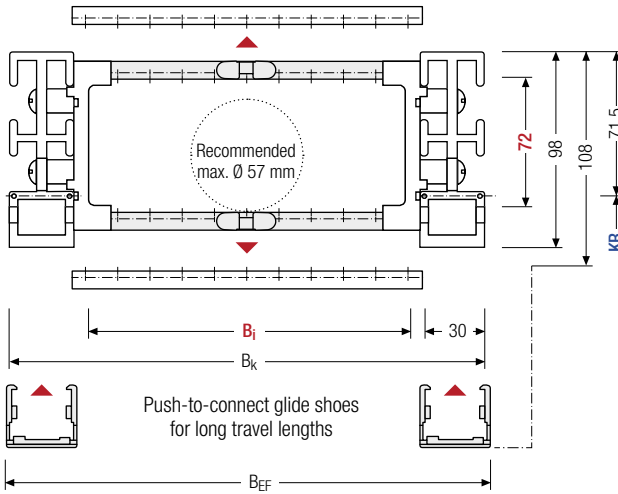
Stays on every 8<sup>th</sup> section, **standard (HS: half-stayed)**



Stays on every 4<sup>th</sup> section **(VS: fully-stayed)**



**8 mm** B<sub>i</sub> 74 – 570 mm in **16 mm width sections**



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g</sub> ' [mm]	B <sub>i</sub> [mm]								B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]		q <sub>k</sub> [kg/m]	
			74	90	106	122	138	154	170	186			202	180		250
72	98	108	218	234	250	266	282	298	314	330	346	B <sub>i</sub> + 82	B <sub>i</sub> + 89.5	300	370	2.74
			362	378	394	410	426	442	458	474	490			460	600	–
			506	522	538	554	570									3.67

### Order example

Q100
Type · 
 346
B<sub>i</sub> [mm] · 
 RE
Stay variant · 
 370
KR [mm] · 
 - 1860
L<sub>k</sub> [mm] · 
 HS
Stay arrangement



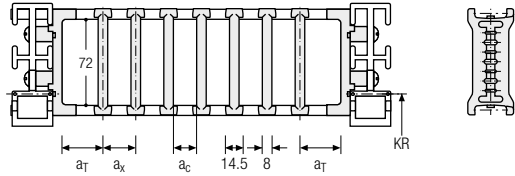
### Divider systems

The divider system is mounted on each crossbar as a standard – on every 8<sup>th</sup> section for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral accelerations and applications with the cable carrier rotated by 90°, the dividers can easily be fixed by turning the frame stay by 180°. The arresting cams click into place in the locking grids in the crossbar (**version B**). The groove in the frame stay faces outwards.

### Divider system TSO without height separation

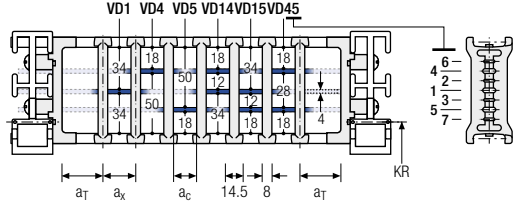
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	12	14.5	6.5	–	–
B	13	16	8	16	–



The dividers are movable within the cross section (version A) or fixed (version B).

### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	12	25	14.5	6.5	–	2
B	13	29	16	8	16	2

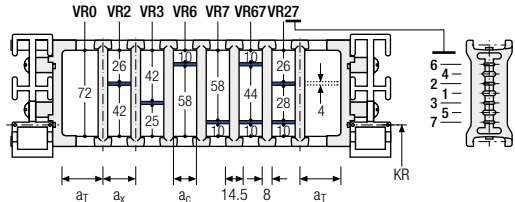


The dividers are movable within the cross section (version A) or fixed (version B).

### Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	12	14.5*/20	6.5*/12	–	2
B	13	16*/32	8*/24	16	2

\* for VR0



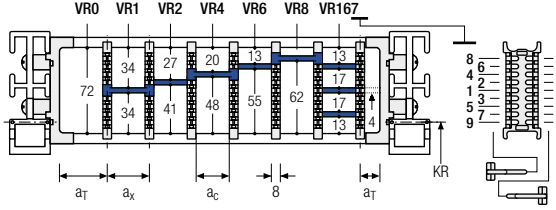
With grid distribution (16 mm grid). The dividers are fixed by the height separation; the grid is movable in the cross section (version A) or fixed (version B).

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

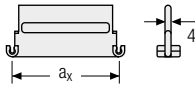
## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	8	16/42*	8	2

\* For aluminum partitions



The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR8 and VR9 are not possible when using twin dividers.

### Order example

TS3	.	A	.	2	.	K1	.	16	-	VR1
⋮				⋮		⋮		⋮		⋮
K4	.	208	-	VR9						
Divider system		Version		$n_T$		Chamber		$a_x$		Height separation

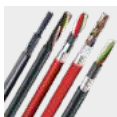
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.



### TOTALTRAX® complete systems

Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

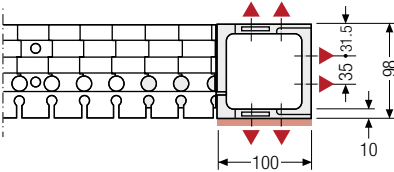


### TRAXLINE® cables for cable carriers

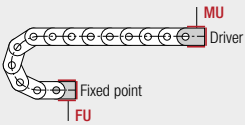
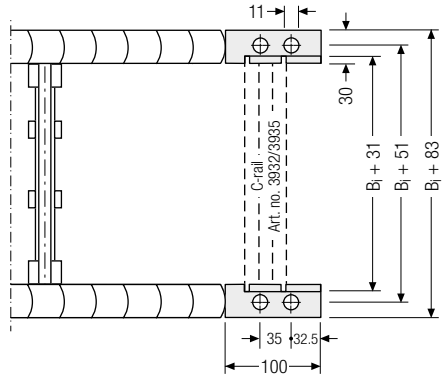
Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Universal end connectors UMB – plastic (standard)

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.



▲ Assembly options



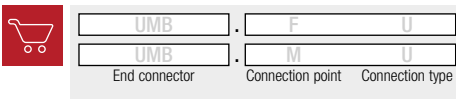
### Connection point


**F** – fixed point  
**M** – driver

### Connection type

**U** – universal end connector

## Order example



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
<b>QUANTUM® series</b>
TKR series
TKA series
UAT series

## More product information online



Assembly instructions etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here:  
[online-engineer.de](http://online-engineer.de)

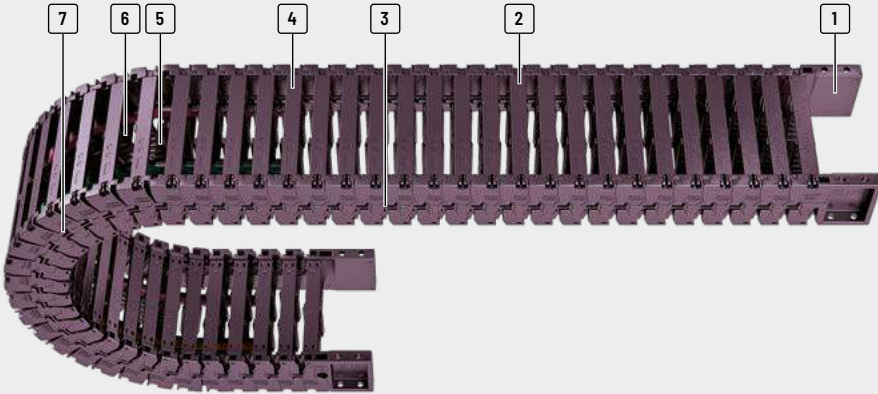
# TKR series

Extremely quiet and low-vibration  
for highly dynamic applications\*



\* Some features can be different  
for certain types for design reasons.

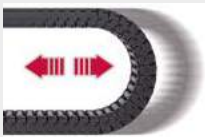
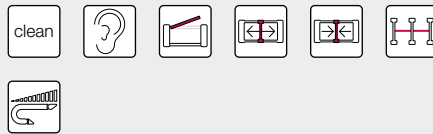
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as a national or international registration in the following countries:  
[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)



- |   |   |   |   |
|---|---|---|---|
| <p><b>1</b> Variable connection for quick assembly</p> <p><b>2</b> Easy and quick to open</p> | <p><b>3</b> Extremely quiet and low-vibration operation</p> <p><b>4</b> Can be opened at any position</p> | <p><b>5</b> Fixable dividers</p> <p><b>6</b> Many separation options for the cables</p> | <p><b>7</b> Chain link and joint connection with captive connection</p> |
|---|---|---|---|

## Features

- » Long service life
- » Ideal for highly dynamic applications
- » High side stability
- » Cleanroom compatible
- » Modular design allows easy shortening and extending



**Ideal for highly dynamic applications**



**UMB end connector to the connection from the face side, from the top or from the bottom**



**Molded, captive connecting elements**

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
PROTUN <sup>®</sup> series											
K series											
UNIFLEX Advanced series											
M series											
TKHD series											
XL series											
QUANTUN <sup>®</sup> series											
TKR series											
TKA series											
UAT series											

## TKR0150



030

22

275

20-60

34-74

-

15

40-75

2

175

## TKR0200



030

28

37

40-120

56-136

-

20

55-150

2,5

22

## TKR0260



030

40

54

50-200

76-226

-

26

75-150

8

32

## TKR0280



030

52

66

50-200

80-230

-

28

75-200

10

41

## TKR0370



RE

28

35

40-80

59-99

-

37

55-100

2,4

25

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you.

### Cleanroom compatible and long service life

The movable connectors are directly molded on the chain links. In contrast to conventional bore-hole bolt connections, hardly any wear occurs (link abrasion), which makes the TKR type excellent for use in clean rooms.

The special design of the connecting elements additionally increases the service life of the system.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
1,75	5	200*	-	-	-	•	•	-	-	•	-	-	546
2,75	5	200*	-	-	-	•	•	-	-	•	-	-	552
3,9	5	200*	-	-	-	•	•	-	•	•	-	-	558
4,9	5	200*	-	-	-	•	•	-	•	•	-	-	564
2,8	5	200*	-	-	-	•	•	-	-	•	-	-	570

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

## Ideal for highly dynamic applications

The TKR features extremely quiet and low-vibration operation. The so-called polygon effect is reduced to a minimum. Ideal areas of application are in particular in handling and assembly systems, robots, metrology devices,

pick-and-place machines, printing and textile machines. Due to the **very quiet running**, the TKR types are ideal for **low-vibration applications with linear drives**.

# TKR0150



**Pitch**  
15 mm



**Inner height**  
22 mm



**Inner widths**  
20 – 60 mm



**Bending radii**  
40 – 75 mm

## Stay variants



**Design 030**..... page 546

### Frame with outside detachable crossbar

- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- **Outside:** Swivable and detachable.



### TOTALTRAX® complete systems

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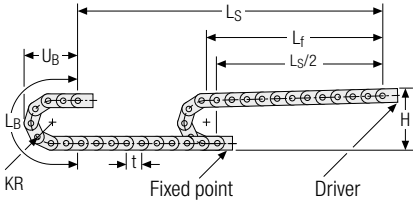


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)



Unsupported arrangement

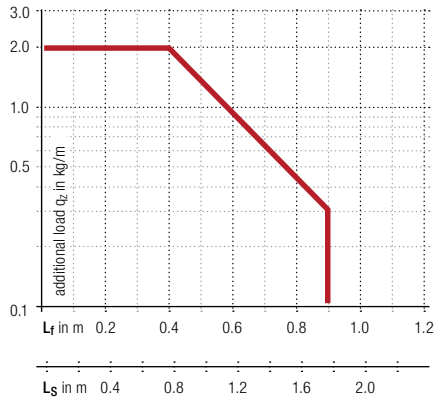


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
40	120	156	70
50	140	187	80
75	190	266	105

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.3 \text{ kg/m}$  at B<sub>i</sub> 20 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 5 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>\*

**Travel length**  
up to 1.75 m

**Additional load**  
up to 2.0 kg/m

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you!

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

## Stay variant 030 – with outside opening and detachable crossbars

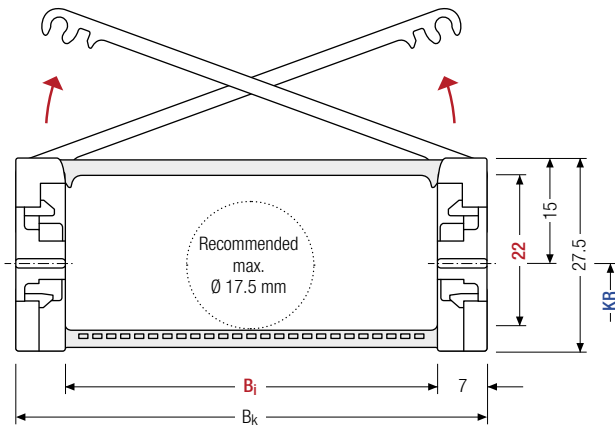
- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- Swivable and detachable on one side in any position.
- **Outside:** Swivable and detachable.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 20 – 60 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for even number of chain links

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]	$B_k$ [mm]	KR [mm]	$q_k$ [kg/m]
22	27.5	20    40    60	$B_i + 14$	40    50    75	0.3 – 0.5

### Order example



TKR0150

Type

60

$B_i$  [mm]

030

Stay variant

75

KR [mm]

800

$L_k$  [mm]

VS

Stay arrangement

### Divider systems

As standard, the divider system is mounted on every 2<sup>nd</sup> chain link

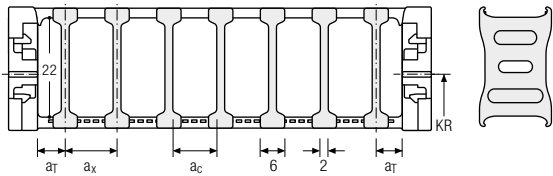
The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

The arresting cams click into place in the locking grids in the crossbars (**version B**).

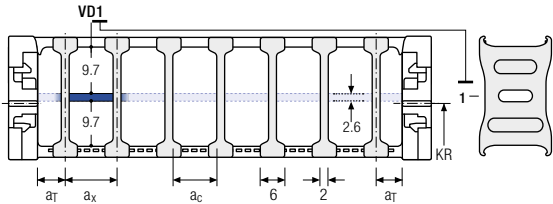
### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	6	4	-	-
B	6	6	4	2	-



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	5	6	4	-	2
B	6	6	4	2	2



### Order example

TS1

·

A

·

3

-

VD0

⋮

-

VD1

Divider system

Version

n<sub>T</sub>

Height separation

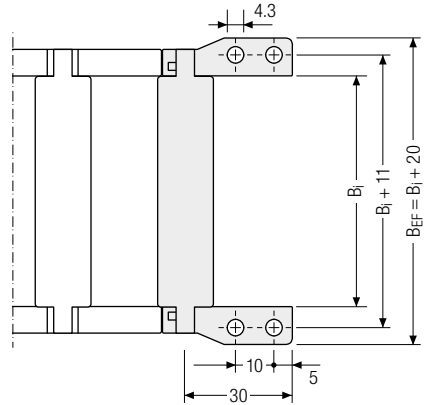
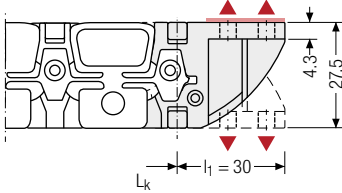
Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

	PROTUM® series
	K series
	UNIFLEX Advanced series
	M series
	TKHD series
	XL series
	QUANTUM® series
	TKR series
	TKA series
	UAT series

## One-part end connectors – plastic

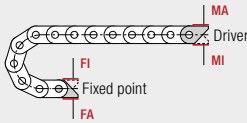
The plastic end connectors can be **connected from above or from below**. The connection type can be changed by changing the orientation of the end connector.



### ▲ Assembly options



Recommended tightening torque:  
0,6 Nm for screws M4



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**A** – threaded joint outside (standard)  
**I** – threaded joint inside

## Order example



Plastic	F	A
Plastic	M	A
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## More product information online



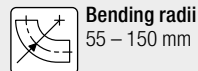
Assembly instructions etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here:  
**online-engineer.de**

UAT  
seriesTKA  
series**TKR**  
seriesQUANTUM®  
seriesXL  
seriesTKHD  
seriesM  
seriesUNIFLEX  
Advanced  
seriesK  
seriesPROTUM®  
series

# TKR0200



## Stay variants



**Design 030**..... page 552

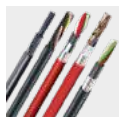
### Frame with outside detachable crossbar

- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- **Outside:** Swivable and detachable
- **Inside:** detachable



### TOTALTRAX® complete systems

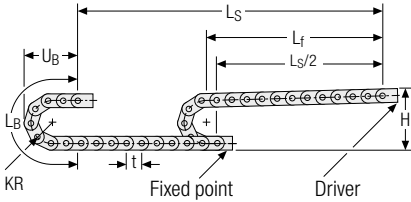
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



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## Unsupported arrangement

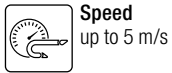


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
55	182	253	116
75	222	316	136
95	262	379	156
150	372	552	211

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.6 \text{ kg/m}$  at  $B_i$  40 mm. For other inner widths, the maximum additional load changes.



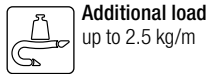
**Speed**  
up to 5 m/s



**Acceleration**  
up to 200 m/s<sup>2</sup>\*

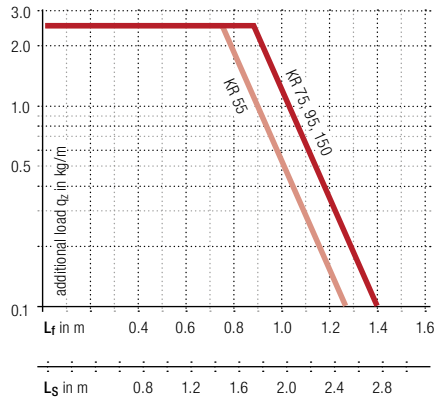


**Travel length**  
up to 2.75 m



**Additional load**  
up to 2.5 kg/m

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you!



PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

### More product information online



Assembly instructions etc.:  
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[online-engineer.de](http://online-engineer.de)

## Stay variant 030 – with outside opening and detachable crossbars

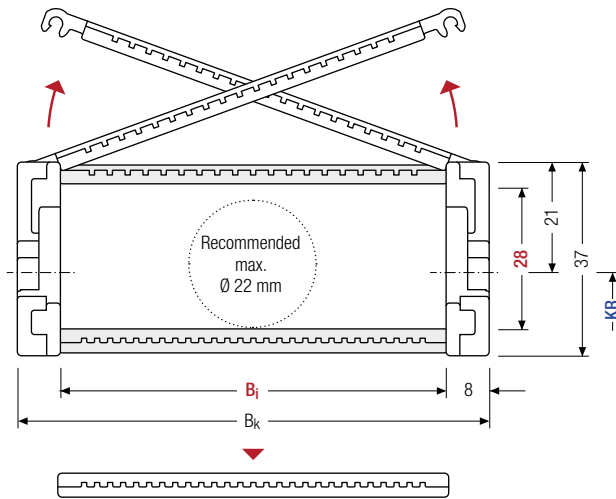
- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- Swivable and detachable on one side in any position.
- **Outside:** Swivable and detachable
- **Inside:** detachable



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  40 – 120 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]						$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
28	37	40	50	60	80	100	120	$B_i + 16$	55	75	95	150	0.6 – 1.0

### Order example



TKR0200

Type

80

$B_i$  [mm]

030

Stay variant

95

$KR$  [mm]

800

$L_k$  [mm]

VS

Stay arrangement



Divider systems

As standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

Fixable dividers are available for applications with lateral accelerations and for applications lying on the side.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

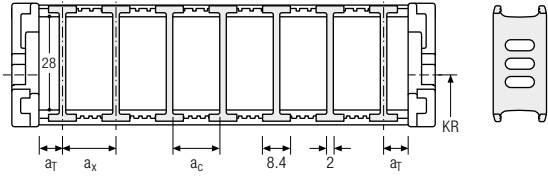
The arresting cams click into place in the locking grids in the crossbars (**version B**).

Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	4	8	6	—	—
B	4	8	6	4	—

B <sub>i</sub> [mm]	40	50	60	80	100	120
a <sub>T</sub> min [mm]	4	5	6	4	6	6

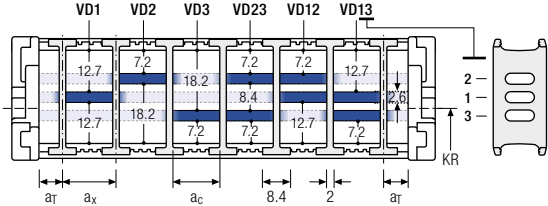


Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
A	4	8	6	—	2
B	4	8	6	4	2

B <sub>i</sub> [mm]	40	50	60	80	100	120
a <sub>T</sub> min [mm]	4	5	6	4	6	6



Order example

TS1 · A · 3 - VD0  
VD1

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>].

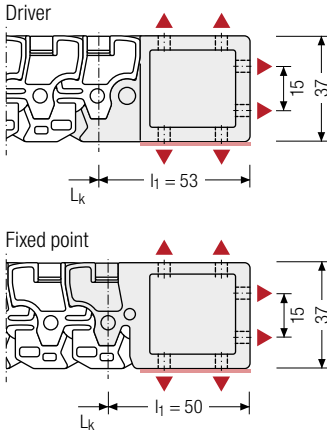
If using divider systems with height separation (TS1) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

Subject to change without notice.

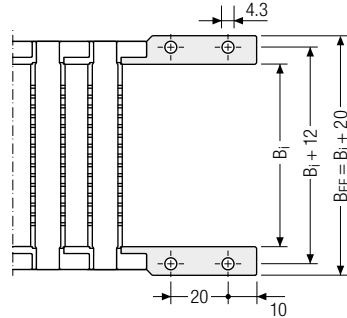
PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## UMB end connectors UMB – plastic

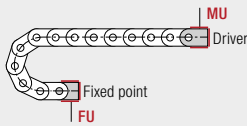
The universal mounting brackets (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.



▲ Assembly options



Recommended tightening torque:  
0,6 Nm for screws M4



### Connection point

F – fixed point  
M – driver

### Connection type

U – universal mounting bracket

## Order example



UMB	F	U
UMB	M	U
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

## More product information online



Assembly instructions etc.:  
Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here:  
[online-engineer.de](http://online-engineer.de)



Subject to change without notice.

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

**TKR  
series**

TKA  
series

UAT  
series

# TKR0260



**Pitch**  
26 mm



**Inner height**  
40 mm

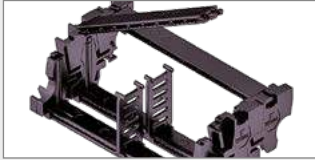


**Inner widths**  
50 – 200 mm



**Bend radii**  
75 – 150 mm

## Stay variants



**Design 030**..... page 558

### Frame with outside detachable crossbar

- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- **Outside:** Swivable and detachable
- **Inside:** detachable



### TOTALTRAX® complete systems

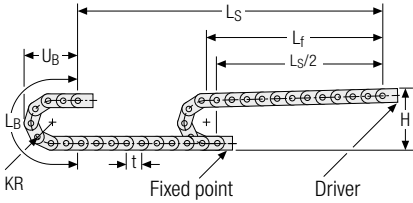
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

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## Unsupported arrangement

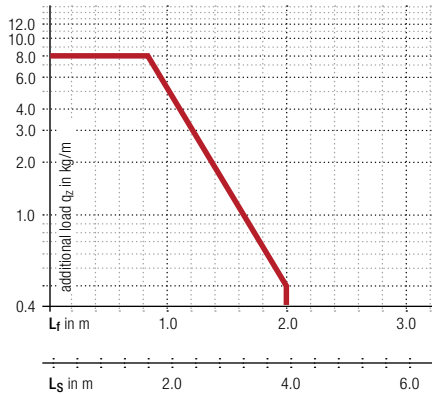


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	238	340	156
100	288	418	181
125	338	497	206
150	388	575	231

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.5 \text{ kg/m}$  at B<sub>i</sub> 50 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 5 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>\*

**Travel length**  
up to 3.9 m

**Additional load**  
up to 8.0 kg/m

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you!

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

### More product information online



Assembly instructions etc.:  
Additional info via your smartphone  
or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier  
here:  
[online-engineer.de](http://online-engineer.de)

## Stay variant 030 – with outside opening and detachable crossbars

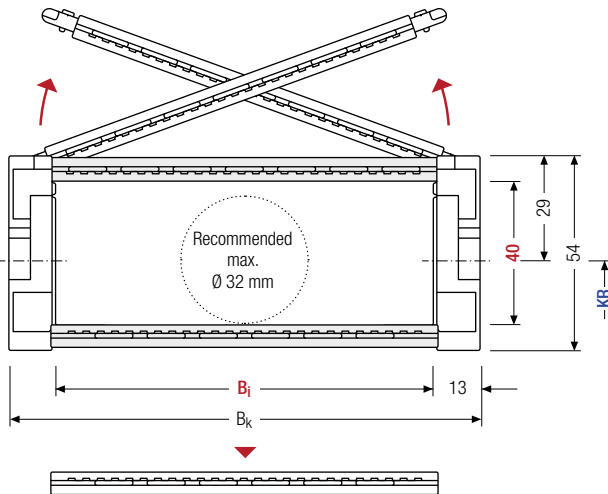
- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- Swivable and detachable on one side in any position.
- **Outside:** Swivable and detachable
- **Inside:** detachable



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  50 – 200 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]								$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
40	54	50	62	75	87	100	125	150	200	$B_i + 26$	75	100	125	150	1.5 – 2.7

### Order example



TKR0260

Type

100

$B_i$  [mm]

030

Stay variant

125

$KR$  [mm]

800

$L_k$  [mm]

VS

Stay arrangement

## Divider systems

As standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

Fixable dividers are available for applications with lateral accelerations and for applications lying on the side.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

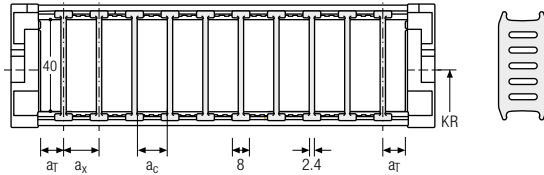
The arresting cams click into place in the locking grids in the crossbars (**version B**).

## Divider system TS0 without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	η <sub>T</sub> min
A	3	8	5.6	—	—
B	3	8	5.6	4	—

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4

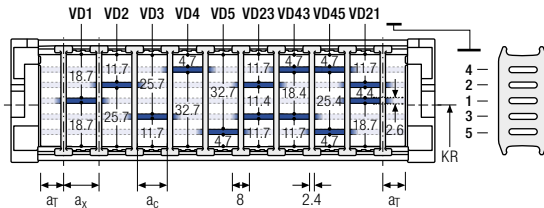


## Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	η <sub>T</sub> min
A	3	8	5.6	—	2
B	3	8	5.6	4	2

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4

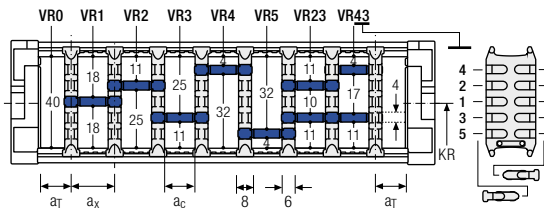


## Divider system TS3 with height separation made of aluminum partitions


Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	η <sub>T</sub> min
A	3	26	20	—	2
B	3	28	22	4	2

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4



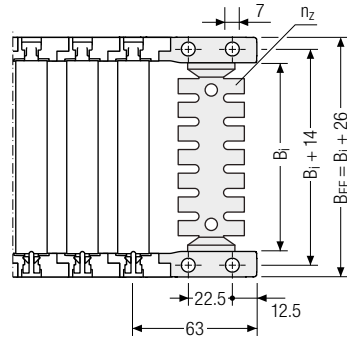
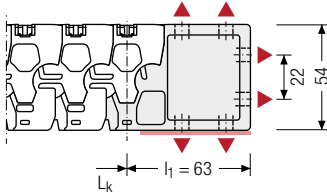
The dividers are fixed by the partitions, the complete divider system is movable in the cross section.

 Aluminum section subdivisions are only available with a<sub>X</sub> > 26 mm.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
<b>TKR series</b>
TKA series
UAT series

## UMB end connectors UMB – plastic

The universal mounting brackets (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.

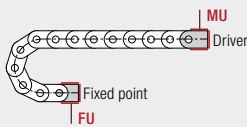


▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
50	76	2 x 3
62	88	–
75	101	2 x 5
87	113	–
100	126	2 x 7
125	151	2 x 9
150	176	2 x 11
200	226	–



Recommended tightening torque:  
0.6 Nm for screws M4



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – universal mounting bracket

## Order example



UMB	•	F	U
UMB	•	M	U
End connector		Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.





Subject to change without notice.

UAT series	TKA series	<b>TKR series</b>	QUANTUM® series	XL series	TKHD series	M series	UNIFLEX Advanced series	K series	PROTUM® series
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# TKR0280



**Pitch**  
28 mm



**Inner height**  
52 mm

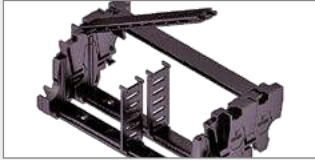


**Inner widths**  
50 – 200 mm



**Bending radii**  
75 – 200 mm

## Stay variants



**Design 030**..... page 564

### Frame with outside detachable crossbar

- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- **Outside:** Swivable and detachable
- **Inside:** detachable



### TOTALTRAX® complete systems

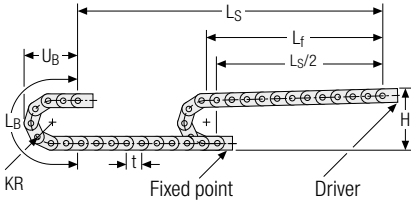
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Unsupported arrangement

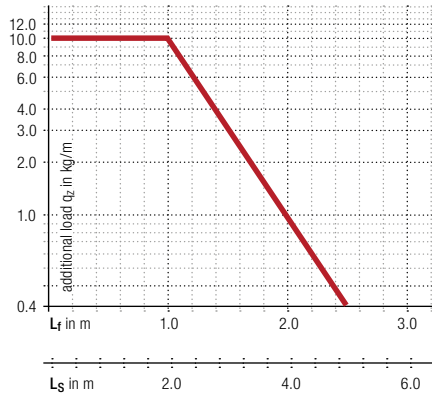


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	252	348	167
100	302	427	192
150	402	584	242
200	502	741	292

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.0 \text{ kg/m}$  at B<sub>i</sub> 50 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 5 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>\*

**Travel length**  
up to 4.9 m

**Additional load**  
up to 10.0 kg/m

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you!

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

### More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

## Stay variant 030 – with outside opening and detachable crossbars

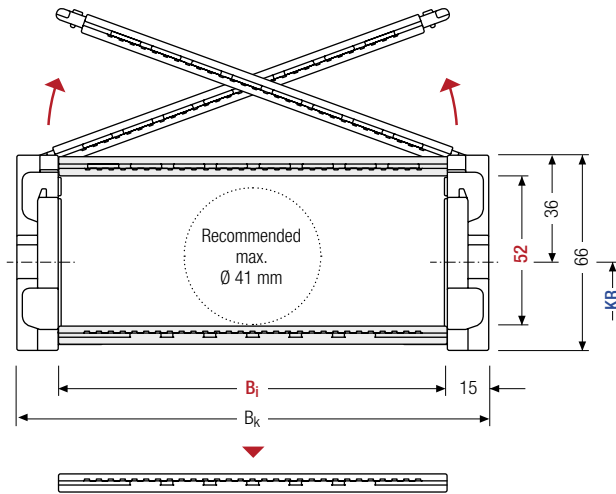
- Low-vibration plastic frame with particularly long service life thanks to molded chain links.
- Swivable and detachable on one side in any position.
- **Outside:** Swivable and detachable
- **Inside:** detachable



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  50 – 200 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]								$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
52	66	50	62	75	87	100	125	150	200	$B_i + 30$	75	100	150	200	2.0 – 3.2

### Order example



TKR0280

Type

100

$B_i$  [mm]

030

Stay variant

150

$KR$  [mm]

840

$L_k$  [mm]

VS

Stay arrangement

## Divider systems

As standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

Fixable dividers are available for applications with lateral accelerations and for applications lying on the side.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

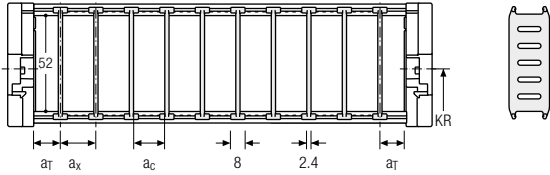
The arresting cams click into place in the locking grids in the crossbars (**version B**).

## Divider system TS0 without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	3	8	5.6	—	—
B	⬇	8	5.6	4	—

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4

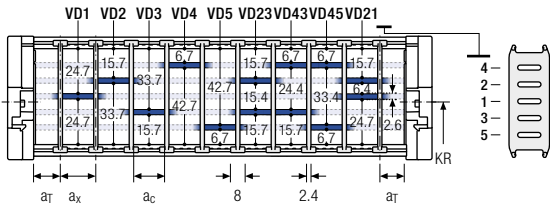


## Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	3	8	5.6	—	2
B	⬇	8	5.6	4	2

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4

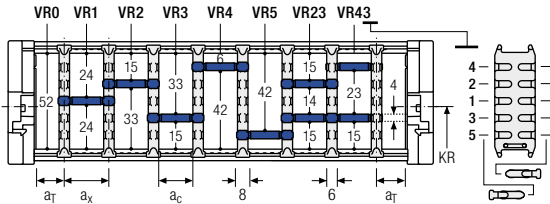


## Divider system TS3 with height separation made of aluminum partitions


Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	3	26	20	—	2
B	⬇	28	22	4	2

B <sub>i</sub> [mm]	50	62	75	87	100	125	150	200
a <sub>T</sub> min [mm]	5	7	5.5	3.5	6	6.5	7	4



The dividers are fixed by the partitions, the complete divider system is movable in the cross section.

 Aluminum section subdivisions are only available with a<sub>x</sub> > 26 mm.

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

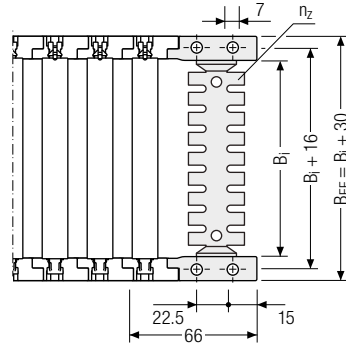
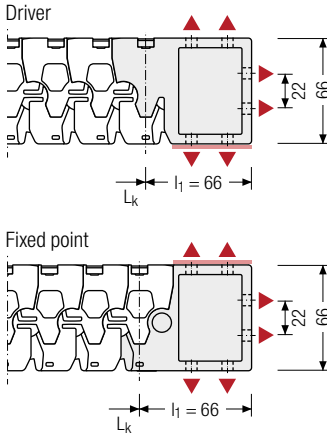
TKR series

TKA series

UAT series

## UMB end connectors UMB – plastic

The universal mounting brackets (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.

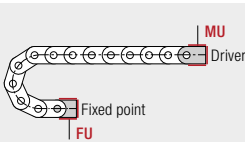


### ▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
50	80	2 x 3
62	92	—
75	105	2 x 5
87	117	—
100	130	2 x 7
125	155	2 x 9
150	180	2 x 11
200	230	—



Recommended tightening torque:  
0.6 Nm for screws M4



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – universal mounting bracket

## Order example



UMB	F	U
UMB	M	U
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

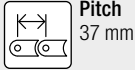
QUANTUM®  
series

**TKR  
series**

TKA  
series

UAT  
series

# TKR0370



Pitch  
37 mm



Inner height  
28 mm



Inner widths  
40 – 80 mm



Bending radii  
55 – 100 mm

## Stay variants



**Plastic stay RE** ..... page 570

### Frame screw-in stay

- Plastic stay for light to medium loads. Assembly without screws.
- **Outside/inside:** to open by rotating.



### TOTALTRAX® complete systems

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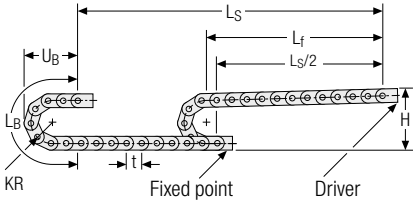


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## Unsupported arrangement

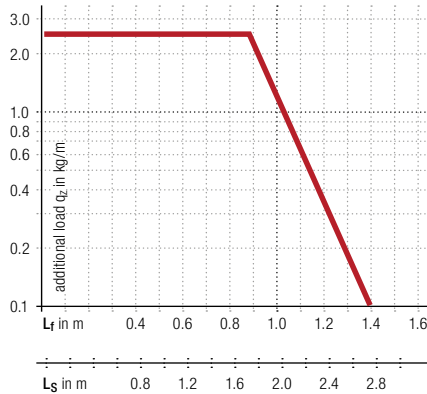


KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	252	348	167
100	302	427	192
150	402	548	242
200	502	741	292

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.55 \text{ kg/m}$  at B<sub>i</sub> 50 mm. For other inner widths, the maximum additional load changes.



**Speed**  
up to 5 m/s

**Acceleration**  
up to 200 m/s<sup>2</sup>\*

**Travel length**  
up to 2.8 m

**Additional load**  
up to 2.4 kg/m

\* For values > 20 m/s<sup>2</sup>, please contact us, we are happy to advise you!

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

### More product information online



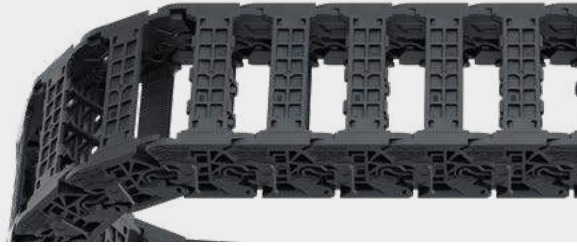
Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**

## Plastic stay RE – screw-in frame stay

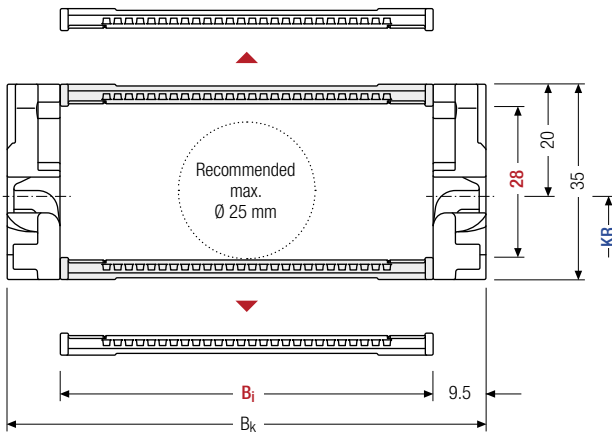
- Plastic stay for light and medium loads.  
Assembly without screws.
- Available in 5 widths.
- **Outside/inside:** to open by rotating.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  40 – 80 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]					$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
28	35	40	50	60	70	80	$B_i + 19$	55	75	100	0.53 – 0.61

### Order example



TKR0370

Type

80

$B_i$  [mm]

RE

Stay variant

75

$KR$  [mm]

703

$L_k$  [mm]

VS

Stay arrangement

**Divider systems**

As standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

Fixable dividers are available for applications with lateral accelerations and for applications lying on the side.

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

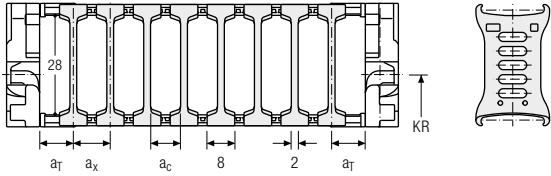
The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	n <sub>T</sub> min
A	7.5	8	6	-	-
B	7.5	8	6	2	-

B <sub>i</sub> [mm]	40	50	60	70	80
a <sub>T</sub> min [mm]	8	9	8	9	8

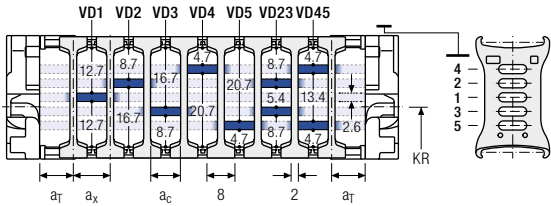


**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Raster [mm]	n <sub>T</sub> min
A	7.5	8	6	-	2
B	7.5	8	6	2	2

B <sub>i</sub> [mm]	40	50	60	70	80
a <sub>T</sub> min [mm]	8	9	8	9	8



**Order example**

TS1 · 
 A · 
 3 - 
 VD0  
 ⋮  
 - VD1

Divider system
Version
n<sub>T</sub>
Height separation

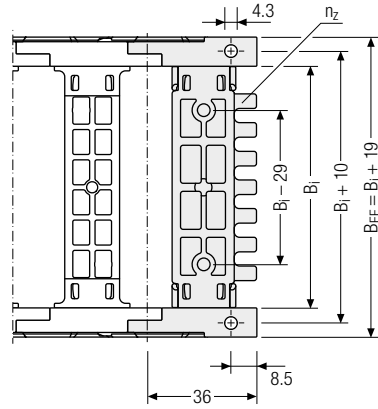
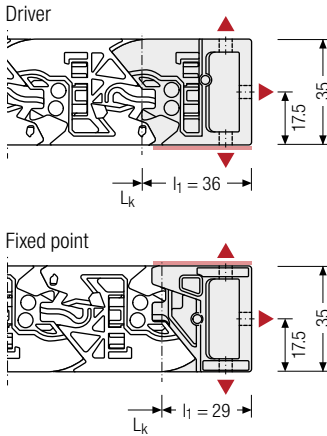
Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

## UMB end connectors UMB – plastic

The universal mounting brackets (UMB) are made from plastic and can be mounted from the top, from the bottom or face on.

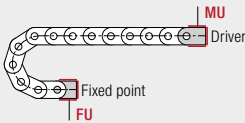


### ▲ Assembly options

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
40	59	3
50	69	4
60	79	5
70	89	6
80	99	7



Recommended tightening torque:  
0.6 Nm for screws M4



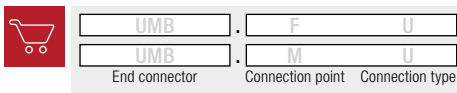
### Connection point

F – fixed point  
M – driver

### Connection type

U – universal mounting bracket

## Order example



PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
series**TKR  
series**TKA  
seriesUAT  
series

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series

# TUBES-PLASTIC

## Covered solid plastic and hybrid cable carriers

These covered product types ensure optimum protection of the cables and hoses against chips and other dirt. Variable separations within the cable carrier allow reliable and efficient partitioning. Hoses and cables with larger diameters can also be accommodated and guided.

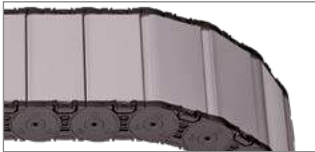
- » Covered cable carriers with plastic or aluminum cover systems
- » Aluminum cover systems in 1 mm width sections
- » To protect cables and hoses against chips or dirt
- » Easy and quick to open inside and outside



**TKA series** ..... Page **576**  
Chip-tight right to the end



**UAT series** ..... Page **608**  
Extremer Leitungsschutz  
in rauen Umgebungsbedingungen



**MT series** ..... Page **618**  
Variable, closed cable carrier with extensive range  
of accessories

PROTUM®  
seriesK  
seriesUNIFLEX  
Advanced  
seriesM  
seriesTKHD  
seriesXL  
seriesQUANTUM®  
seriesTKR  
seriesTKA  
seriesUAT  
series**XLT series**..... Page **664****Tubes with variable cable carrier widths**

# TKA series

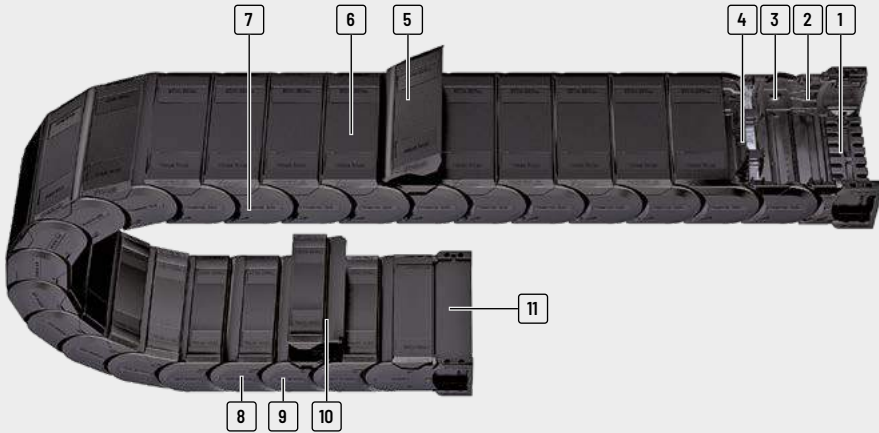
## Chip-tight right to the end



\* Refers to type TKA55 with BI 50 - 175.  
More information on certification can be found at:  
[tsubaki-kabelschlepp.com/tka-ip54](http://tsubaki-kabelschlepp.com/tka-ip54)

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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

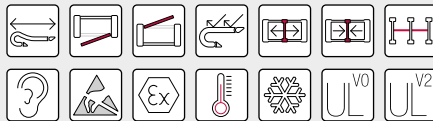




- |  |   |  |   |
|--|---|--|---|
| <p><b>1</b> End connectors with optional strain relief</p> <p><b>2</b> Interior gentle on the cables without projecting edges</p> <p><b>3</b> Integrated noise damping</p> | <p><b>4</b> Dividers and height separations for separating the cables</p> <p><b>5</b> Quick and easy opening from any position</p> <p><b>6</b> Secure cover attachment even under severe stresses (e.g. from hydraulic lines)</p> | <p><b>7</b> Chain links made of glass-fiber reinforced plastic</p> <p><b>8</b> Bolt/hole connection and stroke system covered completely</p> <p><b>9</b> Designs with inward or outward opening cross-bars</p> | <p><b>10</b> Covers completely detachable on one side</p> <p><b>11</b> Cover sheet for universal end connectors</p> |
|--|---|--|---|

## Features

- » Excellent cable protection in the connector area
- » Chip and dirt resistant due to smooth surfaces
- » Extensive unsupported length
- » High torsional rigidity
- » Low noise emission
- » Numerous custom material types for custom applications available
- » Easy-to-open cover with simultaneously high retention force on the chain link during operation
- » Measurement scale for easy alignment of the dividers
- » TKA55: IP54 tested and certified\*



**Optimized utilization of the interior space; vertical and horizontal inner distribution possible**



**Easy-open covers from any position offer secure fastening**



**Triple-stroke system for extensive unsupported length**



**Universal end connector with option for integrating strain relief elements**

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
PROTUM <sup>®</sup> series											
K series											
<b>TKA30</b>											
		060	20.5	28.5	15 - 65	28 - 78	-	30.5	55 - 180	3	16
		080	20.5	28.5	15 - 65	28 - 78	-	30.5	55 - 180	3	16
UNIFLEX Advanced series											
<b>TKA38</b>											
		060	26	36	25 - 130	41 - 146	-	38.5	70 - 230	5	20
		080	26	36	25 - 130	41 - 146	-	38.5	70 - 230	5	20
M series											
<b>TKA45</b>											
		060	36	50	50 - 150	66 - 166	-	45.5	82 - 230	6	28.5
		080	36	50	50 - 150	66 - 166	-	45.5	82 - 230	6	28.5
XL series											
<b>TKA55</b>											
		060	45	64	50 - 250	70 - 270	-	55.5	100 - 300	15	36
		080	45	64	50 - 250	70 - 270	-	55.5	100 - 300	15	36
QUANTUM <sup>®</sup> series											
TKR series											
TKA series											
UAT series											

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
3.5	10	50	80	2.5	25	•	•	-	-	•	•	-	582
3.5	10	50	80	2.5	25	•	•	-	-	•	•	-	583
3.9	10	50	120	2.5	20	•	•	-	-	•	•	-	588
3.9	10	50	120	2.5	20	•	•	-	-	•	•	-	589
4.7	9	45	125	3	20	•	•	-	•	•	•	-	594
4.7	9	45	125	3	20	•	•	-	•	•	•	-	595
6.5	8	40	150	3	15	•	•	-	•	•	•	-	602
6.5	8	40	150	3	15	•	•	-	•	•	•	-	603

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

**TKA series**

UAT series

# TKA30



**Pitch**  
30.5 mm



**Inner height**  
20.5 mm



**Inner widths**  
15 – 65 mm



**Bending radii**  
55 – 180 mm

## Stay variants



**Design 060** ..... page **582**

### Covered on both sides with inside detachable cover

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.

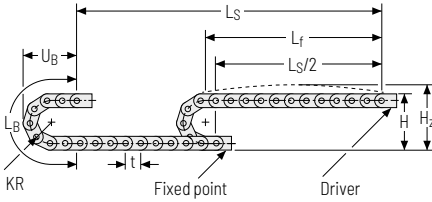


**Design 080** ..... page **583**

### Covered on both sides with outside detachable cover

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.

Unsupported arrangement

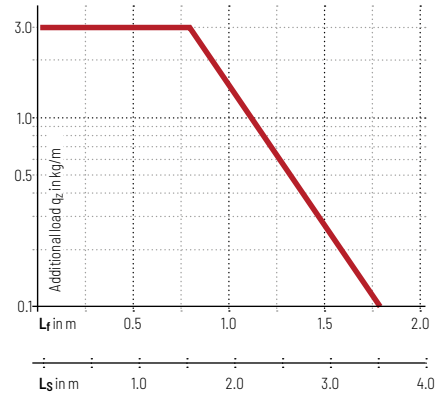


KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
55	139	164	234	100
75	179	204	297	120
95	219	244	359	140
125	279	304	454	170
145	319	344	516	190
180	389	414	626	225

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 0.67 \text{ kg/m}$  at B; 50 mm. For other inner widths, the maximum additional load changes.



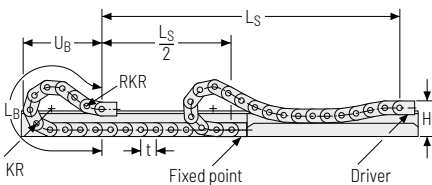
**Speed**  
up to 10 m/s

**Acceleration**  
up to 50 m/s<sup>2</sup>

**Travel length**  
up to 3.5 m


**Additional load**  
up to 3 kg/m

Gliding arrangement



**Speed**  
up to 2.5 m/s

**Acceleration**  
up to 25 m/s<sup>2</sup>

 The gliding cable carrier has to be routed in a channel. See p. 850.

**Travel length**  
up to 80 m

**Additional load**  
up to 3 kg/m

PROTUM® series

K series

UNIFLEX Advanced series

M series

TKHD series

XL series

QUANTUM® series

TKR series

TKA series

UAT series

## Stay variant 060 – covered on both sides with inside detachable cover

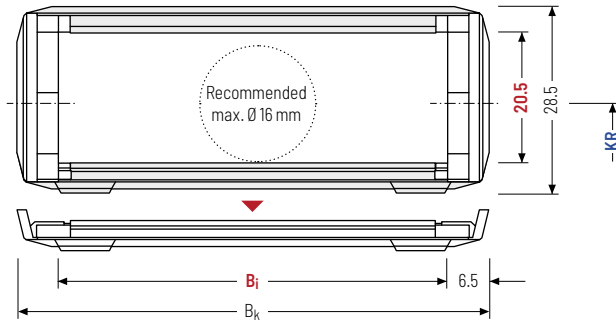
- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  15 – 65 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]						$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]	
20,5	28,5	15	20	25	38	50	65	$B_i + 13$	55	75	95	125	145	180	0,48 – 0,76

### Order example



TKA30

Type

060

Stay variant

50

$B_i$  [mm]

125

$KR$  [mm]

915

$L_k$  [mm]


VS

Stay arrangement

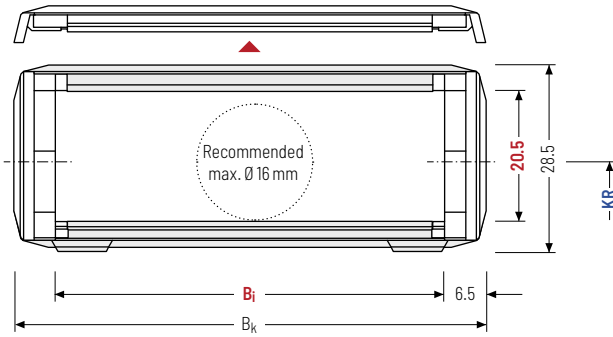
**Stay variant 080** – covered on both sides with outside detachable cover


- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



 Stay arrangement on each chain link (**VS: fully-stayed**)

 B<sub>1</sub> 15 – 65 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**


**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]		B <sub>k</sub> [mm]	KR [mm]		q <sub>k</sub> [kg/m]								
20,5	28,5	15	20	25	38	50	65	B <sub>i</sub> + 13	55	75	95	125	145	180	0.48 - 0.76

**Order example**

 **TKA30** . **080** . **50** . **125** . **915** . **VS**  
 Type Stay variant B<sub>i</sub> [mm] KR [mm] L<sub>k</sub> [mm] Stay arrangement

## Divider systems

As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers, or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

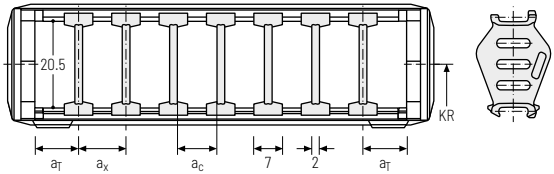
The locking cams click into place in the locking grids in the covers (**version B**).

### Divider system TSO without height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$\eta_T$ min
A	3.5	7	5	-	-
B	3.5	8	6	2	-

$B_i$ [mm]	15	20	25	38	50	65
$a_T$ min [mm]	7.5	8	8.5	9	9	8.5

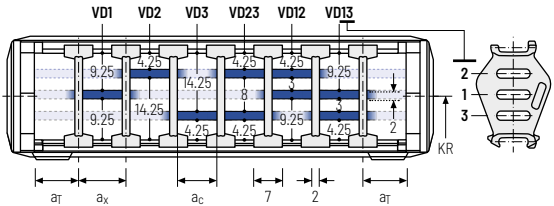


### Divider system TS1 with continuous height separation

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$a_x$ grid [mm]	$\eta_T$ min
A	3.5	7	5	-	2
B	3.5	8	6	2	2

$B_i$ [mm]	15	20	25	38	50	65
$a_T$ min [mm]	7.5	8	8.5	9	9	8.5



### Order example



TS1	.	A	.	3	-	V00
⋮						
						V01
Divider system		Version		$\eta_T$		Height separation

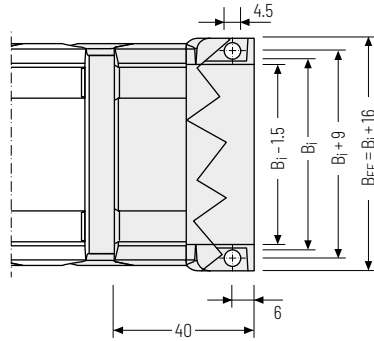
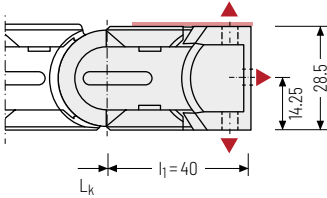
Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [ $\eta_T$ ].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.




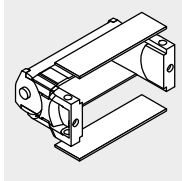
**Universal end connectors UMB – plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom, or face on.

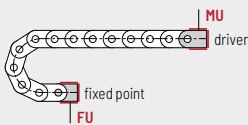


▲ Assembly options

 Recommended tightening torque: 3 Nm for cheese-head screws ISO 4762 - M4 x 12




The end connectors are also available as an option **without** cover sheets. Please state when ordering.




**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**U** - Universal mounting bracket

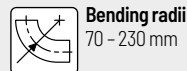
**Order example**

	UMB	.	F	U
	UMB	.	M	U
	End connector		Connection point	Connection type

 We recommend the use of strain reliefs before driver and fixed point. See from p. 908.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
<b>TKA series</b>
UAT series

# TKA38



## Stay variants



### Design 060 ..... page 588

#### Covered on both sides with inside detachable cover

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.

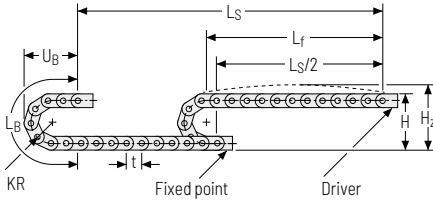


### Design 080 ..... page 589

#### Covered on both sides with outside detachable cover

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.

Unsupported arrangement

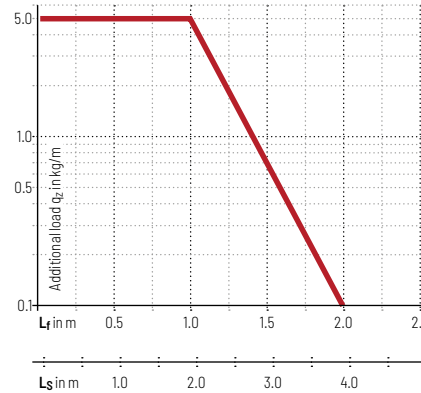






KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
70	176	201	297	127
95	226	251	375	152
120	276	301	454	177
145	326	351	532	202
170	376	401	611	227
195	426	451	689	252
230	496	521	799	287

**Load diagram for unsupported length** depending on the additional load.

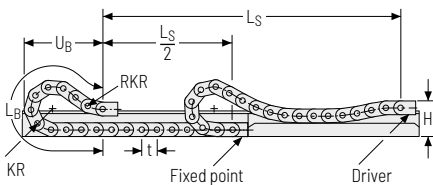
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 1.13 \text{ kg/m}$  at B<sub>i</sub> 78 mm. For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 50 m/s<sup>2</sup>
-  **Travel length**  
up to 3.9 m
-  **Additional load**  
up to 5 kg/m

Gliding arrangement



-  **Speed**  
up to 2.5 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 120 m
-  **Additional load**  
up to 5 kg/m

 The gliding cable carrier has to be routed in a channel. See p. 850.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Stay variant 060 – covered on both sides with inside detachable cover

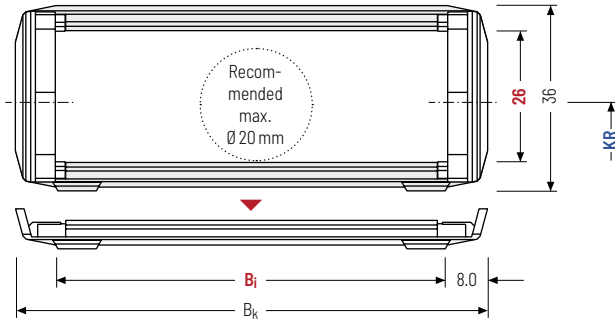
- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 25 – 130 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]		$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]							
26	36.75	25	38	58	78	103	130	$B_i + 16$	70	95	120	145	170	195	230	0.77 - 1.47

### Order example



TKA38

Type

060

Stay variant

78

$B_i$  [mm]

145

$KR$  [mm]

1155

$L_k$  [mm]


VS


Stay arrangement

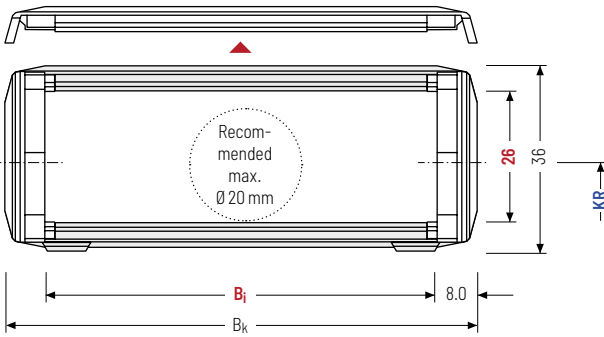
**Stay variant 080** – covered on both sides with outside detachable cover


- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



 Stay arrangement on each chain link (**VS: fully-stayed**)

  $B_i$  25 – 130 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**


**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_c$ [mm]	$B_i$ [mm]							$B_k$ [mm]	$KR$ [mm]							$q_k$ [kg/m]
26	36.75	25	38	58	78	103	130	$B_i + 16$	70	95	120	145	170	195	230	0.77 – 1.47	

**Order example**

 **TKA38** . **080** . **78** . **145** . **1155** . **VS**

Type Stay variant  $B_i$  [mm]  $KR$  [mm]  $L_k$  [mm] Stay arrangement

## Divider systems

As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers, or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

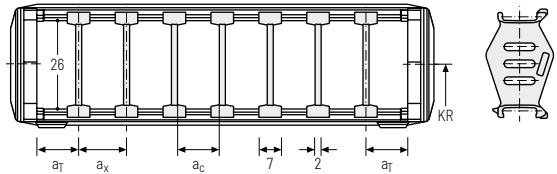
The locking cams click into place in the locking grids in the covers (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	3.5	7	5	-	-
B	8	8	6	2	-

B <sub>i</sub> [mm]	25	38	58	78	103	130
a <sub>T</sub> min [mm]	8.5	9	9	9	7.5	9

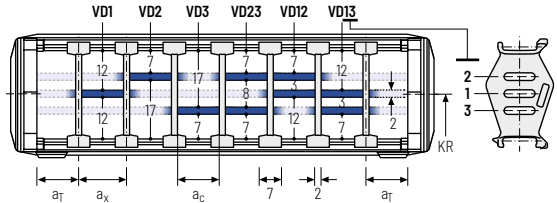


### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	nr min
A	3.5	7	5	-	2
B	8	8	6	2	2

B <sub>i</sub> [mm]	25	38	58	78	103	130
a <sub>T</sub> min [mm]	8.5	9	9	9	7.5	9



### Order example



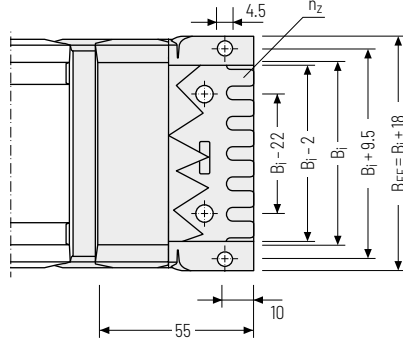
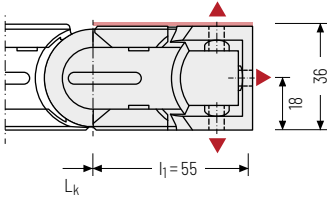
TS1	.	A	.	3	-	V00
⋮						
						V01
Divider system		Version		nr	Height separation	

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [nr].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

**Universal end connectors UMB – plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom, or face on.

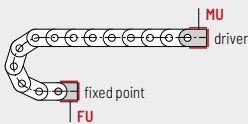


▲ Assembly options

Recommended tightening torque: 3 Nm for cheese-head screws ISO 4762 - M4 x 20

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
25	43	2
38	56	3
58	76	5
78	96	7
103	121	9
130	148	11

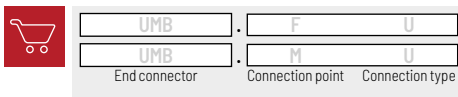
The end connectors are also available as an option **without** cover sheets. Please state when ordering.



**Connection point**  
**F** - fixed point  
**M** - driver

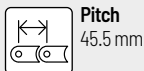
**Connection type**  
**U** - Universal mounting bracket

**Order example**



PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

# TKA45



**Pitch**  
45.5 mm



**Inner height**  
36 mm



**Inner widths**  
50 – 150 mm



**Bending radii**  
82 – 230 mm

## Stay variants



**Design 060** ..... page **594**

**Covered on both sides with inside detachable cover**

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



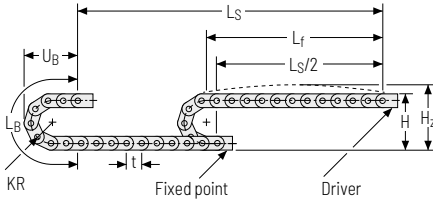
**Design 080** ..... page **595**

**Covered on both sides with outside detachable cover**

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



Unsupported arrangement

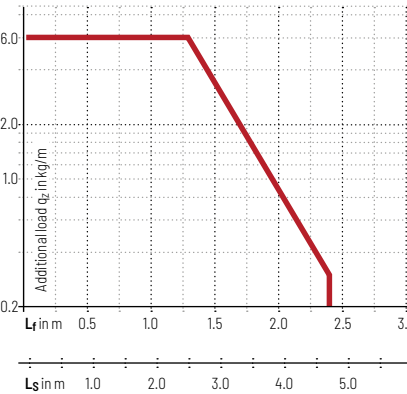


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
82	214	249	348	153
95	240	275	389	166
125	300	335	483	196
145	340	375	546	216
170	390	425	625	241
200	450	485	719	271
230	520	555	814	301

**Load diagram for unsupported length** depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.29 \text{ kg/m}$  at B<sub>i</sub> 150 mm. For other inner widths, the maximum additional load changes.



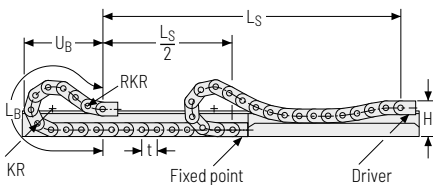
**Speed**  
up to 9 m/s

**Acceleration**  
up to 45 m/s<sup>2</sup>

**Travel length**  
up to 4.7 m

**Additional load**  
up to 6 kg/m

Gliding arrangement




**Speed**  
up to 3 m/s

**Acceleration**  
up to 20 m/s<sup>2</sup>

**Travel length**  
up to 125 m

**Additional load**  
up to 6 kg/m

 The gliding cable carrier has to be routed in a channel. See p. 850.

## Stay variant 060 – covered on both sides with inside detachable cover

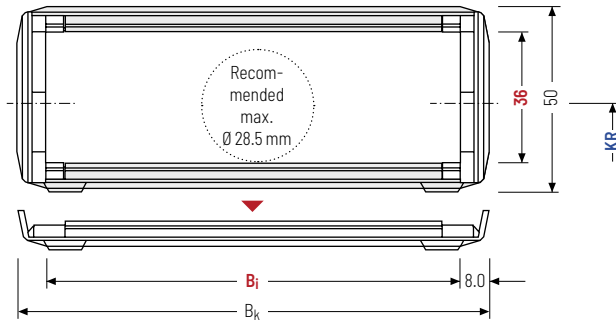
- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 50 - 150 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]				
36	51	50	75	100	125	150	$B_i + 16$	82	95	125	145	170	200	230	1.34 - 2.29

### Order example



TKA45

Type

060

Stay variant

125

$B_i$  [mm]

170

$KR$  [mm]

1456

$L_k$  [mm]

VS


Stay arrangement

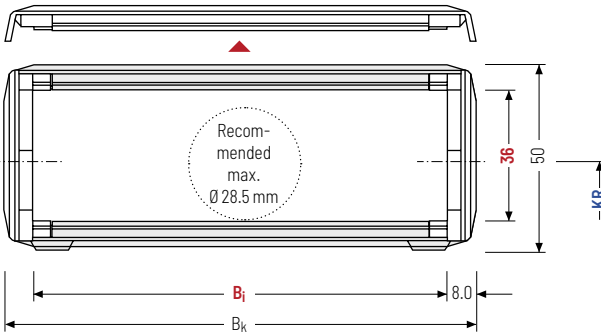
## Stay variant 080 – covered on both sides with outside detachable cover


- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



 Stay arrangement on each chain link (**VS: fully-stayed**)

  $B_i$ : 50 – 150 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length


**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]			$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]				
36	51	50	75	100	125	150	$B_i + 16$	82	95	125	145	170	200	230	1.34 - 2.29

### Order example

 **TKA45** · **080** · **125** · **170** · **1456** · **VS**

Type · Stay variant ·  $B_i$  [mm] ·  $KR$  [mm] ·  $L_k$  [mm] · Stay arrangement

## Divider systems

The divider system is mounted on every 2<sup>nd</sup> chain link as a standard.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

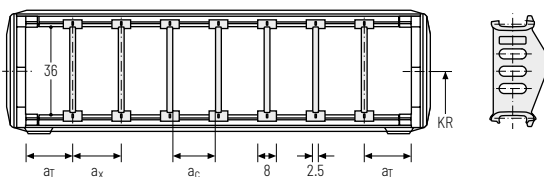
The locking cams click into place in the locking grids in the covers (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	4	8	5.5	-	-
B	↑	8	5.5	2	-

B <sub>i</sub> [mm]	50	75	100	125	150
a <sub>T</sub> min [mm]	11	11.5	12	12.5	11

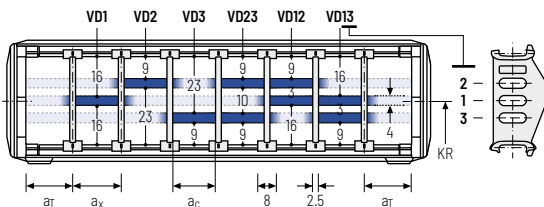


### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
A	4	8	5.5	-	2
B	↑	8	5.5	2	2

B <sub>i</sub> [mm]	50	75	100	125	150
a <sub>T</sub> min [mm]	11	11.5	12	12.5	11



### Order example



TS1	·	A	·	3	·	V00
						⋮
						V01

Divider system      Version      η<sub>T</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [η<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

**Divider system TS3** with height separation consisting of plastic partitions

As a standard, the divider **A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section. (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them. The locking cams click into place in the locking grids in the covers (**version B**).

Divider version A

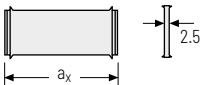
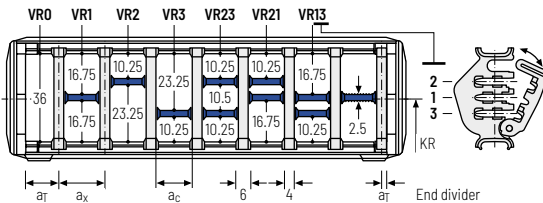
End divider



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4 / 2*	14	10	2

\* For End divider

The dividers are fixed by the partitions. the complete divider system is movable in the cross section.



a <sub>x</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommended an additional preferential central support.

**Order example**

TS3

A

3

K1

34

VR1

:  
:

K4

38

VR3

Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

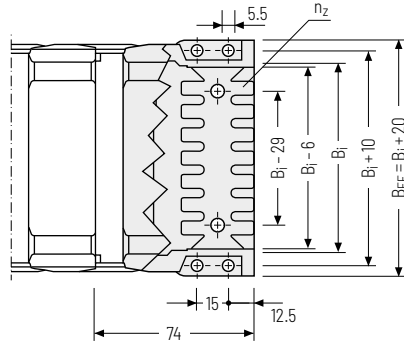
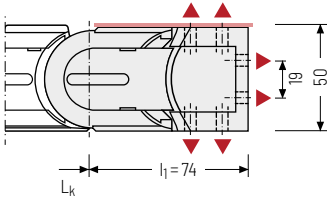
If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

- PROTUM® series
- K series
- UNIFLEX Advanced series
- M series
- TKHD series
- XL series
- QUANTUM® series
- TKR series
- TKA series
- UAT series

UAT  
seriesTKA  
seriesTKR  
seriesQUANTUM<sup>®</sup>  
seriesXL  
seriesTKHD  
seriesM  
seriesUNIFLEX  
Advanced  
seriesK  
seriesPROTUM<sup>®</sup>  
series

## Universal end connectors UMB – plastic (standard)

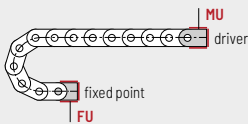
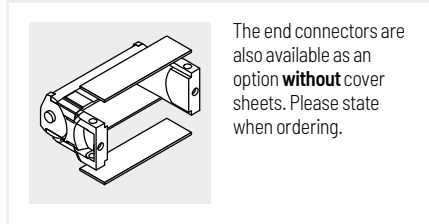
The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom, or face on.



▲ Assembly options

Recommended tightening torque: 5 Nm for cheese-head screws ISO 4762 - M5 x 8.8

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
50	70	2 x 3
75	95	2 x 5
100	120	2 x 7
125	145	2 x 9
150	170	2 x 11



### Connection point

**F** - fixed point  
**M** - driver

### Connection type

**U** - Universal mounting bracket

## Order example

	UMB	.	F	.	U
	UMB	.	M	.	U
	End connector		Connection point		Connection type

# TKA55



**Pitch**  
55.5 mm



**Inner height**  
45 mm



**Inner widths**  
50 – 250 mm



**Bending radii**  
100 – 300 mm

## Stay variants



**Design 060** ..... page **602**

**Covered on both sides with inside detachable cover**

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



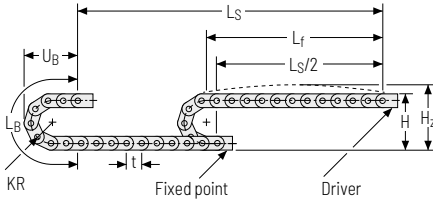
**Design 080** ..... page **603**

**Covered on both sides with outside detachable cover**

- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



Unsupported arrangement

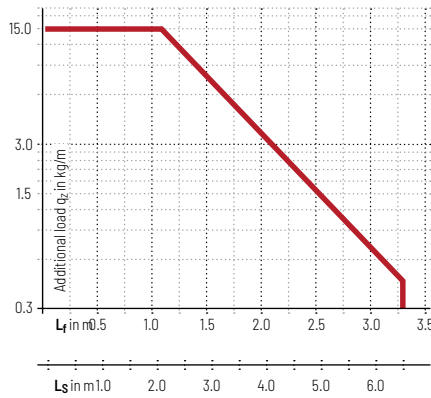


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
100	264	304	425	188
120	304	344	488	208
140	344	384	551	228
170	404	454	645	258
195	454	494	725	283
225	514	554	818	313
250	564	604	896	338
300	664	704	1211	388

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.95 \text{ kg/m}$  at  $B_i 50 \text{ mm}$ . For other inner widths, the maximum additional load changes.



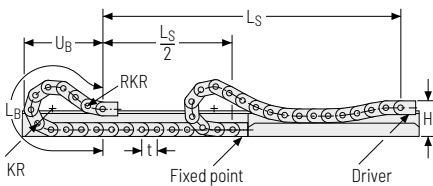
**Speed**  
up to 8 m/s

**Acceleration**  
up to 40 m/s<sup>2</sup>

**Travel length**  
up to 6.5 m

**Additional load**  
up to 15 kg/m

Gliding arrangement



**Speed**  
up to 3 m/s

**Acceleration**  
up to 15 m/s<sup>2</sup>

**Travel length**  
up to 150 m

**Additional load**  
up to 15 kg/m

The gliding cable carrier has to be routed in a channel. See p. 850.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

## Stay variant 060 – covered on both sides with inside detachable cover

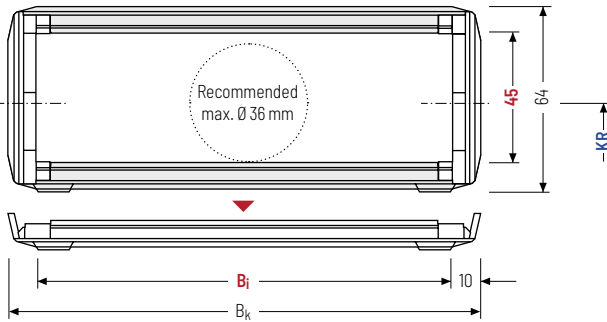
- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$ : 50 - 250 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]					$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
45	65	50	75	100	125	150	$B_i + 20$	100	120	140	170	1,95
		175	200	225	250	195		225	250	300	4,28	

### Order example



TKA55

Type

060

Stay variant

200

$B_i$  [mm]

225

$KR$  [mm]

2553

$L_k$  [mm]

VS


Stay arrangement

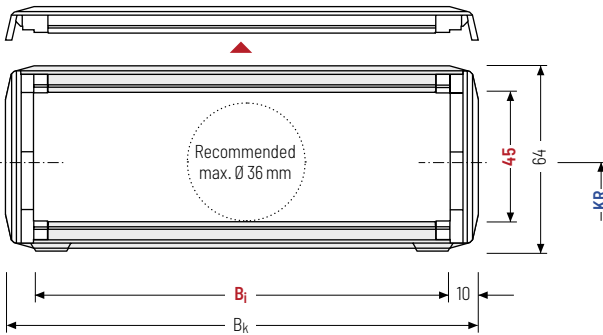
**Stay variant 080** – covered on both sides with outside detachable cover


- » Plastic cover for rough environmental conditions with dirt, chips or spray water.
- » Fully detachable on one side in any position.
- » **Outside:** very quick release.



 Stay arrangement on each chain link (**VS: fully-stayed**)

  $B_i$ : 50 – 150 mm



 The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**


**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$B_i$ [mm]					$B_k$ [mm]	$KR$ [mm]				$q_k$ [kg/m]
45	65	50	75	100	125	150	$B_i + 20$	100	120	140	170	1,95
		175	200	225	250	195		225	250	300	4,28	

**Order example**

 **TKA55** (Type) · **080** (Stay variant) · **200** ( $B_i$  [mm]) · **225** ( $KR$  [mm]) · **2553** ( $L_k$  [mm]) · **VS** (Stay arrangement)

## Divider systems

As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

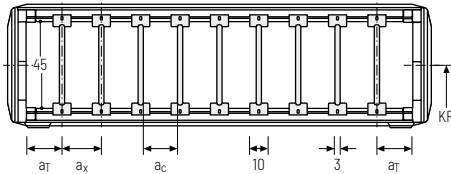
The locking cams click into place in the locking grids in the covers (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	η <sub>T</sub> min
A	5	10	7	-	-
B	5	10	7	2	-

B <sub>i</sub> [mm]	50	75	100	125	150
a <sub>T</sub> min [mm]	13	11.5	12	12.5	13
B <sub>i</sub> [mm]	175	200	225	250	
a <sub>T</sub> min [mm]	11.5	12	12.5	13	

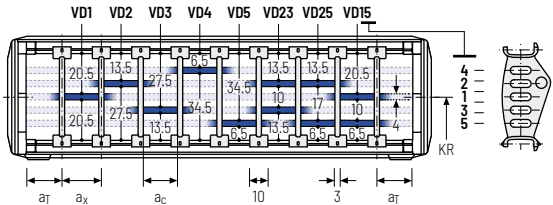


### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>X</sub> min [mm]	a <sub>C</sub> min [mm]	a <sub>X</sub> grid [mm]	η <sub>T</sub> min
A	5	10	7	-	2
B	5	10	7	2	2

B <sub>i</sub> [mm]	50	75	100	125	150
a <sub>T</sub> min [mm]	13	11.5	12	12.5	13
B <sub>i</sub> [mm]	175	200	225	250	
a <sub>T</sub> min [mm]	11.5	12	12.5	13	



### Order example



TS1	.	A	.	3	.	VD0
						⋮
						VD1
Divider system		Version		η <sub>T</sub>		Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [η<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

**Divider system TS3** with height separation consisting of plastic partitions

As a standard, the divider **A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section. (**version A**).

The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them. The locking cams click into place in the locking grids in the covers (**version B**).

Divider version A

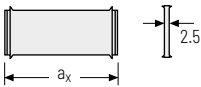
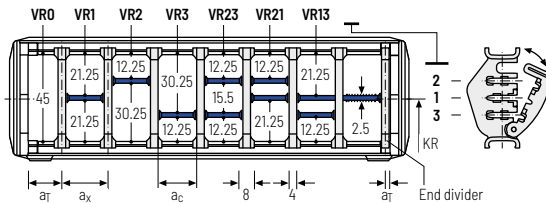
End divider



Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4 / 2*	14	10	2

\* For End divider

The dividers are fixed by the partitions. the complete divider system is movable in the cross section.



a <sub>c</sub> (center distance of dividers) [mm]																
a <sub>c</sub> (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with a<sub>x</sub> > 49 mm we recommend an additional preferential central support.

**Order example**

TS3 . A . 3 . K1 . 34 - VR1

⋮

⋮

⋮

. K4 . 38 - VR3

Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1...**) version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

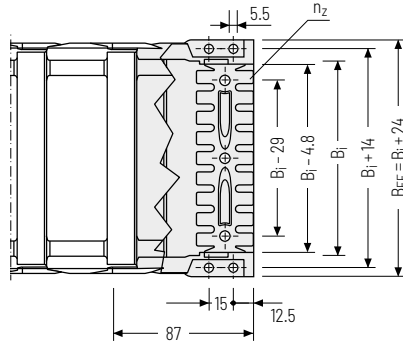
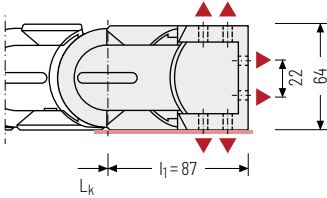
If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

UAT  
seriesTKA  
seriesTKR  
seriesQUANTUM<sup>®</sup>  
seriesXL  
seriesTKHD  
seriesM  
seriesUNIFLEX  
Advanced  
seriesK  
seriesPROTUM<sup>®</sup>  
series

Universal end connectors UMB – plastic (standard)

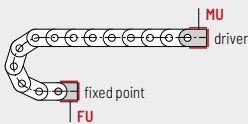
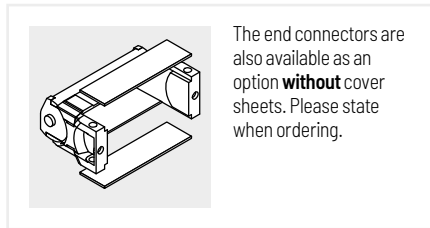
The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom, or face on.



▲ Assembly options

Recommended tightening torque: 5 Nm for cheese-head screws ISO 4762 - M5 x 8.8

$B_i$ [mm]	$B_{EF}$ [mm]	$n_z$
50	74	2 x 3
75	99	2 x 5
100	124	2 x 7
125	149	2 x 9
150	174	2 x 11
175	199	2 x 13
200	224	-
225	249	-
250	274	-



**Connection point**  
**F** - fixed point  
**M** - driver

**Connection type**  
**U** - Universal mounting bracket

Order example

	UMB	.	F	.	U
	UMB	.	M	.	U
	End connector		Connection point		Connection type

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series
UAT series

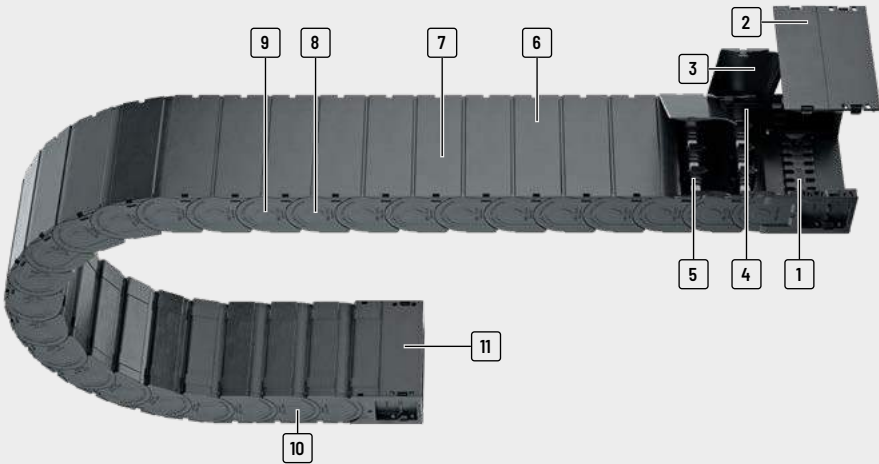
# UAT series

Extreme cable protection in harsh environmental conditions

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- |  |   |  |  |
|--|---|--|--|
| <p><b>1</b> Connectors with optional strain relief</p> <p><b>2</b> Completely detachable covers</p> <p><b>3</b> Easy and quick to open</p> | <p><b>4</b> Gentle on the cables – interior space without projecting edges</p> <p><b>5</b> Dividers and height separations for cable separation</p> <p><b>6</b> Designs with outward opening covers</p> | <p><b>7</b> Secure hold of the covers also under heavy load (e.g. by the use of hydraulic cables)</p> <p><b>8</b> Chain links made of plastic</p> <p><b>9</b> Extensive unsupported length</p> | <p><b>10</b> Very quiet thanks to integrated noise damping system</p> <p><b>11</b> Cover system also in the connection</p> |
|--|---|--|--|

## Features

- » outstanding protection for the cables
- » quick cable laying – outside opening designs
- » very quiet thanks to internal noise damping system
- » large unsupported length
- » high-quality visual design
- » for unsupported and gliding arrangements
- » sliding surfaces with wear volume integrated in the inner cover



Simply unlock cover with a screwdriver



Detach the cover from the chain link



Divider system TS1



Optional strain relief comb – also placed on top of one another

PROTUM®  
series

K  
series

UNIFLEX  
Advanced  
series

M  
series

TKHD  
series

XL  
series

QUANTUM®  
series

TKR  
series

TKA  
series

UAT  
series

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
<b>UAT1555</b>											
		080	50	69	75 - 175	Bi + 21	-	55.5	100 - 300	15	40

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	

6.5	8	40	150	3	15	•	•	-	-	•	•	-	612
-----	---	----	-----	---	----	---	---	---	---	---	---	---	-----

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series

Subject to change without notice.

# UAT1555



**Pitch**  
55.5 mm



**Inner height**  
50 mm



**Inner widths**  
75 - 175 mm



**Bending radii**  
100 - 300 mm

## Stay variants

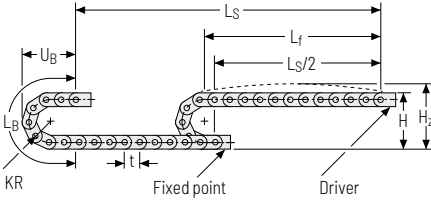


**Design 080** ..... page 614

### Covered on both sides with outside detachable cover

- » Plastic cover for rough environmental conditions with dirt, chips and dust.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.

Unsupported arrangement

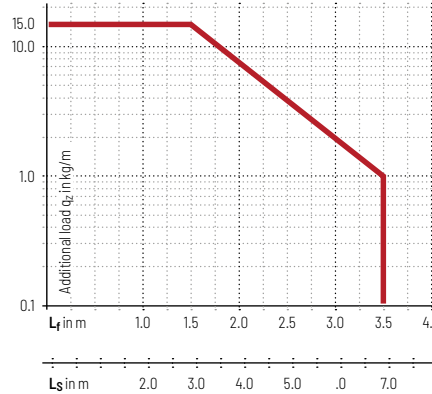


KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
100	268	298	425	190
125	318	348	504	215
150	368	398	582	240
175	418	448	661	265
200	468	498	739	290
225	518	548	818	315
250	568	598	896	340
300	668	698	1053	390

Load diagram for unsupported length depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 2.9 \text{ kg/m}$  at  $B_j 125 \text{ mm}$ . For other inner widths, the maximum additional load changes.



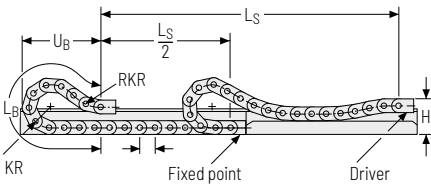
**Speed**  
up to 8 m/s

**Acceleration**  
up to 40 m/s<sup>2</sup>

**Travel length**  
up to 6.5 m

**Additional load**  
up to 15 kg/m

Gliding arrangement



**Speed**  
up to 3 m/s

**Acceleration**  
up to 15 m/s<sup>2</sup>

**Travel length**  
up to 150 m

**Additional load**  
up to 15 kg/m

The gliding cable carrier has to be routed in a channel. See p. 850.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series

## Stay variant 080 – covered on both sides with inside detachable cover

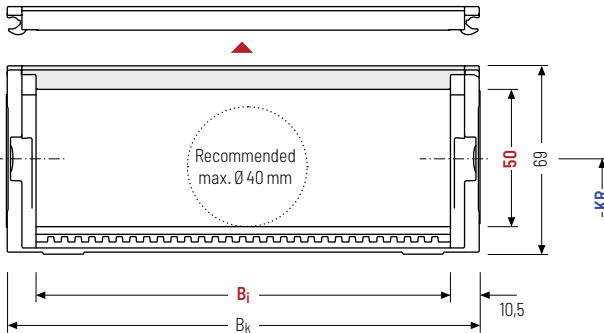
- » Plastic cover for rough environmental conditions with dirt and chips.
- » Fully detachable on one side in any position.
- » **Inside:** very quick release.



Stay arrangement on each chain link (**VS: fully-stayed**)



$B_i$  75 – 175 mm



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]			$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]
50	69	75	125	175	$B_i + 21$	100	125	150	175	2,43
						200	225	250	300	3,44

### Order example



UAT1555

Type

080

Stay variant

175

$B_i$  [mm]

225

KR [mm]

2553

$L_k$  [mm]

VS

Stay arrangement

**Divider systems**

As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

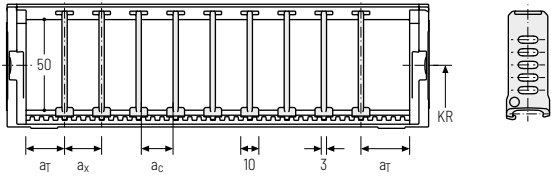
The dividers are easily attached to the stay for applications with transverse accelerations and for applications laying on the side by simply turning them.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

The locking cams click into place in the locking grids in the covers (**version B**).

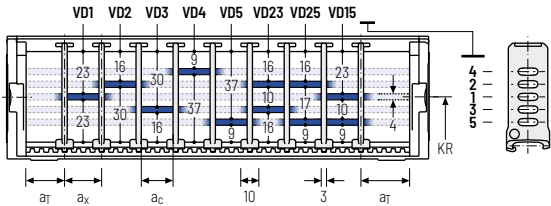
**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Grid [mm]	n <sub>T</sub> min
A	5	10	7	-	-
B	7.5	10	7	5	-



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> Grid [mm]	n <sub>T</sub> min
A	5	10	7	-	2
B	7.5	10	7	5	2



**Order example**

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].  
 If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series

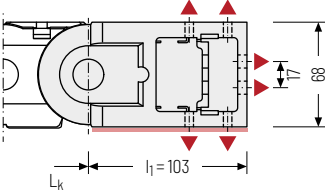
UAT  
seriesTKA  
seriesTKR  
seriesQUANTUM<sup>®</sup>  
seriesXL  
seriesTKHD  
seriesM  
seriesUNIFLEX  
Advanced  
seriesK  
seriesPROTUM<sup>®</sup>  
series



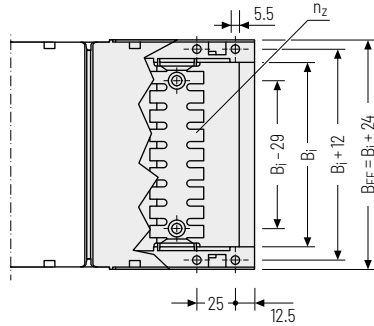
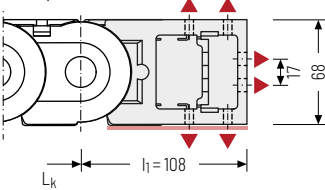
**Universal end connectors UMB – plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted from the top, from the bottom, or face on.

Driver




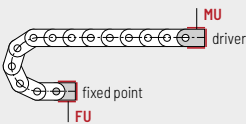
Fixed point



▲ Assembly options

$B_1$ [mm]	$B_{EF}$ [mm]	$n_2$
75	99	2 x 5
125	149	2 x 9
175	199	2 x 13

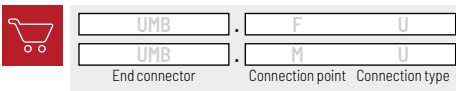
 Recommended tightening torque:  
5 Nm for cheese-head screws ISO 4762 - M5 x 8.8



**Connection point**  
F - fixed point  
M - driver

**Connection type**  
U - Universal mounting bracket

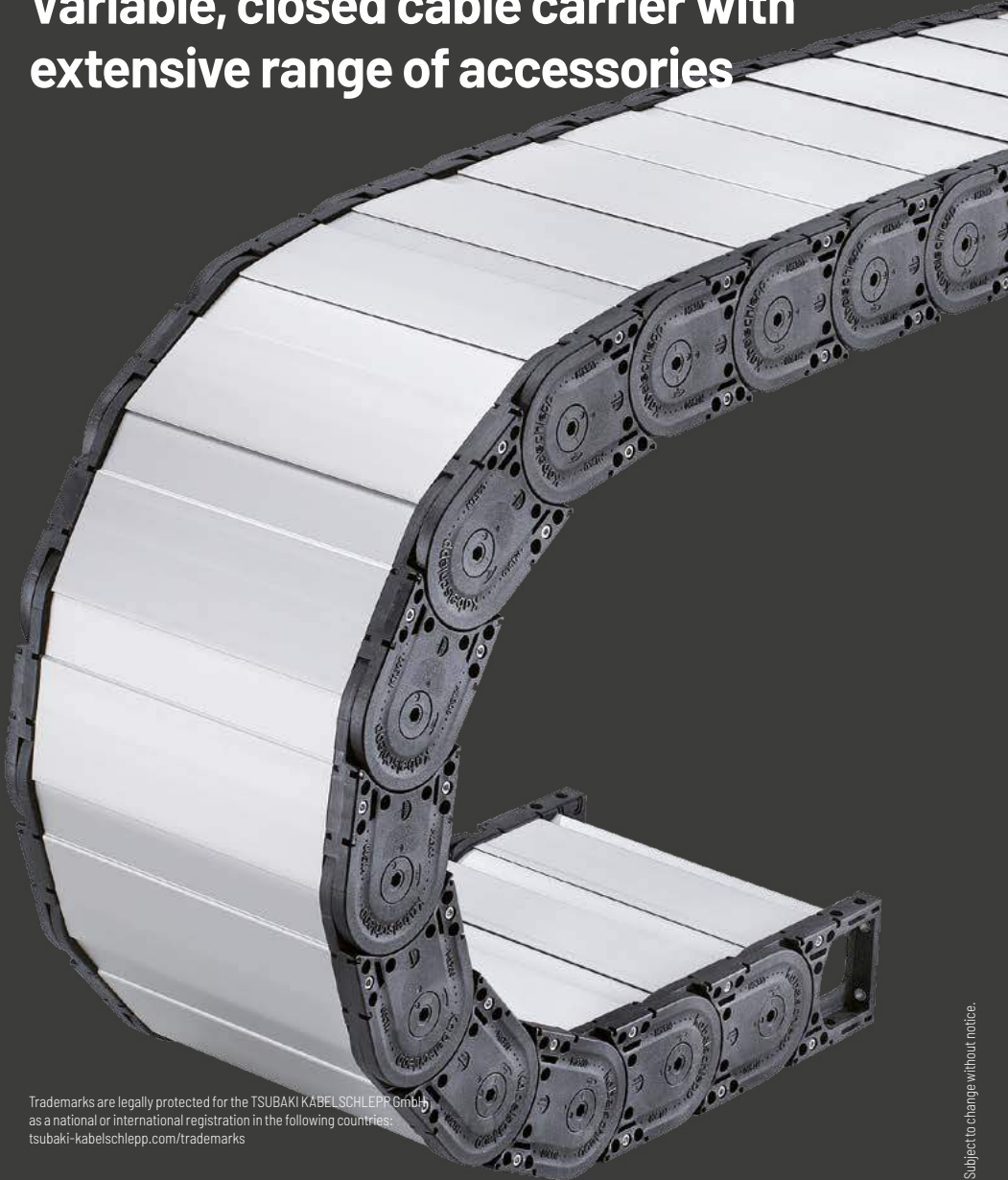
**Order example**



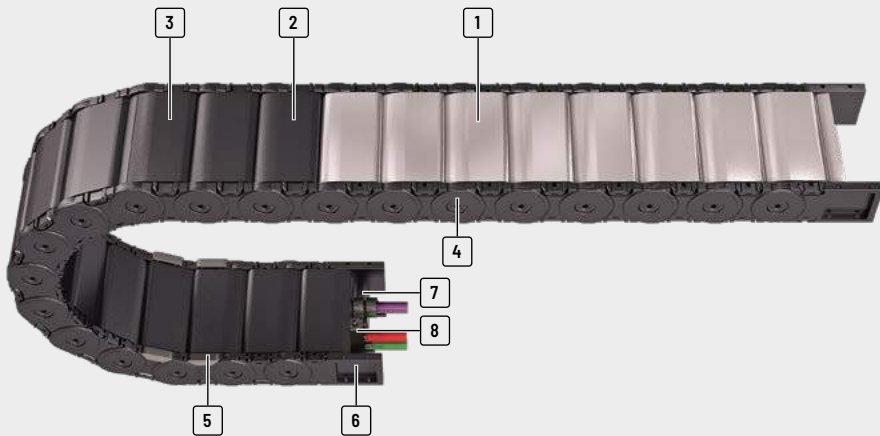
PROTUM® series
K series
UNIFLEX Advanced series
M series
TKHD series
XL series
QUANTUM® series
TKR series
TKA series

# MT series

Variable, closed cable carrier with  
extensive range of accessories



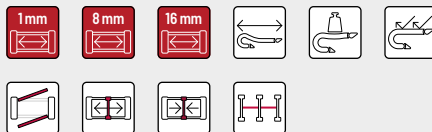
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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)



- |  |   |  |
|--|---|--|
| <p>1 Aluminum cover available in <b>1 mm width sections</b></p> <p>2 Plastic cover available in <b>8 or 16 mm width sections</b></p> | <p>3 Can be opened quickly on the inside and the outside for cable laying</p> <p>4 Locking bolts</p> <p>5 Replaceable glide shoes</p> | <p>6 Universal end connectors (UMB)</p> <p>7 C-rail for strain relief elements</p> <p>8 Strain relief elements</p> |
|--|---|--|

## Features

- » Encapsulated, dirt-resistant stroke system
  - » Stable side bands through robust link plate design
  - » Easy assembly of side bands through bars with easy-to-assemble locking bolts
  - » Long service life due to minimized hinge wear owing to the "life extending 2 disc principle"
  - » Large selection of vertical and horizontal stay systems and separation options for your cables
- » Versions with aluminum cover system available in 1 mm width sections up to 800 mm inner width
  - » Versions with plastic cover system available in 8 or 16 mm width sections



Minimized hinge wear owing to the "life extending 2 disc principle"



Sturdy link plate design, encapsulated stroke system



Easy to assemble through locking bolts



Replaceable glide shoes for long service life for gliding applications

Type	Opening variant	Stay variant	$h_i$	$h_G$	$B_i$	$B_k$	$B_i$ -grid	$t$	$KR$	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]
			[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
<b>MT0475</b>											
		RMD 01	26	39	33 - 180	41 - 197	1	47.5	75 - 300	3	20
		RMD 02	26	39	33 - 180	41 - 197	1	47.5	75 - 300	3	20
		RDD 01	26	39	24 - 280	41 - 297	8	47.5	75 - 300	3	20
		RDD 02	26	39	24 - 280	41 - 297	8	47.5	75 - 300	3	20
<b>MT0650</b>											
		RMD	38.5	57	100 - 500	134 - 534	1	65	115 - 350	25	30
		RDD	38.5	57	50 - 258	84 - 292	8	65	95 - 350	25	30
<b>MT0950</b>											
		RMD	54.5	80	100 - 600	139 - 639	1	95	200 - 380	35	43
		RDD	54.5	80	77 - 349	116 - 388	16	95	140 - 380	35	43
<b>MT1250</b>											
		RMD	68.5	96	150 - 800	195 - 845	1	125	260 - 500	65	61
		RDD	68.5	96	103 - 359	148 - 404	16	125	220 - 500	65	61
<b>MT1300</b>											
		RMD	87	120	100 - 800	150 - 850	1	130	240 - 500	70	69

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
2.7	10	50	-	-	-	•	•	-	-	•	•	-	624
2.7	10	50	-	-	-	•	•	-	-	•	•	-	626
2.7	10	50	-	-	-	•	•	•	-	•	•	-	628
2.7	10	50	-	-	-	•	•	•	-	•	•	-	630
4.8	10	35	170	8	20	•	•	-	-	•	•	-	636
4.8	10	35	170	8	20	•	•	-	-	•	•	-	638
7.4	10	25	230	8	20	•	•	•	-	•	•	-	644
7.4	10	25	230	8	20	•	•	•	•	•	•	-	646
9.7	10	20	270	8	20	•	•	•	-	•	•	-	652
9.7	10	20	270	8	20	•	•	•	•	•	•	-	654
10.8	10	20	300	8	20	•	•	-	•	•	•	-	660

Subject to change without notice.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

# MT0475



**Pitch**  
47.5 mm



**Inner height**  
26 mm



**Inner widths**  
24 - 280 mm



**Bending radii**  
75 - 300 mm

XLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

## Stay variants



**Aluminum cover RMD 01** ..... page 624

### Cover with hinge in the inner radius

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** release by rotating 90°.
- » **Inside:** swivable to both sides.



**Aluminum cover RMD 02** ..... page 626

### Cover with hinge in the outer radius

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



**Plastic cover RDD 01** ..... page 628

### Cover with hinge in the inner radius

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** release by rotating 90°.
- » **Inside:** swivable to both sides.

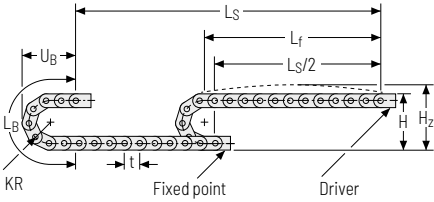


**Plastic cover RDD 02** ..... page 630

### Cover with hinge in the outer radius

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.

Unsupported arrangement



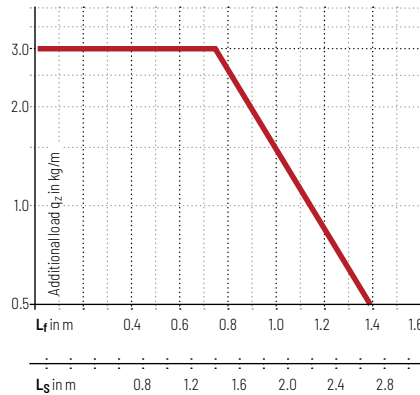
KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	189	214	331	142
100	239	264	410	167
130	299	324	504	197
160	359	384	598	227
200	439	464	724	267
250	539	564	881	317
300	639	664	1038	367

Load diagram for unsupported length

depending on the additional load.

Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 1.7 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 10 m/s

**Acceleration**  
up to 50 m/s<sup>2</sup>

**Travel length**  
up to 2.7 m

**Additional load**  
up to 3.0 kg/m

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Aluminum cover RMD 01 – cover with hinge in the inner radius

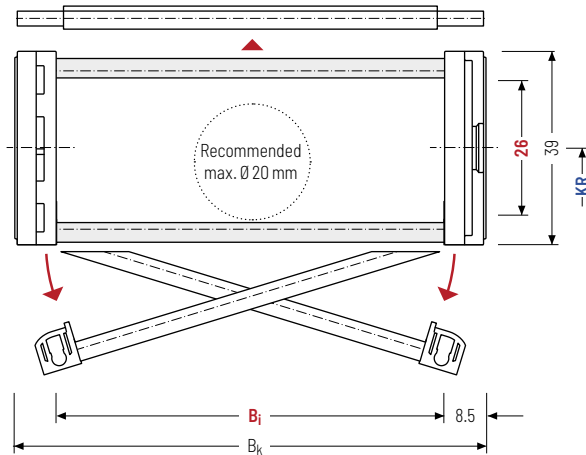
- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm sections**.
- » **Outside:** release by turning 90°.
- » **Inside:** swivable to both sides.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 33 – 180 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]							q <sub>k</sub> [kg/m]
26	39	33 – 180	B <sub>i</sub> + 17	75	100	130	160	200	250	300	1.40 – 4.92

\* in 1 mm width sections

### Order example



**MT0475**

Type

**128**

B<sub>i</sub> [mm]

**RMD 01**

Stay variant

**100**

KR [mm]

**1425**

L<sub>k</sub> [mm]

**VS**

Stay arrangement



**Divider systems**

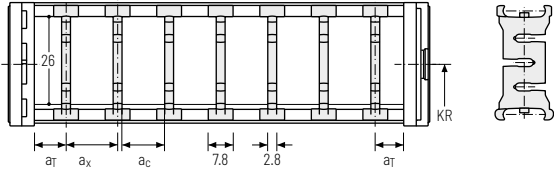
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	7.8	5	-

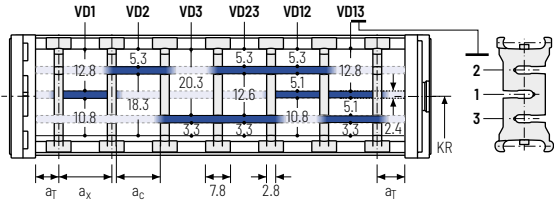
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	20	7.8	5	2

The dividers can be moved in the cross section.



**Order example**

TS1

·

A

·

3

-

VD1

⋮

-

VD3

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Aluminum cover RMD 02 – cover with hinge in the outer radius

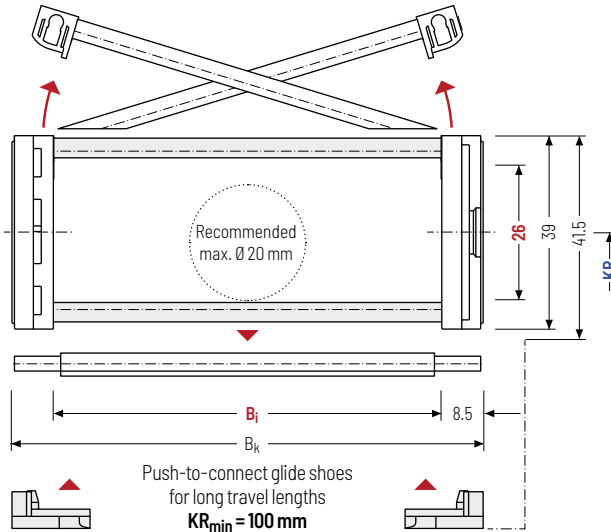
- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 33 – 180 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
26	39	41.5	33 – 180	B <sub>i</sub> + 17	75	100	130	160	200	250	300	1.40 – 4.92

\* in 1 mm width sections

### Order example



MT0475

Type

128

B<sub>i</sub> [mm]

RMD 02

Stay variant

100

KR [mm]

1425

L<sub>k</sub> [mm]

VS

Stay arrangement

**Divider systems**

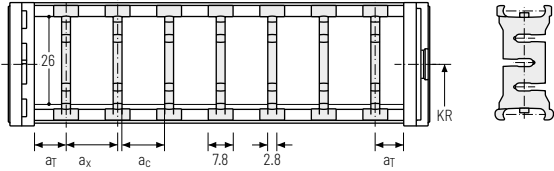
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	7.8	5	-

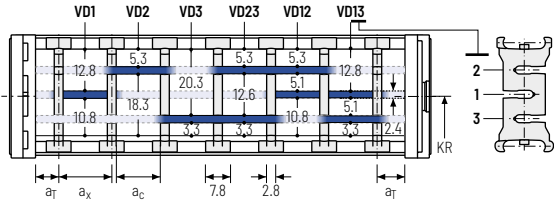
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	20	7.8	5	2

The dividers can be moved in the cross section.



**Order example**

TS1

A

3

VD1

⋮

VD3

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Plastic cover RDD 01 – cover with hinge in the inner radius

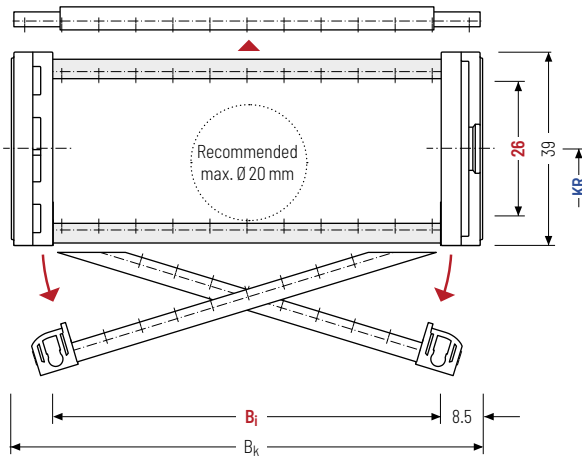
- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **8 mm sections**.
- » **Outside:** release by rotating 90°.
- » **Inside:** swivable to both sides.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub>: 24 – 280 mm  
in 8 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_1$ [mm]	$h_G$ [mm]	$B_i$ [mm]										$B_k$ [mm]	$KR$ [mm]		$q_k$ [kg/m]
26	39	24	32	40	48	56	64	72	80	88	96	$B_i + 17$	75	100	0.90 - 4.41
		104	112	120	128	136	144	152	160	168	176		130	160	
		184	192	200	208	216	224	232	240	248	256		200	250	
		264	272	280	300										

### Order example



**MT0475**

Type

**128**

$B_i$  [mm]

**RDD 01**

Stay variant

**100**

$KR$  [mm]

**1425**

$L_k$  [mm]

**VS**

Stay arrangement

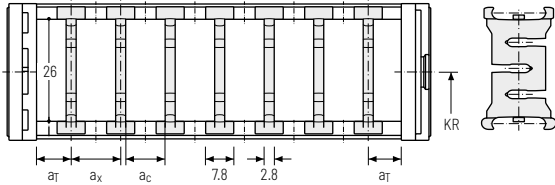
**Divider systems**

As a standard, the divider system is assembled at every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and laying on the side, the dividers or the complete divider system (dividers with height separations) are fixed in the cross section. The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TSO without height separation**

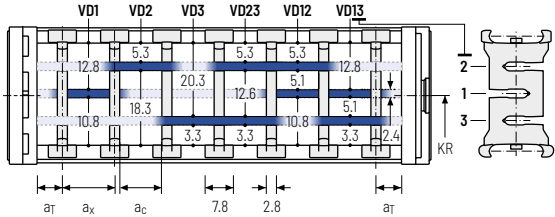
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	6	7.8	5	8	-



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	6	7.8	5	8	2

The dividers are fixed in the cross section (version B).

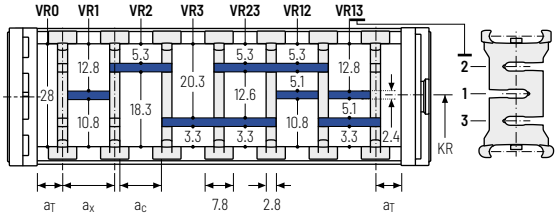


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	12	8*/24	5.2*/21.2	8	2

\* for VRO

With grid distribution (8 mm grid). The dividers are fixed by the height separation, the grid is fixed in the cross section (version B).



**Order example**

TS2

B

3

K1

34

VR1

⋮

⋮

K4

38

VR3

Divider system

Version

n<sub>T</sub>

Chamber

a<sub>x</sub>

Height separation

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Plastic cover RDD 02 – cover with hinge in the outer radius

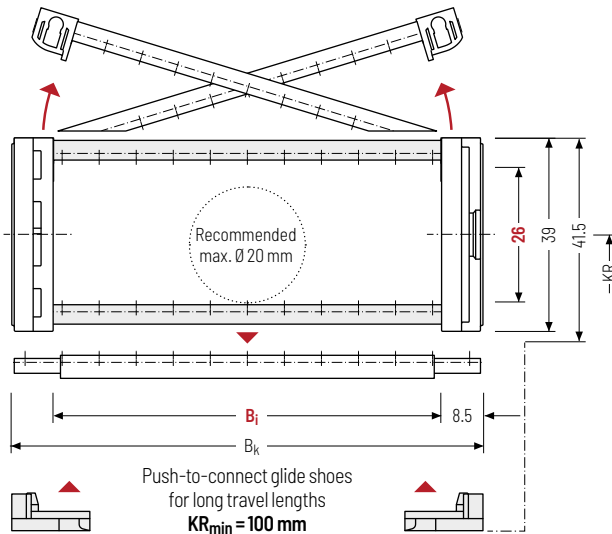
- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **8 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub>: 24 – 280 mm  
in 8 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>1</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]										B <sub>k</sub> [mm]	KR [mm]	q <sub>k</sub> [kg/m]	
26	39	24	32	40	48	56	64	72	80	88	96	B <sub>i</sub> + 17	75	100	0.90 - 4.41
		104	112	120	128	136	144	152	160	168	176		130	160	
		184	192	200	208	216	224	232	240	248	256		200	250	
		264	272	280	300										

### Order example



MT0475

Type

128

B<sub>i</sub> [mm]

RDD 02

Stay variant

100

KR [mm]

1425

L<sub>k</sub> [mm]

VS

Stay arrangement

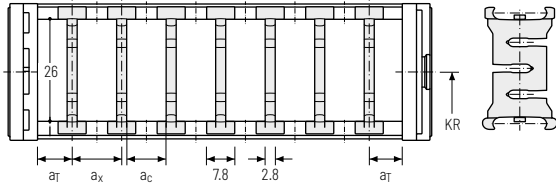
**Divider systems**

As a standard, the divider system is assembled at every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and laying on the side, the dividers or the complete divider system (dividers with height separations) are fixed in the cross section. The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TSO without height separation**

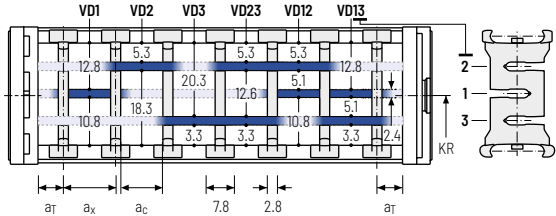
Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	6	7.8	5	8	-



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	6	7.8	5	8	2

The dividers are fixed in the cross section (version B).

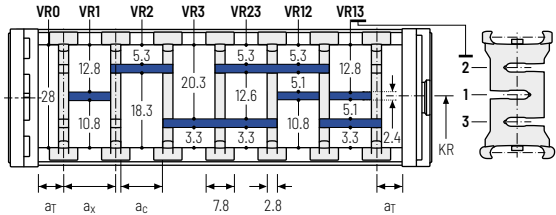


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	12	8*/24	5.2*/21.2	8	2

\* for VRO

With grid distribution (8 mm grid). The dividers are fixed by the height separation, the grid is fixed in the cross section (version B).



**Order example**

TS2

B

3

K1

34

VR1

⋮

⋮

K4

38

VR3

Divider system

Version

n<sub>T</sub>

Chamber

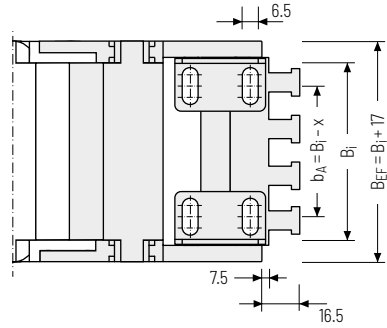
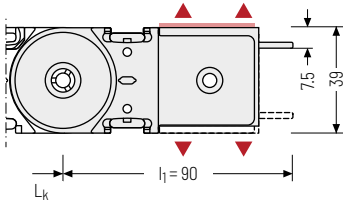
a<sub>x</sub>

Height separation

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## End connectors – plastic/steel (with strain relief)

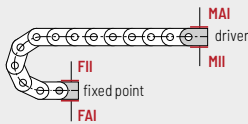
Link end connector made of plastic, end connector made of sheet steel with screw-fixed aluminum strain relief. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options

$B_i$ [mm]	$x$ [mm]	$n_z$
40	17.5	3
56	21.5	4
80	17.5	6
104	19.0	8
128	19.5	9
152	17.5	11
192	18.5	14

Other widths only available without strain relief.

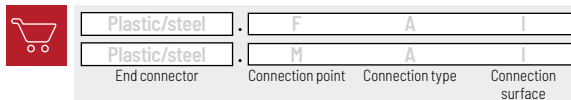


**Connection point**  
**F** - fixed point  
**M** - driver

**Connection surface**  
**I** - connection surface inside

**Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside

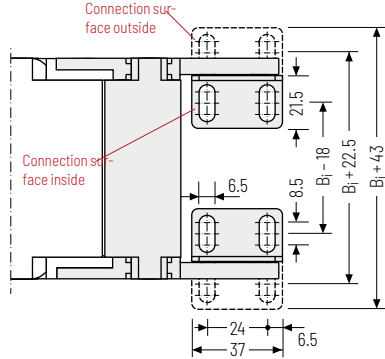
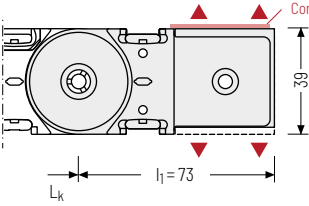
### Order example



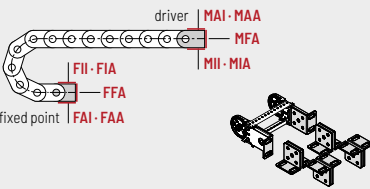


End connectors - plastic/steel

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options



- Connection point**  
**F** - fixed point  
**M** - driver
- Connection surface**  
**A** - connection surface outside  
**I** - connection surface inside
- Connection type**  
**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**F** - flange connection

Order example

	Plastic/steel	F	A	A
	Plastic/steel	M	U	
	End connector	Connection point	Connection type	Connection surface

We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

# MT0650



**Pitch**  
65 mm



**Inner height**  
38.5 mm



**Inner widths**  
50 – 500 mm



**Bending radii**  
95 – 350 mm

## Stay variants



**Aluminum cover RMD** ..... page 636

**Cover with hinge in the outer radius "standard"**

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



**Plastic cover RDD** ..... page 638

**Cover with hinge in the outer radius "standard"**

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### TOTALTRAX® complete systems

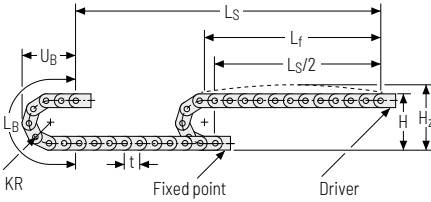
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement

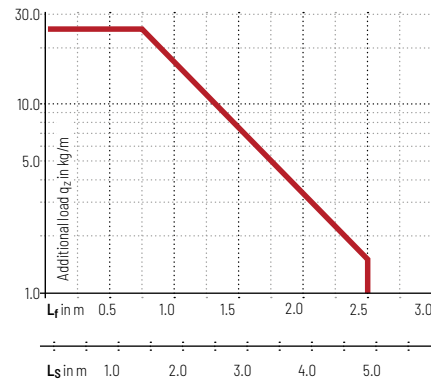





KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
95*	247	282	429	189
115	287	322	492	209
145	347	382	586	239
175	407	442	680	269
220	497	532	822	314
260	577	612	948	354
275	607	642	994	369
300	657	692	1073	394
350	757	792	1230	444

\* not RMD

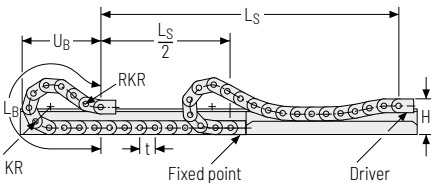
Load diagram for unsupported length

depending on the additional load.  
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.  
Intrinsic cable carrier weight  $q_k = 3.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.







-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 35 m/s<sup>2</sup>
-  **Travel length**  
up to 4,8 m
-  **Additional load**  
up to 25 kg/m


Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
95*	171	300	1180	560
115	171	300	1310	605
145	171	300	1440	640
175	171	300	1635	705
220	171	300	1950	810
260	171	300	2275	926
275	171	300	2405	973
300	171	300	2535	1014
350	171	300	2925	1152

\* not RMD

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 170 m
-  **Additional load**  
up to 25 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.  
The GO module mounted on the driver is a defined sequence of 5 adapted KR/RKR link plates.  
Glide shoes have to be used for gliding applications.

Subject to change without notice.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum cover RMD – cover with hinge in the outer radius

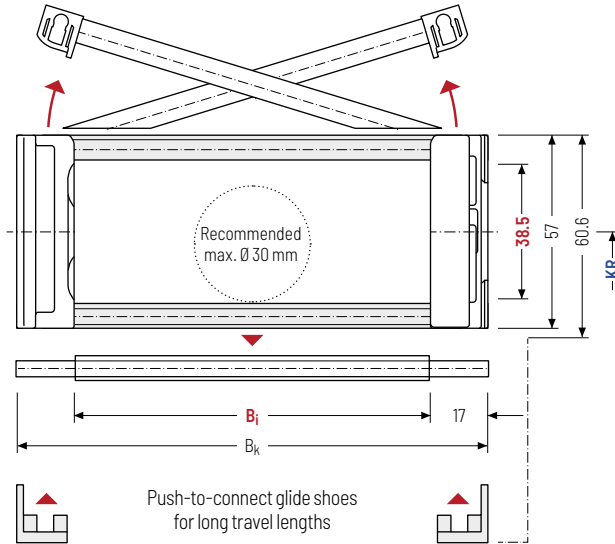
- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 500 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g^*$ [mm]	$h_g^*$ Offroad [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
38.5	57	60.6	62.2	100 – 500	B <sub>i</sub> + 34	115	145	175	220	3,73 – 10,12
						260	275	300	350	

\* in 1 mm width sections

### Order example



MT0650

Type

300

B<sub>i</sub> [mm]

RMD

Stay variant

175

KR [mm]

1430

L<sub>k</sub> [mm]

VS

Stay arrangement

**Divider systems**

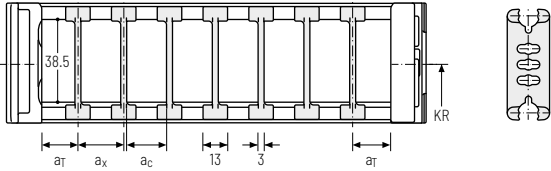
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	16	13	10	-

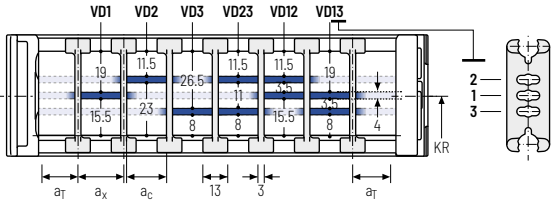
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	16	40	13	10	2

The dividers can be moved in the cross section.



**Order example**

TS1

·

A

·

3

-

VD1

⋮

-

VD3

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Plastic cover RDD – cover with hinge in the outer radius

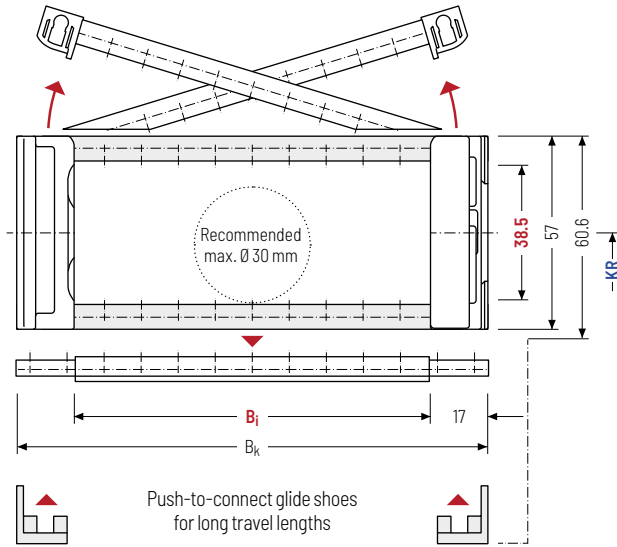
- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **8 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub>: 50 - 258 mm  
in 8 mm width sections



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>1</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g'</sub> [mm]	h <sub>g'</sub> Offroad [mm]	B <sub>i</sub> [mm]					B <sub>k</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
38.5	57	60.6	62.2	50	58	66	74	82	90	98	B <sub>i</sub> + 34	95	115	145	2.40
				106	114	122	130	138	146	154		175	220	260	
				162	170	178	186	194	202	210		275	300	350	3.70
				218	226	234	242	250	258						

### Order example



**MT0650**

Type

**300**

B<sub>i</sub> [mm]

**RDD**

Stay variant

**175**

KR [mm]

**1430**

L<sub>k</sub> [mm]

**VS**

Stay arrangement

**Divider systems**

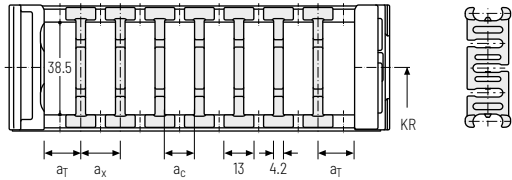
As a standard, the divider system is assembled at every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and laying on the side, the dividers or the complete divider system (dividers with height separations) are fixed in the cross section. The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	13	16	11,8	8	-

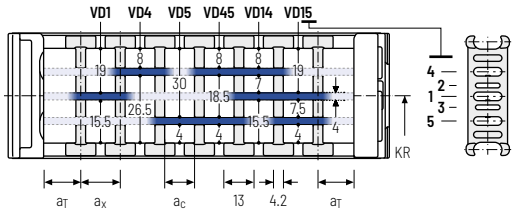
The dividers are fixed in the cross section (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	n <sub>T</sub> min
B	13	21	16	11,8	8	2

The dividers are fixed in the cross section (version B).



**Order example**

🛒

TS1

A

3

VD1

⋮

VD3

Divider system
Version
n<sub>T</sub>
Height separation

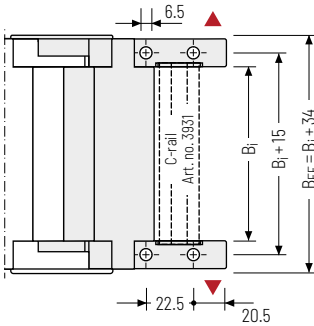
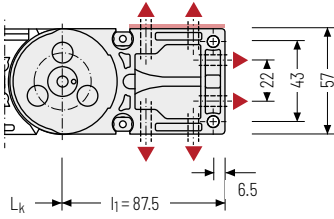
Please state the designation of the divider system (**TS0, TS1,...**), the version, and the number of dividers per cross section [n<sub>T</sub>].


When using divider systems with height separation (**TS1**), please additionally state the position (e.g. VD1) viewed from the left driver belt. You are welcome to add a sketch to your order.

MT series
XLT series
ROBOTRAX® System
FLATVEVOR®
CLEANVEVOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

**Universal end connectors UMB - plastic (standard)**

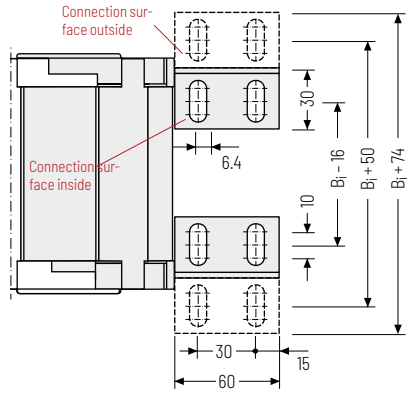
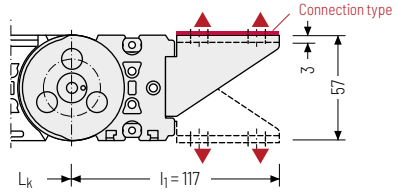
The universal end connectors (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**




 Recommended tightening torque: 11 Nm for cheese-head screws ISO 4762 - M6 - 8.8

**End connectors - plastic/steel**

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



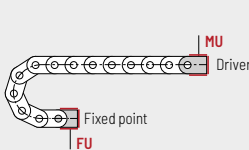
 Assembly options

**Connection point**

- F** - fixed point
- M** - driver

**Connection type**

- U** - universal end connector



**Connection point**

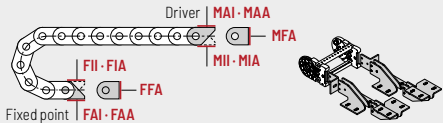
- F** - fixed point
- M** - driver

**Connection surface**

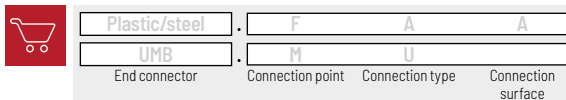
- A** - connection surface outside
- I** - connection surface inside


**Connection type**

- A** - threaded joint outside (standard)
- I** - threaded joint inside
- F** - flange connection

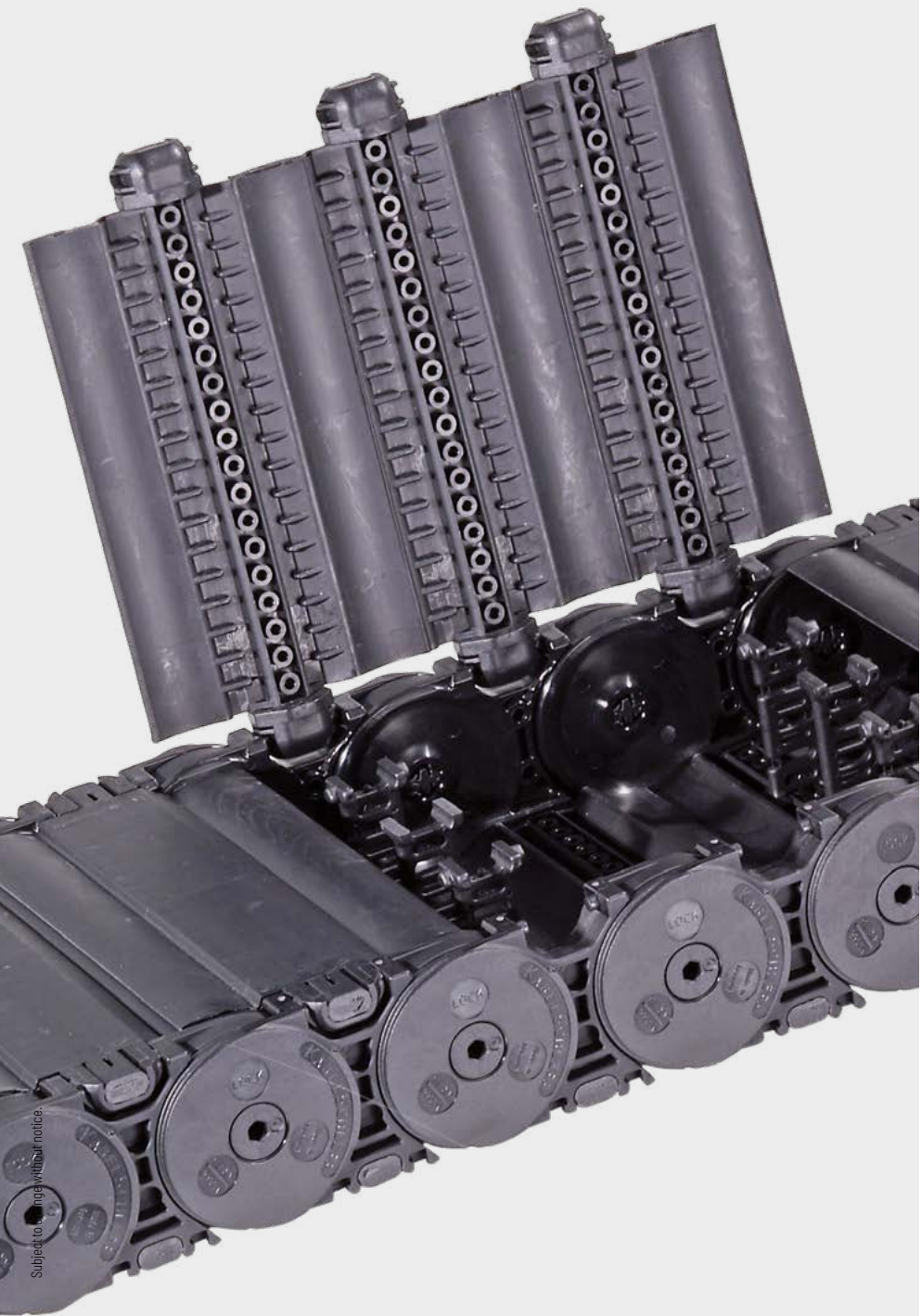


**Order example**



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.





Subject to change without notice.

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

S/SX-Tubes  
series

Accessories

TRAXLINE®

# MT0950



**Pitch**  
95 mm



**Inner heights**  
54.5 mm



**Inner widths**  
77 - 600 mm



**Bending radii**  
140 - 380 mm

## Stay variants



**Aluminum cover RMD** ..... page 644

### Cover with hinge in the outer radius "standard"

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



**Plastic cover RDD** ..... page 646

### Cover with hinge in the outer radius "standard"

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### TOTALTRAX® complete systems

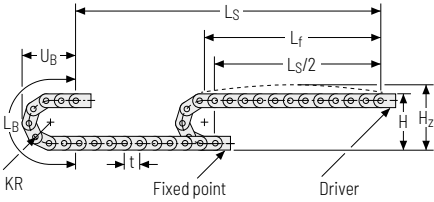
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement



KR [mm]	H [mm]	H <sub>z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
140*	360	405	630	275
170*	420	465	725	305
200	480	525	819	335
260	600	645	1007	395
290	660	705	1102	425
320	720	765	1196	445
380	840	885	1384	515

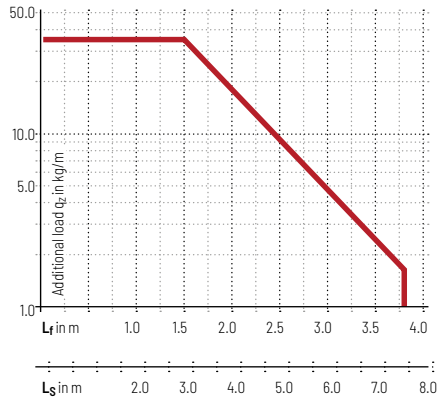
\* not RMD





Load diagram for unsupported length

depending on the additional load.

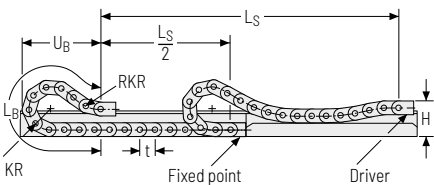
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 7 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.







-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 25 m/s<sup>2</sup>
-  **Travel length**  
up to 7,4 m
-  **Additional load**  
up to 35 kg/m


Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
140*	240	500	1580	740
170*	240	500	1710	773
200	240	500	1995	888
260	240	500	2565	1114
290	240	500	2755	1183
320	240	500	3040	1296
380	240	500	3610	1523

\* not RMD

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 230 m
-  **Additional load**  
up to 35 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

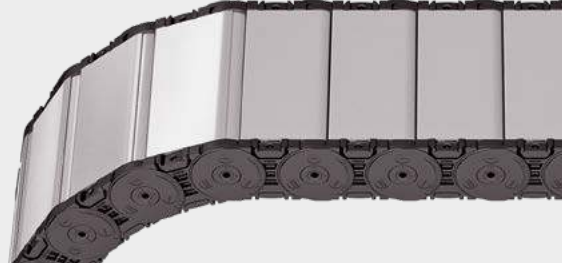
The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.

Glide shoes have to be used for gliding applications.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum cover RMD – cover with hinge in the outer radius

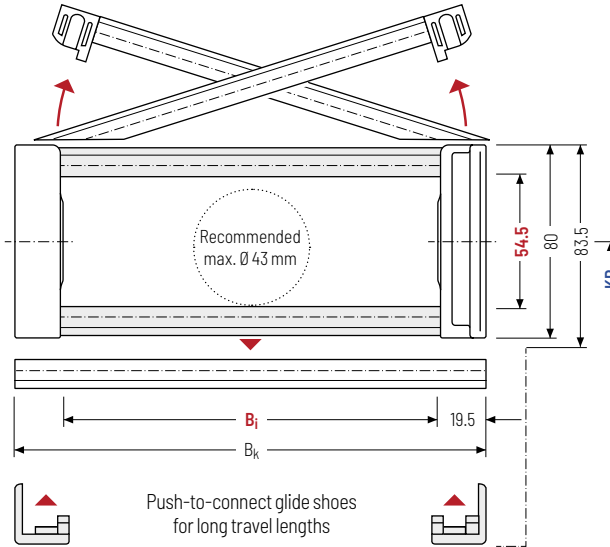
- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 600 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$h_G'$ Offroad [mm]	$B_i$ [mm]*	$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]	
54.5	80	83.5	86	100 – 600	$B_i + 39$	200	260	290	320	380	6.12 – 17.13

\* in 1 mm width sections

### Order example



**MT0950**

Type

**400**

$B_i$  [mm]

**RMD**

Stay variant

**200**

KR [mm]

**2850**

$L_k$  [mm]

**VS**

Stay arrangement

**Divider systems**

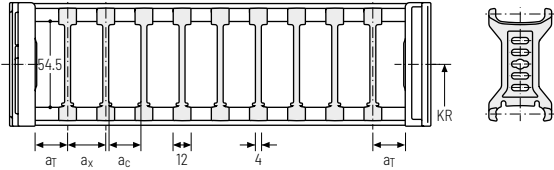
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3.5	12	8	-

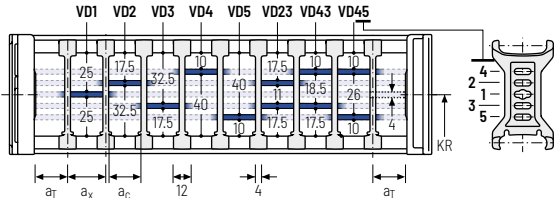
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	3.5	25	12	8	2

The dividers can be moved in the cross section.

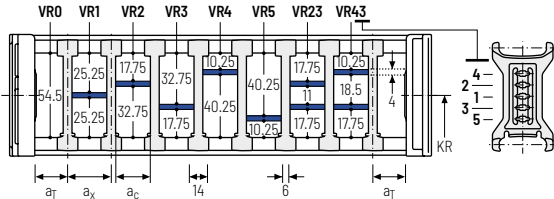


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	4.5	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



**Order example**

TS2 · A · 3 · K1 · 34 - VR1

⋮

⋮

⋮

· K4 · 38 - VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>r</sub>/a<sub>s</sub>] (as seen from the driver).

If using divider systems with height separation (**TS1 – TS2**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

## Plastic cover RDD – cover with hinge in the outer radius

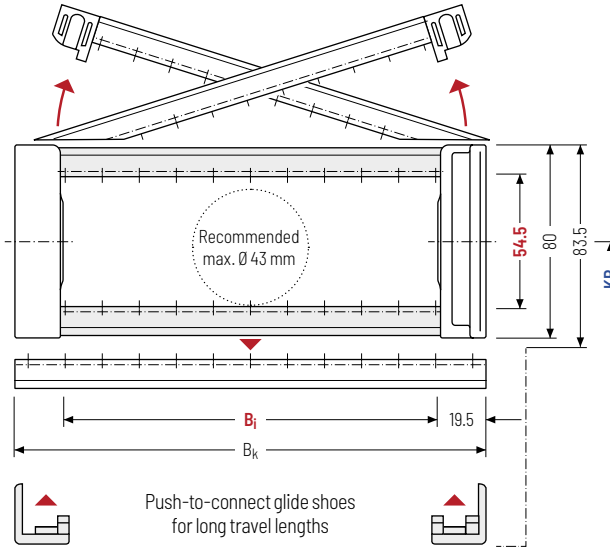
- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **16 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1mm** B<sub>i</sub> 77 – 349 mm  
in **16 mm** width sections



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**i** For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$h_g'$ Offroad [mm]	$B_i$ [mm]							$B_k$ [mm]	$KR$ [mm]			$q_k$ [kg/m]
54.5	80	83.5	86	77	93	109	125	141	157	173	$B_i + 39$	140	170	200	4.3
				189	205	221	237	253	269	285		260	290	320	-
				301	317	333	349					380			7.7

### Order example



**MT0950**

Type

**269**

$B_i$  [mm]

**RDD**

Stay variant

**200**

$KR$  [mm]

**2850**

$L_k$  [mm]

**VS**

Stay arrangement

**Divider systems**

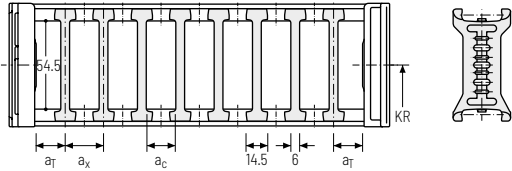
As a standard, the divider system is assembled at every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and laying on the side, the dividers or the complete divider system (dividers with height separations) are fixed in the cross section. The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	22,5	16	10	16	-

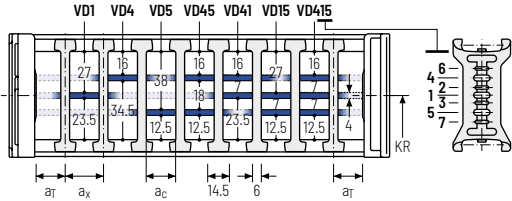
The dividers are fixed in the cross section (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	22,5	22,5	16	10	16	2

The dividers are fixed in the cross section (version B).

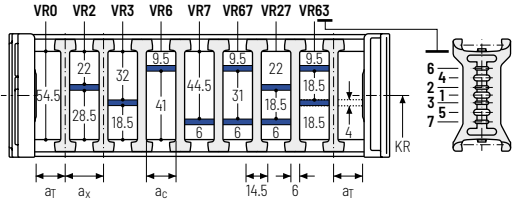


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	22,5	16*/32	10*/26	16	2

\* for VR0

With grid distribution (16 mm grid). The dividers are fixed by the height separation, the grid is fixed in the cross section (version B).



MT series

XLT series

ROBOTRAX® System

FLATVEVOR®

CLEANVEVOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

Subject to change without notice.

**More product information online**



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)

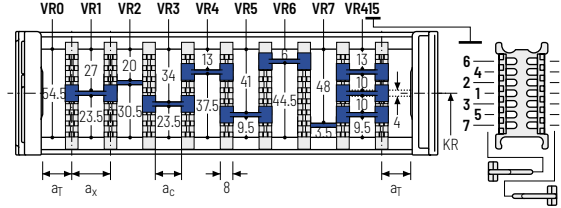


Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

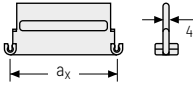
## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
B	6,5	16 / 42*	8	2

\* For aluminum partitions



The dividers are fixed by the partitions, the complete divider system is movable in the cross section.

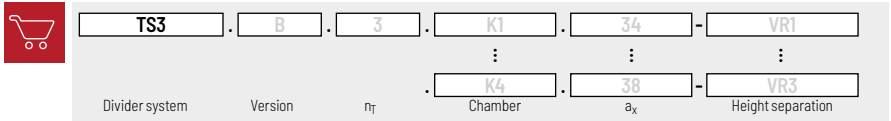


Aluminum partitions in 1 mm width sections with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]												
$a_c$ (nominal width of inner chamber) [mm]												
16	32	48	64	80	96	112	128	144	160	176	192	208
8	24	40	56	72	88	104	120	136	152	168	184	200

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
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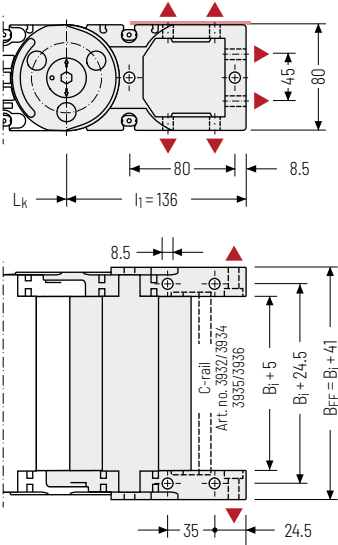


Configure your custom  
cable carrier here:  
**online-engineer.de**



**Universal end connectors UMB - plastic (standard)**

The universal end connectors (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



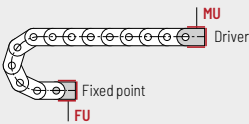
Recommended tightening torque: 27 Nm for cheese-head screws ISO 4762 - M8 - 8.8

**Connection point**

- F** - fixed point
- M** - driver

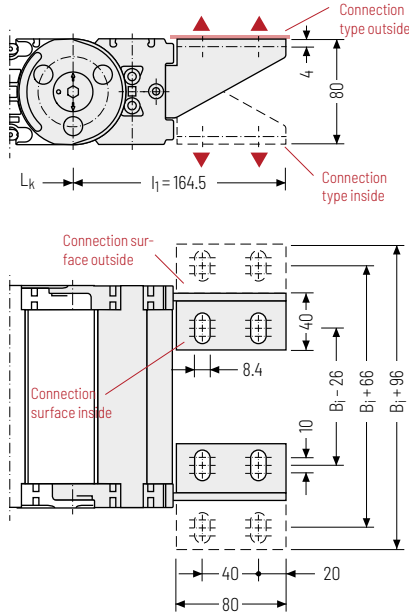
**Connection type**

- U** - universal end connector



**End connectors - plastic/steel**

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



Assembly options

**Connection point**

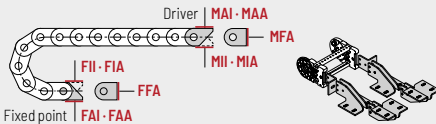
- F** - fixed point
- M** - driver

**Connection surface**

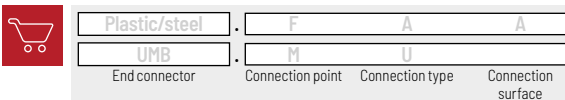
- A** - connection surface outside
- I** - connection surface inside

**Connection type**

- A** - threaded joint outside (standard)
- I** - threaded joint inside
- F** - flange connection



**Order example**



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# MT1250



**Pitch**  
125 mm



**Inner height**  
68.5 mm



**Inner widths**  
103 – 800 mm



**Bending radii**  
220 – 500 mm

## Stay variants



**Aluminum cover RMD** ..... page **652**

### Cover with hinge in the outer radius "standard"

- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



**Plastic cover RDD** ..... page **654**

### Cover with hinge in the outer radius "standard"

- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning by 90°.



### TOTALTRAX® complete systems

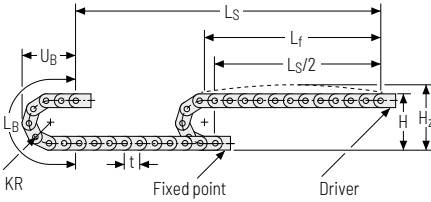
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement



KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
220*	536	586	942	393
260	616	666	1067	433
300	696	746	1193	473
340	776	826	1319	513
380	856	906	1444	553
500	1096	1146	1821	673

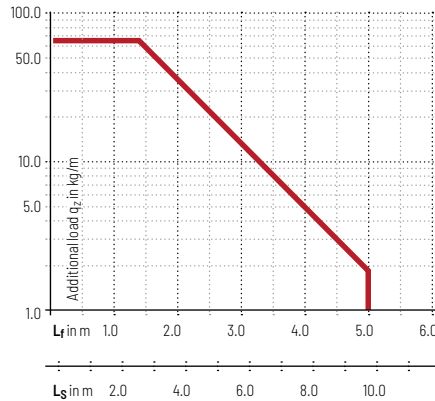
\* not RMD



Load diagram for unsupported length

depending on the additional load.

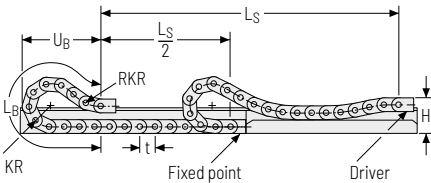
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 8.0 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.







-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 9.7 m
-  **Additional load**  
up to 65 kg/m


Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
220*	288	500	2250	1015
260	288	500	2500	1095
300	288	500	2750	1177
340	288	500	3125	1318
380	288	500	3375	1403
500	288	500	4375	1770

\* not RMD

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 270 m
-  **Additional load**  
up to 65 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.

Glide shoes have to be used for gliding applications.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum cover RMD – cover with hinge in the outer radius

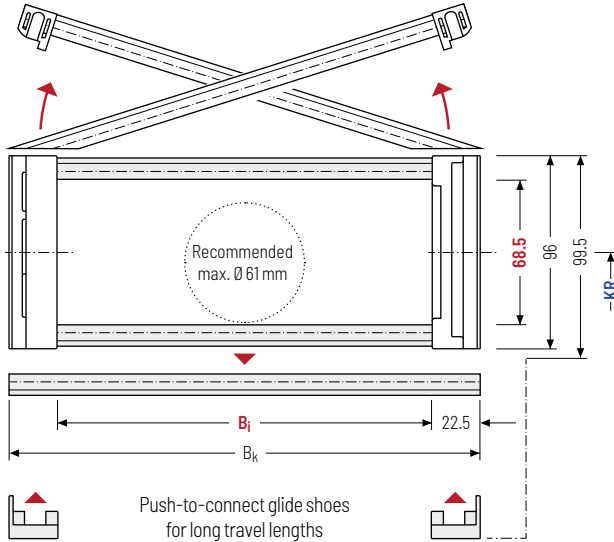
- » Aluminum cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **1 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 150 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.



For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$h_g'$ Offroad [mm]	$B_i$ [mm]*	$B_k$ [mm]	KR [mm]				$q_k$ [kg/m]	
68.5	96	99.5	103	150 – 800	$B_i + 45$	260	300	340	380	500	9.29 – 26.34

\* in 1 mm width sections

### Order example



**MT1250**

Type

**600**

$B_i$  [mm]

**RMD**

Stay variant

**300**

KR [mm]

**4250**

$L_k$  [mm]

**VS**

Stay arrangement

**Divider systems**

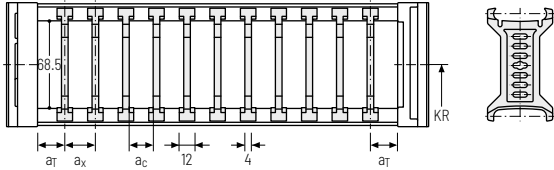
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	12	8	-

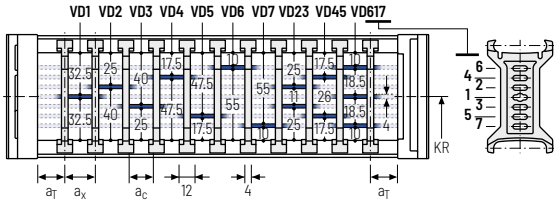
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	25	12	8	2

The dividers can be moved in the cross section.

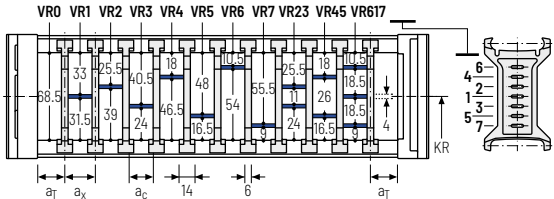


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	7	21	15	2

With grid distribution (1mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



**Order example**

TS2

A

3

K1

34

VR1

⋮

K4

⋮

38

⋮

VR3

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

If using divider systems with height separation (**TS1 – TS2**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

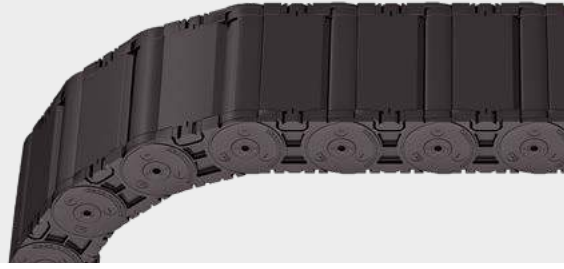
S/SX-tubes series

Accessories

TRAXLINE®

## Plastic cover RDD – cover with hinge in the outer radius

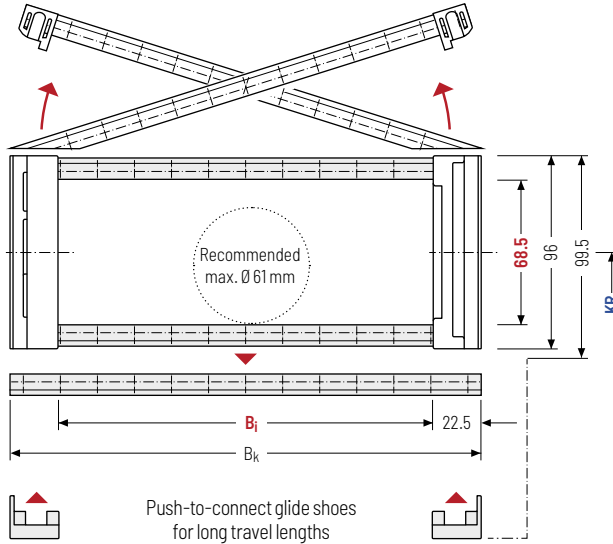
- » Plastic cover system with hinge for light and medium loads. Assembly without screws.
- » Available customized in **16 mm sections**.
- » **Outside:** swivable to both sides.
- » **Inside:** release by turning 90°.



Stay arrangement on each chain link (**VS: fully-stayed**)



1 mm  $B_i$  103 – 359 mm  
in 16 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

For rough environmental conditions, we recommend the use of OFFROAD glide shoes with 80 % higher wear volume.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$h_G'$ Offroad [mm]	$B_i$ [mm]								$B_k$ [mm]	$KR$ [mm]	$q_k$ [kg/m]	
68.5	96	99.5	103	103	119	135	151	167	183	199	215	$B_i + 45$	220	260	5.7
				231	247	263	279	295	311	327	343		300	340	-
				359									380	500	8.9

### Order example



MT1250

Type

295

$B_i$  [mm]

RDD

Stay variant

300

$KR$  [mm]

4250

$L_k$  [mm]

VS

Stay arrangement

**Divider systems**

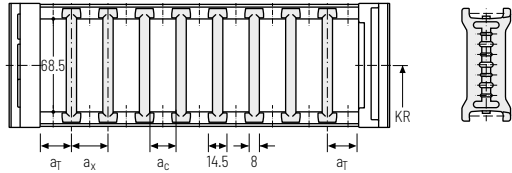
As a standard, the divider system is assembled at every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and laying on the side, the dividers or the complete divider system (dividers with height separations) are fixed in the cross section. The arresting cams click into place in the locking grids in the crossbars (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	19,5	16	8	16	-

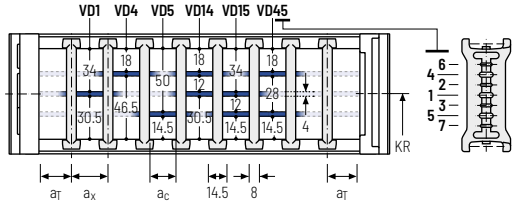
The dividers are fixed in the cross section (version B).



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	19,5	19,5	16	8	16	2

The dividers are fixed in the cross section (version B).

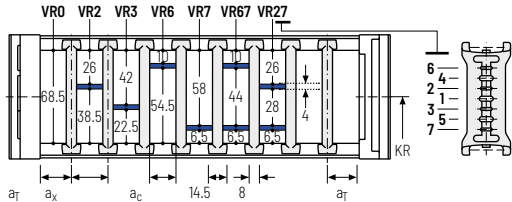


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	η <sub>T</sub> min
B	19,5	16*/32	8*/24	16	2

\* for VR0

With grid distribution (16 mm grid). The dividers are fixed by the height separation, the grid is fixed in the cross section (version B).



MT series
XLT series
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LS/LSX series
S/SX series
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**More product information online**



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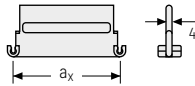
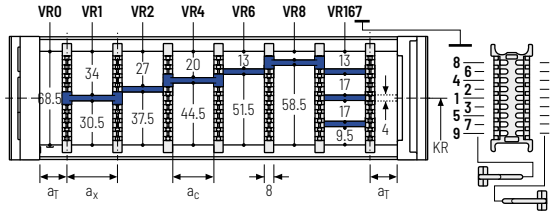
## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
B	4 / 16*	16 / 42**	8	2

\* For VRO

\*\* For aluminum partitions.

The dividers are fixed by the partitions, the complete divider system is fixed in the cross section.



Aluminum partitions in 1 mm width sections with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]												
$a_c$ (nominal width of inner chamber) [mm]												
16	32	48	64	80	96	112	128	144	160	176	192	208
8	24	40	56	72	88	104	120	136	152	168	184	200

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $s_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system. The height separations VR8 and VR9 are not possible when using twin dividers.

### Order example



TS3	B	3	K1	34	VR1
			⋮	⋮	⋮
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.

### More product information online



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Additional info via your  
smartphone or check online at  
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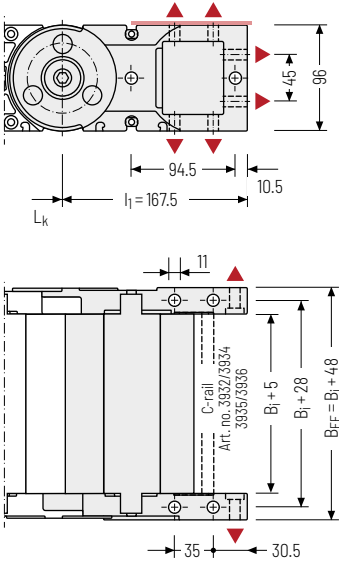



Configure your custom  
cable carrier here:  
[online-engineer.de](http://online-engineer.de)



## Universal end connectors UMB - plastic (standard)

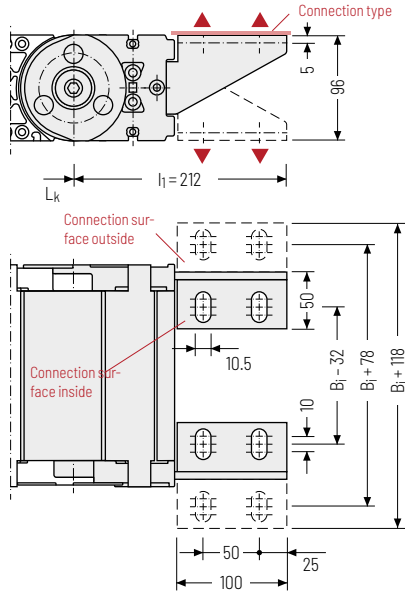
The universal end connectors (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



 Recommended tightening torque: 54 Nm for cheese-head screws ISO 4762 - M10 - 8.8

## End connectors - plastic/steel

Plastic link end connector, steel end connector. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



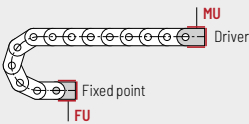
 Assembly options

### Connection point

**F** - fixed point  
**M** - driver

### Connection type

**U** - universal end connector



### Connection point

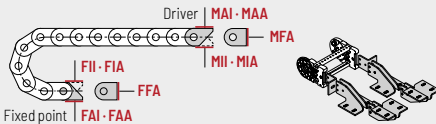
**F** - fixed point  
**M** - driver

### Connection surface

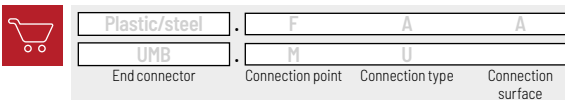
**A** - connection surface outside  
**I** - connection surface inside


### Connection type

**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**F** - flange connection



## Order example



 We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

# MT1300



**Pitch**  
130 mm



**Inner height**  
87 mm



**Inner widths**  
100 – 800 mm



**Bending radii**  
240 – 500 mm

## Stay variants



**Aluminum cover RMD** ..... page 660

### Solid cover

- » Aluminum cover system for heavy loads and maximum cable carrier widths. Threaded joint on both sides.
- » **Outside/inside:** threaded joint easy to release.



### TOTALTRAX® complete systems

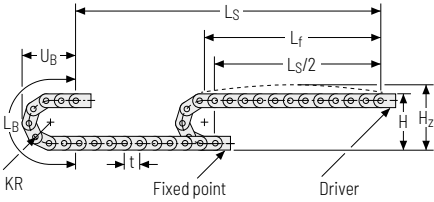
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Unsupported arrangement



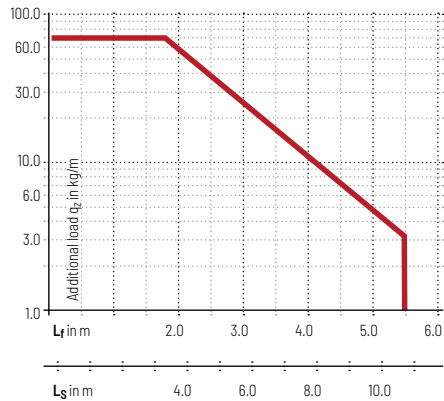
KR [mm]	H [mm]	H <sub>2</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
240	660	720	1014	430
280	740	800	1140	470
320	820	880	1266	510
360	900	960	1391	550
400	980	1040	1517	590
500	1180	1240	1831	690

Load diagram for unsupported length

depending on the additional load.

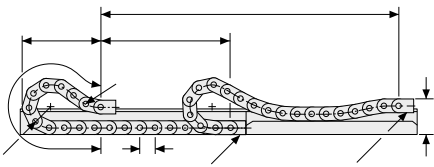
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.

Intrinsic cable carrier weight  $q_k = 8.0 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.







-  **Speed**  
up to 10 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 10.8 m
-  **Additional load**  
up to 70 kg/m

Gliding arrangement | GO module with chain links optimized for gliding



KR [mm]	H [mm]	GO module RKR [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
240	360	500	2470	1125
320	360	500	2880	1240
360	360	500	3140	1331
500	360	500	4310	1756

-  **Speed**  
up to 8 m/s
-  **Acceleration**  
up to 20 m/s<sup>2</sup>
-  **Travel length**  
up to 300 m
-  **Additional load**  
up to 70 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

The GO module mounted on the driver is a defined sequence of 4 adapted KR/RKR link plates.

Glide shoes have to be used for gliding applications.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum cover RMD – Solid cover

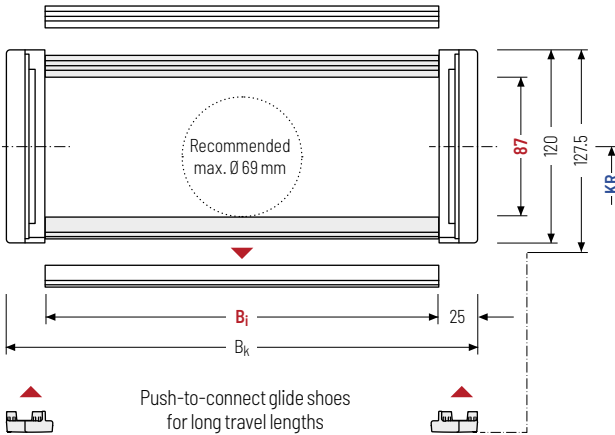
- » Aluminum cover system for heavy loads and maximum cable carrier widths. Threaded joints on both sides.
- » Available customized in **1 mm sections**.
- » **Outside/inside:** threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 100 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_g$ [mm]	$h_g'$ [mm]	$B_i$ [mm]*	$B_k$ [mm]	KR [mm]						$q_k$ [kg/m]
87	120	127.5	100 – 800	$B_i + 50$	240	280	320	360	400	500	8.80 – 27.40

\* in 1 mm width sections

### Order example



MT1300

Type

360

B<sub>i</sub> [mm]

RMD

Stay variant

360

KR [mm]

2600

L<sub>k</sub> [mm]

VS

Stay arrangement

**Divider systems**

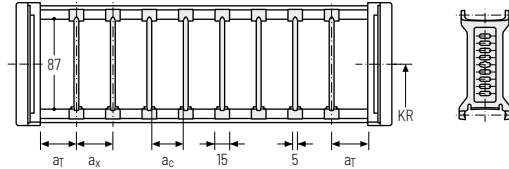
As a standard, the divider system is mounted on every 2<sup>nd</sup> chain link.

For applications with lateral acceleration and lying on the side, the dividers can be attached by simple insertion of a fixing profile into the RMD stay, available as an accessory (**version B**).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

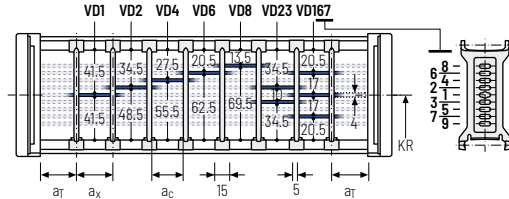
**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	12	15	10	-	-
B	15	15	10	5	-



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	a <sub>x</sub> grid [mm]	π <sub>T</sub> min
A	12	25	15	10	-	2
B	15	25	15	10	5	2

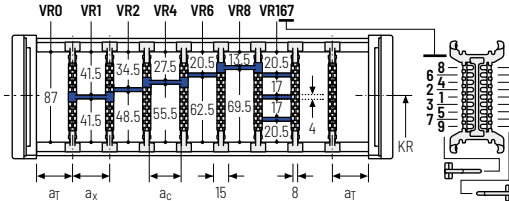


**Divider system TS3 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	12	16/42*	8	2

\* For aluminum partitions

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.



Aluminum partitions in 1 mm width sections with a<sub>x</sub> > 42 mm are also available.

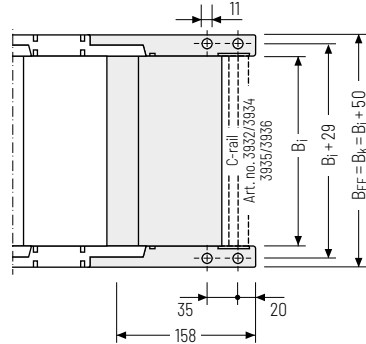
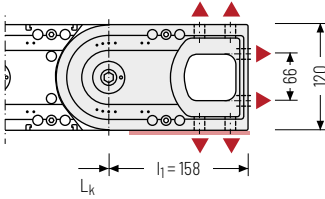
a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Universal end connectors UMB – plastic (standard)

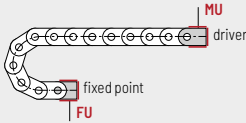
The universal end connectors (UMB) are made from plastic and can be mounted **from the top, from the bottom, face on or from the side.**



▲ Assembly options



Recommended tightening torque: 54 Nm  
for cheese-head screws ISO 4762 - M10 - 8.8



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**U** – Universal mounting bracket

## Order example



UMB	·	F	A
UMB	·	M	A
End connector		Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

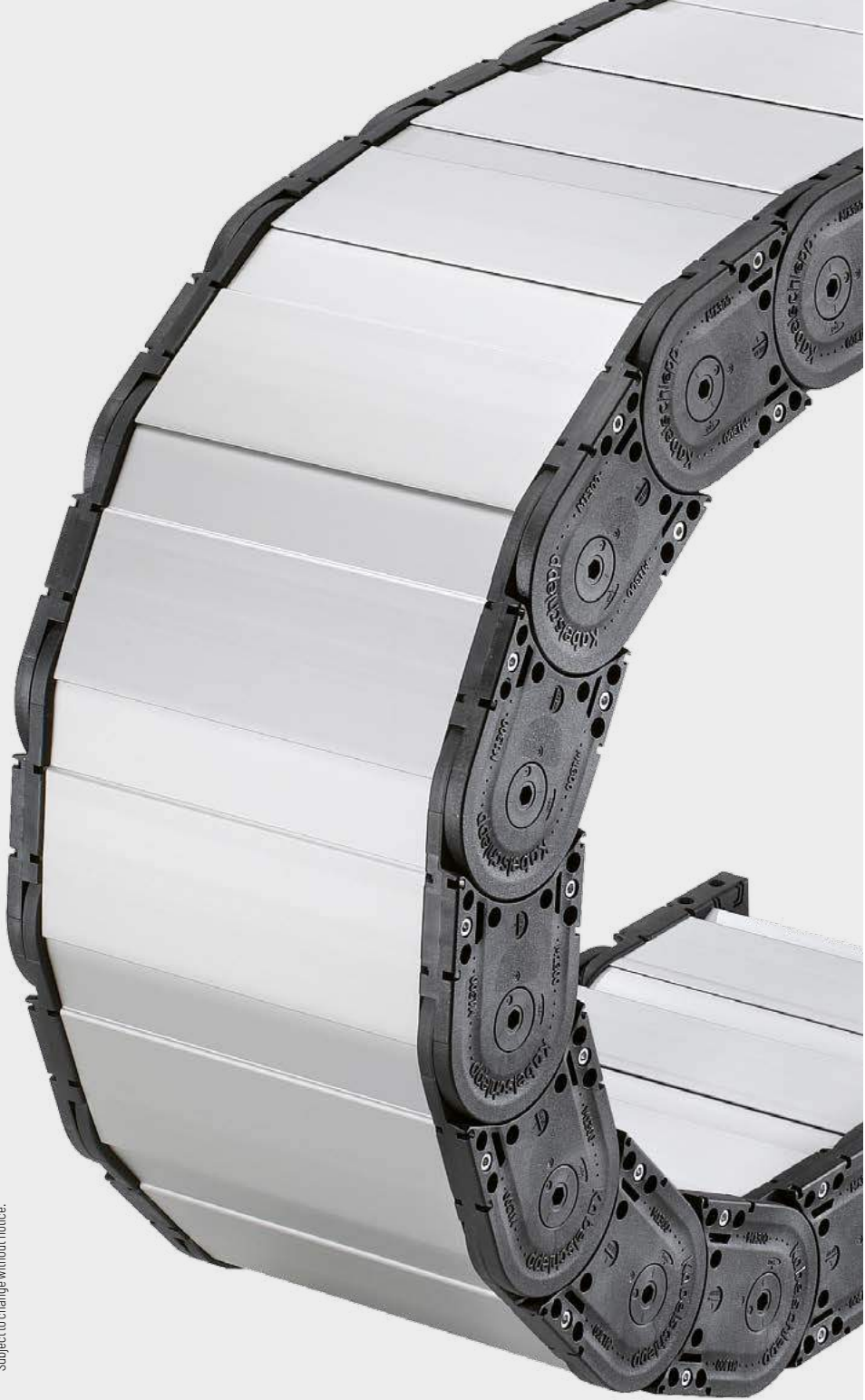
## More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
[online-engineer.de](http://online-engineer.de)



TRAXLINE®

Accessories

S/SX-tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

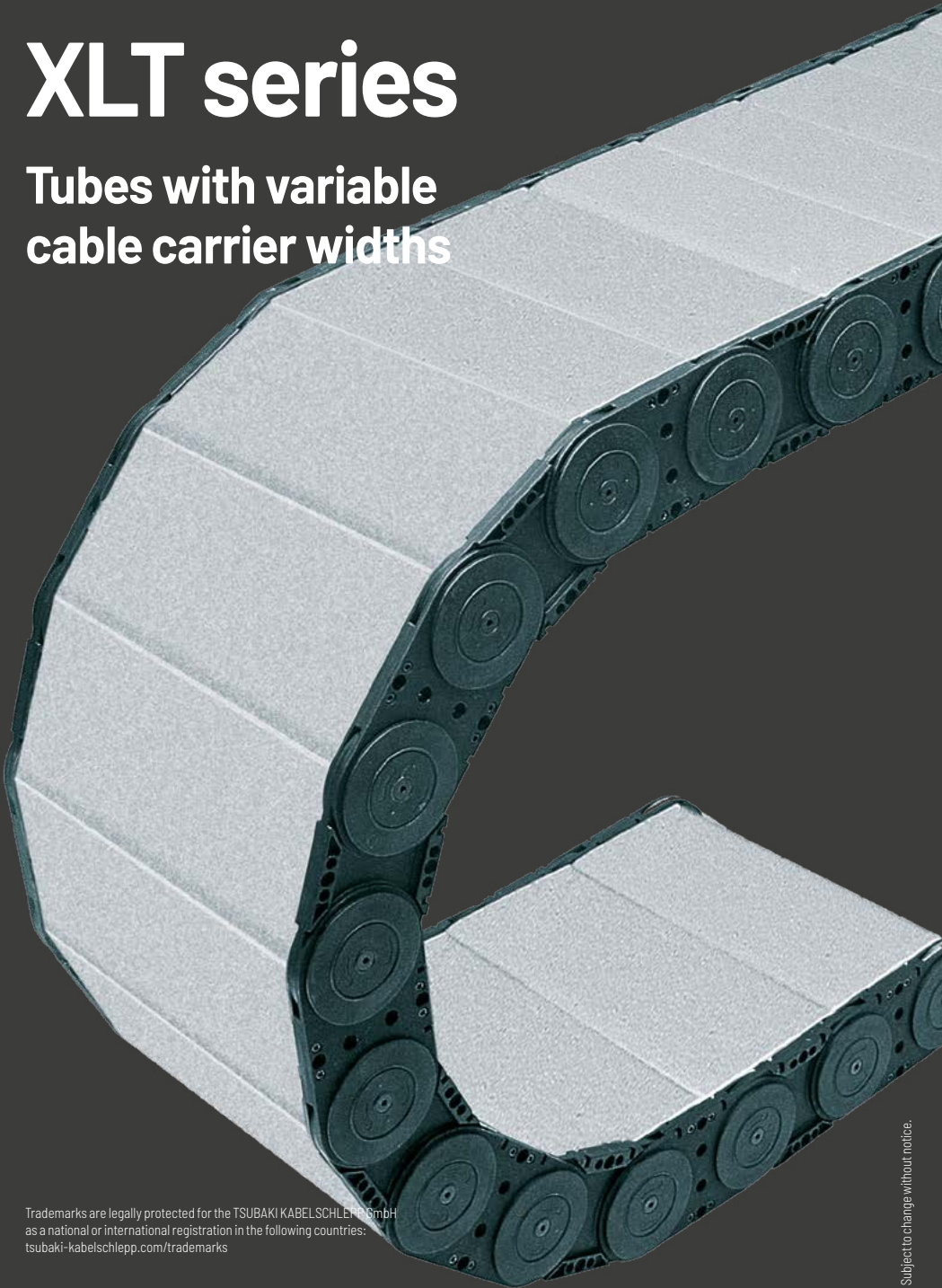
ROBOTRAX®  
System

XLT  
series

MT  
series

# XLT series

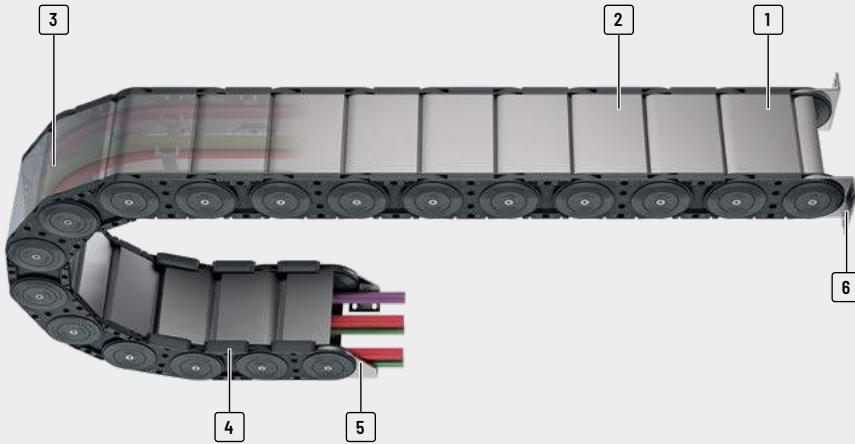
**Tubes with variable  
cable carrier widths**



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- 1 Aluminum covers available in **1 mm width sections**
- 2 4 screw-fixing points for extreme loads
- 3 Can be opened on the inside and the outside for installation of cables and hoses
- 4 Replaceable glide shoes
- 5 Sturdy end connectors made of steel
- 6 Flange connection

## Features

- » Sizes/dimensions
- » Low intrinsic weight
- » Optimum force transmission via the large-surface stroke system (2 disc principle)
- » Plastic side bands in combination with aluminum stays
- » Versions with aluminum stays available in 1 mm width sections up to 1000 mm inner width
- » Can be opened on both sides
- » Large selection of separating options for cables and hoses
- » Optionally with strain relief



**Bolted covers systems for maximum stability even for large cable carrier widths**



**Replaceable glide shoes for long service life for gliding applications**



**Sturdy end connectors made of steel (different connection variants)**



**Many separation options for the cables**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]

## XLT1650



	RMD	105	140	200 - 1000	268 - 1068	1	165	300 - 550	65	84
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MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

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Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	

11.75	4	25	350	2	2-3	•	-	-	•	•	•	-	670
-------	---	----	-----	---	-----	---	---	---	---	---	---	---	-----

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

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LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

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# XLT1650

MT  
seriesXLT  
series

**Pitch**  
165 mm



**Inner heights**  
105 mm



**Inner widths**  
200 - 1000 mm



**Bending radii**  
300 - 550 mm

## Stay variants



**Aluminum stay RMD** ..... page **670**

### Aluminum cover system

- » Bolted aluminum covers for maximum stability
- » For applications generating swarf or coarse contamination
- » **Inside/outside:** Threaded joint easy to release.

ROBOTRAX®  
System

FLATVEYOR®

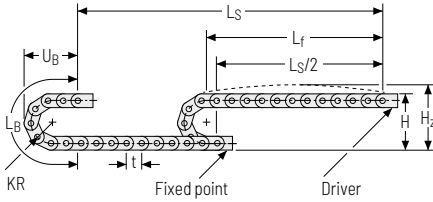
CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

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Unsupported arrangement

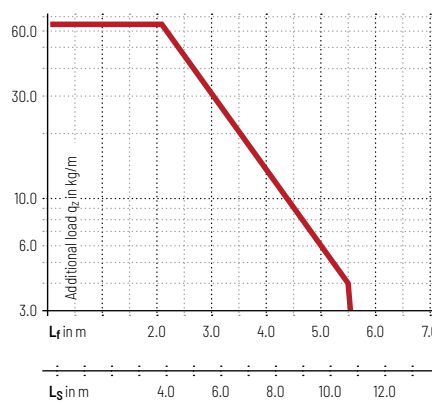






KR [mm]	H [mm]	H <sub>Z</sub> [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
300	740	840	1272	535
350	840	940	1430	585
400	940	1040	1587	635
450	1040	1140	1744	685
500	1140	1240	1901	735
550	1240	1340	2058	785

Load diagram for unsupported length depending on the additional load.

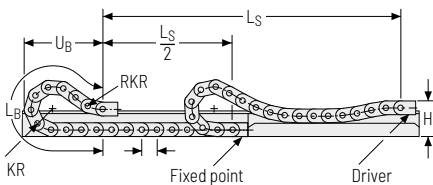
Sagging of the cable carrier is technically permitted for extended travel lengths, depending on the specific application.





Intrinsic cable carrier weight  $q_k = 13 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.




-  **Speed**  
up to 4 m/s
-  **Acceleration**  
up to 25 m/s<sup>2</sup>
-  **Travel length**  
up to 11.75 m
-  **Additional load**  
up to 65 kg/m

Gliding arrangement



-  **Speed**  
up to 2 m/s
-  **Acceleration**  
up to 2-3 m/s<sup>2</sup>
-  **Travel length**  
up to 350 m
-  **Additional load**  
up to 65 kg/m

 The gliding cable carrier must be guided in a channel. See p. 850.

We recommend the use of glide shoes for gliding applications.

## Aluminum stay RMD – aluminum cover system

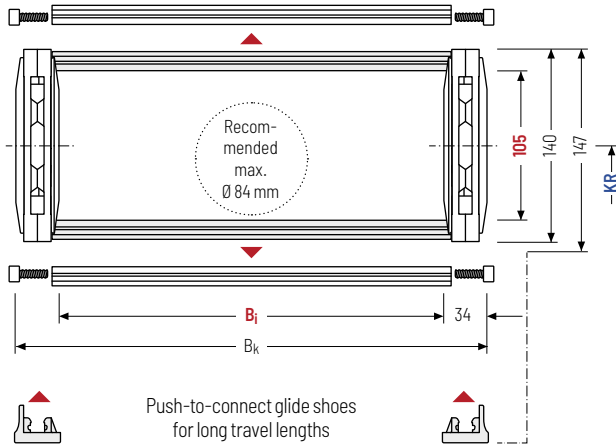
- » Bolted aluminum covers for maximum stability
- » For applications generating swarf or coarse contamination
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 200 – 1000 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_j$ [mm]	$h_G$ [mm]	$h_{G'}$ [mm]	B <sub>i</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]		q <sub>k</sub> [kg/m]
105	140	147	200 – 1000	B <sub>i</sub> + 68	300	350 400 450	500 550 10.5 – 15.3

\* in 1 mm width sections

### Order example



**XLT1650**

Type

**420**

B<sub>i</sub> [mm]

**RMD**

Stay variant

**350**

KR [mm]

**2850**

L<sub>k</sub> [mm]

**VS**

Stay arrangement

## Divider systems

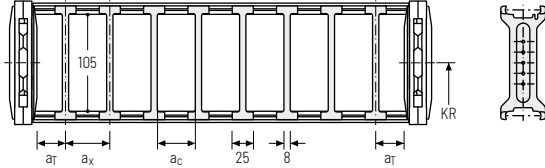
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	6	25	17	-

The dividers can be moved in the cross section.

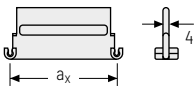
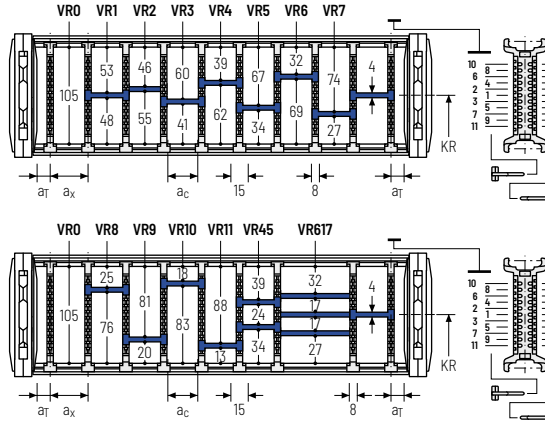


### Divider system TS3 with height separation consisting of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	1	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system.

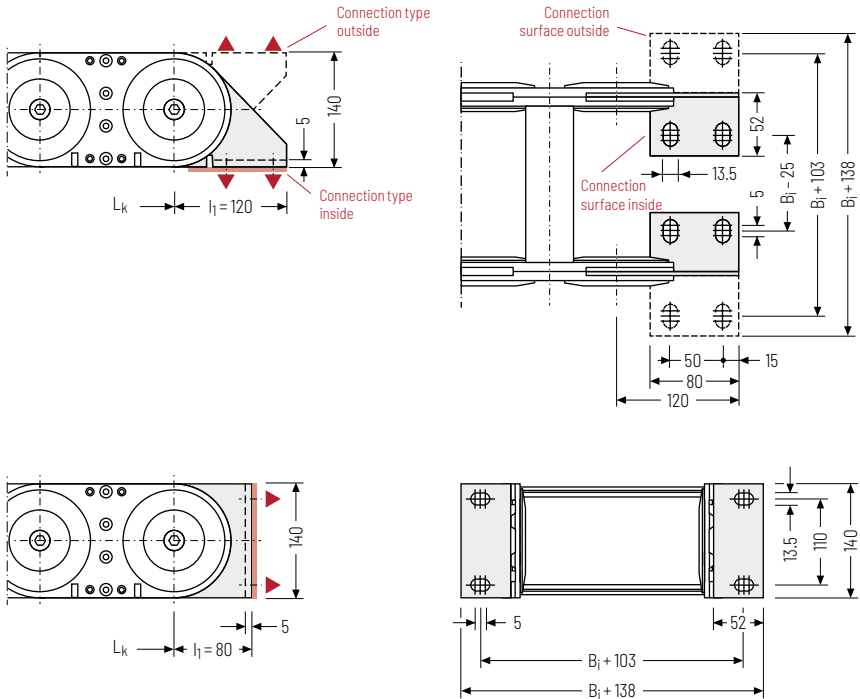
### Order example

TS3	.	A	.	3	.	K1	.	34	-	VR1
⋮										
⋮										
⋮										
.										
K4										
.										
38										
-										
VR3										
Divider system			Version		n <sub>T</sub>		Chamber		Height separation	

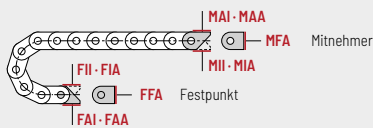
Please state the designation of the divider system (**TS0, TS3**), the version, and the number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>].

## End connectors - steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### ▲ Assembly options



#### Connection point

**F** - fixed point  
**M** - driver

#### Connecting surface

**A** - connecting surface outside  
**I** - connecting surface inside

#### Connection type

**A** - threaded joint outside (standard)  
**I** - threaded joint inside  
**F** - flange connection

### Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connecting surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



Subject to change without notice.



TRAXLINE®

Accessories

S/SX-Tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX®  
System

XLT  
series

MT  
series

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

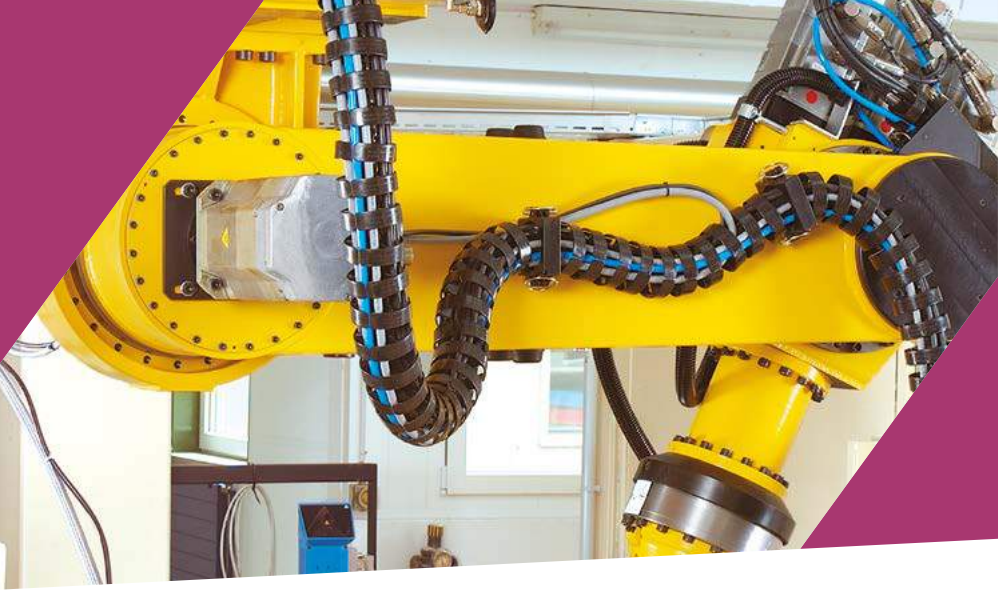
TRAXLINE®

# 3D-LINE

## Cable carriers for 3D applications

Multidimensional rotation and swivel motions require cable carriers that follow the movements reliably while securely guiding and protecting cables and hoses. The cable carriers from the 3D-Line combine these special characteristics and are therefore particularly suitable for applications in robotics and automation.

- » Ideal for maximum freedom of movement for 3D applications
- » Three-dimensional swivel and rotation movements, for example on robots for use from robot base to robot wrist
- » Extending the service life of cables in 3D applications through defined minimum bending radius and separation and guiding of the cables
- » For extremely high tensile forces and accelerations



**ROBOTRAX® System** ..... Page 676  
 Cable carrier for 3D movements

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

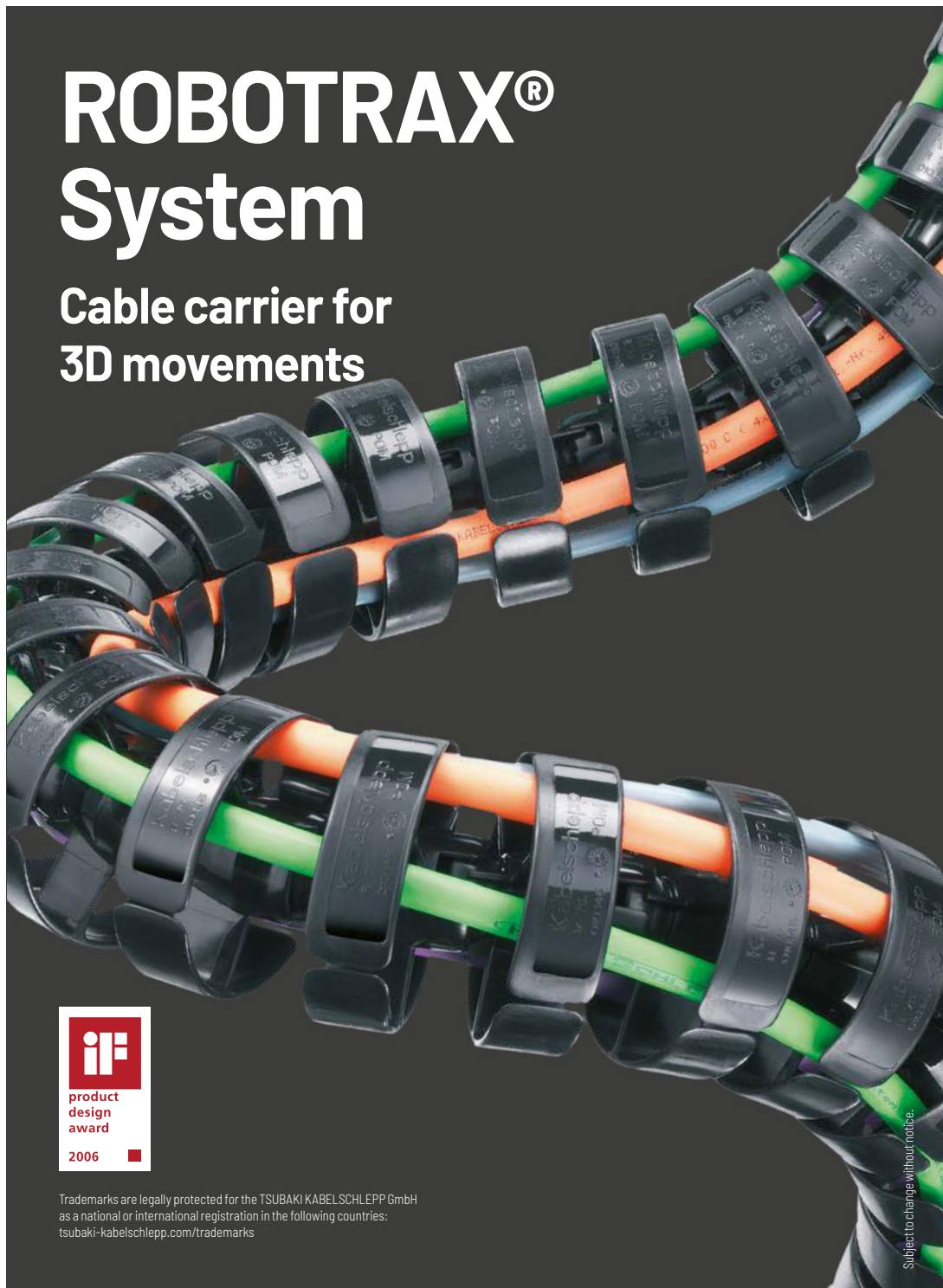
S/SX-tubes series

Accessories

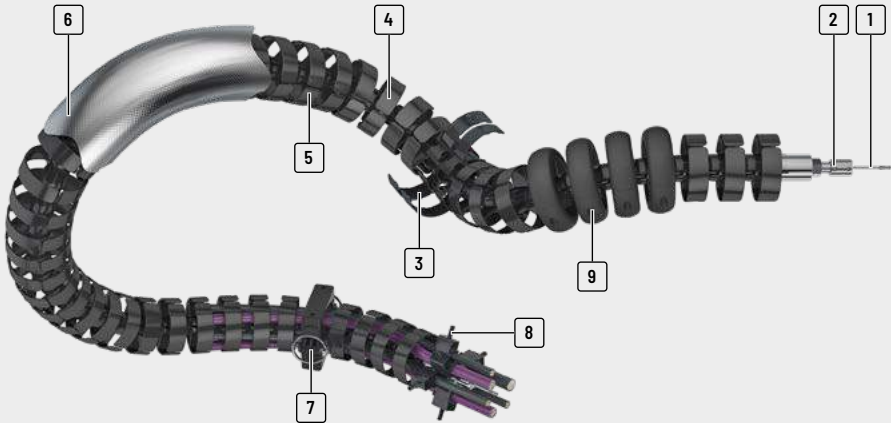
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# ROBOTRAX® System

Cable carrier for  
3D movements



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as a national or international registration in the following countries:  
[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)



- 1 Steel cable for transferring extremely high tensile forces
- 2 Tension piece for locking the chain links
- 3 Type with toolless opening swivel crossbars and divider module available
- 4 Open design
  - Fast cable laying as the cables are simply pressed in
  - Easy checking of all cables
- 5 Special plastic for long service life
- 6 Protective covers or heat shields made from different materials are available for different environmental conditions
- 7 Quick-release bracket for fixing and continuation
- 8 Strain relief with LineFix clamps
- 9 Protection against hard impacts, excessive abrasion and premature wear as well as limitation of the bending radius through protector

## Features

- » Suitable for three-dimensional swivel and rotation movements
- » Ideal for a long service life of the cables:
  - The bending radius does not fall below the minimum when using protectors
  - The cables can be separated in three chambers
- » Also ideal for turntables



Swiveling crossbars and divider module (R140X)



Active return mechanism with the PBU pull back unit (R040 – R100)



Fast cable laying by simply pressing in the cables (R040 – R100)



Strain relief for secure fixing of the cables

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

Type	Opening variant	$h_i$ [mm]	$B_i$ [mm]	$D_a$ [mm]	$t$ [mm]	KR [mm]	Radial link rotation on 1 m length [°]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]	Page	
MT series											
XL series	<b>R040</b>		10	27	40	21,5	70 [75]	$\pm 450$	0,7	8,5	680
ROBOTRAX® System	<b>R056</b>		14	39	56	32	90 [105]	$\pm 300$	1,1	11	680
FLATVEYOR®	<b>R075</b>		22	52	75	40	125 [140]	$\pm 215$	4	18	680
CLEANVEYOR®	<b>R085</b>		24	54	85	40	130 [170]	$\pm 215$	5	20	680
LS/LSX series	<b>R100</b>		31	64	100	40	130 [175]	$\pm 215$	6	27	680

Values in [ ] apply when using protectors

Type	Opening variant	$h_i$ [mm]	$B_i$ [mm]	$D_a$ [mm]	$t$ [mm]	KR [mm]	Radial link rotation on 1 m length [°]	Additional load $\leq$ [kg/m]	Cable- $d_{max}$ [mm]	Page	
S/SX-Tubes series											
Accessories	<b>R140X</b>		48	74	140	50	125 [225]	$\pm 200$	10	42	681

Values in [ ] apply when using protectors



Subject to change without notice.

TRAXLINE®

Accessories

S/SX-Tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX®  
System

XLT  
series

MT  
series

# ROBOTRAX®

MT  
seriesXLT  
seriesROBOTRAX®  
System

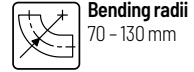
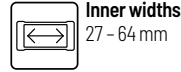
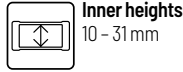
FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

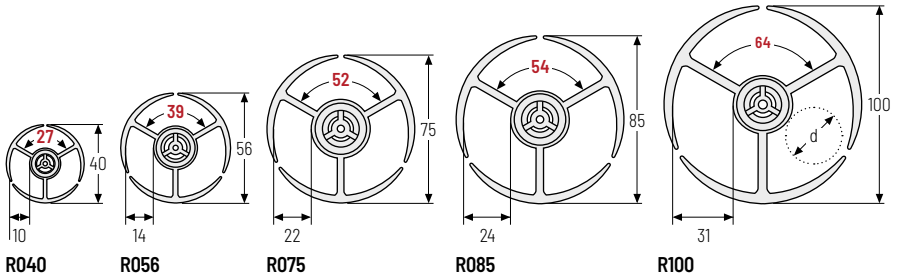
TRAXLINE®



## Chain links single part

The basic structure of ROBOTRAX® consists of plastic links. These have spherical snap-on connections on both sides. This allows the individual links to be snapped together to form a cable carrier.

Protectors ensure that the bending radius does not fall below the minimum in any direction. The links can be rotated in the radial direction (see table values). The cables can be separated in three chambers.



## Dimensions

Type	t [mm]	KR [mm]	Radial rotation possible on 1 m length [°]	d* [mm]	Number of links per m
R040	21.5	70 [ 75 ]	± 450	2 - 8.5	47
R056	32	90 [105]	± 300	2 - 11	31
R075	40	125 [140]	± 215	3 - 18	25
R085	40	130 [170]	± 215	3 - 20	25
R100	40	130 [175]	± 215	3 - 27	25

Values in [ ] apply when using protectors

\*We recommend a maximum cable diameter of 70 % of the highest specified value

## Order example



\* Type 010: cables are simply pressed in

## Calculating the cable carrier length

**Cable carrier length  $L_k$**

$$L_k = n \times t$$





**Pitch**  
50 mm



**Inner height**  
48 mm



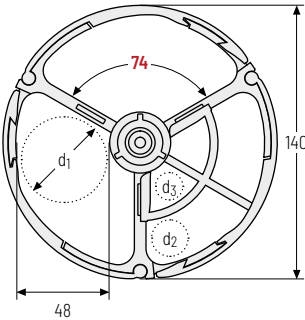
**Inner width**  
74 mm



**Bending radius**  
125 mm

## Chain links with crossbars

The basic construction is similar to the ROBOTRAX® types with single part design. Swiveling crossbars with snap locks make it easy to open and safely close the cable carrier. In addition, the three chambers can be divided horizontally and vertically by a divider module for precisely separating cables and hoses.



R140X

### Dimensions and order

Type	t [mm]	KR [mm]	Radial rotation possible on 1 m length [°]	d <sub>1</sub> [mm]	d <sub>2</sub> [mm]	d <sub>3</sub> [mm]	Number of links per m
R140X	50	125 [225]	± 200	42	18	15	20

Values in [] apply when using protectors

### Order example



\* Type 030: Outside opening crossbars

### Calculating the cable carrier length

Cable carrier length  $L_k$

$$L_k = n \times t$$

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Mounting kit

Fast movements of the robot arms generate high accelerations and therefore high tensile forces on the cable carrier.

To transfer these tensile forces, ROBOTRAX® has a hole at the center of each chain link through which the steel cable is pulled. This steel cable takes on the function of force transmission.

The steel cable is fixed with a clamping piece on one side. ROBOTRAX® permits accelerations up to 10 g.

The clamping piece can be used to easily set the chain links to the desired tension and adjust them at any time.

### Long service life of the cables and hoses:

The forces are primarily transmitted by the cable carrier and not by cables and hoses.

The mounting set consists of steel cable, clamping and tension piece for up to 5 m cable carrier length.



## Quick-release brackets

The ROBOTRAX® is fixed and continued with quick-release brackets which are attached with screws. The quick-release brackets fit on any chain link of the respective size. This means the fixing points can be individually adjusted to the motion sequence.

### Hinged plug:

Simply unlock, pull out and open the quick-release bracket without tools.

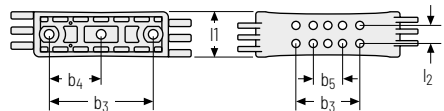
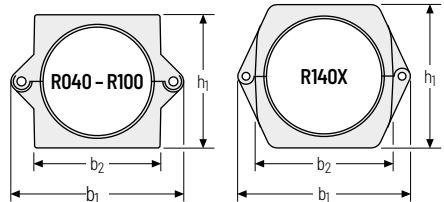
### Locking bolt:

100% recyclable, cost-effective locking bolt, optimized for installation space and environment. The bolt can be assembled and disassembled without tools.



## Dimensions

	R040	R056	R075	R085	R100	R140X
$h_1$ [mm]	54	70	86	105	120	164
$h_1$ [mm]	15	22	28	30	32	50
$l_2$ [mm]	-	-	-	-	-	20
$b_1$ [mm]	82	86	110	133	150	197.4
$b_2$ [mm]	50	63	82	96	112	158
$b_3$ [mm]	36	48	64	72	70	70
$b_4$ [mm]	18	24	32	36	35	35
$b_5$ [mm]	-	-	-	-	-	32
<b>Screws</b>	2xM4	2xM4	2xM6	2xM8	2xM8	4xM8




 Please state the desired type series and quantity when ordering.

## Heat shield/protective cover

**Heat shield:** The heat shield made from aluminum-coated textile fibers protects the ROBOTRAX® system and inserted cables against flying sparks, weld spatter and radiated heat.

**Protective cover:** The protective cover made from coated polyester protects against aggressive cutting fluids, hydraulic oils, fine dust and paint spatter.




 Please state the desired type series and quantity when ordering.

## Strain relief for cable ties

(available for all types)  
For secure fixing of the cables.  
The strain relief can be used on either end.



 Please state the desired type series and quantity when ordering.

## Strain relief LFR

(for types R075, R085, R100 and R140X)  
Secure cable fixing, gentle on the cables.  
Multi-layer cable fixing is also possible with double and triple LineFix® clamps. Several systems can be installed in sequence.  
LineFix® strain reliefs – see page 910.



 Please state the desired type series and quantity when ordering.

MT series
XLT series
<b>ROBOTRAX® System</b>
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## PBU pull back unit

(for types R040, R056, R075, R085 and R100)

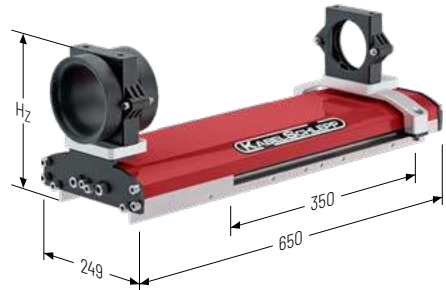


Please state the number, robot type and type series when ordering.

**PBU:** With fast movement sequences and large work envelopes, the relatively long carriers knock against the robot arm. The repeated impact significantly reduces the service life of the cable carrier and the cables within, and the entire system can fail. Downtimes cause high costs and problems in the manufacturing process – so they have to be avoided.

- » Compact design: fewer interfering contours and lower risk of collision
- » Maximum flexibility for cable carrier routing
- » No maintenance on the retraction element required
- » Standard mounting for KUKA, ABB and FANUC

PBU is available for new robots, regardless of size, manufacturer, type or application, as well as retrofits and upgrades for existing workcells. It can be mounted vertically, horizontally or upside down. The extension length of the LSH 3 is 350 mm.



	R040	R056	R075	R085	R100
<b>H<sub>z</sub></b> [mm]	187	187	221	221	268
<b>Type</b>	<b>Fotensile forces F [N]</b>				
PBU Light	40.0				
PBU Standard	80.0				
PBU Heavy	110.0				

## Protector

The service life of the cable carriers and cables is significantly reduced by impact during fast movement sequences and in large work envelopes. The Protector protects the cable carrier against hard impacts, excessive abrasion and premature wear, while also acting as a limitation for the smallest bending radius. Downtimes are minimized. Not the entire cable carrier has to be replaced, but only the Protector in some cases.



Please state the desired type series and quantity when ordering.

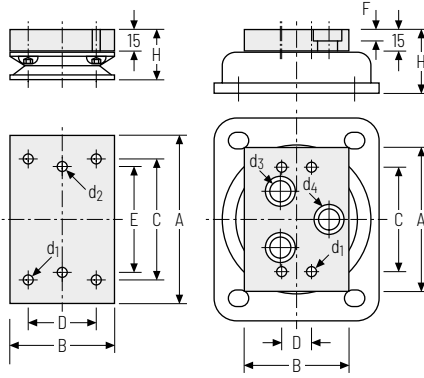
### Turntable for quick-release bracket

One additional degree of freedom on the attachments points. When mounted on a turntable, the quick-release bracket can rotate as well, to offer increased flexibility during complex robot movements.



#### Dimensions

	R040	R056	R075	R085	R100	R140X
A [mm]	57	65	82	96	112	96
B [mm]	57	57	57	70	70	70
C [mm]	43	43	43	75	75	70
D [mm]	43	43	43	45	45	20
E [mm]	36	48	64	72	70	-
F [mm]	-	-	-	-	-	8
H [mm]	25	25	25	34	34	43
d <sub>1</sub> [mm]	M6	M6	M6	M6	M6	M8
d <sub>2</sub> [mm]	M4	M4	M6	M8	M8	-
d <sub>3</sub> [mm]	-	-	-	-	-	14
d <sub>4</sub> [mm]	-	-	-	-	-	20



Please state the desired type series and quantity when ordering.

#### Set consisting of



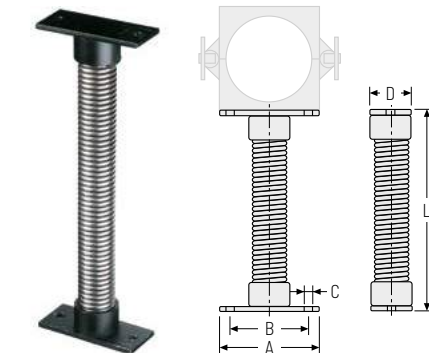
### Coil spring for quick-release bracket

If the quick-release bracket is mounted on a coil spring, it can move elastically in all directions, deflect in 3 dimensions and spring back.



#### Dimensions

	R040	R056	R075	R085	R100
A [mm]	52	64	82	96	112
B [mm]	36	48	64	72	70
C [mm]	5	5	6.5	8.5	8.5
D [mm]	26	30	34	34	34
L [mm]	110	110	-	-	-
	150	150	-	-	-
	-	-	165	165	165
	-	190	-	-	-
	-	-	230	230	230
	-	-	315	315	315
	-	-	465	465	465



Please state the desired type series and quantity when ordering.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

# Special solutions

## Cable carriers for special applications

Whether customized solutions or cable carriers for special applications. In the chapter "special solutions" you will find cable carriers for specific requirements with adapted properties such as products for the clean room to protect your cables and hoses.

- » Practical solutions for special applications
- » Application-dependent individual configuration possible
- » Solutions for use with ISO Class 1 and ISO Class 2

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



### FLATVEYOR® ..... Page 688

Cable management system solution  
for cleanroom applications



### FLATVEYOR® ZP ..... Page 692

Sustainable cable management system solution for clean-  
room applications

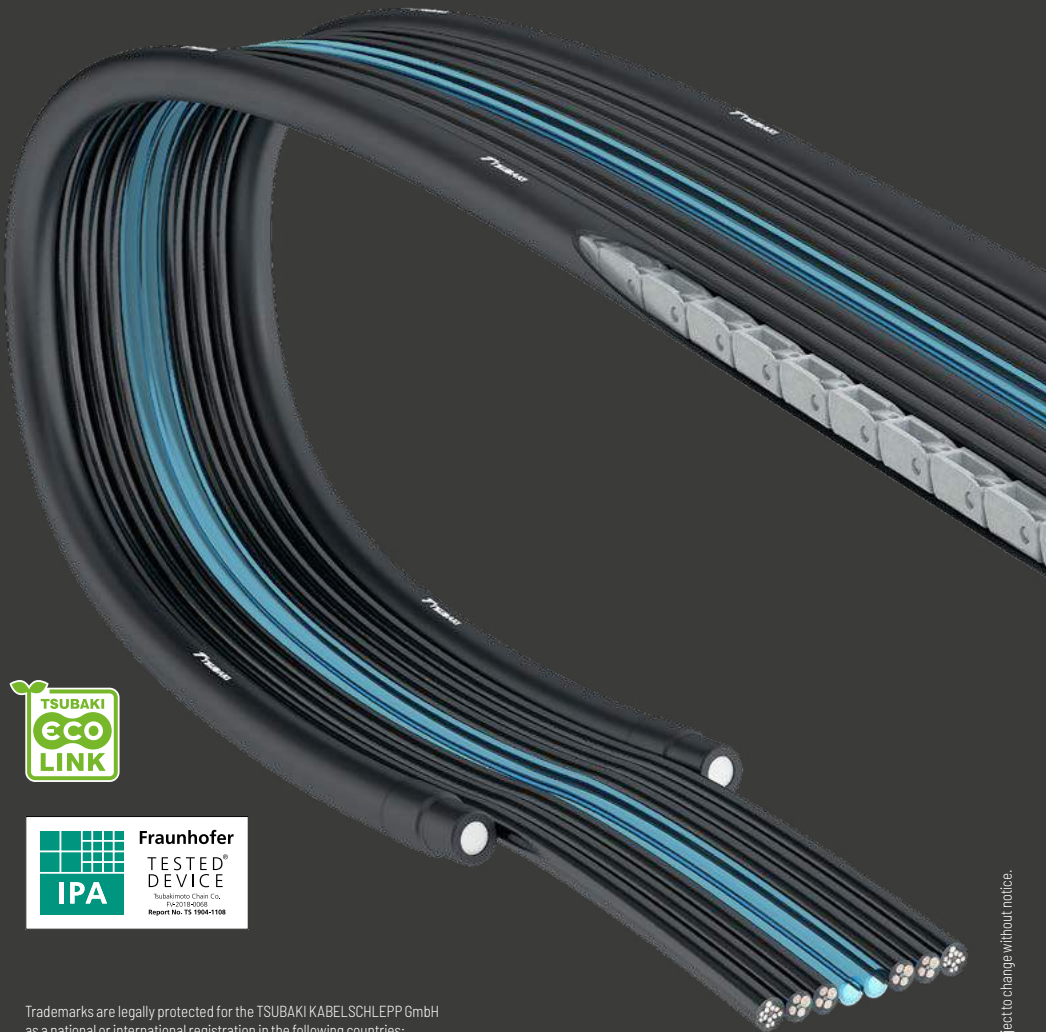


### CLEANVEYOR® ..... Page 696

For highly requirement of cleanroom applications, achieve  
to ISO Class 1

# FLATVEYOR®

## Cable management system solution for cleanroom applications



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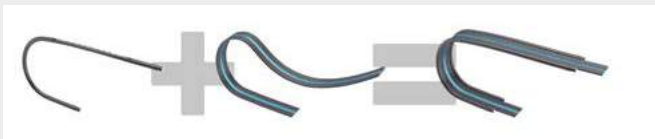
- 1 Flexibility PVC cables from our lineup, based on your specifications
- 2 Polyurethane air tubes, based on your specifications
- 3 Stopper for support members
- 4 Support members with both sides for a free-standing guiding
- 5 Covered tube for support members

## Features

- » No friction occurs: Cleanroom IPA ISO Class 2 certified
- » Solve particle issues generated from the friction of cable carriers and cables
- » Usable with long travel strokes
- » Easy to make a clean for maintenance
- » Minimizes bouncing
- » Quiet
- » Compact & lightweight
- » High speed operation
- » Line up cables with excellent flexibility and elasticity



clean



**FLATVEYOR® is a free-standing flat cable system with internal support members to keep straight movement with high speed, high acceleration.**

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

# FLATVEYOR®

FLATVEYOR® is a free-standing flat cable guiding system that makes full use of our cable carrier technology and experience.

From pharmaceutical industry through medical technology to high-tech industry - all of them require an especially low-particle environment and "technical cleanliness" for their production processes. FLATVEYOR® can support to reduce the downtime and improve your productivity.

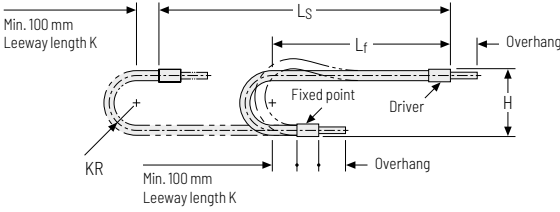
FLATVEYOR® is a free-standing flat cable system with internal support members to keep straight movement with a high speed.

No hopping, No sagging, No falling over sideways!

The support members act as reliable guides which can be moved in one direction along the intended minimum bending radius, whereby the cables and tubes are guided reliably.



## Unsupported arrangement



KR [mm]	H [mm]	Travel length* ≤ [mm]
40	103-123	1600
70	213-233	2200
100	273-293	2800
130	333-353	2800

\* with an additional load of 0.4 kg/m



**Speed**  
up to 2 m/s



**Acceleration**  
up to 4 m/s<sup>2</sup>

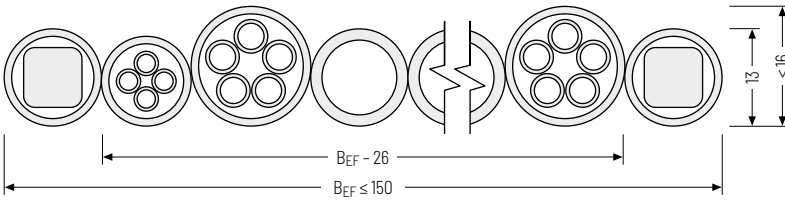


**Temperature range**  
-10 to 80 °C



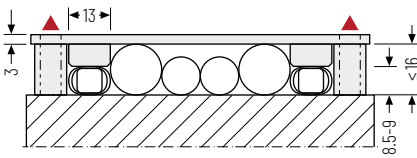
**Cable-Ø**  
up to 16 mm

## Dimensions

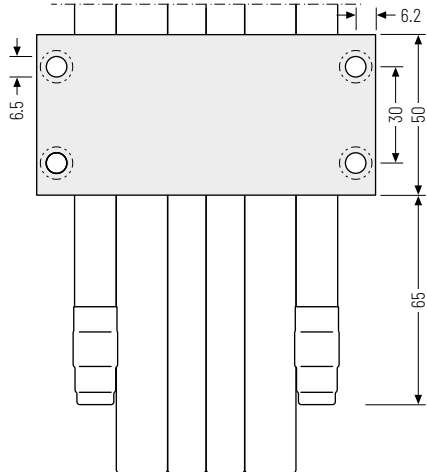


## Connection clamps - aluminum

The aluminum clamps can be connected **from above or below**.



▲ Assembly options



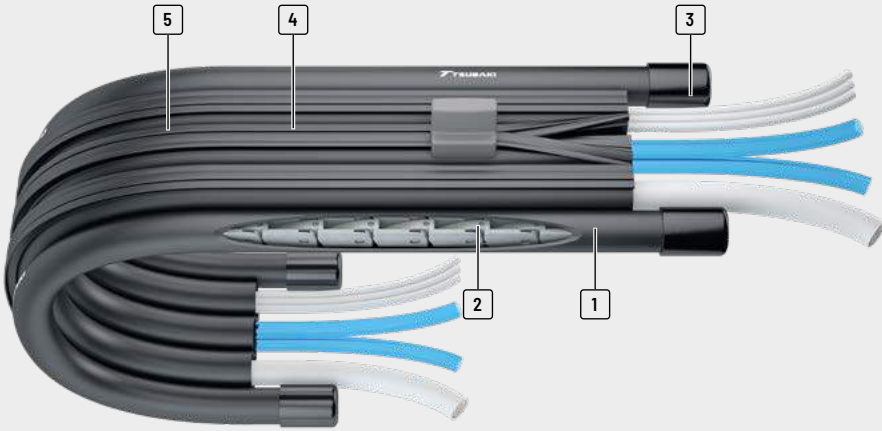
# FLATVEYOR® ZP

Sustainable cable management  
system solution for cleanroom  
applications



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- 1 Openable tubes
- 2 Very easy to close for openable tubes with a supplied tool
- 3 Stopper for support members
- 4 Support members with both sides for a free-standing guiding
- 5 Covered tube for support members

## Features

- » No friction occurs: Clean class ISO Class 2 based on in-house test results. Solve particle issues generated from the friction of cable carriers and cables
- » Very easy & convenient to replace and use your own cables and tubes at your site
- » The particularly durable and smoothly moving hoses can be easily opened and closed with the supplied tool
- » Sustainable & Cost down!
- » Cable replacement does not require changing the complete system
- » Quiet
- » Compact & lightweight
- » Specifications can be determined easily and quickly



clean



Easy replacement of cables and hoses



Clean class equivalent to ISO class 2



Available in black or white

# FLATVEYOR® ZP

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

FLATVEYOR® ZP combines the advantages of a FLATVEYOR (flat cable system) with the structure of a cable carrier. FLATVEYOR® ZP reduces the downtime and improves the productivity. Users benefit from a simple replacement process for cables and hoses. In addition, existing cables and hoses can be installed, which reduces costs and provides more sustainability in procurement. There is no need to replace the entire system.

FLATVEYOR® ZP is a free-standing flat cable system with internal support members to keep straight movement with a high speed.

No hopping, No sagging, No falling over sideways!

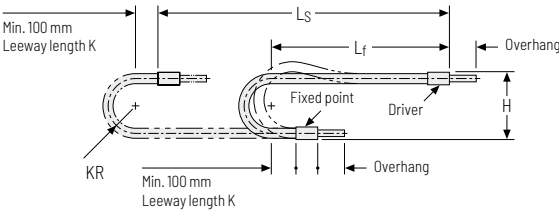
The support members act as reliable guides which can be moved in one direction along the intended minimum bending radius, whereby the cables and tubes are guided reliably.

## About the openable tubes

- » TSUBAKI KABELSCHLEPP's original tube with excellent flexibility, durability and smoothness
- » Zip structure is a very flexible to open and close, but does not open when moving due to the high durability by our original tube
- » 2 Support members with both sides + openable tubes
- » Openable tubes: Selection is available from 1 to 8
- » Color: White or black is a standard model color



Unsupported arrangement



KR [mm]	H [mm]	Travel length* ≤ [mm]
70	223-243	1600
100	283-303	1800
130	343-363	1800

\* with an additional load of 0.4 kg/m



**Speed**  
up to 2 m/s



**Acceleration**  
up to 2 m/s<sup>2</sup>

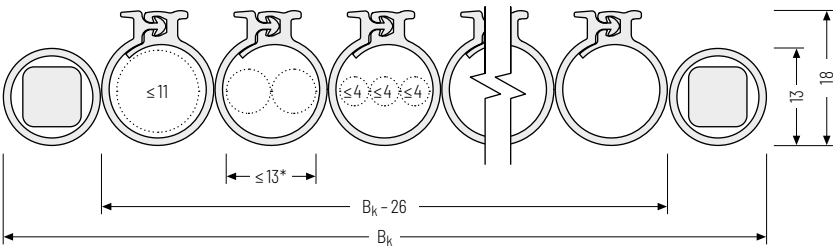


**Temperature range**  
-10 to 60 °C



**Cable-Ø**  
up to 11 mm

Dimensions

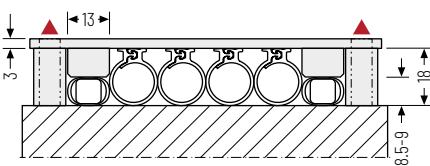


Openable tubes	B <sub>k</sub> [mm]	Openable tubes	B <sub>k</sub> [mm]	Openable tubes	B <sub>k</sub> [mm]	Openable tubes	B <sub>k</sub> [mm]
1 tube	41	3 tubes	71	5 tubes	101	7 tubes	131
2 tubes	56	4 tubes	86	6 tubes	116	8 tubes	146

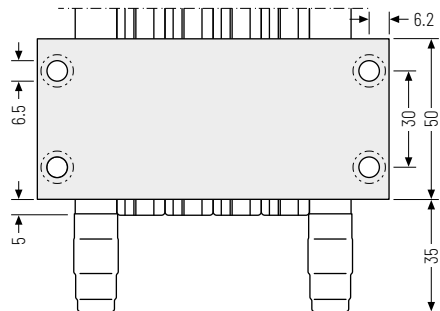
\* The difference in outside diameters of adjacent cables and tubes should be 5 mm or less

Connection clamps - aluminum

The aluminum clamps can be connected **from above or below**.



▲ Assembly options



Subject to change without notice.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# CLEANVEYOR®

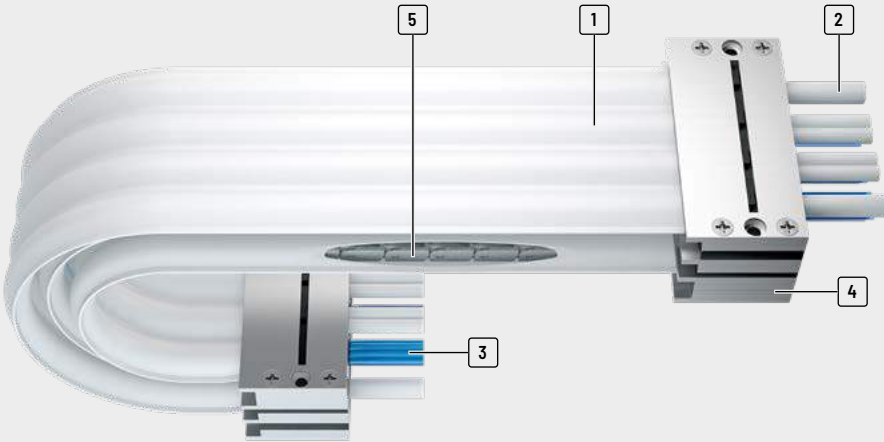
For highly requirement of cleanroom applications, achieve to ISO Class 1



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Subject to change without notice.





- 1 Pods/Chambers: will select suitable Pods, based on your specifications
- 2 Flexibility cables from our lineup, based on your specifications
- 3 Air tubes, based on your specifications
- 4 Clamp: will select suitable clamp, based on your specifications
- 5 Support members: on both internal sides of Pods for a free-standing guiding

## Features

- » Cleanroom IPA ISO Class 1 certified
- » Solve particle issues generated from the friction of cable carriers and cables
- » Usable with long travel strokes
- » Quiet
- » High speed operation
- » Line up cables with excellent flexibility and elasticity
- » Fast installation due to preassembled complete system
- » High durability with over 10 million bending cycles



clean



**No friction due to the use of pods**



**Cleanroom IPA ISO Class 1 certified**



**High travel speed: up to 2 m/sec**

# CLEANVEYOR®

CLEANVEYOR® is an extremely top-class solution with a free-standing guiding system that makes full use of our

cable carrier technology and experience.

## Maximum purity and hygiene!

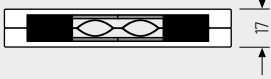
It comes as no surprise that clean rooms, processes and products are a must! Because any contamination leads to costly incidents, scrap or useless laboratory results.

CLEANVEYOR® can contribute to lowering total costs, to lead reduction of defective products.

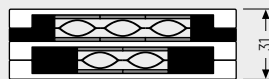
## Layering example

CLEANVEYOR® supports a multi-layer structure with up to 6 layers.

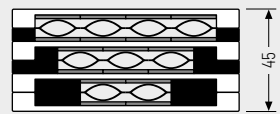
1 Layer



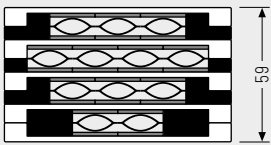
2 layers



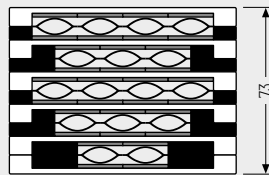
3 layers



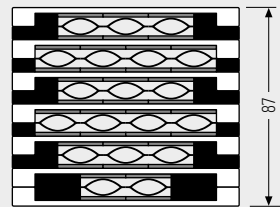
4 layers



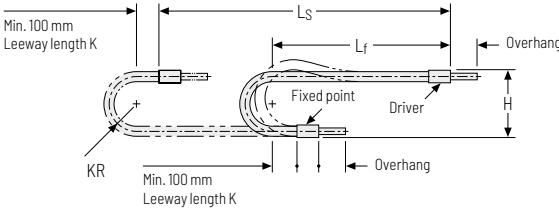
5 layers



6 layers



## Unsupported arrangement



KR [mm]	Travel length* ≤ [mm]
40	1600
70	2200
100	2800
130	2800

\* with an additional load of 0.4 kg/m



**Speed**  
up to 2 m/s



**Acceleration**  
up to 4 m/s<sup>2</sup>

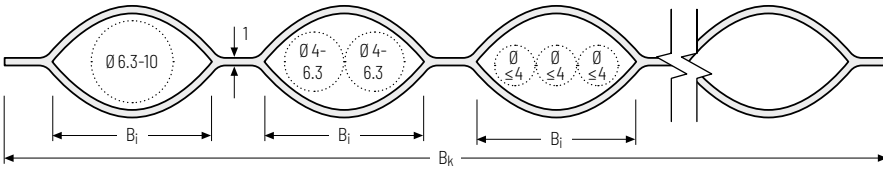


**Temperature range**  
-10 to 80 °C



**Cable-Ø**  
3 to 10 mm

## Pod types and dimensions

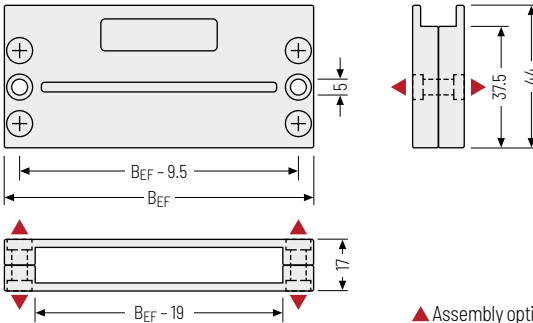


Quantity Pods	Bi [mm]*	Connection width [mm]*	Bk [mm]	Quantity Pods	Bi [mm]*	Connection width [mm]*	Bk [mm]
1 Pod	19	2.3	23.6	5 Pods	19	2.3	108.8
2 Pods	19	2.3	44.9	6 Pods	19	2.3	130.1
3 Pods	19	2.3	66.2	7 Pods	19	2.3	151.4
4 Pods	19	2.3	87.5	8 Pods	19	2.3	172.7

\* Dimensions when flat without cables/hoses (closed)

## Connection clamps - aluminum

The aluminum clamps can be connected **from above or below**.



▲ Assembly options

Clamp type	BEF [mm]
For 2 Pods	57.2
For 3 Pods	76.3
For 4 Pods	95.4
For 5 Pods	114.5
For 6 Pods	133.6
For 7 Pods	152.7
For 8 Pods	171.8

MT  
seriesXL  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

# STEEL-LINE

## Steel cable carriers for extreme applications

Special applications require the use of special cable carriers. Our steel and stainless steel cable carriers are ideal for extreme heat or other very rough ambient conditions, such as in mining, smelting or oil production. Standardized separating options offer best possible protection for cables and hoses even under strong mechanical strain.

- » Robust design for strong mechanical strain
- » High additional loads and extensive unsupported lengths possible
- » Ideal for extreme and rough ambient conditions
- » Heat-resistant

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

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LS/LSX  
seriesS/SX  
seriesS/SX-tubes  
series

Accessories

TRAXLINE®



### LS/LSX series ..... page 702

Cost-effective steel cable carriers  
with lightweight design

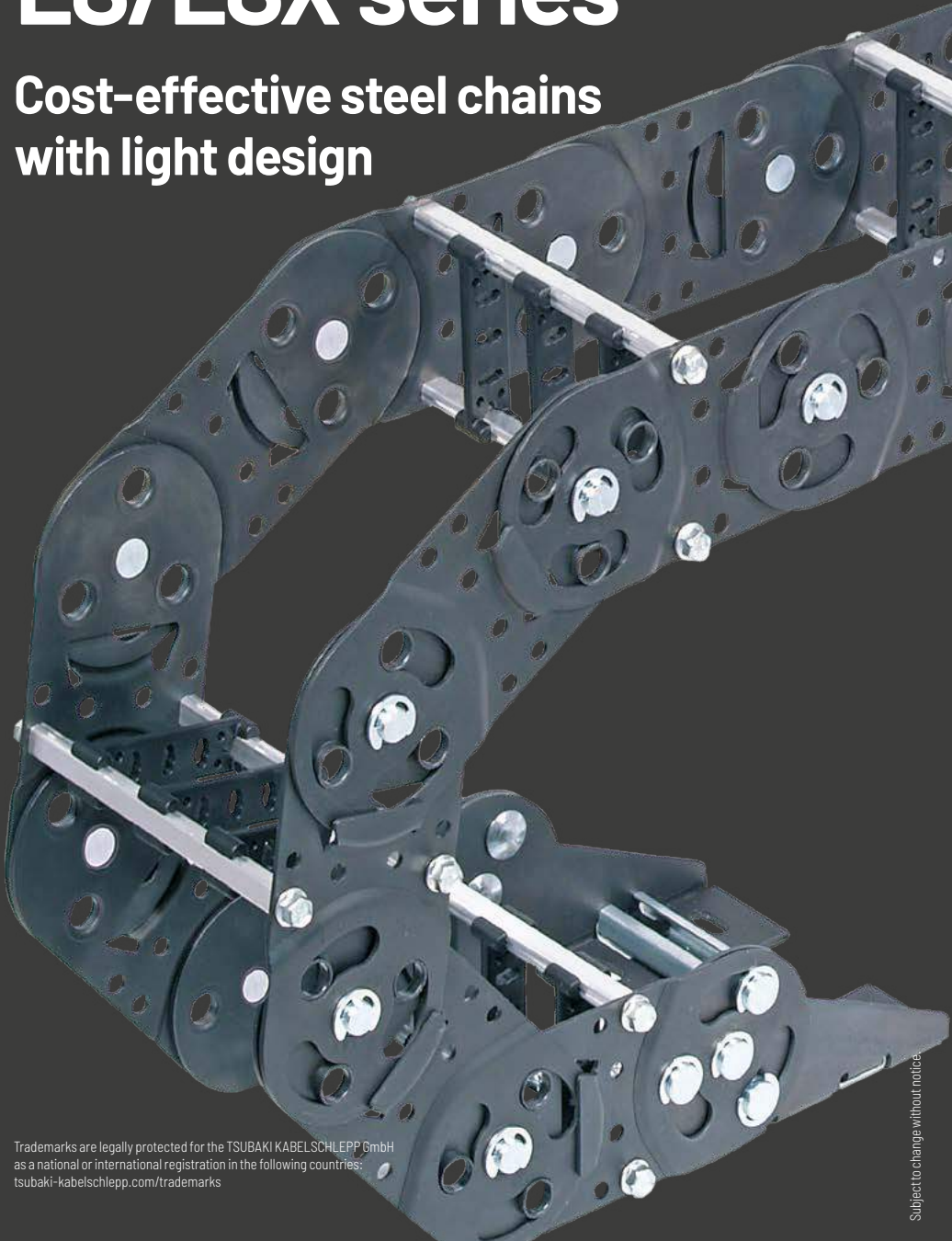


### S/SX series ..... page 724

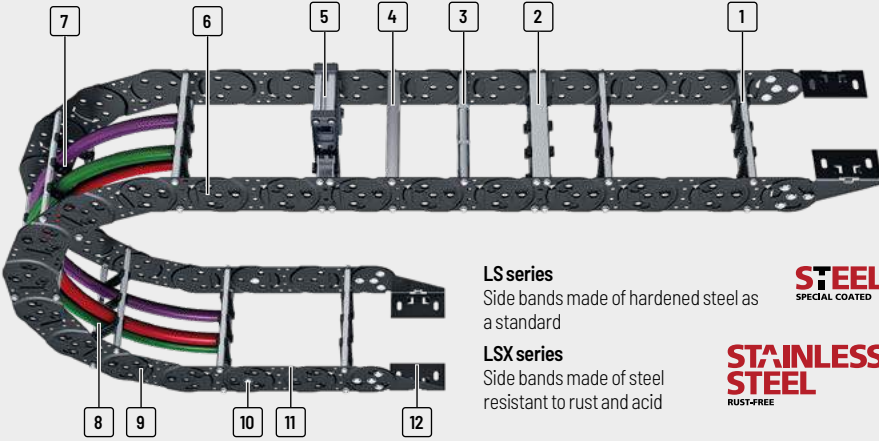
Extremely robust and  
stable steel cable carriers

# LS/LSX series

Cost-effective steel chains  
with light design



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#### LS series

Side bands made of hardened steel as a standard

**STEEL**  
SPECIAL COATED

#### LSX series

Side bands made of steel resistant to rust and acid

**STAINLESS STEEL**  
RUST-FREE

- |  |  |  |   |
|--|--|--|---|
| <p><b>1</b> All stays available in <b>1 mm width sections</b></p> <p><b>2</b> 4-fold bolted aluminum stays for extreme loads</p> <p><b>3</b> Rolling stays</p> <p><b>4</b> Aluminum hole stays</p> | <p><b>5</b> Mounting frame stays</p> <p><b>6</b> Stops integrated into link plate - no additional bolts required</p> <p><b>7</b> Different separation options for the cables</p> <p><b>8</b> Plastic or steel dividers</p> | <p><b>9</b> Weight-optimized side bands made of hardened steel or stainless steel</p> <p><b>10</b> Optional center bolt for applications with high loads</p> | <p><b>11</b> Good ratio of inner to outer width - no end divider required</p> <p><b>12</b> End connectors for different connection variants</p> |
|--|--|--|---|

## Features

- » Weight-optimized one-part link plate design
- » Better value than comparable steel cable carriers
- » Significantly higher unsupported lengths compared to plastic cable carriers of a similar size
- » Integrated radius and pre-tension stops - in a good value design
- » Bolted stay systems, solid end connectors
- » Cover with steel band available on request
- » Also possible as a double band solution
- » Good corrosion resistance

### The design

The weight-optimized link plate design makes the cable carriers very light yet highly sturdy. For the LS series, the unsupported length is significantly higher compared to plastic cable carriers of a similar size.



**Weight-optimized link plates consist of only one plate - the stop system is integrated**



**Lightweight side bands with out additional bolts - hardened steel or stainless steel**



**Optional: Center bolts and circlip for applications with high loads**



**Optional: C-rail for strain relief elements attached in the connection**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
<b>LS/LSX1050</b>											
ROBOTRAX® System		RS2	58	80	84 - 384	100 - 400	1	105	105 - 430	35	46
		RV	58	80	84 - 584	100 - 600	1	105	105 - 430	35	46
		RR	54	80	84 - 484	100 - 500	1	105	105 - 430	35	43
		LG	-	80	82 - 582	100 - 600	1	105	105 - 430	35	38
		RMA	58 (200)	80 (226)	184 - 384	200 - 400	1	105	105 - 430	35	-

## Sturdy and durable, even under extreme conditions

### Double-band steel cable carrier LS1050

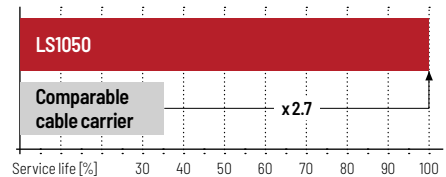
- » Up to 40% longer unsupported lengths compared to LS1050 with standard side band with the same additional load, as part of the load diagram
- » Very high additional loads: up to 40 kg/m possible
- » Long service life even with high dynamic loads
- » High travel speeds



## Longer service life through hardened side bands

The hardened surface significantly increases the service life of the LS1050. Tests were carried out on cable carriers with identical designs.

The LS1050 is therefore ideal for applications with many travel cycles, for example in 3-shift operation.

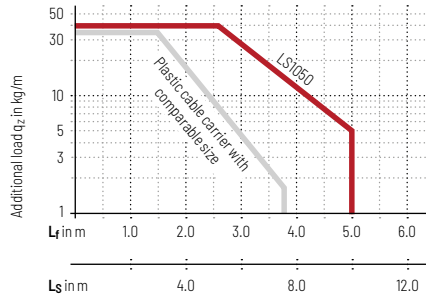
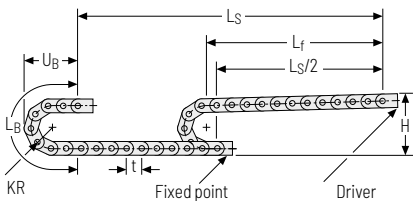




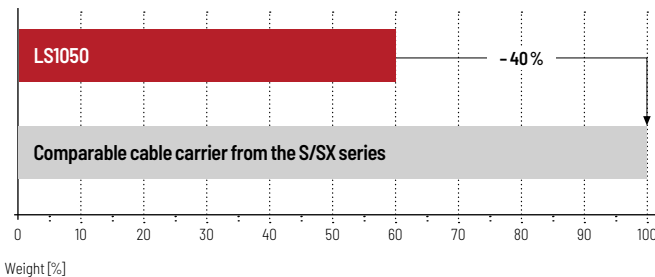
Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length $\leq$ [m]	$v_{max} \leq$ [m/s]	$a_{max} \leq$ [m/s <sup>2</sup> ]	Travel length $\leq$ [m]	$v_{max} \leq$ [m/s]	$a_{max} \leq$ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
9.5	5	10	-	-	-	•	•	•	•	•	-	-	708
9.5	5	10	-	-	-	•	•	•	•	•	-	-	712
9.5	5	10	-	-	-	•	•	-	-	•	-	-	716
9.5	5	10	-	-	-	-	-	-	-	•	-	-	718
9.5	5	10	-	-	-	•	-	-	-	•	-	-	720

## Significantly higher unsupported lengths compared to plastic cable carriers of a similar size

Load diagram for unsupported length depending on the additional load



## Weight-optimized through adapted link plate design



# LS/LSX1050



**Pitch**  
105 mm



**Inner height**  
48 – 58 mm



**Chain widths**  
100 – 600 mm



**Bending radii**  
105 – 430 mm

## Stay variants



**Aluminum stay RS 2** ..... page 708

### Frame stay narrow, bolted

- » Quick to open and close.
- » Aluminum profile bars for light to medium loads. Easy threaded connection.
- » **Inside/outside:** Threaded joint easy to release.



**Aluminum stay RV** ..... page 712

### Frame stay, reinforced

- » Aluminum profile bars for medium to heavy loads and large cable carrier widths. Double threaded joint on both sides.
- » **Inside/outside:** Threaded joint easy to release.



**Tube stay RR** ..... page 716

### Frame stay, tube version

- » Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing.
- » **Inside/outside:** Screw connection detachable.



**Aluminum stay LG** ..... page 718

### Frame stay, split

- » Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- » **Inside/outside:** Threaded joint easy to release.

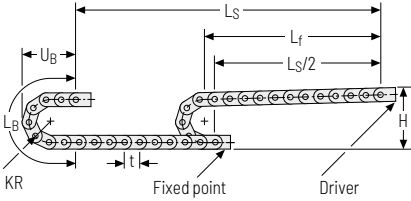


**Aluminum stay RMA** ..... page 720

### Mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » **Outside/inside:** Screw-fixing easy to release.

Unsupported arrangement



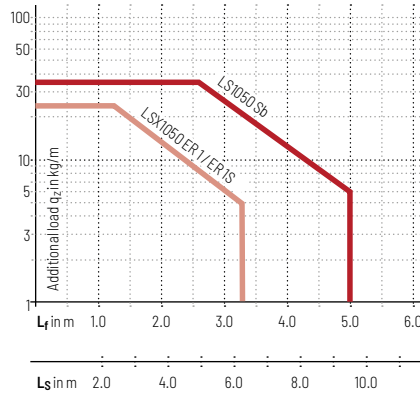
KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
105	330	540	250
125	370	603	270
155	430	697	300
195	510	823	340
260	640	1027	405
295	710	1137	440
325	770	1231	470
365	850	1357	510
430	980	1561	575

Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 3.8 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 5 m/s

**Acceleration**  
up to 10 m/s<sup>2</sup>

**Travel length**  
up to 9.5 m

**Additional load**  
up to 35 kg/m



Information on selecting center bolts and stay arrangement

- » Cable carrier length < 4 m: half-stayed arrangement as a standard
- » Cable carrier length > 4 m: fully-stayed arrangement required
- » Stay width B<sub>St</sub> > 400 mm: fully-stayed arrangement required
- » Travel speed > 2.5 m/s: fully-stayed arrangement required
- » Use of support rollers: Center bolt **and** fully-stayed arrangement required

MT series
XLT series
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<b>LS/LSX series</b>
S/SX series
S/SX-tubes series
Accessories
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## Aluminum stay RS 2 – frame stay narrow, threaded joint

- » Quick to open and close
- » Aluminum profile bars for light to medium loads.  
Simple threaded joint.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



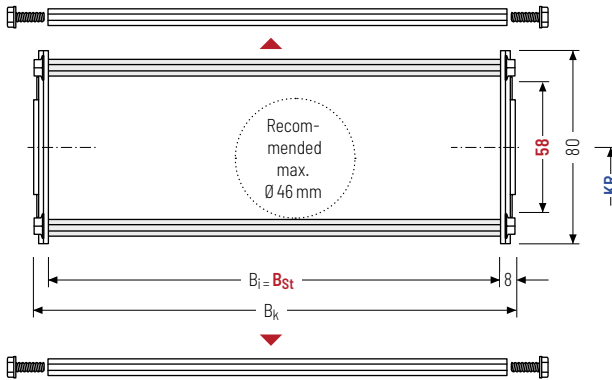
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 100 – 400 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
58	80	84 384	84 384	B <sub>St</sub> + 16	105	125	155	195	260	3,63
					295	325	365	430		4,11

\* in 1 mm width sections

### Order example



LS1050

Type

180

B<sub>St</sub> [mm]

RS 2

Stay variant

125

KR [mm]

Sb

Material

2415

L<sub>k</sub> [mm]

HS

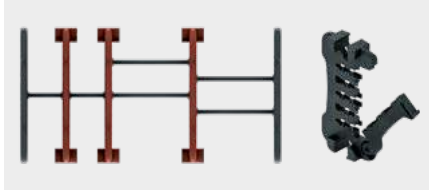
Stay arrangement



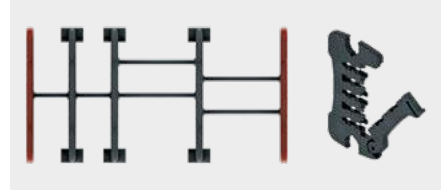
## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

Divider version A



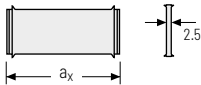
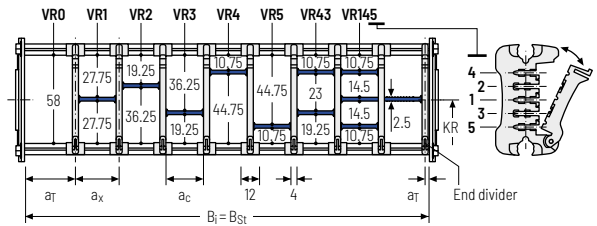
End divider



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	6 / 2*	14	10	2

\* For End divider

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using **partitions with  $a_x > 49$  mm** we recommend an additional preferential central support.

### Order example



TS3	A	3	K1	34	VR1
			:	:	:
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (TS0, TS1,...), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (TS1, TS3) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



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S/SX  
series

LS/LSX  
series

CLEANVEYOR®

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ROBOTRAX®  
System

XLT  
series

MT  
series

## Aluminum stay RV – frame stay reinforced

- » Aluminum profile bars for medium to heavy loads and large cable carrier widths. Double threaded joint on both sides.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



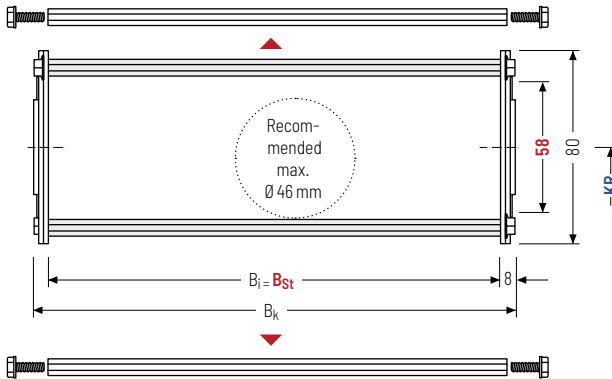
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 100 – 600 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$KR$ [mm]					$q_k$ [kg/m]
58	80	84	84 584	$B_{St} + 16$	105	125	155	195	260	4.00
		584			295	325	365	430	5.95	

\* in 1 mm width sections

### Order example



LS1050

Type

180

$B_{St}$  [mm]

RV

Stay variant

125

$KR$  [mm]

Sb

Material

2415

$L_k$  [mm]

HS

Stay arrangement



**Divider systems**

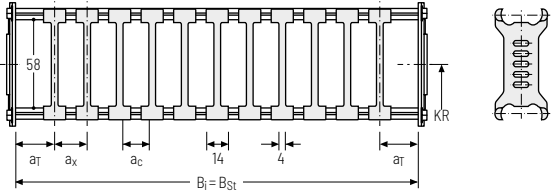
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	7	14	10	-

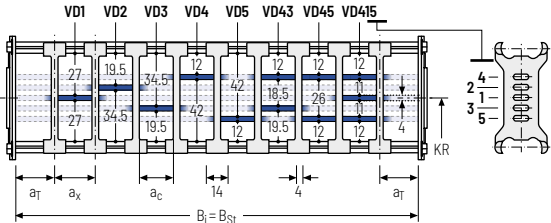
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	7	25	14	10	2

The dividers can be moved in the cross section.

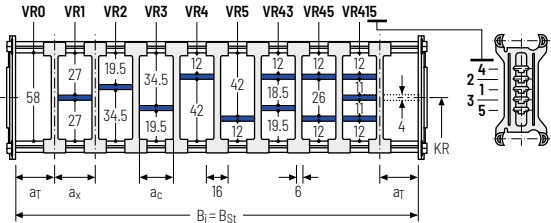


**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	8	21	15	2


With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



MT series
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S/SX series
S/SX-tubes series
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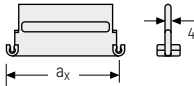
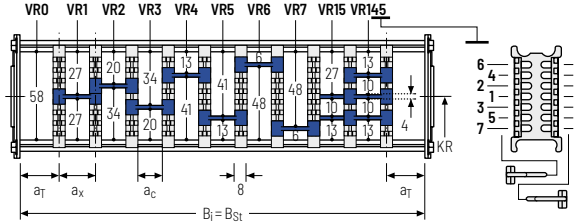
**TRAXLINE® cables for cable carriers**  
 Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Divider system TS3 with height separation made of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



Aluminum partitions in 1 mm increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	A	3	K1	34	VR1
			⋮	⋮	⋮
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left carrier belt. You are welcome to add a sketch to your order.

### More product information online



Assembly instructions etc.:  
Additional info via your smartphone or check online at  
[tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your cable carrier here:  
[online-engineer.de](http://online-engineer.de)



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LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX®  
System

XLT  
series

MT  
series

715

## Tube stay RR – frame stay, tube version

- » Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing. Easy screw connection.
- » Available customized in **1 mm width sections**.
- » **Inside/outside: Screw connection detachable**
- » **Option:** Divider systems made from steel and stainless steel ER 1, ER 1S.



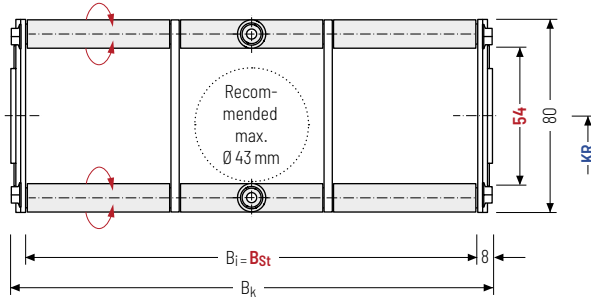
Stay arrangement on every 2<sup>nd</sup> chain link, **standard (HS: half-stayed)**



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 100 – 500 mm in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	KR [mm]					$q_k$ [kg/m]
54	80	84 484	84 484	$B_{St} + 16$	105	125	155	195	260	4.25
					295	325	365	430	7.80	

\* in 1 mm width sections



**LS1050**

Type

**180**

$B_{St}$  [mm]

**RR**

Stay variant

**125**

KR [mm]

**Sb**

Material

**2415**

$L_k$  [mm]

**HS**

Stay arrangement

**Divider systems**

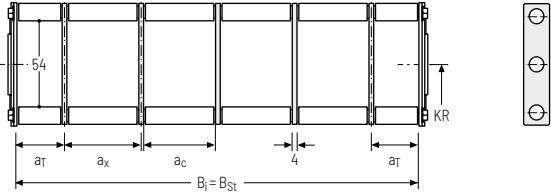
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

The dividers are fixed through the tubes. The tube additionally serves as a spacer between the dividers (**version B**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	20	20	16	-

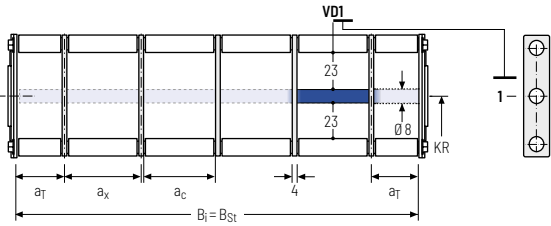
The dividers can be moved in the cross section.




**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	20	25	20	16	2

The dividers can be moved in the cross section.




**Order example**

  .  .  .  .  -    
 ⋮ ⋮ ⋮   
 .  -    
 Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

- MT series
- XLT series
- ROBOTRAX® System
- FLATVEYOR®
- CLEANVEYOR®
- LS/LSX series
- S/SX series
- S/SX-tubes series
- Accessories
- TRAXLINE®



**TRAXLINE® cables for cable carriers**  
 Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Aluminum stay LG - hole stay, split version

- » Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



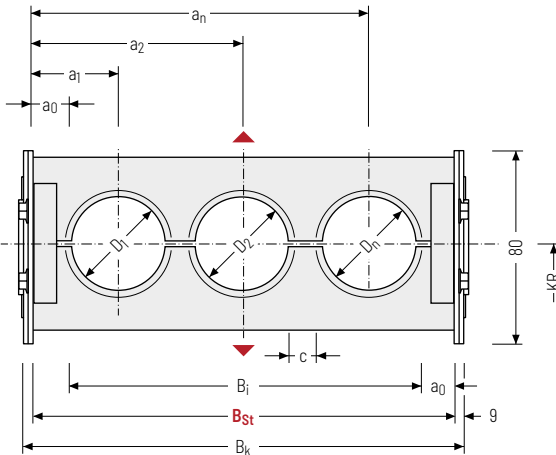
Stay arrangement on every  
2<sup>nd</sup> chain link, **standard**  
(**HS: half-stayed**)



Stay arrangement on each  
chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 100 – 600 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

### Calculating the stay width

#### Stay width B<sub>St</sub>

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0 min</sub> [mm]	KR [mm]					q <sub>k</sub> 50%** [kg/m]
48	12	80	54	82	B <sub>St</sub> +18	4	14	105	125	155	195	260	4,00
			554	582				295	325	365	430	7,99	

\* in 1 mm width sections \*\* Hole ratio of the hole stay approx. 50 %



LS1050

Type

180

B<sub>St</sub> [mm]

LG

Stay variant

125

KR [mm]

Sb

Material

2415

L<sub>k</sub> [mm]

HS

Stay arrangement



Subject to change without notice.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

## Aluminum stay RMA – mounting frame stay

- » Aluminum profile bars with plastic mounting frame stays for guiding very large cable diameters.
- » The mounting frame stay can be mounted either inside or outside in the bending radius. Available customized in **1 mm width sections**.
- » **Outside/inside:** Screw-fixing easy to release.



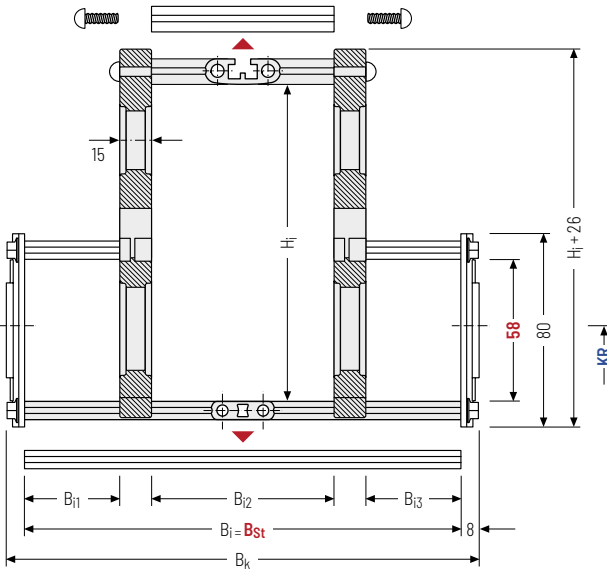
Stay arrangement on every 2<sup>nd</sup> chain link, **standard** (HS: half-stayed)



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 200 – 400 mm in **1 mm width sections**



**i** The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

### **i** Intrinsic cable carrier weight

Determining the intrinsic cable carrier weight strongly depends on the selected stay arrangement. Please contact us.

$h_i$ [mm]	$H_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{i1 \text{ min}}$ [mm]	$B_{i2 \text{ min}}$ [mm]	$B_{i3 \text{ min}}$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$KR$ [mm]	
58	130	80	184 - 384	35	84	35	184 - 384	$B_{St} + 16$	105	
	160								125	
	200								155	
									195	
										260
										295
										325
										365
										430

\* in 1 mm width sections

### Order example



**LS1050**  
Type

**280**  
 $B_{St}$  [mm]

**RMA2**  
Stay variant

**195**  
 $KR$  [mm]

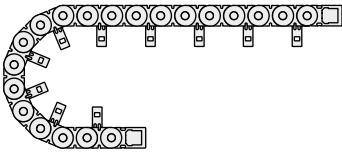
**Sb**  
Material

**2415**  
 $L_k$  [mm]

**HS**  
Stay arrangement



Assembly variants



**RMA 1 – assembly to the inside:**

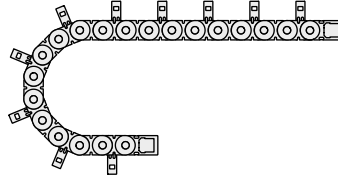
Gliding application is not possible when using assembly version RMA 1.

Observe minimum KR:

$H_i = 130 \text{ mm}; KR_{\min} = 195 \text{ mm}$

$H_i = 160 \text{ mm}; KR_{\min} = 260 \text{ mm}$

$H_i = 200 \text{ mm}; KR_{\min} = 260 \text{ mm}$



**RMA 2 – assembly to the outside:**

The cable carrier has to rest on the side bands and not on the stays.

Guiding in a **channel is required** for support. Please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) to find the corresponding guiding channel.

Please note the operating and installation height.



Subject to change without notice.

TRAXLINE®	Accessories	S/SX-tubes series	S/SX series	<b>LS/LSX series</b>	CLEANVEYOR®	FLATVEYOR®	ROBOTRAX® System	XLT series	MT series
-----------	-------------	-------------------	-------------	----------------------	-------------	------------	------------------	------------	-----------

MT  
seriesXLT  
seriesROBOTRAX®  
System

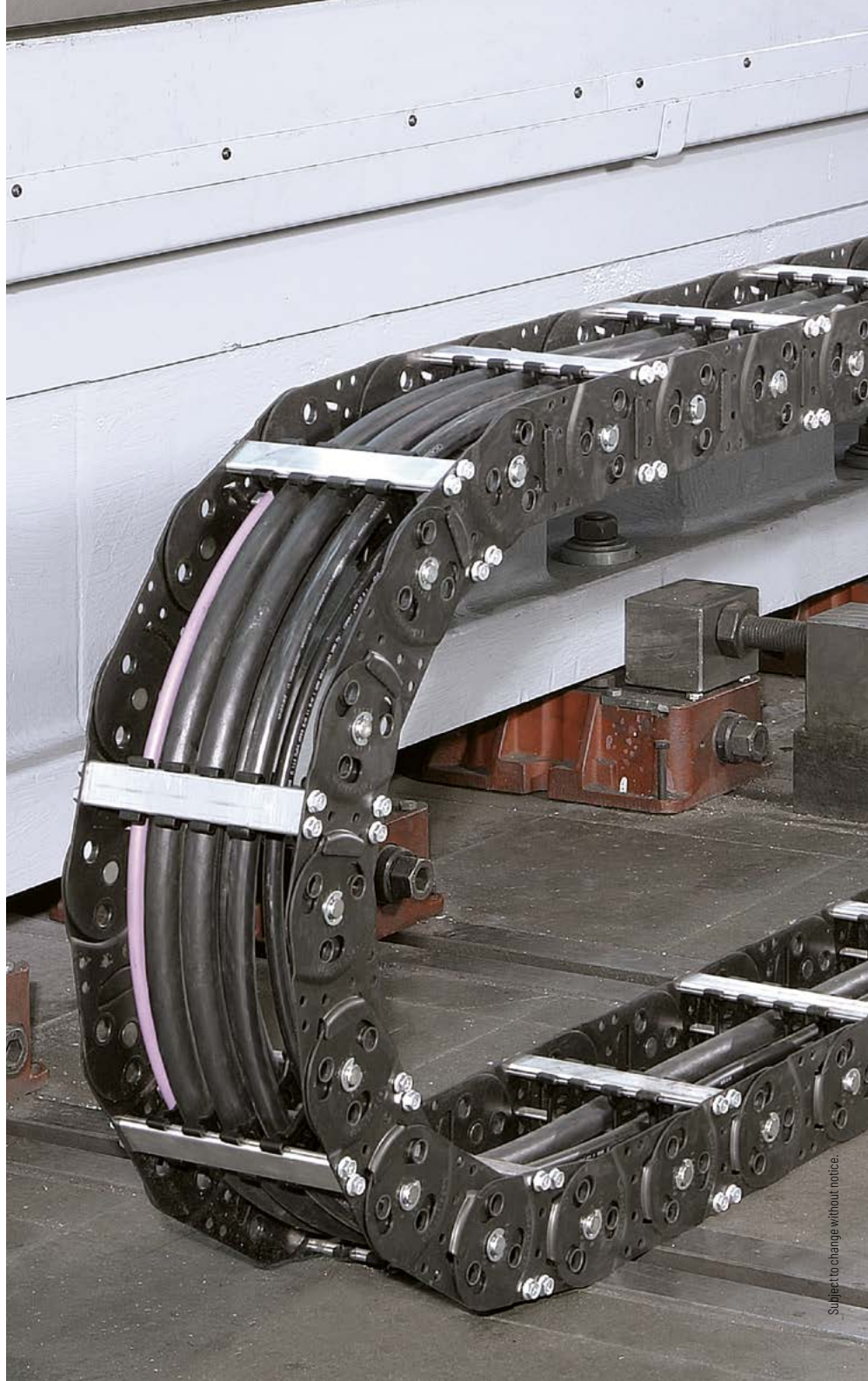
FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

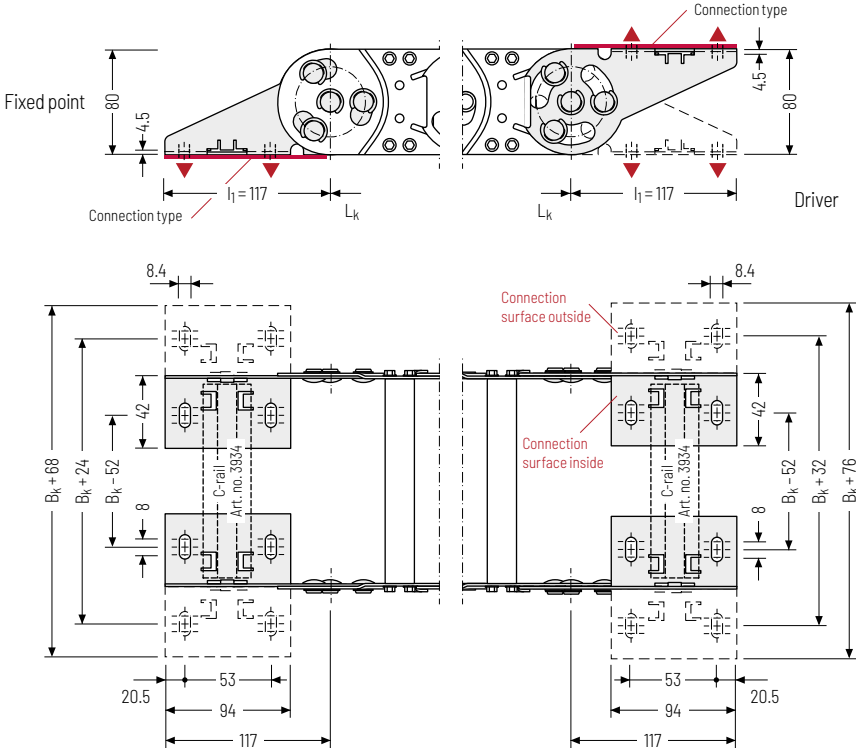
Accessories

TRAXLINE®

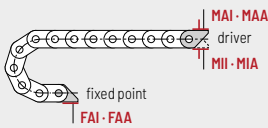


**End connectors - steel**

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options



**Connection point**

- F - fixed point
- M - driver

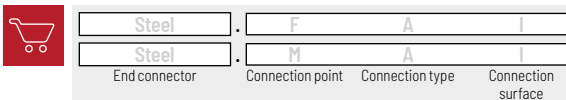
**Connecting surface**


- A - connecting surface outside
- I - connecting surface inside

**Connection type**

- A - threaded joint outside (standard)
- I - threaded joint inside

**Order example**



 We recommend the use of strain reliefs before driver and fixed point. See from p. 908.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
<b>LS/LSX series</b>
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# S/SX series

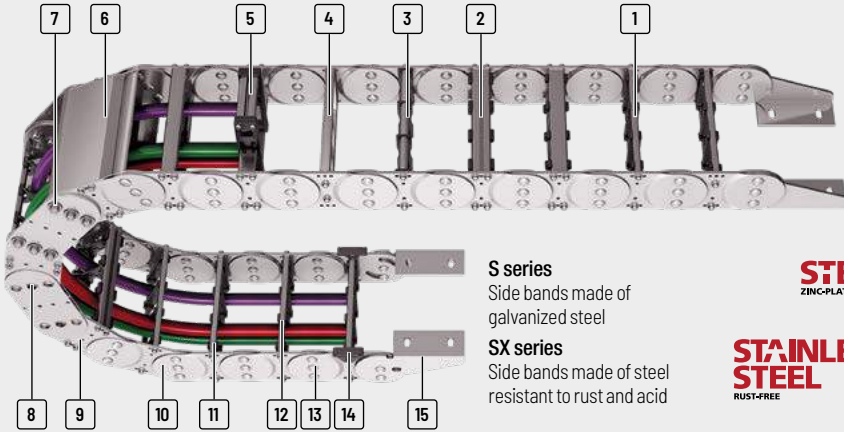
Extremely robust and sturdy steel cable carriers



\* Only S/SX 1252B  
and S/SX 1802B

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[tsubaki-kabelschlepp.com/trademarks](http://tsubaki-kabelschlepp.com/trademarks)

Subject to change without notice.



- |   |   |  |   |
|---|---|--|---|
| <p><b>1</b> All stays available in <b>1 mm width sections</b></p> <p><b>2</b> Aluminum stays with 4 screw-fixing points for extreme loads</p> <p><b>3</b> Roller stays</p> <p><b>4</b> Aluminum hole stays</p> <p><b>5</b> Mounting frame stays</p> | <p><b>6</b> Aluminum cover available in <b>1 mm width sections</b></p> <p><b>7</b> Joint design with hardened bolts for long service life</p> <p><b>8</b> Bolted and riveted joint connections possible</p> | <p><b>9</b> Straight link plate design (S/SX1252/1252B and S/SX1802/1802B)</p> <p><b>10</b> Cranked link plate design</p> <p><b>11</b> Different separation options for the cables</p> | <p><b>12</b> Opening inside and outside</p> <p><b>13</b> Extremely robust side bands</p> <p><b>14</b> Replaceable glide shoes</p> <p><b>15</b> End connectors for different connection variants</p> |
|---|---|--|---|

**S series**  
Side bands made of galvanized steel

**SX series**  
Side bands made of steel resistant to rust and acid

**STEEL**  
ZINC-PLATED

**STAINLESS STEEL**  
RUST-FREE

## Features

- » Extremely robust, sturdy steel cable carriers for heavy mechanical loads and rough environmental conditions
- » Side bands made of galvanized steel (S series) or corrosion-resistant and acid-resistant steel (SX series) in three qualities: ER 1/ ER 1S and ER 2
- » Very sturdy link plates, each consisting of two individual plates
- » Very extensive unsupported lengths even with large additional loads
- » Bolted stay systems, solid end connectors
- » Joint design with multi stroke system and hardened bolt
- » Explosion protection with classification EX II 2 GD as per ATEX RL

### The design

Proven steel cable carriers with extremely sturdy link plates and dedicated joint design with multi stroke system and hardened bolt. The extremely sturdy design allows extensive unsupported lengths and high possible additional loads.



**Sandwich design:**  
Link plates consist of two plates



**Glide shoes available for gliding applications**



**Stroke system with hardened bolt and circlips**



**Also available as covered variants with cover system or steel band cover, p. 808 and p. 920**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- d <sub>max</sub> [mm]

## S/SX0650

		RS1	31	50	65 - 265	100 - 300	1	65	75 - 400	30	24
		RS2	31	50	69 - 369	100 - 400	1	65	75 - 400	30	24
		RR	26	50	69 - 369	100 - 400	1	65	75 - 400	30	20
		LG	-	50	35 - 465	70 - 500	1	65	75 - 400	30	26
		RMA	31 (200)	50 (224)	155 - 355	200 - 400	1	65	75 - 400	30	-

## S/SX0950

		RS1	46	68	107 - 257	150 - 300	1	95	125 - 600	45	36
		RS2	46	68	113 - 363	150 - 400	1	95	125 - 600	45	36
		RM	43	68	88 - 563	125 - 600	1	95	125 - 600	45	34
		RR	42	68	115 - 465	150 - 500	1	95	125 - 600	45	33
		LG	-	68	82 - 557	125 - 600	1	95	125 - 600	45	38
		RMR	40	68	108 - 558	150 - 600	1	95	125 - 600	45	32

## S/SX1250

		RS1	72	94	152 - 352	200 - 400	1	125	145 - 1000	50	57
		RS2	72	94	156 - 456	200 - 500	1	125	145 - 1000	50	57
		RV	72	94	154 - 554	200 - 600	1	125	145 - 1000	50	57
		RM	69	94	151 - 751	200 - 800	1	125	145 - 1000	50	55
		RR	66	94	160 - 560	200 - 600	1	125	145 - 1000	50	52
		LG	-	94	82 - 752	130 - 800	1	125	145 - 1000	50	59
		RMA	72 (200)	94 (226)	154 - 554	200 - 600	1	125	145 - 1000	50	-
		RMR	66	94	153 - 753	200 - 800	1	125	145 - 1000	50	52

\* More information can be found in our technical manual.

\*\* Depending on the specific application, additional gliding elements or rollers are required.

\*\*\* Application-specific, values on request.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	Travel length ≤ [m]	$v_{max}$ ≤ [m/s]	$a_{max}$ ≤ [m/s <sup>2</sup> ]	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side**	rotating arrangement***	
5,8	2,5	5	***	1	2	•	•	***	-	•	•	•	734
5,8	2,5	5	***	1	2	•	•	***	-	•	•	•	736
5,8	2,5	5	***	1	2	•	•	-	-	•	•	•	738
5,8	2,5	5	***	1	2	-	-	-	-	•	•	•	740
5,8	2,5	5	***	1	2	•	-	-	-	•	•	-	*
8,8	2,5	5	***	1	2	•	•	***	-	•	•	•	744
8,8	2,5	5	***	1	2	•	•	***	-	•	•	•	746
8,8	2,5	5	***	1	2	•	•	-	-	•	•	•	748
8,8	2,5	5	***	1	2	•	•	-	-	•	•	•	750
8,8	2,5	5	***	1	2	-	-	-	-	•	•	•	752
8,8	2,5	5	***	1	2	•	-	-	-	•	•	•	*
13,5	2,5	5	***	1	2	•	•	-	•	•	•	•	758
13,5	2,5	5	***	1	2	•	•	-	•	•	•	•	762
13,5	2,5	5	***	1	2	•	•	•	•	•	•	•	766
13,5	2,5	5	***	1	2	•	•	•	-	•	•	•	770
13,5	2,5	5	***	1	2	•	•	-	-	•	•	•	772
13,5	2,5	5	***	1	2	-	-	-	-	•	•	•	774
13,5	2,5	5	***	1	2	•	-	-	-	•	•	-	*
13,5	2,5	5	***	1	2	•	-	-	-	•	•	•	*

Subject to change without notice.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]
<b>S/SX1800</b>											
XLT series		RM	108	140	188 - 938	250 - 1000	1	180	265 - 1300	60	86
		RR	104	140	201 - 751	250 - 800	1	180	265 - 1300	60	83
		LG	-	140	121 - 941	180 - 1000	1	180	265 - 1300	60	88
<b>S/SX2500</b>											
ROBOTRAX® System		RM	183	220	175 - 1125	250 - 1200	1	250	365 - 1395	100	146
		LG	-	220	174 - 1124	250 - 1200	1	250	365 - 1395	100	144
<b>S/SX3200</b>											
FLATVEYOR®		LG	-	300	166 - 1416	250 - 1500	1	320	470 - 1785	150	176
<b>S/SX3200</b>											
CLEANVEYOR®		LG	-	300	166 - 1416	250 - 1500	1	320	470 - 1785	150	176
<b>S/SX5000</b>											
LS/LSX series		***	150	200	133 - 1083	250 - 1200	1	200	500 - 1200	100	-
<b>S/SX6000</b>											
S/SX series		***	240	300	177 - 1377	300 - 1500	1	320	700 - 1500	150	-
<b>S/SX6000</b>											
S/SX-Tubes series		***	240	300	177 - 1377	300 - 1500	1	320	700 - 1500	150	-

\* More information can be found in our technical manual.

\*\* Depending on the specific application, additional gliding elements or rollers are required.

\*\*\* Application-specific.



Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side**	rotating arrangement***	
17,8	2	3	***	0,8	2	•	•	-	•	•	•	•	780
17,8	2	3	***	0,8	2	•	•	-	-	•	•	•	782
17,8	2	3	***	0,8	2	-	-	-	-	•	•	•	784
23,7	1	3	-	-	-	•	•	•	-	•	•	•	788
23,7	1	3	-	-	-	-	-	-	-	•	•	•	792
24	1	2,5	-	-	-	-	-	-	-	•	•	•	796
12	2	3	-	-	-	-	•	-	-	•	•	•	800
16,7	1,5	2	-	-	-	-	•	-	-	•	•	•	801

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]

## S/SX7000



\*\*\*

370

450

200 - 1650

350 - 1800

1

450

900 - 2400

600

-

## S/SX8000



\*\*\*

578

600

200 - 1650

350 - 1800

1

550

900 - 2400

800

-

## S/SX9000



\*\*\*

Custom sizes from a cable carrier width of 350 mm

\*\* Depending on the specific application, additional gliding elements or rollers are required.

\*\*\* Application-specific.

S/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



## S/SX tubes

Also available as covered variants with cover system or steel band cover. More information can be found in chapter "S/SX tubes" from p. 808.

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side**	rotating arrangement***	

24,9	0,5	0,3	-	-	-	-	•	-	-	•	•	•	802
------	-----	-----	---	---	---	---	---	---	---	---	---	---	-----

--	--	--	--	--	--	--	--	--	--	--	--	--	--

24,9	0,5	0,3	-	-	-	-	•	-	-	•	•	•	803
------	-----	-----	---	---	---	---	---	---	---	---	---	---	-----

--	--	--	--	--	--	--	--	--	--	--	--	--	--

													806
--	--	--	--	--	--	--	--	--	--	--	--	--	-----

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MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

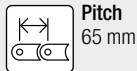
S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

# S/SX0650



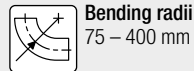
**Pitch**  
65 mm



**Inner height**  
26 – 34 mm



**Chain widths**  
70 – 500 mm



**Bending radii**  
75 – 400 mm

## Stay variants



**Aluminum stay RS 1** ..... page 734

### Frame stay narrow "The standard"

- Aluminum profile bars for light to medium loads.
- **Outside:** release by turning by 90°.
- **Inside:** Threaded joints easy to release.



**Aluminum stay RS 2** ..... page 736

### Frame stay narrow, bolted

- Aluminum profile bars for light to medium loads. Simple threaded joint.
- **Outside/inside:** Threaded joints easy to release.



**Aluminum stay RR** ..... page 738

### Frame stay, tube version

- Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing.
- **Inside/outside:** Screw connection detachable.



**Aluminum stay LG** ..... page 740

### Frame stay, split

- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- **Inside/outside:** Threaded joint easy to release.

## Additional stay variants on request

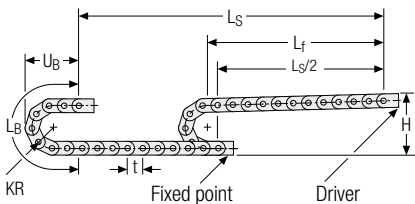


**Aluminum stay RMA**  
For guiding very large  
cable diameters



**S/SX tubes**  
Also available as covered  
variants with cover system  
or steel band cover. More  
information can be found  
in chapter "S/SX tubes"  
from p. 808.

### Unsupported arrangement



KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
75	225	496	230
95	265	558	250
115	305	621	270
125	325	653	280
135	345	684	290
145	365	716	300
155	385	747	310
175	425	810	330
200	475	888	355
250	575	1045	405
300	675	1202	455
400	875	1516	555

#### Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 4.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 2.5 m/s



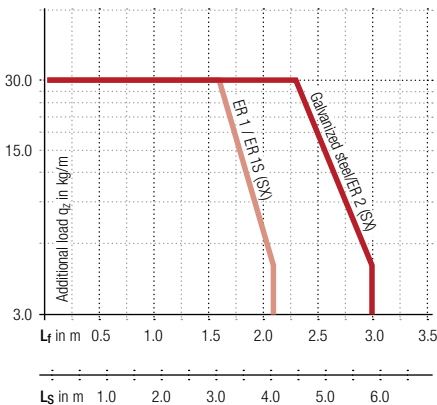
**Acceleration**  
up to 5 m/s<sup>2</sup>



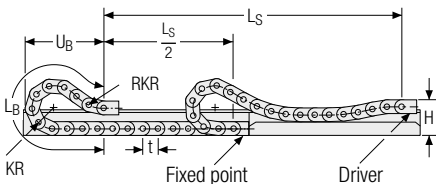
**Travel length**  
up to 5.8 m



**Additional load**  
up to 30 kg/m



### Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.



**Speed**  
up to 1 m/s



**Acceleration**  
up to 2 m/s<sup>2</sup>



**Travel length**  
on request



**Additional load**  
up to 30 kg/m

## Aluminum stay RS 1 – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.
- Available customized in **1 mm width sections**.
- Outside:** release by rotating 90°.
- Inside:** Threaded joint easy to release.



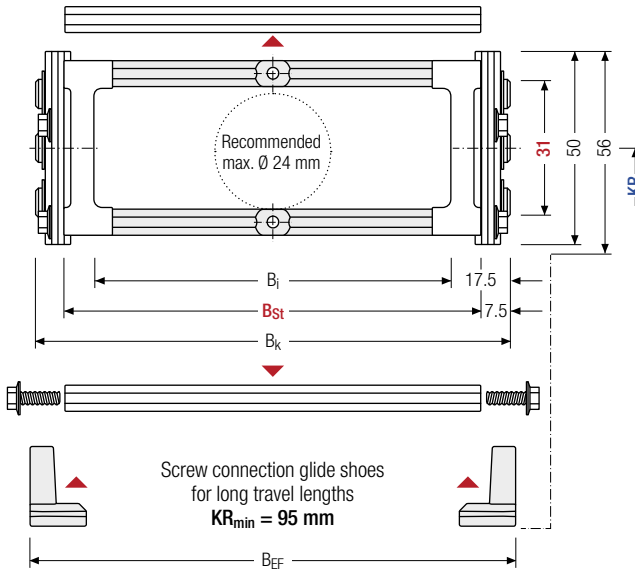
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 100 – 300 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$  for odd  
number of chain links

$h_i$ [mm]	$h_G$ [mm]	$h_G'$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$B_{EF}$ [mm]	KR [mm]						$q_k$ [kg/m]
31	50	56	65 265	85 285	$B_{St} + 15$	$B_{St} + 20$	75	95	115	125	135	145	3.95
							155	175	200	250	300	400	4.82

\* in 1 mm width sections

### Order example



SX0650

Type

180

$B_{St}$  [mm]

RS 1

Stay variant

135

KR [mm]

St

Material

1430

$L_k$  [mm]

HS

Stay arrangement

### Divider systems

The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

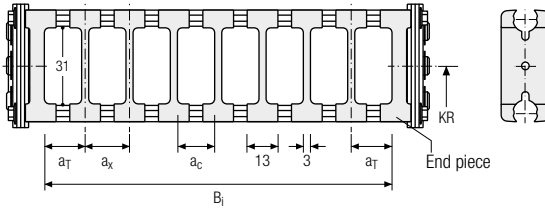
For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping into a socket (available as an accessory).

The socket additionally acts as a spacer between the dividers and is available in 1 mm increments between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	–

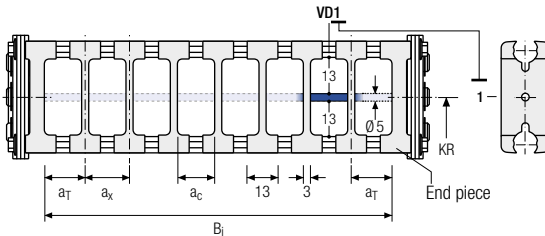
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	2

The dividers can be moved in the cross section.



### Order example

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end pieces are part of the divider system and don't have to be ordered separately.

MT series
XLT series
ROBOTRAX® System
FLATVEVOR®
CLEANVEVOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay RS 2 – frame stay narrow, threaded joint

- Quick to open and close
- Aluminum profile bars for light to medium loads.  
Simple threaded joint
- Available customized in **1 mm width sections**.
- **Outside/inside:** Threaded joint easy to release.



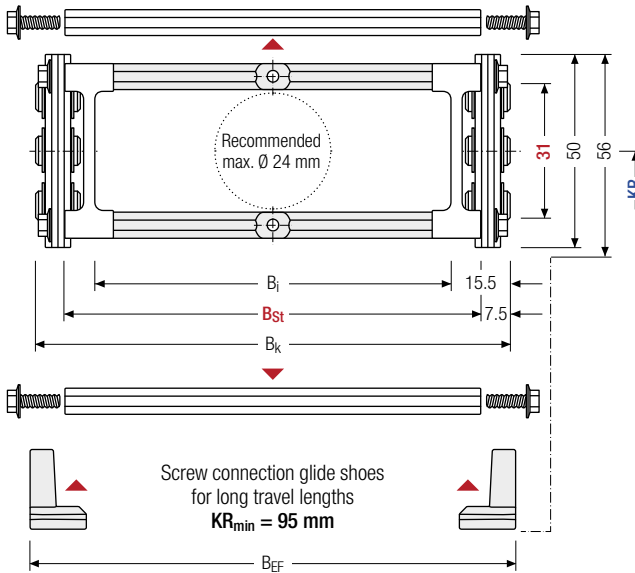
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 100 – 400 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]
31	50	56	69 369	85 385	B <sub>St</sub> + 15	B <sub>St</sub> + 20	75	95	115	125	135	145	3.95
							155	175	200	250	300	400	5.25

\* in 1 mm width sections

### Order example



S0650

Type

180

B<sub>St</sub> [mm]

RS 2

Stay variant

135

KR [mm]

St

Material

1430

L<sub>k</sub> [mm]

HS

Stay arrangement



### Divider systems

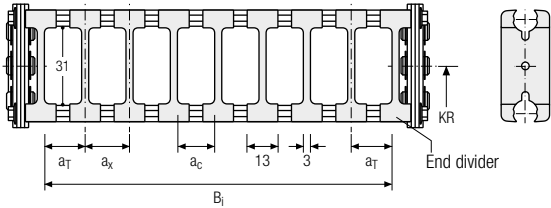
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping onto a socket (available as an accessory). The socket additionally acts as a spacer between the dividers and is available in 1 mm increments between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	–

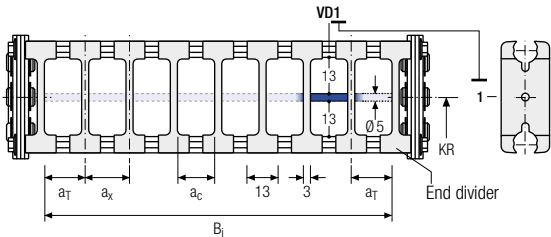
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	2

The dividers can be moved in the cross section.



### Order example

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end dividers are part of the divider system and don't have to be ordered separately.

	MT series
	XLT series
	ROBOTRAX® System
	FLATVEYOR®
	CLEANVEYOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

## Tube stay RR – frame stay, tube version

- Steel rolling stays with gentle cable support and plastic dividers. Ideal for using media hoses with soft sheathing. Easy screw connection.
- Available customized in **1 mm width sections**.
- **Inside/outside:** Screw connection detachable
- **Option:** Divider systems made from steel and stainless steel ER 1, ER 1S.



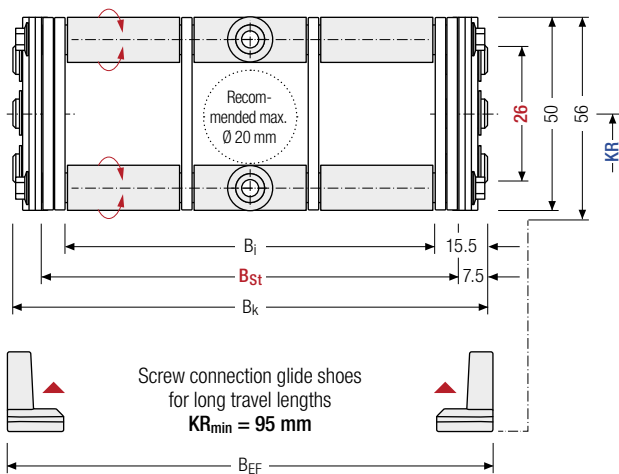
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



1 mm B<sub>k</sub> from 100 – 400 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]
26	50	56	69	85	B <sub>St</sub> + 15	B <sub>St</sub> + 20	75	95	115	125	135	145	4.77
			369	385			155	175	200	250	300	400	8.67

\* in 1 mm width sections

### Order example



S0650

Type

180

B<sub>St</sub> [mm]

RR

Stay variant

135

KR [mm]

St

Material

1430

L<sub>k</sub> [mm]

HS

Stay arrangement

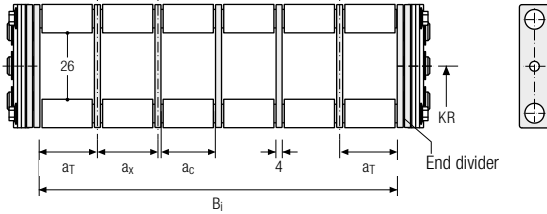
**Divider systems**

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

The dividers are fixed through the tubes. The tube additionally serves as a spacer between the dividers (**version B**).

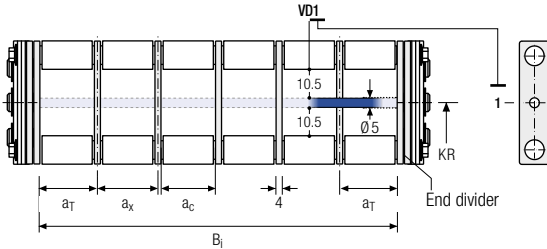
**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	20	25	21	–



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	20	25	21	2



**Order example**

TS1

B

3

K1

34

VDO

.

K4

.

38

-

VDO

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TSO, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

Subject to change without notice.

**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

	MT series
	XLT series
	ROBOTRAX® System
	FLATVEYOR®
	CLEANVEYOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)

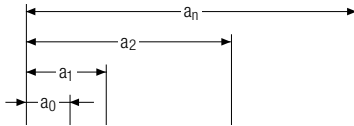


Stay arrangement on each  
chain link (VS: fully-stayed)

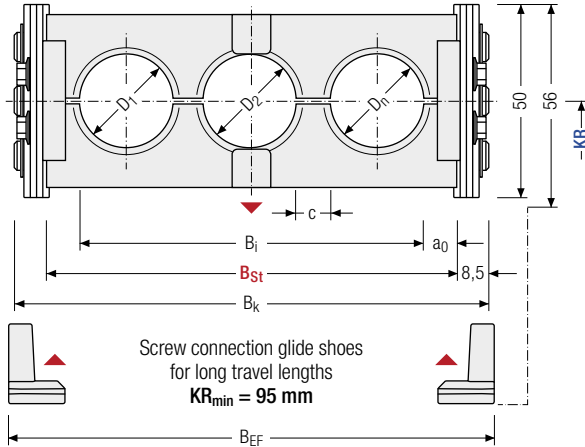


**1 mm** B<sub>i</sub> 70 – 500 mm  
in **1 mm width sections**

FLATVEYOR®



CLEANVEYOR®



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0 min</sub> [mm]	KR [mm]				q <sub>k</sub> 50%*** [kg/m]	
34	10	50	56	35	53	B <sub>St</sub>	B <sub>St</sub>	4	9	75	95	115	125	3.96	
				465	483	+	+			135	145	155	175		6.46
						17	22			200	250	300	400		

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



S0650

Type

180

B<sub>St</sub> [mm]

LG

Stay variant

135

KR [mm]

St

Material

1430

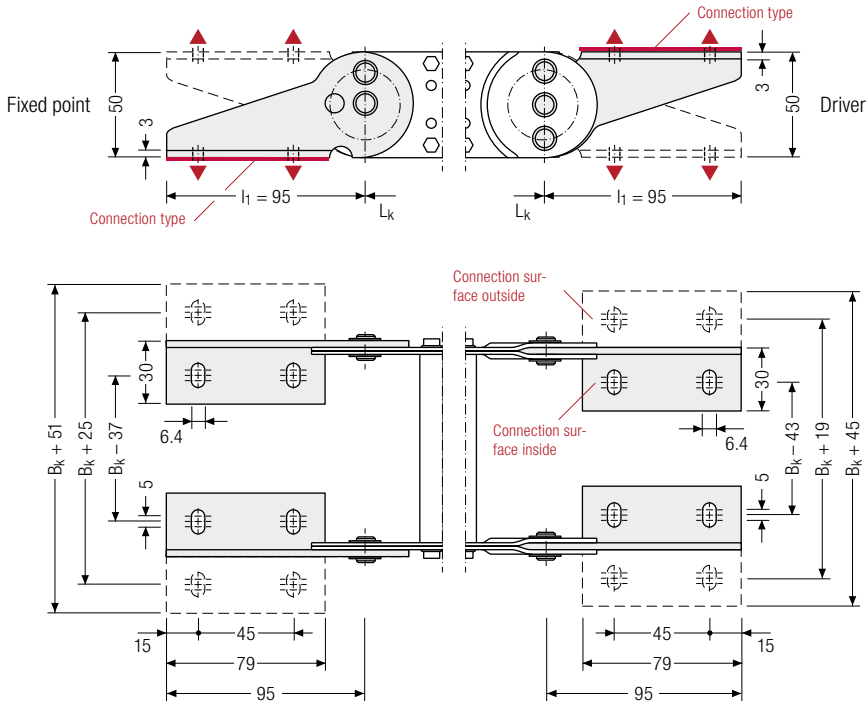
L<sub>k</sub> [mm]

HS

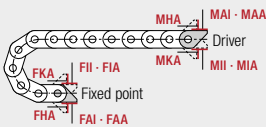
Stay arrangement

### End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options



#### Connection point

- F** – fixed point
- M** – driver

#### Connection type

- A** – threaded joint to outside (standard)
- I** – threaded joint to inside
- H** – threaded joint, rotated 90° to the outside
- K** – threaded joint, rotated 90° to the inside

#### Connection surface

- I** – connection surface inside (standard)
- A** – connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from B<sub>k</sub> of 70 mm.

### Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connection surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
<b>S/SX series</b>
S/SX-tubes series
Accessories
TRAXLINE®

# S/SX0950



**Pitch**  
95 mm



**Inner heights**  
42 – 50 mm



**Chain widths**  
125 – 600 mm



**Bending radii**  
125 – 600 mm

## Stay variants



**Aluminum stay RS 1** ..... page 744

### Frame stay narrow "The standard"

- Aluminum profile bars for light to medium loads.
- **Outside:** release by turning by 90°.
- **Inside:** Threaded joints easy to release.



**Aluminum stay RS 2** ..... page 746

### Frame stay narrow, bolted

- Aluminum profile bars for light to medium loads. Simple threaded joint.
- **Outside/inside:** Threaded joints easy to release.



**Aluminum stay RM** ..... page 748

### Frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides "**Heavy Duty**".
- **Inside/outside:** Threaded joints easy to release.



**Tube stay RR** ..... page 750

### Frame stay, tube version

- Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing.
- **Inside/outside:** Screw connection detachable.



**Aluminum stay LG** ..... page 752

### Frame stay, split

- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- **Inside/outside:** Threaded joint easy to release.

## Additional stay variants on request

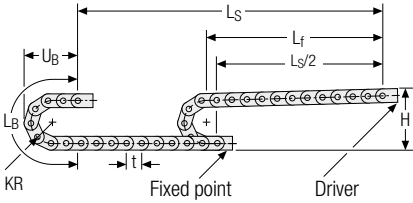
### Aluminum stay RMR

Gentle cable guiding with rollers.

### S/SX tubes

Also available as covered variants with cover system or steel band cover. More information can be found in chapter "S/SX tubes" from p. 808.

Unsupported arrangement



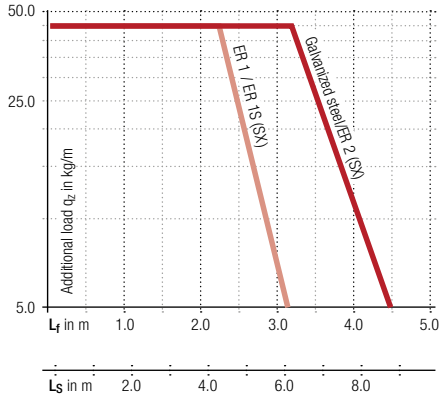
KR [mm]	H [mm]	LB [mm]	UB [mm]
125	352	773	350
140	382	820	365
170	442	914	395
200	502	1008	425
260	622	1197	485
290	682	1291	515
320	742	1385	545
350	802	1480	575
410	922	1668	635
600	1302	2264	825

Installation height  $H_z$

$H_z = H + 10 \text{ mm/m}$

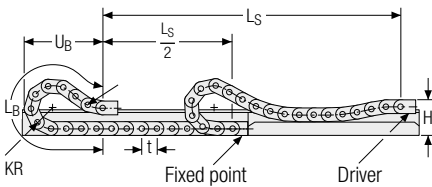
Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 7.6 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed** up to 2.5 m/s
- Acceleration** up to 5 m/s<sup>2</sup>
- Travel length** up to 8.8 m
- Additional load** up to 45 kg/m

Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

- Speed** up to 1 m/s
- Acceleration** up to 2 m/s<sup>2</sup>
- Travel length** on request
- Additional load** up to 45 kg/m

## Aluminum stay RS 1 – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.
- Available customized in **1 mm width sections**.
- **Outside:** release by rotating 90°.
- **Inside:** Threaded joint easy to release



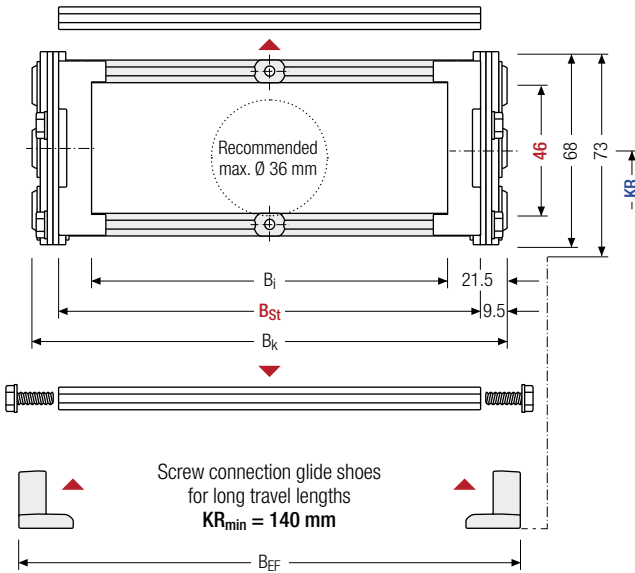
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 150 – 300 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
46	68	73	107	131	B <sub>St</sub> + 19	B <sub>St</sub> + 28	125	140	170	200	260	7.55
			257	281			290	320	350	410	600	7.95

\* in 1 mm width sections

### Order example



S0950

Type

150

B<sub>St</sub> [mm]

RS 1

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub> [mm]

HS

Stay arrangement



### Divider systems

The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

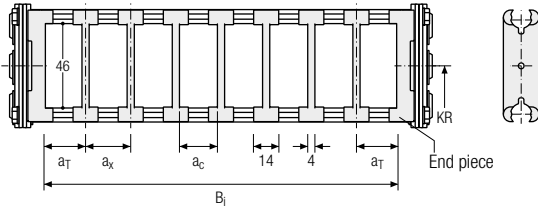
For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping into a socket (available as an accessory).

This socket additionally acts as a spacer between the dividers and is available in a 1 mm grid between 3 – 50 mm, as well as 16.5 and 21.5 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	–

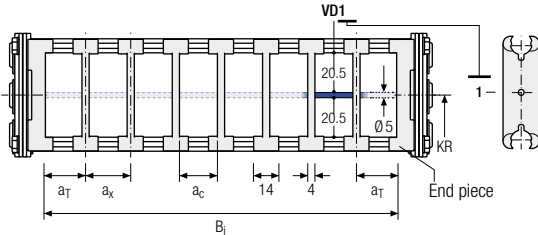
The dividers can be moved in the cross section.




### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	2

The dividers can be moved in the cross section.



### Order example


TS1 · A · 3 - VD0  
VD1  
 Divider system      Version      n<sub>T</sub>      Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end pieces are part of the divider system and don't have to be ordered separately.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay RS 2 – frame stay narrow, threaded joint

- Quick to open and close
- Aluminum profile bars for light to medium loads.  
Simple threaded joint
- Available customized in **1 mm width sections**.
- **Outside/inside:** Threaded joint easy to release.



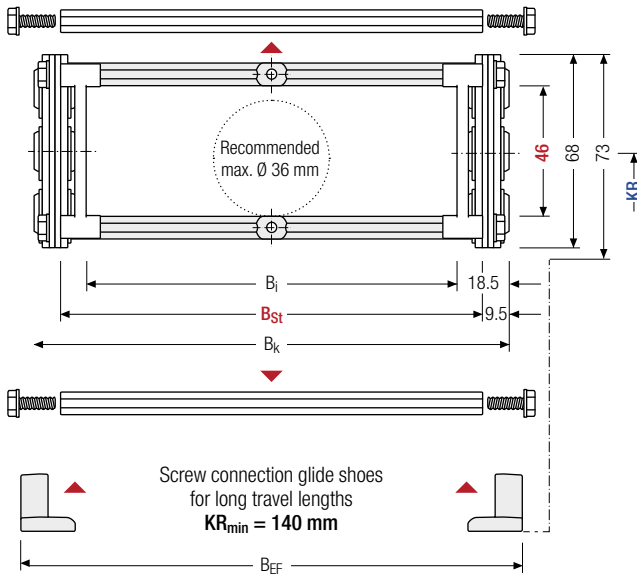
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 150 – 400 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
46	68	73	113 363	131 381	B <sub>St</sub> + 19	B <sub>St</sub> + 28	125	140	170	200	260	7.55
							290	320	350	410	600	8.21

\* in 1 mm width sections

### Order example



S0950

Type

150

B<sub>St</sub> [mm]

RS 2

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

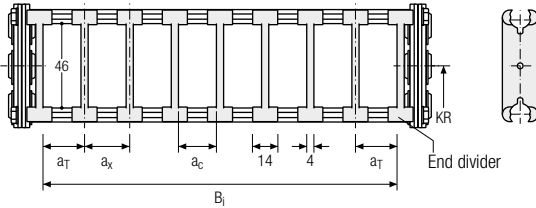
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping onto a socket (available as an accessory). This socket additionally acts as a spacer between the dividers and is available in a 1 mm grid between 3 – 50 mm, as well as 16.5 and 21.5 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	–

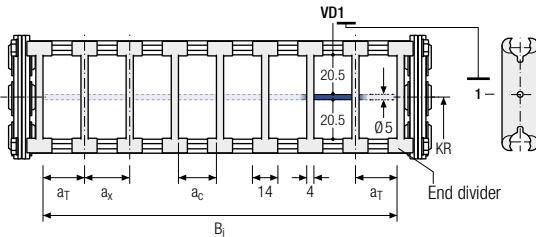
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	2

The dividers can be moved in the cross section.



### Order example

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end dividers are part of the divider system and don't have to be ordered separately.

	MT series
	XLT series
	ROBOTRAX® System
	FLATVEYOR®
	CLEANVEYOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

## Aluminum stay RM – frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides “**Heavy Duty**”.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joints easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



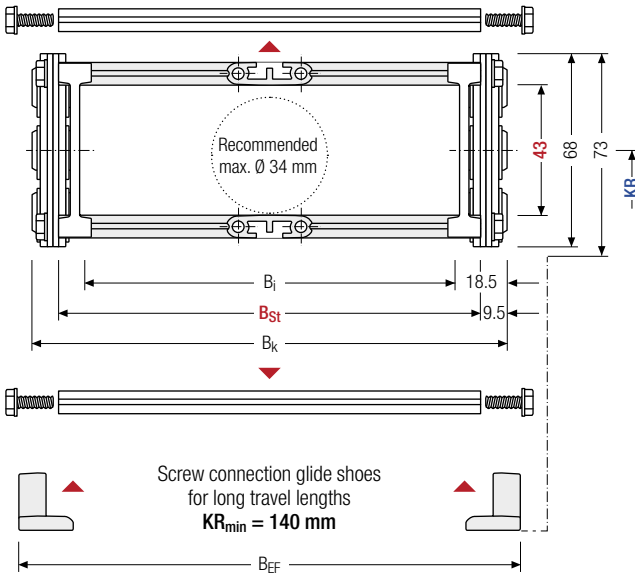
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 125 – 600 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G</sub> ' [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
43	68	73	88	106	B <sub>St</sub> + 19	B <sub>St</sub> + 28	125	140	170	200	260	7.78
			563	581			290	320	350	410	600	10.68

\* in 1 mm width sections

### Order example



S0950

Type

150

B<sub>St</sub> [mm]

RM

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

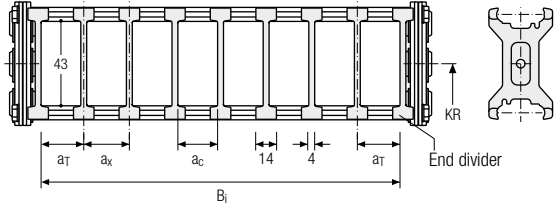
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	10	14	10	–

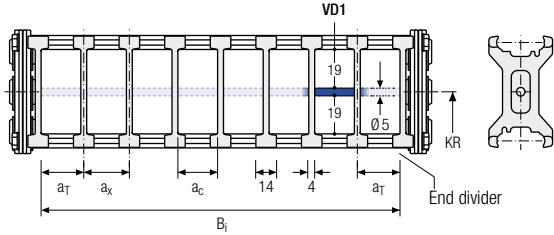
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	10	14	10	2

The dividers can be moved in the cross section.



### Order example

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end dividers are part of the divider system and don't have to be ordered separately.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Tube stay RR – frame stay, tube version

- Steel rolling stays with gentle cable support and plastic dividers. Ideal for using media hoses with soft sheathing. Easy screw connection.
- Available customized in **1 mm width sections**.
- **Inside/outside:** Screw connection detachable
- **Option:** Divider systems made from steel and stainless steel ER 1, ER 1S.



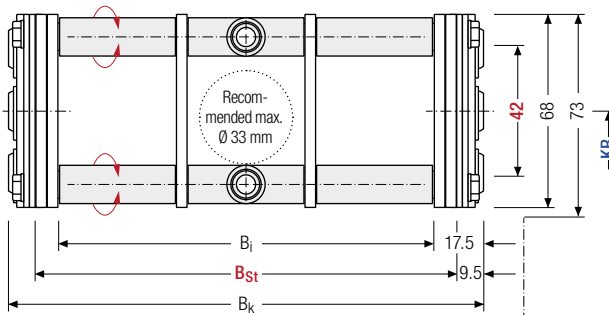
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>i</sub> 150 – 500 mm  
in **1 mm width sections**



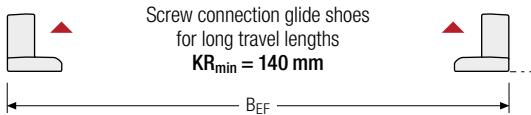
The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t



h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
42	68	73	115	131	B <sub>St</sub> + 19	B <sub>St</sub> + 28	125	140	170	200	260	8.42
			465	481			290	320	350	410	600	

\* in 1 mm width sections

### Order example



S0950

Type

150

B<sub>St</sub> [mm]

RR

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub> [mm]

HS

Stay arrangement

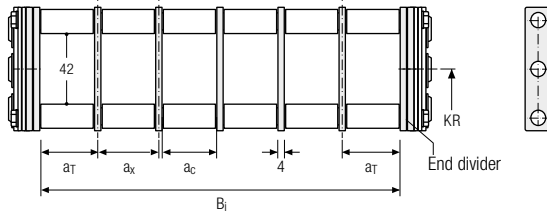
**Divider systems**

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

The dividers are fixed through the tubes. The tube additionally serves as a spacer between the dividers (**version B**).

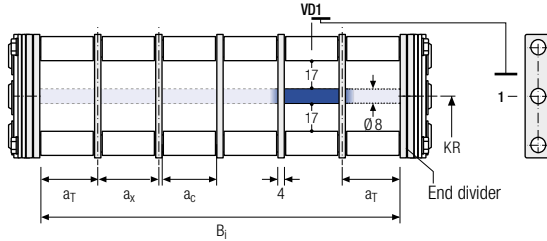
**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	20	20	16	–



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	20	20	16	2



**Order example**

TS1 . 
 B . 
 3 . 
 K1 . 
 34 - 
 VD0  
 ⋮ ⋮ ⋮  
K4 . 
 38 - 
 VD0  
 Divider system      Version      n<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

Please state the designation of the divider system (TSO, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)

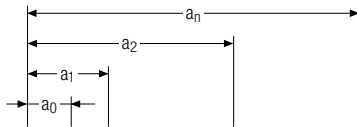


Stay arrangement on each  
chain link (VS: fully-stayed)



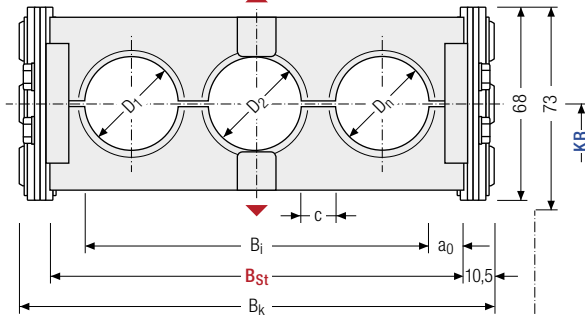
**1 mm** B<sub>i</sub> 125 – 600 mm  
in **1 mm** width sections

FLATVEYOR®



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

CLEANVEYOR®

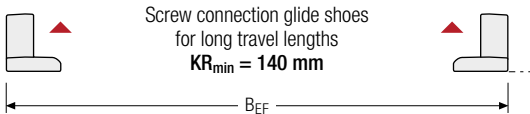


Calculating the cable  
carrier length

Cable carrier length  $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

LS/LSX  
seriesS/SX  
series

Calculating  
the stay width

Stay width  $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

S/SX-Tubes  
series

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]				q <sub>k</sub> 50 %** [kg/m]
50	12	68	73	82	104	B <sub>St</sub> + 21	B <sub>St</sub> + 30	4	11	125	140	170	200	7.97
				557	579					260	290	320	350	
										410	600			

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



S0950

Type

150

B<sub>St</sub> [mm]

LG

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub> [mm]

HS

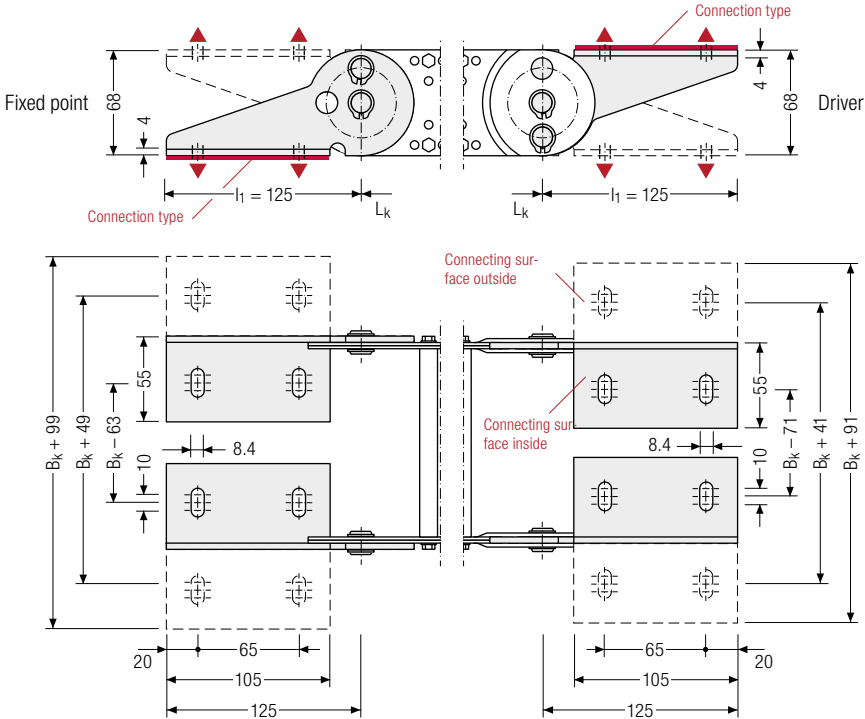
Stay arrangement

TRAXLINE®

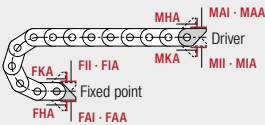


End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options



Connection point

- F – fixed point
- M – driver

Connection type

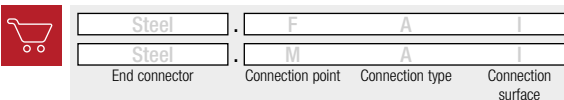
- A – threaded joint to outside (standard)
- I – threaded joint to inside
- H – threaded joint, rotated 90° to the outside
- K – threaded joint, rotated 90° to the inside

Connection surface

- I – connection surface inside (standard)
- A – connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from  $B_k$  of 122 mm.

Order example



**Caution:** We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# S/SX1250

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



**Pitch**  
125 mm



**Inner heights**  
66 – 76 mm



**Chain widths**  
130 – 800 mm



**Bending radii**  
145 – 1000 mm

## Stay variants



**Aluminum stay RS 1** ..... page 758

### Frame stay narrow "The standard"

- Aluminum profile bars for light to medium loads.
- **Outside:** release by turning by 90°.
- **Inside:** Threaded joints easy to release.



**Aluminum stay RS 2** ..... page 762

### Frame stay narrow, bolted

- Aluminum profile bars for light to medium loads. Simple threaded joint.
- **Outside/inside:** Threaded joints easy to release.



**Aluminum stay RV** ..... page 766

### Frame stay, reinforced

- Aluminum profile bars for medium to heavy loads and large cable carrier widths. Double threaded joint on both sides.
- **Inside/outside:** Threaded joints easy to release.



**Aluminum stay RM** ..... page 770

### Frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides "Heavy Duty".
- **Inside/outside:** Threaded joints easy to release.



### TRAXLINE® cables for cable carriers

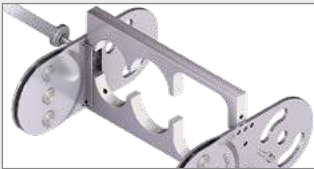
Hi-flex electric cables which were specially developed, optimised and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline).



### Aluminum stay RR ..... page 772

#### Frame stay, tube version

- Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing.
- **Inside/outside:** Screw connection detachable.



### Aluminum stay LG ..... page 774

#### Frame stay, split

- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- **Inside/outside:** Threaded joint easy to release.



### S/SX tubes

Also available as covered variants with cover system or steel band cover. More information can be found in chapter "S/SX tubes" from p. 808.

## Additional stay variants on request



**Aluminum stay RMA**  
For guiding very large cable diameters



**Aluminum stay RMR**  
Gentle cable guiding with rollers.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

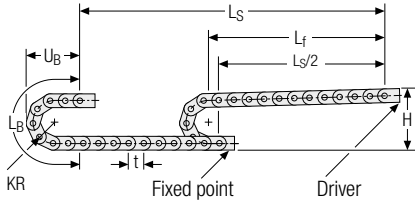
S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

## Unsupported arrangement



KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
145	431	955	442
200	541	1128	497
220	581	1191	517
260	661	1317	557
300	741	1442	597
340	821	1568	637
380	901	1694	677
420	981	1820	717
460	1061	1945	757
500	1141	2071	797
540	1221	2196	837
600	1341	2385	897
1000	2141	3640	1297

### Installation height H<sub>Z</sub>

$$H_Z = H + 10 \text{ mm/m}$$

**Load diagram for unsupported length** depending on the additional load.

Intrinsic cable carrier weight  $q_k = 13 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 2.5 m/s



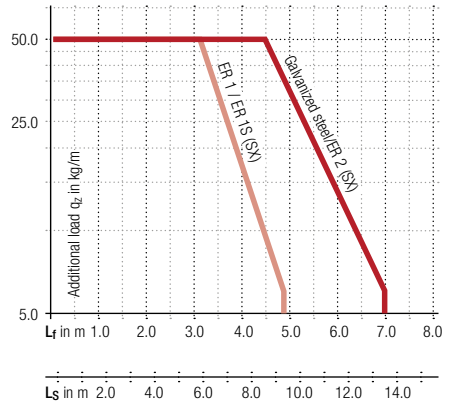
**Acceleration**  
up to 5 m/s<sup>2</sup>



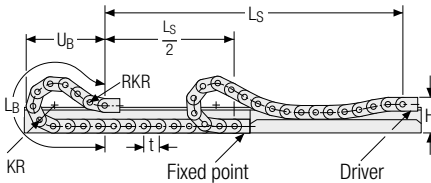
**Travel length**  
up to 13.5 m



**Additional load**  
up to 50 kg/m



## Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.



**Speed**  
up to 1 m/s



**Acceleration**  
up to 2 m/s<sup>2</sup>



**Travel length**  
on request



**Additional load**  
up to 50 kg/m

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

## Aluminum stay RS 1 – frame stay narrow

- Extremely quick to open and close
- Aluminum profile bars for light to medium loads.
- Available customized in **1 mm width sections**.
- Outside:** release by rotating 90°.
- Inside:** Threaded joint easy to release.



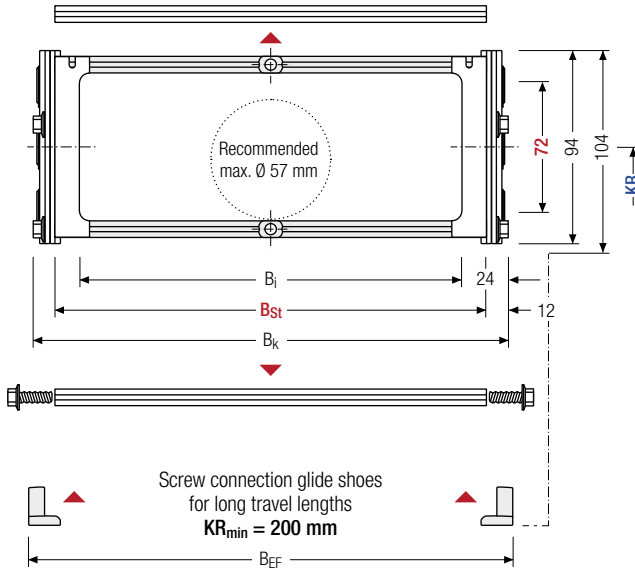
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 200 – 400 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

**Calculating the cable carrier length**

**Cable carrier length L<sub>k</sub>**

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
72	94	104	152 352	176 376	B <sub>St</sub> + 24	B <sub>St</sub> + 30	145	200	220	260	300	340	380	12,88
							420	460	500	540	600	1000		13,43

\* in 1 mm width sections

### Order example



S1250

Type

400

B<sub>St</sub> [mm]

RS 1

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

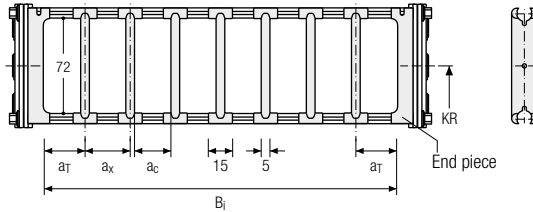
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping into a socket (available as an accessory). The socket additionally acts as a spacer between the dividers and is available in 1 mm increments between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12.5	15	10	–

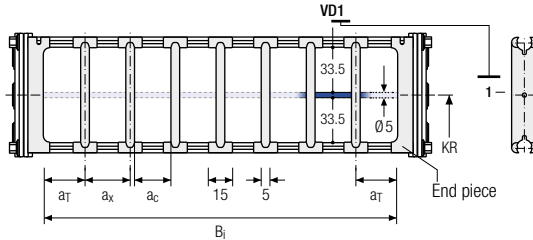
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12.5	15	10	2

The dividers can be moved in the cross section.



### Order example

TS1 · 
 A · 
 3 - 
 VD0  
 :  
 - VD1

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

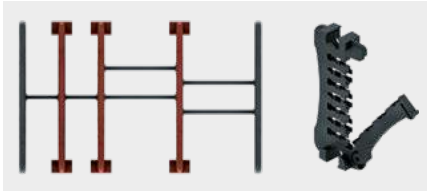
The end pieces are part of the divider system and don't have to be ordered separately.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

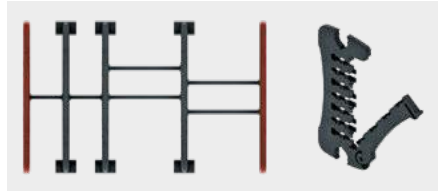
## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

### Divider version A



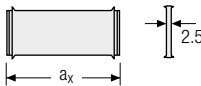
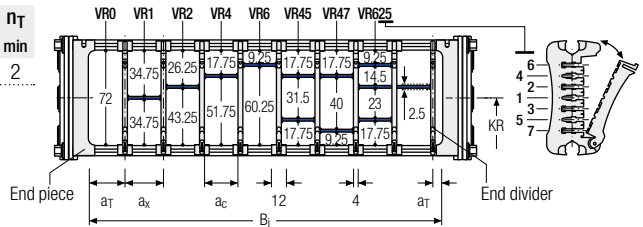
### End divider



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	7*11	14	10	2

\* For End divider

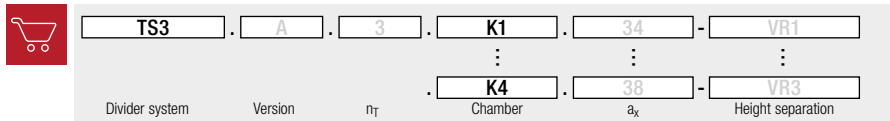
The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

When using partitions with  $a_x > 49$  mm we recommended an additional preferential central support.

## Order example



Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [**K**] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.





Subject to change without notice.

TRAXLINE®

Accessories

S/SX-Tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX®  
System

XLT  
series

MT  
series

## Aluminum stay RS 2 – frame stay narrow, threaded joint

- Quick to open and close
- Aluminum profile bars for light to medium loads.  
Simple threaded joint
- Available customized in **1 mm width sections**.
- **Outside/inside:** Threaded joint easy to release.



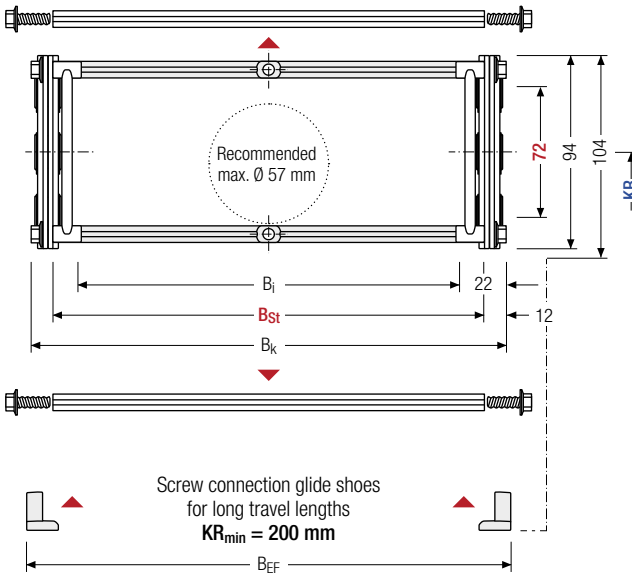
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 200 – 500 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G</sub> ' [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
72	94	104	156 456	176 476	B <sub>St</sub> + 24	B <sub>St</sub> + 30	145	200	220	260	300	340	380	12.88
							420	460	500	540	600	1000		13.71

\* in 1 mm width sections

### Order example



S1250

Type

400

B<sub>St</sub> [mm]

RS 2

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

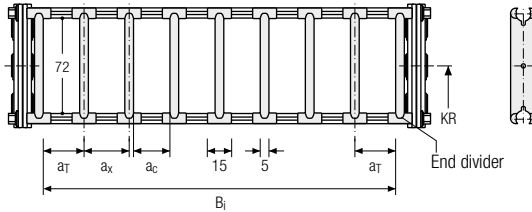
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS). As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

For applications with lateral acceleration and rotated by 90°, the dividers can be attached by simply clipping onto a socket (available as an accessory). The socket additionally acts as a spacer between the dividers and is available in 1 mm increments between 3 – 50 mm (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12.5	15	10	–

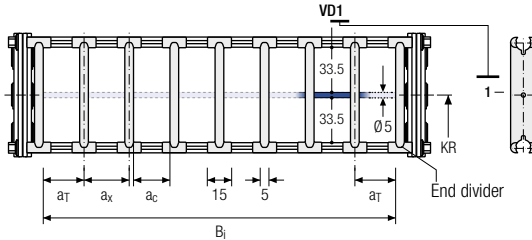
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12.5	15	10	2

The dividers can be moved in the cross section.



### Order example

TS1 . 
 A . 
 3 - 
 VD0  
 ⋮  
 - VD1

Divider system
Version
n<sub>T</sub>
Height separation

Please state the designation of the divider system (**TS0, TS1 ...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

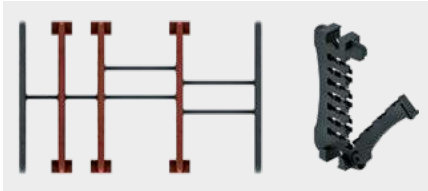
The end dividers are part of the divider system and don't have to be ordered separately.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Divider system TS3 with height separation consisting of plastic partitions

As a standard, the divider **version A** is used for vertical partitioning within the cable carrier. The complete divider system can be moved within the cross section.

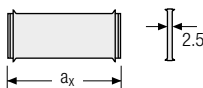
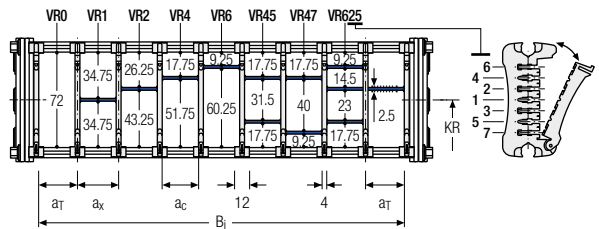
### Divider version A



Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	10*/12	14	10	2

\* For VR0

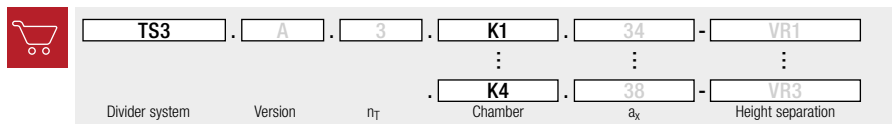
The dividers are fixed by the partitions, the complete divider system is movable in the cross section.



$a_x$ (center distance of dividers) [mm]																
$a_c$ (nominal width of inner chamber) [mm]																
14	16	19	23	24	28	29	32	33	34	38	39	43	44	48	49	54
10	12	15	19	20	24	25	28	29	30	34	35	39	40	44	45	50
58	59	64	68	69	74	78	79	80	84	88	89	94	96	99	112	
54	55	60	64	65	70	74	75	76	80	84	85	90	92	95	108	

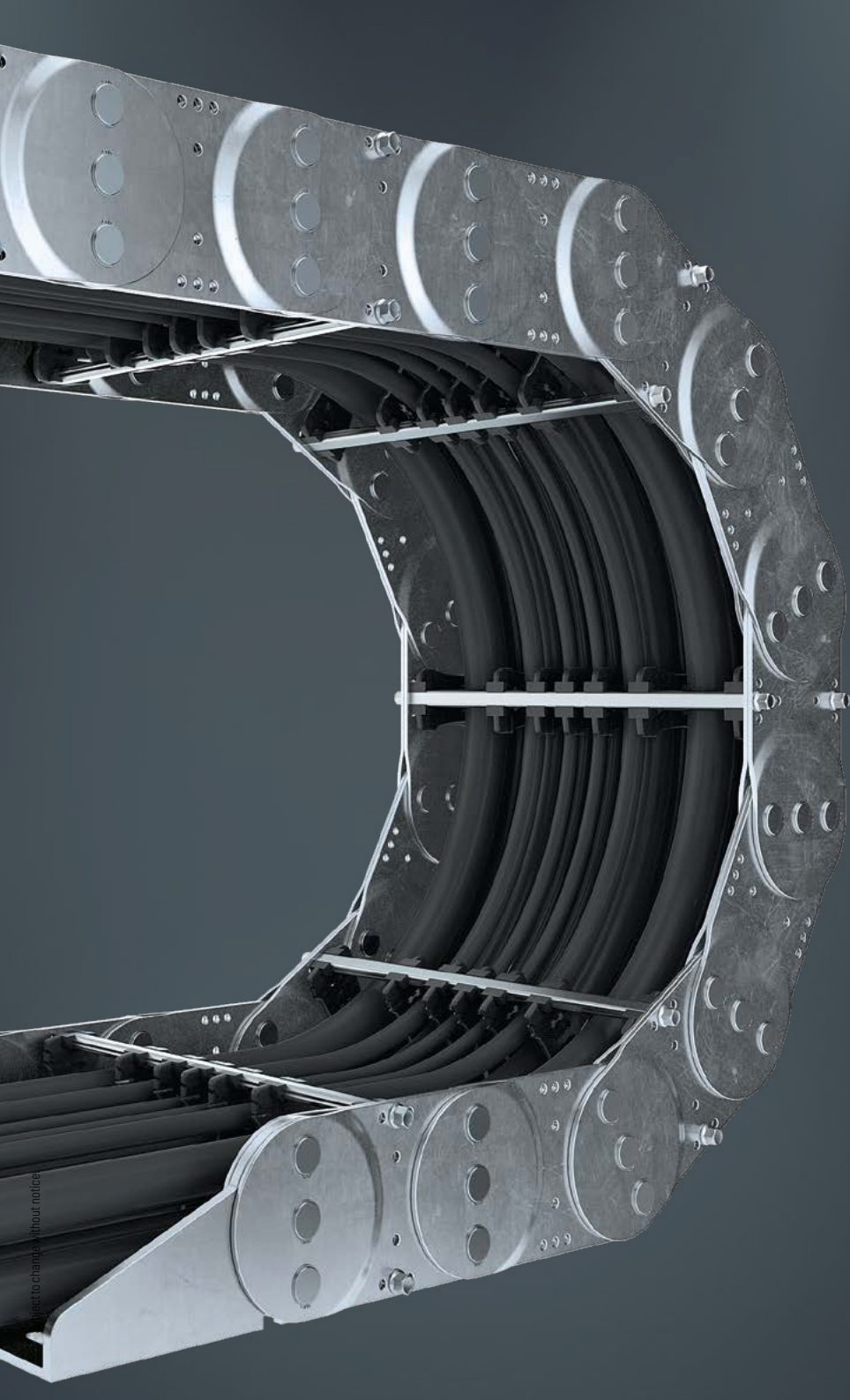
When using **partitions with  $a_x > 49$  mm** we recommended an additional preferential central support.

### Order example



Please state the designation of the divider system (**TS0, TS1,...**), version and number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [**K**] from left to right, as well as the assembly distances [ $a_T/a_x$ ] (as seen from the driver).

If using divider systems with height separation (**TS1, TS3**) please also state the positions [e.g. VD23] viewed from the left driver belt. You are welcome to add a sketch to your order.



Subject to change without notice

TRAXLINE®

Accessories

S/SX-Tubes series

S/SX series

LS/LSX series

CLEANVEYOR®

FLATVEYOR®

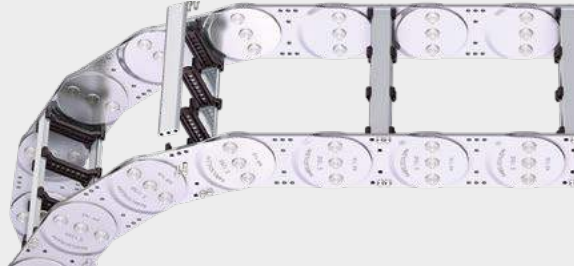
ROBOTRAX® System

XLT series

MT series

## Aluminum stay RV – reinforced frame stay

- Aluminum profile bars for medium to heavy loads and large cable carrier widths. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joints easy to release.



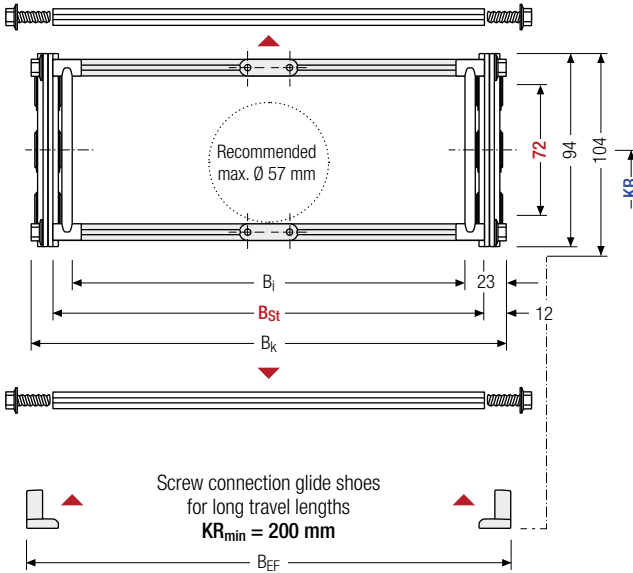
Stay arrangement on every 2<sup>nd</sup> chain link, standard (HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



1 mm B<sub>k</sub> from 200 – 600 mm in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G</sub> ' [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
72	94	104	154 554	176 576	B <sub>St</sub> + 24	B <sub>St</sub> + 30	145	200	220	260	300	340	380	13.83
							420	460	500	540	600	1000		17.11

\* in 1 mm width sections

### Order example



S1250

Type

400

B<sub>St</sub> [mm]

RV

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

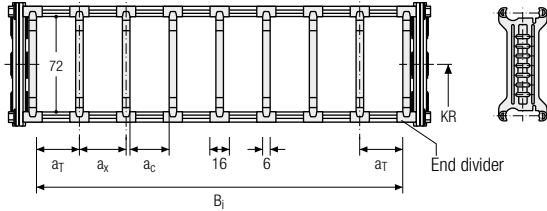
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	13	16	10	–

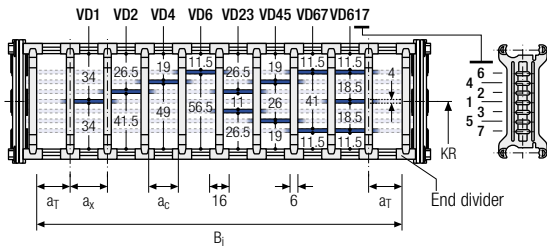
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	13	16	10	2

The dividers can be moved in the cross section.

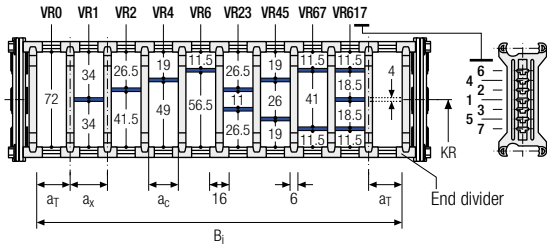


### Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	13	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 6 mm).



MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

### More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



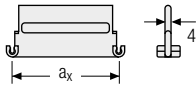
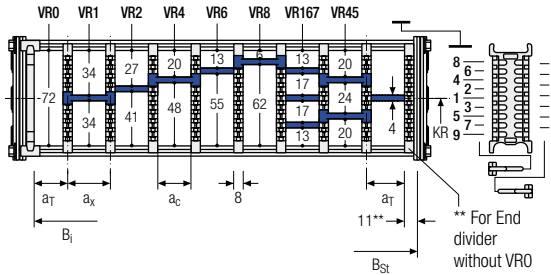
Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

## Divider system TS3 with height separation consisting of plastic partitions

Vers.	$a_T$ min [mm]	$a_x$ min [mm]	$a_c$ min [mm]	$n_T$ min
A	4	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions.  
The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm width increments with  $a_x > 42$  mm are also available.

$a_x$ (center distance of dividers) [mm]											
$a_c$ (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using **plastic partitions with  $a_x > 112$  mm**, we recommend an additional center support with a **twin divider** ( $S_T = 4$  mm). Twin dividers are also suitable for retrofitting in the partition system.

### Order example



TS3	A	3	K1	34	VR1
			⋮	⋮	⋮
			K4	38	VR3
Divider system	Version	$n_T$	Chamber	$a_x$	Height separation

Please state the designation of the divider system (**TS0, TS1, ...**), the version, and the number of dividers per cross section [ $n_T$ ]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [ $a_T/a_x$ ].

When using divider systems with height separation (**TS1 – TS3**), please additionally state the positions (e.g. VD23) viewed from the left driver belt. You are welcome to add a sketch to your order.

The end dividers are part of the divider system and don't have to be ordered separately.

### More product information online

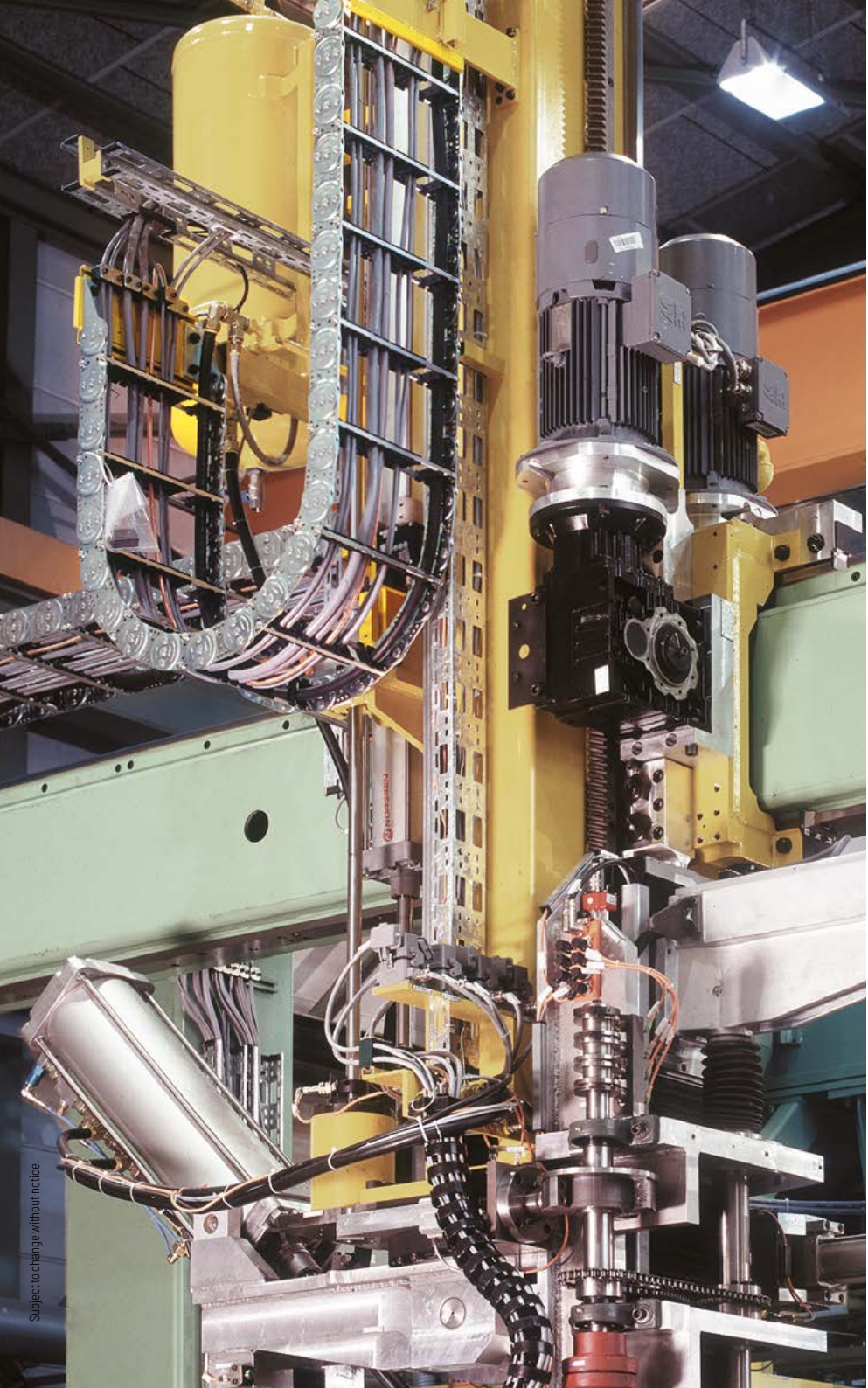


Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**





Subject to change without notice.

TRAXLINE®

Accessories

S/SX-Tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX®  
System

XLT  
series

MT  
series

769

## Aluminum stay RM – frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides “Heavy Duty”.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joints easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



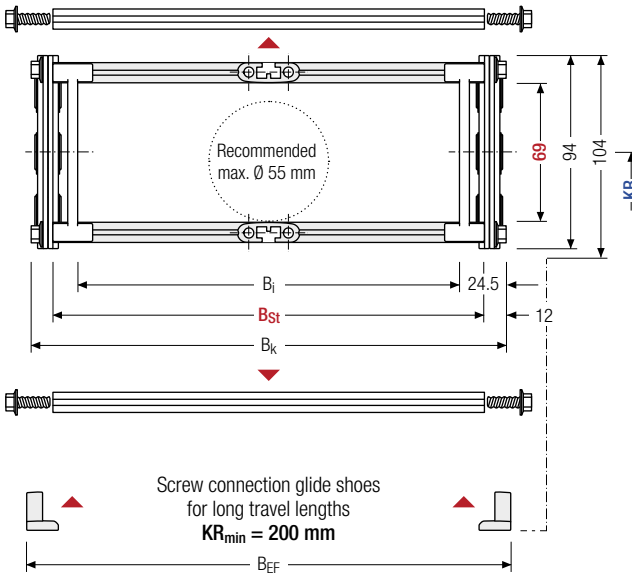
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



1 mm B<sub>k</sub> from 200 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>g</sub> [mm]	h <sub>g</sub> ' [mm]	B <sub>i</sub> [mm]	B <sub>st</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
69	94	104	151 751	176 776	B <sub>st</sub> + 24	B <sub>st</sub> + 30	145	200	220	260	300	340	380	13.42
							420	460	500	540	600	1000		17.01

\* in 1 mm width sections

### Order example



S1250

Type

400

B<sub>st</sub> [mm]

RM

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

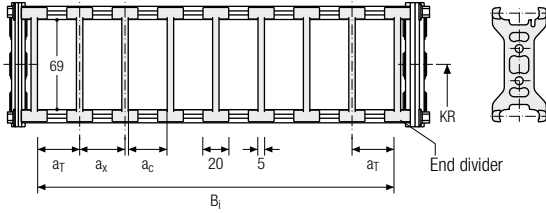
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	17.5	20	15	–

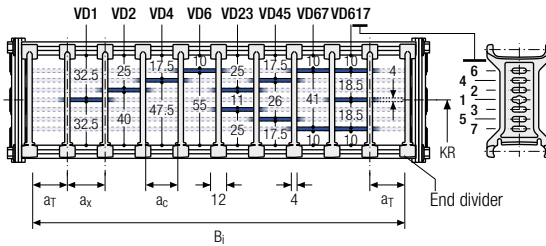
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	10	12	8	2

The dividers can be moved in the cross section.

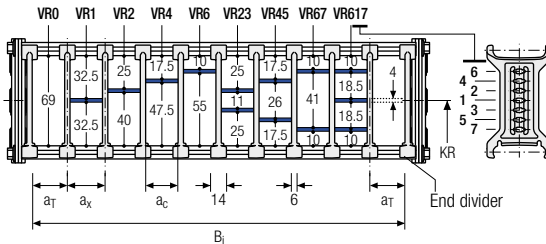


### Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	17	21	15	2

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



### Order example

TS2 · 
 A · 
 3 · 
 K1 · 
 34 · 
 VR1  
 ⋮ · ⋮ · ⋮  
K4 · 
 38 · 
 VR3  
 Divider system      Version      π<sub>T</sub>      Chamber      a<sub>x</sub>      Height separation

	MT series
	XLT series
	ROBOTRAX® System
	FLATVEYOR®
	CLEANVEYOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

## Tube stay RR – frame stay, tube version

- Steel rolling stays with gentle cable support and plastic dividers. Ideal for using media hoses with soft sheathing. Easy screw connection.
- Available customized in **1 mm width sections**.
- **Inside/outside:** Screw connection detachable
- **Option:** Divider systems made from steel and stainless steel ER 1, ER 1S.



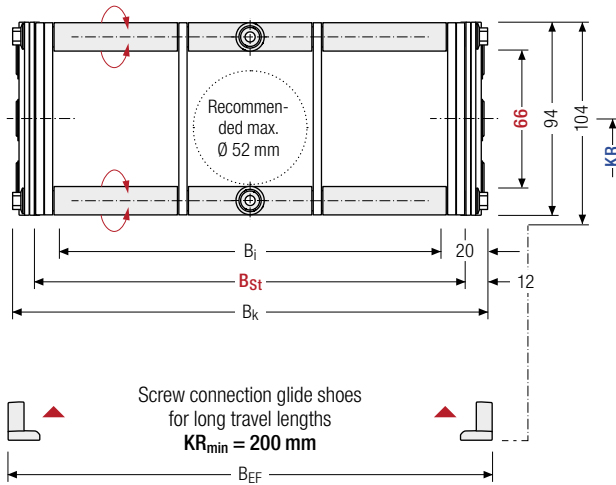
Stay arrangement on every 2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 200 – 800 mm  
in **1 mm width sections**



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G</sub> ' [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]						q <sub>k</sub> [kg/m]	
66	94	104	160 560	176 576	B <sub>St</sub> + 24	B <sub>St</sub> + 30	145	200	220	260	300	340	380	13.82
							420	460	500	540	600	1000		17.30

\* in 1 mm width sections

### Order example



S1250

Type

400

B<sub>St</sub> [mm]

RR

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

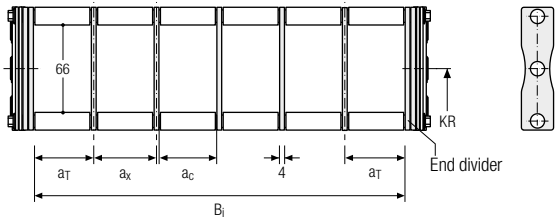
### Divider systems

As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

The dividers are fixed through the tubes. The tube additionally serves as a spacer between the dividers (**version B**).

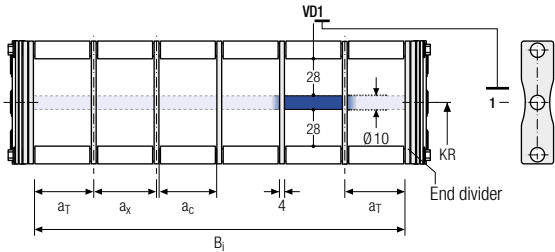
### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	30	30	26	–



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	30	30	26	2



### Order example

TS1

B

3

K1

34

VD0

.

K4

.

38

.

VD0

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TS0, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

Subject to change without notice.

**TRAXLINE® cables for cable carriers**

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

	MT series
	XLT series
	ROBOTRAX® System
	FLATVEYOR®
	CLEANVEYOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



Stay arrangement on every 2<sup>nd</sup> chain link standard (HS: half-stayed)

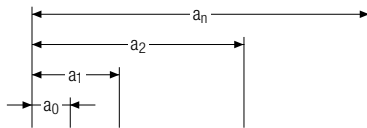


Stay arrangement on each chain link (VS: fully-stayed)



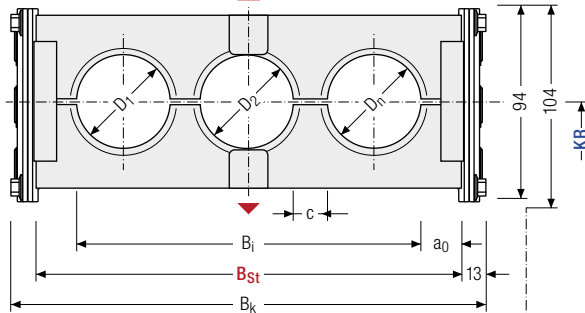
1 mm B<sub>i</sub> 130 – 800 mm in 1 mm width sections

FLATVEYOR®



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

CLEANVEYOR®



Calculating the cable carrier length

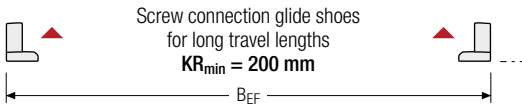
Cable carrier length  $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$

LS/LSX series

S/SX series



Calculating the stay width

Stay width  $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

S/SX-Tubes series

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0 min</sub> [mm]	KR [mm]				q <sub>k</sub> 50 %** [kg/m]	
76	12	94	104	82	104	B <sub>St</sub> + 26	B <sub>St</sub> + 32	4	11	145	200	220	260	300	13,10
				752	774					340	380	420	460	500	18,22
										540	600	1000			

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



S1250

Type

400

B<sub>St</sub> [mm]

LG

Stay variant

200

KR [mm]

St

Material

4750

L<sub>k</sub> [mm]

HS

Stay arrangement

TRAXLINE®



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

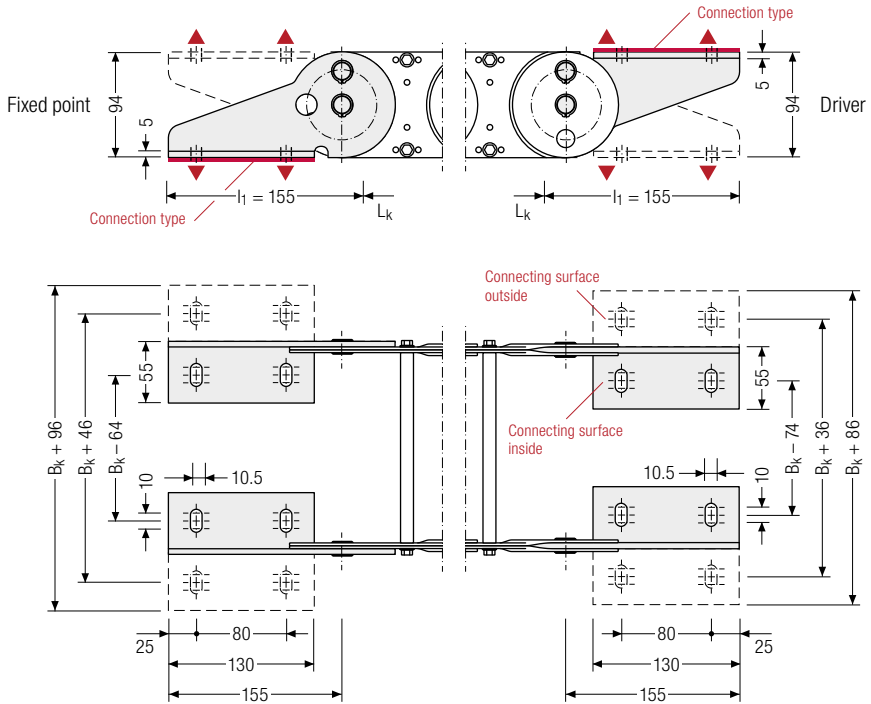
Accessories

TRAXLINE®

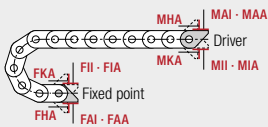
a Y 51 b  
fahren  
ab Y 51 kippen

## End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



## ▲ Assembly options



## Connection point

**F** – fixed point  
**M** – driver

## Connection type

**A** – threaded joint to outside (standard)  
**I** – threaded joint to inside  
**H** – threaded joint, rotated 90° to the outside  
**K** – threaded joint, rotated 90° to the inside

## Connection surface

**I** – connection surface inside (standard)  
**A** – connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from  $B_k$  of 125 mm.

## Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connection surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



## Special designs

### S/SX1252 – with closed stroke system and straight link plates




- Closed stroke system protected between link plates mounted on both sides.
- Symmetrical side band design.
- Long service life even under the toughest conditions, e.g. large amounts of foundry sand, emery or scale thanks to optimized cable carrier geometry.

### S/SX1252 B – with internal stroke system and straight link plates




- Open stroke system.
- Link plates of the side bands are mounted offset.
- Long service life even under the toughest conditions, e.g. large amounts of foundry sand, emery or scale thanks to optimized cable carrier geometry.
- The optimized, "self-cleaning" geometry prevents blocking of the stops through dirt.
- Version with bolted side bands.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
<b>S/SX series</b>
S/SX-tubes series
Accessories
TRAXLINE®



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**TRAXLINE® cables for cable carriers**

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# S/SX1800



**Pitch**  
180 mm



**Inner height**  
104 – 110 mm



**Chain widths**  
180 – 1000 mm



**Bending radii**  
265 – 1300 mm

## Stay variants



**Aluminum stay RM** ..... page 780

### Frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides "Heavy Duty".
- **Inside/outside:** Threaded joints easy to release.



**Aluminum stay RR** ..... page 782

### Frame stay, tube version

- Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing.
- **Inside/outside:** Screw connection detachable.



**Aluminum stay LG** ..... page 784

### Frame stay, split

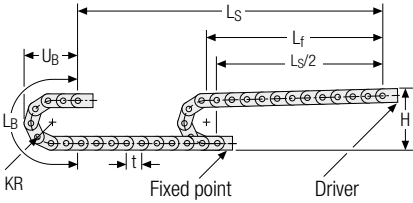
- Optimum cable routing in the neutral bending line. Split version for easy cable routing. Stays also available unsplit.
- **Inside/outside:** Threaded joint easy to release.



### S/SX tubes

Also available as covered variants with cover system or steel band cover. More information can be found in chapter "S/SX tubes" from p. 808.

Unsupported arrangement



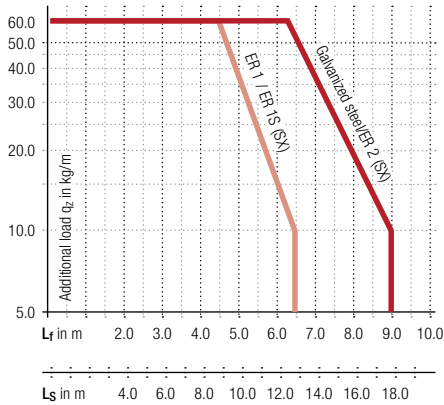
KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
265	740	1552	695
320	850	1725	750
375	960	1898	805
435	1080	2087	865
490	1190	2259	920
605	1420	2620	1035
720	1650	2982	1150
890	1990	3516	1320
1175	2560	4411	1605
1300	2810	4804	1730

Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

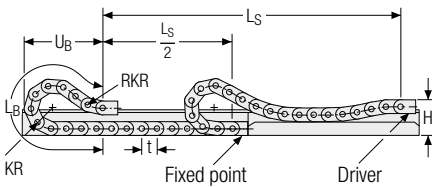
Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 26 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed**  
up to 2 m/s
- Acceleration**  
up to 3 m/s<sup>2</sup>
- Travel length**  
up to 17.8 m
- Additional load**  
up to 60 kg/m

Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

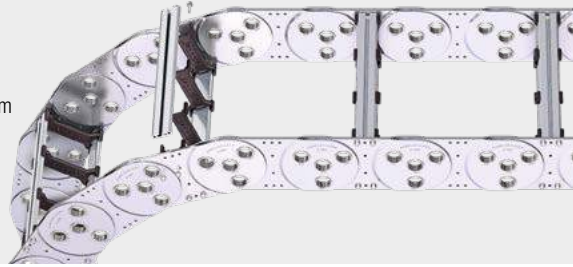
- Speed**  
up to 0.8 m/s
- Acceleration**  
up to 2 m/s<sup>2</sup>
- Travel length**  
on request
- Additional load**  
up to 60 kg/m

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XLT series
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CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay RM – frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides “**Heavy Duty**”.
- Available customized in **1 mm grid**.
- Inside/outside:** Threaded joints easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



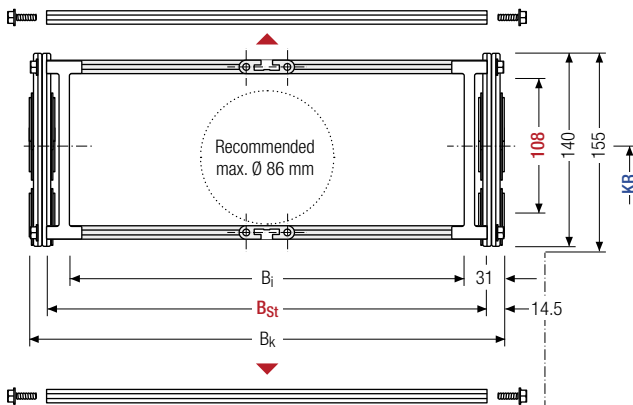
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 250 – 1000 mm  
in **1 mm width sections**



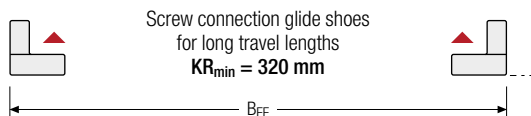
The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t for odd  
number of chain links



h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
108	140	155	188	221	B <sub>St</sub> + 29	B <sub>St</sub> + 40	265	320	375	435	490	24.08
			938	971			605	720	890	1175	1300	28.46

\* in 1 mm width sections

### Order example

	<b>SX1800</b>	<b>417</b>	<b>RM</b>	<b>375</b>	<b>St</b>	<b>5940</b>	<b>HS</b>
	Type	B <sub>St</sub> [mm]	Stay variant	KR [mm]	Material	L <sub>k</sub> [mm]	Stay arrangement

### Divider systems

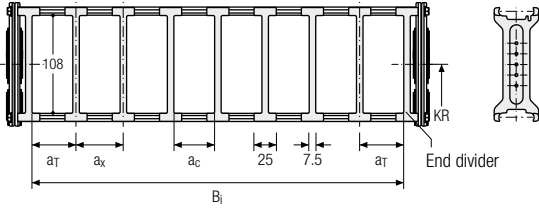
The divider system is mounted on each crossbar as a standard – on every 2<sup>nd</sup> chain link for stay mounting (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	21.5	25	17.5	–

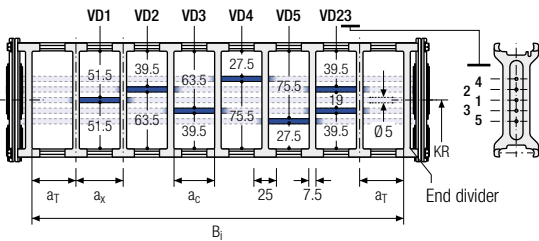
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	21.5	25	17.5	2

The dividers can be moved in the cross section.

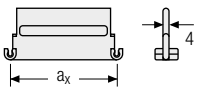
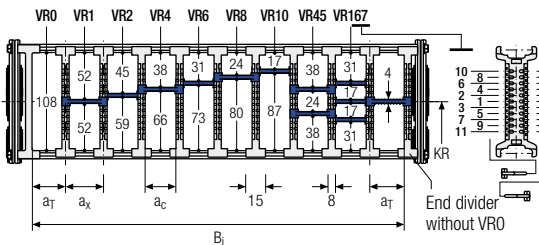


### Divider system TS3 with height separation consisting of plastic partitions

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	11.5	16 / 42*	8	2

\* For aluminum partitions

The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



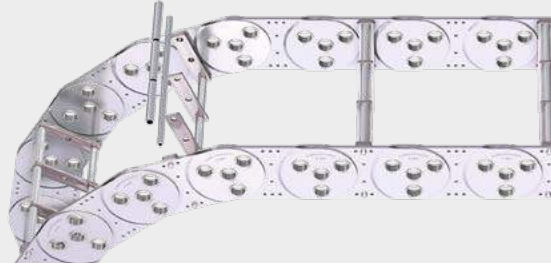
Aluminum partitions in 1 mm width increments with a<sub>x</sub> > 42 mm are also available.

a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 4 mm). Twin dividers are also suitable for retrofitting in the partition system.

## Tube stay RR – frame stay, tube version

- Steel rolling stays with gentle cable support and steel dividers. Ideal for using media hoses with soft sheathing. Easy screw connection.
- Available customized in **1 mm width sections**.
- **Inside/outside:** Screw connection detachable
- **Option:** Divider systems made from stainless steel ER 1, ER 1S.



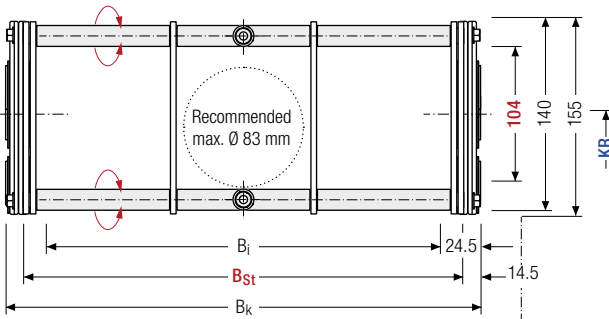
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>k</sub> from 250 – 800 mm  
in **1 mm width sections**



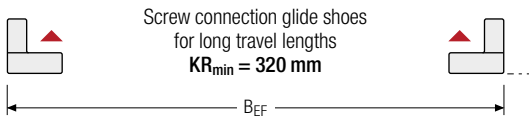
The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t



h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
104	140	155	201 751	221 771	B <sub>St</sub> + 29	B <sub>St</sub> + 40	265	320	375	435	490	26,57
							605	720	890	1175	1300	36,05

\* in 1 mm width sections

### Order example



S1800

Type

417

B<sub>St</sub> [mm]

RR

Stay variant

375

KR [mm]

St

Material

5940

L<sub>k</sub> [mm]

HS

Stay arrangement

### Divider systems

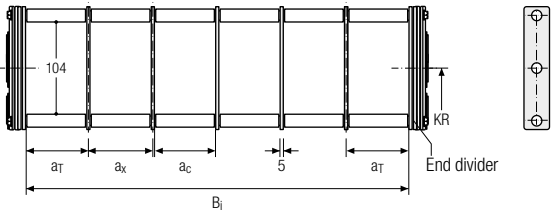
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

The dividers are fixed through the tubes. The tube additionally serves as a spacer between the dividers (**version B**).

### Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	45	45	40	–

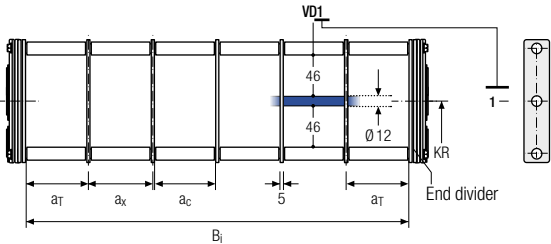
The dividers can be moved in the cross section.



### Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
B	45	45	40	2

The dividers can be moved in the cross section.



### Order example

TS1

B

3

K1

34

VD0

⋮

K4

38

VD0

Divider system
Version
n<sub>T</sub>
Chamber
a<sub>x</sub>
Height separation

Please state the designation of the divider system (TSO, TS1 ...), version and number of dividers per cross section [n<sub>T</sub>]. In addition, please also enter the chambers [K] from left to right, as well as the assembly distances [a<sub>T</sub>/a<sub>x</sub>] (as seen from the driver).

Subject to change without notice.

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MT series
XLT series
ROBOTRAX® System
FLATVEVOR®
CLEANVEVOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing. Stays also available unsplit.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



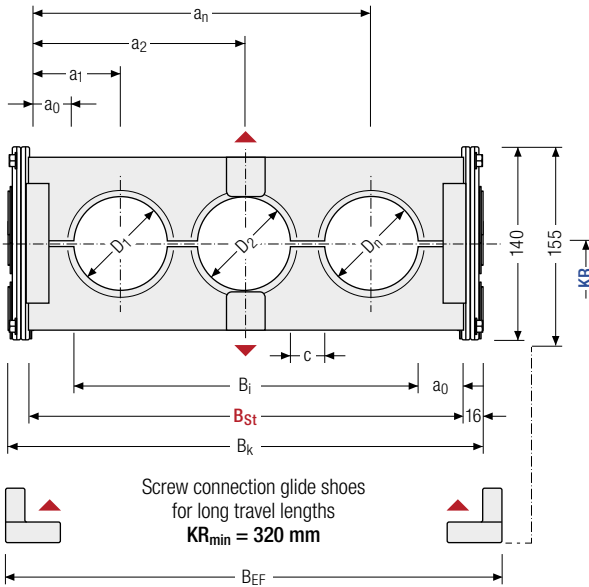
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>i</sub> 180 – 1000 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$   
rounded to pitch  $t$

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]				q <sub>k</sub> 50%** [kg/m]
110	12	140	155	121	148	B <sub>St</sub> +	B <sub>St</sub> +	4	13.5	265	320	375	435	24.38
				941	968	32	43			490	605	720	890	
										1175	1300			

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



**S1800**

Type

**417**

B<sub>St</sub> [mm]

**LG**

Stay variant

**375**

KR [mm]

**St**

Material

**5940**

L<sub>k</sub> [mm]

**HS**

Stay arrangement





MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

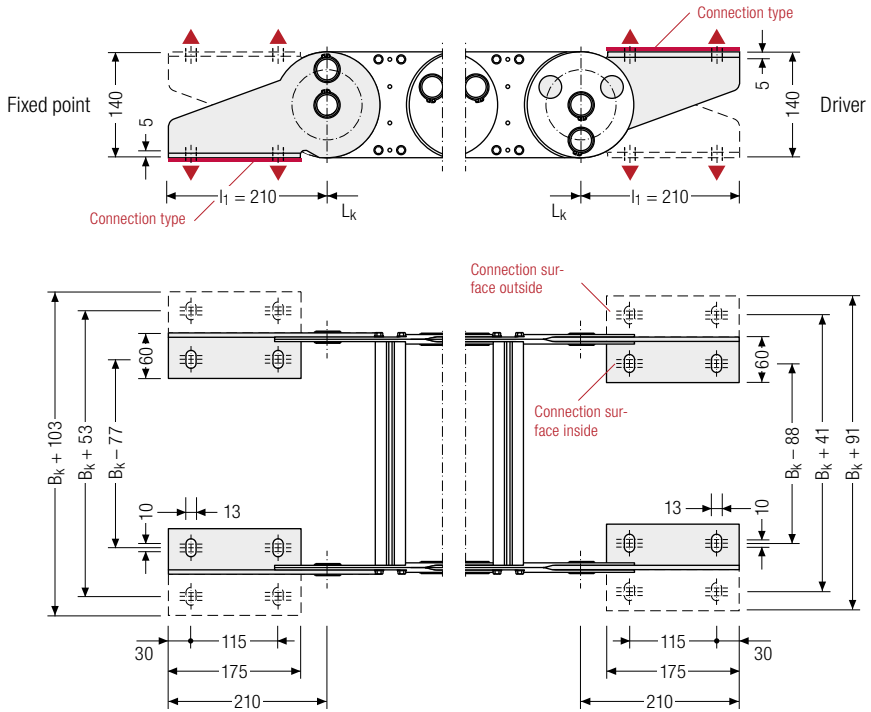
S/SX-tubes  
series

Accessories

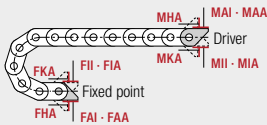
TRAXLINE®

## End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



## ▲ Assembly options



## Connection point

**F** – fixed point  
**M** – driver

## Connection type

**A** – threaded joint to outside (standard)  
**I** – threaded joint to inside  
**H** – threaded joint, rotated 90° to the outside  
**K** – threaded joint, rotated 90° to the inside

## Connection surface

**I** – connection surface inside (standard)  
**A** – connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from  $B_k$  of 139 mm.

## Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connection surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

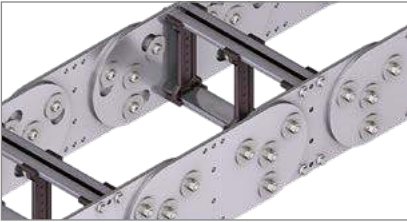
## Special designs

### S/SX1802 – with closed stroke system and straight link plates



- Closed stroke system protected between link plates mounted on both sides.
- Symmetrical side band design.
- Long service life even under the toughest conditions, e.g. large amounts of foundry sand, emery or scale thanks to optimized cable carrier geometry.

### S/SX1802 B – with internal stroke system and straight link plates



- Open stroke system.
- Link plates of the side bands are mounted offset.
- Long service life even under the toughest conditions, e.g. large amounts of foundry sand, emery or scale thanks to optimized cable carrier geometry.
- The optimized, “self-cleaning” geometry prevents blocking of the stops through dirt.
- Version with bolted side bands.

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®



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# S/SX2500



**Pitch**  
250 mm



**Inner height**  
180 – 183 mm



**Chain widths**  
250 – 1200 mm



**Bending radii**  
365 – 1395 mm

## Stay variants



**Aluminum stay RM** ..... page 790

### Frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides "Heavy Duty".
- **Inside/outside:** Threaded joint easy to release.



**Aluminum stay LG** ..... page 792

### Frame stay, split

- Optimum cable routing in the neutral bending line. Split version for easy cable routing.
- **Inside/outside:** Threaded joint easy to release.



### Steel band cover

Also available as covered variants with steel band cover. More information can be found in chapter "steel band cover" from p. 920.

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

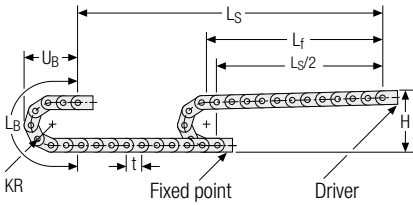
S/SX  
series

S/SX-Tubes  
series

Accessories

TRAXLINE®

Unsupported arrangement



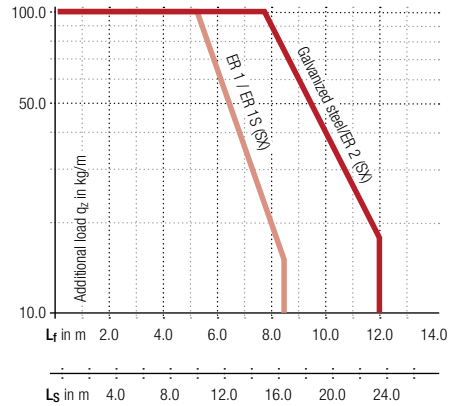
KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
365	1060	2147	975
445	1220	2398	1055
600	1530	2885	1210
760	1850	3388	1370
920	2170	3890	1530
1075	2480	4377	1685
1235	2800	4880	1845
1395	3120	5383	2005

Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 41 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



**Speed**  
up to 1 m/s

**Acceleration**  
up to 3 m/s<sup>2</sup>

**Travel length**  
up to 23.7 m

**Additional load**  
up to 100 kg/m

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Aluminum stay RM – frame stay, solid

- Aluminum profile bars for heavy loads and maximum cable carrier widths. Double threaded joint on both sides “Heavy Duty”.
- Available customized in **1 mm grid**.
- Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



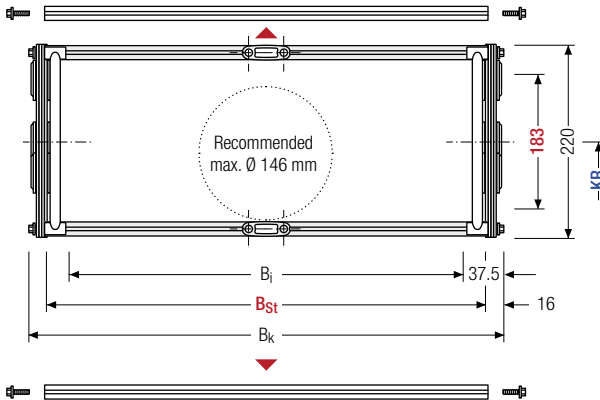
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



B<sub>i</sub> 250 – 1200 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
183	220	175	218	B <sub>St</sub> + 32	365	445	600	760	38,68
		1125	1168		920	1075	1235	1395	44,58

\* in 1 mm width sections

### Order example



S2500

Type

806

B<sub>St</sub> [mm]

RM

Stay variant

760

KR [mm]

St

Material

9250

L<sub>k</sub> [mm]

HS

Stay arrangement

Divider systems

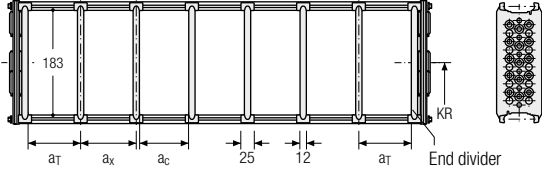
As a standard, the divider system is mounted on each crossbar – for stay mounting on every 2<sup>nd</sup> chain link (HS).

As a standard, dividers and the complete divider system (dividers with height separations) can be moved in the cross section (**version A**).

Divider system TSO without height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	19	25	13	–

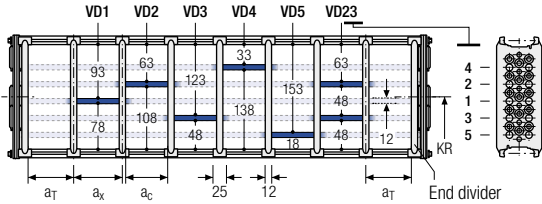
The dividers can be moved in the cross section.



Divider system TS1 with continuous height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	19	25	13	2

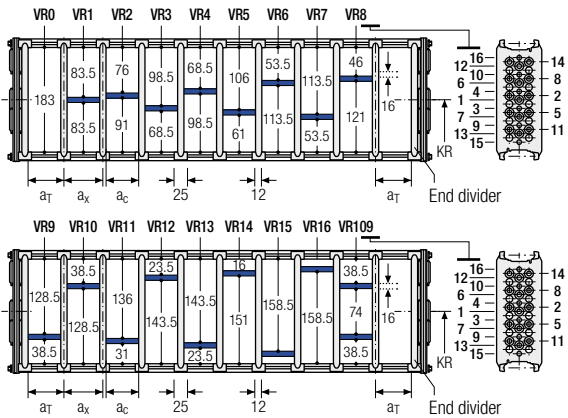
The dividers can be moved in the cross section.



Divider system TS2 with partial height separation

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	Π <sub>T</sub> min
A	40	46	34	2

Standard height separation with tube Ø 16 mm.  
The dividers can be moved in the cross section.



Order example



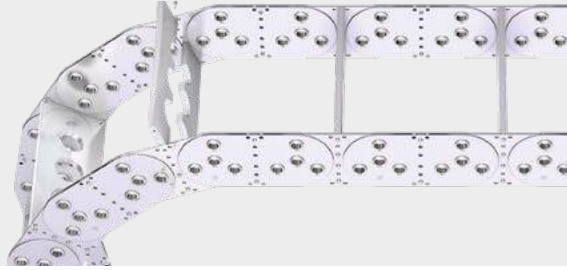
TS1	A	2	K1	34	VD1
			⋮	⋮	⋮
			K3	38	VD3
Divider system	Version	Π <sub>T</sub>	Chamber	a <sub>x</sub>	Height separation

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing.
- Available customized in **1 mm grid**.
- **Inside/outside**: Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



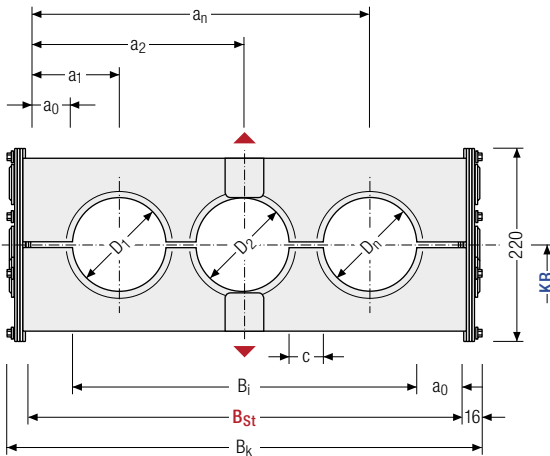
Stay arrangement on every  
2<sup>nd</sup> chain link standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



$B_i$  250 – 1200 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

$D_{max}$ [mm]	$D_{min}$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$c_{min}$ [mm]	$a_0$ min [mm]	KR [mm]				$q_k$ 50 %** [kg/m]
180	12	220	174	218	$B_{St} + 32$	4	22	365	445	600	760	36.66
			1124	1168				920	1075	1235	1395	48.36

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



**SX2500**

Type

**806**

$B_{St}$  [mm]

**LG**

Stay variant

**760**

KR [mm]

**St**

Material

**9250**

$L_k$  [mm]

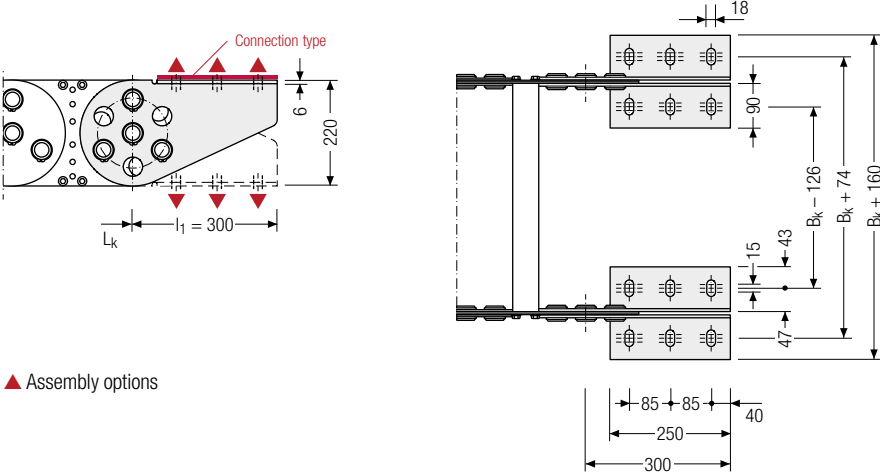
**HS**

Stay arrangement

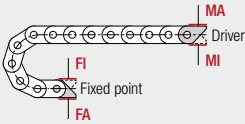


### End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options



#### Connection point

- F – fixed point
- M – driver

#### Connection type

- A – threaded joint outside (standard)
- I – threaded joint inside

### Order example

	Steel	F	A
	Steel	M	A
	End connector	Connection point	Connection type

We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

### More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# S/SX3200



**Pitch**  
320 mm



**Inner height**  
220 mm



**Chain widths**  
250 – 1500 mm



**Bending radii**  
470 – 1785 mm

## Stay variants



**Aluminum stay LG** ..... page 796

### Frame stay, split

- Optimum cable routing in the neutral bending line. Split version for easy cable routing.
- **Inside/outside:** Threaded joint easy to release.



Stay variant RR available as a customized design. Please contact us.



### TOTALTRAX® complete systems

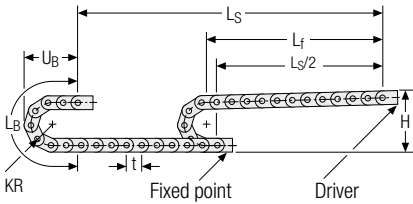
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement



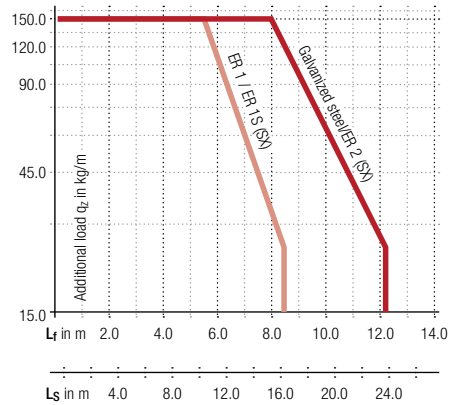
KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
470	1390	2757	1260
670	1790	3385	1460
870	2190	4013	1660
1075	2600	4657	1865
1275	3000	5286	2065
1480	3410	5930	2270
1785	4020	6888	2575

Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

Load diagram for unsupported length depending on the additional load.

Intrinsic cable carrier weight  $q_k = 41 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.



- Speed** up to 1 m/s
- Acceleration** up to 2.5 m/s<sup>2</sup>
- Travel length** up to 24 m
- Additional load** up to 150 kg/m

- MT series
- XLT series
- ROBOTRAX® System
- FLATVEYOR®
- CLEANVEYOR®
- LS/LSX series
- S/SX series
- S/SX-tubes series
- Accessories
- TRAXLINE®

More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)

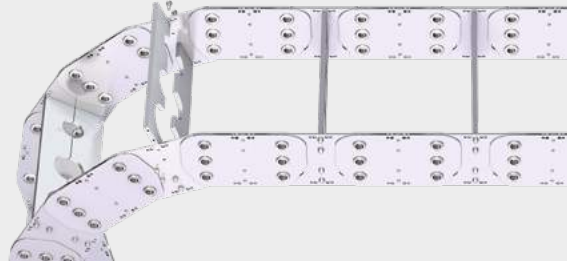


Configure your custom cable carrier here: [online-engineer.de](http://online-engineer.de)

## Aluminum stay LG – hole stay, split version

- Optimum cable routing in the neutral bending line.  
Split version for easy cable routing.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint easy to release.

**HEAVY DUTY**  
TSUBAKI KABELSCHLEPP



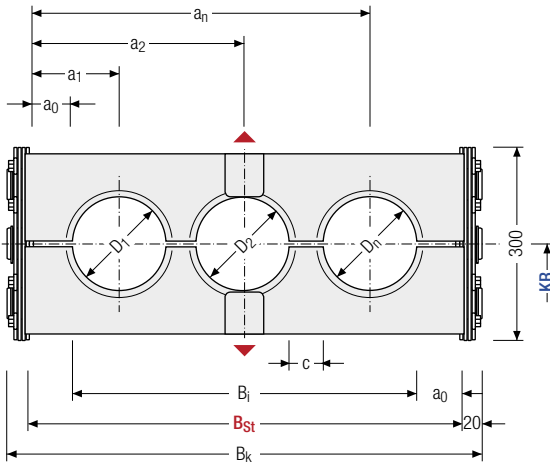
Stay arrangement on every  
2<sup>nd</sup> chain link, standard  
(HS: half-stayed)



Stay arrangement on each  
chain link (VS: fully-stayed)



**1 mm** B<sub>i</sub> 250 – 1500 mm  
in **1 mm** width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

### Calculating the stay width

#### Stay width $B_{St}$

$$B_{St} = \sum D + \sum c + 2 a_0$$

D <sub>max</sub> [mm]	D <sub>min</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	c <sub>min</sub> [mm]	a <sub>0</sub> min [mm]	KR [mm]				q <sub>k</sub> 50 %** [kg/m]
220	12	300	166	210	B <sub>St</sub> + 40	4	22	470	670	870	1075	57.48
			1416	1460				1275	1480	1785	72.66	

\* in 1 mm width sections

\*\* Hole ratio of the hole stay approx. 50 %

### Order example



**SX3200**

Type

**776**

B<sub>St</sub> [mm]

**LG**

Stay variant

**1075**

KR [mm]

**ER 1**

Material

**9280**

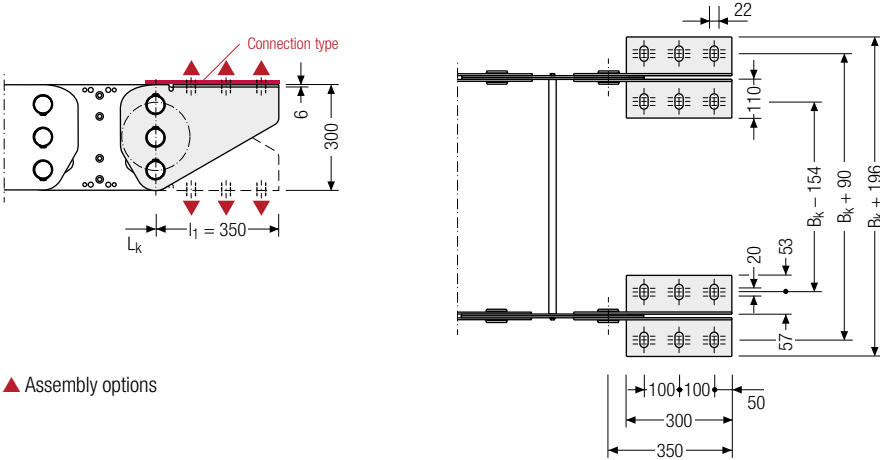
L<sub>k</sub> [mm]

**HS**

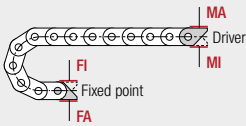
Stay arrangement

### End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options



#### Connection point

- F** – fixed point
- M** – driver

#### Connection type

- A** – threaded joint outside (standard)
- I** – threaded joint inside

### Order example



Steel	F	A
Steel	M	A
End connector	Connection point	Connection type



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

### More product information online



Assembly instructions etc.: Additional info via your smartphone or check online at [tsubaki-kabelschlepp.com/downloads](http://tsubaki-kabelschlepp.com/downloads)



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MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-Tubes series
Accessories
TRAXLINE®

# S/SX

# 5000 – 8000



**Pitch**  
200 – 550 mm



**Inner heights**  
150 – 578 mm



**Chain widths**  
250 – 1800 mm



**Bending radii**  
min. 500 mm

## Stay variants



**Steel stay special design** ..... from page 800

### Steel frame stay, bolted

- Steel profile bars for extremely high additional loads and very large cable carrier widths. Double threaded joint on both sides.
- **Inside/outside:** Threaded joint can be released.

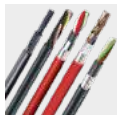


Cable carriers of types 5000 – 8000 are **customized products** for special applications, e.g. offshore use.



### TOTALTRAX® complete systems

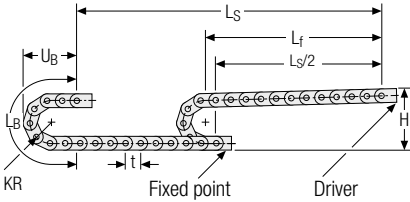
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Unsupported arrangement



### Installation height $H_z$

$$H_z = H + 10 \text{ mm/m}$$

**Load diagram for unsupported length** depending on the additional load.

Intrinsic cable carrier weight  $q_k$

50 kg/m for S/SX5000

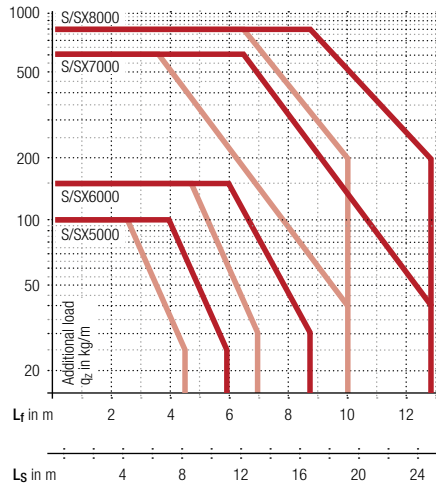
75 kg/m for S/SX6000

150 kg/m for S/SX7000

230 kg/m for S/SX8000

For other inner widths, the maximum additional load changes.

Type	KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
S/SX5000	min. 500	1200	1970	800
	max. 1200	2600	4170	1500
S/SX6000	min. 700	1700	2840	1170
	max. 1500	3300	5350	1970
S/SX7000	min. 900	2250	3725	1575
	max. 2400	5250	8435	3075
S/SX8000	min. 900	2400	3925	1750
	max. 2400	5400	8635	3250



— S5000/6.../7.../8... galvanized steel  
 — SX5000/6.../7.../8... ER 2  
 — SX5000/6.../7.../8... ER 1 / ER 1S



**Speed**

S/SX5000 up to 2.0 m/s  
 S/SX6000 up to 1.5 m/s  
 S/SX7000 up to 0.5 m/s  
 S/SX8000 up to 0.5 m/s



**Acceleration**

S/SX5000 up to 3.0 m/s<sup>2</sup>  
 S/SX6000 up to 2.0 m/s<sup>2</sup>  
 S/SX7000 up to 0.3 m/s<sup>2</sup>  
 S/SX8000 up to 0.3 m/s<sup>2</sup>



**Travel length**

S/SX5000 up to 11.0 m  
 S/SX6000 up to 16.7 m  
 S/SX7000 up to 24.9 m  
 S/SX8000 up to 24.9 m



**Additional load**

S/SX5000 up to 100 kg/m  
 S/SX6000 up to 150 kg/m  
 S/SX7000 up to 600 kg/m  
 S/SX8000 up to 800 kg/m

### More product information online



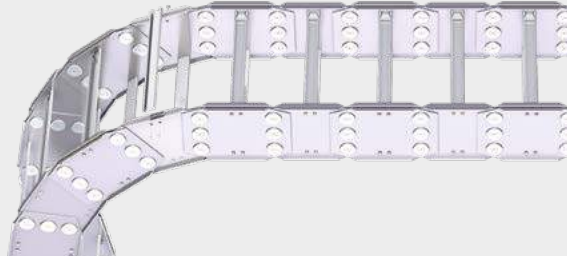
Assembly instructions etc.:  
 Additional info via your  
 smartphone or check online at  
[tsubaki-kabelschlepp.com/  
 downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
 cable carrier here:  
[online-engineer.de](http://online-engineer.de)

## Steel stay – steel frame stay, bolted

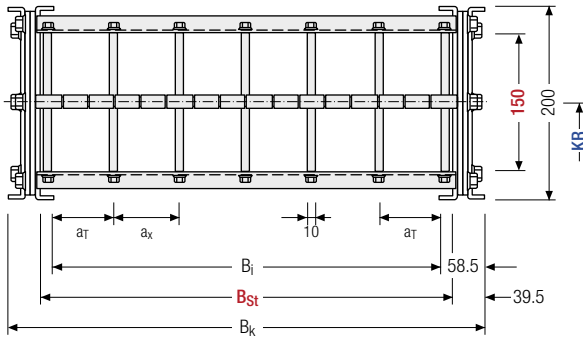
- Steel profile bars for extremely high additional loads and very large cable carrier widths. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint can be released.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm**  $B_i$  250 – 1200 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$a_T$ max [mm]	$a_x$ max [mm]	$n_T$ min	$KR$ [mm]**	$q_k$ [kg/m]
150	200	133 – 1083	171 – 1121	$B_{St} + 79$	150	150	2	500 – 1200	42.5 – 52.0

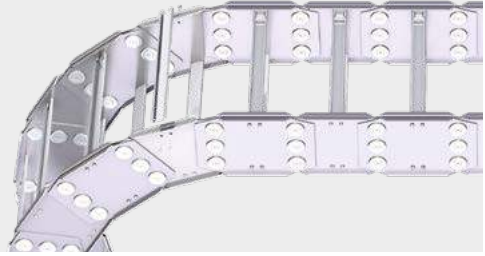
\* in 1 mm width sections

\*\* individual intermediate sizes available



## Steel stay – steel frame stay, bolted

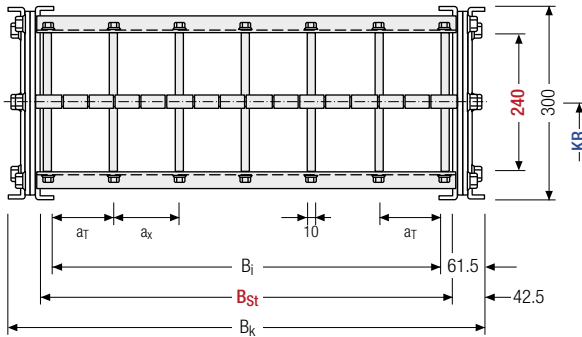
- Steel profile bars for extremely high additional loads and very large cable carrier widths. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint can be released.



Stay arrangement on each chain link (VS: fully-stayed)



B<sub>i</sub> 300 – 1500 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length $L_k$

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length  $L_k$  rounded to pitch  $t$  for odd number of chain links

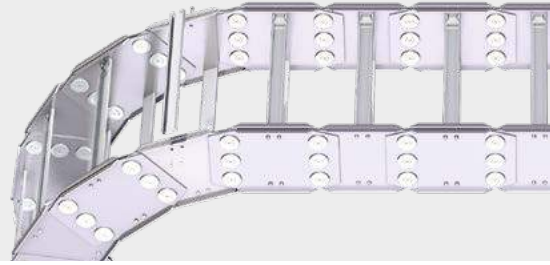
$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_{St}$ [mm]*	$B_k$ [mm]	$a_T$ max [mm]	$a_x$ max [mm]	$n_T$ min	KR [mm]**	$q_k$ [kg/m]
240	300	177 1377	215 1415	$B_{St} + 85$	200	200	2	700 1500	55 79

\* in 1 mm width sections

\*\* individual intermediate sizes available

## Steel stay – steel frame stay, bolted

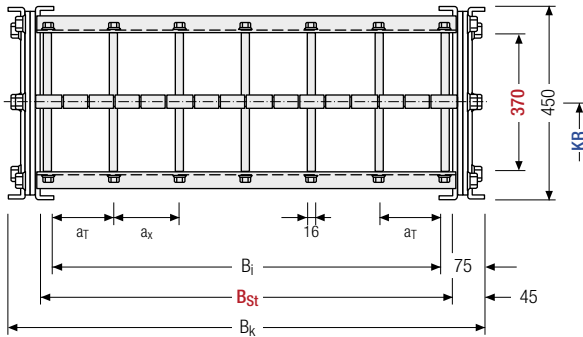
- Steel profile bars for extremely high additional loads and very large cable carrier widths. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint can be released.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> from 350 – 1800 mm in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_s}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

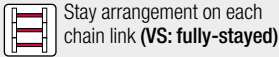
h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> max [mm]	n <sub>T</sub> min	KR [mm]**	q <sub>k</sub> [kg/m]
370	450	200 1650	260 1710	B <sub>St</sub> + 90	250	250	2	900 2400	135 164

\* in 1 mm width sections

\*\* individual intermediate sizes available

## Steel stay – steel frame stay, bolted

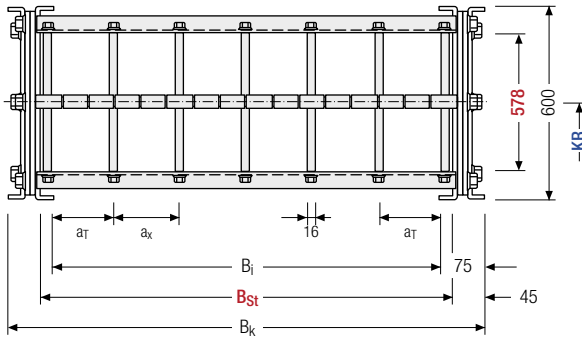
- Steel profile bars for extremely high additional loads and very large cable carrier widths. Double threaded joint on both sides.
- Available customized in **1 mm grid**.
- **Inside/outside:** Threaded joint can be released.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>i</sub> 350 – 1800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub> rounded to pitch t for odd number of chain links

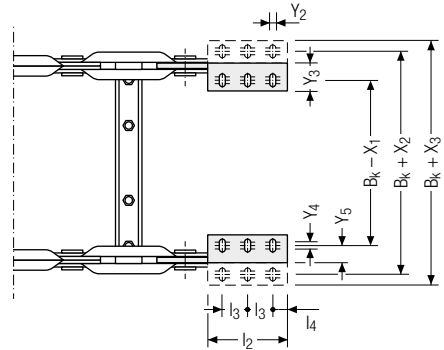
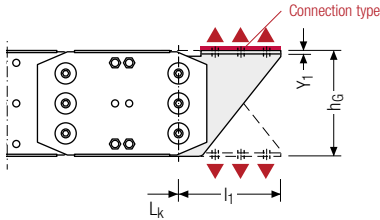
h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	a <sub>T</sub> max [mm]	a <sub>x</sub> max [mm]	nT min	KR [mm]**	q <sub>k</sub> [kg/m]
578	600	200 = 1650	260 = 1710	B <sub>St</sub> + 90	300	300	2	900 = 2400	198 = 255

\* in 1 mm width sections

\*\* individual intermediate sizes available

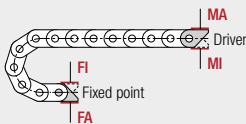
## End connectors – steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and, if required, changed afterwards.



▲ Assembly options

Type	$l_1$ [mm]	$l_2$ [mm]	$l_3$ [mm]	$l_4$ [mm]	$X_1$ [mm]	$X_2$ [mm]	$X_3$ [mm]	$Y_1$ [mm]	$Y_2$ [mm]	$Y_3$ [mm]	$Y_4$ [mm]	$Y_5$ [mm]
S/SX5000	300	200	75	25	130	210	290	12	18	90	15	50
S/SX6000	400	300	100	50	130	210	290	12	18	90	15	50
S/SX7000	400	300	100	50	140	220	300	12	22	90	15	50
S/SX8000	400	300	100	50	140	220	300	12	22	90	15	50



### Connection point

**F** – fixed point  
**M** – driver

### Connection type

**A** – threaded joint outside (standard)  
**I** – threaded joint inside

## More product information online



Assembly instructions etc.:  
Additional info via your  
smartphone or check online at  
[tsubaki-kabelschlepp.com/  
downloads](http://tsubaki-kabelschlepp.com/downloads)



Configure your custom  
cable carrier here:  
**online-engineer.de**



Subject to change without notice.

805

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

SYSX  
series

SYSX-Tubes  
series

Accessories

TRAXLINE®

# S/SX9000

## Custom sizes



**Cable carrier  
width**  
from 350 mm

For over 65 years, TSUBAKI KABELSCHLEPP has been developing and manufacturing steel cable carriers which are used in a great variety of applications, from steel works and shipbuilding to offshore oil rigs. We comply with the required quality and industry standards and are happy to develop customized solutions for your individual projects. We can manufacture special sizes in different materials as per your requirements.

- Individual problem solutions from an experienced engineering team
- Maintenance-free systems with a high level of reliability and availability
- Different materials adapted to the area of application
- Resistant to temperature, corrosion, chemicals and UV
- Suitable for use with salt water
- Explosion protection with classification EX II 2 GD as per ATEX RL
- Linear and rotating travel paths possible
- Easy and flexible assembly with modular design
- Cable weights of over 1000 kg/m possible
- Long service life



### TSUBAKI KABELSCHLEPP technical support

If you have any questions about the configuration of cable carriers or other technical details please contact our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de). We will be happy to help you.





Subject to change without notice.

807

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

S/SX-Tubes  
series

Accessories

TRAXLINE®

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

# TUBES-STEEL

## Covered steel cable carriers for extreme applications

Special applications require the use of special cable carriers. Our steel and stainless steel cable carriers are the first choice for extreme heat or other very rough ambient conditions, such as in mining, smelting or oil production. Customized separating options offer best possible protection for cables and hoses even under high mechanical loads.

- » Robust design for high mechanical loads
- » High additional loads and extensive unsupported lengths possible
- » Ideal for extreme and rough ambient conditions
- » Heat-resistant

Not all technical data and parameters are reached in each individual case, but are depending on the respective type of application and product configuration. Legally binding insofar as only the individual information provided for the specifically requested particular case. Please contact us - we will be happy to advise you!



MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



**S/SX-TUBES series** ..... page **810**  
**Extremely robust and sturdy covered steel  
 cable carriers**

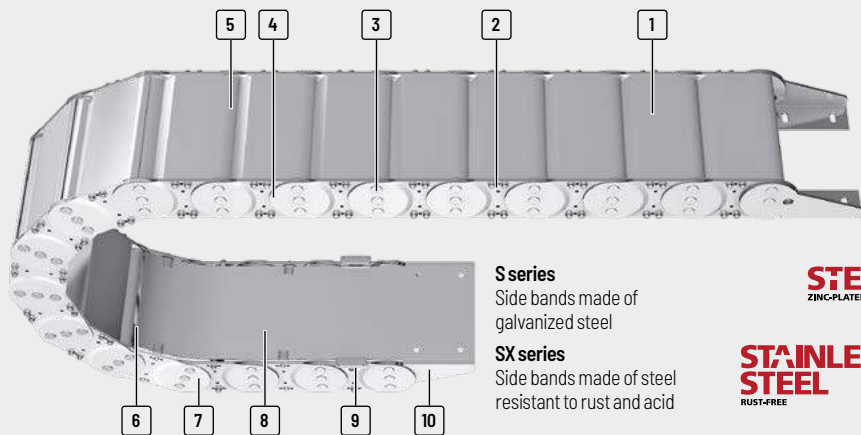
# S/SX Tubes series

Extremely robust and sturdy covered steel cable carriers



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Subject to change without notice.



**STEEL**  
ZINC-PLATED

**STAINLESS STEEL**  
RUST-FREE

#### S series

Side bands made of galvanized steel

#### SX series

Side bands made of steel resistant to rust and acid

- 1 Aluminum covers available in **1 mm width sections**
- 2 4 bolted aluminum covers for extreme loads
- 3 Joint design with hardened bolts for long service life
- 4 Cranked link plate design
- 5 Can be opened on the inside and the outside for cable laying
- 6 Different separation options for the cables
- 7 Extremely robust side bands, galvanized or stainless steel
- 8 Steel band cover available in **1 mm width sections**
- 9 Replaceable glide shoes for different connection variants
- 10 End connectors for different connection variants

## Features

- » Extremely robust, sturdy steel cable carriers for heavy mechanical loads and rough environmental conditions
- » Side bands made of galvanized steel (S series) or corrosion-resistant and acid-resistant steel (SX series) in three qualities: ER 1 / ER 1S and ER 2
- » Very sturdy link plates, each consisting of two individual plates
- » Very extensive unsupported lengths even with large additional loads
- » Joint design with multi stroke system and hardened bolt
- » Bolted stay systems, solid end connectors
- » Explosion protection with classification EX II 2 GD as per ATEX RL

### The design

Proven steel cable carriers with extremely sturdy link plates and dedicated joint design with multi stroke system and hardened bolt. The extremely sturdy design allows extensive unsupported lengths and high possible additional loads.



**Sandwich design:**  
Link plates consist of two plates



**Glide shoes available for gliding applications**



**Stroke system with hardened bolt and circlips**



**Also available as open variants with different stay variants, p. 724**

Type	Opening variant	Stay variant	$h_i$ [mm]	$h_G$ [mm]	$B_i$ [mm]	$B_k$ [mm]	$B_i$ - grid [mm]	t [mm]	KR [mm]	Additional load ≤ [kg/m]	Cable- $d_{max}$ [mm]

## S/SX0650 Tubes



	RMD	30	50	65 - 465	100 - 500	1	65	115 - 400	30	24
--	-----	----	----	----------	-----------	---	----	-----------	----	----

## S/SX0950 Tubes



	RMD	44	68	88 - 563	125 - 600	1	95	170 - 600	45	35
--	-----	----	----	----------	-----------	---	----	-----------	----	----

## S/SX1250 Tubes



	RMD	69	94	101 - 751	150 - 800	1	125	200 - 1000	50	55
--	-----	----	----	-----------	-----------	---	-----	------------	----	----

## S/SX1800 Tubes



	RMD	104	140	188 - 938	250 - 1000	1	180	320 - 1300	60	83
--	-----	-----	-----	-----------	------------	---	-----	------------	----	----

\* Depending on the specific application, additional gliding elements or rollers are required.

\*\* Application-specific, values on request.

# S/SX Tubes series | Overview

Unsupported arrangement			Gliding arrangement			Inner Distribution				Movement			Page
Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	Travel length ≤ [m]	$v_{max} \leq [m/s]$	$a_{max} \leq [m/s^2]$	TS0	TS1	TS2	TS3	vertical hanging or standing	lying on the side	rotating arrangement	
5.8	2.5	5	**	1	2	•	•	-	-	•	•	-	816
<hr/>													
<hr/>													
<hr/>													
8.8	2.5	5	**	1	2	•	•	-	-	•	•	-	822
<hr/>													
<hr/>													
<hr/>													
13.5	2.5	5	**	1	2	•	•	•	-	•	•	-	828
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<hr/>													
17.8	2	3	**	0.8	2	•	•	-	•	•	•	-	832
<hr/>													
<hr/>													
<hr/>													

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

Subject to change without notice.

# S/SX0650



**Pitch**  
65 mm



**Inner height**  
30 mm



**Chain widths**  
100 – 500 mm



**Bending radii**  
115 – 300 mm

## Stay variants



**Aluminum stay RMD** ..... page 816

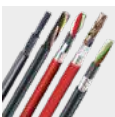
### Aluminum cover system

- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » **Inside/outside:** Threaded joint easy to release.



### TOTALTRAX® complete systems

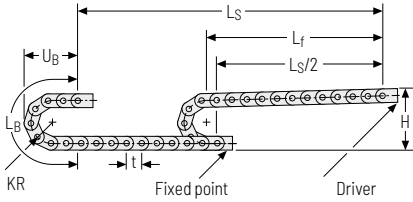
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement



Installation height  $H_2$

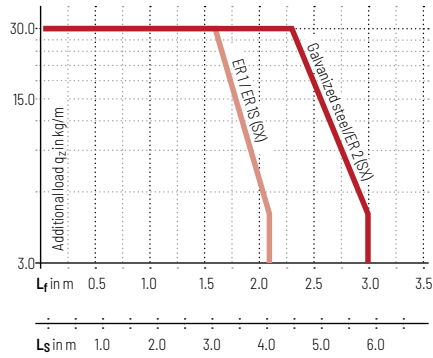
$H_2 = H + 10 \text{ mm/m}$

**Load diagram for unsupported length** depending on the additional load.

Intrinsic cable carrier weight  $q_k = 4.5 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.

For cable carriers with a aluminum cover system, a higher intrinsic cable carrier weight is to note.

KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
115	305	621	270
125	325	653	280
135	345	684	290
145	365	716	300
155	385	747	310
175	425	810	330
200	475	888	355
250	575	1045	405
300	675	1202	455
400	875	1516	555



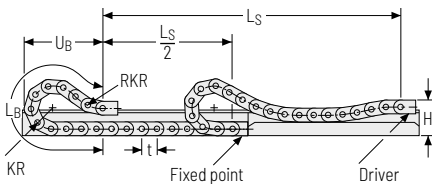
**Speed**  
up to 2.5 m/s

**Acceleration**  
up to 5 m/s<sup>2</sup>

**Travel length**  
up to 5.8 m

**Additional load**  
up to 30 kg/m

Gliding arrangement



**Speed**  
up to 1 m/s

**Acceleration**  
up to 2 m/s<sup>2</sup>

**Travel length**  
on request

**Additional load**  
up to 30 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay RMD – aluminum cover system

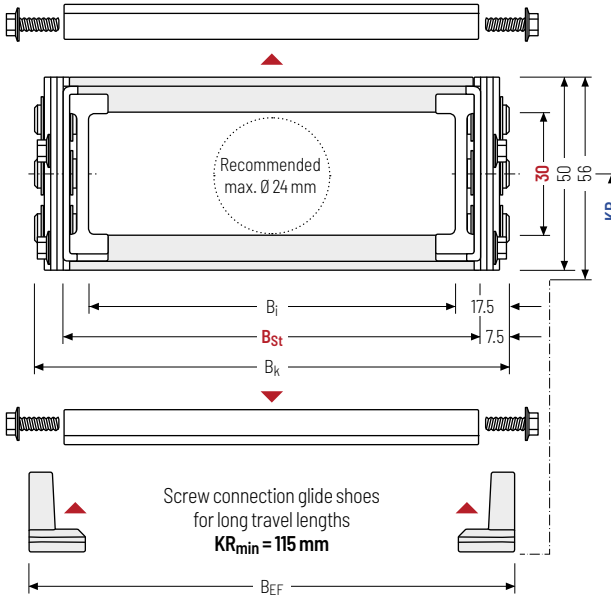
- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 100 – 500 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]
30	50	56	65 465	85 485	B <sub>St</sub> + 15	B <sub>St</sub> + 20	115	125	135	145	155	4.84
							175	200	250	300	400	10.50

\* in 1 mm width sections

### Order example



SX0650

Type

180

B<sub>St</sub> [mm]

RMD

Stay variant

135

KR [mm]

St

Material

1430

L<sub>k</sub> [mm]

VS

Stay arrangement



**Divider systems**

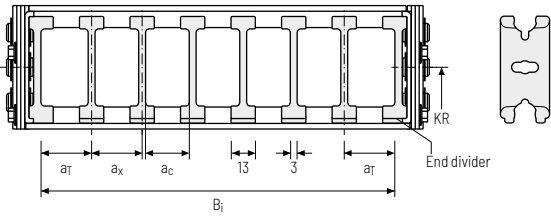
As a standard, the divider system is mounted on every 2<sup>nd</sup> cover/chain link (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	-

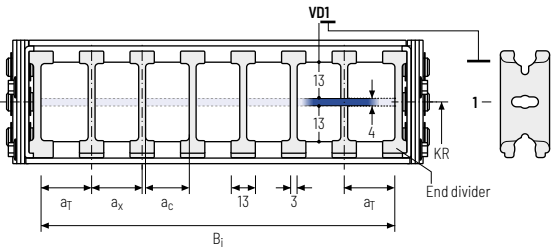
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	11.5	13	10	2

The dividers can be moved in the cross section.



**Order example**

TS1

·

A

·

3

-

VD0

-

VD1

-

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].

If using divider systems with height separation (**TS1**) please also state the positions [e.g. VDI] viewed from the left driver belt. You are welcome to add a sketch to your order.

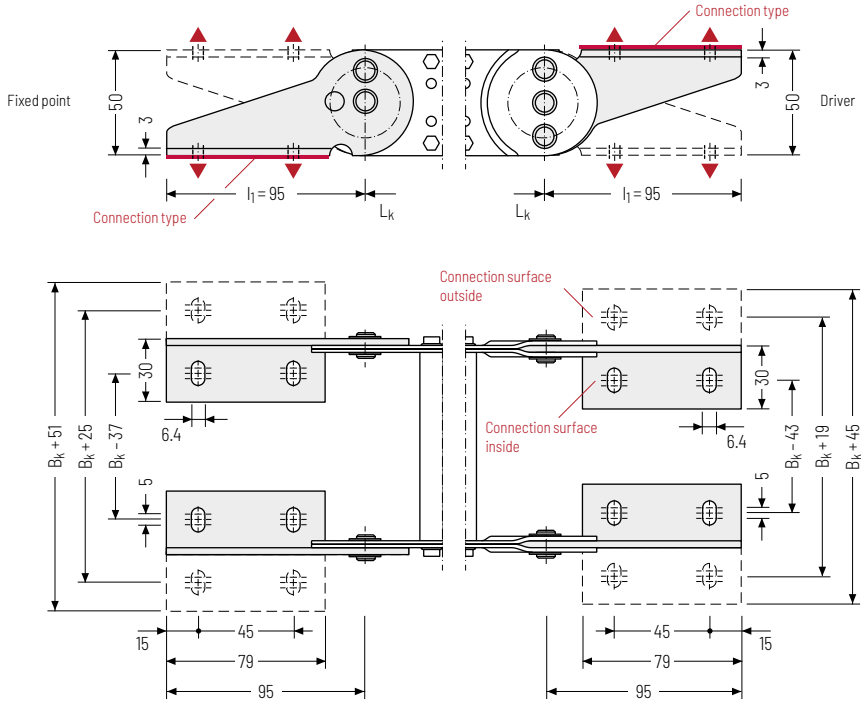
The end dividers are part of the divider system and don't have to be ordered separately.

Subject to change without notice.

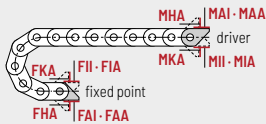
MT series
XLT series
ROBOTRAX® System
FLATVEVOR®
CLEANVEVOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## End connectors - steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### ▲ Assembly options



#### Connection point

**F** - fixed point  
**M** - driver

#### Connection type

**A** - threaded joint to outside (standard)  
**I** - threaded joint to inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

#### Connection surface

**A** - connection surface inside (standard)  
**I** - connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from B<sub>k</sub> of 70 mm.

## Order example



Steel	F	A	I
Steel	M	A	I
End connector	Connection point	Connection type	Connection surface



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®

# S/SX0950



**Pitch**  
95 mm



**Inner height**  
44 mm



**Chain widths**  
125 - 600 mm



**Bending radii**  
170 - 600 mm

## Stay variants



**Aluminum stay RMD** ..... page 822

### Aluminum cover system

- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » **Inside/outside:** Threaded joint easy to release.



### TOTALTRAX® complete systems

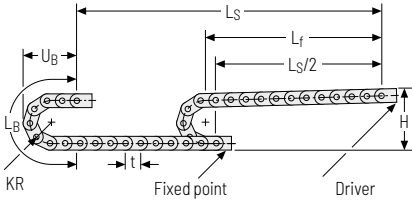
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

**Unsupported arrangement**



KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
170	442	914	395
200	502	1008	425
260	622	1197	485
290	682	1291	515
320	742	1385	545
350	802	1480	575
410	922	1668	635
600	1302	2264	825

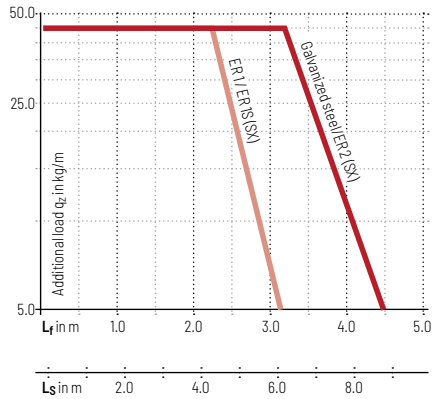
Installation height H<sub>z</sub>

$H_z = H + 10 \text{ mm/m}$

**Load diagram for unsupported length** depending on the additional load.

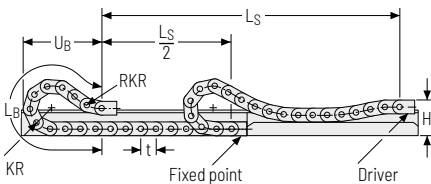
Intrinsic cable carrier weight  $q_k = 7.6 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.

For cable carriers with a aluminum cover system, a higher intrinsic cable carrier weight is to note.



- Speed**  
up to 2.5 m/s
- Acceleration**  
up to 5 m/s<sup>2</sup>
- Travel length**  
up to 8.8 m
- Additional load**  
up to 45 kg/m

**Gliding arrangement**



- Speed**  
up to 1 m/s
- Acceleration**  
up to 2 m/s<sup>2</sup>
- Travel length**  
on request
- Additional load**  
up to 45 kg/m

The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Aluminum stay RMD – aluminum cover system

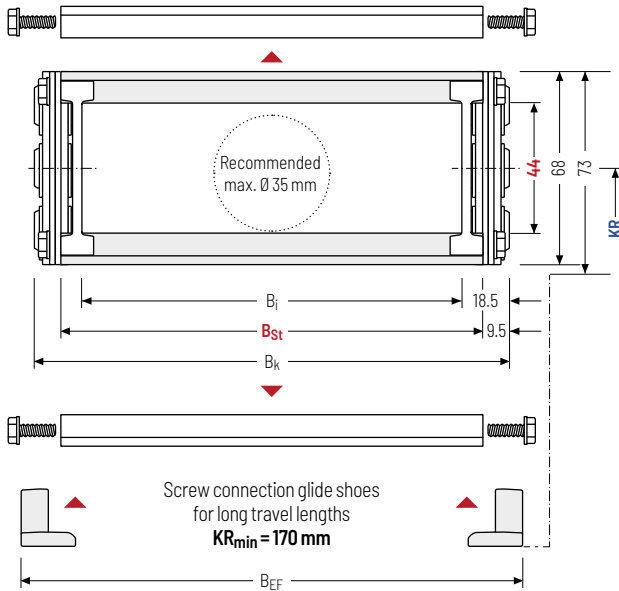
- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 125 – 600 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]*	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]				q <sub>k</sub> [kg/m]
44	68	73	88 563	106 581	B <sub>St</sub> + 19	B <sub>St</sub> + 28	170	200	260	290	9.97
							320	350	400	600	21.95

\* in 1 mm width sections

### Order example



SX0950

Type

107

B<sub>St</sub>[mm]

RMD

Stay variant

200

KR [mm]

St

Material

2375

L<sub>k</sub>[mm]

VS

Stay arrangement

**Divider systems**

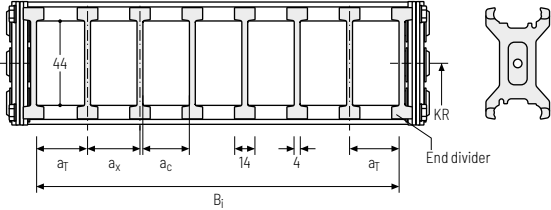
As a standard, the divider system is mounted on every 2<sup>nd</sup> cover/chain link (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TSO without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	-

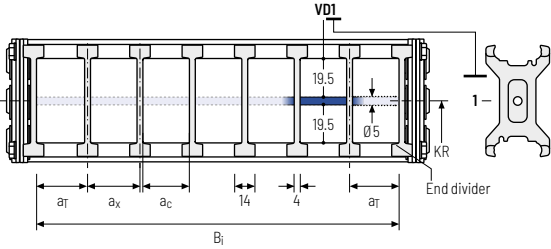
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	n <sub>T</sub> min
A	12	14	10	2

The dividers can be moved in the cross section.



**Order example**

TS1

A

3

VD0

⋮

VD1

Divider system

Version

n<sub>T</sub>

Height separation

Please state the designation of the divider system (**TS0, TS1...**), version and number of dividers per cross section [n<sub>T</sub>].

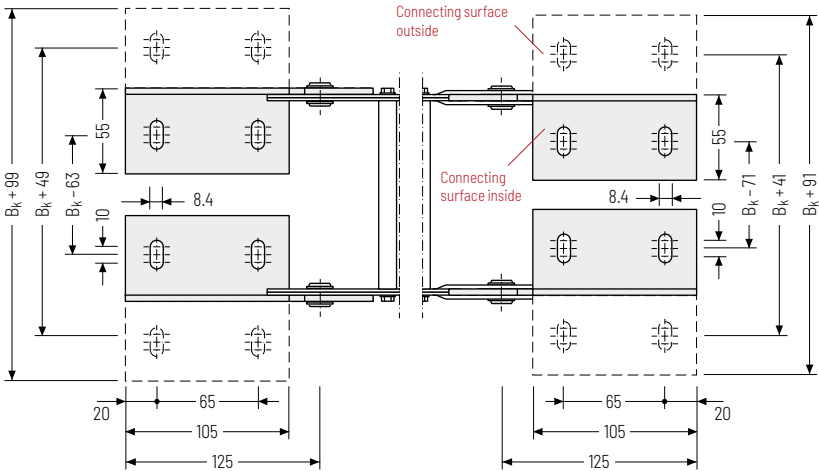
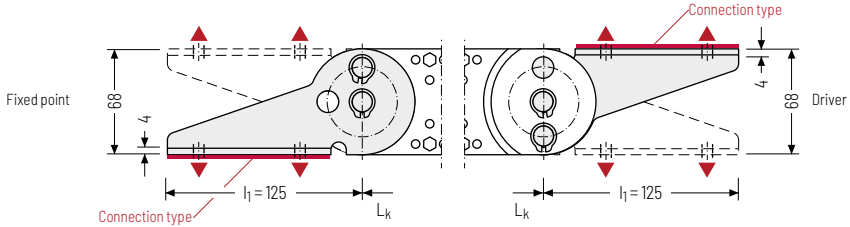
If using divider systems with height separation (**TS1**) please also state the positions [e.g. VD1] viewed from the left driver belt. You are welcome to add a sketch to your order.

The end dividers are part of the divider system and don't have to be ordered separately.

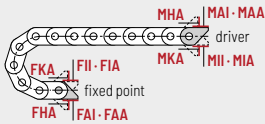
	MT series
	XLT series
	ROBOTRAX® System
	FLATVEVOR®
	CLEANVEVOR®
	LS/LSX series
	S/SX series
	S/SX-tubes series
	Accessories
	TRAXLINE®

**End connectors - steel**

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



▲ Assembly options



**Connection point**

- F** - fixed point
- M** - driver

**Connection type**

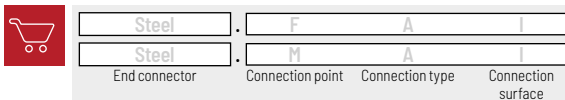
- A** - threaded joint to outside (standard)
- I** - threaded joint to inside
- H** - threaded joint, rotated 90° to the outside
- K** - threaded joint, rotated 90° to the inside

**Connection surface**

- A** - connection surface inside (standard)
- I** - connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from B<sub>k</sub> of 122 mm.

**Order example**



**Caution:** We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.





# S/SX1250



**Pitch**  
125 mm



**Inner height**  
69 mm



**Chain widths**  
150 – 800 mm



**Bending radii**  
200 – 1000 mm

## Stay variants



**Aluminum stay RMD** ..... page 828

### Aluminum cover system

- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » **Inside/outside:** Threaded joint easy to release.

MT series

XLT series

ROBOTRAX® System

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CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®



### TOTALTRAX® complete systems

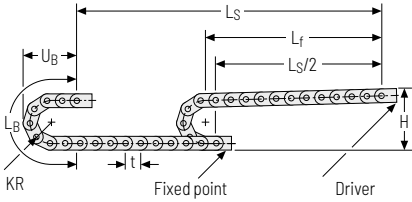
Benefit from the advantages of the TOTALTRAX® complete system. A complete delivery from one source – with a warranty certificate on request! Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

Unsupported arrangement



Installation height  $H_z$

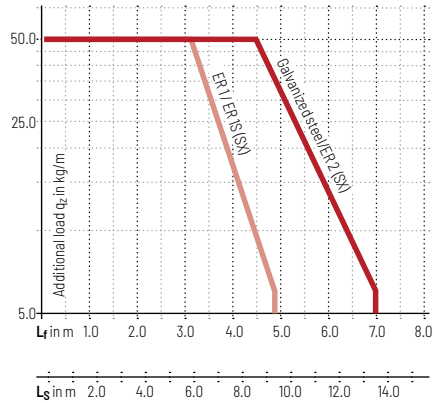
$H_z = H + 10 \text{ mm/m}$

**Load diagram for unsupported length** depending on the additional load.

Intrinsic cable carrier weight  $q_k = 13 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.

For cable carriers with an aluminum cover system, a higher intrinsic cable carrier weight is to note.

KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
200	541	1128	497
220	581	1191	517
260	661	1317	557
300	741	1442	597
340	821	1568	637
380	901	1694	677
420	981	1820	717
460	1061	1945	757
500	1141	2071	797
540	1221	2196	837
600	1341	2385	897
1000	2141	3640	1297



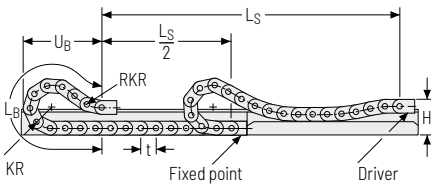
**Speed**  
up to 2.5 m/s

**Acceleration**  
up to 5 m/s<sup>2</sup>

**Travel length**  
up to 13.5 m

**Additional load**  
up to 50 kg/m

Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

**Speed**  
up to 1 m/s

**Acceleration**  
up to 2 m/s<sup>2</sup>

**Travel length**  
on request

**Additional load**  
up to 50 kg/m

## Aluminum stay RMD – aluminum cover system

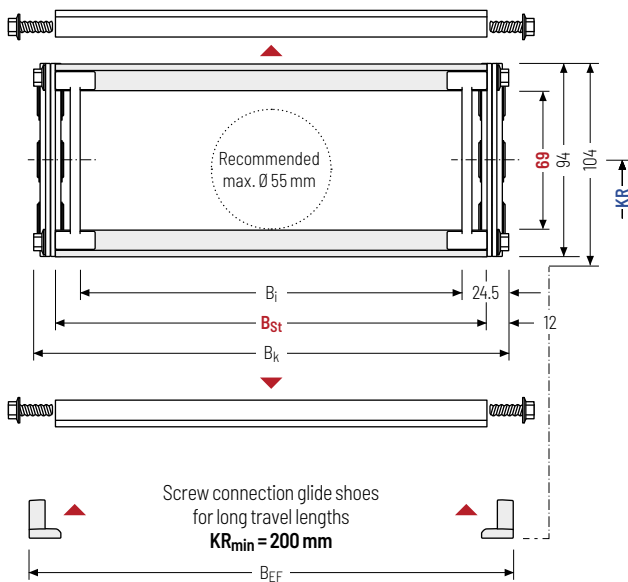
- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 150 – 800 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]					q <sub>k</sub> [kg/m]	
69	94	104	101 75	126 776	B <sub>St</sub> + 24	B <sub>St</sub> + 30	200**	220**	260	300	340	380	15.48
							420	460	500	540	600	1000	32.38

\* in 1 mm width sections \*\* geometrically reduced inner height

### Order example



S1250

Type

352

B<sub>St</sub>[mm]

RMD

Stay variant

260

KR[mm]

St

Material

4750

L<sub>k</sub>[mm]

VS

Stay arrangement

**Divider systems**

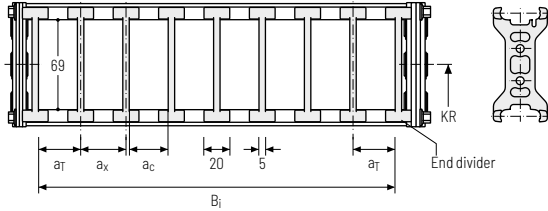
As a standard, the divider system is mounted on every 2<sup>nd</sup> cover/chain link (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	17.5	20	15	-

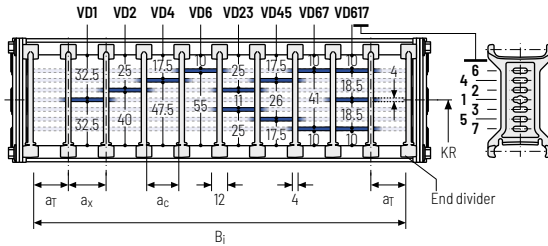
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	10	12	8	2

The dividers can be moved in the cross section.



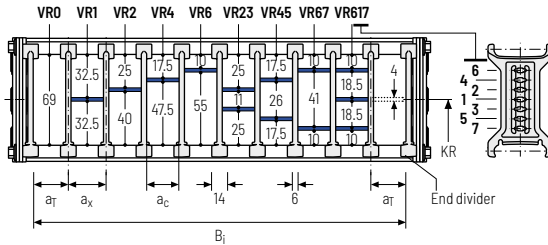
**Divider system TS2 with partial height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	11*/17**	14*/21	8*/15	2

\* For VRO      \*\* For version with height separation to the end divider

With grid distribution (1 mm grid). The dividers are attached by the height separation, the grid can be moved in the cross section.

Sliding dividers are optionally available (thickness of divider = 4 mm).



**Order example**

TS1

A

3

K1

34

VD1

K4

38

VD3

Divider system

Version

π<sub>T</sub>

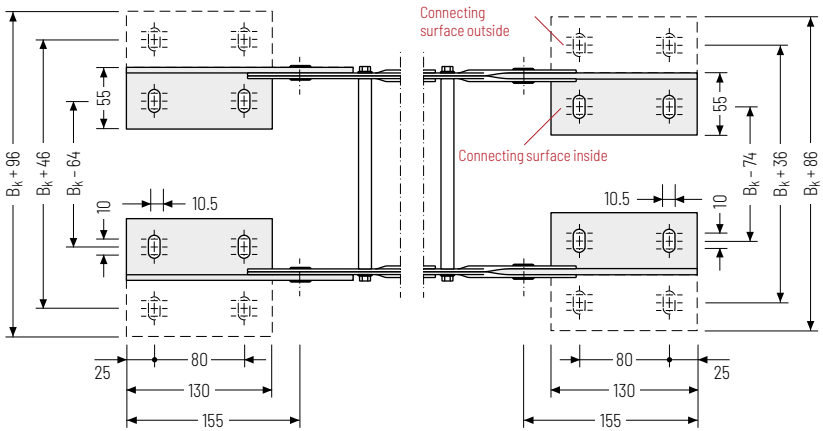
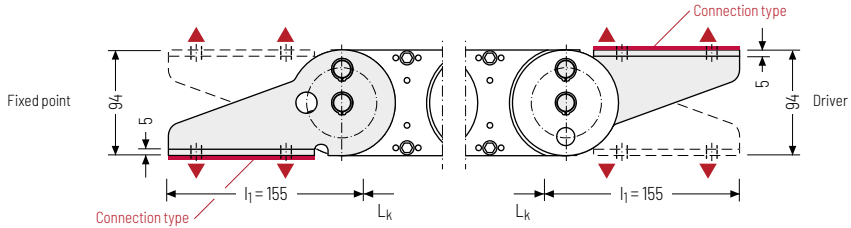
Chamber

a<sub>x</sub>

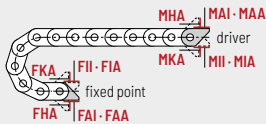
Height separation

## End connectors - steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### ▲ Assembly options



#### Connection point

**F** - fixed point  
**M** - driver

#### Connection type

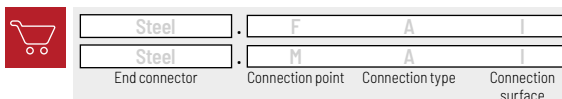
**A** - threaded joint to outside (standard)  
**I** - threaded joint to inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

#### Connection surface

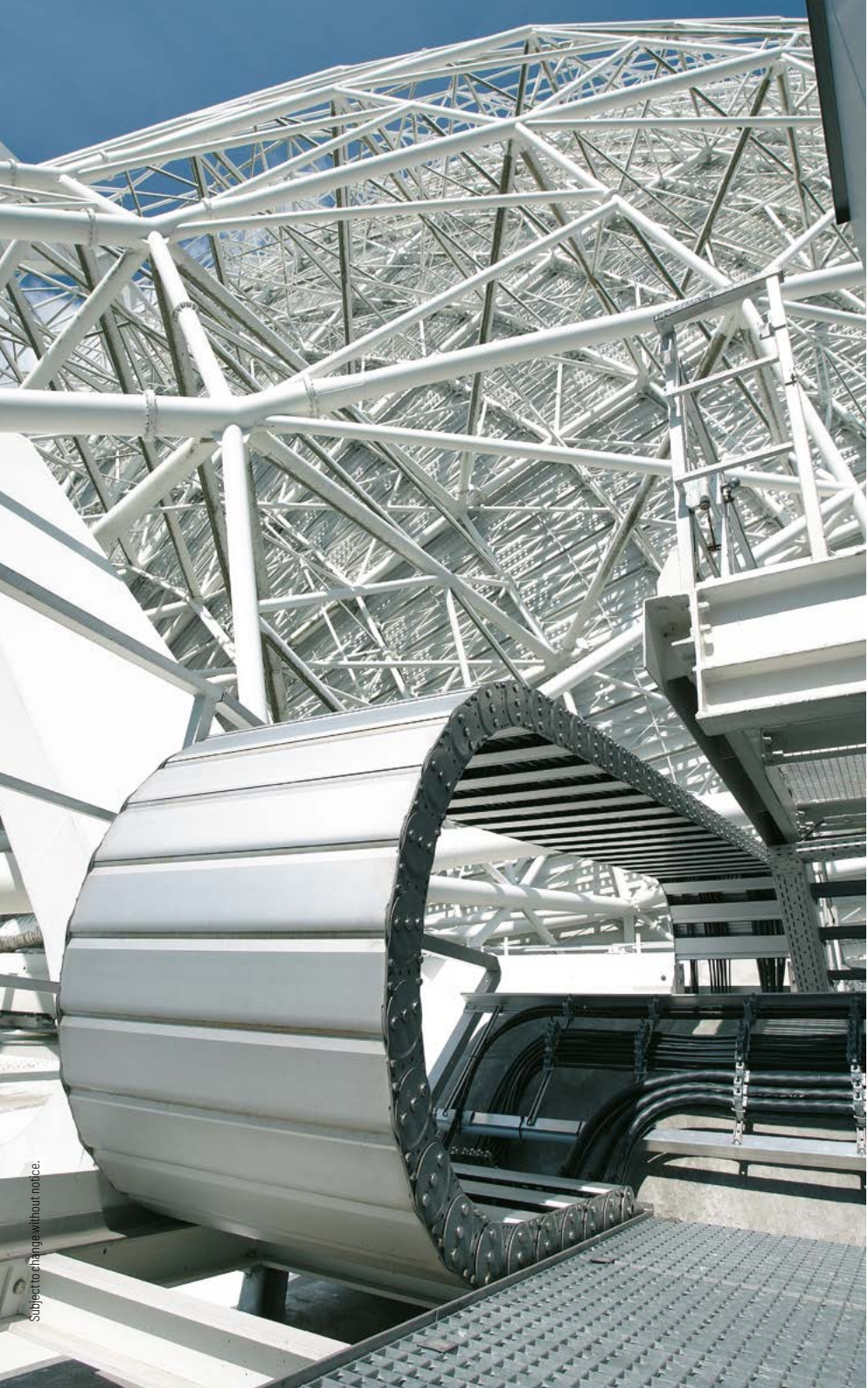
**A** - connection surface inside (standard)  
**I** - connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from B<sub>k</sub> of 125 mm.

### Order example



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



Subject to change without notice.

831

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# S/SX1800



**Pitch**  
180 mm



**Inner height**  
104 mm



**Chain widths**  
250 - 1000 mm



**Bending radii**  
320 - 1300 mm

## Stay variants



**Aluminum stay RMD** ..... page 834

### Aluminum cover system

- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » **Inside/outside:** Threaded joint easy to release.



### TOTALTRAX® complete systems

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A complete delivery from one source - with a warranty certificate on request!  
Learn more at [tsubaki-kabelschlepp.com/totaltrax](http://tsubaki-kabelschlepp.com/totaltrax)

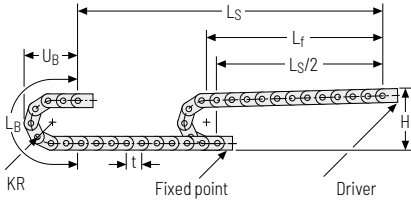


### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed,  
optimized and tested for use in cable carriers can be  
found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)



Unsupported arrangement



Installation height  $H_2$

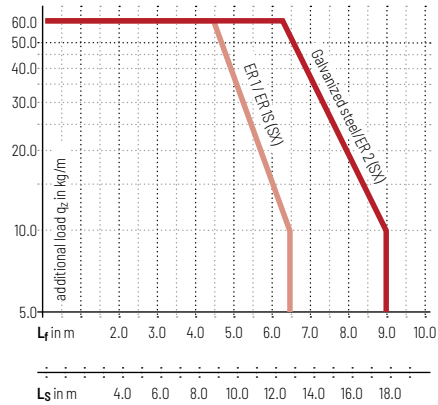
$$H_2 = H + 10 \text{ mm/m}$$

**Load diagram for unsupported length** depending on the additional load.

Intrinsic cable carrier weight  $q_k = 26 \text{ kg/m}$ . For other inner widths, the maximum additional load changes.

For cable carriers with an aluminum cover system, a higher intrinsic cable carrier weight is to note.

KR [mm]	H [mm]	L <sub>B</sub> [mm]	U <sub>B</sub> [mm]
320	850	1725	750
375	960	1898	805
435	1080	2087	865
490	1190	2259	920
605	1420	2620	1035
720	1650	2982	1150
890	1990	3516	1320
1175	2560	4411	1605
1300	2810	4804	1730



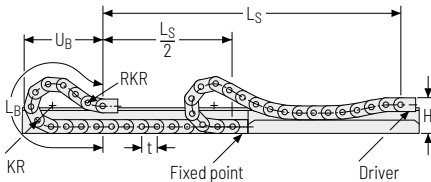
**Speed**  
up to 2 m/s

**Acceleration**  
up to 3 m/s<sup>2</sup>

**Travel length**  
up to 17.8 m

**Additional load**  
up to 60 kg/m

Gliding arrangement



The gliding cable carrier must be guided in a channel. See p. 850.

Glide shoes have to be used for gliding applications.

**Speed**  
up to 0.8 m/s

**Acceleration**  
up to 2 m/s<sup>2</sup>

**Travel length**  
on request

**Additional load**  
up to 60 kg/m

## Aluminum stay RMD – aluminum cover system

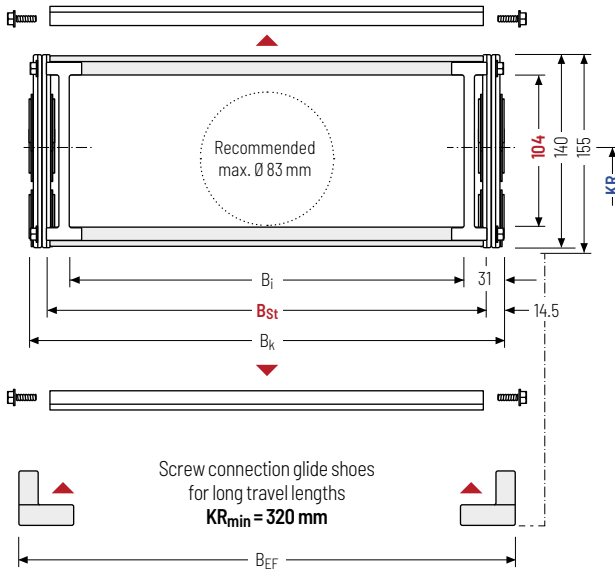
- » Bolted aluminum covers for maximum stability.
- » For applications generating chips or coarse contamination.
- » Available customized in **1 mm grid**.
- » **Inside/outside:** Threaded joint easy to release.



Stay arrangement on each chain link (**VS: fully-stayed**)



**1 mm** B<sub>k</sub> 250 – 1000 mm  
in 1 mm width sections



The maximum cable diameter strongly depends on the bending radius and the desired cable type. Please contact us.

### Calculating the cable carrier length

#### Cable carrier length L<sub>k</sub>

$$L_k \approx \frac{L_S}{2} + L_B$$

Cable carrier length L<sub>k</sub>  
rounded to pitch t

h <sub>i</sub> [mm]	h <sub>G</sub> [mm]	h <sub>G'</sub> [mm]	B <sub>i</sub> [mm]	B <sub>St</sub> [mm]*	B <sub>k</sub> [mm]	B <sub>EF</sub> [mm]	KR [mm]			q <sub>k</sub> [kg/m]		
104	140	155	188	221	B <sub>St</sub> + 29	B <sub>St</sub> + 40	320	375	435	490	605	28.46
			938	971			720	890	1175	1300		47.67

\* in 1 mm width sections

### Order example



**S1800**

Type

**417**

B<sub>St</sub>[mm]

**RMD**

Stay variant

**375**

KR [mm]

**St**

Material

**5940**

L<sub>k</sub>[mm]

**VS**

Stay arrangement

**Divider systems**

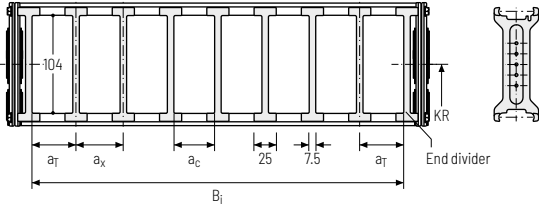
As a standard, the divider system is mounted on every 2<sup>nd</sup> cover/chain link (HS).

As a standard, dividers or the complete divider system (dividers with height separations) are movable in the cross section (**version A**).

**Divider system TS0 without height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	21.5	25	17.5	-

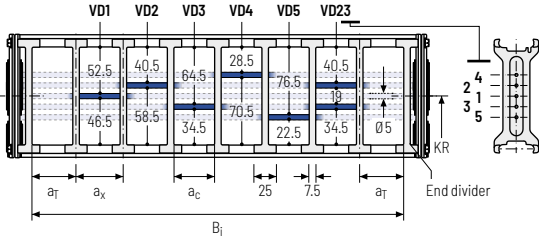
The dividers can be moved in the cross section.



**Divider system TS1 with continuous height separation**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	21.5	25	17.5	2

The dividers can be moved in the cross section.

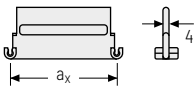
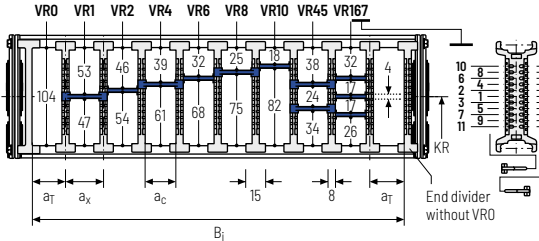


**Divider system TS3 with height separation consisting of plastic partitions**

Vers.	a <sub>T</sub> min [mm]	a <sub>x</sub> min [mm]	a <sub>c</sub> min [mm]	π <sub>T</sub> min
A	38*/16.5**/12***	16/42*	8	2

\* For aluminum partitions  
 \*\* For VRO  
 \*\*\* For version with height separation to the end divider

The dividers are fixed with the partitions. The entire divider system can be moved in the cross section.



Aluminum partitions in 1 mm increments with a<sub>x</sub> > 42 mm are also available.

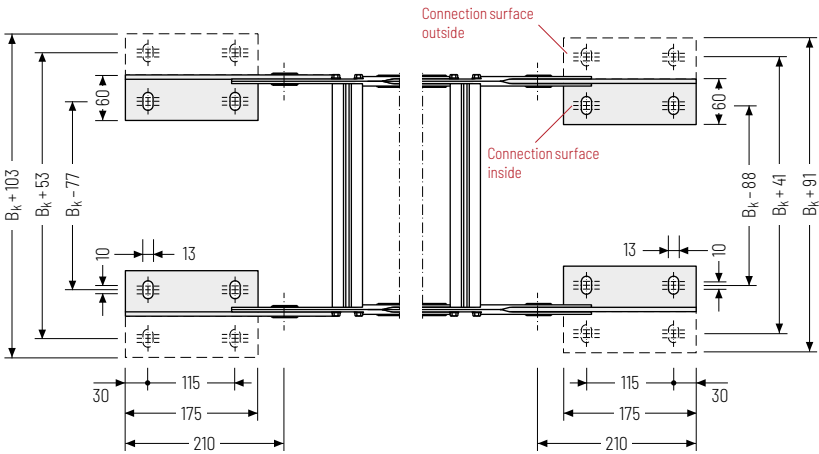
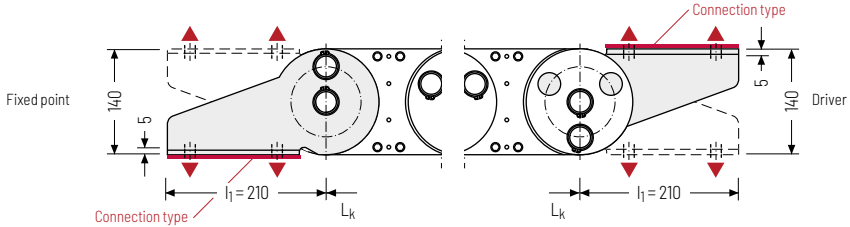
a <sub>x</sub> (center distance of dividers) [mm]											
a <sub>c</sub> (nominal width of inner chamber) [mm]											
16	18	23	28	32	33	38	43	48	58	64	68
8	10	15	20	24	25	30	35	40	50	56	60
78	80	88	96	112	128	144	160	176	192	208	
70	72	80	88	104	120	136	152	168	184	200	

When using plastic partitions with a<sub>x</sub> > 112 mm, we recommend an additional center support with a twin divider (S<sub>T</sub> = 5 mm). Twin dividers are also suitable for retrofitting in the partition system.

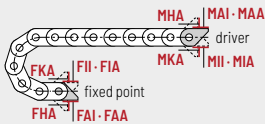
MT series
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## End connectors - steel

End connectors made of steel. The connection variants on the fixed point and on the driver can be combined and changed later on, if necessary.



### ▲ Assembly options



#### Connection point

**F** - fixed point  
**M** - driver

#### Connection type

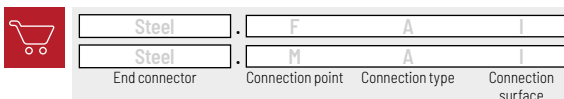
**A** - threaded joint to outside (standard)  
**I** - threaded joint to inside  
**H** - threaded joint, rotated 90° to the outside  
**K** - threaded joint, rotated 90° to the inside

#### Connection surface

**A** - connection surface inside (standard)  
**I** - connection surface outside

**Caution:** The standard connection variant FAI/MAI is only possible from  $B_k$  of 139 mm.

### Order example



We recommend the use of strain reliefs at the driver and fixed point. See from p. 908.



Subject to change without notice.

837

MT  
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seriesS/SX-Tubes  
series

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# Accessories

## for cable carriers

The extensive range of accessories allow cable carriers to be ideally adapted to your specific application. With the accessories for the cable carriers, the cable routing can be assembled from standard components to form a complete cable carrier system. We can also supply a pre-assembled TOTALTRAX® complete system.

- » Support tray and guide channels made from steel and aluminum
- » Driver connection for optimum transfer of the cables and hoses to the consuming units
- » Support rollers for longer unsupported lengths
- » Support and guide elements for optimum gliding and rolling
- » RSC – rolling instead of gliding on particularly long travel lengths
- » Strain reliefs for optimum placement with dynamic use of cables
- » Steel band covers as continuous, cost-effective protection against chips and other external influences
- » Opening tools reduce assembly times and save costs



### Support trays and guide channels ..... Page 840

Reliable unrolling and optimum gliding for long travel lengths



### Condition Monitoring ..... Page 898

Knowing what's (not) up



### Floating Moving Device (TKFMD) ..... Page 900

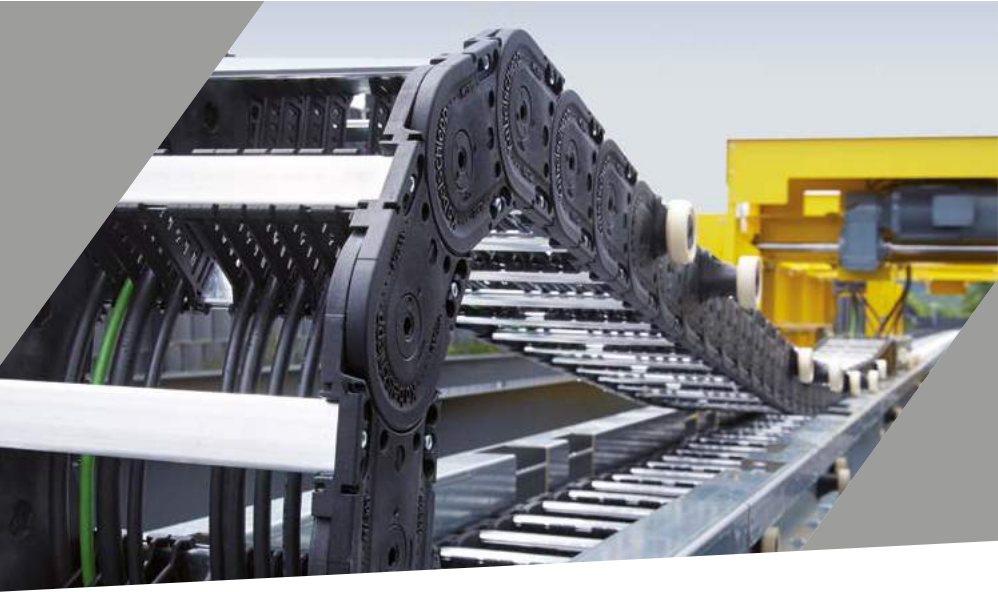
Optimum transfer of cables



### Support rollers ..... Page 902

For longer unsupported lengths

Not all technical data and parameters are reached in each individual case, but are depending on the respective type of application and product configuration. Legally binding insofar is only the individual information provided for the specifically requested particular case. Please contact us - we will be happy to advise you!

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



### RSC – Roller Supported Chain ..... Page 906

Cable carriers on rollers for particularly long travel lengths



### Strain relief devices ..... Page 908

For optimum placement with dynamic use of cables



### Steel strip covers ..... Page 920

Continuous, cost-effective protection against chips and other external influences

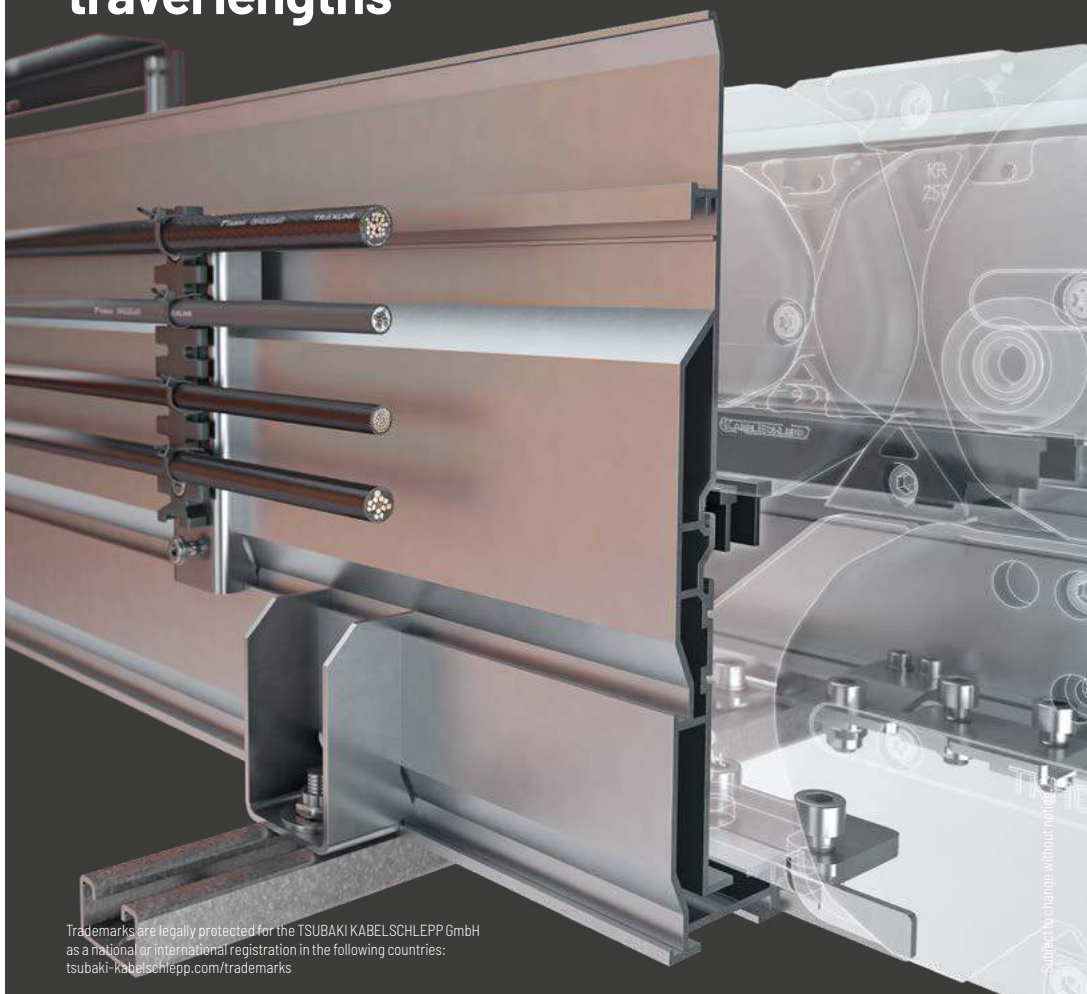


### Opening tools ..... Page 922

Reduce assembly times and save costs

# Support trays and guide channels








Reliable unrolling and optimum gliding for long travel lengths



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Subject to change without notice



Type	One-piece	Multi-piece	Standard length [mm]	Custom length	Material				Easy alignment	Variable width	Flexible distances of the channel mounting	Channel mounting		Channel bottom		Robust design	Page
					StVz	V2A	V4A	Al alloy				inside	outside	open	closed		
<b>Support trays</b>																	
	•	•	2000/ 3000	•	•	•	•	-	•	•	-	•	-	•	•	-	842
<b>Standard channel</b>																	
	•	-	2000/ 3000	•	•	•	•	-	•	-	•	-	•	•	•	•	854
<b>Steel Guide System (TKSG)</b>																	
	-	•	1000/ 2000	-	•	•	•	-	•	•	-	-	•	•	-	•	864
<b>Channel enclosure</b>																	
	-	•	1000/ 2000	-	•	•	•	-	•	•	-	-	•	-	•	•	869
<b>Alu Guide System (TKAL)</b>																	
	-	•	2000	•	-	-	-	•	•	•	•	•	•	•	-	•	870
<b>Easy Guide System (TKEG)</b>																	
	•	•	2000	•	•	•	•	-	•	-	•	-	•	-	•	-	876
<b>Vertical Guide System (TKVG)</b>																	
	-	•	3000	•	-	-	-	•	•	-	•	-	•	-	•	•	896

MT series

XLT series

ROBOTRAX® System

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S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

# Support trays

An even surface is required for reliable unrolling of the unsupported cable carrier. If this is not already provided on site, a support tray has to be used. If required, we supply our cable carriers with a suitable support tray for your application. This ensures quiet movement of the lower run with reduced wear, reducing costs and design work.

All support trays are available in zinc plated sheet steel or stainless steel. The selection depends on the conditions of use. The simple design allows easy fixing and omits complex individual constructions. The standard lengths are 2000 mm / 3000 mm. Special lengths on request.

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



## One part (standard) ..... Page 844

### Support tray, one part, closed

- Steel profile, folded on both sides.
- Available in zinc plated sheet steel or stainless steel.
- Available for all cable carrier types
- Standard lengths 2000 / 3000 mm, special lengths in 1 mm sections.



## Two parts ..... Page 845

### Support tray, two parts, open

- Steel profiles, folded on one side.
- Available in zinc plated sheet steel or stainless steel.
- Available for all cable carrier types.
- Standard lengths 2000 / 3000 mm, special lengths in 1 mm sections.



no change without notice.

TRAXLINE®

Accessories

S/SX-Tubes  
series

S/SX  
series

LS/LSX  
series

CLEANVEYOR®

FLATVEYOR®

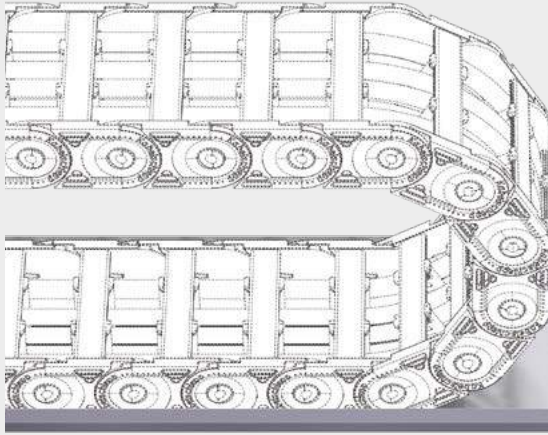
ROBOTRAX®  
System

XLT  
series

MT  
series

## One part – closed (standard)

- Steel profile, folded on both sides.
- Zinc plated sheet steel or stainless steel.
- Available for all cable carrier types.
- Standard lengths 2000 / 3000 mm, special lengths in 1 mm sections.



Zinc plated sheet steel / stainless steel



Standard lengths 2000 / 3000 mm  
Special lengths on request

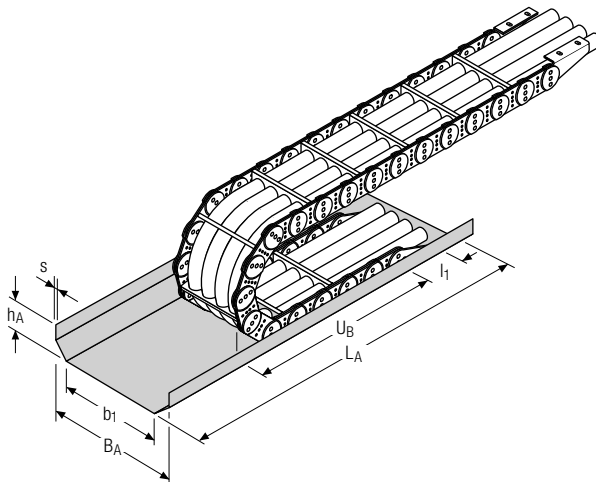
LS/LSX series

S/SX series

S/SX-Tubes series

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### Calculating the support tray length

#### Support tray length $L_A$

$$L_A = \frac{L_S}{2} + U_B + l_1$$

(for standard connection)



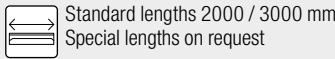
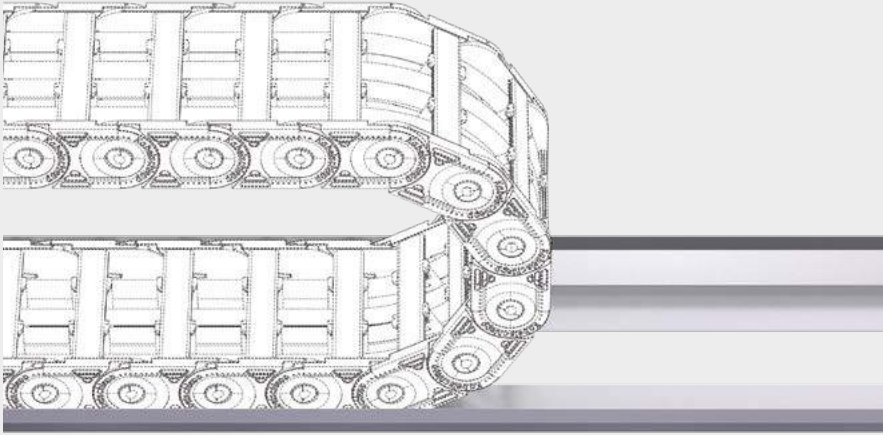
With upstream strain relief on the fixed point, the support trays have to be made accordingly longer.



The use of a one part support tray depends on the cable carrier. Please contact us.

## Two parts – open

- Steel profiles, folded on one side.
- Zinc plated sheet steel or stainless steel.
- Available for all cable carrier types.
- Standard lengths 2000 / 3000 mm, special lengths in 1 mm sections.
- Variable widths.



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

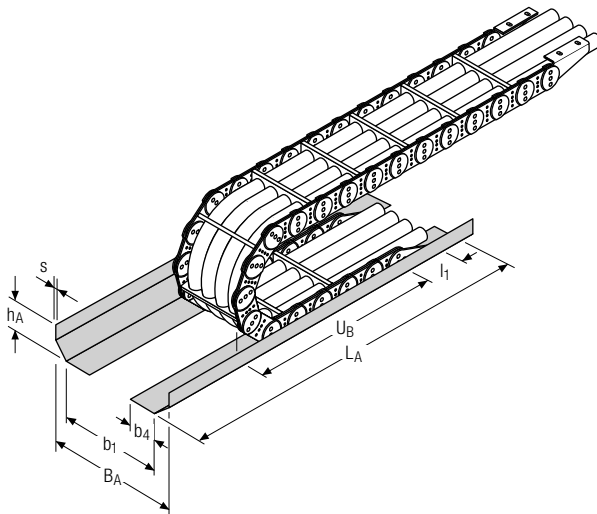
LS/LSX series

S/SX series

S/SX-tubes series

Accessories

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### Calculating the support tray length

#### Support tray length $L_A$

$$L_A = \frac{L_S}{2} + U_B + l_1$$

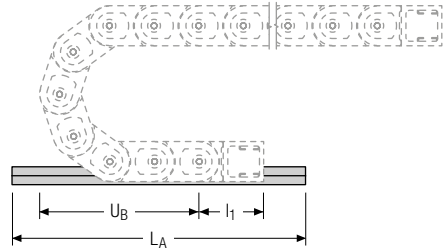
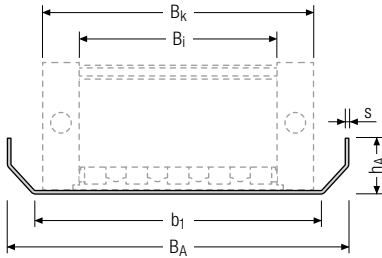
(for standard connection)

 With upstream strain relief on the fixed point, the support trays have to be made accordingly longer

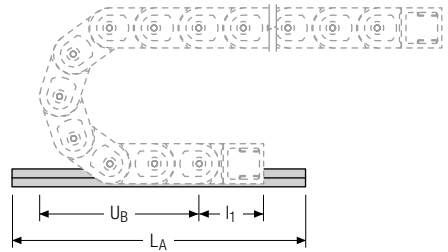
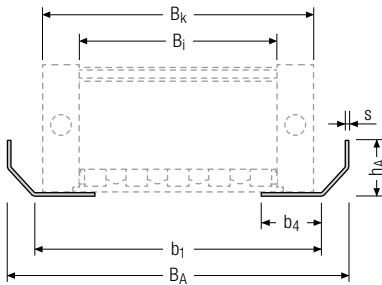
 The use of a two part support tray depends on the cable carrier. Please contact us.

## Dimensions

## One part – closed (standard)



## Two parts – open



## UNIFLEX Advanced series

	$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>UA1455</b>   page 162	$B_i + 16$	$B_k + 6$	25	$B_k + 21$	20	1.5
<b>UA1555</b>   page 172	$B_i + 18$	$B_k + 6$	30	$B_k + 21$	20	1.5
<b>UA1665</b>   page 182	$B_i + 22$	$B_k + 15$	40	$B_k + 40$	30	2
<b>UA1775</b>   page 194	$B_i + 26$	$B_k + 15$	55	$B_k + 40$	30	2
<b>UA1995</b>   page 202/346	$B_i + 30$	$B_k + 20$	60	$B_k + 60$	50	2



The use of a two part support tray strongly depends on the inner width used in the cable carrier. For small inner widths, we recommend using one part support trays. Please contact us.

## Dimensions

### TKP35 series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>TKP35</b>   page 216					
$B_i + 12$	$B_k + 6$	25	$B_k + 21$	20	1.5

### EasyTrax® series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>ET1455</b>   page 256					
$B_i + 16$	$B_k + 6$	25	$B_k + 21$	20	1.5

### K series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>K0650</b>   page 310					
$B_i + 28$	$B_k + 15$	40	$B_k + 40$	30	2
<b>K0900</b>   page 324					
$B_i + 31$	$B_k + 15$	55	$B_k + 40$	30	2

### M series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>M0475</b>   page 370					
$B_i + 17$	$B_k + 6$	30	$B_k + 21$	20	1.5
<b>M0650</b>   page 378					
$B_i + 34$	$B_k + 15$	40	$B_k + 40$	30	2
<b>M0950</b>   page 394					
$B_i + 39$	$B_k + 15$	55	$B_k + 40$	30	2
<b>M1250</b>   page 420					
$B_i + 45$	$B_k + 20$	60	$B_k + 60$	50	3
<b>M1300</b>   page 446					
$B_i + 50$	$B_k + 20$	55	$B_k + 60$	50	3

 MT  
series

 XLT  
series

 ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

 LS/LSX  
series

 S/SX  
series

 S/SX-tubes  
series

Accessories

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## Dimensions

## TKHD series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>TKHD85</b>   page 458					
$B_i + 54$	$B_k + 15$	60	$B_k + 40$	30	3
<b>TKHD90</b>   page 464					
$B_i + 70$	$B_k + 20$	70	$B_k + 60$	70	3

## XL series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>XL1650</b>   page 486					
$B_i + 68$	$B_k + 20$	70	$B_k + 60$	70	3

## QUANTUM® series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>Q040</b>   page 496					
$B_i + 40$	$B_k + 6$	30	$B_k + 21$	20	1.5
<b>Q060</b>   page 502					
$B_i + 52$	$B_k + 15$	40	$B_k + 40$	30	2
<b>Q080</b>   page 512					
$B_i + 72$	$B_k + 15$	55	$B_k + 40$	30	2
<b>Q100</b>   page 526					
$B_i + 82$	$B_k + 20$	60	$B_k + 60$	50	3

## TKR series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>TKR0200</b>   page 550					
$B_i + 16$	$B_k + 6$	25	$B_k + 21$	20	1.5
<b>TKR0260</b>   page 556					
$B_i + 26$	$B_k + 15$	40	$B_k + 40$	30	2
<b>TKR0280</b>   page 562					
$B_i + 30$	$B_k + 15$	40	$B_k + 40$	30	2



The use of a two part support tray strongly depends on the inner width used in the cable carrier. For small inner widths, we recommend using one part support trays. Please contact us.



## Dimensions

### TKA series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>TKA38</b>   page 586					
$B_i + 16$	$B_k + 6$	25	$B_k + 21$	20	1.5
<b>TKA45</b>   page 592					
$B_i + 16$	$B_k + 6$	25	$B_k + 21$	20	1.5
<b>TKA55</b>   page 600					
$B_i + 21$	$B_k + 15$	40	$B_k + 40$	30	2

### LS/LSX series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>LS/LSX1050</b>   page 706					
$B_{St} + 16/18$	$B_k + 15$	55	$B_k + 40$	30	2

### S/SX series

$B_k$ [mm]	$b_1$ [mm]	$b_4$ [mm]	$B_A$ [mm]	$h_A$ [mm]	$s$ [mm]
<b>S/SX0650</b>   page 732					
$B_{St} + 15/17$	$B_k + 15$	40	$B_k + 40$	30	2
<b>S/SX0950</b>   page 742					
$B_{St} + 19/21$	$B_k + 15$	55	$B_k + 40$	30	2
<b>S/SX1250</b>   page 754					
$B_{St} + 24/26$	$B_k + 20$	60	$B_k + 60$	50	3
<b>S/SX1800</b>   page 778					
$B_{St} + 29/32$	$B_k + 20$	70	$B_k + 60$	50	3
<b>S/SX2500</b>   page 788					
$B_{St} + 32$	$B_k + 25$	100	$B_k + 75$	80	3
<b>S/SX3200</b>   page 794					
$B_{St} + 40$	$B_k + 25$	100	$B_k + 75$	80	3



We will also be happy to manufacture support trays for types 5000 to 9000. Please contact us.

## Order

### Support trays

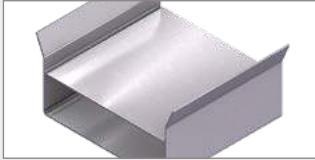
To order the support tray, we need the following information:

- Number of support trays
- Material
- Version of support tray (one part/two parts)
- Part length
- Total length of support tray
- Cable carrier type
- Height of support tray  $h_A$
- Inner width of support tray  $b_1$

# Guide channels

Guide channels are important elements for the reliable functioning with long travel lengths. The upper run of the cable carrier slides on the lower run and on the sliding area of the guide channel behind the fixed point. Guide channels prevent the upper run from slipping off the lower

run, ensuring quiet running with low wear. For vertical applications such as elevators or storage and retrieval systems, a vertical channel provides optimum guiding.



## Standard channel..... Page 854

### Sheet steel guide channels

- Simple version with customized fixing options.
- Zinc plated sheet steel or stainless steel.
- Standard lengths.



## Steel Guide System (TKSG)..... Page 864

### Guide channels in the modular system

- Modular system with optimized design for long travel lengths.
- Zinc plated sheet steel or stainless steel.
- Easy installation.



## Channel enclosure..... Page 869

### Cover for guide channels

- Optimum protection against external influences.
- Easy access for inspection.
- Modular design.



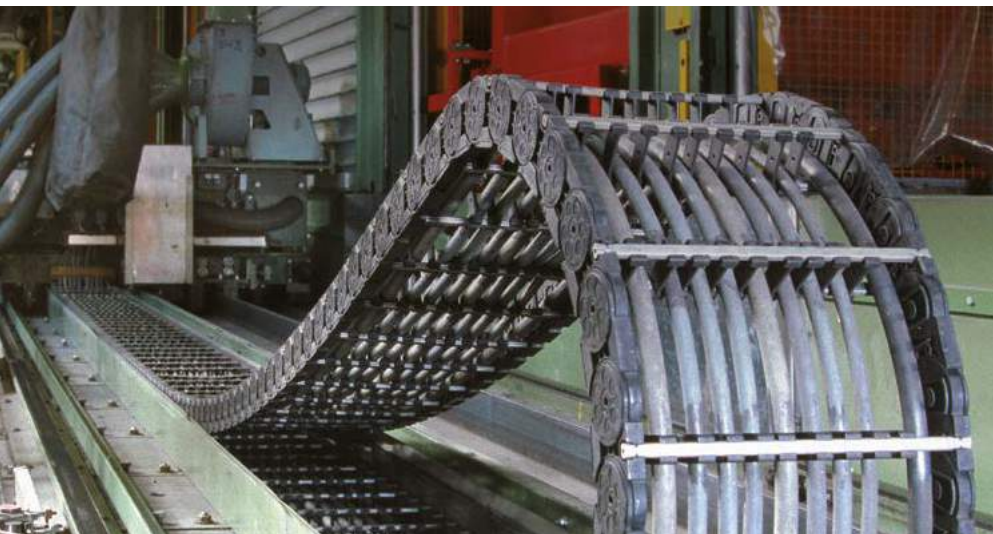
## Alu Guide System (TKAL)..... Seite 870

### Aluminium guide channels in the modular system

- Modular system with many mounting options.
- Standard lengths and sets.
- Lightweight design for high speeds.



Technical data on p. 852



### Easy Guide System (TKEG) ..... Page 876

#### Guide channels for multifunctional use

- Flexible use in many areas of application.
- Made of zinc plated sheet steel or stainless steel.



### Vertical Guide System (TKVG) ..... Page 896

#### Guide channels for vertical hanging applications

- Ready-to-install channel system made of aluminum.
- Standardized module.
- Easy installation.
- For elevators, storage and retrieval systems and many other applications.



### Assembly profiles ..... Page 897

#### Assembly profiles for guide channels

- Assembly profiles with sloping sides can be used for all guide channels for fastening
- Lengths in 50 mm grid possible

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

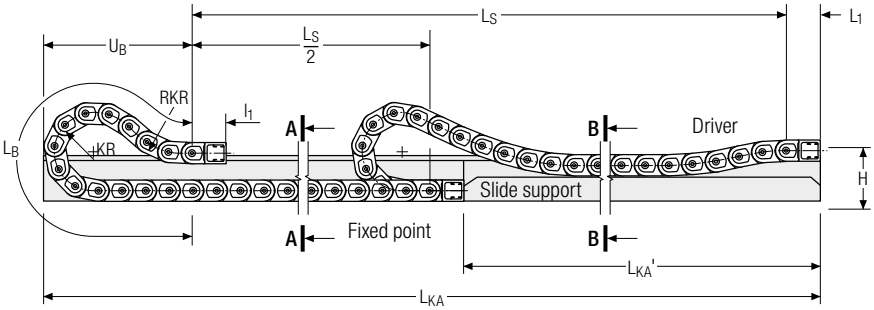
CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-tubes  
series

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**One-sided arrangement – with lower driver connection and reverse bending radius (standard)**



**Calculating the channel length**

**Channel length  $L_{KA}$**

$$L_{KA} = L_S + U_B + L_1$$

**Calculating the connection height**

**Connection height  $H$**

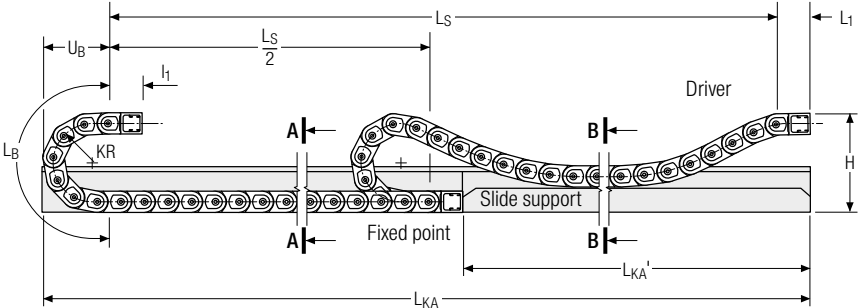
$$H = 3 h_G$$

**Calculating the slide support length**

**slide support length  $L_{KA}'$**

$$L_{KA}' = L_S / 2$$

**One-sided arrangement – high connection**



**Calculating the channel length**

**Channel length  $L_{KA}$**

$$L_{KA} = L_S + U_B + L_1$$

**Connection height high connection**

**Connection height  $H$**

$$H = 2 \times KR + h_G$$

**Calculating the slide support length**

**slide support length  $L_{KA}'$**

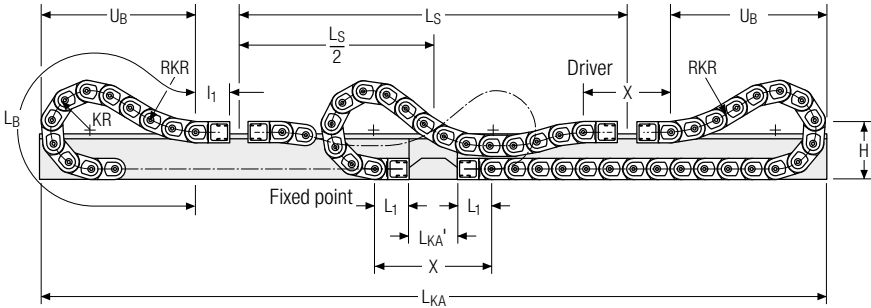
$$L_{KA}' = L_S / 2$$



**TSUBAKI KABELSCHLEPP Technical Support**

**Increased wear** on the cable carrier can occur in applications with a **high driver connection**. Please use our technical support at [technik@kabelschlepp.de](mailto:technik@kabelschlepp.de) for the configuration of your application. We will be happy to help you.

**Opposite arrangement – with lower driver connection and reverse bending radius (standard)**



**Calculating the channel length**

**Calculating the connection height**

**Calculating the slide support length**

**Channel length  $L_{KA}$**

**Connection height  $H$**

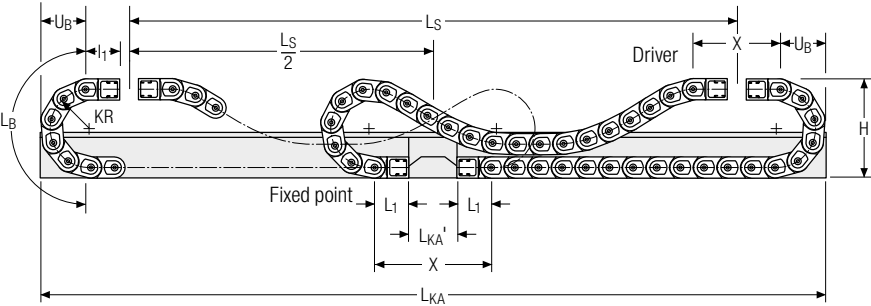
**slide support length  $L_{KA}'$**

$L_{KA} = L_S + 2 U_B + X$

$H = 3 h_G$

$L_{KA}' = X - 2 L_1$

**Opposite arrangement – high connection**



**Calculating the channel length**

**Connection height high connection**

**Calculating the slide support length**

**Channel length  $L_{KA}$**

**Connection height  $H$**

**slide support length  $L_{KA}'$**

$L_{KA} = L_S + 2 U_B + X$

$H = 2 \times KR + h_G$

$L_{KA}' = X - 2 L_1$

**i** Depending on the chain size, the inner channel width is 4-6 mm larger than the width of the guided cable carrier. Depending on the travel length, the connection height of the cable carrier must be reduced. Please contact us! We will be happy to calculate the suitable guide channel for your application.

**i** The calculated channel and support lengths are rounded to a reasonable production or installation dimension of the section lengths. A possible travel reserve must be taken into account. Standard section lengths are specified for each channel design.

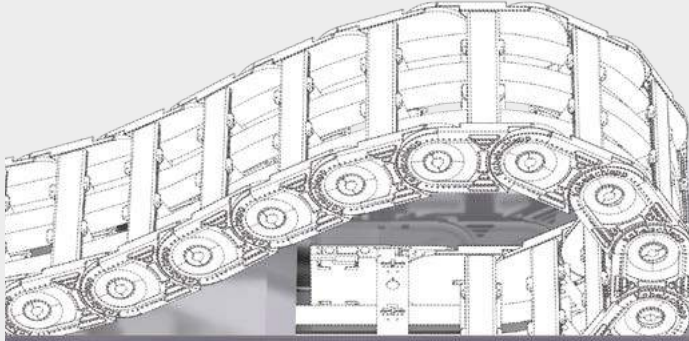
**i** For different distances between the fixed points and drivers in your application please contact us.

Subject to change without notice.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
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## Sheet steel guide channels

- Simple version with customized fixing options.
- Zinc plated sheet steel or stainless steel.
- Standard lengths.



Zinc plated sheet steel /  
stainless steel



Standard lengths 2000 / 3000 mm  
Special lengths on request

### Features

- Universal installation – the channel side walls do not require aligning as there are no single side walls
- Large support widths through sturdy U-design
- Optionally available as a corrosion resistant, sea water resistant version
- Easy fixing options:
  - standard angle brackets for screwing
  - welded on directly on site
  - different fixing variants

### Individual solutions

We can also manufacture customized sheet steel guide channels for your application, taking into account virtually any request regarding customized shapes and fixing options.



Information on dimensions can be found from p. 856

## One-sided arrangement

For one-sided arrangement of the cable carrier, the cable carrier slides behind the fixed point on a continuous slide support with run-on bevels.

### Closed design

One part channel closed at the bottom and one part slide support with run-on bevels.



### Open design

One part channel closed at the bottom and divided slide support with run-on bevels.

Dirt and liquids can drop through without restrictions.

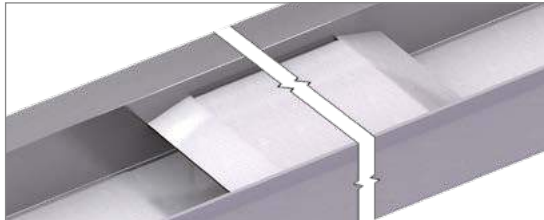


## Opposite arrangement

For opposite arrangement, a slide support is also attached for bridging between the fixed point connections.

### Closed design

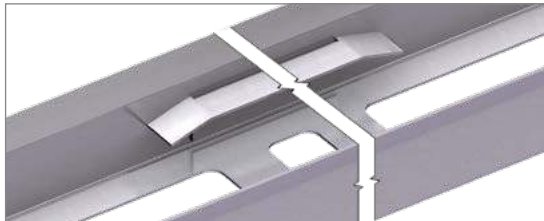
One part channel closed at the bottom and one part slide support with run-on bevels.



### Open design

One part channel closed at the bottom and divided slide support with run-on bevels.

Dirt and liquids can drop through without restrictions.



MT series

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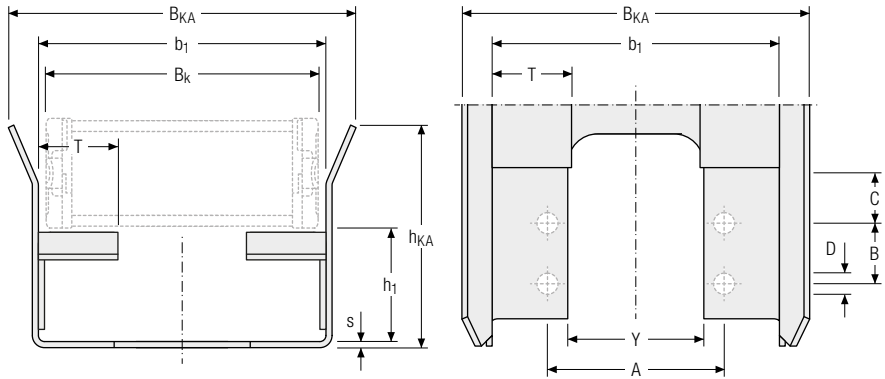
Accessories


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A special slide support can be adhered to reduce sliding resistance and abrasion between cable carrier and support. We recommend the use of special slide supports for velocities > 0.5 m/s and for frequent move cycles.

## Dimensions



 From  $h_{KA} \geq 200$  mm, the guide channel flanks are additionally stabilized with alignment flanges or with connecting flanges.

 The dimension  $y$  refers only to open guide channel versions.


UNIFLEX *Advanced* series

Type	$h_1$ [mm]	$h_{KA}$ [mm]	$b_1$ [mm]	$B_{KA}$ [mm]	$s$ [mm]	A [mm]	B [mm]	C [mm]	D [mm]	$T^*$ [mm]	$Y^{**}$ [mm]	
<b>UA1455</b>   page 162												
-	36	70 (KR < 100) 125 (KR ≥ 100)	$B_k + 4$	$B_k + 24$	2	$b_1 - 34.0$ (FA-A)	-	40	6.2	30	$b_1 - 65$	
			$B_k + 7$	$b_1 - 34.5$ (FA-L)		50					5.3	$b_1 - 40$
			$B_k + 7$	$B_k + 27$		$b_1 - 13.5$ (FU)					50	5.3
Glide shoes	38.5	70 (KR < 100) 125 (KR ≥ 100)	$B_k + 7$	$B_k + 27$	2	$b_1 - 37.0$ (FA-A)	-	40	6.2	30	$b_1 - 65$	
						$b_1 - 37.5$ (FA-A)					50	5.3
<b>UA1555</b>   page 172												
-	50	117 (KR < 200) 200 (KR ≥ 200)	$B_k + 5$	$B_k + 25$	2	$b_1 - 43$ (FA)	-	50	6.5	30	$b_1 - 85$	
						$b_1 - 16$ (FU)					22.5	5.3
Glide shoes	53	117 (KR < 200) 200 (KR ≥ 200)	$B_k + 9$	$B_k + 29$	2	$b_1 - 47$ (FA)	-	50	6.5	30	$b_1 - 85$	
						$b_1 - 21$ (FU)					22.5	5.3
<b>UA1665</b>   page 182												
-	60	117 (KR < 200) 200 (KR ≥ 200)	$B_k + 5$	$B_k + 25$	2	$b_1 - 47$ (FA)	-	60	8.5	30	$b_1 - 85$	
						$b_1 - 14$ (FU)					22.5	5.3
Glide shoes	63	117 (KR < 200) 200 (KR ≥ 200)	$B_k + 10$	$B_k + 30$	2	$b_1 - 52$ (FA)	-	60	8.5	30	$b_1 - 85$	
						$b_1 - 19$ (FU)					22.5	5.3

The designations for dimension A refer to the version of the cable carrier connection.

\* Dimension T for leg length support brackets (guiding channel open type for  $B_k \geq 90$  mm).

\*\* Dimension Y for guiding channel open for  $B_k \geq 90$  mm).

 The cable carrier outer width without attachments  $B_k$  is taken into account for calculating the inner width of guide channel  $b_1$  and the overall width  $B_{KA}$ .



Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T* [mm]	Y** [mm]
<b>UA1775</b>   page 194											
–	77	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 19.6 (FU)	20	60	8.5	30	b <sub>1</sub> – 60
Glide shoes	81.5	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 10	B <sub>k</sub> + 30	2	b <sub>1</sub> – 24.6 (FU)	20	60	8.5	30	b <sub>1</sub> – 65
<b>UA1995</b>   page 202/346											
–	110	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	2	b <sub>1</sub> – 28 (FU)	35	60	8.5	30	b <sub>1</sub> – 60
Glide shoes	116.5	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 11	B <sub>k</sub> + 31	2	b <sub>1</sub> – 28 (FU)	35	60	8.5	30	b <sub>1</sub> – 60

The designations for dimension A refer to the version of the cable carrier connection.

## Dimensions

### TKK39 series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>TKK39</b>   page 222											
–	50	117	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 43	24	40	5.2	30	b <sub>1</sub> – 40

The designations for dimension A refer to the version of the cable carrier connection.

### K series

When using aluminum hole stays, slide discs have to be placed on the side tabs between cable carrier and channel wall for spacing.

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>K0650</b>   page 310											
–	57.5	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 19 (FU)	40	30	6.5	30	b <sub>1</sub> – 65
Slide discs	57.5	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 13	B <sub>k</sub> + 33	2	b <sub>1</sub> – 27 (FA) b <sub>1</sub> – 27 (FU)	40	30	6.5	30	b <sub>1</sub> – 65
<b>K0900</b>   page 324											
–	78.5	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 20.5 (FU)	50	30	6.5	30	b <sub>1</sub> – 65
Slide discs	78.5	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 19	B <sub>k</sub> + 39	2	b <sub>1</sub> – 34.0 (FA) b <sub>1</sub> – 34.5 (FU)	50	30	6.5	30	b <sub>1</sub> – 75

The designations for dimension A refer to the version of the cable carrier connection.



## Dimensions

## M series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>M0475</b>   page 370											
Glide shoes	41.5	70 (KR < 100) 125 (KR ≥ 100)	B <sub>k</sub> + 4	B <sub>k</sub> + 24	2	b <sub>1</sub> – 39.0 (FI)	24	30	6.5	30	b <sub>1</sub> – 55
<b>M0650</b>   page 378											
Glide shoes	60.6	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 55 (FAI) b <sub>1</sub> – 24 (FU)	30 22.5	30	6.5	30	b <sub>1</sub> – 70
Offroad glide shoes	62.2	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 55 (FAI) b <sub>1</sub> – 24 (FU)	30 22.5	30	6.5	30	b <sub>1</sub> – 65
<b>M0950</b>   page 394											
Glide shoes	83.5	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 70.0 (FAI) b <sub>1</sub> – 19.5 (FU)	40 35	30	8.5	30	b <sub>1</sub> – 100 b <sub>1</sub> – 60
Offroad glide shoes	86	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 70.0 (FAI) b <sub>1</sub> – 19.5 (FU)	40 35	30	8.5	30	b <sub>1</sub> – 100 b <sub>1</sub> – 60
<b>M1250</b>   page 420											
Glide shoes	99.5	200 (KR < 300) 400 (KR ≥ 300)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> – 83 (FAI) b <sub>1</sub> – 23 (FU)	50 35	30	10.5 11	30	b <sub>1</sub> – 125 b <sub>1</sub> – 65
Offroad glide shoes	103	200 (KR < 300) 400 (KR ≥ 300)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> – 83 (FAI) b <sub>1</sub> – 23 (FU)	50 35	30	10.5 11	30	b <sub>1</sub> – 125 b <sub>1</sub> – 65
<b>M1300</b>   page 446											
–	120	250 (KR < 320) 400 (KR ≥ 320)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> – 27 (FU)	35	30	11	40	b <sub>1</sub> – 75
Glide shoes	127	250 (KR < 320) 400 (KR ≥ 320)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> – 27 (FU)	35	30	11	40	b <sub>1</sub> – 75

The designations for dimension A refer to the version of the cable carrier connection.



Our engineers will be happy to help with your project planning – please contact us.



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

## Dimensions

### TKHD series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>TKHD85</b>   page 458											
Glide shoes	90.5	200 (KR < 350) 400 (KR ≥ 350)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	2	b <sub>1</sub> - 100 (FAI)	80	45	12	40	b <sub>1</sub> - 80
<b>TKHD85-R</b>   page 470											
Glide shoes	-	200 (KR < 350) 400 (KR ≥ 350)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	2	b <sub>1</sub> - 100 (FAI)	80	45	12	40	b <sub>1</sub> - 80
<b>TKHD90</b>   page 464											
Glide shoes	127.5	200 (KR < 310) 400 (KR ≥ 310)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	2	b <sub>1</sub> - 96 (FAI)	40	40	12	65	b <sub>1</sub> - 65
<b>TKHD90-R</b>   page 476											
Glide shoes	-	200 (KR < 310) 400 (KR ≥ 310)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	2	b <sub>1</sub> - 96 (FAI)	40	40	12	65	b <sub>1</sub> - 65

The designations for dimension A refer to the version of the cable carrier connection.

### XL | XLT series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>XL1650</b>   page 486											
-	140	300 (KR < 350) 400 (KR ≥ 350)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> - 99 (FAI)	50	40	13.5	40	b <sub>1</sub> - 130
Glide shoes	147	300 (KR < 350) 400 (KR ≥ 350)	B <sub>k</sub> + 6	B <sub>k</sub> + 26	3	b <sub>1</sub> - 99 (FAI)	50	40	13.5	40	b <sub>1</sub> - 130

The designations for dimension A refer to the version of the cable carrier connection.



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.



Information on the fixing options for the standard channel can be found on page 862

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## Dimensions

## QUANTUM® series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>Q040</b>   page 496											
–	40	70 (KR < 110) 125 (KR ≥ 110)	B <sub>k</sub> + 4	B <sub>k</sub> + 24	2	b <sub>1</sub> – 18 (FU)	14	30	6.6	40	b <sub>1</sub> – 35
<b>Q60</b>   page 502											
Glide shoes	66	117 (KR < 190) 200 (KR ≥ 190)	B <sub>k</sub> + 9	B <sub>k</sub> + 29	2	b <sub>1</sub> – 29 (FU)	29	30	6.6	40	b <sub>1</sub> – 45
<b>Q080</b>   page 512											
Glide shoes	88	150 (KR < 200) 300 (KR ≥ 200)	B <sub>k</sub> + 13	B <sub>k</sub> + 33	2	b <sub>1</sub> – 38 (FU)	35	40	9	40	b <sub>1</sub> – 70
<b>Q100</b>   page 526											
Glide shoes	108	250 (KR < 300) 400 (KR ≥ 300)	B <sub>k</sub> + 13	B <sub>k</sub> + 33	2	b <sub>1</sub> – 43 (FU)	35	40	11	40	b <sub>1</sub> – 105

The designations for dimension A refer to the version of the cable carrier connection.

## TKA series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>TKA30</b>   page 580											
–	29.15	70 (KR < 95) 125 (KR ≥ 95)	B <sub>k</sub> + 4	B <sub>k</sub> + 24	2	b <sub>1</sub> – 31 (FU)	–	50	6.5	–	–
<b>TKA38</b>   page 586											
–	36.75	70 (KR < 95) 125 (KR ≥ 95)	B <sub>k</sub> + 4	B <sub>k</sub> + 24	2	b <sub>1</sub> – 10.5 (FU)	–	50	4.5	25	b <sub>1</sub> – 55
<b>TKA45</b>   page 592											
–	51	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 12 (FU)	–	50	5.5	25	b <sub>1</sub> – 60
<b>TKA55</b>   page 600											
–	65	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 16 (FU)	–	60	5.5	25	b <sub>1</sub> – 75

The designations for dimension A refer to the version of the cable carrier connection.



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

## Dimensions

### UAT series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>UAT1555</b>   page 612											
–	69	117 (KR < 200) 200 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 25	2	b <sub>1</sub> – 15 (FU)	25 40	40	5.5	30	b <sub>1</sub> – 80

The designations for dimension A refer to the version of the cable carrier connection.

### S/SX series | S/SX tubes

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>S/SX 0650</b>   page 732											
Glide shoes	56	125 (KR ≤ 155) 200 (KR > 155)	B <sub>k</sub> + 10	B <sub>k</sub> + 30	2	b <sub>1</sub> – 47	45	15	6.4	30	b <sub>1</sub> – 70
<b>S/SX 0950</b>   page 742											
Glide shoes	73	150 (KR ≤ 200) 300 (KR > 200)	B <sub>k</sub> + 14	B <sub>k</sub> + 34	2	b <sub>1</sub> – 77	65	20	8.4	30	b <sub>1</sub> – 100
<b>S/SX 1250</b>   page 754											
Glide shoes	99	200 (KR ≤ 300) 400 (KR > 300)	B <sub>k</sub> + 12	B <sub>k</sub> + 32	3	b <sub>1</sub> – 76	80	25	10.5	30	b <sub>1</sub> – 100
Offroad glide shoes	104	200 (KR ≤ 300) 400 (KR > 300)	B <sub>k</sub> + 12	B <sub>k</sub> + 32	3	b <sub>1</sub> – 76	80	25	10.5	50	b <sub>1</sub> – 100
<b>S/SX 1800</b>   page 778											
Glide shoes	155	300 (KR ≤ 435) 500 (KR > 435)	B <sub>k</sub> + 17	B <sub>k</sub> + 37	3	b <sub>1</sub> – 94	115	30	13	50	b <sub>1</sub> – 120

The designations for dimension A refer to the version of the cable carrier connection.



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

S/SX-tubes  
series

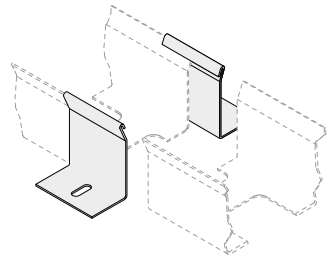
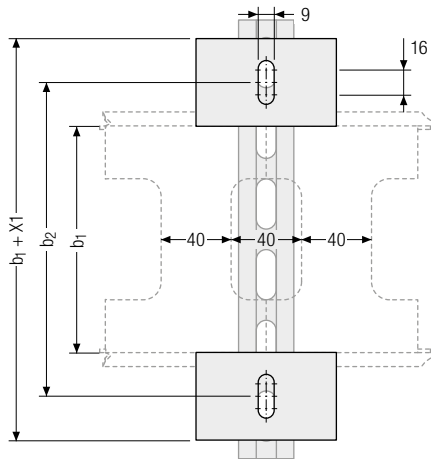
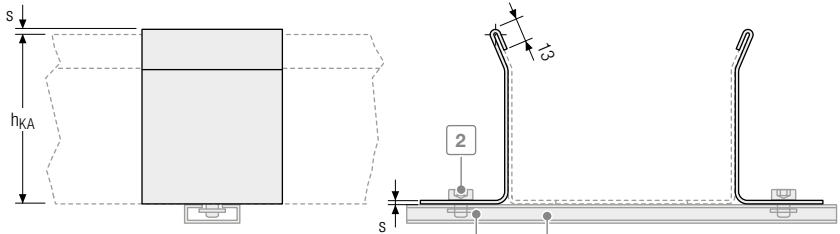
Accessories


TRAXLINE®

## Standard fixing with angle brackets (standard)

The angle brackets are mounted at the joints, ensuring precise connection of the joint areas in addition to fixing the channel to the substructure.

- Optimum alignment of the joints
- Reduced installation times
- Minimum number of screw connections
- Reliable fixing, even under rough conditions



 The figure shows an open channel version

s [mm]	X1 [mm]	b <sub>2</sub> [mm]
2	104	b <sub>1</sub> + 54
3	106	b <sub>1</sub> + 56


### Calculating C-profile length


#### C-profile length $L_p$

$$L_p = b_1 + 106$$

C-profile length  $L_p$  rounded to 50 mm

Suitable perforated C-profiles can be found from page 897

 The sheet metal thickness "s" corresponds to the respective wall thickness "s" of the channel.

 As a standard, the angle brackets included with the delivery are installed on all joints as well as at both ends of a channel. If you require more angle brackets beyond this, please state this when ordering.

### Fixing kit (optional)


The delivery scope of the standard channel does not include the optional joining clamp fixing kit.

#### Fixing kit

1 C-rail (length depends on  $b_1$ )

2 Hexagon socket screws

3 Slide nut

 The length of the C-rail depends on the channel width and is supplied in standard lengths. Please contact us if you require custom lengths.

## Fixing with alignment flanges and floor fixing plate

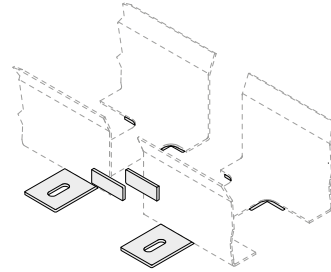
The fixing tabs are mounted at the joints, ensuring precise connection of the joint areas in addition to fixing the channel to the substructure.

- Optimum alignment of the joints
- Minimum number of screw connections
- Reduced installation times
- Push-to-connect system

### C-profile length $L_P$

C-profile length  $L_P$   
rounded to 50 mm

$$L_P = b_1 + 105$$



## Fixing with floor fixing bracket

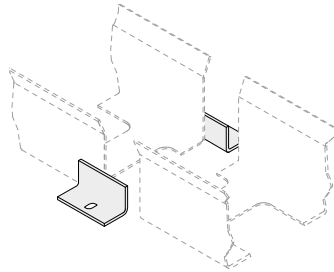
The floor fixing brackets are mounted at the joints, ensuring precise connection of the joint areas in addition to fixing the channel to the substructure.

- Easy alignment of the joints
- Minimized number of screw connections
- Reduced installation times

### C-profile length $L_P$

C-profile length  $L_P$   
rounded to 50 mm

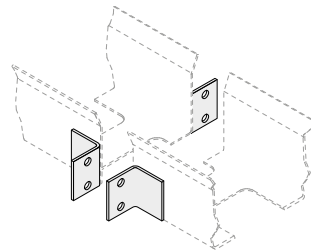
$$L_P = b_1 + 66$$



## Fixing with lateral connecting flange

The unsupported connecting flanges are mounted at the joints, ensuring precise connection of the joint areas in addition to fixing the channel to the substructure.

- Unsupported joints without support (self supporting)
- Reliable, secure connection even with extreme vibrations or in unsupported channel arrangements
- Through flange connections



## Order

### Standard channel

To order the standard channel, please provide the following information:

- Number of guide channels
- Total length of channel
- Slide support height  $h_1$
- Material
- Slide support length  $L_{KA}'$
- Outer height of guide channel  $h_{KA}$
- Version of guide channel
- Floor fixing
- inner width of guide channel  $b_1$
- Part length
- Join connection

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

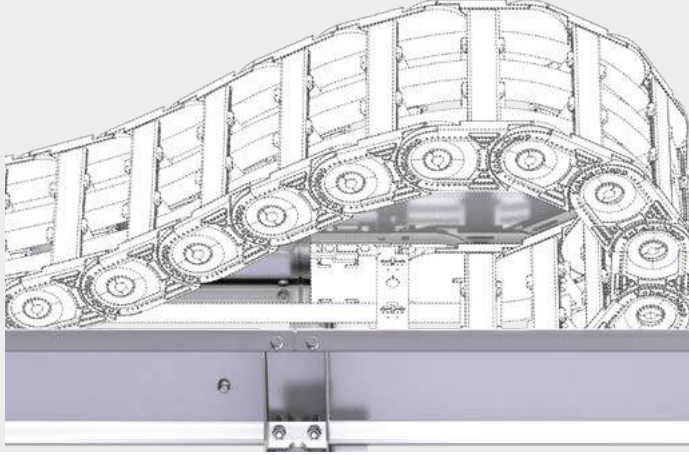
S/SX-tubes series

Accessories

TRAXLINE®

## Guide channels in the modular system

- Modular system with optimized design for long travel lengths.
- Easy installation.
- Available in zinc plated sheet steel or stainless steel.



Zinc plated sheet steel /  
stainless steel



Standard lengths 1000 / 2000 mm  
Special lengths on request

## Features

- Especially suitable for cranes and applications with long travel lengths
- Simple design for short installation times
- No accumulation of dirt through open construction
- Fast and easy installation thanks to pre-assembled sidebands and channel brackets
- Complete system for screw-fitting
- All components without welds

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
seriesS/SX  
seriesS/SX-Tubes  
series

Accessories

TRAXLINE®



## One-sided arrangement

For one-sided arrangement of the cable carrier, the cable carrier slides behind the fixed point on a continuous slide support with run-off bevels.

### Open design

Channel profile with and without slide supports incl. run-on bevels.

Dirt and liquids can drop through without restrictions.



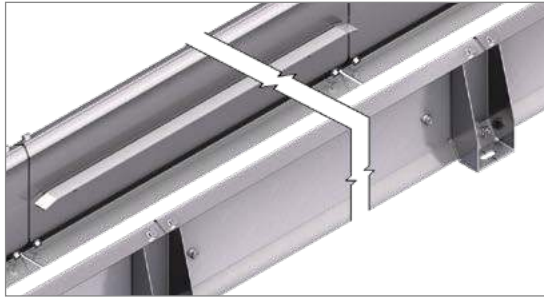
## Opposite arrangement

For opposite arrangement, a slide support is also attached for bridging between the fixed point connections.

### Open design

Channel profile with and without slide supports incl. run-on bevels.

Dirt and liquids can drop through without restrictions.



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

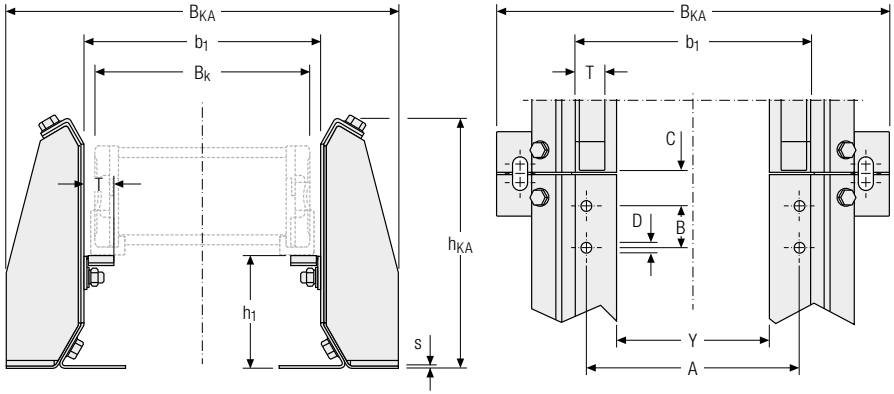
S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

## Dimensions



## Dimensions

## UNIFLEX Advanced

Type	$h_1$ [mm]	$h_{KA}$ [mm]	$b_1$ [mm]	$B_{KA}$ [mm]	$s$ [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>UA1555</b>   page 172											
Glide shoes	53	124	$B_k + 9$	$B_k + 139$	2	$b_1 - 47$ (FA) $b_1 - 21$ (FU)	— 22.5	25 22.5	6.4 5.5	24	$b_1 - 69$
<b>UA1665</b>   page 182											
Glide shoes	63.5	124 (KR < 200) 176 (KR ≥ 200)	$B_k + 10$	$B_k + 140$	2	$b_1 - 52$ (FA) $b_1 - 19$ (FU)	— 22.5	30.5 25	8.4 5.5	24 25	$b_1 - 69$ $b_1 - 66$
<b>UA1775</b>   page 194											
Glide shoes	83.5	176 (KR < 200) 209 (KR ≥ 200)	$B_k + 10$	$B_k + 140$	2	$b_1 - 52$ (FA) $b_1 - 19$ (FU)	20	30	8.5	25	$b_1 - 66$ $b_1 - 70$
<b>UA1995</b>   page 202/346											
Glide shoes	116.5	258	$B_k + 11$	$B_k + 141$	2	$b_1 - 28$ (FU)	35	30	8.5	50	$b_1 - 100$

## M series

Type	$h_1$ [mm]	$h_{KA}$ [mm]	$b_1$ [mm]	$B_{KA}$ [mm]	$s$ [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>M0650</b>   page 378											
Glide shoes	60.5	124 (KR < 200) 176 (KR ≥ 200)	$B_k + 5$	$B_k + 135$	2	$b_1 - 55$ (FA)	30	25	6.4	24	$b_1 - 69$
Offroad glide shoes	63.5	176 (KR ≥ 200)	$B_k + 5$	$B_k + 135$	2	$b_1 - 24$ (FU)	22.5	30.5	6.5	25	$b_1 - 66$



The cable carrier outer width without attachments  $B_k$  is taken into account for calculating the inner width of guide channel  $b_1$  and the overall width  $B_{KA}$ .



The dimension A refers only to the connection holes.

## Dimensions

### M series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>M0950</b>   page 394											
Glide shoes	83.5	176 (KR < 200) 209 (KR ≥ 200)	B <sub>k</sub> + 5	B <sub>k</sub> + 135	2	b <sub>1</sub> – 70 (FAI)	40	30	8.4	25	b <sub>1</sub> – 66
Offroad glide shoes	86.5					b <sub>1</sub> – 19.5 (FU)	35	34.5	8.5		b <sub>1</sub> – 70
<b>M1250</b>   page 420											
Glide shoes	99.5	209 (KR < 300) 258 (KR ≥ 300)	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 83 (FAI)	50	35	10.5	50	b <sub>1</sub> – 70
Offroad glide shoes	103					b <sub>1</sub> – 23 (FU)	35	40.5	11		b <sub>1</sub> – 90
<b>M1300</b>   page 446											
Glide shoes	127.5	258	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 27 (FU)	35	30	11	50	b <sub>1</sub> – 90

### TKHD series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>TKHD85</b>   page 458											
Glide shoes	90.5	209	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 100 (FAI)	80	25	12	35	b <sub>1</sub> – 70
<b>TKHD90</b>   page 464											
Glide shoes	127.5	258	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 96 (FAI)	40	25	12	50	b <sub>1</sub> – 90
<b>TKHD85-R</b>   page 470											
Glide shoes	84	209	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 100 (FAI)	80	25	12	35	b <sub>1</sub> – 70
<b>TKHD90-R</b>   page 476											
Glide shoes	117	258	B <sub>k</sub> + 6	B <sub>k</sub> + 136	2	b <sub>1</sub> – 96 (FAI)	40	25	12	50	b <sub>1</sub> – 90

### S/SX series

Type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	s [mm]	A [mm]	B [mm]	C [mm]	D [mm]	T [mm]	Y [mm]
<b>S/SX0650</b>   page 732											
Glide shoes	56	124	B <sub>k</sub> + 10	B <sub>k</sub> + 140	2	b <sub>1</sub> – 47 (FAI)	45	25	6,4	24	b <sub>1</sub> – 69
<b>S/SX0950</b>   page 742											
Glide shoes	73	176	B <sub>k</sub> + 10	B <sub>k</sub> + 140	2	b <sub>1</sub> – 77 (FAI)	65	30	8,4	27	b <sub>1</sub> – 66
<b>S/SX1250</b>   page 754											
Offroad glide shoes	103	209 (KR < 350) 258 (KR ≥ 350)	B <sub>k</sub> + 12	B <sub>k</sub> + 142	2	b <sub>1</sub> – 76 (FAI)	80	35	10,5	50	b <sub>1</sub> – 100
<b>S/SX1252</b>   page 754											
Offroad glide shoes	103	209 (KR < 350) 258 (KR ≥ 350)	B <sub>k</sub> + 12	B <sub>k</sub> + 142	2	b <sub>1</sub> – 76 (FAI)	80	35	10,5	50	b <sub>1</sub> – 100

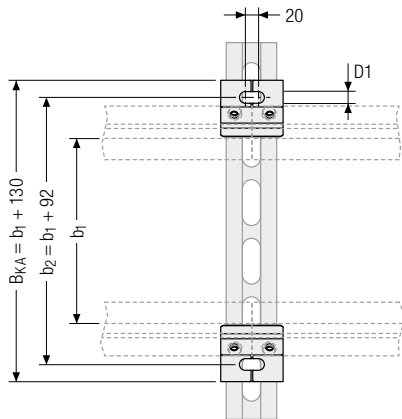
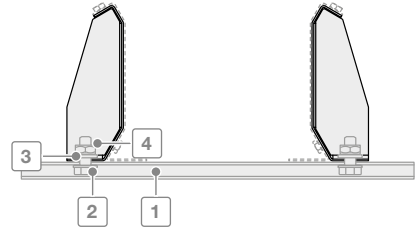
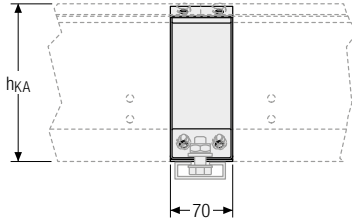


The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.


## Fixing with channel brackets


The channel brackets are mounted at the joins, ensuring precise connection of the joins in addition to fixing the channel to the substructure.

- Optimum alignment of the joins
- Reduced installation times
- No welds
- Minimum number of screw connections
- Reliable fixing under rough conditions
- High stability



$h_{KA}$ [mm]	$D1$ [mm]	$s$ [mm]
123	11	2
175	11	2
208	11	2
257	11	2

 The sheet metal thickness "s" corresponds to the respective wall thickness "s" of the channel.

 As a standard, the channel brackets included with the delivery are installed on all joins as well as at both ends of a channel. If you require more channel brackets beyond this, please state this when ordering.

### Calculating C-profile length

Suitable perforated C-profiles can be found from page 897

#### C-profile length $L_P$

$$L_P = B_{KA} + 50 \text{ mm}$$

C-profile length  $L_P$   
rounded to 50 mm

### Fixing kit (optional)

The delivery scope of the Steel Guide System (TKSG) does not include the optional joining clamp fixing kit.

#### Fixing kit

- 1 C-rail (length depends on  $b_1$ )
- 2 T-head bolt M10
- 3 Hex nut
- 4 Washer

## Order

To order the Steel Guide System (TKSG), please provide the following information:

- Number of guide channels
- Total length of channel
- Support length  $L_{KA}$
- Outer height of guide channel  $h_{KA}$
- Inner width of guide channel  $b_1$
- Material
- Support height  $h_1$
- Delivery (unmounted/mounted)
- Fixing with or without C-profile

## Cover for guide channels



### Protection against external influences: Maintenance-friendly enclosure

- Easy inspection of the cable carrier.
- Openable at any position.
- Protection of the cable carrier system against external influences (coarse dirt, falling parts, snow, ice).
- Disassembly without screws.
- To open without tools.
- Secured against accidental closing in opening position.
- Can be used with any TSUBAKI KABELSCHLEPP channel system.
- Modular design.



Our engineers will be happy to help with your project planning – please contact us.

MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

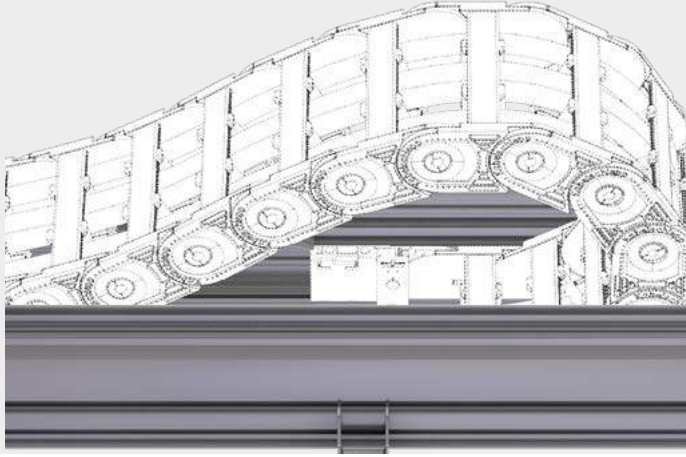
S/SX-tubes  
series

Accessories

TRAXLINE®

## Aluminium guide channels in the modular system

- Modular system with many mounting options.
- Standard lengths and sets.
- Lightweight design for high speeds.
- Slide and roller support made of high-quality plastic.



Channel side wall  
Al alloy



Standard lengths 1000 / 2000 mm  
Special lengths on request

### Features

- Safe operation on long travel length
- Seawater resistant
- Twin channel connectors for parallel arrangement of several channels
- Standard- and Heavy-Duty-Version
- Variable fixation in standard stainless steel
- UMB mounting kit for assembly of the cable carrier

The Alu Guide System (TKAL) for long travel applications and high loads ensures secure guidance and smooth running of the energy chain in a gliding and rolling application.

The standardized channel profiles of 1000 / 2000 mm in length can be individually adjusted to the width of the chain. They can be quickly and easily be installed with the help of a mounting kit. Such UMB mounting kits are also available for attaching the fixed-point of the energy chain.

The optional damping band additionally reduces noise emission and guarantees an even quieter running of the chain.

TSUBAKI KABELSCHLEPP also offer the Alu Guide System (TKAL) together with the appropriate energy chain as well as with the ready-to-install TOTALTRAX® System including cables.



Assembly instruction

## One-sided arrangement

For One-sided arrangement of the cable carrier, the cable carrier slides behind the fixed point on a slide support with run-on bevels.

### Open design

Channel with and without supports incl. run-on bevels.

Dirt and water can drop through without restrictions.



## Opposite arrangement

For opposite arrangement, a slide support with a minimum length of 500 mm is also attached for bridging between the fixed point connections.

### Open design

Channel with and without supports incl. run-on bevels.

Dirt and water can drop through without restrictions.



## Glide and roll support made of plastic

### Glide support

- Simple and quick mounting by hooking in
- Slip-free hold in channel fastening groove
- 500 mm long, loadable up to 100 kg
- Compensation of linear expansion by tothing at the joints – continuous glide surface
- Optimized, rounded approach slope without bend



### Roll support (TKAL 254/274)

- Simple and quick mounting by hooking in
- Slip-free hold in channel fastening groove
- 500 mm long, loadable up to 100 kg
- Compensation of linear expansion by tothing at the joints – continuous roll surface
- Minimal noise emission



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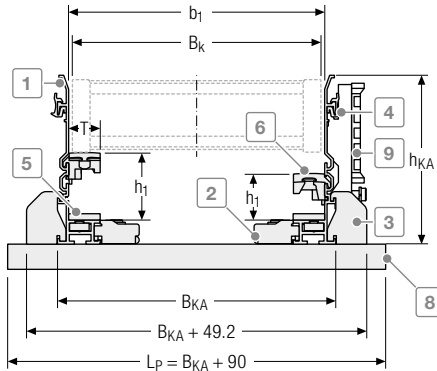
S/SX-tubes series

Accessories

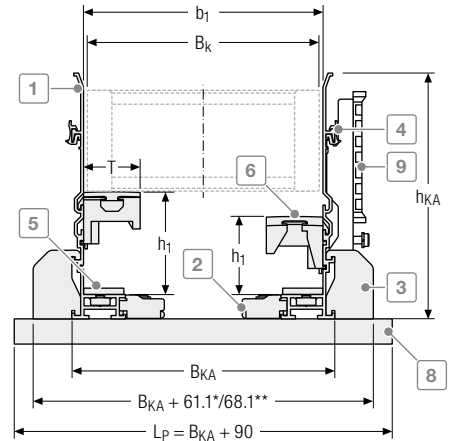
TRAXLINE®

## Dimensions

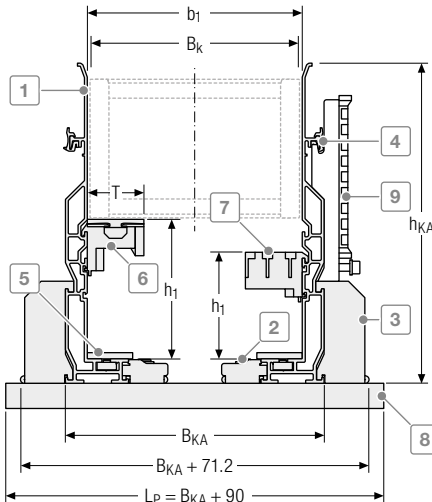
## TKAL 134



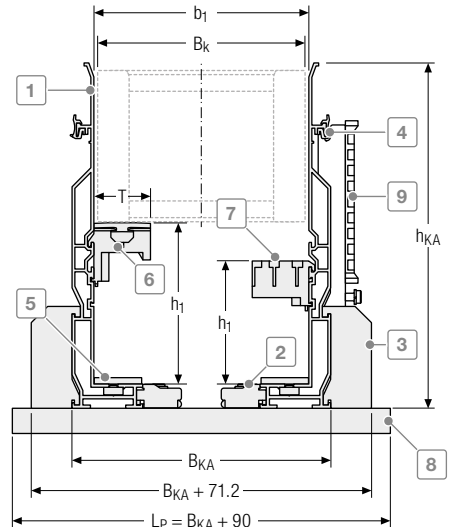
## TKAL 195



## TKAL 254



## TKAL 274



As a standard, the mounting kits included with the delivery are installed on all joints as well as at both ends of a channel. If you require more angle brackets beyond this, please state this when ordering.

- 1 Channel profile
- 2 Internal mounting kit
- 3 External mounting kit
- 4 Joint connectors
- 5 Damping band (optional)

- 6 Stable gliding support made of plastic
- 7 Stable roller support made of plastic
- 8 C-Rail
- 9 Strain relief holder kit

\* for C-profiles 3938/3939 \*\* for C-profiles 3940/3941



## UNIFLEX *Advanced series*

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>UA1455</b>   page 162								
Glide shoes	134	40	134	B <sub>k</sub> + 7	B <sub>k</sub> + 50	B <sub>k</sub> - 69	B <sub>k</sub> + 25	25
<b>UA1555</b>   page 172								
Glide shoes	134	53	134	B <sub>k</sub> + 9	B <sub>k</sub> + 52	B <sub>k</sub> - 67	B <sub>k</sub> + 27	25
<b>UA1665</b>   page 182								
Glide shoes	195	61,5	195	B <sub>k</sub> + 10	B <sub>k</sub> + 60,15	B <sub>k</sub> - 82,4	B <sub>k</sub> + 28,6	45
<b>UA1775</b>   page 194								
Glide shoes	195	81	195	B <sub>k</sub> + 9	B <sub>k</sub> + 59,15	B <sub>k</sub> - 83,4	B <sub>k</sub> + 27,6	45
<b>UA1995</b>   page 202								
Glide shoes	254	116	254	B <sub>k</sub> + 10,4	B <sub>k</sub> + 71,9	B <sub>k</sub> - 81	B <sub>k</sub> + 45	45

## K series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>K0650</b>   page 310								
-	134	56,5	134	B <sub>k</sub> + 5	B <sub>k</sub> + 48	B <sub>k</sub> - 71	B <sub>k</sub> + 23	25
Slide discs	134	56,5	134	B <sub>k</sub> + 13	B <sub>k</sub> + 56	B <sub>k</sub> - 63	B <sub>k</sub> + 31	25
<b>K0900</b>   page 324								
-	195	81	195	B <sub>k</sub> + 5	B <sub>k</sub> + 55,15	B <sub>k</sub> - 87,4	B <sub>k</sub> + 23,6	25
Slide discs	195	81	195	B <sub>k</sub> + 19	B <sub>k</sub> + 69,15	B <sub>k</sub> - 73,4	B <sub>k</sub> + 37,6	45

## M series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>M0650</b>   page 378								
Glide shoes	195	61,5	195	B <sub>k</sub> + 5	B <sub>k</sub> + 55,15	B <sub>k</sub> - 87,4	B <sub>k</sub> + 23,6	45
Offroad glide shoes	195	61,5	195	B <sub>k</sub> + 5	B <sub>k</sub> + 55,15	B <sub>k</sub> - 87,4	B <sub>k</sub> + 23,6	45
<b>M0950</b>   page 394								
Offroad glide shoes	195	86	195	B <sub>k</sub> + 5	B <sub>k</sub> + 55,15	B <sub>k</sub> - 87,4	B <sub>k</sub> + 23,6	45
<b>M1250</b>   page 420								
Offroad glide shoes	274	103	274	B <sub>k</sub> + 6	B <sub>k</sub> + 67,5	B <sub>k</sub> - 97,4	B <sub>k</sub> + 40,6	45
<b>M1300</b>   page 446								
Glide shoes	274	127,5	274	B <sub>k</sub> + 6	B <sub>k</sub> + 67,5	B <sub>k</sub> - 97,4	B <sub>k</sub> + 40,6	45



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.



Our engineers will be happy to help with your project planning – please contact us.

MT series

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S/SX series

S/SX-tubes series

Accessories

TRAXLINE®

## QUANTUM® series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>Q040</b>   page 496								
–	134	40	<b>134</b>	<b>B<sub>k</sub> + 4</b>	B <sub>k</sub> + 47	B <sub>k</sub> – 72	B <sub>k</sub> + 22	25
<b>Q060</b>   page 502								
Glide shoes	195	66.5	<b>195</b>	<b>B<sub>k</sub> + 9</b>	B <sub>k</sub> + 59.15	B <sub>k</sub> – 83.4	B <sub>k</sub> + 27.6	45
<b>Q080</b>   page 512								
Glide shoes	195	86	<b>195</b>	<b>B<sub>k</sub> + 13</b>	B <sub>k</sub> + 63.15	B <sub>k</sub> – 79.4	B <sub>k</sub> + 31.6	45
<b>Q100</b>   page 526								
Glide shoes	274	108	<b>274</b>	<b>B<sub>k</sub> + 13</b>	B <sub>k</sub> + 74.5	B <sub>k</sub> – 90.4	B <sub>k</sub> + 47.6	45

## TKA series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>TKA38</b>   page 586								
–	134	36.5	<b>134</b>	<b>B<sub>k</sub> + 4</b>	B <sub>k</sub> + 47	B <sub>k</sub> – 72	B <sub>k</sub> + 22	25
<b>TKA45</b>   page 592								
–	134	53	<b>134</b>	<b>B<sub>k</sub> + 5</b>	B <sub>k</sub> + 48	B <sub>k</sub> – 71	B <sub>k</sub> + 23	25
<b>TKA55</b>   page 600								
–	195	66.5	<b>195</b>	<b>B<sub>k</sub> + 5</b>	B <sub>k</sub> + 55.15	B <sub>k</sub> – 87.4	B <sub>k</sub> + 23.6	45

## UAT series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>UAT1555</b>   page 612								
–	195	66.5	<b>195</b>	<b>B<sub>k</sub> + 5</b>	B <sub>k</sub> + 55.15	B <sub>k</sub> – 87.4	B <sub>k</sub> + 23.6	45

## TKHD series

Type	Channel type	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>3</sub> [mm]	B <sub>KA</sub> [mm]	T [mm]
<b>TKHD85</b>   page 458								
Glide shoes	254	90	<b>254</b>	<b>B<sub>k</sub> + 6</b>	B <sub>k</sub> + 67.5	B <sub>k</sub> – 85.4	B <sub>k</sub> + 40.6	45
<b>TKHD90</b>   page 464								
Glide shoes	274	127.5	<b>274</b>	<b>B<sub>k</sub> + 6</b>	B <sub>k</sub> + 67.5	B <sub>k</sub> – 97.4	B <sub>k</sub> + 40.6	45
<b>TKHD85-R</b>   page 470								
–	254	84.5	<b>254</b>	<b>B<sub>k</sub> + 6</b>	B <sub>k</sub> + 67.5	B <sub>k</sub> – 85.4	B <sub>k</sub> + 40.6	45
<b>TKHD90-R</b>   page 476								
–	274	117	<b>274</b>	<b>B<sub>k</sub> + 6</b>	B <sub>k</sub> + 67.5	B <sub>k</sub> – 97.4	B <sub>k</sub> + 40.6	45



The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.



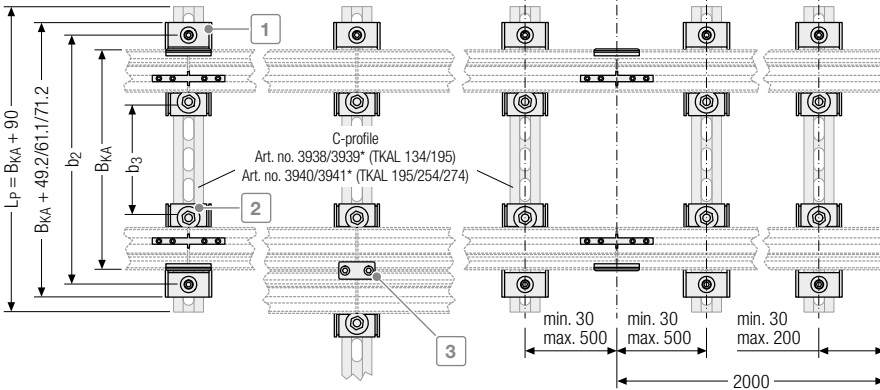
Our engineers will be happy to help with your project planning – please contact us.

## Standard and heavy duty

The internal or external mounting kits made of stainless steel are mounted at the joints, ensuring precise connection of the joints in addition to fastening the channel to the substructure.

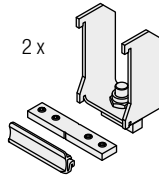
## Flying joint

The internal and external mounting kits made of stainless steel are mounted with a spacing of 30-500 mm from the joints, ensuring fastening of the channel to the substructure. The mounting kit does not necessarily have to be mounted at the joints.



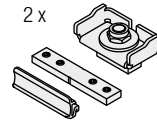
### External mounting kit 1

The mounting brackets are mounted at the outside of the channel. The additional joint connectors ensure precise connection of the joints.



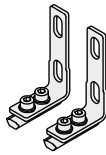
### Internal mounting kit 2

The mounting brackets are mounted at the inside of the channel. The additional joint connectors ensure precise connection of the joints.



### UMB mounting kit

The UMB mounting kit for fixed point ensures optimum fastening of the cable carrier in the channel and depends on the cable carrier type.



### Holder set strain relief (optional)

The holders are mounted on the outside of the channel for fixed installation of cables.



### Twin channel connector 3 (optional)

The twin channel connectors enable the parallel arrangement of several channels.



All pictures of the mounting kit are exemplary.

## Order example

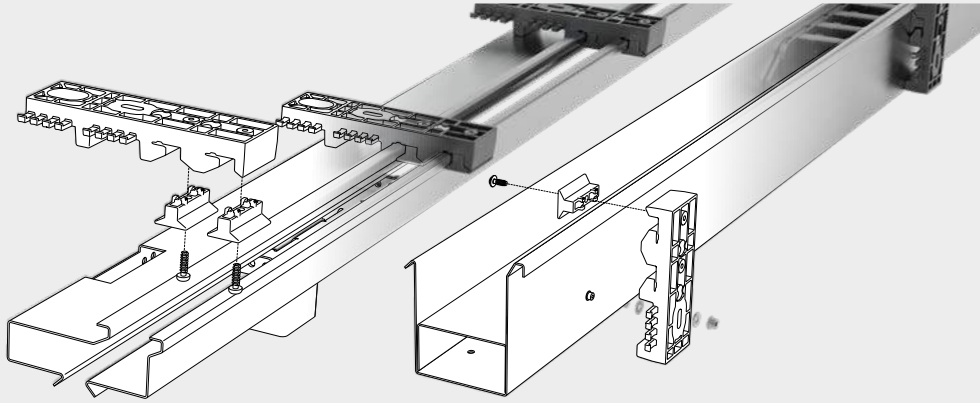
To order the Alu Guide System, please provide the following information or the used cable carrier:

- Number of guide channels
- Total length of channel
- Support length  $L_{KA}$
- Type of fastening (internal/external)
- Delivery (unmounted/mounted)
- Support height  $h_1$
- Fixing with C-profile
- Inner width of guide channel  $b_1$

\* More information can be found on page 897

## Guide channels for multifunctional use

- Flexible use in many areas of application.
- Made of zinc plated sheet steel or stainless steel.
- Easy and fast horizontal or vertical arrangement.
- On its side laying installation possible.



Zinc plated sheet steel or stainless steel

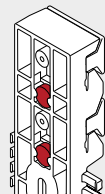


Standard lengths 2000 mm  
Special lengths on request

## Features

- Space-saving design
- Installation possible horizontal or laying on its side
- Easy and fast assembly by only one fitter
- Saves additional cable channels through installation of permanent cables directly on the holder (securely behind the channel)
- System remains horizontally adjustable after installation
- Mounting holes for the cable carriers and cable ducts every 850 mm
- Brackets are installed with screws or weld studs
- No complex steel structure necessary
- Suitable for all I-beams and box beams
- The same mounting brackets for different trough sizes/chain types
- Can be installed "flying"
- Closed design
  - Guiding for suspended chains
  - Allows operation of the cable carrier laying on its side
  - Mechanical protection
  - Protection against lateral acceleration
  - Protection against the cable carrier "banging" during acceleration and deceleration

With magnets as mounting aids for easy positioning of the holder and placing of the fastenings such as drilled holes or welded studs.



Our engineers will be happy to help with your project planning – please contact us.

## One-sided arrangement with central feed

For single-sided arrangement of the cable carrier with central feed, the cable carrier slides behind the fixed point on a continuous slide plate.

### Closed design – standing without enclosure (Variant A)

One-part channel in version with open top and one-part slide plate.



### Closed design – standing with enclosure (Variant B)

One-part channel in version with closed top (enclosure) and one-part slide plate.



 For central feed, permanent cables can be placed directly on the holder (securely behind the channel)

## One-sided arrangement with end feed

For single-sided arrangement of the cable carrier with end feed, the cable carrier slides behind the fixed point on itself.

### Closed design – standing without enclosure (Variant A)

One-part channel in version with open top and one-part slide plate.



### Closed design – standing with enclosure (Variant B)

One-part channel in version with closed top (enclosure) and one-part slide plate.



MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
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## Opposite arrangement

For opposite arrangement, a slide support is also attached for bridging between the fixed point connections.

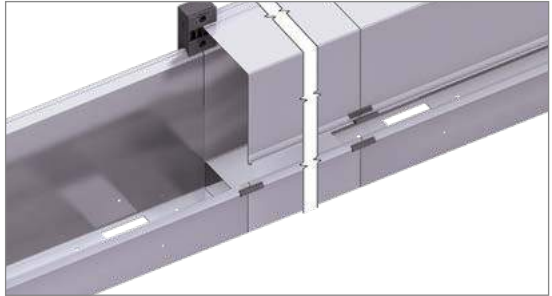
### Closed design – standing without enclosure (Variant A)

One-part channel in version with open top and one-part slide plate.



### Closed design – standing with enclosure (Variant B)

One-part channel in version with closed top (enclosure) and one-part slide plate.



### Closed design – laying on its side with enclosure (Variant C)

One-part channel laying on its side in enclosed version (enclosure) incl. driver sledge.



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LS/LSX  
series

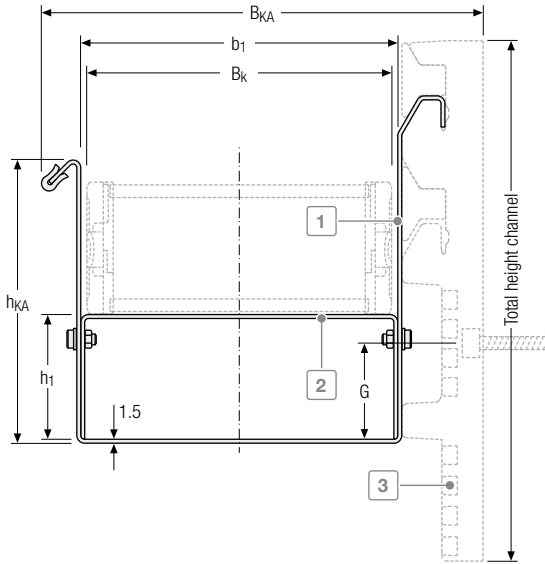
S/SX  
series

S/SX-Tubes  
series

Accessories

TRAXLINE®

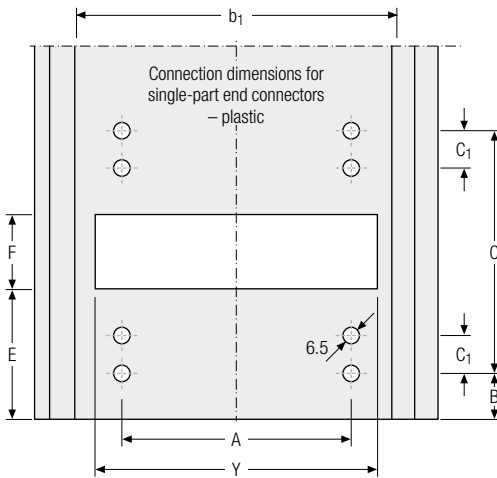
## Dimensions | standing without enclosure (Variant A)



- 1 Guide channel
- 2 Stable gliding support made of zinc plated sheet steel or stainless steel
- 3 Holder

### Slide support height

$$h_1 = h_G$$





## QuickTrax® series

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	C <sub>1</sub> [mm]	E [mm]	F [mm]	G [mm]	Y [mm]
<b>QT0320 with channel holder 202   page 138</b>														
25	75	25.5	54	202	42	90.7	10	79	140	14	129	40	39	27
50	100				67									115.7
<b>QT0320 with channel holder 155   page 138</b>														
25	75	25.5	54	156.5	42	90.7	10	79	140	14	129	40	39	27
50	100				67									115.7

## EasyTrax® series

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	C <sub>1</sub> [mm]	E [mm]	F [mm]	G [mm]	Y [mm]
<b>ET0320 with channel holder 202   page 250</b>														
25	75	25.5	54	202	42	90.7	10	79	140	14	129	40	39	27
50	100				67									115.7
<b>ET0320 with channel holder 155   page 250</b>														
25	75	25.5	54	156.5	42	90.7	10	79	140	14	129	40	39	27
50	100				67									115.7

 MT  
series

 XLT  
series

 ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

 LS/LSX  
series

 S/SX  
series

 S/SX-tubes  
series

Accessories

TRAXLINE®

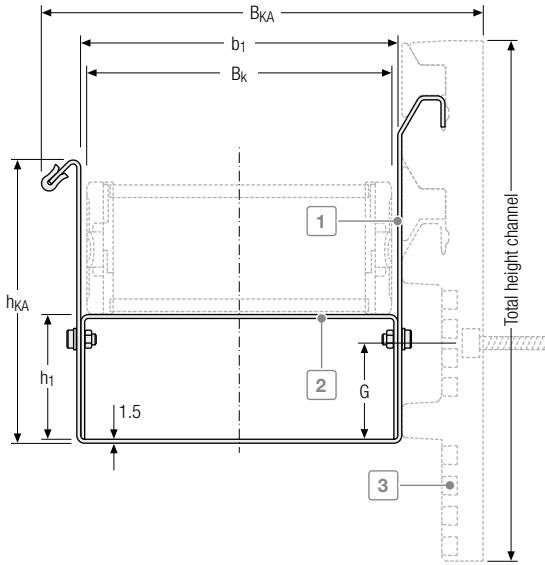


The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.



Information on the fixing options for the Easy Guide Systems can be found on page 895

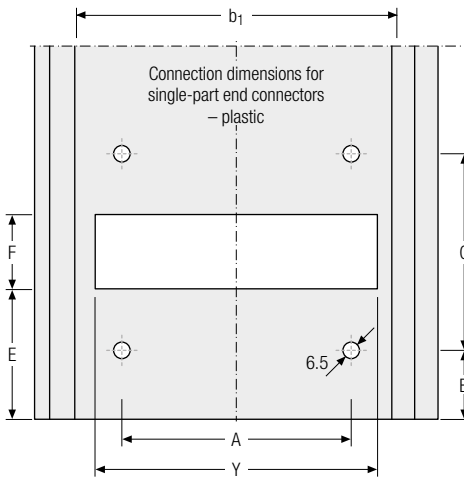
## Dimensions | standing without enclosure (Variant A)



- 1 Guide channel
- 2 Stable gliding support made of zinc plated sheet steel or stainless steel
- 3 Holder


## Slide support height


$$h_1 = h_G$$





## UNIFLEX Advanced series

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	E [mm]	F [mm]	G [mm]	Y [mm]
<b>UA1455 with channel holder 202</b>   page 162													
58					79	127.7	43.5						64
78	125	36	100	202	99	147.7	63.5	73	152	123	52	39	84
103					124	172.7	88.5						109
<b>UA1455 with channel holder 155</b>   page 162													
58					79	127.7	43.5						64
78	125	36	100	156.5	99	147.7	63.5	73	152	123	52	39	84
103					124	172.7	88.5						109
<b>UA1555 with channel holder 202</b>   Seite 172													
50					73	121.7	30						58
75	125	50	115	202	98	146.7	55	61	176	111	76	39	83
100					123	171.7	80						108
<b>UA1555 with channel holder 155</b>   page 172													
50					73	121.7	30						58
75	125	50	115	156.5	98	146.7	55	61	176	111	76	39	83
100					123	171.7	80						108

 Standard version of the cable carrier in the Easy Guide System without glide shoes.

 The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

 Our engineers will be happy to help with your project planning – please contact us.

 Information on the fixing options for the Easy Guide Systems can be found on page 895

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

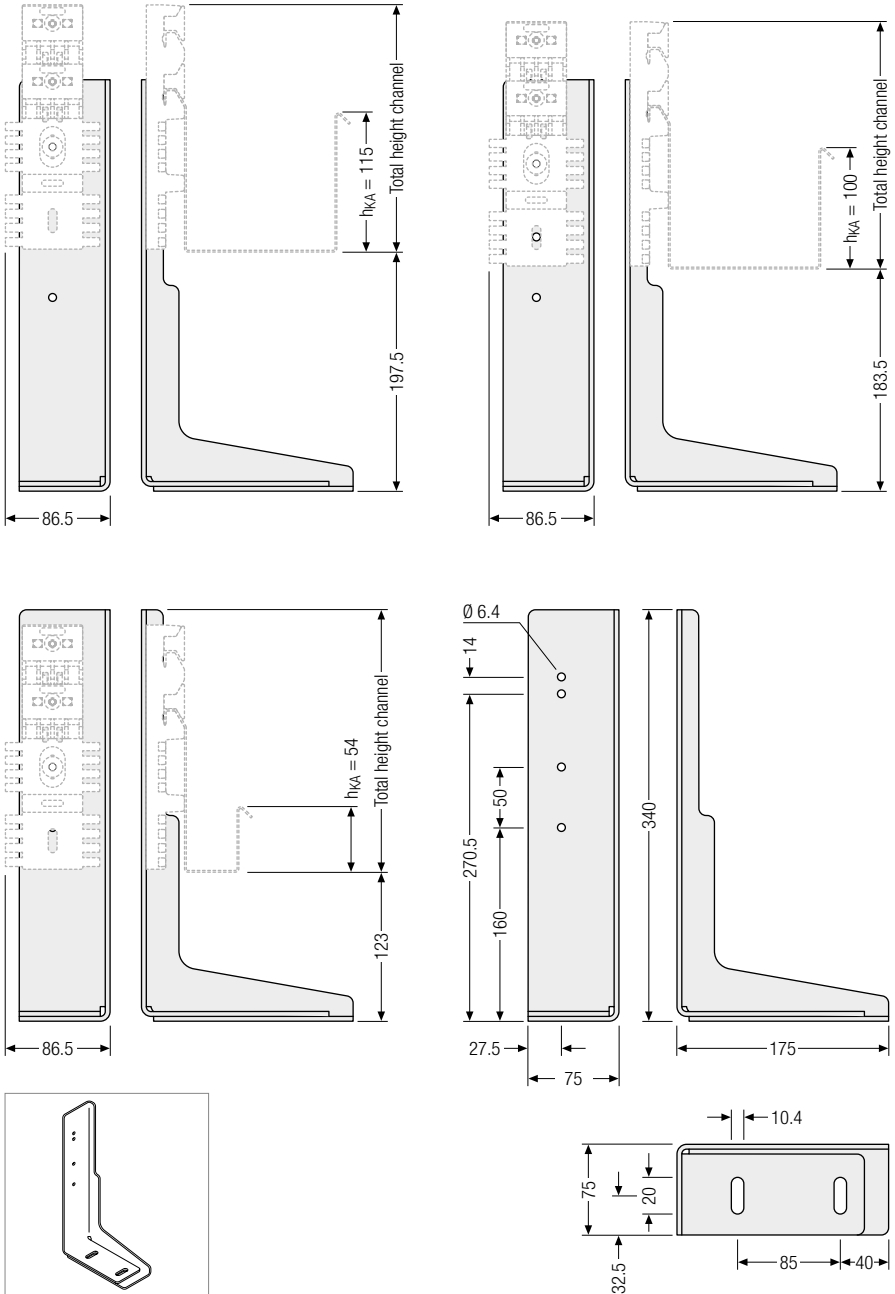
S/SX series

S/SX-tubes series

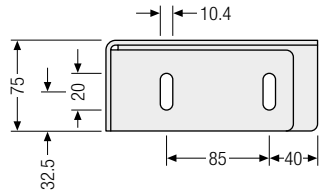
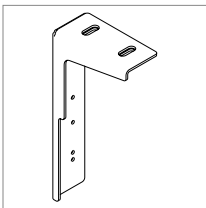
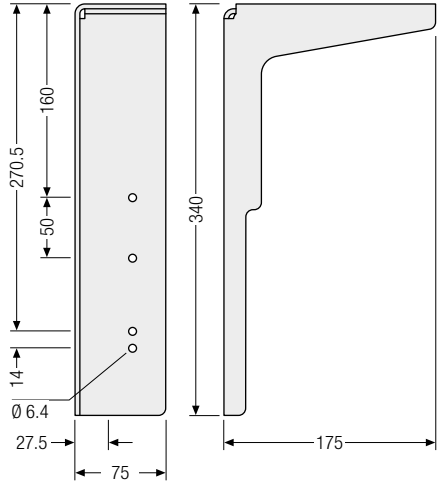
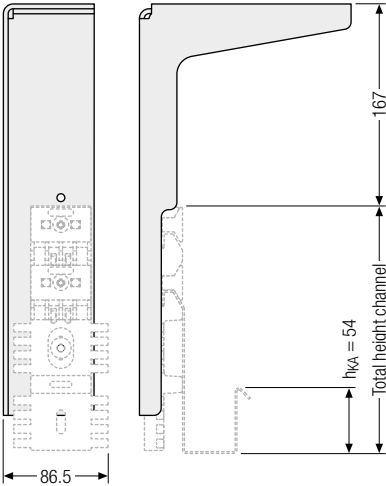
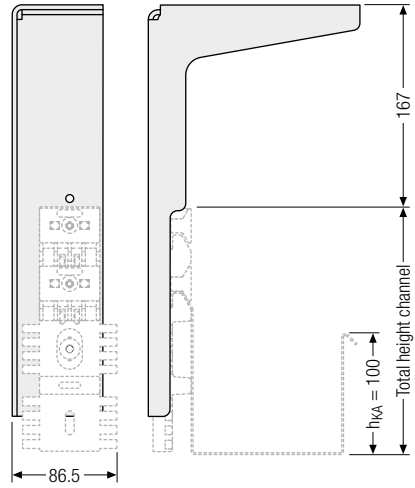
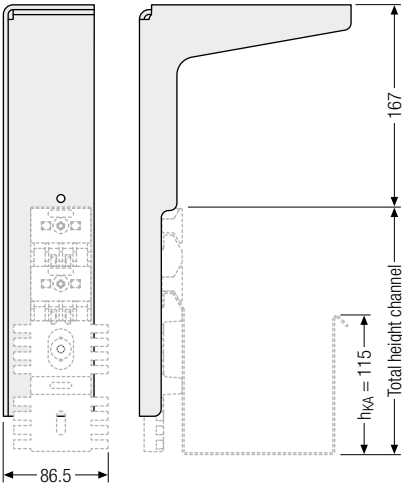
Accessories

TRAXLINE®

## Dimensions | Ground holder (Variant A)



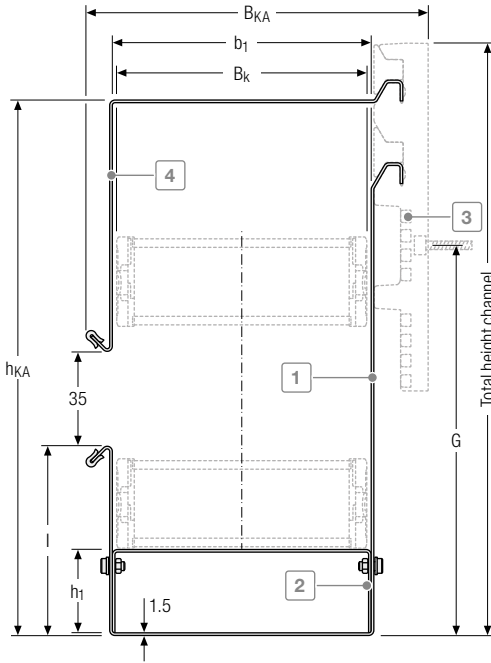
## Dimensions | Ceiling holder (Variant A)



Subject to change without notice.

TRAXLINE®	Accessories	S/SX-tubes series	S/SX series	LS/LSX series	CLEANVEYOR®	FLATVEYOR®	ROBOTRAX® System	XLT series	MT series
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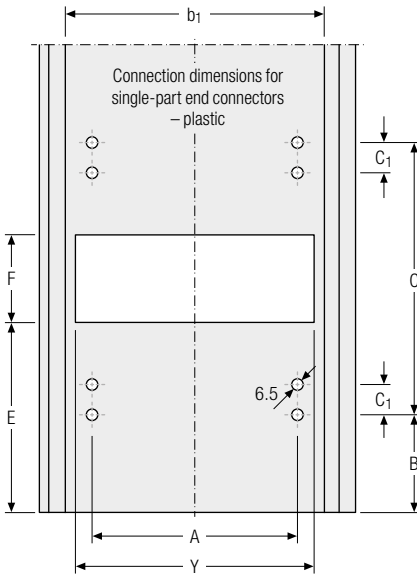
## Dimensions | standing with enclosure (Variant B)



- 1 Guide channel
- 2 Stable gliding support made of zinc plated sheet steel or stainless steel
- 3 Holder
- 4 Enclosure

### Slide support height

$$h_1 = h_G$$



## QuickTrax® series

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	C <sub>1</sub> [mm]	E [mm]	F [mm]	G [mm]	I [mm]	Y [mm]
<b>QT0320 with channel holder 202   page 138</b>															
25	100	25.5	<b>236.5</b>	269.5	<b>42</b>	90.7	10	79	140	14	129	40	152	54	27
50					<b>67</b>	115.7	35								52
<b>QT0320 with channel holder 155   page 138</b>															
25	100	25.5	<b>236.5</b>	269.5	<b>42</b>	90.7	10	79	140	14	129	40	152	54	27
50					<b>67</b>	115.7	35								52

## EasyTrax® series

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	C <sub>1</sub> [mm]	E [mm]	F [mm]	G [mm]	I [mm]	Y [mm]
<b>ET0320 with channel holder 202   page 250</b>															
25	100	25.5	<b>236.5</b>	269.5	<b>42</b>	90.7	10	79	140	14	129	40	152	54	27
50					<b>67</b>	115.7	35								52
<b>ET0320 with channel holder 155   page 250</b>															
25	100	25.5	<b>236.5</b>	269.5	<b>42</b>	90.7	10	79	140	14	129	40	152	54	27
50					<b>67</b>	115.7	35								52

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®


LS/LSX series

S/SX series

S/SX-tubes series

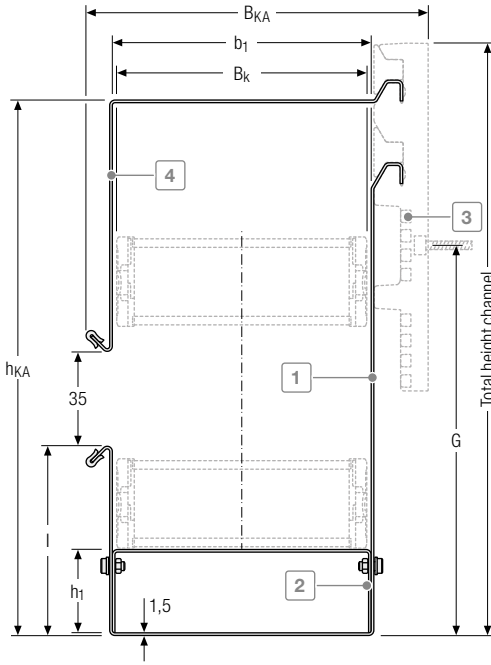
Accessories

TRAXLINE®

 The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

 Information on the fixing options for the Easy Guide Systems can be found on page 895

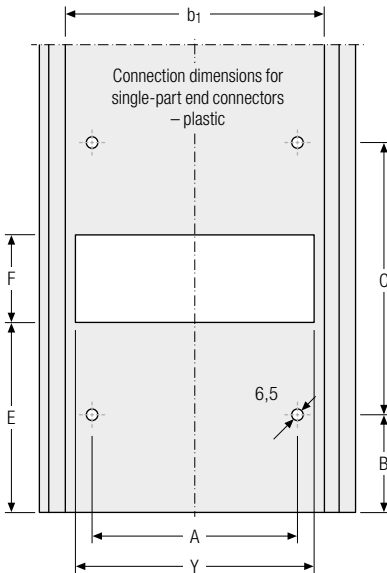
## Dimensions | standing with enclosure (Variant B)



- 1 Guide channel
- 2 Stable gliding support made of zinc plated sheet steel or stainless steel
- 3 Holder
- 4 Enclosure

### Slide support height


$$h_1 = h_G$$







## UNIFLEX *Advanced series*

B <sub>i</sub> [mm]	KR [mm]	h <sub>1</sub> [mm]	h <sub>KA</sub> [mm]	Total height channel [mm]	b <sub>1</sub> [mm]	B <sub>KA</sub> [mm]	A [mm]	B [mm]	C [mm]	E [mm]	F [mm]	G [mm]	I [mm]	Y [mm]
<b>UA1455 with channel holder 202   page 162</b>														
58					79	127.7	43.5							64
78	125	36	297	330	99	147.7	63.5	73	152	123	52	212.5	100	84
103					124	172.7	88.5							109
<b>UA1455 with channel holder 155   page 162</b>														
58					79	127.7	43.5							64
78	125	36	297	330	99	147.7	63.5	73	152	123	52	212.5	100	84
103					124	172.7	88.5							109
<b>UA1555 with channel holder 202   page 172</b>														
50					73	121.7	30							58
75	125	50	311	344	98	146.7	55	61	176	121	76	226.5	111	83
100					123	171.7	80							108
<b>UA1555 with channel holder 155   page 172</b>														
50					73	121.7	30							58
75	125	50	311	344	98	146.7	55	61	176	121	76	226.5	111	83
100					123	171.7	80							108

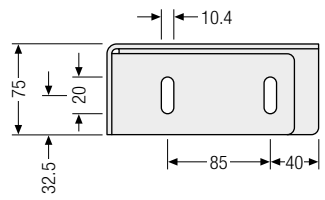
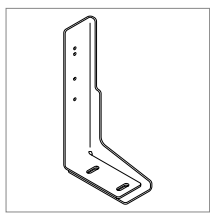
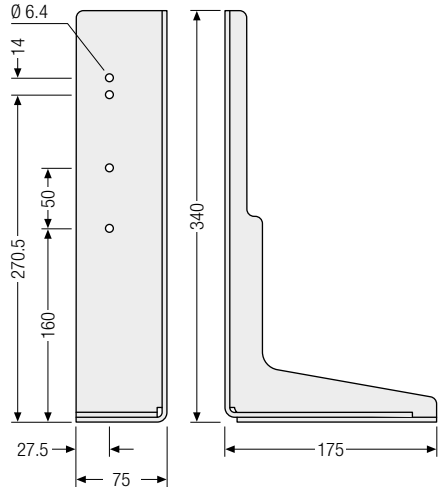
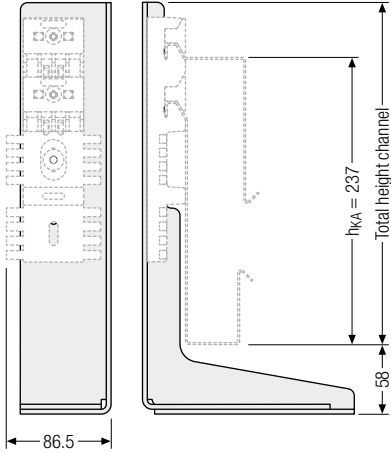
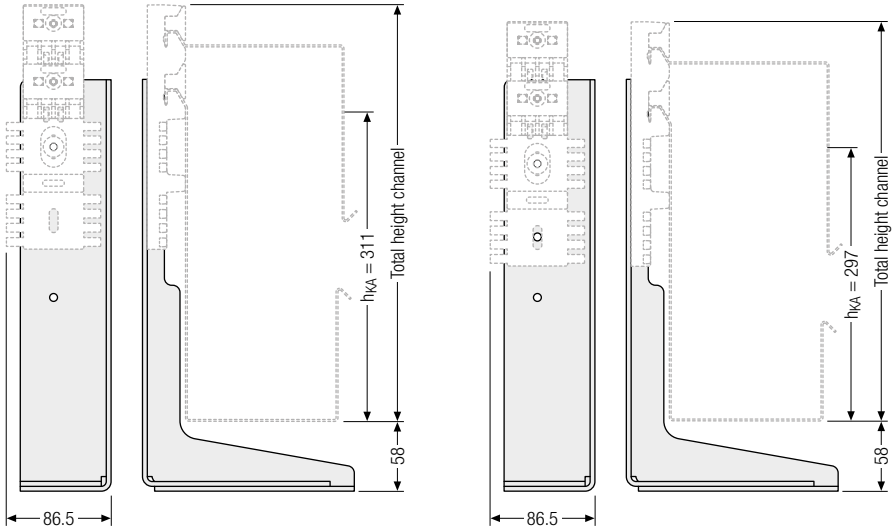
 Standard version of the cable carrier in the Easy Guide System without glide shoes.

 The cable carrier outer width without attachments B<sub>k</sub> is taken into account for calculating the inner width of guide channel b<sub>1</sub> and the overall width B<sub>KA</sub>.

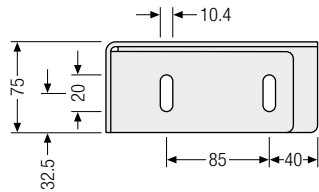
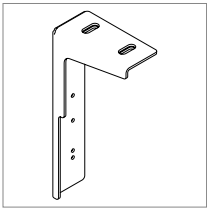
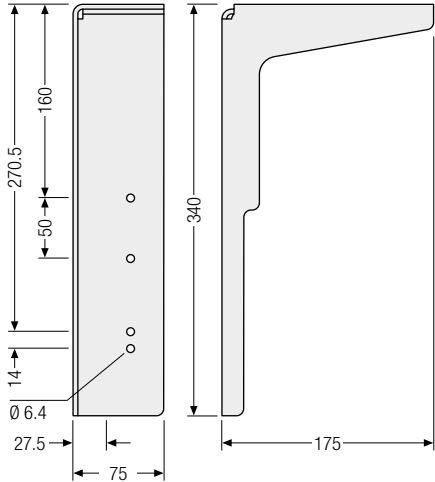
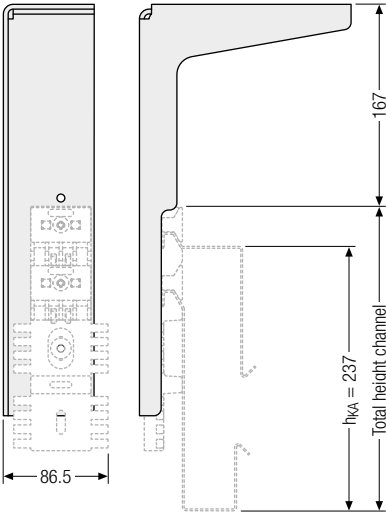
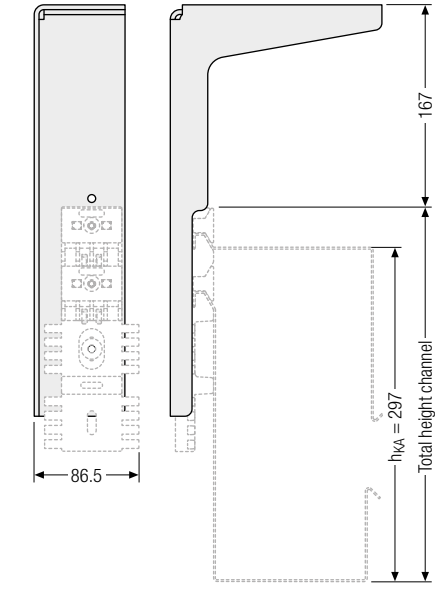
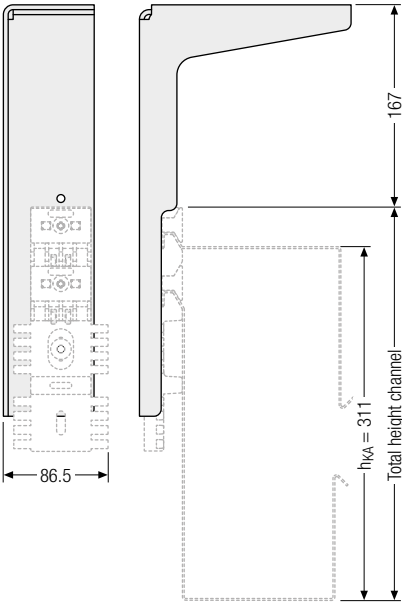
 Our engineers will be happy to help with your project planning – please contact us.

 Information on the fixing options for the Easy Guide Systems can be found on page 895

## Dimensions | Ground holder (Variant B)



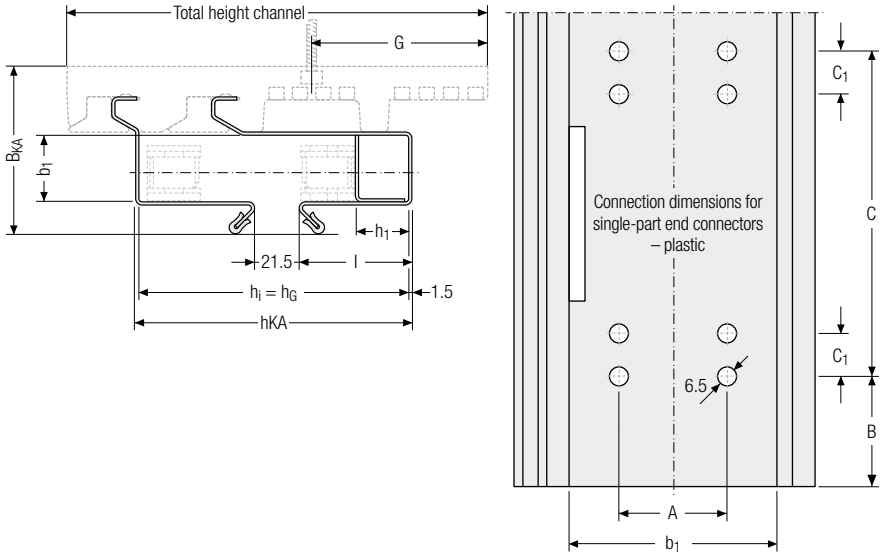
## Dimensions | Ceiling holder (Variant B)



Subject to change without notice.

TRAXLINE®	Accessories	S/SX-tubes series	S/SX series	LS/LSX series	CLEANEVOR®	FLATVEYOR®	ROBOTRAX® System	XLT series	MT series
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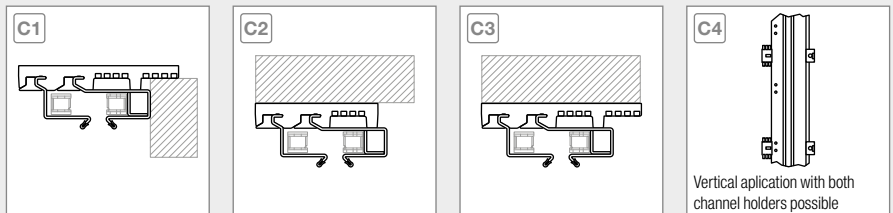
## Dimensions | laying on its side (Variant C)



### QuickTrax® series | UNIFLEX Advanced series

$B_i$ [mm]	KR [mm]	$h_{KA}$ [mm]	Total height channel [mm]	$b_1$ [mm]	$B_{KA}$ [mm]	A [mm]	B [mm]	C [mm]	$C_1$ [mm]	G [mm]	I [mm]
<b>QT0320   UA1320 with channel holder 202   page 138 + 156</b>											
15				<b>32</b>	80.7	—					
25	48	<b>132.5</b>	202	<b>42</b>	90.7	10	85	128	14	48	54
50				<b>67</b>	115.7	35.5					
<b>QT0320   UA1320 with channel holder 155   page 138 + 156</b>											
15				<b>32</b>	80.7	—					
25	48	<b>132.5</b>	165.5	<b>42</b>	90.7	10	85	128	14	48	54
50				<b>67</b>	115.7	35.5					


### Mounting options

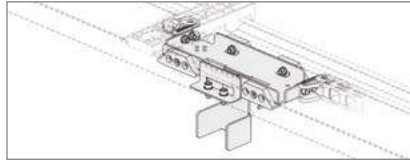


Vertical application with both channel holders possible

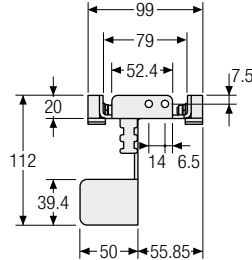
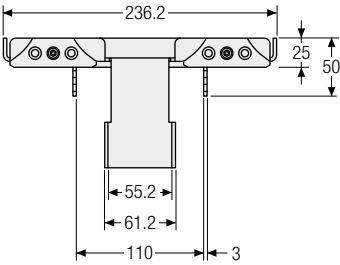
Information on the fixing options for the Easy Guide Systems can be found on page 895

## Dimensions | laying on its side (Variant C) | Driver sledge

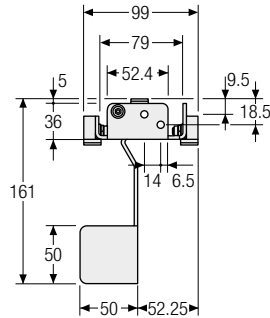
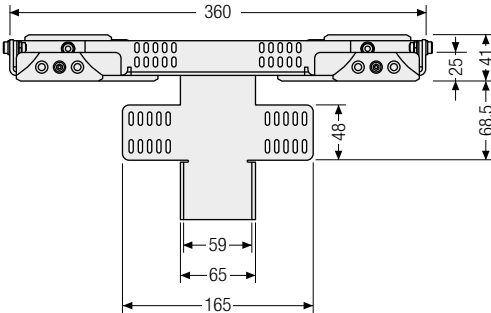
 For the version of the Easy Guide System laying on its side, the correct carrier sledge has to be used for each cable carrier width.



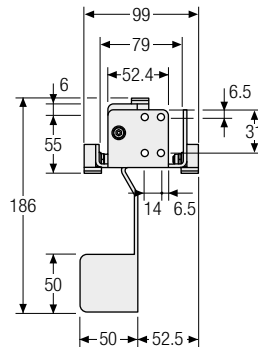
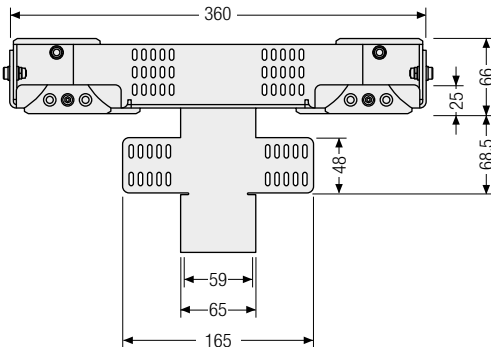
**Driver sledge 79-112 for B<sub>i</sub> 15**



**Driver sledge 156-360 for B<sub>i</sub> 25**

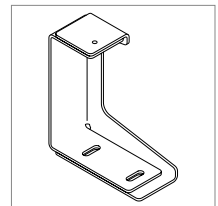
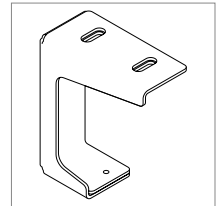
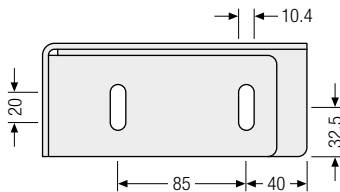
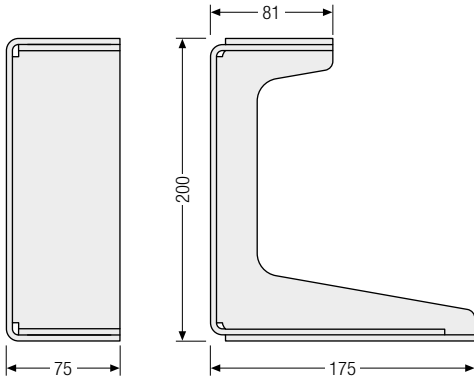
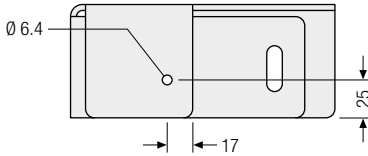
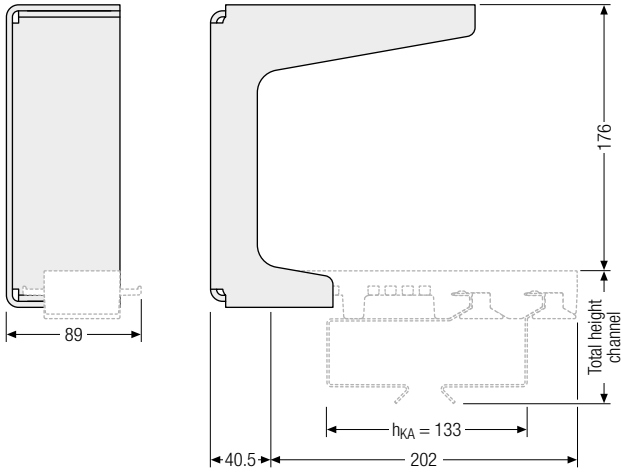


**Driver sledge 175-360 for B<sub>i</sub> 50**



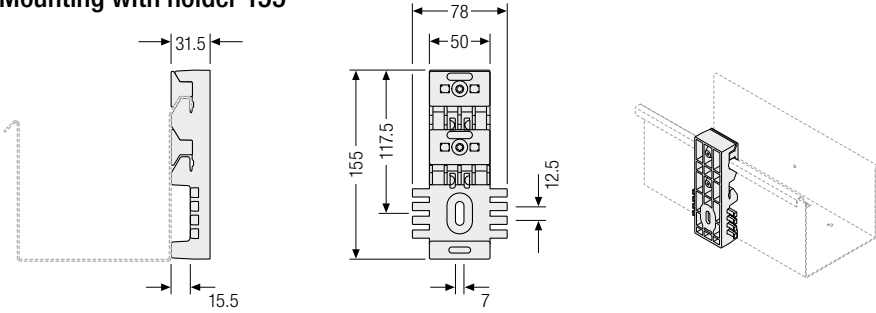
MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Abmessungen | Ground holder (Variant C)

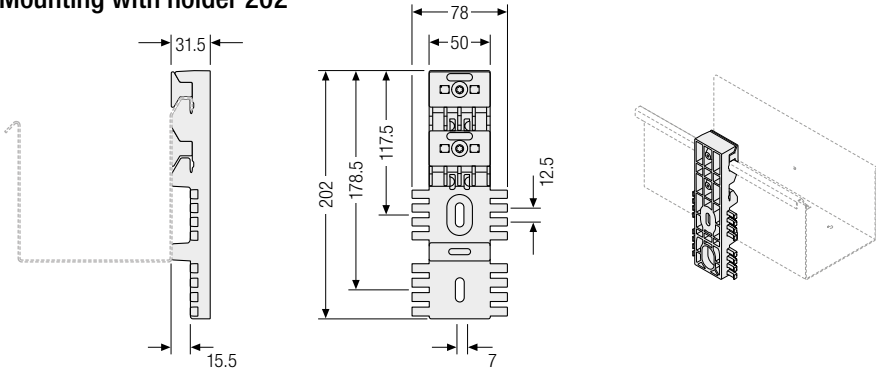


For variant C (laying on its side), the holders have to be mounted on the joins. For variant A and B, the holders can be installed in any position.

## Mounting with holder 155



## Mounting with holder 202

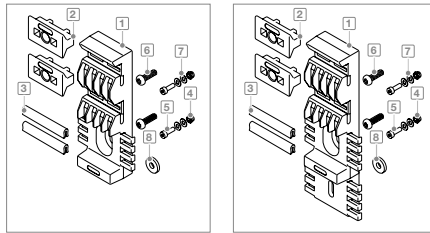


## Mounting kit

Set for fixing the holders on the channel.

### Installation kit

- |                  |                 |
|------------------|-----------------|
| 1 Holder         | 5 Screw M4 x 12 |
| 2 Holder clamp   | 6 Screw         |
| 3 Join connector | 7 Washer        |
| 4 Nut            | 8 Washer        |



## Order example

To order the Easy Guide System, please provide the following information and the used cable carrier:

- Variant of channel (A, B or C)
- Number of guide channels
- Total length of channel
- Support length  $L_{KA}$
- Variant of holder (H155/H202)
- Type of fastening (Wall/ceiling/floor)

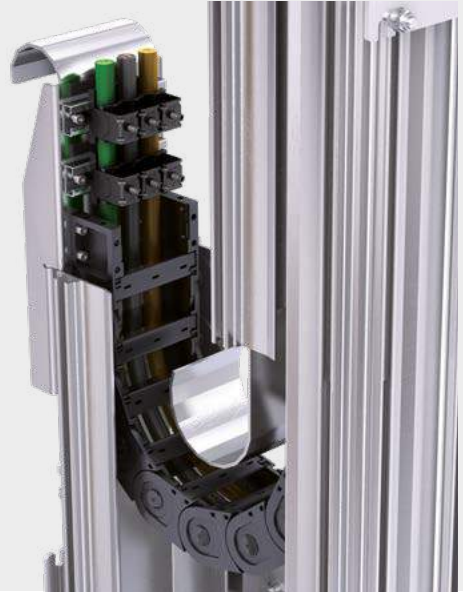
MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

## Guide channels for vertical hanging applications

- Ready-to-install channel system made of aluminum.
- Standardized module.
- Easy installation.
- For elevators, storage and retrieval systems and many other applications.

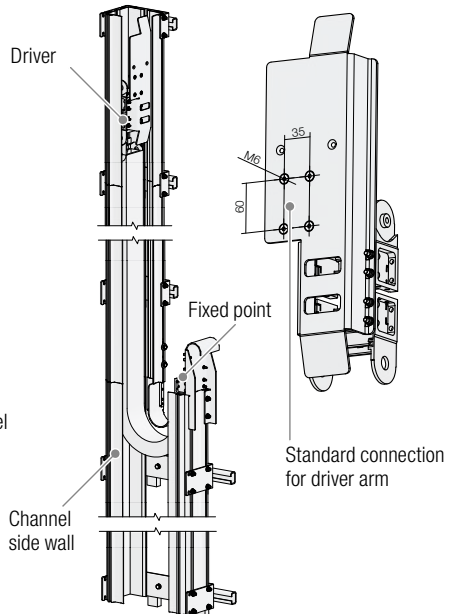
### Aluminum channel system for UNIFLEX *Advanced*

The ready-to-install channel system for vertical hanging applications from TSUBAKI KABELSCHLEPP is ideal for use in fast moving storage and retrieval systems with high lateral accelerations. Other typical fields of application are lifters, elevators, construction elevators, crane elevators or lifts. As a ready-to-connect complete system including driver, cables and strain reliefs, it is very easy to install. Standard parts result in short delivery times and a cost efficient solution. This allows energy and data to be transferred within one system reliably and without interruptions.



### Features

- Standardized for UNIFLEX *Advanced* 1555
- Available from 75 mm inner width and 125 mm bending radius
- Other series and types on request
- Suitable for extremely long travel lengths
- Fixed point offset possible
- Fixed point connection alternatively left or right
- Cable outlet on the driver alternatively towards the front or rear
- Standard lengths of the aluminum profile. Custom lengths also possible on request
- Mounting distance of the channel brackets flexibly adaptable
- Optional C-rails for assembly
- Attachment parts in galvanized steel or stainless steel



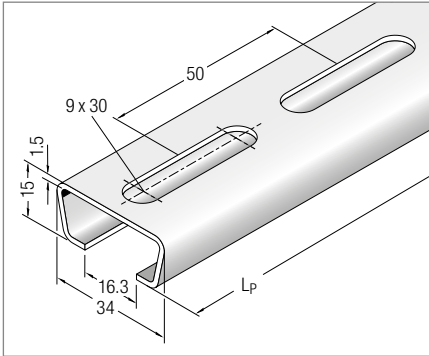
Our engineers will be happy to help with project planning – please contact us



- Assembly profiles with sloping sides can be used for all guide channels for fastening
- Lengths in 50 mm grid possible



## C-profile, perforated, 34 x 15 mm



(slot width 16 – 17 mm)

**Material**

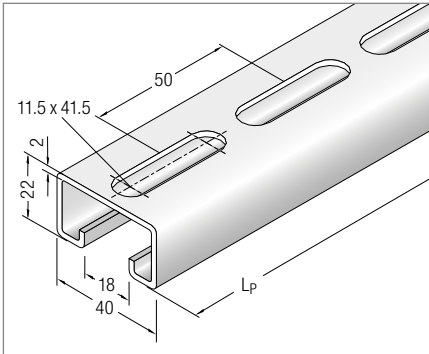
Steel  
Stainless steel (ER 1S)

**Article no.**

3938  
3939

Attach profile with cheese-head screws M8 – DIN 6912

## C-profile, perforated, 40 x 22 mm



(slot width 18 mm)

**Material**

Steel  
Stainless steel (ER 1S)

**Article no.**

3940  
3941

Attach profile with cheese-head screws M8 – DIN 6912

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

# Condition Monitoring

## Knowing what's (not) up



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## Safety devices for cranes and wear measurement for glide shoes

- » signal is usable for a fully-automatic emergency stop-system
- » direct measurement of the push-/pull-forces at the moving point
- » force limits freely programmable (lower limit, upper limit)
- » error indication if the limits are exceeded
- » outcoming signal PLC usable (full stop, slow down)
- » no speed limit
- » scheduled gliding shoe replacement
- » wear monitoring in real-time
- » wear forecast
- » sensor-free wear elements
- » without additional cables and power supplies inside the cable carrier
- » usable for all glide shoe chains

The installation conditions are difficult? In that case our service team will take care of the mounting or assists and advises you.

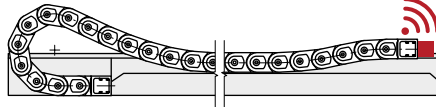
### Measuring glide shoe wear in the channel



- » Determine and evaluate real-time values
- » Easy to retrofit with exchangeable glide shoes
- » Easy installation by clipping on the glide shoes and installation in the channel
- » No additional cables in the cable carrier
- » Direct connection to your control system without radio transmission
- » Uses standard components



### Measuring shear/tensile forces on the standardized driver



- » Guiding without transverse forces:
  - protects the cable carrier
  - minimizes costs through reduced downtimes
  - reduces defects/malfunctions/damage
- » Integrated shear/tensile force monitoring
- » The compensation of the parallel error between the system and the cable carrier is ensured
- » Defined cable routing through two pre-assembled modules
- » Easy maintenance/disassembly, if necessary
- » Easy retrofitting on an opposite-arrangement system
- » Easy connection options
- » System reliability and availability

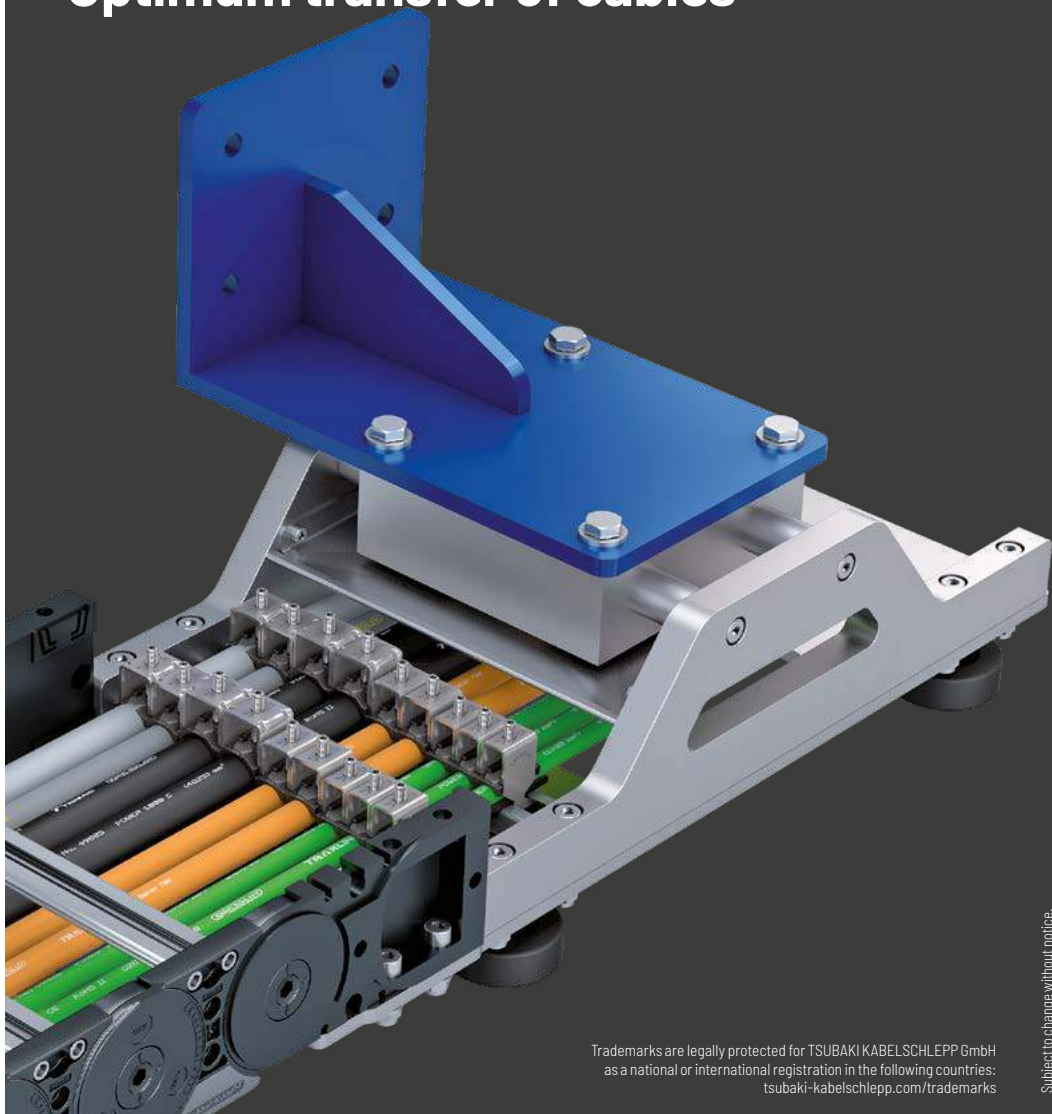
### Automatic outdoor test facility

TSUBAKI KABELSCHLEPP stands for high quality and reliable solutions. Our outdoor test facility offers realistic test conditions to ensure compliance with the highest standards. Gliding and roller systems with travel lengths over 100 meters as well as high-speed applications are tested by our experts under the toughest conditions.



# Floating Moving Device

Optimum transfer of cables



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## Floating Moving Device (TKFMD) – To compensate for lateral offset in cable carriers

A flexible driver connection is required to ensure guiding of the cable carrier without transverse forces in applications with increased lateral offset.

The connection has to ensure a relative movement between the connection of the cable carrier system and the system driver.

### Features

- » **Tolerance compensation:**
  - Horizontal: min. +/- 30 mm,
  - vertical: min. +/- 20 mm
  - Inaccuracies in channel alignment/ manufacturing/assembly are compensated
- » **Continued cable routing**  
No threading or passing through of the tail lengths required
- » **Wear**
  - Wear reduced to a minimum
  - Roller-guided system in connection with all Tsubaki Kabelschlepp guide channels
- » **Material**  
Stainless steel/aluminum, or painted to customer specifications
- » **Easy installation**  
The cable carrier system has two defined mounting assemblies for easy installation of cables and hoses
- » **Cable routing**  
The protected continued cable routing in the Floating Moving Device corresponds to the inner height of the cable carrier
- » **Strain relief**  
Easy access and assembly with LineFix clamps for strain relief
- » **Standard connection dimensions**
  - For horizontal and vertical connection including GO module (friction-optimized for low wear)

### Relevant factors

- » Guiding without transverse forces:
  - protects the cable carrier
  - minimizes costs through reduced downtimes
  - reduces defects/malfunctions/damage
- » The compensation of the parallel error between the system and the cable carrier is ensured
- » Easy maintenance/disassembly, if necessary
- » Easy retrofitting on an opposite-arrangement system
- » Easy connection options
- » System reliability and availability

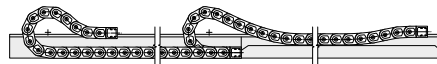
### Suitable for:

Type	Inner width B <sub>i</sub> [mm]
M0950	130 - 500
M1250	150 - 800
M1300	140 - 500*
TKHD90	140 - 500*

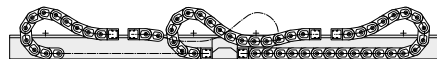
\* Additional inner widths on request.

### Arrangements

Single-sided arrangement:



Opposite arrangement:



# Support rollers

Ball-bearing rollers  
for long service life



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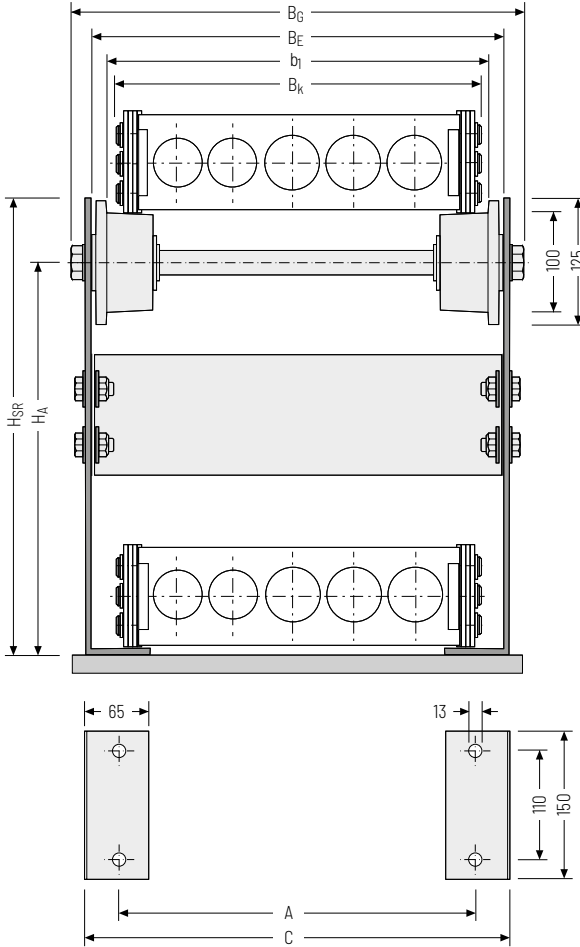
Subject to change without notice.

## Support rollers "Basic"

Support rollers are designed to support the upper run of the cable carrier when the maximum unsupported length is exceeded.

KABELSCHLEPP® support rollers are available for the types LS/LSX 1050, S/SX 0650, S/SX 0950, S/SX 1250 and S/SX 1800.

- » Cost-effective support rollers in lightweight design
- » Long service life thanks to ball bearing rollers
- » Optimized installation width
- » Only to be used for two-band carriers



Dimension table for standard support rollers

$B_E$ [mm]	$B_G$ [mm]	$b_1$ [mm]	$H_{SR}$ [mm]	$H_A$ [mm]	A [mm]	C [mm]
$B_K + 52$	$B_K + 90$	$B_K + 20$	$2 KR + 15$	$2 KR - 50$	$B_K - 10$	$B_K + 60$

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

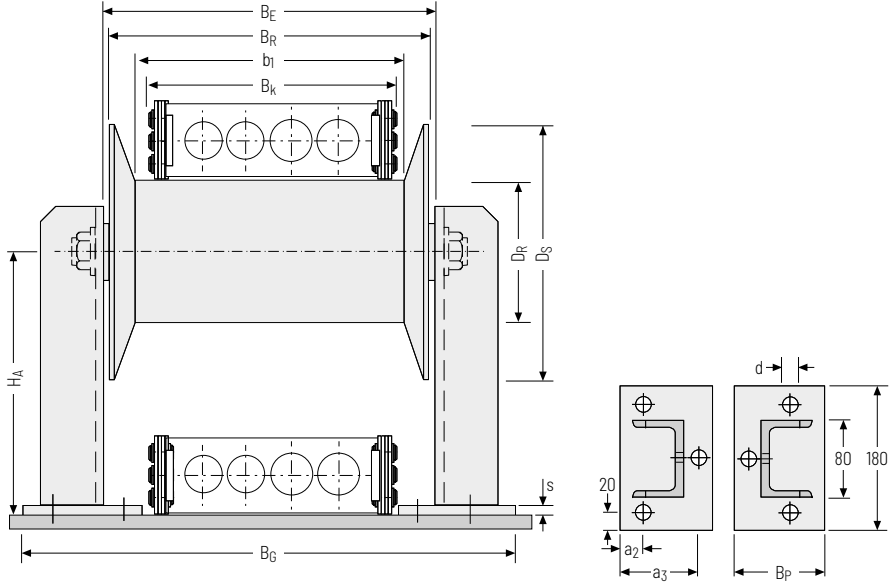
TRAXLINE®

## Reinforced support rollers

Support rollers are designed to support the upper run of the cable carrier when the maximum unsupported length is exceeded.

KABELSCHLEPP® reinforced support rollers are available for the types LS/LSX 1050, S/SX 0650, S/SX 0950, S/SX 1250 and S/SX 1800.

- » Solid design for extreme strain
- » Long service life thanks to ball bearing rollers
- » With hard manganese steel wear protection for type S and applications with high strain
- » Also available in stainless steel
- » Also suitable for multi-band cable carriers



### Dimension table for reinforced support rollers

Type	$D_R$ [mm]	$b_1$ [mm]	$B_R$ [mm]	$B_E$ [mm]	$B_G$ [mm]	$D_S$ [mm]
LS/LSX 1050	120	$B_K + 20$	$B_K + 50$	$B_K + 64$	$B_K + 174$	Ø 200
S/SX 0650	90	$B_K + 15$	$B_K + 45$	$B_K + 59$	$B_K + 169$	Ø 170
S/SX 0950, S/SX 1250, S/SX 1800	120	$B_K + 20$	$B_K + 50$	$B_K + 64$	$B_K + 174$	Ø 200
S/SX 2500	220	$B_K + 30$	$B_K + 60$	$B_K + 74$	$B_K + 184$	Ø 300



Diameter of support roller  $D_R = 114$  mm, for standard stainless steel version. The axis height  $H_A$  has to be adapted accordingly.

### Dimension table for support stands

Type	$H_A$ [mm]	$B_P$ [mm]	$a_2$ [mm]	$a_3$ [mm]	$d$ [mm]	$s$ [mm]
LS/LSX 1050	2 KR - 60	100	20	80	Ø 18	8
S/SX 0650	2 KR - 45	80	40	-	Ø 14	8
S/SX 0950, S/SX 1250, S/SX 1800	2 KR - 60	100	20	80	Ø 18	8
S/SX 2500	2 KR - 110	100	20	80	Ø 18	8





MT  
series

XLT  
series

ROBOTRAX®  
System

FLATVEYOR®

CLEANVEYOR®

LS/LSX  
series

S/SX  
series

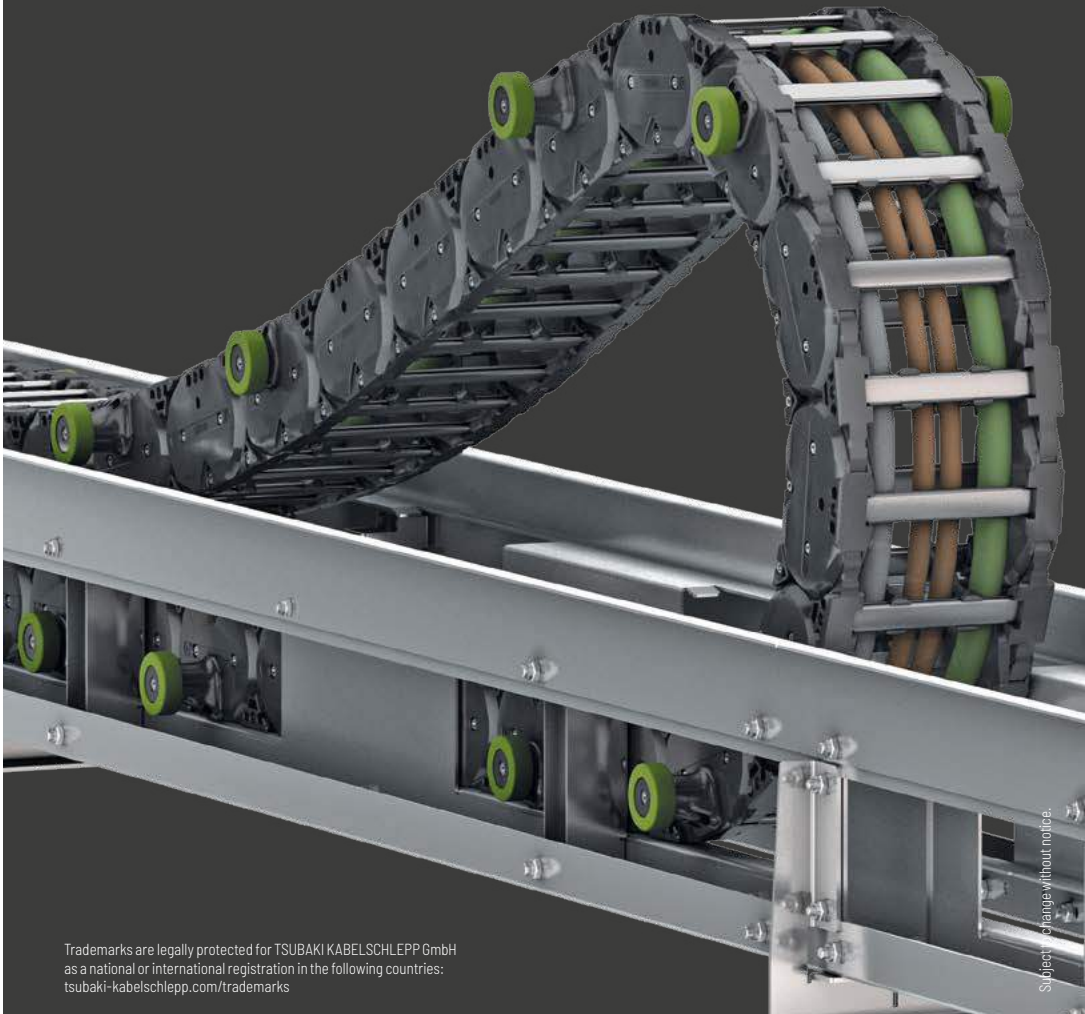
S/SX-tubes  
series

Accessories

TRAXLINE®

# RSC – Roller Supported Chain

Cable carriers on rollers for particularly long travel lengths



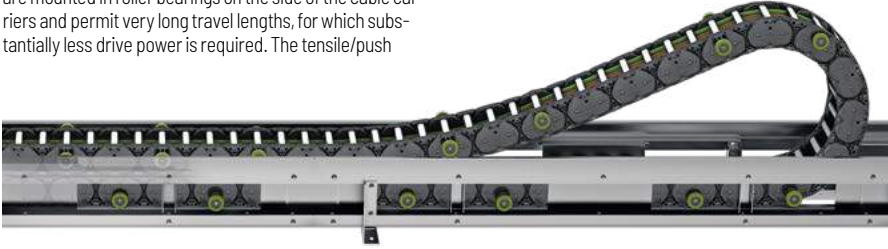
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## Rolling instead of gliding – the proven principle for reduced friction

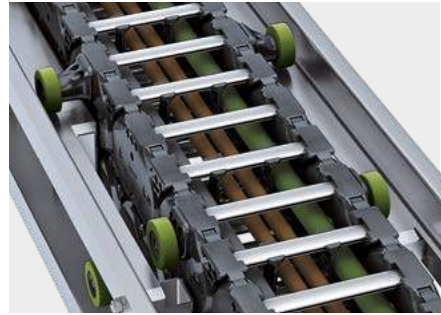
Cable carriers on rollers are a secure and reliable solution wherever a gliding system cannot be installed due to very long travel lengths or strong friction. On the RSC, the upper run does not glide on the lower run but on rollers. The rollers are mounted in roller bearings on the side of the cable carriers and permit very long travel lengths, for which substantially less drive power is required. The tensile/push

forces are decreased by up to 90 percent compared to gliding arrangements. Available for the types M0950, M1300 und TKHD90.



## Lower costs and shorter maintenance times

If rollers are worn out, they can easily be replaced during maintenance. This means that time-consuming and expensive replacement of the complete cable carrier is no longer necessary. Notches in the channel allow easy visual checks and the rollers are easy to access. That saves time during maintenance and repair work.



## Quiet, low-vibration operation

The rollers run on the guide rail and do not knock against other rollers. Ball bearings and a plastic roller surface support quiet, smooth operation.

**Easy maintenance – rollers can be replaced without having to replace the side bands**

## Cable carrier on rollers (RSC)

- » Suitable for all required travel lengths
- » 90 % lower tensile/push forces than with gliding arrangement and therefore significantly less drive power required
- » Quiet, low-vibration operation
- » Space-saving and cost-optimized through short loop overhang – minimum station length
- » Rollers do not knock against each other
- » Long service life – low maintenance
- » Easy access to the rollers
- » Minimized strain on cable carrier and cable carrier
- » Low push/tensile forces
- » High travel speeds and acceleration
- » High additional loads possible
- » Use of proven standard cable carriers
- » Cable carrier cannot rise up
- » Variable profile lengths, adapted to your connection points

Subject to change without notice.



### Automatic outdoor test facility

TSUBAKI KABELSCHLEPP stands for high quality and reliable solutions. Our outdoor test facility offers realistic test conditions to ensure compliance with the highest standards. Gliding and roller systems with travel lengths over 100 meters as well as high-speed applications are tested by our experts under the toughest conditions.

MT series
XLT series
ROBOTRAX® System
FLATVEYOR®
CLEANVEYOR®
LS/LSX series
S/SX series
S/SX-tubes series
Accessories
TRAXLINE®

# Strain relief devices

For optimum placement  
with dynamic use of cables



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# Strain relief devices

KABELSCHLEPP® strain reliefs were developed especially for use in cable carriers. We offer the best solution for each of many different areas of application. The type of strain

relief to be selected depends on cable type, length of the cable carrier and installation position.



## LineFix® clamps ..... page 910

- » Optimized foot geometry for secure seating in the C-profile.
- » For one cable and two or three cables stacked.
- » For C-profiles with 11 mm slot width.



## Strain relief combs ..... page 914

- » Higher fixing force than single-sided strain relief comb.
- » Uniform force transmission in push and pull direction.



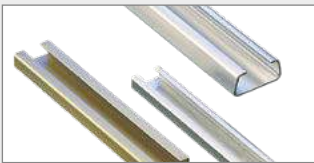
## SZL strain reliefs ..... page 916

- » Gentle on the cables through large contact area with the cables.
- » Simple mounting without tools.



## Block clamps ..... page 917

- » For strain relief of hoses.



## Assembly profiles ..... page 918

- » Assembly profiles for strain relief elements

MT  
seriesXLT  
seriesROBOTRAX®  
System

FLATVEYOR®

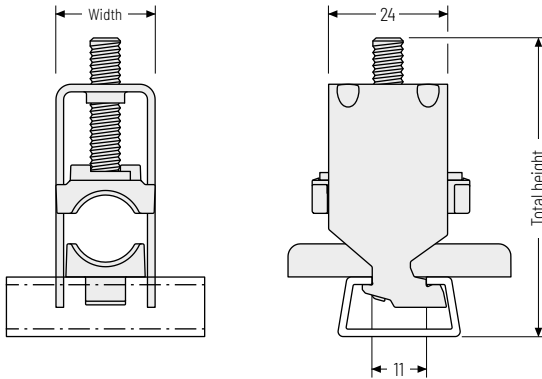
CLEANVEYOR®


LS/LSX  
seriesS/SX  
seriesS/SX-tubes  
series

Accessories

TRAXLINE®

- » For C-profiles with 11 mm slot width.
- » For one, two or three cables stacked.
- » Optimized foot geometry for secure seating in the C-profile.
- » High grade corrosion protection of the coated housing body through cathodic dip coating (CDC).
- » Pan design with support ribs for secure fixing of the cables.
- » Rounded design of the pan elements, gentle on the cables.
- » Also available in **stainless steel (ER 1S)**.



 The data for the total height are guide values.

The actual height depends on the cable diameter and the cable structure, among other things.

#### Pan design with optimized geometry.

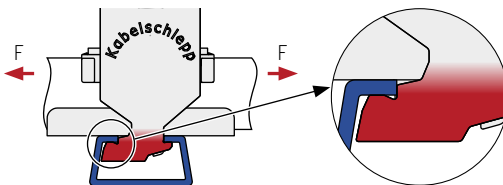
The curved support ribs fix the cables very gently and reliably.



#### Secure seating and easy assembly

In practical operation, tensile forces occur in both cable directions. Clamps therefore have to transmit high tensile forces in the respective direction.

In contrast to standard commercial clamps, the LineFix® foot geometry ensures transmission of extremely high tensile forces equally in both directions. The catch fixes the foot securely in the C-profile when it is bolted on, preventing the crossbar from tipping out during load application, regardless of the direction of forces or installation.

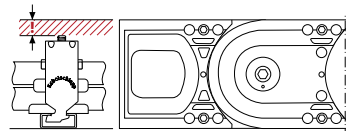


#### Easy installation even in tight packaging spaces through headless screw with hexagon socket.






#### Observe minimum height


For cable carriers with upper run gliding on the lower run, the system height of the strain relief must not be higher than the chain link height!




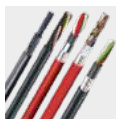
## Dimensions

Type	Designation	Material no. for one complete LineFix®	Material no. for one complete stainless steel LineFix® (ER IS)	min. cable diam. [mm]	max. cable diam. [mm]	No. of cables	Width [mm]	Total height with max. cable diam. incl. C-profile* [mm]
<b>Single clamp</b>								
	LF 12-1	13630	13731	6	12	1	16	55
	LF 14-1	13631	13732	12	14	1	18	52
	LF 16-1	13632	13733	14	16	1	20	54
	LF 18-1	13633	13734	16	18	1	22	56
	LF 20-1	13634	13735	18	20	1	24	59
	LF 22-1	13635	13736	20	22	1	26	61
	LF 26-1	13636	13737	22	26	1	30	70
	LF 30-1	13637	13738	26	30	1	34	74
	LF 34-1	13638	13739	30	34	1	38	78
	LF 38-1	13639	13740	34	38	1	42	82
LF 42-1	13640	13741	38	42	1	46	91	
<b>Double clamp</b>								
	LF 12-2	13641	13742	6	12	2	16	73
	LF 14-2	13642	13743	12	14	2	18	74
	LF 16-2	13643	13744	14	16	2	20	82
	LF 18-2	13644	13745	16	18	2	22	86
	LF 20-2	13645	13746	18	20	2	24	91
	LF 22-2	13646	13747	20	22	2	26	95
	LF 26-2	13647	13748	22	26	2	30	108
	LF 30-2	13648	13749	26	30	2	34	121
	LF 34-2	13649	13750	30	34	2	38	129
	<b>Triple clamp</b>							
	LF 12-3	13650	13751	6	12	3	16	98
	LF 14-3	13651	13752	12	14	3	18	98
	LF 16-3	13652	13753	14	16	3	20	105
	LF 18-3	13653	13754	16	18	3	22	111
	LF 20-3	13654	13755	18	20	3	24	118
	LF 22-3	13655	13756	20	22	3	26	130

\* Item no. 3934

 Additional sizes on request.

 Recommended tightening torque:  
max. 3 Nm for electric cables suitable for cable carriers



### TRAXLINE® cables for cable carriers

Hi-flex electric cables which were especially developed, optimized and tested for use in cable carriers can be found at [tsubaki-kabelschlepp.com/traxline](http://tsubaki-kabelschlepp.com/traxline)

## Maximum flexibility with combinable double jaws

The standard sets of LineFix® clamps in size LF/LFX 12 offer even more flexibility and mounting options due to the extension with the new double and counter jaws. Optimized for different cable diameters and individually combinable

heights, almost all requirements can be implemented without any problems.

Double jaw  
LD12 d6s12



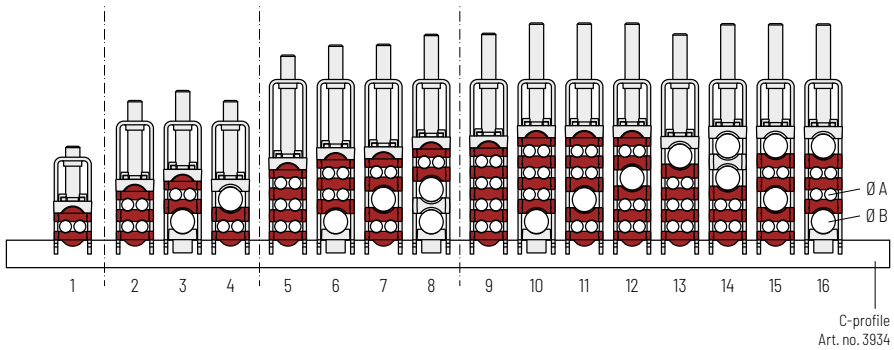
Double jaw  
LD12 d6d6



Counter jaw  
LG12 d6



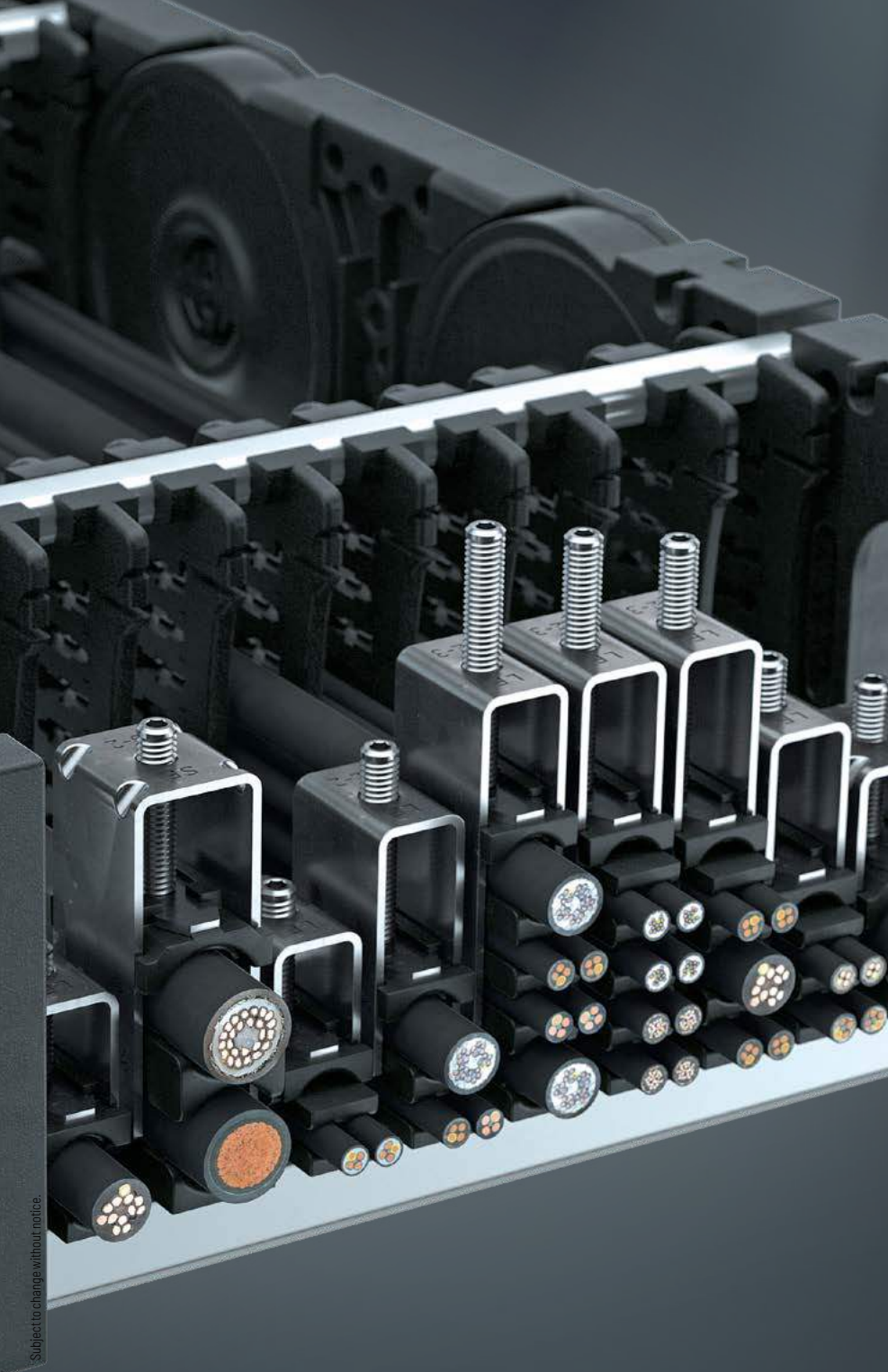
## Combination possibilities | Dimensions



	Material no. for one complete LineFix®	Material no. for one complete stainless steel Line- Fix® (ER 1S)	min. cable diam. [mm]	max. cable diam. [mm]	No. of cables	Width [mm]	Total height with max. cable diam. incl. C-profile* [mm]
1	13757	13773	3-6 (2x)	-	2	16	51
2	13758	13774	3-6 (4x)	-	4	16	70
3	13759	13775	3-6 (2x)	6-12 (1x)	3	16	74
4	13760	13776	3-6 (2x)	6-12 (1x)	3	16	70
5	13761	13777	3-6 (6x)	-	6	16	89
6	13762	13778	3-6 (4x)	6-12 (1x)	5	16	94
7	13763	13779	3-6 (4x)	6-12 (1x)	5	16	94
8	13764	13780	3-6 (2x)	6-12 (2x)	4	16	98
9	13765	13781	3-6 (8x)	-	8	16	98
10	13766	13782	3-6 (6x)	6-12 (1x)	7	16	103
11	13767	13783	3-6 (6x)	6-12 (1x)	7	16	103
12	13768	13784	3-6 (6x)	6-12 (1x)	7	16	103
13	13769	13785	3-6 (6x)	6-12 (1x)	7	16	98
14	13770	13786	3-6 (4x)	6-12 (2x)	6	16	103
15	13771	13787	3-6 (4x)	6-12 (2x)	6	16	103
16	13772	13788	3-6 (4x)	6-12 (2x)	6	16	102

\* Art. no. 3934





Subject to change without notice.

TRAXLINE®

Accessories

S/SX-tubes series

S/SX series

LS/LSX series

CLEANVEYOR®

FLATVEYOR®

ROBOTRAX® System

XLT series

MT series

For separate strain relief or fastening of cables outside of the cable carrier – suitable for all cable carriers.

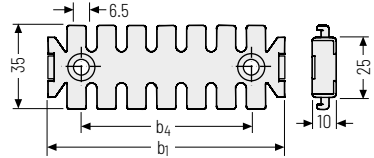
The strain relief combs are equipped with teeth on both sides. This allows secure fixing of each cable with two cable ties.

- » Secure fixing with two or four cable ties
- » Higher fixing force than single-sided strain relief combs
- » Uniform force transmission in push and pull direction
- » Minimized movement of cables and hoses



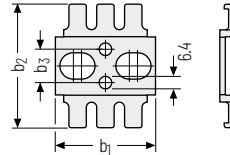
### Strain relief comb with C-profile connections

Mat. no.	b <sub>1</sub> [mm]	b <sub>4</sub> [mm]	No. of teeth
53654	49	21	2 x 3
53655	74	46	2 x 5
53656	99	71	2 x 7
53657	124	96	2 x 9
53658	149	121	2 x 11
53659	174	146	2 x 13
76550	54	21	2 x 3
76551	79	46	2 x 5
76552	104	71	2 x 7
76553	129	96	2 x 9
76554	154	121	2 x 11
76555	179	146	2 x 13

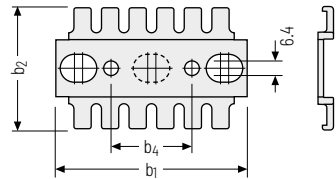


### Strain relief comb

Mat. no.	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>4</sub> [mm]	No. of teeth
53983	43,2	53	14	2 x 3
53684	60,0	53	14	2 x 4
57350	61,0	70	20	2 x 4



Mat. no.	b <sub>1</sub> [mm]	b <sub>2</sub> [mm]	b <sub>4</sub> [mm]	No. of teeth
53984	63,2	53	15,2	2 x 4
53985	83,2	53	35,2	2 x 6
53986	108,2	53	60,2	2 x 8
53685	85,0	53	25,0	2 x 6
53686	110,0	53	50,0	2 x 8
53687	135,0	53	75,0	2 x 10
53688	160,0	53	100,0	2 x 12
57351	86,0	70	20,0	2 x 6
57352	111,0	70	40,0	2 x 8
57354	136,0	70	65,0	2 x 10
57355	161,0	70	90,0	2 x 12
57356	186,0	70	115,0	2 x 14
57357	211,0	70	140,0	2 x 16
57358	236,0	70	165,0	2 x 18
57359	261,0	70	190,0	2 x 20





Always read the manual carefully.

TRAXLINE®

Accessories

S/SX-Tubes series

S/SX series

LS/LSX series

CLEANVEYOR®

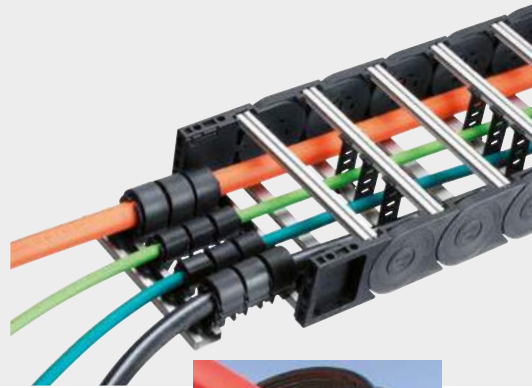
FLATVEYOR®

ROBOTRAX® System

XLT series

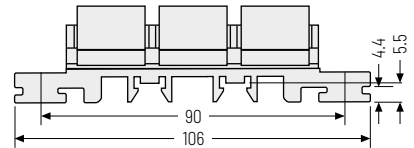
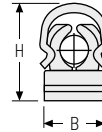
MT series

- » Cost-effective
- » Assembly - easy, fast and without tools
- » Large-area surrounding of the cables
- » Low height
- » Without screws and cable ties
- » Contact force defined by spring tension bracket
- » Suitable for standard commercial profile rails
- » Protected against vibrations
- » Long service life for dynamic applications
- » Also usable as strain relief in control cabinets



## Available sizes

Type	Mat. no.	for cable Ø [mm]	Width Bat		Height H [mm]
			Ø min [mm]	Ø max [mm]	
SZL 8	24989	> 5.0 - 8.0	16	16	28
SZL 10	24990	> 8.0 - 10.5	20	20	30
SZL 14	24991	> 10.5 - 14.5	23	26	35
SZL 18	24992	> 14.5 - 18.0	25	32	40
SZL 22	24993	> 18.0 - 22.0	30	36	44
SZL 27	24994	> 22.0 - 27.0	34	39	50
SZL 32	24995	> 27.0 - 32.0	39	44	56



## Fixing options



1. Clipped into a C-profile



2. Clipped onto a DIN rail



3. Inserted into two C-profiles



4. Directly bolted on

## Installation of the SZL strain relief



# Block clamps | Overview

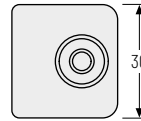
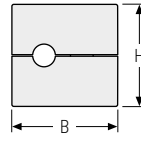
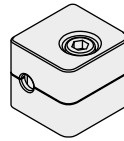
- » For strain relief of hoses
- » With clamping screw(s) and support rail nut
- » Hoses and cables
- » For C-rails with slot widths of 11 mm and 16 mm



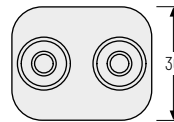
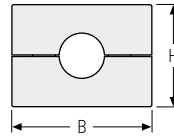
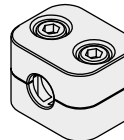
## Available sizes


Type	Mat. no.	for diameter [mm]	Width B [mm]	Height H [mm]
BS 0.06	16701	6-7	28	27
BS 0.07	16702	7-8	28	27
BS 0.08	16703	8-9	28	27
BS 0.09	16704	9-10	28	27
BS 0.10	16705	10-12	28	27
BS 1.06	16706	6-7	37	27
BS 1.07	16707	7-8	37	27
BS 1.08	16708	8-9	37	27
BS 1.09	16709	9-10	37	27
BS 1.10	16710	10-11	37	27
BS 1.12	16711	12-14	37	27
BS 2.14	16712	14-16	42	33
BS 2.16	16713	16-18	42	33
BS 2.18	16714	18-20	42	33
BS 3.20	16715	20-22	50	36
BS 3.22	16716	22-23	50	36
BS 3.23	16717	23-25	50	36
BS 3.25	16718	25-27	50	36
BS 3.27	16719	27-30	59	42
BS 3.30	16721	30-34	59	42
BS 4.32	16722	32-34	59	42
BS 4.34	16723	34-36	71	56
BS 4.35	16724	35-37	71	56
BS 4.38	16725	38-40	71	56
BS 4.40	16726	40-42	71	56
BS 4.42	16727	42-44	71	56
BS 5.45	16728	45-48	86	66
BS 5.48	16729	48-51	86	66
BS 5.51	16731	51-54	86	66

### Type BS 0



### Type BS 1 - BS 5



 Suitable for **C profiles** with **11 mm** slot (Article no. 3931, 3934, 3935, 3936) as well as for **C-profiles** with **16 mm** slot (Article no. 3932, 3938, 3939)

- » Assembly profiles for strain relief elements - for all commercially available clamps
- » Length in 1 mm grid available



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

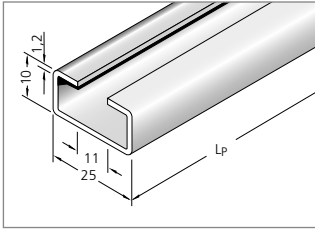
S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®

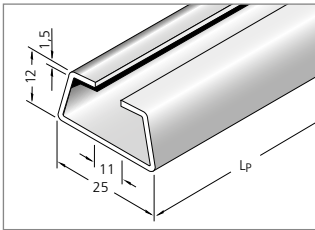
## C-profile 25 x 10 mm



Suitable for all LineFix® clamps  
**(slot width 11 mm),**  
 LineFix® types see page 910.

<b>Material</b>	<b>Article no.</b>
Galvanized steel	3931
Attach profile with cheese-head screws M6 - DIN 6912	

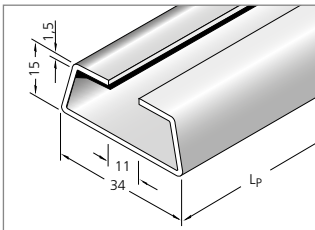
## C-profile 25 x 12 mm



Suitable for all LineFix® clamps  
**(slot width 11 mm),**  
 LineFix® types see page 910.

<b>Material</b>	<b>Article no.</b>
Galvanized steel	3934
Attach profile with cheese-head screws M6 - DIN 6912	

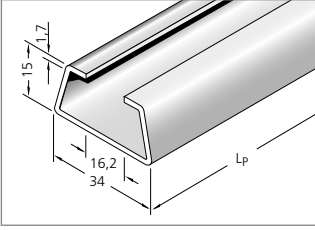
## C-profile 34 x 15 mm



Suitable for all LineFix® clamps  
**(slot width 11 mm),**  
 LineFix® types see page 910.

<b>Material</b>	<b>Article no.</b>
Galvanized steel	3935
Stainless steel (ER 1S)	3936
Attach profile with cheese-head screws M6 - DIN 6912	


## C-profile 34 x 15 mm

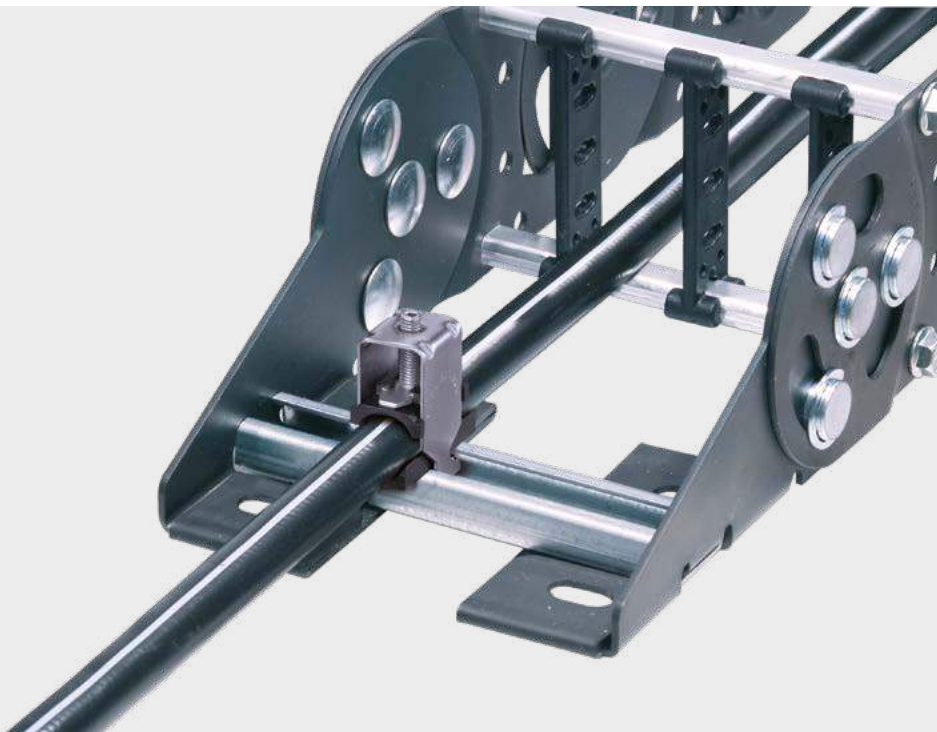


Suitable for all standard clamps  
**(slot width 16 - 17 mm),**

**Material**                      **Article no.**  
 Steel                                3932

Attach profile with cheese-head screws M10 - DIN 6912

 The selection of the suitable C-profile depends on the connecting element.



Subject to change without notice.

TRAXLINE®	Accessories	S/SX-tubes series	S/SX series	LS/LSX series	CLEANVEYOR®	FLATVEYOR®	ROBOTRAX® System	XLT series	MT series
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# Steel band covers

Continuous, cost-effective protection  
against chips and other external  
influences



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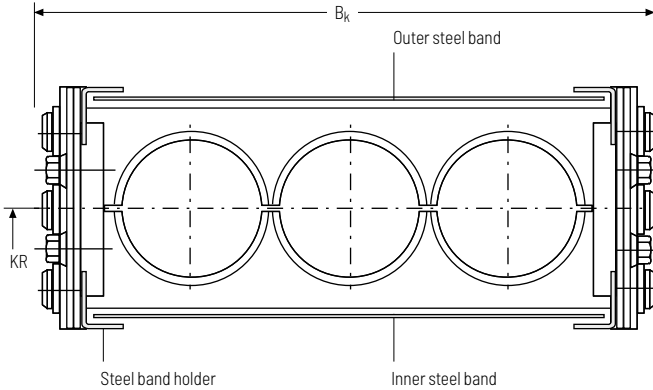
Subject to change without notice.



## Steel band covers

To protect the cables against flying sparks, radiated heat and small chips, steel band covers made from corrosion-resistant and acid-resistant spring band steel are available.

- » Cost-effective cover variant for **half-stayed** version
- » Maximum steel band width: 1000 mm



### Guiding of the steel band:

with steel band holders on the inside of the side band

### Fastening of the steel band:

**Inside:** with steel band holders on the end connectors

**Outside:** with the fastening screws of the end connectors

### Dimensions table

Type	Steel band length [mm]		Steel band width [mm]
	Outer steel band	Inner steel band	
S/SX 0650	$L_k + 280$	$L_k + 130$	$B_k - 22$
S/SX 0950	$L_k + 360$	$L_k + 150$	$B_k - 27$
S/SX 1250	$L_k + 470$	$L_k + 170$	$B_k - 34$
S/SX 1800	$L_k + 640$	$L_k + 200$	$B_k - 40$
S/SX 2500	$L_k + 945$	$L_k + 255$	$B_k - 46$

Steel band covers for the other types on request!



Steel band holder on the sidebands.

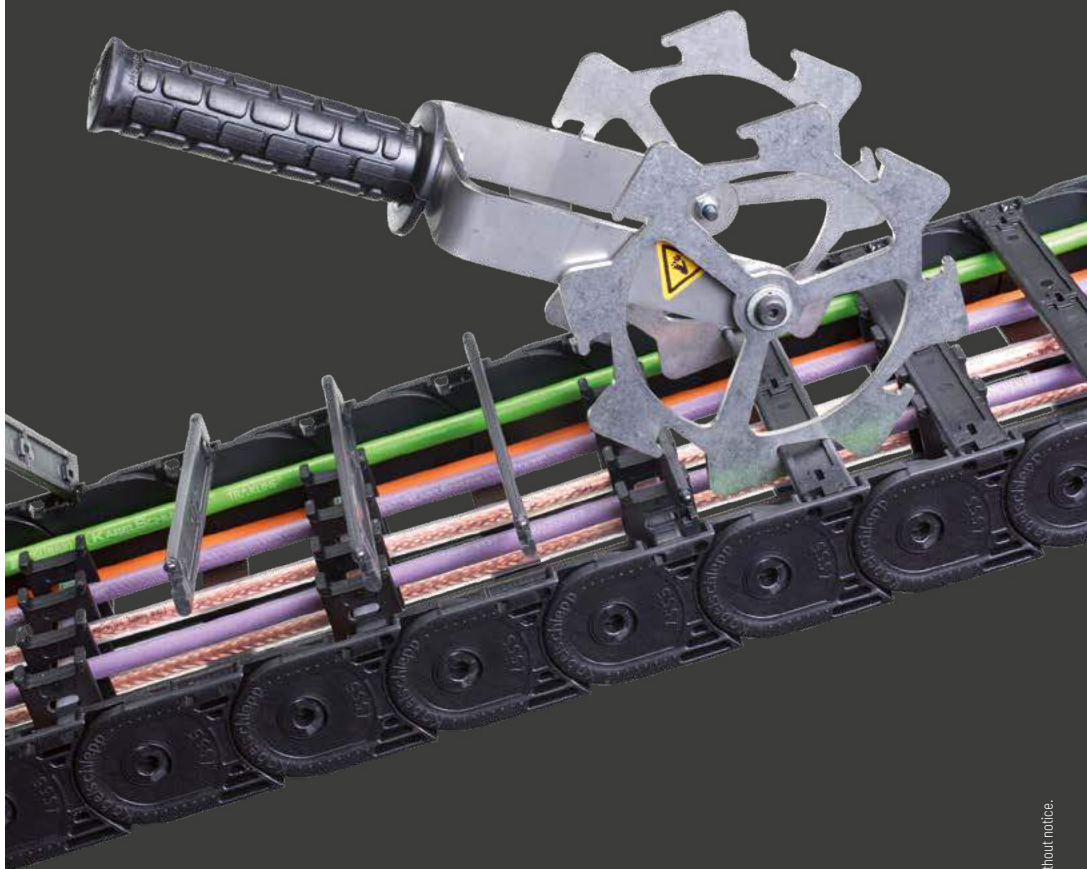


Fastening on the cable carrier connection with special end connector.



# Opening tools

Reduce assembly times  
and save costs



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## Assembly wrench RV stay

Suitable for all RV stays  
**Article no. 16094**



MT series

## Assembly wrench RMF stay

Suitable for all RMF stays  
**Article no. 16086**



XLT series

## Assembly wrench RS stay

Suitable for all RS stays  
**Article no. 16090**



ROBOTRAX® System

## Screwdriver 7 mm

For opening covers and stays  
 (7 mm slot width)  
**Article no. 16089**



FLATVEYOR®

## Screwdriver 5 mm

For opening covers and stays  
 (5 mm slot width)  
**Article no. 16085**

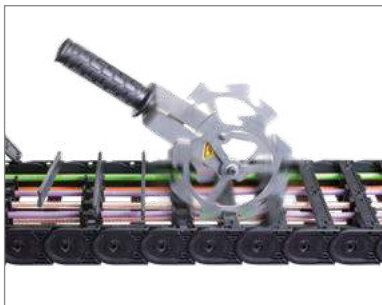


CLEANVEYOR®

## Opening tool Uniflex Advanced

For types 1455, 1555 and 1665

- » Extremely quick and gentle on the material.
- » Open 1 m cable carrier in less than 2 seconds.
- » Can also be used in the guide channel.
- » Even cable carriers equipped with cables can be opened without problems.



LS/LSX series

S/SX series

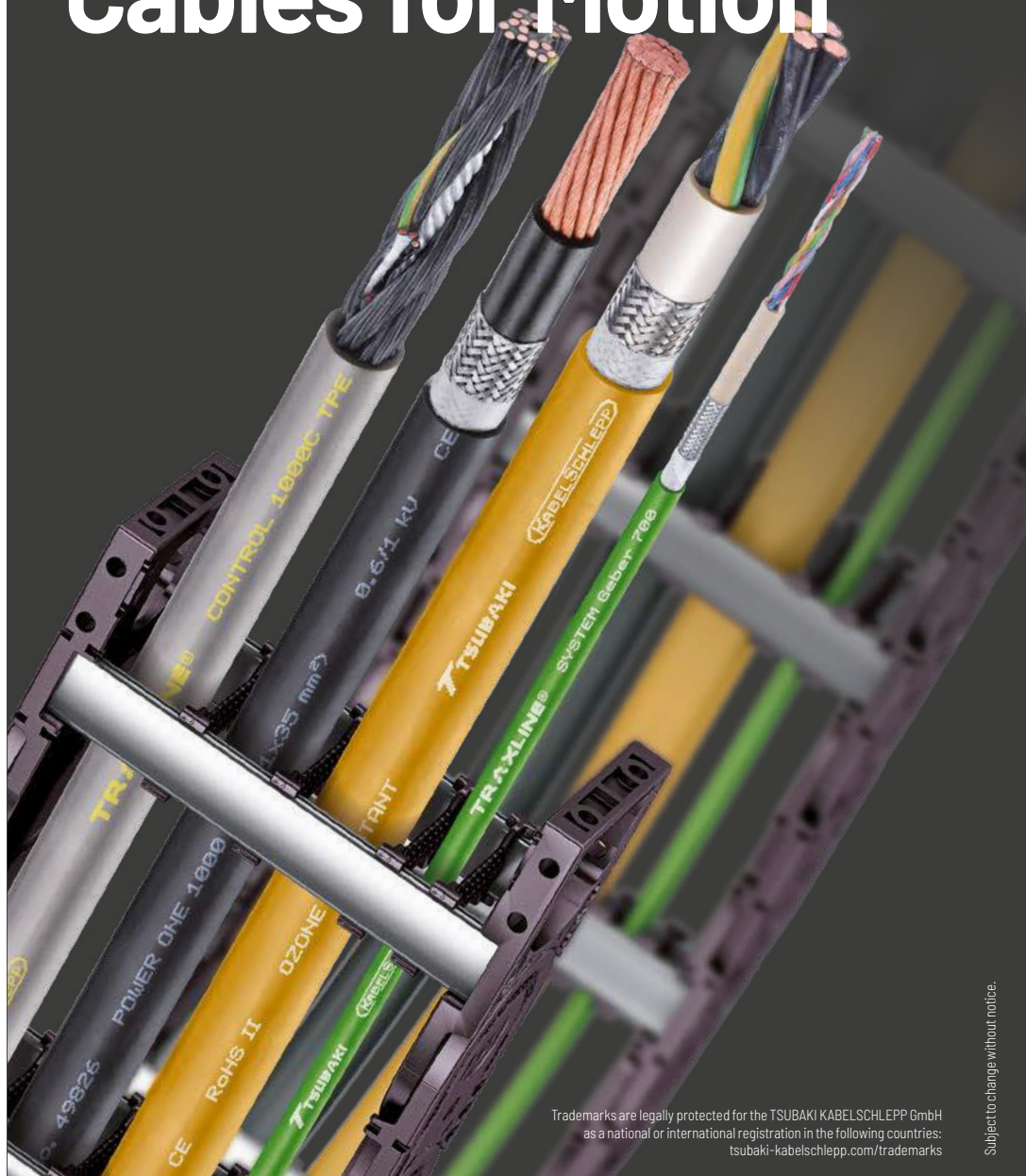
S/SX-tubes series

Type	Version	Article no.
UA 1455	single	16096
UA 1555	single	16098
	twin	16097
UA 1665	single	16100
	twin	16099

Accessories

TRAXLINE®

# TRAXLINE® Cables for Motion



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## TRAXLINE® cables for cable carriers

TSUBAKI KABELSCHLEPP – inventor of the cable carrier. The product portfolio comprises over 100,000 steel, hybrid systems and plastic variants. Always a suitable, reliable cable carrier, whether standard or individual complete solution. We are active for you worldwide. We use our more than 60 years of experience to continuously develop the "driving force" – the TRAXLINE® cables – and adapt them to the requirements of the market.

Our cable series meet the highest quality standards to ensure the availability of your systems.

Our TRAXLINE® cables are continuous bending hi-flex and very durable. Tested functional reliability which meets applicable standards and guidelines is an essential criterion.

Competent, target-oriented system consultation and global on-site service are our constant commitment to the technical and economical optimization of your applications.

### Product range

The TRAXLINE® range is continuously being optimized and expanded, especially for the ever increasing requirements of use in cable carriers. A clearly structured type selection provides a unique combination of performance characteristics and usage possibilities.

- » Highest quality requirements
- » Continuous bending hi-flex, very durable
- » Complies with applicable standards and guidelines
- » 2D applications (unsupported and gliding)
- » For all environments from cleanroom applications to tough ambient conditions in a rough operating environment

### Service & support

- » Competent, target-oriented system consultation and global on-site service
- » Fast availability through stockkeeping of more than 500 cable types
- » No minimum purchase quantity
- » Special designs for projects

### TSUBAKI KABELSCHLEPP cable warehouse

Over 500 cable types, constantly available from the warehouse, ensure fast availability around the globe. We deliver from stock and without minimum purchase quantity.



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

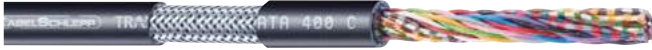
Accessories

### TRAXLINE® Info center

With the aid of the TRAXLINE® info center, you can find the right cable for your cable carrier system with just a few mouse clicks. Simply enter the parameters for your application at [traxline.de](http://traxline.de) and find the ideal cable for your requirements.



**TRAXLINE.de**

MT  
series**Data cable**

- » Data exchange between moving consumer and stationary end (control cabinet)
- » Different quality classes available
- » Jacket material: PUR, TPE shield respectively double shield optional
- » Used in carriers with small bend radius

XLT  
series**BUS-/FOC-/KOAX-cable**

- » Data exchange between moving consumer and stationary end (control cabinet)
- » Different quality classes available
- » Jacket material: PUR, TPE shield respectively double shield optional
- » Used in carriers with small bend radius

ROBOTRAX®  
System**Control cable CONTROL 200, 400, 700, 1000**

- » Connection for controlling between moving consumer and control cabinet
- » Four different quality classes available
- » Jacket material: PVC, PUR, TPE; shield optional
- » 2 to 49 wires

FLATVEYOR®

CLEANVEYOR®

**Motor cable POWER 400, 700, 1000, 4 to 7 wires**

- » Connection for power supply between moving consumer and control cabinet
- » In three different quality classes available
- » Jacket material: PVC, PUR, TPE; shield optional
- » Cross section from 1,5 mm<sup>2</sup> to 150 mm<sup>2</sup>

LS/LSX  
series**Motor cable POWER ONE 700, 1000, 1 wire**

- » For applications in harsh conditions
- » Secure transmission of large amounts of energy
- » For long travel applications
- » Cross section from 0,25 mm<sup>2</sup> to 700 mm<sup>2</sup>

S/SX  
seriesS/SX-Tubes  
series**Medium voltage cable Heavy Duty, 1 wire**

- » For applications in harsh conditions
- » Secure transmission of large amounts of energy
- » For long travel applications
- » Cross section from 0,25 mm<sup>2</sup> to 700 mm<sup>2</sup>

Accessories

## Efficient design engineering Precise and fast



Decrease your engineering times, accelerate your design processes, configure with original data directly from the manufacturer.

We are continuously investing in providing product-related data online to make your work easier. This allows you to access current product and CAD data already during the design engineering phase.

We are currently offering comprehensive technical information materials in three online tools which are partially interlinked.

Our web-based Online-Engineer platform with worldwide online access provides a variety of functions to support you with the selection and configuration of products for your application. All necessary technical and calculation information for the individual products from the areas of cable carriers, cables and other accessories are provided on a central, clearly structured platform. Selection of the suitable products is made substantially easier by entering different parameters.

For even more efficient use, the data portals of Online-Engineer and CADENAS are linked. This allows you to quickly and easily download the suitable CAD model for your product configuration without having to exit Online-Engineer.



### CADENAS 3D CAD catalog

CADENAS is an internationally used platform for providing 3D component models in a variety of CAD formats. It includes a large number of renowned companies from mechanical engineering, plant engineering and other industry sectors. We are currently offering CAD models in all standard CAD formats for the entire product portfolio. The database also contains the corresponding models for guide channels and support trays. The catalog is continuously expanded and supplemented.

### Electrical engineering with ePLAN

The ePLAN Data Portal is an integrated, web-based data platform for providing current device data of market-leading component manufacturers for direct use in project planning with the ePLAN software solution. For the internationally used project planning software ePLAN ELECTRIC P8, we have stored the corresponding data for our TRAXLINE® cables in the ePLAN Data Portal for download.



Subject to change without notice.



More information:  
[traxline.de](http://traxline.de)



More information:  
[online-engineer.de](http://online-engineer.de)



More information:  
[tsubaki-kabelschlepp.com/cadenas](http://tsubaki-kabelschlepp.com/cadenas)



More information:  
[tsubaki-kabelschlepp.com/eplan](http://tsubaki-kabelschlepp.com/eplan)

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

## System competence

### TOTALTRAX® complete systems

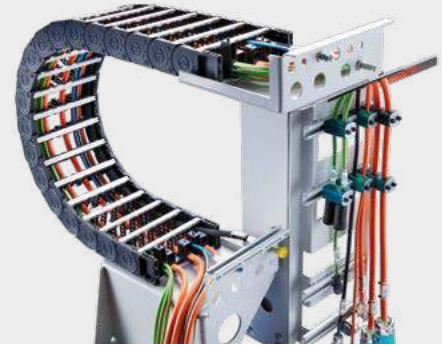
As a specialist for cable carriers and drag chain cables of all kinds, we have been a reliable partner for many decades also when it comes to turnkey complete systems.

Thousands of systems implemented by us are in use worldwide, each individually adapted to the customer application. Whether single harnessed cable carrier or highly complex system – we offer ready-to-install assemblies for almost any area of application.

As a member of the TSUBAKI group, we are part of a globally operating group of companies. This allows us to offer our customers and partners the international presence of a global player combined with the flexibility and creativity of a medium-size enterprise.

### The following applies to all systems:

- » Manufactured from high-quality components
- » Perfectly adapted components
- » Optimized turnaround times
- » "Just-in-time" deliveries
- » Complete systems from simple to complex



## We take care of everything – and you can relax

Our system experts work with you to develop the technical solution as a reliable assembly for your product.

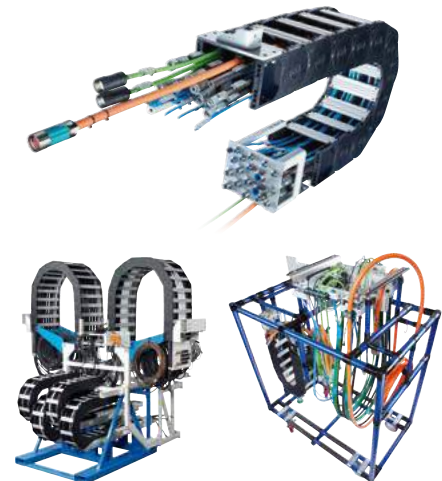
This also includes the correct selection of the individual parts and the procurement of purchase parts: smooth

interaction of all components is essential for a permanently functioning system.

The result: a customized complete system consisting of up to several hundred individual components.

### We support you with:

- » Extensive consulting during planning
- » Support for project planning
- » Preparation of an individual cable plan
- » Engineering for precision-fit interfaces
- » Customized system as per customer requirements
- » Procurement of all components
- » Professional support during the entire project
- » Only one contact – continuously from the first project planning meetings until installation



MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-Tubes series

Accessories

TRAXLINE®



## Our complete systems – delivered assembled and ready

Optimized manufacturing processes and coordinated provision of the correct components guarantee fast turn-around times and save you time and money, no matter how simple or complex your system is.

For large batches we can set up customer-specific production lines on request. We configure and manufacture economically viable individual solutions from a batch size of just one.

High-quality individual components make our complete systems reliable, resistant and durable. Regular checks

additionally ensure consistently high quality. We even confirm this in writing:

- » for individual components and
- » for ready-mounted assemblies – on request with certificate and comprehensive project documentation

We deliver the cable carrier “just in time” and ready for installation, to your production facility or to the desired installation site. Safely transported in single-use or returnable packaging.

Difficult installation situation?  
Our service team can take on the installation or support your with their expertise.



### The optimized process:



Standardized manufacturing processes

Use of high-quality components

Customized production line on request

Permanent quality control during production and assembly

Complete installation by our service team

### Your benefits at a glance

Obtain your complete system from one source: that makes procurement easier while also saving time and money.

- » Complete delivery from one responsibility
- » One contact for the complete system
- » No storage costs

- » Reduced procurement costs by concentrating on one partner
- » Reduced effort for goods incoming inspections
- » Timely delivery directly to your production facility
- » Shorter downtimes through plug & play installation

MT series

XLT series

ROBOTRAX® System

FLATVEYOR®

CLEANVEYOR®

LS/LSX series

S/SX series

S/SX-tubes series

Accessories

## Around the world.

With our worldwide technical sales and service network we are close to our customers at all times. This ensures quick response, individual support and personal service – based everywhere on an understanding of local requirements..



### Headquarters

TSUBAKI KABELSCHLEPP GmbH  
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Fax: +49 2762 4003-220  
info@kabelschlepp.de

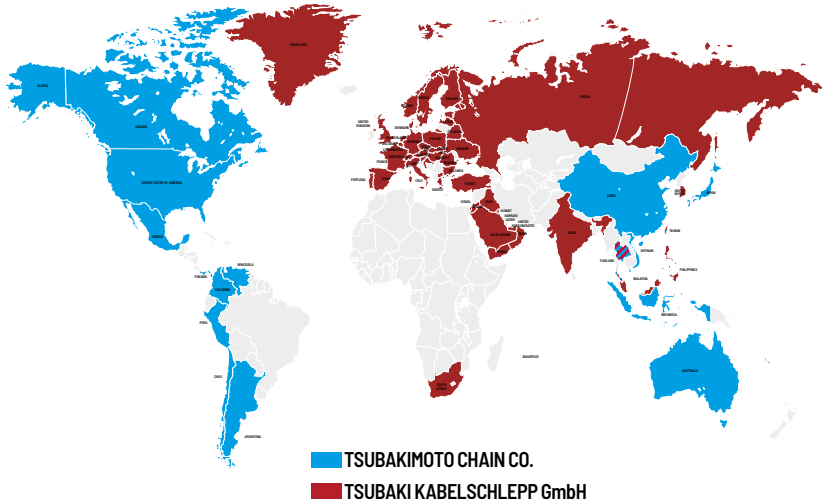
### Business Unit CAPS

KABELSCHLEPP GMBH-Hünsborn  
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Industriegebiet Ost  
D-57482 Wenden-Hünsborn  
Fon: +49 2762/9742-0  
Fax: +49 2762/9742-699  
ksh@kabelschlepp.de

### Automotive Division













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info@kabeltrax.de · kabeltrax.de

Our worldwide contact persons can be found at: [tsubaki-kabelschlepp.com/salesnetwork](http://tsubaki-kabelschlepp.com/salesnetwork)



**Registered trademarks worldwide!**

**For further information please visit:** [tsubaki-kabelschlepp.com/trademarks](https://tsubaki-kabelschlepp.com/trademarks)

-  Cable carrier
-  PROTUM® series
-  MT series
  
-  Cable carrier configuration
-  K series
-  XLT series
  
-  Configuration guidelines
-  UNIFLEX Advanced series
-  ROBOTRAX® System
  
-  Materials information
-  M series
-  FLATVEYOR®
  
-  MONO series
-  TKHD series
-  CLEANVEYOR®
  
-  QuickTrax® series
-  XL series
-  LS/LSX series
  
-  UNIFLEX Advanced series
-  QUANTUM® series
-  S/SX series
  
-  TKP35 series
-  TKR series
-  S/SX-Tubes series
  
-  TKK series
-  TKA series
-  Accessories
  
-  EasyTrax® series
-  UAT series
-  TRAXLINE®

## General abbreviations














































- |                                      |   |                          |  |
|--------------------------------------|---|--------------------------|--|
| <b>a<sub>1</sub></b>                 | = Hole distance - side edge                               | <b>l<sub>A</sub></b>     | = Length of end connector                              |
| <b>a<sub>2</sub> / a<sub>3</sub></b> | = Hole distance - outer edge                              | <b>l<sub>A</sub></b>     | = Length of support tray                               |
| <b>a<sub>c</sub></b>                 | = Nominal width inner chamber                             | <b>l<sub>B</sub></b>     | = Length of carrier in bend                            |
| <b>a<sub>max</sub></b>               | = Max. travel acceleration                                | <b>l<sub>D</sub></b>     | = Length of permissible sag                            |
| <b>a<sub>T</sub></b>                 | = Distance lateral tabs inside to center of first divider | <b>l<sub>EF</sub></b>    | = Overall length of cable carrier incl. attachments    |
| <b>a<sub>x</sub></b>                 | = Divider center to center distance                       | <b>l<sub>f</sub></b>     | = Unsupported length                                   |
| <b>b<sub>1</sub></b>                 | = Inner width of support tray/guide channel               | <b>l<sub>k</sub></b>     | = Cable carrier length without connection              |
| <b>b<sub>2</sub></b>                 | = Hole distance - channel fixation outside                | <b>l<sub>KA</sub></b>    | = Channel length                                       |
| <b>b<sub>3</sub></b>                 | = Hole distance - channel fixation inside                 | <b>l<sub>KA'</sub></b>   | = Support length                                       |
| <b>b<sub>4</sub></b>                 | = Support width of the support tray                       | <b>l<sub>L</sub></b>     | = Cable length   |
| <b>b<sub>A</sub></b>                 | = Distance between connection boreholes                   | <b>l<sub>LFE</sub></b>   | = Cable overhang fixed end                             |
| <b>B<sub>A</sub></b>                 | = Outer width of support tray                             | <b>l<sub>LME</sub></b>   | = Cable overhang moving end                            |
| <b>B<sub>E</sub></b>                 | = Contact width of roller                                 | <b>l<sub>P</sub></b>     | = Length of profile                                    |
| <b>B<sub>EF</sub></b>                | = Overall width of cable carrier incl. attachments        | <b>l<sub>S</sub></b>     | = Travel length  |
| <b>B<sub>G</sub></b>                 | = Total width of support                                  | <b>l<sub>y</sub></b>     | = Fixed point offset                                   |
| <b>B<sub>j</sub></b>                 | = Inner width   | <b>n<sub>RKR</sub></b>   | = Number of RKR links                                  |
| <b>B<sub>k</sub></b>                 | = Outer width of cable carrier without attachments        | <b>n<sub>T</sub></b>     | = Number of dividers                                   |
| <b>B<sub>KA</sub></b>                | = Outer width of guide channel                            | <b>n<sub>Z</sub></b>     | = Number of comb teeth for strain relief               |
| <b>B<sub>P</sub></b>                 | = Width of base plate                                     | <b>q<sub>k</sub></b>     | = Intrinsic cable carrier weight                       |
| <b>B<sub>R</sub></b>                 | = Width of roller   | <b>q<sub>Z</sub></b>     | = Additional load                                      |
| <b>B<sub>St</sub></b>                | = Stay width  | <b>RKR</b>               | = Reverse bending radius                               |
| <b>c</b>                             | = Distance between hole stay bores                        | <b>s / s<sub>1</sub></b> | = Sheet metal thickness                                |
| <b>d</b>                             | = Cable diameter  | <b>S<sub>H</sub></b>     | = Thickness of height separation                       |
| <b>D</b>                             | = Bore diameter   | <b>S<sub>T</sub></b>     | = Thickness of divider                                 |
| <b>D<sub>R</sub></b>                 | = Diameter of support roller                              | <b>t</b>                 | = Pitch  |
| <b>d<sub>R</sub></b>                 | = Pipe diameter   | <b>T</b>                 | = Slide support width of guide channel                 |
| <b>D<sub>S</sub></b>                 | = Diameter of wheel flange                                | <b>U<sub>B</sub></b>     | = Loop overhang  |
| <b>G</b>                             | = Bore hole position                                      | <b>VD</b>                | = Position of continuous height separations in divider |
| <b>H</b>                             | = Connection height                                       | <b>VR</b>                | = Position of partial height separations in divider    |
| <b>H<sub>A</sub></b>                 | = Axle height of support roller                           | <b>v<sub>max</sub></b>   | = Max. travel speed                                    |
| <b>h<sub>A</sub></b>                 | = Outer height of support tray                            | <b>VS</b>                | = Fully-stayed   |
| <b>h<sub>G</sub></b>                 | = Chain link height                                       | <b>W<sub>f</sub></b>     | = Base width of divider                                |
| <b>h<sub>G'</sub></b>                | = Chain link height incl. glide shoe/roll                 | <b>X</b>                 | = Connection distance for opposite arrangement         |
| <b>h<sub>i</sub></b>                 | = Inner height  | <b>z</b>                 | = Pretension   |
| <b>H<sub>i</sub></b>                 | = Inner height of frame stay assembly                     |                          |  |
| <b>h<sub>KA</sub></b>                | = Outer height of guide channel                           |                          |  |
| <b>h<sub>1</sub></b>                 | = Channel profile height - support height                 |                          |  |
| <b>h<sub>2</sub></b>                 | = Channel profile height - run-off height                 |                          |  |
| <b>HS</b>                            | = Half-stayed   |                          |  |
| <b>H<sub>SR</sub></b>                | = Height of the support roller                            |                          |  |
| <b>H<sub>Z</sub></b>                 | = Installation height                                     |                          |  |
| <b>l</b>                             | = Height channel opening                                  |                          |  |
| <b>K</b>                             | = Chamber   |                          |  |
| <b>KR</b>                            | = Bending radius  |                          |  |
| <b>l<sub>1</sub></b>                 | = Connection length                                       |                          |  |
| <b>l<sub>2-5</sub></b>               | = Connection dimensions                                   |                          |  |

# Cable carrier | Key for abbreviations | Pictographs

## Definitions

**driver view** = view into the driver connection

## Pictographs

	Inner height		Stay arrangement on every 2 <sup>nd</sup> chain link		Clean room suitable
	Outer height		Stay arrangement on every chain link		Quiet running/low noise
	Inner width		Cannot be opened		Sold by the meter
	Outer width		Opens outward		Low weight
	Inner width (B) in x mm increments		Opens inward		Roller chain
	Pitch		Opens inward/outward		ESD material
	Bending radius		Swiveling/pressing in outward		Ex-protection-material
	Long travel length		Swiveling/pressing in inward		Heat-resistant
	Travel length unsupported		Covered cable carrier		Cold-resistant
	Travel length gliding		Sliding dividers		Resistant to hot chips
	High additional load		Fixable dividers		Flame-resistant V0 (UL94)
	High travel acceleration		Fixable dividers in x mm grid		Flame-resistant V2 (UL94)
	High travel velocity		Height separation possible		suitable for railroad applications
	Guide channel required		Height separation in 1 mm increments		Order code
	Strain relief		Hole stay available		Important information

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